Air Preparation Units, D Series – Overview Service Units FRC, Filter Regulators LFR, Pressure Regulators LR

FESTO

Service Units FRC												
	Flow Rate	Pneuma	itic Conn	ection				Operating	Filtration	Lead Time ¹⁾		→ Page
								Pressure	Grade	Same Day/Next Day	3 Days	
200	Inch Series											
Till x	[scfm]	½ NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]	[µm]			
4400	25 46			-	-	-	-	7 103,	40	_		187
200 (March 19)	71 99	_	-		-	-	-	7 176		_		
	293 307	_	-	ı	ı					_	•	
1.00	Metric Series											
110	[l/min]	G½	G1/4	G3/8	G½	G3/4	G1	[bar]	[µm]			
190	700 1,300	-		-	-	-	-	0.5 7,	40	_	•	211
W.	2,000 2,800	-	ı			1	ı	0.5 12		_	•	
	8,300 8,700	-	-	-	-							

	Flow Rate	Pneum	atic Conn	ection					Operating Pressure	Filtration Grade	Lead Time ¹⁾ Same Day/Next Day	3 Days	→ Page
1000	Inch Series												
- 10	[scfm]	-	1/8 NPT	½ NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]	[µm]			
-	23 53	-			-	-	-	-	7 103,	5, 40	-		189
Detroited (a)	85 138	-	-	-			-	-	7 176		-	•	1
	268 388	-	-	-	_	-					-		1
1 1	Metric Series												
1.0	[l/min]	M5	G1/8	G1/4	G3/8	G½	G3/4	G1	[bar]	[µm]			
	110 410			-	-	-	-	-	0.5 7	5	•	-	213
4	650 1,500	-			-	-	-	-	0.5 7,	5, 40	-	•	Ī
	2,400 3,900	-	-	-				-	0.5 12		_	•	
	7,600 11,000	-	-	-	-				1		_	-	1

	Flow Rate	Pneuma	atic Conn	ection					Operating Pressure	Lead Time ¹⁾		→ Page
										Same Day/Next Day	3 Days	
1000	Inch Series											
	[scfm]	-	½ NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]			
-	28 56	-			-	-	-	-	7 103,	_	•	192
The state of the s	113 141	-	_	-			-	-	7 176	-	-	
	388 441	-	_	-	-	-	-	-		-	•	
N. S. Commission of the Commis	Metric Series											
	[l/min]	M5	G ¹ /8	G1/4	G3/8	G ¹ / ₂	G3/4	G1	[bar]			
	120 230	-	-	-	-	-	-	-	0.5 7	-	-	216
	800 1,600	-			-	-	-	-	0.5 7,	-		
	3,200 4,000	-	_	-			-	-	0.5 12	_	•	
	11,000 12,500	_	_	-	-					_		

¹⁾ Same day lead time when product is purchased with port blocks, seals, and screws as separate items. 3 day lead time when product is purchased with port blocks mounted. The lead time, from order placement until the item will ship, is approximate only. Actual shipping date to be confirmed upon order placement.

Air Preparation Units, D Series – Overview Pressure Regulators LRB, Standard Filters LF, Fine and Micro Filters LFMB/LFMA

	Flow Rate	Pneum	atic Conn	ection						Lead Time ¹⁾ Same Day/Next Day	3 Days	→ Page
Same I	Metric Series											
land)	[l/min]	M5	6 G½ G¾ G¾ G¾ G¾						[bar]			
-	1,600 1,800	_	-	-	-	-	-	-	0.5 7, 0.5 12	-	•	218
101.	3,200 3,800	-	-	_	-		-	-		_	•	

	Flow Rate	Pneum	atic Conn	ection					Operating	Filtration	Lead Time ¹⁾		→ Page
									Pressure	Grade	Same Day/Next Day	3 Days	
-0.9	Inch Series												
-	[scfm]	-	1/8 NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]	[µm]			
	28 42	-			-	-	-	-	0 235	5,	-		194
	64 106	-	-	-			-	-		40	-	•	
	127 187	-	-	-	-	-					-	-	
	Metric Series												
J	[l/min]	M5	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1	[bar]	[µm]			
	170 290			-	-	-	-	-	0 16	5	•	-	220
	800 1,200	-			-	-	_	-		5,	-		
	1,800 3,000	-	-	-			-	-]	40	-	-	
	3,600 5,300	-	_	_	-	-			1		-		

	Flow Rate	Pneuma	atic Conn	ection				Operating	Filtration	Lead Time ¹⁾		→ Page
								Pressure	Grade	Same Day/Next Day	3 Days	
60	Inch Series											
-	[scfm]	½ NPT	½ NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]	[µm]			
- 188	5 11			-	_	-	-	15 235	0.01,	-		196
	13 32	_	-			-	-		1	-		
1	32 44	_	_	_	_					_		
	Metric Series											
	[l/min]	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1	[bar]	[µm]			
F-1	130 300			-	-	-	-	1 16	0.01,	-		222
	380 900	-	_			-	-		1	-		
	900 1,250	-	_	_	_			1		-		

Same day lead time when product is purchased with port blocks, seals, and screws as separate items. 3 day lead time when product is purchased with port blocks mounted. The lead time, from order placement until the item will ship, is approximate only. Actual shipping date to be confirmed upon order placement.

Air Preparation Units, D Series — Overview Lubricators LOE, Manual On/Off Valves HE, Electric On/Off Valves HEE

Lubricators LOE												
	Flow Rate	Pneuma	atic Conn	ection					Operating Pressure	Lead Time ¹⁾		→ Page
										Same Day/Next Day	3 Days	
0.	Inch Series											
	[scfm]	-	1/8 NPT	½ NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]			
	46 81	-			-	-	-	-	0 235	-	-	198
	194 215	-	-	-			-	-		-		
	297 318	-	-	-	-	-				-	-	
	Metric Series											
	[l/min]	M5	G½	G1/4	G3/8	G½	G3/4	G1	[bar]			
	200 410			-	-	-	-	-	0 16	•	-	224
	1,300 2,300	-			-	-	-	-		-	-	
	5,500 6,100	-	-	-			-	-	1	-	-	
	8,400 9,000	_	-	-	-	-			1	-		

	Flow Rate	Pneuma	atic Conn	ection				Operating Pressure	Lead Time ¹⁾		→ Page
									Same Day/Next Day	3 Days	
-	Inch Series										
1000	[scfm]	1/8 NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]			
444	35 53			-	-	-	-	0 235	_		200
	113 127	_	-			1	-		_		
200	212 229	-	_	-	-				_		
	Metric Series										
-	[l/min]	G½8	G1/4	G3/8	G½	G3/4	G1	[bar]			
	1,000 1,500			-	-	-	-	0 16	_	•	226
	3,200 3,600	-	-		-	-	-		_	•	
	6,000 6,500	-	-	-	-]	_		Ī

Electric On/Off Valves H	IEE											
	Flow Rate	Pneuma	atic Conn	ection				Operating	Supply	Lead Time ¹⁾		→ Page
								Pressure	Voltage	Same Day/Next Day	3 Days	
	Inch Series											
	[scfm]	½ NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]				
	35 53			_	-	-	-	37 235	24 V DC,	-		202
	113 127	-	-		•	-	-		110 V AC	_		
	212 229	-	-	-	-					_		
	Metric Series											
	[l/min]	G½8	G1/4	G3/8	G½	G3/4	G1	[bar]				
	1,000 1,500			-	ı	ı	1	2.5 16	24 V DC,	_		228
	3,200 3,600	-	-			-	-		110 V AC	_		
	6,000 6,500	-	-	-	-					-	•	

¹⁾ Same day lead time when product is purchased with port blocks, seals, and screws as separate items. 3 day lead time when product is purchased with port blocks mounted.

The lead time, from order placement until the item will ship, is approximate only. Actual shipping date to be confirmed upon order placement.

Air Preparation Units, D Series – Overview Soft-start Valves HEL, Distributor Blocks FRM/FRZ, Pressure Gauges MA

Soft-start Valves HEL											
	Flow Rate	Pneuma	atic Conn	ection				Operating Pressure	Lead Time ¹⁾		→ Page
									Same Day/Next Day	3 Days	
456	Inch Series										
-	[scfm]	½ NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]			
The state of the s	35 53			-	-	-	-	44 235	-	-	204
- O 1/2	113 127	_	_			-	-		_	-	
	212 229	_	_	-	_				-		
	Metric Series										
	[l/min]	G1/8	G1/4	G3/8	G½	G3/4	G1	[bar]			
	1,000 1,500			-	-	-	-	3 16	-	-	230
	3,200 3,600	-	-			-	-		_	-	
	6,000 6,500	_	_	-	-		•		-	-	

	Flow Rate	Pneuma	atic Conn	ection				Operating Pressure	Lead Time ¹⁾ Same Day/Next Day	3 Days	→ Page
-	Inch Series										
	[scfm]	1/8 NPT	½ NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]			
	7.5 20.5		-	-	-	-	-	0 235	-		206
0 350	46 117			-	-	-	-		-		1
	194 290	-	-			-	-		-	-	
	473 706	-	_	-	_	-			-	-	
	Metric Series										
	[l/min]	G½	G1/4	G3/8	G½	G3/4	G1	[bar]			
	210 580		-	-	-	-	-	0 16	-	-	232
	1,300 3,300			-	-	-	-		-		1
	5,500 8,200	-	-			-	-	1	-		1
	13,400 20,000	-	-	_	-			1	-		1

	Pneum	atic Conr	ection	Housing Ø	Operating Pressu	re / Indicating Range	Lead Time		→ Page
	M5	G1/8	G1/4	[mm]	[psi]	[bar]	Same Day/Next Day	3 Days	
	Metric	and Inch	Series						
	-	Metric and Inch Series	27	0 160	0 10	•	-	208	
	_		-	40	0 145	0 10	•	-	1
	_		-	40	0 240	0 16	•	-	1
A Property Co.	_	-		50	0 145	0 10	•	-	1
	_	-		50	0 240	0 16		-	1

¹⁾ Same day lead time when product is purchased with port blocks, seals, and screws as separate items. 3 day lead time when product is purchased with port blocks mounted. The lead time, from order placement until the item will ship, is approximate only. Actual shipping date to be confirmed upon order placement.

Air Preparation Units - Inch and Metric Series

Overview





- Sturdy and versatile metal series
- 4 sizes: Micro (Metric Series only), Mini, Midi and Maxi
- 13 connection sizes: Inch Series: 1/8NPT, 1/4NPT, 3/8NPT, 1/2NPT, 3/4NPT, 1NPT Metric Series: M5, G1/8, G1/4, G3/8, G1/2, G3/4, G1
- 2 pressure ranges: 7 ... 103 psi / 0.5 ... 7 bar or 7 ... 176 psi / 0.5 ... 12 bar
- Flow rates up to 307 scfm / 8.700 l/min
- Broad range of functions: Individual devices or pre-assembled and tested combinations

Detailed product information → www.festo.com/catalog/<type>

Features

- High-quality and sturdy product
- Metal bowl guard standard
- Wide range of functions in four sizes
- · Wealth of options ensures the right solution for every task
- Compressed air qualities to DIN ISO 8573-1:2010

Metric Series

· Reduced maintenance overheads, long service life and easy servicing save time and money

Contents

Inch Series

- Lubricators LOE

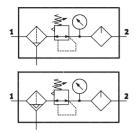
186

- Service Units FRC **→** 187 - Filter Regulators LFR **→** 189 - Pressure Regulators LR **→** 192 - Pressure Regulators LRB - Standard Filters LF **→** 194 - Fine and Micro Filters **→** 196 LFMB/LFMA
- Manual On/Off Valves HE **→** 200 Electric On/Off Valves HEE **→** 202 Soft-start Valves HEL **→** 204
- Distributor Blocks FRM **→** 206 - Pressure Gauges MA **→** 208 - Accessories **→** 209
- Service Units FRC **→** 211 - Filter Regulators LFR **→** 213 - Pressure Regulators LR **→** 216 - Pressure Regulators LRB **→** 218 - Standard Filters LF
- **→** 220 - Fine and Micro Filters **→** 222 LFMB/LFMA - Lubricators LOE **→** 224
- Manual On/Off Valves HE **→** 226 Electric On/Off Valves HEE **→** 228 Soft-start Valves HEL **→** 230 - Distributor Blocks FRM **→** 232 - Pressure Gauges MA **→** 208 - Accessories **→** 235

→ 198

Service Units FRC – Inch Series

Technical Data



Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



The following oils are recommended for Festo components:

Viscosity range to ISO 3448, ISO class VG 32

32 mm²/s (= cSt) at 104 °F

- Festo special oil OFSW-32
- ARAL Vitam GF 32
- BP Energol HLP 32
- Esso Nuto H 32
- Mobil DTE 24
- Shell Tellus Oil DO 32

Technical Data					Dowr	nload CAD data → www.	festo.com/us/engineering		
Size		Mini		Midi		Maxi	Maxi		
Pneumatic connection		½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1 NPT		
Design		Filter regulator							
		Proportional standard mist lubricator							
Type of mounting		Via accessories							
		In-line installation							
Mounting position		Vertical ±5°							
Grade of filtration	[µm]	40 (air purity class a	at the output: com	pressed air in accorda	nce with ISO 8573-1:2	010 [7:8:-])			
Pressure regulation range	[psi]	7.5 103							
		7.5 176							
Pressure indication		With pressure gauge	è						
Length	[in]	3.0		3.7		4.2			
Width	[in]	3.1 (4.1) ¹⁾		4.3 (5.5) ¹⁾		5.1 (6.4) ¹⁾	5.2 (7.2) ¹⁾		
Height	[in]	8.3		10.6		10.7			

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [scfm]										
Size	Mini	Mini			Maxi					
Pneumatic connection	1/8NPT	1/4NPT	3/8NPT 1/2NPT 3/		3/4NPT	1NPT				
Pressure regulation range 7.5 103 psi										
Grade of filtration 40 µn	28	46	71	99	300	307				
Pressure regulation range 7.5 17	Pressure regulation range 7.5 176 psi									
Grade of filtration 40 μn	25	35	71	92	293	300				

1) Measured at p1 = 147 psi, p2 = 88 psi and Δ p = 15 psi. A minimum flow rate of 4 scfm is required for flawless functioning.

Operating Conditions						
Condensate drain		Manual rotary	Fully automatic			
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [-:9:-] Compressed air in accordance with ISO 8573-1:201				
		ert gases				
Note on operating/pilot med	lium	Operation with lubricated medium possible (in which case lubricate	ed operation will always be required)			
Supply pressure	[psi]	15 235	29 176			
Ambient temperature	[°F]	14 140				

4

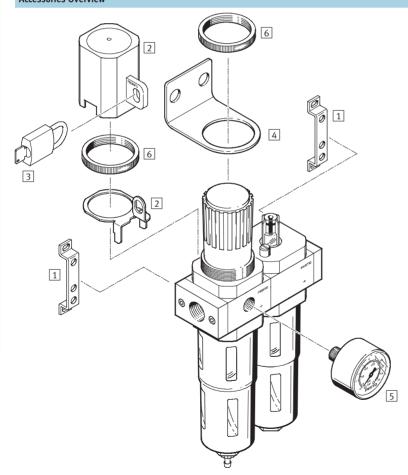
Ordering Data								
Condensate drain	Size	Connection	Pressure regulation range 7.5 103 psi	LT		Pressure regulation range 7.5 176 psi		
			Part No. Type			Part No.	Туре	
Turned manually	Mini	½NPT	173834 FRC-1/8-D-7-MINI-NPT	3D		173828	FRC-1/8-D-MINI-NPT	3D
		1/4NPT	173842 FRC-1/4-D-7-MINI-NPT	3D	ll	173836	FRC-1/4-D-MINI-NPT	3D
	Midi	3/8NPT	173858 FRC-3/8-D-7-MIDI-NPT	3D	ll	173852	FRC-3/8-D-MIDI-NPT	3D
		½NPT	173866 FRC-1/2-D-7-MIDI-NPT	3D	ll	173860	FRC-1/2-D-MIDI-NPT	3D
	Maxi	3/4NPT	173882 FRC-3/4-D-7-MAXI-NPT	3D	lI	173876	FRC-3/4-D-MAXI-NPT	3D
		1NPT	173890 FRC-1-D-7-MAXI-NPT	3D	lI	173884	FRC-1-D-MAXI-NPT	3D
Fully automatic	Mini	½NPT	173835 FRC-1/8-D-7-MINI-A-NPT	3D		173829	FRC-1/8-D-MINI-A-NPT	3D
		1/4NPT	173843 FRC-1/4-D-7-MINI-A-NPT	3D	ll	173837	FRC-1/4-D-MINI-A-NPT	3D
	Midi	3/8NPT	173859 FRC-3/8-D-7-MIDI-A-NPT	3D	lI	173853	FRC-3/8-D-MIDI-A-NPT	3D
		½NPT	173867 FRC-½-D-7-MIDI-A-NPT	3D	lI	173861	FRC-1/2-D-MIDI-A-NPT	3D
	Maxi	3/4NPT	173883 FRC- ³ / ₄ -D-7-MAXI-A-NPT	3D	lÎ	173877	FRC-3/4-D-MAXI-A-NPT	3D
		1NPT	173891 FRC-1-D-7-MAXI-A-NPT	3D	lÎ	173885	FRC-1-D-MAXI-A-NPT	3D

LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

Accessories Overview

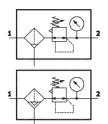


٨	Nounting attachments and accessories	→ Page/Internet
	Mounting bracket HFOE	209
	2 Regulator lock LRVS	209
	3 Padlock LRVS-D	ı

Mou	nting attachments and accessories	→ Page/Internet
4	Mounting bracket HR-D	209
5	Pressure gauge MA (included in scope of delivery)	208
6	Knurled nut HMR (included in scope of delivery)	-

Filter Regulators LFR - Inch Series

Technical Data



Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



FESTO

Technical Data					Download CAD data → www.festo.com/us/engin					
Size		Mini		Midi		Maxi				
Pneumatic connection		½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT			
Design		Filter regulator with p	ressure gauge							
		Filter regulator withou	regulator without pressure gauge							
Type of mounting		Via accessories								
		In-line installation	-line installation							
		Front panel mounting								
Mounting position		Vertical ±5°								
Grade of filtration	[µm]	5 or 40								
Pressure regulation range	[psi]	7.5 103								
		7.5 176								
Pressure indication		Via pressure gauge								
Length	[in]	3.0	.0 3.7			4.2				
Width	[in]	1.6 (2.5) ¹⁾		2.2 (3.3) ¹⁾		2.6 (3.8) ¹⁾	2.6 (4.6) ¹⁾			
Height	[in]	8.3		10.6		10.7				

1) Value in brackets with connecting plates.

Standard Nominal Flow Rat	e ¹⁾ qnN [s	scfm]						
Size		Mini		Midi		Maxi		
Pneumatic connection		1/8NPT	1/4NPT	3/8NPT 1/2NPT 3/4		3/4NPT	1NPT	
Pressure regulation range 7.5 103 psi								
	40 µm	32	53	113	138	353	388	
Pressure regulation range 7	.5 176	psi						
Grade of filtration	5 μm	23	42	85	92	268	282	
	40 µm	26	49	109	120	342	353	

1) Measured at p1 = 147 psi, p2 = 88 psi and Δp = 15 psi.

Operating Conditions							
Condensate drain		Manual rotary	Fully automatic				
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [-:-:-]					
Supply pressure	[psi]	15 235	29 176				
Ambient temperature	[°F]	14 140					

Filter Regulators LFR – Inch Series

FESTO

Ordering Data - Filtra	tion Grade 40µr	n			
Condensate drain	Size	Connection	Pressure regulation range 7.5 103 psi		Pressure regulation range 7.5 176 psi
			Part No. Type		Part No. Type
Directly actuated diap	hragm regulator				
Turned manually	Mini	1/8NPT	173762 LFR-1/8-D-7-MINI-NPT	3D	173756 LFR-1/8-D-MINI-NPT 3D
		1/4NPT	173770 LFR-1/4-D-7-MINI-NPT	3D	173764 LFR-1/4-D-MINI-NPT 3D
	Midi	3/8NPT	173786 LFR-3/8-D-7-MIDI-NPT	3D	173780 LFR-3/8-D-MIDI-NPT 3D
		½NPT	173794 LFR-1/2-D-7-MIDI-NPT	3D	173788 LFR-½-D-MIDI-NPT 3D
	Maxi	3/4NPT	173810 LFR-3/4-D-7-MAXI-NPT	3D	173804 LFR-¾-D-MAXI-NPT 3D
		1NPT	173818 LFR-1-D-7-MAXI-NPT	3D	173812 LFR-1-D-MAXI-NPT 3D
Fully automatic	Mini	1/8NPT	173763 LFR-1/8-D-7-MINI-A-NPT	3D	173757 LFR-1/8-D-MINI-A-NPT 3D
		1/4NPT	173771 LFR-1/4-D-7-MINI-A-NPT	3D	173765 LFR-1/4-D-MINI-A-NPT 3D
	Midi	3/8NPT	173787 LFR-3/8-D-7-MIDI-A-NPT	3D	173781 LFR-3/8-D-MIDI-A-NPT 3D
		½NPT	173795 LFR-½-D-7-MIDI-A-NPT	3D	173789 LFR-½-D-MIDI-A-NPT 3D
	Maxi	3/4NPT	173811 LFR-¾-D-7-MAXI-A-NPT	3D	173805 LFR-3/4-D-MAXI-A-NPT 3D
		1NPT	173819 LFR-1-D-7-MAXI-A-NPT	3D	173813 LFR-1-D-MAXI-A-NPT 3D

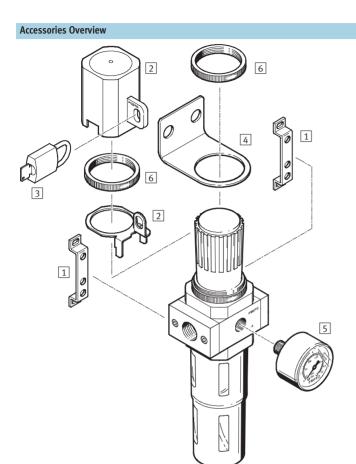
Ordering Data - Basic Un	its without Thr	eaded Connecti	ng Plates,	Filtration Grade 5µm				
Condensate drain	Size	Connection	Pressure regulation range 7.5 103 psi		LT	Pressure regulation range 7.5 176 psi LT		
			Part No.	Туре		Part No.	Туре	
Basic Unit without pressu	re gauge							
Turned manually	Mini	-	546454	LFR-D-5M-MINI	1D	-	-	
	Midi	-	546455	LFR-D-5M-MIDI	1D	-	-	
	Maxi	-	546461	LFR-D-5M-MAXI	1D	-	-	
Fully automatic	Mini	-	546462	LFR-D-5M-MINI-A	1D	-	-	
	Midi	-	546468	LFR-D-5M-MIDI-A	1D	_	-	
	Maxi	-	546469	LFR-D-5M-MAXI-A	1D	-	-	

Ordering Data – Basic			, ,	•				
Condensate drain	Size	Connection	Pressure regulation range 7.5 103 psi		LT	Pressure r	regulation range 7.5 176 psi	LT
			Part No.	Туре		Part No.	Туре	
Basic Unit without pre	ssure gauge							
Turned manually	Mini	-	546456	LFR-D-7-MINI	1D	546432	LFR-D-MINI	1D
	Midi	-	546463	LFR-D-7-MIDI	1D	546425	LFR-D-MIDI	1D
	Maxi	-	546470	LFR-D-7-MAXI	1D	546437	LFR-D-MAXI	1D
Fully automatic	Mini	-	546457	LFR-D-7-MINI-A	1D	546433	LFR-D-MINI-A	1D
	Midi	-	546464	LFR-D-7-MIDI-A	1D	546426	LFR-D-MIDI-A	1D
	Maxi	-	546471	LFR-D-7-MAXI-A	1D	546438	LFR-D-MAXI-A	1D
Basic Unit without pre	ssure gauge, wi	th integrated retur	n flow function	n				
Turned manually	Maxi	-	546514	LFR-D-7-DI-MAXI	1D	546512	LFR-D-DI-MAXI	1D
Fully automatic	Maxi	-	546518	LFR-D-7-DI-MAXI-A	1D	546515	LFR-D-DI-MAXI-A	1D

LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days



Mou	nting attachments and accessories	→ Page/Internet
1	Mounting bracket HFOE	209
2	Regulator lock LRVS	209
3	Padlock LRVS-D	lrvs-d
4	Mounting bracket HR-D	209
5	Pressure gauge MA	208
6	Knurled nut HMR	hmr
	(not included in the basic units' scope of delivery)	

Pressure Regulators LR – Inch Series

Technical Data



Materials Housing: Die-cast zinc/aluminum Seals: Nitrile rubber Free of copper and PTFE



FESTO

Technical Data					Downlo	oad CAD data → www.f	esto.com/us/engineering			
Size		Mini		Midi		Maxi				
Pneumatic connection		1/8NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT			
Design		Directly actuate	Directly actuated diaphragm regulator				oiston regulator			
Type of mounting		Via accessories								
		In-line installati	on							
		Front panel mounting								
Mounting position		Any								
Max. hysteresis	[psi]	1.5				2.9				
Pressure regulation range	[psi]	7.5 103								
		7.5 176								
Pressure indication		Via pressure ga	uge							
		G½ port		G½ port		G½ port				
Length	[in]	3.0		3.7		4.2				
Width	[in]	1.6 (2.5) ¹⁾		2.2 (3.3) ¹⁾		2.6 (3.8) ¹⁾	2.6 (4.6) ¹⁾			
Height	[in]	3.8		5.3		4.9	•			

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [scfm]										
Size	Mini	Aini A			Maxi					
Pneumatic connection	½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT				
Pressure regulation range 7.5 103 psi	35	56	116	141	424	441				
Pressure regulation range 7.5 176 psi	28	53	113	124	388	406				

¹⁾ Measured at p1 = 147 psi, p2 = 88 psi and Δp = 15 psi.

Operating Conditions	
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)
Supply pressure [psi]	15 235
Ambient temperature [°F]	14 140

Pressure Regulators LR – Inch Series Ordering Data, Accessories

Ordering Data	a					
Size	Connection	Pressure regulation range 7.5 103 psi Part No. Type	LT	H	Pressure regulation range 7.5 176 psi Part No. Type	LT
Directly actua	ated diaphragm regulato	r				
Mini	½NPT	173646 LR-1/8-D-7-MINI-NPT	3D		173644 LR-1/8-D-MINI-NPT	3D
	1/4 NPT	173650 LR-1/4-D-7-MINI-NPT	3D	Ī	173648 LR-1/4-D-MINI-NPT	3D
Midi	3/8NPT	173658 LR-3/8-D-7-MIDI-NPT	3D	Ī	173656 LR-3/8-D-MIDI-NPT	3D
	½NPT	173662 LR-½-D-7-MIDI-NPT	3D	Ī	173660 LR-1/2-D-MIDI-NPT	3D
Pilot actuated	d piston regulator	·				
Maxi	3/4 NPT	173670 LR-¾-D-7-MAXI-NPT	3D		173668 LR- ³ / ₄ -D-MAXI-NPT	3D
	1NPT	173674 LR-1-D-7-MAXI-NPT	3D	Ī	173672 LR-1-D-MAXI-NPT	3D

Ordering Data -	- Basic Units, without	Threaded Connecting Plates										
Size	Connection	Pressure regulation range 7.5 103 psi	LT		Pressure regulation range 07.5 176 psi							
		Part No. Type			Part No. Type							
Basic Unit witho	Basic Unit without pressure gauge											
Mini	-	546452 LR-D-7-MINI	1D		546424 LR-D-MINI	1D						
Midi	-	546458 LR-D-7-MIDI	1D		546430 LR-D-MIDI	1D						
Maxi	-	546465 LR-D-7-MAXI	1D		546436 LR-D-MAXI	1D						
Basic Unit witho	Basic Unit without pressure gauge, with integrated return flow function											
Maxi	-	546513 LR-D-7-DI-MAXI	1D		546511 LR-D-DI-MAXI	1D						

LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

Accessories Overview

Mou	nting attachments and accessories	→ Page/Internet
1	Mounting bracket HFOE	209
2	Regulator lock LRVS	209
3	Padlock LRVS-D	lrvs-d
4	Mounting bracket HR-D	209
5	Pressure gauge MA	208
6	Knurled nut HMR	hmr
	(not included in the basic units' scope of delivery)	

Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



Technical Data	Technical Data Download CAD data →									
Size		Mini	ini Midi		Maxi					
Pneumatic connection		½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT			
Design		Sintered filter v	intered filter with centrifugal separation							
Type of mounting		Via accessories	Via accessories							
		In-line installat	ion							
Mounting position		Vertical ±5°								
Grade of filtration	[µm]	5 or 40								
Length	[in]	1.6		2.2		2.6				
Width	[in]	1.6 (2.5) ¹⁾		2.2 (3.3) ¹⁾		2.6 (3.8)1)	2.6 (4.6) ¹⁾			
Height	[in]	6.4		7.8		8.7				

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [scfm]										
Size		Mini N		Midi		Maxi				
Pneumatic connection		½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT			
Grade of filtration	5 μm	28	34	64	71	127	134			
	40 μm	35	42	95	106	177	187			

1) Measured at p1 = 147 psi, p2 = 88 psi and Δp = 15 psi. A minimum flow rate of 4.4 scfm is required for flawless functioning.

Operating Conditions			
Condensate drain		Manual rotary	Fully automatic
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:-:-]	
Supply pressure	[psi]	0 235	29 176
Ambient temperature	[°F]	14 140	

Ordering Data						
Condensate drain	Size	Connection	Grade of filtration 5 µm	LT	Grade of filtration 40 µm	LT
			Part No. Type		Part No. Type	
Turned manually	Mini	½NPT	173678 LF-1/8-D-5M-MINI-NPT	3D	173676 LF-1/8-D-MINI-NPT	3D
		1/4NPT	173682 LF-1/4-D-5M-MINI-NPT	3D	173680 LF-1/4-D-MINI-NPT	3D
	Midi	3/8NPT	173690 LF-3/8-D-5M-MIDI-NPT	3D	173688 LF-3/8-D-MIDI-NPT	3D
		½NPT	173694 LF-½-D-5M-MIDI-NPT	3D	173692 LF-1/2-D-MIDI-NPT	3D
	Maxi	3/4NPT	173702 LF-¾-D-5M-MAXI-NPT	3D	173700 LF-3/4-D-MAXI-NPT	3D
		1NPT	173706 LF-1-D-5M-MAXI-NPT	3D	173704 LF-1-D-MAXI-NPT	3D
Fully automatic	Mini	½NPT	173679 LF-1/8-D-5M-MINI-A-NPT	3D	173677 LF-1/8-D-MINI-A-NPT	3D
		1/4NPT	173683 LF-1/4-D-5M-MINI-A-NPT	3D	173681 LF-1/4-D-MINI-A-NPT	3D
	Midi	3/8NPT	173691 LF-3/8-D-5M-MIDI-A-NPT	3D	173689 LF-3/8-D-MIDI-A-NPT	3D
		½NPT	173695 LF-½-D-5M-MIDI-A-NPT	3D	173693 LF-1/2-D-MIDI-A-NPT	3D
	Maxi	3/4NPT	173703 LF-¾-D-5M-MAXI-A-NPT	3D	173701 LF-¾-D-MAXI-A-NPT	3D
		1NPT	173707 LF-1-D-5M-MAXI-A-NPT	3D	173705 LF-1-D-MAXI-A-NPT	3D

Ordering Data – Basic Units, without Threaded Connecting Plates									
Condensate drain	drain Size Connection Grade of filtration 5 µm		LT		Grade of filtration 40 µm		LT		
			Part No.	Туре			Part No.	Туре	
Turned manually	Mini	-	546451	LF-D-5M-MINI-U	1D		546428	LF-D-MINI-U	1D
	Midi	-	546453	LF-D-5M-MIDI-U	1D		546422	LF-D-MIDI-U	1D
	Maxi	-	546459	LF-D-5M-MAXI-U	1D		546434	LF-D-MAXI-U	1D
Fully automatic	Mini	-	546460	LF-D-5M-MINI-A-U	1D		546429	LF-D-MINI-A-U	1D
	Midi	-	546466	LF-D-5M-MIDI-A-U	1D		546423	LF-D-MIDI-A-U	1D
	Maxi	-	546467	LF-D-5M-MAXI-A-U	1D		546435	LF-D-MAXI-A-U	1D

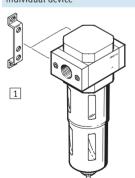
LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

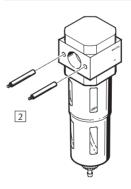
Accessories Overview

Individual device



Mounting attachments and accessories	→ Page/Internet
Mounting bracket HFOE	209

Basic unit for manifold assembly



Mour	nting attachments and accessories	→ Page/Internet
2	Threaded bolt FRB (must be ordered separately)	209

Materials

Housing: Die-cast zinc Bowl: Polycarbonate Filter: Borosilicate fibre Seals: Nitrile rubber

Free of copper and PTFE

- High efficiency filter for special requirements
- Air quality to ISO 8573-1:2010
- Choice of filter cartridges: 0.01 µm or 1 µm



Technical Data Download CAD data → www.festo.com/us/engineerin						o.com/us/engineering			
Size		Mini	Mini			Maxi			
Pneumatic connection	ic connection 1/8NPT 1/4NPT 3/8NPT		½NPT	3/4NPT	1NPT				
Design		Fibre filter							
Type of mounting		Via accessories							
		In-line installati	In-line installation						
Mounting position		Vertical ±5°							
Length	[in]	3.0		3.7	3.7				
Width	[in]	1.6 (2.5) ¹⁾		2.2 (3.3)1)		2.6 (3.8)1)	2.6 (4.6) ¹⁾		
Height	[in]	6.4		7.8		8.7			

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [scfm]								
Size	Mini		Midi		Maxi			
Pneumatic connection	1/8NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Micro filter LFMA	5	6	13	14	32	34		
Fine filter LFMB	9	11	25	32	42	44		

1) Measured at p1 = 88 psi and Δp = 70 mbar. A minimum flow rate of 4.4 scfm is required for flawless functioning.

Operating Conditions								
Туре		LFMA	LFMA					
Condensate drain		Manual rotary	Fully automatic	Manual rotary	Fully automatic			
Operating medium		Compressed air in accordance w	vith ISO 8573-1:2010 [7:-:-]	Compressed air in accordance with ISO 8573-1:2010 [6:4:4]				
Grade of filtration	[µm]	0.01 (air purity class at the out	0.01 (air purity class at the output: compressed air in		1 (air purity class at the output: compressed air in accordance			
		accordance with ISO 8573-1:20	accordance with ISO 8573-1:2010 [2:7:2])		with ISO 8573-1:2010 [4:7:3])			
Residual oil content	[mg/m ³]	≤ 0.01		≤ 0.5				
Supply pressure	[psi]	15 235	22 176	15 235	22 176			
Ambient temperature	[°F]	14 140		14 140				

Fine and Micro Filters LFMB/LFMA – Inch Series

Ordering Data, Accessories

Ordering Dat	ta – Fine filters LFMB			
Grade of filtr	ation 1 µm, metal bowl g	guard		
Size	Connection	Input pressure 15 235 psi Condensate drain turned manually	LT	Input pressure 22 176 psi Condensate drain fully automatic
		Part No. Type		Part No. Type
With threade	ed connecting plates			
Mini	1/8NPT	173708 LFMB-1/8-D-MINI-NPT	3D	173709 LFMB-1/8-D-MINI-A-NPT 3D
	1/4 NPT	173710 LFMB-1/4-D-MINI-NPT	3D	173711 LFMB-1/4-D-MINI-A-NPT 3D
Midi	3/8NPT	173714 LFMB-3/8-D-MIDI-NPT	3D	173715 LFMB-3/8-D-MIDI-A-NPT 3D
	1/2NPT	173716 LFMB-1/2-D-MIDI-NPT	3D	173717 LFMB-½-D-MIDI-A-NPT 3D
Maxi	3/4 NPT	173720 LFMB-3/4-D-MAXI-NPT	3D	173721 LFMB-¾-D-MAXI-A-NPT 3D
	1 NPT	173722 LFMB-1-D-MAXI-NPT	3D	173723 LFMB-1-D-MAXI-A-NPT 3D
Basic Units,	without Threaded Connec	cting Plates		
Mini	-	546440 LFMB-D-MINI-U	1D	546442 LFMB-D-MINI-A-U 1D
Midi	-	546444 LFMB-D-MIDI-U	1D	546445 LFMB-D-MIDI-A-U 1D
Maxi	_	546448 LFMB-D-MAXI-U	1D	546450 LFMB-D-MAXI-A-U 1D

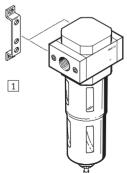
Ordering Dat	a – Micro filters LFMA				
Grade of filtra	ation 0.01 µm, metal bow	l guard			
Size	Connection	Input pressure 15 235 psi	LT	Input pressure 22 176 psi	LT
		Condensate drain turned manually		Condensate drain fully automatic	
		Part No. Type		Part No. Type	
With threade	d connecting plates				
Mini	1/8NPT	173724 LFMA-1/8-D-MINI-NPT	3D	173725 LFMA-1/8-D-MINI-A-NPT	3D
	1/4 NPT	173726 LFMA-1/4-D-MINI-NPT	3D	173727 LFMA-1/4-D-MINI-A-NPT	3D
Midi	3/8NPT	173730 LFMA-3/8-D-MIDI-NPT	3D	173731 LFMA-3/8-D-MIDI-A-NPT	3D
	½NPT	173732 LFMA-1/2-D-MIDI-NPT	3D	173733 LFMA-1/2-D-MIDI-A-NPT	3D
Maxi	3/4NPT	173736 LFMA-3/4-D-MAXI-NPT	3D	173737 LFMA-3/4-D-MAXI-A-NPT	3D
	1 NPT	173738 LFMA-1-D-MAXI-NPT	3D	173739 LFMA-1-D-MAXI-A-NPT	3D
Basic Units, v	vithout Threaded Connect	ing Plates			
Mini	-	546439 LFMA-D-MINI-U	1D	546441 LFMA-D-MINI-A-U	1D
Midi	-	546443 LFMA-D-MIDI-U	1D	546446 LFMA-D-MIDI-A-U	1D
Maxi	-	546447 LFMA-D-MAXI-U	1D	546449 LFMA-D-MAXI-A-U	1D

LT = Lead time 1D typically ships same day/next day 3D typically ships within 3 days

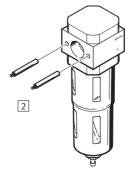
Accessories Overview

Individual device









Mounting	→ Page/Internet	
2 Thr	eaded bolt FRB (must be ordered separately)	209

Air Preparation Units



Materials Housing: Die-cast zinc/aluminum Seals: Nitrile rubber Free of copper and PTFE



The following oils are recommended for Festo components: Viscosity range to ISO 3448, ISO class VG 32 $32\ mm^2/s\ (=cSt)\ at\ 40\ ^\circ C$

- Festo special oil OFSW-32
- ARAL Vitam GF 32
- BP Energol HLP 32
- Esso Nuto H 32
- Mobil DTE 24
- Shell Tellus Oil DO 32

Technical Data					Download CAD da	ta → www.festo.	.com/us/engineering	
Size		Mini	Лini			Maxi		
Pneumatic connection		½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT	
Design		Proportional standa	rd mist lubricator					
Type of mounting		Via accessories	Via accessories					
		In-line installation						
Mounting position		Vertical ±5°						
Minimum flow for lubricator	[scfm]	0.1		0.3		0.4		
operation								
Max. oil capacity	[in ³]	2.7		6.7		11.6		
Length	[in]	1.6	1.6		2.2			
Width	[in]	1.6 (2.5) ¹⁾		2.2 (3.3) ¹⁾		2.6 (3.8) ¹⁾	2.6 (4.6) ¹⁾	
Height	[in]	6.7		8		9		

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [scfm]								
Size	Mini		Midi		Maxi			
Pneumatic connection	1/8NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Lubricator LOE	46	81	194	215	297	318		

1) Measured at p1 = 6 bar and Δp = 1 bar.

Operating Conditions					
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]				
Note on operating/pilot medium	Operation with lubricated medium not possible				
Supply pressure [psi]	0 235				
Ambient temperature [°F]	14 140				

Ordering Data – Basic Units, without Threaded Connecting Plates							
Size	Connection	Part No.	Туре	LT			
Mini	-	546431	LOE-D-MINI-U	1D			
Midi	-	546427	LOE-D-MIDI-U	1D			
Maxi	-	546517	LOE-D-MAXI-U	1D			

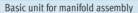
LT = Lead time

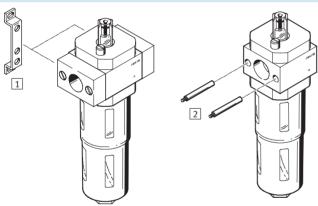
1D typically ships same day/next day

3D typically ships within 3 days

Accessories Overview

Individual device





Mou	nting attachments and accessories	→ Page/Internet
1	Mounting bracket HFOE	209
2	Threaded bolt FRB (must be ordered separately)	209

Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data					Download CAD data → www.festo.com/us/engineering				
Size		Mini		Midi	Midi				
Pneumatic connection		½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Design		Piston spool		•	•	<u>.</u>	<u>.</u>		
Type of mounting		Via accessories							
		In-line installation							
Mounting position		Any							
Valve function		3/2-way							
Exhaust port		G1/8		G1/4		G3/8			
Reset method		Mechanical spring							
Direction of flow		Non-reversible							
Length [i	in]	1.6		2.2		2.6			
Width [i	in]	1.6 (2.5) ¹⁾		2.2 (3.3) ¹⁾		2.6 (3.8)1)	2.6 (4.6) ¹⁾		
Height [i	in]	3.9		4.8		5.3	•		

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [scfm]							
Size	Mini	Mini			Maxi		
Pneumatic connection	1/8NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT	
On-off valve HE	35	53	113	127	212	229	

¹⁾ Measured at p1 = 88 psi and Δp = 15 psi

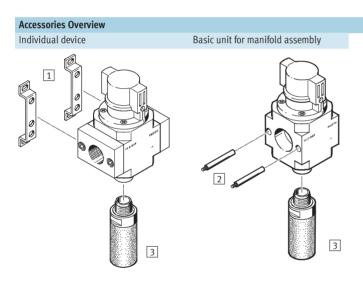
Operating Conditions						
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]				
Note on operating/pilot medium		Operation with lubricated medium possible (in which case lubricated operation will always be required)				
Operating pressure	[psi]	0 235				
Ambient temperature	[°F]	14 140				

Manual On-off Valves HE - Inch Series

Ordering Data, Accessories

Ordering Dat	ta			
3/2-way valv	e, operating pressure 0	. 235 psi, norm	ally closed	
Size	Connection	Part No.	Туре	LT
With threade	ed connecting plates			
Mini	1/8NPT	173892	HE-1/8-D-MINI-NPT	3D
	1/4 NPT	173893	HE-¼-D-MINI-NPT	3D
Midi	3/8NPT	173895	HE-3/8-D-MIDI-NPT	3D
	½NPT	173896	HE-½-D-MIDI-NPT	3D
Maxi	3/4NPT	173898	HE-3/4-D-MAXI-NPT	3D
	1NPT	173899	HE-1-D-MAXI-NPT	3D
Basic Unit, w	vithout threaded connecti	ng plates		
Mini	-	170681	HE-D-MINI	1D
Midi	-	170682	HE-D-MIDI	1D
Maxi	-	170683	HE-D-MAXI	1D

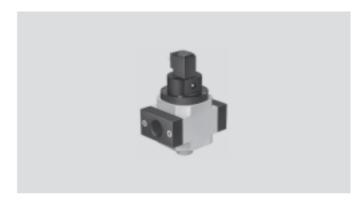
TT Transference	4D tomically aline some day/wayt day	an aminath, althoughth a dame
LT = Lead time	1D typically ships same day/next day	3D typically ships within 3 days



Mour	nting attachments and accessories	→ Page/Internet
1	Mounting bracket HFOE	209
2	Threaded bolt FRB (included in scope of delivery)	209
3	Silencer U	210



Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data			Download (CAD data → www.festo	o.com/us/engineering				
Size		Mini	Mini		Midi				
Pneumatic connection		½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Design		Piston spool	•		•	•			
Type of mounting		Via accessories							
		In-line installation	In-line installation						
Mounting position		Any	Any						
Valve function		3/2-way, single solenoid							
Exhaust port		G1/8	G½ G1/4			G3/8			
Reset method		Mechanical spring	Mechanical spring						
Direction of flow		Non-reversible							
Operating voltage	[V DC]	24							
[V AC]		110	110						
Length	[in]	1.6		2.2		2.6			
Width	[in]	1.6 (2.5) ¹⁾		2.2 (3.3) ¹⁾		2.6 (3.8)1)	2.6 (4.6) ¹⁾		
Height	[in]	4.1	4.1 4.8						

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [scfm]								
Size	Mini		Midi		Maxi			
Pneumatic connection	½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT		
On-off valve HE	35	53	113	127	212	229		

¹⁾ Measured at p1 = 88 psi and Δp = 15 psi

Operating Conditions						
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]					
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)					
Operating pressure [psi]	37 235					
Ambient temperature [°F]	14140					

Electric On-off valves HEE – Inch Series

Ordering Data, Accessories

Ordering	; Data						
3/2-way	valve, operating	pressure 37	235 psi, normally closed				
Size	Connection	24 V DC		LT	110 V AC		LT
		Part No.	Туре		Part No.	Туре	
With thre	eaded connecting	plates					
Mini	1/8NPT	173900	HEE-1/8-D-MINI-24-NPT	3D	173901	HEE-1/8-D-MINI-110-NPT	3D
	1/4NPT	173902	HEE-1/4-D-MINI-24-NPT	3D	173903	HEE-1/4-D-MINI-110-NPT	3D
Midi	3/8NPT	173906	HEE-3/8-D-MIDI-24-NPT	3D	173907	HEE-3/8-D-MIDI-110-NPT	3D
	½NPT	173908	HEE-1/2-D-MIDI-24-NPT	3D	173909	HEE-1/2-D-MIDI-110-NPT	3D
Maxi	3/4NPT	173912	HEE-3/4-D-MAXI-24-NPT	3D	173913	HEE-3/4-D-MAXI-110-NPT	3D
	1NPT	173914	HEE-1-D-MAXI-24-NPT	3D	173915	HEE-1-D-MAXI-110-NPT	3D
Without	threaded connect	ing plates		<u> </u>			
Mini	-	172956	HEE-D-MINI-24	1D	172957	HEE-D-MINI-110	1D
Midi	-	172959	HEE-D-MIDI-24	1D	172960	HEE-D-MIDI-110	1D
Maxi	-	172962	HEE-D-MAXI-24	1D	172963	HEE-D-MAXI-110	1D

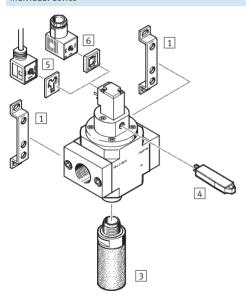
LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

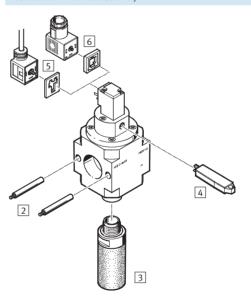
Accessories Overview

Individual device



Mou	nting attachments and accessories	→ Page/Internet
1	Mounting bracket HFOE	209
3	Silencer U	210
4	Non-detenting manual override tool AHB-MD/MF/MY	210
5	Plug socket with cable KMEB	kmeb
6	Plug socket MSSD-EB	mssd-eb

Basic unit for manifold assembly



Mou	nting attachments and accessories	→ Page/Internet
2	Threaded bolt FRB (included in scope of delivery)	209
3	Silencer U	210
4	Non-detenting manual override tool AHB-MD/MF/MY	210
5	Plug socket with cable KMEB	kmeb
6	Plug socket MSSD-EB	mssd-eb



Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data	Technical Data				Download CAD data → www.festo.com/us/engineering				
Size	Size		Mini			Maxi			
Pneumatic connection		½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Design		Piston spool		•	•	•			
Type of mounting		Via accessories							
		In-line installation							
Mounting position		Any							
Valve function		2/2-way, closed, air operated, adjustable							
Reset method		Mechanical spring							
Actuation method		Direct							
Direction of flow		Non-reversible							
Length	[in]	1.6		2.2		2.6			
Width	[in]	1.6 (2.5) ¹⁾		2.2 (3.3) ¹⁾		2.6 (3.8)1)	2.6 (4.6) ¹⁾		
Height	[in]	2.6		3		3.5	•		

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [scfm]								
Size	Mini	Mini			Maxi			
Pneumatic connection	1/8NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT		
On-off valve HE	35	53	113	127	212	229		

¹⁾ Measured at p1 = 88 psi and Δp = 15 psi

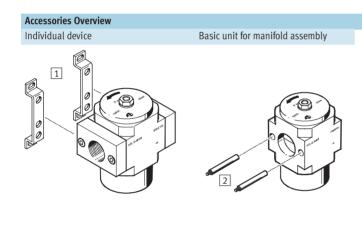
Operating Conditions						
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]				
Note on operating/pilot medium		Operation with lubricated medium possible (in which case lubricated operation will always be required)				
Operating pressure	[psi]	44 235				
Ambient temperature	[°F]	14 140				

Soft-start Valves HEL – Inch Series

Ordering Data, Accessories

Ordering Da	ta			
Gradual pres	ssure build-up, 2/2-way v	alve, normally c	losed, operating pressure 44 235 psi	
Size	Connection	Part No.	Туре	LT
With threade	ed connecting plates			
Mini	½NPT	173916	HEL-½-D-MINI-NPT	3D
	1/4NPT	173917	HEL-1/4-D-MINI-NPT	3D
Midi	3/8NPT	173919	HEL-3/8-D-MIDI-NPT	3D
	½NPT	173920	HEL-½-D-MIDI-NPT	3D
Maxi	3/4NPT	173922	HEL-3/4-D-MAXI-NPT	3D
	1 NPT	173923	HEL-1-D-MAXI-NPT	3D
Basic Unit, v	vithout threaded connecti	ng plates		
Mini	-	170690	HEL-D-MINI	1D
Midi	_	170691	HEL-D-MIDI	1D
Maxi	-	170692	HEL-D-MAXI	1D

LT = Lead time	1D typically ships same day/next day	3D typically ships within 3 days
----------------	--------------------------------------	---



Branching Modules FRM/FRZ – Inch Series

Technical Data







Materials Housing: Die-cast zinc Seals: Nitrile rubber, polyvinyl chloride Free of copper and PTFE



Technical Data	echnical Data Download CAD data → www.festo.com/us/engineering								
Size		Micro	Mini		Midi		Maxi		
Pneumatic connection 1	., 2 ¹⁾	½NPT	½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT	
Pneumatic connection 3	3	1/8NPT	1/4NPT		½NPT	•	3/4NPT		
Pneumatic connection 4 10/32 U			½NPT						
Design		Branching module							
Type of mounting		With accessories							
		In-line installation	In-line installation						
Mounting position		Any							
Length	[in]	1	1.6		2.2		2.6		
Width	[in]	1	1.6 (2.5) ²⁾		2.2 (3.3) ²⁾		2.6 (3.8) ²⁾	2.6 (4.6) ²⁾	
Height [in]		1.2	1.9		2.6		3.1		

- With connecting plates.
 Value in brackets with connecting plates.

Standard Nominal Flow Ra	ite ¹⁾ qnN [scf	m]								
Connection		Basic Unit Without	With connecting plates							
		Connecting Plates	1/8NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Standard										
In main flow direction	Micro	7.4	-	-	-	-	-	-		
	Mini	117	53	117	-	_	-	-		
	Midi	290	-	-	247	290	-	-		
	Maxi	706	-	-	-	-	706	614		
With non-return function										
In main flow direction	Mini	71	46	71	-	-	-	-		
	Midi	198	-	-	194	198	-	-		
	Maxi	530	-	_	-	-	530	473		

1) Measured at p1 = 6 bar and $\Delta p = 1$ bar.

Operating Conditions							
Size	Micro	Mini	Midi	Maxi			
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]						
Ambient temperature [°F]	14 140						
Operating pressure [psi]							
Standard	0 235						
With non-return function	-	2.2 235	2.9 235	3.7 235			

Branching Modules FRM/FRZ – Inch Series Ordering Data, Accessories

Ordering	Ordering Data – With Connecting Plates				
Size	Port	With integrated non-return function	LT		
		Part No. Type			
Mini	½NPT	173932 FRM-H-1/8-D-MINI-NPT	3D		
	1/4NPT	173933 FRM-H-1/4-D-MINI-NPT	3D		
Midi	3/8NPT	173935 FRM-H-3/8-D-MIDI-NPT	3D		
	½NPT	173936 FRM-H-½-D-MIDI-NPT	3D		
Maxi	3/4NPT	173938 FRM-H-¾-D-MAXI-NPT	3D		
	1NPT	173939 FRM-H-1-D-MAXI-NPT	3D		

Ordering Data – Basic Unit Without Connecting Plates						
Size	Standard			With integra	ated non-return function	LT
	Part No. Type			Part No.	Туре	
Micro	526315 FRZ-D-MICRO-NPT	1D		-	-	
Mini	170684 FRM-D-MINI	1D		170687	FRM-H-D-MINI	1D
Midi	170685 FRM-D-MIDI	1D		170688	FRM-H-D-MIDI	1D
Maxi	170686 FRM-D-MAXI	1D		170689	FRM-H-D-MAXI	1D

LT = Lead time

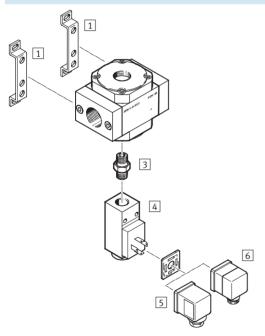
1D typically ships same day/next day

3D typically ships within 3 days

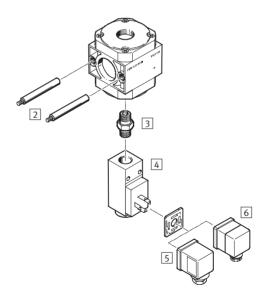
Accessories Overview

Individual device

Basic unit for manifold assembly



Mounting attachments and accessories	→ Page/Internet
Mounting bracket HFOE	209
3 Double nipple ESK	esk
4 Pressure switch PEV	209
5 Plug socket MSSD-C	mssd-c
6 Angled plug socket PEVWD-LED	pev



Mou	nting attachments and accessories	→ Page/Internet
2	Threaded bolt FRB (included in scope of delivery)	frb
3	Double nipple ESK	esk
4	Pressure switch PEV	209
5	Plug socket MSSD-C	mssd-c
6	Angled plug socket PEVWD-LED	pev



Materials Housing: MA-23: Brass MA-27/40/50: Acrylic butadiene styrene/plastic MA-63: Steel Dial cover: Polystyrene/plastic Threaded plug: Brass



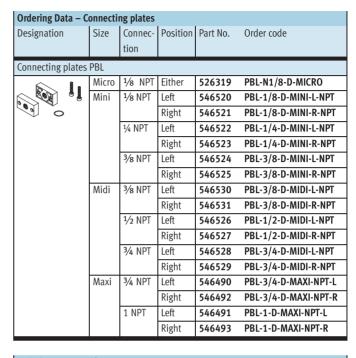
Technical Data			Download C	AD data → www.festo.com/us/engineering			
Nominal size		27	40	50			
Pneumatic connection		M5	G ¹ / ₈	G ¹ / ₄			
Operating medium		Liquid and gaseous media					
		Not permitted: Oxygen, Acetylene					
Constructional design		Bourdon tube pressure gauge					
Type of mounting		Screw-in					
Connection position		Rear side, center					
Ambient temperature	[°F]	32 140	-4 +140				
	[°C]	0 +60					
Measurement accuracy class		4	2.5				
Continuous load factor		0.75					
Intermittent load factor		0.66					
Protection class		IP43					

Ordering Data							
Nominal size	For D Series service units	Pneumatic connection	Indicating ran	ge [psi]	Part No.	Type	LT
27	MICRO	M5	0 10	-	526323	MA-27-10-M5	1D
			-	0 160	527405	MA-27-160-M5-PSI	1D
40	MINI	G1/8	0 10	0 145	359874	MA-40-10-1/8	1D
			0 16	0 240	345395	MA-40-16-1/8	1D
50	MIDI/MAXI	G1/4	0 10	0 160	359873	MA-50-10-1/4	1D
			0 16	0 240	356759	MA-50-16-1/4	1D

LT = Lead time 1D typically ships same day/next day

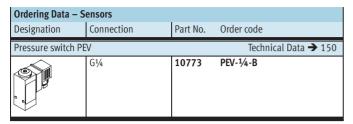
3D typically ships within 3 days

	Nounting attachments	,	
Designation	Size	Part No.	Order code
Mounting bracket	HFOE		
	Micro	526317	HFOE-D-MICRO
	Mini	159638	HFOE-D-MINI
	Midi/Maxi	159593	HFOE-D-MIDI/MAXI
Mounting bracket	HRBK		
	Mini	525031	HRBK-D-MINI
	Midi	525032	HRBK-D-MIDI
Mounting bracket	HRB		
	Mini	525029	HRB-D-MINI
	Midi	525030	HRB-D-MIDI
Mounting bracket	HR-D		
	Micro	526316	HRS-D-MICRO
0	Mini	164936	HR-D-MINI
	Midi	162804	HR-D-MIDI
	Maxi	162805	HR-D-MAXI
Threaded bolt FRB			
	Micro	526817	FRB-D-MICRO
/2/2	Mini	546481	FRB-D-MINI-U
	Midi	546480	FRB-D-MIDI-U
	Maxi	546476	FRB-D-MAXI-U
Threaded bolt LF/L	.OE		
	Mini	546483	LF/LOE-D-MINI
	Midi	546489	LF/LOE-D-MIDI
	Maxi	546494	LF/LOE-D-MAXI
Metric socket head			
	Mini	562472	DIN 912-M4X16-8.8
Samuranian S	Midi	562475	DIN 912-M5X18-8.8
0	Maxi	562473	DIN 912-M5X20-8.8
Hex nut HMR			
	Micro	526816	HMR-D-MICRO
Connecting kit HRI	1		
	Mini	529022	HRBC-D-MINI
	Midi	529023	HRBC-D-MIDI
Sealings			
	Mini	546478	O-12,42X1,78-N-NBR70
IA 7/7	Midi	546474	0-26X2-N-NBR75
M M	Midi	3 .0 ., .	



Ordering Data – S	Ordering Data – Safety components							
Designation	Size	Part No.	Order code					
Regulator lock LRV	Regulator lock LRVS							
0	Mini	193781	LRVS-D-MINI					
	Midi	193782	LRVS-D-MIDI					
	Maxi	193783	LRVS-D-MAXI					

Lead Time LT for all products on this page: 1D typically ships same day/next day



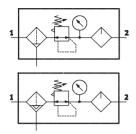
Ordering Data – Connecting Cables NEBU							
Technical data → Internet: nebu							
	Number	Cable	Part No.	Туре			
	of wires	length [m]					
M8x1, straight so	ket						
	3	2.5	541333	NEBU-M8G3-K-2.5-LE3			
SELECTION	4	2.5	541342	NEBU-M8G4-K-2.5-LE4			

Ordering Data – Accessories							
Designation Description		Order code					
Silencer U Technical Data → 25							
G½8	6841	U-1/8-B					
G1/4	6842	U-1/4-B					
G3/8	6844	U-3/8-B					
	Description G1/8 G1/4	Description Part No. G1/8 6841 G1/4 6842					

esignation	Size	Part No.	Order code				
Grade of filtration 40 μm							
	Mini	546487	LFP-D-MINI-40M-U				
	Midi	546488	LFP-D-MIDI-40M-U				
J	Maxi	546486	LFP-D-MAXI-40M-U				
ade of filtrati	on 5 μm						
	Micro	526818	LFP-D-MICRO-5M				
	Mini	159640	LFP-D-MINI-5M				
	Midi	159594	LFP-D-MIDI-5M				
	Maxi	159641	LFP-D-MAXI-5M				
ade of filtrati	on 1 μm						
	Mini	162677	MS4/D-MINI-LFM-B				
	Midi	162678	LFMBP-D-MIDI				
	Maxi	162679	LFMBP-D-MAXI				
ade of filtrati							
	Mini	162674	MS4/D-MINI-LFM-A				
	Midi	162675	LFMAP-D-MIDI				
	Maxi	162676	LFMAP-D-MAXI				

Service Units FRC – Metric Series

Technical Data



Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



The following oils are recommended for Festo components:

Viscosity range to ISO 3448, ISO class VG 32

Festo special oil OFSW-32ARAL Vitam GF 32

Esso Nuto H 32Mobil DTE 24

components: ISO class VG

32 mm²/s (= cSt) at 104 °F

BP Energol HLP 32

• Shell Tellus Oil DO 32

Technical Data				Download CAD data → www.festo.com/us/enginee				
Size		Mini	Mini			Maxi	Maxi	
Pneumatic connection		G1/8	G1/4	G3/8	G½	G3/4	G1	
Design		Filter regulator	•	•				
		Proportional standard	mist lubricator					
Type of mounting		Via accessories						
		In-line installation						
Mounting position		Vertical ±5°						
Grade of filtration	[µm]	40 (air purity class at t	the output: compre	essed air in accordance v	vith ISO 8573-1:2010	[7:8:-])		
Pressure regulation range	[bar]	0.5 7						
		0.5 12						
Pressure indication		With pressure gauge						
Length	[mm]	76		95		107		
Width	[mm]	80 (104) ¹⁾		110 (140) ¹⁾		130 (162) ¹⁾	132 (182) ¹⁾	
Height	[mm]	212		269		271	•	

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]							
Size	Mini	ni		Midi		Maxi	
Pneumatic connection	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1	
Pressure regulation range 0.5 7 ba	r						
Grade of filtration 40 µm	800	1,300	2,000	2,800	8,500	8,700	
Pressure regulation range 0.5 12 bar							
Grade of filtration 40 µm	700	1 000	2 000	2 600	8 300	8 500	

1) Measured at p1 = 10 bar, p2 = 6 bar and Δp = 1 bar. A minimum flow rate of 125 l/min is required for flawless functioning.

Operating Conditions							
Condensate drain		Manual rotary	Fully automatic				
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [-:9:-] Compressed air in accordance with ISO 8573-1:20					
		Inert gases					
Note on operating/pilot medium		Operation with lubricated medium possible (in which case lubricated operation will always be required)					
Supply pressure	[bar]	1 16	2 12				
Ambient temperature	[°C]	-10 +60					

4

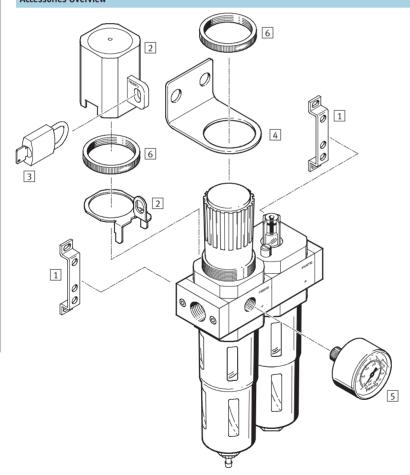
Ordering Data					
Condensate drain	Size	Connection	Pressure regulation range 0.5 7 bar		Pressure regulation range 0.5 12 bar LT
			Part No. Type		Part No. Type
Turned manually	Mini	G1/8	162754 FRC-1/8-D-7-MINI	3D	159604 FRC-½
		G1/4	162755 FRC-1/4-D-7-MINI	3D	159605 FRC-1/4-D-MINI 3D
	Midi	G3/8	162757 FRC-3/8-D-7-MIDI	3D	159588 FRC-3/8-D-MIDI 3D
		G ¹ / ₂	162758 FRC-½-D-7-MIDI	3D	159590 FRC-1/2-D-MIDI 3D
	Maxi	G3/4	162760 FRC- ³ / ₄ -D-7-MAXI	3D	159606 FRC-3/4-D-MAXI 3D
		G1	162761 FRC-1-D-7-MAXI	3D	159607 FRC-1-D-MAXI 3D
Fully automatic	Mini	G1/8	162762 FRC-1/8-D-7-MINI-A	3D	159608 FRC-1/8-D-MINI-A 3D
		G1/4	162763 FRC-1/4-D-7-MINI-A	3D	159609 FRC-1/4-D-MINI-A 3D
	Midi	G3/8	162765 FRC-3/8-D-7-MIDI-A	3D	159589 FRC-3/8-D-MIDI-A 3D
		G ¹ / ₂	162766 FRC-½-D-7-MIDI-A	3D	159591 FRC-¹/₂-D-MIDI-A 3D
	Maxi	G3/4	162768 FRC- ³ / ₄ -D-7-MAXI-A	3D	159610 FRC-¾-D-MAXI-A 3D
		G1	162769 FRC-1-D-7-MAXI-A	3D	159611 FRC-1-D-MAXI-A 3D

LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

Accessories Overview

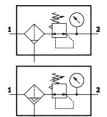


Mounting attachments and accessories	→ Page/Internet			
Mounting bracket HFOE	235			
2 Regulator lock LRVS	235			
3 Padlock LRVS-D	lrvs-d			

l	Mou	nting attachments and accessories	→ Page/Internet				
ľ	4	Mounting bracket HR-D	235				
ĺ	5	Pressure gauge MA (included in scope of delivery)	208				
	6	Knurled nut HMR (included in scope of delivery)	hmr				

Filter Regulators LFR - Metric Series

Technical Data



Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



FESTO

Technical Data						Downlo	oad CAD data 👈	www.festo.com/	us/engineering			
Size		Micro	Micro		Mini		Midi					
Pneumatic connection		M5	G1/8	G1/8	G1/4	G3/8	G1/2	G3/4	G1			
Design		Filter regulator v	lter regulator with pressure gauge									
		_		Filter regulator v	without pressure	gauge						
Type of mounting		Via accessories	Via accessories									
		In-line installati	In-line installation									
		Front panel mou	Front panel mounting									
Mounting position		Vertical ±5°										
Grade of filtration	[µm]	5		5 or 40								
Pressure regulation range	[bar]	0,5 7	0,5 7									
		-		0,5 12								
Pressure indication		Via pressure ga	uge									
Length	[mm]	50		76		95		107				
Width	[mm]	25	45	40 (64) ¹⁾	•	55 (85) ¹⁾	•	66 (96) ¹⁾	66 (116) ¹⁾			
Height	[mm]	120		212		269		271				

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]												
Size	Size			Mini		Midi		Maxi				
Pneumatic connection		M5	G ¹ / ₈	G ¹ / ₈	G ¹ / ₄	G ³ / ₈ G ¹ / ₂		G ³ / ₄	G1			
Pressure regulation range 0.5 7 bar												
Grade of filtration	5 μm	110	410	-	-	-	-	-	-			
	40 µm	-	-	900	1,500	3,200	3,900	10,000	11,000			
Pressure regulation range ().5 12 b	ar										
Grade of filtration	5 μm	-	-	650	1,200	2,400	2,600	7,600	8,000			
	40 µm	_	-	750	1,400	3,100	3,400	9,700	10,000			

1) Measured at p1 = 10 bar, p2 = 6 bar and Δp = 1 bar.

Operating Conditions												
Size		Micro		Mini / Midi / Maxi								
Condensate drain		Manual rotary	Semi-automatic	Manual rotary	Fully automatic							
Operating medium		Compressed air in accordance v	vith ISO 8573-1:2010 [-:-:-]									
Supply pressure	[bar]	1 10		1 16	2 12							
				-10 +60								

Ordering Data - Filtrat	ion Grade 5µm								
Condensate drain	Size	Connection	Pressure	Pressure regulation range 0.5 7 bar			Pressure r	egulation range 0.5 12 bar	LT
			Part No.	Туре			Part No.	Туре	
Directly actuated diaph	ragm regulator								
Turned manually	Micro	M5	526273	LFR-M5-D-7-5M-MICRO	1D		_	-	
		G ¹ /8	526277	LFR-1/8-D-7-5M-MICRO	1D		-	-	
Semi-automatic	Micro	M5	526274	LFR-M5-D-7-5M-MICRO-H	1D		-	_	
		G1/8	526278	LFR-1/8-D-7-5M-MICRO-H	1D		-	-	
Directly actuated diaph	ragm regulator w	ith integrated re	eturn flow fu	nction					
Turned manually	Maxi	G ¹ / ₂	192370	LFR-1/2-D-5M-DI-MAXI	3D		_	-	
		G3/4	192376	LFR-3/4-D-5M-DI-MAXI	3D		-	-	
		G1	192382	LFR-1-D-5M-DI-MAXI	3D		-	-	
Fully automatic	Maxi	G ¹ / ₂	192388	LFR-1/2-D-5M-DI-MAXI-A	3D		_	-	
		G3/4	192394	LFR-3/4-D-5M-DI-MAXI-A	3D		_	-	
		G1	192400	LFR-1-D-5M-DI-MAXI-A	3D		-	_	

Ordering Data - Filtra	ition Grade 40µ	m			
Condensate drain	Size	Connection	Pressure regulation range 0.5 7 bar	LT	Pressure regulation range 0.5 12 bar LT
			Part No. Type		Part No. Type
Directly actuated diap	hragm regulato	r			
Turned manually	Mini	G1/8	162702 LFR-1/8-D-7-MINI	3D	159630 LFR-1/8-D-MINI 3E
		G1/4	162703 LFR-1/4-D-7-MINI	3D	159631 LFR-1/4-D-MINI 3E
	Midi	G3/8	162705 LFR-3/8-D-7-MIDI	3D	159582 LFR-3/8-D-MIDI 30
		G ¹ / ₂	162706 LFR-1/2-D-7-MIDI	3D	159584 LFR-1/2-D-MIDI 3E
	Maxi	G3/4	162708 LFR-¾-D-7-MAXI	3D	159632 LFR-¾-D-MAXI 3E
		G1	162709 LFR-1-D-7-MAXI	3D	159633 LFR-1-D-MAXI 30
ully automatic	Mini	G ¹ /8	162710 LFR-1/8-D-7-MINI-A	3D	159634 LFR-½-D-MINI-A 30
		G ¹ / ₄	162711 LFR-1/4-D-7-MINI-A	3D	159635 LFR-1/4-D-MINI-A 30
	Midi	G3/8	162713 LFR-3/8-D-7-MIDI-A	3D	159583 LFR-3/8-D-MIDI-A 3E
		G½	162714 LFR-½-D-7-MIDI-A	3D	159585 LFR-½-D-MIDI-A 30
	Maxi	G3/4	162716 LFR-¾-D-7-MAXI-A	3D	159636 LFR-¾-D-MAXI-A 30
		G1	162717 LFR-1-D-7-MAXI-A	3D	159637 LFR-1-D-MAXI-A 3E
Directly actuated diap	hragm regulato	r with integrated re	eturn flow function		·
Turned manually	Maxi	G ¹ / ₂	192372 LFR-½-D-7-DI-MAXI	3D	192368 LFR-1/2-D-DI-MAXI 3E
		G3/4	192378 LFR-¾-D-7-DI-MAXI	3D	192374 LFR-3/4-D-DI-MAXI 30
		G1	192384 LFR-1-D-7-DI-MAXI	3D	192380 LFR-1-D-DI-MAXI 30
Fully automatic	Maxi	G½	192390 LFR-1/2-D-7-DI-MAXI-A	3D	192386 LFR-1/2-D-DI-MAXI-A 3E
		G3/4	192396 LFR-¾-D-7-DI-MAXI-A	3D	192392 LFR-¾-D-DI-MAXI-A 3E
		G1	192402 LFR-1-D-7-DI-MAXI-A	3D	192398 LFR-1-D-DI-MAXI-A 3E

Ordering Data – Basic Un	its without Thr	eaded Connecti	ng Plates, I	Filtration Grade 5µm						
Condensate drain	Size	Connection	Pressure regulation range 7.5 103 psi				Pressure regulation range 7.5 176 psi LT			
			Part No.	Туре			Part No. Type			
Basic Unit without pressure gauge										
Turned manually	Mini	-	546454	LFR-D-5M-MINI	1D					
	Midi	-	546455	LFR-D-5M-MIDI	1D					
	Maxi	-	546461	LFR-D-5M-MAXI	1D					
Fully automatic	Mini	-	546462	LFR-D-5M-MINI-A	1D					
	Midi	-	546468	LFR-D-5M-MIDI-A	1D					
	Maxi	-	546469	LFR-D-5M-MAXI-A	1D					

LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

Filter Regulators LFR — Metric Series Ordering Data, Accessories

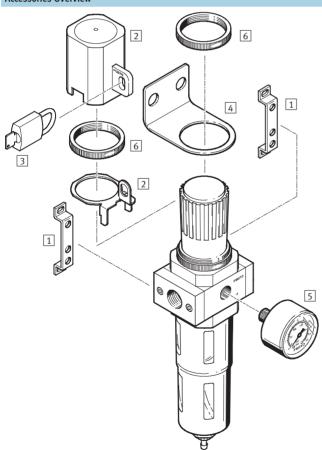
Ordering Data - Basic	Units without	Threaded Connect	ing Plates,	Filtration Grade 40µm				
Condensate drain	Size	Connection	Pressure	regulation range 7.5 103 psi	LT	Pressure	regulation range 7.5 176 psi	LT
			Part No.	Туре		Part No.	Туре	
Basic Unit without press	sure gauge							
Turned manually	Mini	-	546456	LFR-D-7-MINI	1D	546432	LFR-D-MINI	1D
	Midi	-	546463	LFR-D-7-MIDI	1D	546425	LFR-D-MIDI	1D
	Maxi	-	546470	LFR-D-7-MAXI	1D	546437	LFR-D-MAXI	1D
Fully automatic	Mini	-	546457	LFR-D-7-MINI-A	1D	546433	LFR-D-MINI-A	1D
	Midi	-	546464	LFR-D-7-MIDI-A	1D	546426	LFR-D-MIDI-A	1D
	Maxi	-	546471	LFR-D-7-MAXI-A	1D	546438	LFR-D-MAXI-A	1D
Basic Unit without press	sure gauge, wi	th integrated returi	า flow funct	ion				
Turned manually	Maxi	-	546514	LFR-D-7-DI-MAXI	1D	546512	LFR-D-DI-MAXI	1D
Fully automatic	Maxi	-	546518	LFR-D-7-DI-MAXI-A	1D	546515	LFR-D-DI-MAXI-A	1D

LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

Accessories Overview



Mount	ing attachments and accessories	→ Page/Internet
1 1	Mounting bracket HFOE	235
2 F	Regulator lock LRVS	235
3 F	Padlock LRVS-D	lrvs-d
4 1	Mounting bracket HR-D	235
5 F	Pressure gauge MA	208
6 l	Knurled nut HMR	hmr
((not included in the basic units' scope of delivery)	

Pressure Regulators LR – Metric Series

Technical Data



Materials Housing: Die-cast zinc/aluminum Seals: Nitrile rubber Free of copper and PTFE



FESTO

Technical Data						Dov	vnload CAD data	→ www.festo.com	m/us/engineering			
Size		Micro		Mini	Mini			Maxi				
Pneumatic connection		M5	G1/8	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1			
Design		Directly actu	ated diaphrag		Pilot actuate	Pilot actuated piston regulator						
Type of mounting		Via accessor	Via accessories									
	In-line installation											
		Front panel r	Front panel mounting									
Mounting position		Any										
Max. hysteresis	[bar]	0.2		0.2				0.4				
Pressure regulation range	[bar]	0.5 7		0.5 7		•						
		-		0.5 12								
Pressure indication		Via pressure gauge										
		M5 port		G½ port		G1/4 port		G1/4 port				
Length	[mm]	50		76	76 95			107	107			
Width	[mm]	25	45	40 (64)1)		55 (85) ¹⁾		66 (96) ¹⁾	66 (116) ¹⁾			
Height	[mm]	65		96		135		125	•			

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]											
Size	Micro		Mini		Midi		Maxi				
Pneumatic connection	M5	G1/8	G ¹ / ₈	G1/4	G3/8	G1/2	G3/4	G1			
Pressure regulation range 0.5 7 bar	120	230	1,000	1,600	3,300	4,000	12,000	12,500			
Pressure regulation range 0.5 12 bar	-	- :		1,500	3,200	3,500	11,000	11,500			

¹⁾ Measured at p1 = 10 bar, p2 = 6 bar and Δp = 1 bar.

Operating Conditions							
	Micro	Mini/Midi/Maxi					
Operating medium	Compressed air in accordance	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]					
	with ISO 8573-1:2010 [-:-:-]						
Note on operating/pilot medium	-	Operation with lubricated medium possible (in which case lubricated operation will always be					
		required)					
Supply pressure [bar]	1 10	1 16					
Ambient temperature [°C]	-10 +60						

3D

Pressure Regulators LR - Metric Series

Ordering Data, Accessories

Ordering Data LT Connection Pressure regulation range 0.5 ... 7 bar Pressure regulation range 0.5 ... 12 bar Part No. Part No. Туре Туре Directly actuated diaphragm regulator 526261 LR-M5-D-7-MICRO G1/8 LR-1/8-D-7-MICRO 526263 1D Mini 162582 LR-1/8-D-7-MINI 3D LR-1/8-D-MINI 3D G1/8 159624 G1/4 162583 LR-1/4-D-7-MINI 3D 159625 LR-1/4-D-MINI 3D Midi G3/8 162585 LR-3/8-D-7-MIDI 3D 159580 LR-3/8-D-MIDI 3D LR-1/2-D-7-MIDI LR-1/2-D-MIDI G1/2 162586 159581 3D 3D Pilot actuated piston regulator Maxi G3/4 162588 LR-3/4-D-7-MAXI 159626 LR-3/4-D-MAXI 3D 3D G1 162589 LR-1-D-7-MAXI 3D 159627 LR-1-D-MAXI 3D Directly actuated diaphragm regulator with integrated return flow function LR-1/2-D-7-DI-MAXI LR-1/2-D-DI-MAXI 3D Maxi G1/2 192358 3D 192356 G3/4 192362 LR-3/4-D-7-DI-MAXI 192360 LR-3/4-D-DI-MAXI 3D 3D

Ordering Data – Basic Units, without Threaded Connecting Plates								
Size	Connection	Pressure regulation range 7.5 103 psi			Pressure regulation range 07.5 176 psi	LT		
		Part No. Type			Part No. Type			
Basic Unit without pressure gauge								
Mini	-	546452 LR-D-7-MINI	1D		546424 LR-D-MINI	1D		
Midi	-	546458 LR-D-7-MIDI	1D		546430 LR-D-MIDI	1D		
Maxi	-	546465 LR-D-7-MAXI	1D		546436 LR-D-MAXI	1D		
Basic Unit without pressure gauge, with integrated return flow function								
Maxi	-	546513 LR-D-7-DI-MAXI	1D		546511 LR-D-DI-MAXI	1D		

LT = Lead time

1D typically ships same day/next day

LR-1-D-7-DI-MAXI

3D typically ships within 3 days

3D

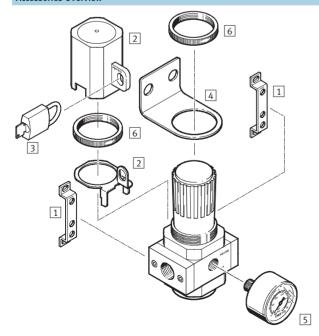
192364

LR-1-D-DI-MAXI

Accessories Overview

G1

192366



Μοι	unting attachments and accessories	→ Page/Inter	net
1	Mounting bracket HFOE	235	
2	Regulator lock LRVS	235	
3	Padlock LRVS-D	lrvs-d	
4	Mounting bracket HR-D	235	
5	Pressure gauge MA	208	
6	Knurled nut HMR	hmr	
	(not included in the basic units' scope of delivery)		

Pressure Regulators LRB – Metric Series

FESTO

Technical Data



Materials Housing: Die-cast zinc Seals: Nitrile rubber Free of copper and PTFE



Technical Data				Download CAD data → www	v.festo.com/us/engineering		
Size		Mini		Midi			
Pneumatic connection 1 ¹⁾		G1/4	G3/8	G3/8	G ¹ / ₂		
Pneumatic connection 2 (rear	outlet)	G1/4		G3/8	•		
Design		Directly actuated diaphragm reg	ulator with through pressure sup	pply			
Type of mounting		Via accessories					
		In-line installation					
Mounting position		Any					
Max. hysteresis	[bar]	0.2					
Pressure regulation range	[bar]	0.5 7					
		0.5 12					
Pressure indication		G½ port		G¹⁄₄ port			
Length	[mm]	40		55			
Width	[mm]	40		55	·		
Height	[mm]	96		136			

1) Dependent on connecting plate selected, must be ordered separately as an accessory → 235

Standard Nominal Flow Rate ¹⁾ qnN [l/min]									
Size	Midi								
Pressure regulation range 0.5 7 bar	1,800	3,800							
Pressure regulation range 0.5 12 bar	1,600	3,200							

1) Measured at p1 = 10 bar, p2 = 6 bar and Δp = 1 bar.

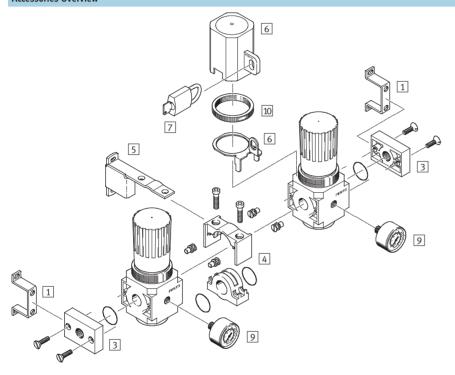
Operating Conditions		
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Supply pressure	[bar]	116
Ambient temperature	[°C]	-10 +60

Pressure Regulators LRB — Metric Series Ordering Data, Accessories

Ordering Data				
Pressure regulator for manifold assembly				
Size	Pressure regulation range 0.5 7 bar	LT	Pressure regulation range 0.5 12 bar	LT
	Part No. Type		Part No. Type	
Mini	197534 LRB-D-7-O-MINI	1D	197535 LRB-D-O-MINI	1D
Midi	197538 LRB-D-7-O-MIDI	1D	197539 LRB-D-O-MIDI	1D

LT = Lead time	1D typically ships same day/next day	3D typically ships within 3 days
----------------	--------------------------------------	---

Accessories Overview



Mou	nting attachments and accessories	→ Page/Internet
1	Mounting bracket HRB	235
3	Connecting plates LRBAS	lrbas
4	Connecting kit HRBC	235
5	Mounting bracket HRBK ¹⁾	235

Mou	nting attachments and accessories	→ Page/Internet
6	Regulator lock LRVS	235
7	Padlock LRVS-D	lrvs-d
9	Pressure gauge MA	208
10	Knurled nut HMR (included in scope of delivery)	hmr

 $^{1) \}quad \text{The mounting bracket must be mounted after every second pressure regulator.} \\$

Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



Technical Data Download CAD data → www.festo.com/us/o										
Size		Micro	Micro		Mini			Maxi		
Pneumatic connection		M5	G1/8	G ¹ /8	G1/4	G3/8	G ¹ / ₂	G3/4	G1	
Design		Sintered f	filter with centrifu	gal separation	•	•	•		•	
Type of mounting	Via acces	Via accessories								
		In-line in:	In-line installation							
Mounting position		Vertical ±	5°							
Grade of filtration	[µm]	5		5 or 40						
Length	[mm]	25		40		55		66		
Width	[mm]	25	45	40 (64) ¹⁾	(4) ¹⁾ 55			66 (96) ¹⁾	66 (116) ¹⁾	
Height	Height [mm] 88		163	163		198		222		

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]														
Size	Micro		Mini		Midi		Maxi							
Pneumatic connection		M5	G1/8	G ¹ / ₈	G1/4	G ³ / ₈ G ¹ / ₂		G3/4	G1					
Grade of filtration	5 μm	170	290	800	950	1,800	2,000	3,600	3,800					
	- · · · · · · · · · · · · · · · · · · ·			1,000	1,200	2,700	3,000	5,000	5,300					

1) Measured at p1 = 6 bar and Δp = 1 bar. A minimum flow rate of 125 l/min. is required for flawless functioning.

Operating Conditions									
Size		Micro		Mini / Midi / Maxi	Mini / Midi / Maxi				
Condensate drain		Manual rotary	Semi-automatic	Manual rotary	Fully automatic				
Operating medium		Compressed air in acco	ordance with ISO 8573-1:2010 [7:	-:-]					
Supply pressure [bar]		0 10	1 10	0 16	2 12				
Ambient temperature	[°C]	-10 +60							

Filters LF - Metric Series

Ordering Data, Accessories

Ordering Data									
Condensate drain	Size	Connection	Grade of f	Grade of filtration 5 µm			Grade of filtration 40 µm		LT
			Part No.	Туре			Part No.	Туре	
Input pressure 0 10	bar								
Turned manually	Micro	M5	526297	LF-M5-D-5M-MICRO	1D		-	_	
		G1/8	526299	LF-1/8-D-5M-MICRO	1D	Ī	_	-	
Semi-automatic	Micro	M5	526298	LF-M5-D-5M-MICRO-H	1D		_	-	
		G1/8	526300	LF-1/8-D-5M-MICRO-H	1D	Ī	-	-	
Input pressure 0 16	bar, metal bow	vl guard							
Turned manually	Mini	G1/8	162610	LF-1/8-D-5M-MINI	3D		159612	LF-1/8-D-MINI	3D
		G1/4	162611	LF-1/4-D-5M-MINI	3D	Ī	159613	LF-1/4-D-MINI	3D
	Midi	G3/8	162613	LF-3/8-D-5M-MIDI	3D	Î	159576	LF-3/8-D-MIDI	3D
		G1/2	162614	LF-1/2-D-5M-MIDI	3D	Ī	159578	LF-1/2-D-MIDI	3D
	Maxi	G3/4	162616	LF-3/4-D-5M-MAXI	3D	Ī	159614	LF-3/4-D-MAXI	3D
		G1	162617	LF-1-D-5M-MAXI	3D	Ī	159615	LF-1-D-MAXI	3D
Fully automatic	Mini	G1/8	162618	LF-1/8-D-5M-MINI-A	3D		159616	LF-1/8-D-MINI-A	3D
		G1/4	162619	LF-1/4-D-5M-MINI-A	3D	Ī	159617	LF-1/4-D-MINI-A	3D
	Midi	G3/8	162621	LF-3/8-D-5M-MIDI-A	3D	Ī	159577	LF-3/8-D-MIDI-A	3D
		G ¹ / ₂	162622	LF-1/2-D-5M-MIDI-A	3D	Ī	159579	LF-1/2-D-MIDI-A	3D
	Maxi	G ³ / ₄	162624	LF-3/4-D-5M-MAXI-A	3D	Ī	159618	LF-3/4-D-MAXI-A	3D
		G1	162625	LF-1-D-5M-MAXI-A	3D	Ī	159619	LF-1-D-MAXI-A	3D

Ordering Data – Basic Units, without Threaded Connecting Plates												
Condensate drain	Size	Connection	Grade of	filtration 5 µm	LT		Grade of f	iltration 40 μm	LT			
			Part No.	Туре			Part No.	Туре				
Turned manually	Mini	-	546451	LF-D-5M-MINI-U	1D		546428	LF-D-MINI-U	1D			
	Midi	-	546453	LF-D-5M-MIDI-U	1D		546422	LF-D-MIDI-U	1D			
	Maxi	-	546459	LF-D-5M-MAXI-U	1D		546434	LF-D-MAXI-U	1D			
Fully automatic	Mini	-	546460	LF-D-5M-MINI-A-U	1D		546429	LF-D-MINI-A-U	1D			
	Midi	-	546466	LF-D-5M-MIDI-A-U	1D		546423	LF-D-MIDI-A-U	1D			
	Maxi	-	546467	LF-D-5M-MAXI-A-U	1D		546435	LF-D-MAXI-A-U	1D			

LT = Lead time

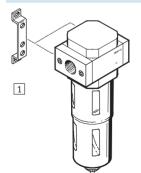
1D typically ships same day/next day

3D typically ships within 3 days

Basic unit for manifold assembly

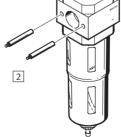
Accessories Overview

Individual device



Mounting attachments and accessories	→ Page/Internet
Mounting bracket HFOE	235





Mou	nting attachments and accessories	→ Page/Internet
2	Threaded bolt FRB (included in scope of delivery)	235



Materials

Housing: Die-cast zinc Bowl: Polycarbonate Filter: Borosilicate fibre Seals: Nitrile rubber Free of copper and PTFE

LFMA

DIN ISO class 1 for particles: max. particle density 0.1 mg/m³ DIN ISO class 2 for oil aerosols: max. oil concentration 0.1 mg/m³

LFMB

DIN ISO class 2 for particles: max. particle density 1 mg/m³ DIN ISO class 3 for oil aerosols: max. oil concentration 1 mg/m³



Technical Data Download CAD data → www.festo.com/us/enginee							o.com/us/engineering	
Size		Mini		Midi	Midi			
Pneumatic connection		G1/8	G1/4	G3/8	G1/2	G3/4	G1	
Design		Fibre filter						
Type of mounting Via accessories								
		In-line installation	In-line installation					
Mounting position		Vertical ±5°						
Length	[mm]	40		55		66		
Width	[mm]	40 (64)1)		55 (85) ¹⁾		66 (96) ¹⁾	66 (116) ¹⁾	
Height	[mm]	163		198		222		

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]							
Size	Mini		Midi		Maxi		
Pneumatic connection	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1	
Micro filter LFMA	130	160	380	400	900	950	
Fine filter LFMB	250	300	700	900	1,200	1,250	

1) Measured at p1 = 6 bar and Δp = 70 mbar. A minimum flow rate of 125 l/min. is required for flawless functioning.

Operating Conditions						
Type		LFMA		LEMB		
Condensate drain		Manual rotary	Fully automatic	Manual rotary Fully automatic		
Operating medium		Compressed air in accordance v	vith ISO 8573-1:2010 [7:-:-]	Compressed air in accordance with ISO 8573-1:2010 [6:4:4]		
Grade of filtration	[µm]	0.01 (air purity class at the out accordance with ISO 8573-1:20		1 (air purity class at the output: compressed air in accordance with ISO 8573-1:2010 [4:7:3])		
Residual oil content	[mg/m ³]	≤ 0.01		≤ 0.5		
Supply pressure	[bar]	1 16 1.5 12		1 16	1.5 12	
Ambient temperature	[°C]	-10 +60		-10 +60		

Fine and Micro Filters LFMB/LFMA - Metric Series

Ordering Data, Accessories

FESTO

Ordering Dat	ta – Fine filters LFMB				
Grade of filtra	ration 1 µm, metal bowl g	uard			
Size	Connection	Input pressure 1 16 bar	LT	Input pressure 1.5 12 bar	LT
		Condensate drain turned manually		Condensate drain fully automatic	
		Part No. Type		Part No. Type	
With threade	ed connecting plates				
Mini	G1/8	162626 LFMB-1/8-D-MINI	1D	162634 LFMB-1/8-D-MINI-A	1D
	G1/4	162627 LFMB-1/4-D-MINI	1D	162635 LFMB-1/4-D-MINI-A	1D
Midi	G3/8	162629 LFMB-3/8-D-MIDI	1D	162637 LFMB-3/8-D-MIDI-A	1D
	G1/2	162930 LFMB-½-D-MIDI	1D	162638 LFMB-1/2-D-MIDI-A	1D
Maxi	G3/4	162632 LFMB-¾-D-MAXI	1D	162640 LFMB-3/4-D-MAXI-A	1D
	G1	162633 LFMB-1-D-MAXI	1D	162641 LFMB-1-D-MAXI-A	1D
Basic Units,	without Threaded Connec	ting Plates		·	
Mini	-	546440 LFMB-D-MINI-U	1D	546442 LFMB-D-MINI-A-U	1D
Midi	-	546444 LFMB-D-MIDI-U	1D	546445 LFMB-D-MIDI-A-U	1D
Maxi	-	546448 LFMB-D-MAXI-U	1D	546450 LFMB-D-MAXI-A-U	1D

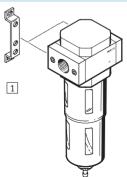
Ordering Data	- Micro filters LFMA				
Grade of filtrat	tion 0.01 μm, metal bow	l guard			
Size	Connection	Input pressure 1 16 bar	LT	Input pressure 1.5 12 bar	LT
		Condensate drain turned manually		Condensate drain fully automatic	
		Part No. Type		Part No. Type	
With threaded	connecting plates				
Mini	G1/8	162642 LFMA-1/8-D-MINI	1D	162650 LFMA-1/8-D-MINI-A	1D
	G1/4	162643 LFMA-1/4-D-MINI	1D	162651 LFMA-1/4-D-MINI-A	1D
Midi	G3/8	162645 LFMA-3/8-D-MIDI	1D	162653 LFMA-3/8-D-MIDI-A	1D
	G ¹ / ₂	162646 LFMA-1/2-D-MIDI	1D	162654 LFMA-1/2-D-MIDI-A	1D
Maxi	G3/4	162648 LFMA-3/4-D-MAXI	1D	162656 LFMA-3/4-D-MAXI-A	1D
	G1	162649 LFMA-1-D-MAXI	1D	162657 LFMA-1-D-MAXI-A	1D
Basic Units, w	ithout Threaded Connect	ing Plates			
Mini	-	546439 LFMA-D-MINI-U	1D	546441 LFMA-D-MINI-A-U	1D
Midi	-	546443 LFMA-D-MIDI-U	1D	546446 LFMA-D-MIDI-A-U	1D
Maxi	-	546447 LFMA-D-MAXI-U	1D	546449 LFMA-D-MAXI-A-U	1D

LT = Lead time 1D typically ships same day/next day 3D typically ships within 3 days

Accessories Overview

Individual device

Basic unit for manifold assembly





2	

Mounting attachments and accessories	→ Page/Internet
2 Threaded bolt FRB (included in scope	of delivery) 235

Materials Housing: Die-cast zinc/aluminum Seals: Nitrile rubber Free of copper and PTFE



The following oils are recommended for Festo components: Viscosity range to ISO 3448, ISO class VG 32 $32 \text{ mm}^2/\text{s}$ (= cSt) at 40 °C

- Festo special oil OFSW-32
- ARAL Vitam GF 32
- BP Energol HLP 32
- Esso Nuto H 32
- Mobil DTE 24
- Shell Tellus Oil DO 32

Technical Data						Download (CAD data 🗪 www	w.festo.com/	us/engineering	
Size		Micro		Mini		Midi		Maxi		
Pneumatic connection		M5	G1/8	G1/8	G1/4	G3/8	G1/2	G3/4	G1	
Design		Proportional s	tandard mist lub	ricator						
Type of mounting Via accessories										
		In-line installation								
Mounting position		Vertical ±5°								
Minimum flow for lubricator	[l/min]	3		3		8		10		
operation										
Max. oil capacity	[cm ³]	6.5		45		110		190		
Length	[mm]	25		40		55		66		
Width	[mm]	25	45	40 (64) ¹⁾		55 (85) ¹⁾		66 (96) ¹⁾	66 (116) ¹⁾	
Height	[mm]	96	•	169		204		228	•	

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]								
Size	Micro		Mini		Midi		Maxi	
Pneumatic connection	M5	G1/8	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1
Lubricator LOE	200	410	1,300	2,300	5,500	6,100	8,400	9,000

1) Measured at p1 = 6 bar and Δp = 1 bar.

Operating Conditions						
Size		Micro	Mini / Midi / Maxi			
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [6:4:4]	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]			
Note on operating/pilot m	edium	Operation with lubricated medium not possible				
Supply pressure	[bar]	0 10	0 16			
Ambient temperature	[°C]	-10 +60				

Air Preparation Units

Lubricators LOE – Metric Series

Ordering Data, Accessories

Ordering Data	Ordering Data						
Size	Connection	Part No.	Туре	LT			
Input pressure 0	out pressure 0 10 bar						
Micro	M5	526309	LOE-M5-D-MICRO	1D			
	G1/8	526310	LOE-1/8-D-MICRO	1D			
Input pressure 0	. 16 bar, metal bowl gu	ıard					
Mini	G1/8	159620	LOE-1/8-D-MINI	3D			
	G1/4	159621	LOE-1/4-D-MINI	3D			
Midi	G3/8	159586	LOE-3/8-D-MIDI	3D			
	G ¹ / ₂	159587	LOE-1/2-D-MIDI	3D			
Maxi	G3/4	159622	LOE-3/4-D-MAXI	3D			
	G1	159623	LOE-1-D-MAXI	3D			

Ordering Data - Bas	Ordering Data – Basic Units, without Threaded Connecting Plates					
Size	Connection	Part No.	Туре	LT		
Mini	-	546431	LOE-D-MINI-U	1D		
Midi	-	546427	LOE-D-MIDI-U	1D		
Maxi	-	546517	LOE-D-MAXI-U	1D		

LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

Accessories Overview Individual device Basic unit for manifold assembly

Mounti	ing attachments and accessories	→ Page/Internet
1 N	Mounting bracket HFOE	235
2 T	hreaded bolt FRB (included in scope of delivery)	235

Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data					Download	CAD data → www.fest	o.com/us/engineering			
Size		Mini	Mini		Midi					
Pneumatic connection	l	G ¹ /8	G1/4	G3/8	G ¹ / ₂	G3/4	G1			
Design		Piston spool	Piston spool							
Type of mounting	Type of mounting		i							
			In-line installation							
Mounting position		Any								
Valve function		3/2-way								
Exhaust port		G1/8		G1/4	G1/4		G ³ /8			
Reset method		Mechanical spring								
Direction of flow		Non-reversible	Non-reversible Non-reversible							
Length	[mm]	40		55		66				
Width	[mm]	40 (64)1)		55 (85) ¹⁾		66 (96) ¹⁾	66 (116) ¹⁾			
Height	[mm]	100		121		134	•			

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]							
Size	Mini		Midi		Maxi		
Pneumatic connection	G½8	G1/4	G3/8	G½	G3/4	G1	
On-off valve HE	1,000	1,500	3,200	3,600	6,000	6,500	

1) Measured at p1 = 6 bar and Δp = 1 bar.

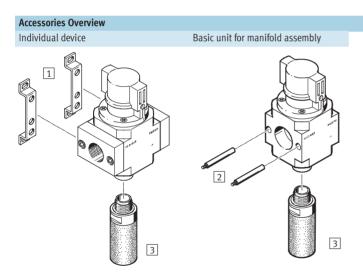
Operating Conditions					
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]			
Note on operating/pilot medium		Operation with lubricated medium possible (in which case lubricated operation will always be required)			
Operating pressure	[bar]	016			
Ambient temperature	[°C]	-10 +60			

Manual On-off Valves HE - Metric Series

Ordering Data, Accessories

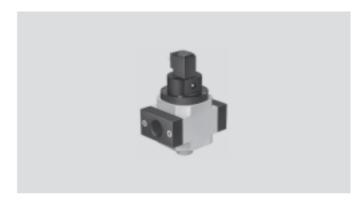
Ordering Dat	ta			
3/2-way valv	e, operating pressure 0	16 bar, norma	lly closed	
Size	Connection	Part No.	Туре	LT
With threade	ed connecting plates			
Mini	G1/8	162806	HE-1/8-D-MINI	3D
	G1/4	162807	HE-1/4-D-MINI	3D
Midi	G3/8	162809	HE-3/8-D-MIDI	3D
	G ¹ / ₂	162810	HE-1/2-D-MIDI	3D
Maxi	G3/4	162812	HE-3/4-D-MAXI	3D
	G1	162813	HE-1-D-MAXI	3D
Basic Unit, w	ithout threaded connecti	ng plates		
Mini	-	170681	HE-D-MINI	1D
Midi	-	170682	HE-D-MIDI	1D
Maxi	_	170683	HE-D-MAXI	1D

LT = Lead time	1D typically ships same day/next day	3D typically ships within 3 days
----------------	--------------------------------------	---



Mour	nting attachments and accessories	→ Page/Internet
1	Mounting bracket HFOE	235
2	Threaded bolt FRB (included in scope of delivery)	235
3	Silencer U	236

Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data					Download CAD da	ta → www.festo.co	m/us/engineering			
Size		Mini		Midi	Midi					
Pneumatic connection		G½8	G1/4	G3/8	G ¹ / ₂	G3/4	G1			
Design		Piston spool	Piston spool							
Type of mounting		Via accessories								
		In-line installation	In-line installation							
Mounting position		Any								
Valve function		3/2-way, single solenoid								
Exhaust port		G1/8		G ¹ / ₄		G3/8				
Reset method		Mechanical spring								
Direction of flow		Non-reversible Non-reversible								
Operating voltage	[V DC]	24								
[V AC]		110								
Length	[mm]	40		55		66				
Width	[mm]	40 (64)1)		55 (85) ¹⁾		66 (96) ¹⁾	66 (116) ¹⁾			
Height	[mm]	104		122		135				

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]							
Size	Mini		Midi		Maxi		
Pneumatic connection	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1	
On-off valve HEE	1,000	1,500	3,200	3,600	6,000	6,500	

¹⁾ Measured at p1 = 6 bar and $\Delta p = 1$ bar.

Operating Conditions					
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]				
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)				
Operating pressure [bar]	2,5 16				
Ambient temperature [°C]	-10 +60				

Electric On-off Valves HEE – Metric Series

Ordering Data, Accessories

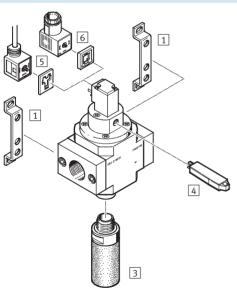
Ordering Data				
3/2-way valve, ope	rating pressure 2.5	16 bar, norr	nally closed, 24 V DC	
Size	Connection	Part No.	Туре	LT
With threaded con	necting plates			
Mini	G1/8	165068	HE-1/8-D-MINI-24	3D
	G1/4	165071	HE-1/4-D-MINI-24	3D
Midi	G3/8	165074	HE-3/8-D-MIDI-24	3D
	G ¹ / ₂	186518	HE-1/2-D-MIDI-24	3D
Maxi	G3/4	172950	HE-¾-D-MAXI-24	3D
	G1	172953	HE-1-D-MAXI-24	3D

Ordering Data									
3/2-way valve, oper	3/2-way valve, operating pressure 2.5 16 bar, normally closed								
Size	Connection	24 V DC	LT		110 V AC	LT			
		Part No. Type			Part No. Type				
Without threaded co	onnecting plates								
Mini	-	172956 HEE-D-MINI-24	1D		172957 HEE-D-MINI-110	1D			
Midi	-	172959 HEE-D-MIDI-24	1D	Ī	172960 HEE-D-MIDI-110	1D			
Maxi	-	172962 HEE-D-MAXI-24	1D		172963 HEE-D-MAXI-110	1D			

LT = Lead time 1D typically ships same day/next day 3D typically ships within 3 days

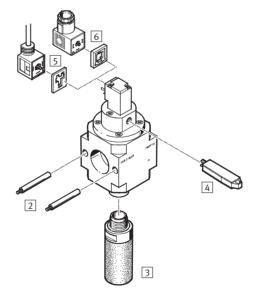
Accessories Overview

Individual device



Mou	nting attachments and accessories	→ Page/Internet
1	Mounting bracket HFOE	235
3	Silencer U	236
4	Non-detenting manual override tool AHB-MD/MF/MY	236
5	Plug socket with cable KMEB	kmeb
6	Plug socket MSSD-EB	mssd-eb

Basic unit for manifold assembly



Mounting attachments and accessories	→ Page/Internet
2 Threaded bolt FRB (included in scope of delivery)	235
3 Silencer U	236
4 Non-detenting manual override tool AHB-MD/MF/MY	236
5 Plug socket with cable KMEB	kmeb
6 Plug socket MSSD-EB	mssd-eb



Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data	Technical Data					Download CAD data → www.festo.com/us/engineerin		
Size		Mini		Midi		Maxi		
Pneumatic connection		G½8	G1/4	G3/8	G ¹ / ₂	G3/4	G1	
Design		Piston spool	•	•	•	•	•	
Type of mounting		Via accessories						
		In-line installation						
Mounting position		Any						
Valve function		2/2-way, closed, air operated, adjustable						
Reset method		Mechanical spring						
Actuation method		Direct						
Direction of flow		Non-reversible Non-reversible						
Length	[mm]	40		55		66		
Width	[mm]	40 (64)1)		55 (85) ¹⁾		66 (96) ¹⁾	66 (116) ¹⁾	
Height	[mm]	66		77		89	•	

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]								
Size	Mini		Midi		Maxi			
Pneumatic connection	G½8	G1/4	G3/8	G½	G3/4	G1		
Soft-start valve HEL	1,000	1,500	3,200	3,600	6,000	6,500		

¹⁾ Measured at p1 = 6 bar and Δp = 1 bar.

Operating Conditions							
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]					
Note on operating/pilot medium		Operation with lubricated medium possible (in which case lubricated operation will always be required)					
Operating pressure	[bar]	316					
Ambient temperature	[°C]	-10 +60					

→ Page/Internet

235

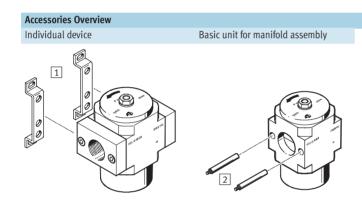
235

Soft-start Valves HEL – Metric Series

Ordering Data, Accessories

Ordering Da	ta			
Gradual pres	ssure build-up, 2/2-way v	alve, normally closed,	operating pressure 3 16 bar	
Size	Connection	Part No. Type		LT
With threade	ed connecting plates			
Mini	G1/8	165076 HEL-1/	/s-D-MINI	3D
	G1/4	165077 HEL-1/	4-D-MINI	3D
Midi	G3/8	165079 HEL-3/	/8-D-MIDI	3D
	G ¹ / ₂	165080 HEL-1/	⁄2-D-MIDI	3D
Maxi	G3/4	165082 HEL-3/	⁄4-D-MAXI	3D
	G1	165083 HEL-1	-D-MAXI	3D
Basic Unit, w	vithout threaded connecti	ng plates		
Mini	-	170690 HEL-D	-MINI	1D
Midi	_	170691 HEL-D	-MIDI	1D
Maxi	-	170692 HEL-D	-MAXI	1D

LT = Lead time	1D typically ships same day/next day	3D typically ships within 3 days
----------------	---	---



Mounting attachments and accessories

1 Mounting bracket HFOE

Threaded bolt FRB (included in scope of delivery)

Branching Modules FRM/FRZ – Metric Series

Technical Data







Materials Housing: Die-cast zinc Seals: Nitrile rubber, polyvinyl chloride Free of copper and PTFE



echnical Data Download CAD data → www.festo.com/us/engineering									
Size		Micro	Mini		Midi	Midi			
Pneumatic connection 1,	2 ¹⁾	G1/8	G1/8	G1/4	G3/8	G1/2	G3/4	G1	
Pneumatic connection 3		G1/8	G ¹ / ₄		G ¹ / ₂		G3/4		
Pneumatic connection 4 M5			N5 G ¹ / ₄						
Design		Branching module							
Type of mounting		With accessories							
		In-line installation	In-line installation						
Mounting position		Any							
Length	[mm]	25	40	0 55		66			
Width	[mm]	25	40 (64) ²⁾		55 (85) ²⁾		66 (96) ²⁾	66 (116) ²⁾	
Height	[mm]	30	49		67		78	•	

- With connecting plates.
 Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]									
Connection	Connection		With connecting plates						
		Connecting Plates	G ¹ / ₈	G1/4	G3/8	G ¹ / ₂	G3/4	G1	
Standard									
In main flow direction	Micro	210	_	-	-	-	-	-	
	Mini	3,300	1,500	3,300	-	-	-	-	
	Midi	8,200	-	-	7,000	8,200	-	-	
	Maxi	20,000	_	-	-	-	20,000	17,400	
With non-return function									
In main flow direction	Mini	2,000	1,300	2,000	-	-	-	-	
	Midi	5,600	_	-	5,500	5,600	-	-	
	Maxi	15,000	-	_	_	-	15,000	13,400	

1) Measured at p1 = 6 bar and $\Delta p = 1$ bar.

Operating Conditions								
Size	Mini	Mini Midi		Maxi				
Operating medium	Compressed air in accordance	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]						
Ambient temperature [°C]	-10 +60	-10 +60						
Operating pressure [bar]								
Standard	0 16	0 16						
With non-return function	-	0.15 16	0.2 16	0.25 16				

Branching Modules FRM/FRZ – Metric Series Ordering Data, Accessories

Ordering	Data – With Cor	nnecting Plates	
Size	Port	With integrated non-return function	LT
		Part No. Type	
Mini	G1/8	162788 FRM-H-1/8-D-MINI	3D
	G1/4	162789 FRM-H-1/4-D-MINI	3D
Midi	G3/8	162791 FRM-H-3/e-D-MIDI	3D
	G ¹ / ₂	162792 FRM-H-1/2-D-MIDI	3D
Maxi	G3/4	162794 FRM-H-3/4-D-MAXI	3D
	G1	162795 FRM-H-1-D-MAXI	3D

Ordering Data - Basic Unit V	Vithout Connecting Plates			
Size	Standard	LT	With integrated non-return function	LT
	Part No. Type		Part No. Type	
Micro	526815 FRZ-D-MICRO	1D		
Mini	170684 FRM-D-MINI	1D	170687 FRM-H-D-MINI	1D
Midi	170685 FRM-D-MIDI	1D	170688 FRM-H-D-MIDI	1D
Maxi	170686 FRM-D-MAXI	1D	170689 FRM-H-D-MAXI	1D

LT = Lead time

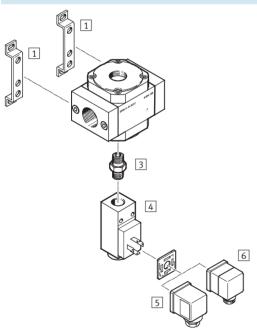
1D typically ships same day/next day

3D typically ships within 3 days

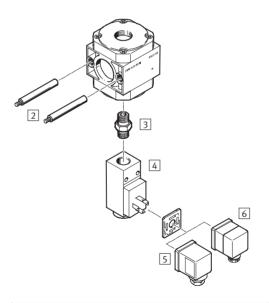
Accessories Overview

Individual device

Basic unit for manifold assembly



Mounting attachments and accessories	→ Page/Internet
Mounting bracket HFOE	235
3 Double nipple ESK	esk
4 Pressure switch PEV	236
5 Plug socket MSSD-C	mssd-c
6 Angled plug socket PEVWD-LED	pev



Moi	unting attachments and accessories	→ Page/Internet
2	Threaded bolt FRB (included in scope of delivery)	frb
3	Double nipple ESK	esk
4	Pressure switch PEV	236
5	Plug socket MSSD-C	mssd-c
6	Angled plug socket PEVWD-LED	pev



Materials Housing: MA-23: Brass MA-27/40/50: Acrylic butadiene styrene/plastic MA-63: Steel Dial cover: Polystyrene/plastic Threaded plug: Brass



Technical Data			Download C	AD data → www.festo.com/us/engineering
Nominal size		27	40	50
Pneumatic connection		M5	G ¹ / ₈	G ¹ / ₄
Operating medium		Liquid and gaseous media		
		Not permitted: Oxygen, Acetylene		
Constructional design		Bourdon tube pressure gauge		
Type of mounting		Screw-in		
Connection position		Rear side, center		
Ambient temperature	[°F]	32 140	-4 +140	
	[°C]	0 +60	-20 +60	
Measurement accuracy class		4	2.5	
Continuous load factor		0.75		
Intermittent load factor		0.66		
Protection class		IP43		

Ordering Data							
Nominal size	For D Series service units	Pneumatic connection	Indicating ran	ge [psi]	Part No.	Type	LT
27	MICRO	M5	0 10	-	526323	MA-27-10-M5	1D
			-	0 160	527405	MA-27-160-M5-PSI	1D
40	MINI	G1/8	0 10	0 145	359874	MA-40-10-1/8	1D
			0 16	0 240	345395	MA-40-16-1/8	1D
50	MIDI/MAXI	G1/4	0 10	0 160	359873	MA-50-10-1/4	1D
			0 16	0 240	356759	MA-50-16-1/4	1D

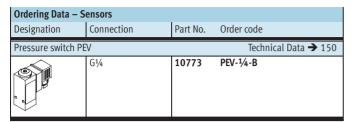
LT = Lead time 1D typically ships same day/next day **3D** typically ships within 3 days

Ordering Data - N	Nounting attachments		
Designation	Size	Part No.	Order code
		r ure mo.	Order code
Mounting bracket		F2/247	HEOL D MICDO
	Micro	526317	HFOE-D-MICRO
	***	450400	UFOE D MINI
	Mini	159638	HFOE-D-MINI
	*** 1: /**		UEGE B MIRI/MANI
	Midi/Maxi	159593	HFOE-D-MIDI/MAXI
** ** 1 1 **	LIBBI		
Mounting bracket	1		UDDI/ D MINI
	Mini	525031	HRBK-D-MINI
	AA: J:	F2F022	HDDI/ D MIDI
	Midi	525032	HRBK-D-MIDI
9 0	1100		
Mounting bracket	1		UDD D MINI
	Mini	525029	HRB-D-MINI
	A4: I:	F0F000	UDD D MIDI
	Midi	525030	HRB-D-MIDI
₩	110.0		
Mounting bracket		F2(24)	UDC D MICDO
0	Micro	526316	HRS-D-MICRO
	Mini	164936	HR-D-MINI
	Midi	162804	HR-D-MIDI
TI 1 11 1: 500	Maxi	162805	HR-D-MAXI
Threaded bolt FRB	,		FRR R MICRO
	Micro	526817	FRB-D-MICRO
22	Mini	159642	FRB-D-MINI
	Midi	159595	FRB-D-MIDI
	Maxi	159643	FRB-D-MAXI
Threaded bolt LF/L			
	Mini	546483	LF/LOE-D-MINI
	Midi	546489	LF/LOE-D-MIDI
	Maxi	546494	LF/LOE-D-MAXI
Metric socket head			
	Mini	562472	DIN 912-M4X16-8.8
G. Mariantina	Midi	562475	DIN 912-M5X18-8.8
6)	Maxi	562473	DIN 912-M5X20-8.8
Hex nut HMR	1		
	Micro	526816	HMR-D-MICRO
Connecting kit HRI			
@ 	Mini	529022	HRBC-D-MINI
	*** !:		UBBC B 1000
	Midi	529023	HRBC-D-MIDI
7 7			
Sealings	T		
	Mini	546478	0-12,42X1,78-N-NBR70
	Midi	546474	0-26X2-N-NBR75
	Maxi	546477	LR/LF/LFR/LOE/FRC-D-MAXI

Ordering Data - C	onnecti	ng plates			
Designation	Size	Connec-	Position	Part No.	Order code
		tion			
Connecting plates	PBL				
	Micro	G1/8	Either	526318	PBL-1/8-D-MICRO
		QS-4	Either	526321	PBL-QS4-D-MICRO
0		QS-6	Either	526322	PBL-QS6-D-MICRO
	Mini	G1/8	Left	546495	PBL-1/8-D-MINI-L
			Right	546496	PBL-1/8-D-MINI-R
		G1/4	Left	546497	PBL-1/4-D-MINI-L
			Right	546498	PBL-1/4-D-MINI-R
		G3/8	Left	546499	PBL-3/8-D-MINI-L
			Right	546500	PBL-3/8-D-MINI-R
	Midi	G1/4	Left	546501	PBL-1/4-D-MIDI-L
			Right	546502	PBL-1/4-D-MIDI-R
		G3/8	Left	546503	PBL-3/8-D-MIDI-L
			Right	546504	PBL-3/8-D-MIDI-R
		G ¹ / ₂	Left	546505	PBL-1/2-D-MIDI-L
			Right	546506	PBL-1/2-D-MIDI-R
		G3/4	Left	546532	PBL-3/4-D-MIDI-L
			Right	546533	PBL-3/4-D-MIDI-R
	Maxi	G ¹ / ₂	Left	546534	PBL-1/2-D-MAXI-L
			Right	546535	PBL-1/2-D-MAXI-R
		G3/4	Left	546507	PBL-3/4-D-MAXI-L
			Right	546508	PBL-3/4-D-MAXI-R
		G1	Left	546509	PBL-1-D-MAXI-L
			Right	546510	PBL-1-D-MAXI-R

Ordering Data – S	afety components		
Designation	Size	Part No.	Order code
Regulator lock LRV	S		
	Mini	193781	LRVS-D-MINI
	Midi	193782	LRVS-D-MIDI
	Maxi	193783	LRVS-D-MAXI

Lead Time LT for all products on this page: 1D typically ships same day/next day



Ordering Data - C	onnecting	Cables NEB	U	
				Technical data → Internet: nebu
	Number		Part No.	Туре
	of wires	length [m]		
M8x1, straight soc	ket			
	3	2.5	541333	NEBU-M8G3-K-2.5-LE3
	4	2.5	541342	NEBU-M8G4-K-2.5-LE4

Ordering Data - A	ccessories		
Designation	Description	Part No.	Order code
Silencer U			Technical Data → 257
	G1/8	6841	U-1/8-B
	G1/4	6842	U-1/4-B
	G3/8	6844	U-3/8-B

esignation	Size	Part No.	Order code
Grade of filtration	on 40 µm		
	Mini	546487	LFP-D-MINI-40M-U
	Midi	546488	LFP-D-MIDI-40M-U
	Maxi	546486	LFP-D-MAXI-40M-U
		•	
Grade of filtration	on 5 μm		
	Micro	526818	LFP-D-MICRO-5M
	Mini	159640	LFP-D-MINI-5M
	Midi	159594	LFP-D-MIDI-5M
	Maxi	159641	LFP-D-MAXI-5M
Grade of filtration	on 1 μm		
<u> </u>	Mini	162677	MS4/D-MINI-LFM-B
	Midi	162678	LFMBP-D-MIDI
	Maxi	162679	LFMBP-D-MAXI
Grade of filtration	on 0.01 µm		
$\overline{\bigcirc}$	Mini	162674	MS4/D-MINI-LFM-A
	Midi	162675	LFMAP-D-MIDI
	Maxi	162676	LFMAP-D-MAXI

Festo - Your Partner in Automation





1 Festo Inc.

5300 Explorer Drive Mississauga, ON L4W 5G4 Canada

Festo Customer Interaction Center

Tel: 1877 463 3786 Fax: 1877 393 3786



2 Festo Pneumatic

Av. Ceylán 3, Col. Tequesquináhuac 54020 Tlalnepantla, Estado de México

Multinational Contact Center

01 800 337 8669



3 Festo Corporation

1377 Motor Parkway Suite 310 Islandia, NY 11749



Regional Service Center

7777 Columbia Road Mason, OH 45040

Festo Customer Interaction Center

1 800 993 3786 1 800 963 3786 customer.service.us@festo.com







www.festo.com/socialmedia

