





Key features

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Innovative

- Slim high-performance valves in sturdy metal housing
- MPA1 flow rates up to 360 l/min
- MPA14 flow rates up to 550 l/min
- MPA2 flow rates up to 700 l/min
- From the individual valve to the valve terminal with multi-pin plug, AS-interface, CPI and fieldbus connections and control block
- Dream team: fieldbus valve terminal suitable for electrical peripherals CPX. This means:
- Forward-looking internal communication system for actuation of the valves and CPX modules
- Diagnostics down to the individual valve
- Valves can be actuated with or without (standard) isolated electrical circuits

Versatile

- Modular system offering a range of configuration options
- Expandable up to 128 solenoid coils
- Conversion and expansion possible at a later date
- Further manifold blocks can be assembled using just three screws and sturdy separating seals on metal separator plates
- Integration of innovative function modules possible
- Manual regulators, rotatable pressure gauges
- Proportional pressure regulators
- Additional air supply via additional pressure zones using supply plates
- Wide range of pressures
 -0.9 ... 10 bar
- Wide range of valve functions

Reliable

- Sturdy and durable metal components
- Valves
- Manifold blocks
- Seals
- Fast troubleshooting thanks to LEDs on the valves and diagnostics via fieldbus
- Extensive operating voltage range ±25%
- Ease of servicing through replaceable valves and electronics modules
- Manual override either non-detenting, detenting or secured against unauthorised activation (covered)
- Durable, thanks to tried and tested piston spool valves
- Large and durable labelling system, suitable for barcodes

Easy to mount

- Ready-to-install unit, already assembled and tested
- Lower selection, ordering, installation and commissioning costs
- Secure mounting on wall or H-rail mounting

-O- New

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Valve terminals MPA-S

Key features



Key features

Valve terminal configurator

Selecting an MPA valve terminal using the online catalogue is quick and easy thanks to the convenient valve terminal configurator provided. This makes it much easier to find the right product. The valve terminals are fully assembled according to your order specifications and are individually tested. This reduces the assembly and installation time to a minimum. The valve terminal MPA is ordered using the order code.

Ordering system for MPA → Internet: mpa Ordering system for CPX → Internet: cpx

2D/3D CAD data

You can request the CAD data for a valve terminal you have configured. To do so, perform the product search as described above. Go to the shopping basket and click on the CAD icon (compass). On the next page you can generate a 3D preview or request another data format of your choice by e-mail.

Online via: → www.festo.com

Online via: → www.festo.com



Key features



Key features

Fieldbus connection via the CPX system



An integrated fieldbus node manages communication with a higher-order PLC. This enables a space-saving pneumatic and electronic solution. Valve terminals with fieldbus interfaces can be configured with up to 16 manifold blocks. In conjunction with MPA1 or MPA14 and 8 solenoid coils per manifold block, up to 128 solenoid coils can thus be actuated. An MPA2 with 4 solenoid coils per manifold block can actuate 64 solenoid coils.

Versions

- PROFIBUS DP
- INTERBUS
- DeviceNet
- CANopen
- CC-Link
- EtherNet/IP
- PROFINET
- POWERLINK
- EtherCAT
- Sercos III
- Front End Controller Remote
- Front End Controller Remote I/O
- Modbus/TCP
- CPX terminal
 - → Internet: cpx

Control block connection via the CPX system



Controllers integrated in the Festo valve terminals enable the construction of stand-alone control units to IP65, without control cabinets. Using the slave operation mode, these valve terminals can be used for intelligent pre-processing and are therefore ideal modules for designing decentralised intelligence. In the master operation mode, terminal groups can be designed with many options and functions which can autonomously control a mediumsized machine/system.

CPX terminal
 → Internet: cpx

- 📱 - 🛛 Note

Note possible restrictions for the IP protection class → ATEX conformity declaration

Peripherals overview

Modular pneumatic components

The modular design of the MPA facilitates maximum flexibility right from the planning stage and offers maximum ease of service in operation. The system consists of manifold blocks and valves. The manifold blocks are screwed together and thus form the support system for the valves. They contain the connection ducts for supplying compressed air to and venting from the valve terminal as well as the working lines for the pneumatic drives for each valve. Each manifold block is connected to the next using three screws. Individual terminal sections can be isolated and further manifold blocks inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.



Modular electrical peripherals

The manner in which the valves are actuated differs according to whether you are using a multi-pin terminal, fieldbus terminal or individual valve. The MPA with CPX interface is based on the internal bus system of the CPX and uses this serial communication system for all solenoid coils and a range of electrical input and output functions. Serial linking facilitates the following:

- Transmission of switching information
- High valve density
- Compact design
- Position-based diagnostics
- Separate voltage supply for valves
- Flexible conversion without address shifting
- Transmission of status, parameter and diagnostic data
 - ➔ Internet: cpx
- Option of CP interface
- CPX-CEC as stand-alone controller with access via Ethernet and web server



Modularity with electrical peripherals CPX



Peripherals overview

Individual sub-base

- Ordering:
- Using individual part numbers

Individual sub-bases can be equipped with any valve (VMPA... of the corresponding width). The electrical connection is established using a standard 4-pin M8 plug (EN 60947-5-2).



Description		Brief description	→ Page/Internet
1	Solenoid valve	Width 10 mm, 14 mm, 20 mm	VMPA1
2	Manual override (MO)	Non-detenting/turning with detent, per solenoid coil	VMPA1
3	Coded cover cap	Manual override with non-detenting operation only once cover cap fitted	VMPA1
4	Covered cover cap	Manual override blocked once cover cap fitted	VMPA1
5	Cover cap, manual override detenting	Manual override detenting and operable without tools once cover cap fitted	VMPA1
6	Inscription label holder	Can be pushed onto manual override	VMPA1
7	Sub-base	For individual valve VMPA	VMPA1
8	Fittings, silencers or blanking plugs	For working ports (2, 4) and air supply/exhaust ports (1, 3, 5)	VMPA1
9	Fittings and/or silencers	For pilot air supply/pilot exhaust air (12/14, 82/84) and pressure compensation	VMPA1
10	Electrical connection M8	4-pin	VMPA1

-••• New MPA14

Valve terminals MPA-S

Peripherals overview

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Pneumatic components of the valve terminal - Multi-pin plug, AS-interface

- The manifold blocks are either prepared for:
- 2 or 4 single solenoid valves
- 2 or 4 double solenoid valves
- depending on the size.
- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves.



Valve terminals MPA-S Peripherals overview

Pneumatic components of the valve terminal – Multi-pin plug, AS-interface			
Designation	Brief description	→ Page/Internet	
1 Electronics module	For connecting valves	79,83,87	
2 Solenoid valve	Width 10 mm, 14 mm	76,81	
3 Coded cover cap	Manual override with non-detenting operation only once cover cap fitted	90	
4 Cover cap	Manual override blocked once cover cap fitted	90	
5 Cover cap, manual override detenting	Manual override detenting and operable without tools once cover cap fitted	90	
6 Inscription label holder	Can be pushed onto manual override	93	
7 Blanking plate	For unused valve position (vacant position), width 10 mm, 14 mm	76,81	
8 Mounting	Optional for valve terminal mounting (on supply plate)	93	
9 Flat plate silencer	-	-	
10 Exhaust plate	For ducted exhaust air	91	
11 Regulator plate	Vertical stacking (pressure regulator plate, vertical pressure shut-off plate, vertical supply	77	
	plate)		
12 Solenoid valve	Width 20 mm	84	
13 Blanking plate	For unused valve position (vacant position), width 20 mm	84	
14 H-rail mounting	-	93	
15 Right-hand end plate	-	89	
16 Separating seal	For manifold block	90	
17 Electrical interlinking module	For multi-pin plug connection, for AS-Interface, for a sub-base with pneumatic supply plate	80, 83, 87	
	(on the left next to the sub-base), width 10 mm, 14 mm, 20 mm		
18 Inscription label	Inscription label holder for paper foil label	93	
19 Fittings	For working lines	92	
20 Paper foil label	For inscription label holder	93	
21 Manifold block	For two valve locations, width 20 mm	86	
22 Fittings	For pneumatic supply plate	92	
23 Supply plate	-	91	
24 Electrical interlinking module	Width 10 mm, 14 mm, 20 mm	80, 83, 87	
25 Manifold block	For four valve locations, width 10 mm, 14 mm	79,82	

-••• New MPA14

• Single solenoid valve positions can

only be equipped with single

Valve terminals MPA-S

Pneumatic components of the valve terminal - CPI connection, fieldbus

• Double solenoid valve positions

can be equipped with any valve or a

Peripherals overview

prepared for:

The manifold blocks are either

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• 2 or 4 single solenoid valves blanking plate. solenoid valves. • 2 or 4 double solenoid valves depending on the size.

Valve terminals MPA-S Peripherals overview

Pne	Pneumatic components of the valve terminal – CPI connection, fieldbus			
Designation		Brief description	→ Page/Internet	
1	Electronics module	-	79, 83, 87	
2	Solenoid valve	Width 10 mm, 14 mm	76,81	
3	Coded cover cap	Manual override with non-detenting operation only once cover cap fitted	90	
4	Cover cap	Manual override blocked once cover cap fitted	90	
5	Cover cap, manual override detenting	Manual override detenting and operable without tools once cover cap fitted	90	
6	Inscription label holder	Can be pushed onto manual override	93	
7	Blanking plate	For unused valve position (vacant position), width 10 mm, 14 mm	76,81	
8	Electrical manifold module	For fieldbus connection, for proportional pressure regulator, width 10 mm, 14 mm, 20 mm	80, 83, 87	
9	Mounting	Optional for valve terminal mounting (on supply plate)	93	
10	Flat plate silencer	-	-	
11	Exhaust plate	For ducted exhaust air	91	
12	Mounting	Optional for valve terminal mounting	93	
		(on the manifold block of the proportional pressure regulator)		
13	Electronics module	For proportional pressure regulator	88	
14	Proportional pressure regulator	-	88	
15	Regulator plate	Vertical stacking (pressure regulator plate, vertical pressure shut-off plate, vertical supply	85	
		plate)		
16	Solenoid valve	Width 20 mm	84	
17	Blanking plate	For unused valve position (vacant position), width 20 mm	90	
18	H-rail mounting	-	93	
19	Right-hand end plate	-	89	
20	Separating seal	For manifold block	90	
21	Fittings	For working lines	92	
22	Manifold block	For two valve locations, width 20 mm	86	
23	Manifold block	For proportional pressure regulator	88	
24	Pressure sensor	-	90	
25	Fittings	For pneumatic supply plate	92	
26	Supply plate	-	91	
27	Electrical supply plate	For auxiliary voltage supply for large valve terminals	90	
28	Paper foil label	For inscription label holder	93	
29	Manifold block	For four valve locations, width 10 mm, 14 mm	79,82	

Peripherals overview

Valve terminal with multi-pin plug connection

Order code:

- 32P-... for the pneumatic components
- 32E-... for the electrical components

MPA valve terminals with multi-pin plug connection can be expanded by up to 24 solenoid coils.

The multi-pin plug connection is designed as a removable 25-pin Sub-D connection to IP65.

- ordering: • 2.5 m
- 5 m
- 10 m

Each can be used for max. 8 or 24 valves.

The cable can be selected when



Designation		Brief description	→ Page/Internet
1	Inscription labels	Large, for multi-pin plug connection	-
2	Flat plate silencer	For pneumatic interface	-
3	Exhaust plate	For ducted exhaust air	91
4	Multi-pin plug connection	For self-assembly	91
5	Multi-pin plug connection	With multi-pin cable	91
6	H-rail mounting	-	93
7	Electrical interface	For multi-pin plug	89

2019/04 - Subject to change



Peripherals overview

Valve terminal with AS-interface connection

Order code:

• 32P-... for the pneumatic components

MPA valve terminals with AS-interface connection can be expanded by up to 8 solenoid coils.

• 52E-... for the electrical components



Designation		Brief description	→ Page/Internet
1	Manifold block	-	89
2	Flat plate silencer	For pneumatic interface	-
3	Exhaust plate	For ducted exhaust air	91
4	Cover	-	-
5	Electrical interface	-	89

Peripherals overview

Valve terminal with CPI connection

Order code:

- 32P-... for the pneumatic components
- 56E-... for the electrical components

MPA valve terminals with CPI connection can be expanded by up to 32 solenoid coils.



Designation		Brief description	→ Page/Internet
1	Flat plate silencer	For pneumatic interface	-
2	Exhaust plate	For ducted exhaust air	91
3	Electrical interface	-	89
4	Inscription label	Large for CPI electrical interface	-

Peripherals overview

Valve terminal with fieldbus connection, control block (electrical peripherals CPX)

Order code:

- 32P-... for the pneumatic components
- 50E-... for the electrical components

Valve terminals with fieldbus interfaces can be configured with up to 16 manifold blocks. In conjunction with MPA1 or MPA14 and 8 solenoid coils per manifold block, up to 128 solenoid coils can thus be equipped. An MPA2 with 4 solenoid coils per manifold block can actuate 64 solenoid coils.

Each valve position can be equipped with any valve or a blanking plate. The rules for CPX apply to the equipment that can be used in combination with the electrical peripherals CPX. In general:

- Digital inputs/outputs
- Analogue inputs/outputs
- Parameterisation of inputs and outputs

- Integrated multi-featured diagnostic system
- Preventive maintenance concepts



Designation		Brief description	→ Page/Internet
1	Flat plate silencer	For pneumatic interface	-
2	Exhaust plate	For ducted exhaust air	91
3	CPX modules	-	-
4	Pneumatic interface	For CPX modules	89
5	Inscription label	Large, for pneumatic interface CPX	-
6	H-rail mounting	-	93

-O- New MPA14

Valve terminals MPA-S

Key features – Pneumatic components

Sub-base valve



MPA offers a comprehensive range of valve functions. All valves are equipped with patented sealing system which facilitates efficient sealing, a broad pressure range and long service life. To increase power they have a pneumatic pilot control supplied by pilot air. Sub-base valves can be quickly replaced since the tubing connectors remain on the manifold block. This design is also particularly flat. Irrespective of the valve function there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils (double solenoid or two single solenoid valves in one housing).

Constructional design

Valve replacement

The valves are attached to the metal manifold block using two screws, which means that they can be easily replaced. The mechanical sturdiness of the manifold block guarantees excellent long-term sealing.

Extension

Blanking plates can be replaced by valves at a later date. The dimensions, mounting points and existing pneumatic installations remain unchanged during this process. The valve code (M, MS, MU, J, N, NS, NU, K, KS, KU, H, HS, HU, B, G, E, X, W, D, DS, I) is located on the front of the valve beneath the manual override.

5/2-way valve				
Code	Circuit symbol	Width	Description	
		[mm]		
М	14 4 2	10,	Single solenoid	
		14,	Pneumatic spring return	
		20	Reverse operation	
	14 5 1 13		• Operating pressure –0.9 +10 bar	
MS	14 4 2	10,	Single solenoid	
		14,	Mechanical spring return	
		20	Reverse operation	
	14 5 1 3		• Operating pressure -0.9 +8 bar	
MU	14 4 2	10	Single solenoid	
			Polymer poppet valve	
			Mechanical spring return	
	14 5 1 3		Reverse operation	
			• Operating pressure –0.9 +10 bar	
			 5/2-way function is achieved using two mechanically 	
			separate switching elements	
J	14 4 2 12	10,	Double solenoid	
		14,	Reverse operation	
		20	• Operating pressure –0.9 +10 bar	

Valve terminals MPA-S Key features – Pneumatic components

2x 3/2-way valve				
Code	Circuit symbol	Width	Description	
		[mm]		
Ν		10.	Single solenoid	
	4 2	14.	Normally open	
		20	Pneumatic spring return	
			• Operating pressure 3 10 bar	
	• • • • • • • • • • • • • • • • • • •			
	12/14 1 5 82/84 3			
NS	<u> </u>	10,	Single solenoid	
		14,	Normally open	
		20	Mechanical spring return	
			Reverse operation	
	12/14 82/84 1 5 3		• Operating pressure –0.9 +8 bar	
NU	4 2	10	Single solenoid	
			Polymer poppet valve	
			Normally open	
			Mechanical spring return	
	12/14 82/84 1 5 3		Reverse operation	
			• Operating pressure –0.9 +10 bar	
К	4 2	10,	Single solenoid	
		14,	Normally closed	
		20	Pneumatic spring return	
			• Operating pressure 3 10 bar	
	12/14 1 5 82/84 3			
KS	4 2	10,	Single solenoid	
		14,	Normally closed	
		20	 Mechanical spring return 	
			Reverse operation	
	12/14 82/84 1 5 3		 Operating pressure –0.9 +8 bar 	
KU	4 2	10	Single solenoid	
			Polymer poppet valve	
	│ ╔╱╞╤╢┥┰┨┰╲┫┉ ┍╱╞╤╢┥┰┨┰╲┫┉ │		Normally closed	
	<u></u>		 Mechanical spring return 	
	12/14 82/84 1 5 3		Reverse operation	
			 Operating pressure –0.9 +10 bar 	
Н	4 ₁ 2 ₁	10,	Single solenoid	
		14,	Normal position	
		20	 1x closed 	
			– 1x open	
	12/14 1 5 82/84 3		Pneumatic spring return	
	,-,-,	10	Uperating pressure 3 10 bar	
HS	4 2	10,	Single Solenold	
		14,	Involution Average	
		20	- 1x closed	
			– 1x open	
	12/14 82/84 1 5 3		• Mechanical spring return	
			Reverse operation	
ШІ		10	Operating pressure = 0.9 +8 Dar Single colonoid	
ΠU	4 2	10	Siligle Solenoid Delumer perpetualua	
			Polymer poppet valve	
	╽╓┰╞╢┥┰┟╱╢┉╷╓╲╞╢┥┸╟┉╎		Normal position 1x closed	
	12/14 82/84 1 5 3		- IN UPER	
			Internation Spring return Powerce operation	
			keverse operation	
			 Operating pressure –0.9 +10 bar 	

·O· New MPA14

Valve terminals MPA-S

Key features – Pneumatic components

5/3-way valve	5/3-way valve				
Code	Circuit symbol	Width [mm]	Description		
B G	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	10, 14, 20 10, 14, 20	 Mid-position pressurised¹⁾ Mechanical spring return Reverse operation Operating pressure -0.9 +10 bar Mid-position closed¹⁾ Mechanical spring return Reverse operation Operating pressure -0.9 +10 bar 		
E	14 M 4 2 M 12 T 4 4 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	10, 14, 20	 Mid-position exhausted¹⁾ Mechanical spring return Reverse operation Operating pressure -0.9 +10 bar 		

If neither solenoid coil is energised, the valve moves to its mid-position by means of spring force. If both coils are energised at the same time, the valve remains in the previously assumed switching position.

3/2-way valve				
Code	Circuit symbol	Width	Description	
		[mm]		
W	20 4	10,	Single solenoid	
		14,	Normally open	
		20	 External compressed air supply 	
	14 84 2 5		Pneumatic spring return	
			Reverse operation	
			 Operating pressure –0.9 +10 bar 	
			Compressed air (-0.9 +10 bar) supplied at working port 2	
			can be switched with both internal and external pilot air supply.	
Х	62 ZI	10,	Single solenoid	
		14,	Normally closed	
		20	• External compressed air supply	
	12 82 4 3		Pneumatic spring return	
			Reverse operation	
			• Operating pressure -0.9 +10 bar	
			Compressed air (-0.9 +10 bar) supplied at working port 4	
			can be switched with both internal and external pilot air supply.	

Key features – Pneumatic components

2x 2/2-way valve					
Code	Circuit symbol	Width	Description		
		[mm]			
D	4 2	10,	Single solenoid		
		14,	Normally closed		
		20	 Pneumatic spring return 		
			Operating pressure 3 10 bar		
	12/14 82/84 1				
DS	4 2	10,	Single solenoid		
		14,	Normally closed		
		20	Mechanical spring return		
			Reverse operation		
	12/14 82/84 1		• Operating pressure –0.9 +8 bar		
1	4 1 2 1	10,	Single solenoid		
		14,	• 1x normally closed		
		20	• 1x normally closed, reverse operation		
			Pneumatic spring return		
			• Operating pressure 3 10 bar		
	12/14 5 82/84 1		• Vacuum at port 3/5 only		

- 闄 - Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

Key features – Pneumatic components

Vertical stacking



Additional function units can be added to each valve position between the sub-base and the valve. These functions are known as vertical stacking, and enable special function-

ing or control of an individual valve position.

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Pressure regulator plate



An adjustable pressure regulator can be installed between the sub-base and the valve in order to control the force of the triggered actuator. This pressure regulator maintains an essentially constant output pressure (secondary side) independent of pressure fluctuations (primary side) and air consumption. Standard version:

- For regulating range up to 6 bar or up to 10 bar
- Without pressure gauge (optional, rotatable, M5 connection with MPA1, cartridge connection with MPA2)
- MPA2: Regulator head with 3 positions (locked, reference position, idle running)
- MPA1: Set using screwdriver

Vertical pressure shut-off plate for MPA1



The vertical pressure shut-off plate can be used to hot swap individual valves without switching off the overall air supply. The working pressure for the individual valve can be switched off manually via the vertical pressure shut-off plate using the actuating element.

Vertical pressure supply plate for MPA2

Key features – Pneumatic components

Vertical stacking

This vertical pressure supply plate enables an individual valve to be supplied with individual operating pressure independently of the operating pressure of the valve terminal. The exhaust and pilot air supply of the valve are still provided via the central connections of the valve terminal.

Non-return valve



The non-return valves prevent the air (back pressure) from exhaust ducts 3 and 5 from entering the solenoid valve, thereby preventing the back pressure from having a disruptive effect on other connected actuators. The non-return valves are integrated into ducts 3 and 5 of the sub-bases designed specifically for this purpose.

Please see the relevant assembly instructions: → www.festo.com/sp This function makes it possible to effectively protect single-acting process valves from the effects of back pressure.

This ensures reliable and feedbackfree switching operations, especially in the case of rapid switching operations.

- Note

- Special sub-bases are available for use with non-return valves.
- Standard sub-bases cannot be retrofitted with non-return valves.
- Pre-assembled sub-bases with integrated non-return valves are available.
- It is not possible to use a nonreturn valve and a fixed restrictor (in the same duct) at the same time.

Key features – Pneumatic components

Vertical stacking

Vertical stacking components, MPA1



1 2 3 4 1 Valve VMPA2 Vertical pressure supply plate 2 Regulator plate VMPA2 3

- 2 Valve VMPA1, mounting screws replaced by long version (included in the scope of delivery of the regulator plate)
- 3 Vertical pressure shut-off plate VMPA1-HS
- 4 Regulator plate VMPA1
- 5 Manifold sub-base

Fixed restrictor for manifold sub-bases MPA1



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3 Retainer 4 Manifold sub-base The fixed restrictor can be used to permanently set the flow rate in ducts 3 and 5 when exhausting air. To be able to screw the restrictor into the subbase, the retainer is first pressed as far as it will go into the exhaust openings on the sub-base.

4 Manifold sub-base

The fixed restrictor can then be screwed in until it is flush with the top of the retainer. The restrictor screw cuts a thread into the retainer as it is screwed in. As the restrictor is being screwed in, two hooks on the underside of the retainer also deform to additionally anchor the retainer in the sub-base.

Vertical stacking components, MPA2

Key features – Pneumatic components

Vertical stacking

Non-return valve



- 1 VMPA14 valve
- 2 Assembly tool
- 3 Non-return valve
- 4 Sub-base

Festo non-return valves can only be used in combination with the subbases designed specifically for this purpose.

The non-return valves should be installed according to the specifications using the enclosed assembly tool. Following assembly, the non-return valves cannot be removed.

Please see the relevant assembly instructions: → www.festo.com/sp

For widths 14 mm and 20 mm there are special sub-bases available that facilitate the installation of non-return valves.

- Note

- Special sub-bases are available for use with non-return valves.
- Standard sub-bases cannot be retrofitted with non-return valves.
- Pre-assembled sub-bases with integrated non-return valves are available.
- It is not possible to use a nonreturn valve and a fixed restrictor (in the same duct) at the same time.

Key features – Pneumatic components

Vertical stacking

Mode of operation of the pressure regulator plate (P regulator) for port 1; code: PA, PF



Advantages

- The pressure regulator is not affected by venting, since the pressure is regulated upstream of the valve.
- The pressure regulator can always be adjusted, since the pressure from the valve terminal is always present.

This pressure regulator regulates the pressure upstream of the valve in duct 1. Ducts 2 and 4 thus have the same regulated pressure.

During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5.

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Application examples

• An equal working pressure is required at working ports 2 and 4.

This pressure regulator regulates the pressure in duct 2 after the pressure medium flows through the valve. During venting, the exhaust flow in the valve is from duct 2 to duct 3 via • A lower working pressure (e.g. 3 bar) than the operating pressure present at the valve terminal (e.g. 8 bar) is required.

Mode of operation of the pressure regulator plate (B regulator) for port 2; code: PC, PH



Restrictions

The pressure regulator can only be adjusted in switched state (e.g. the valve

is switched to 2 and exhaust flow occurs from 4 to 5).

the pressure regulator.

Application example

The pressure regulator makes it possible to reduce the pressure at port 2 of an individual valve, in contrast to

the operating pressure of the valve terminal.

Key features – Pneumatic components

Vertical stacking

Mode of operation of the pressure regulator plate (A regulator) for port 4; code: PB, PK



Restrictions

The pressure regulator can only be adjusted in switched state (e.g. the valve is switched to 4 and exhaust flow occurs from 2 to 3).

This pressure regulator regulates the pressure in duct 4 after the pressure medium flows through the valve. During venting, the exhaust flow in the valve is from duct 4 to duct 5 via the pressure regulator.

Application example

If different working pressures are required at ports 4 and 2. The pressure present at port 2 is from duct 1.

The reversible B regulator splits the

pressure upstream of the valve in

supply air in duct 1 and regulates the

duct 3 (the unregulated pressure from

duct 1 is in duct 5). The regulated air is then supplied to duct 2. The valve is thus operated in reversible mode.

Mode of operation of the pressure regulator plate (B regulator, reversible) for port 2, reversible; code: PL, PN



Application examples

- When instead of the operating pressure of the valve terminal, a different pressure is required in duct 2.
- When fast exhaust venting is required.

Advantages

- Fast cycle times.
- 50% higher exhaust flow rate, as air is not exhausted via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.

- When the pressure regulator must always be adjustable.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated

upstream of the valve, i.e. the

regulator can always be adjusted.

- Note

Reversible pressure regulator plates may only be combined with valves

that can be operated in reversible mode.

During venting, the exhaust flow in

the valve is from duct 2 to duct 1 and

it is reversed into the manifold block

via the intermediate plate to duct 3.

Restrictions

• 2x 3/2-way valves (code N, K, H) are not used, as pressure is present at ports 3 and 5.

Key features – Pneumatic components

Vertical stacking

Mode of operation of the pressure regulator plate (A regulator, reversible) for port 4, reversible; code: PK, PM



Application examples

• When instead of the operating pressure of the valve terminal, a different pressure is required in duct 4.

Advantages

- Fast cycle times.
- 50% higher exhaust flow rate, as air is not exhausted via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.

- When fast exhaust venting is required.
- When the pressure regulator must always be adjustable.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated upstream of the valve, i.e. the regulator can always be adjusted.

The reversible A regulator splits the working air in duct 1 and supplies the pressure upstream of the valve into duct 5 (the unregulated pressure from duct 1 is in duct 3). The regulated air is then supplied to duct 4. The valve is thus operated in reversible mode. During venting, the exhaust flow in the valve is from duct 4 to duct 1 and it is reversed into the manifold block via the intermediate plate to duct 5.

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- Note

Reversible pressure regulator plates may only be combined with valves

that can be operated in reversible mode.

Restrictions

• 2x 3/2-way valves (code N, K, H) are not used, as pressure is present at ports 3 and 5.

Key features – Pneumatic components

Vertical	stacking – Pressure regulator plate					
Code		Туре	Width	Regulating range		Description
			[mm]	up to	up to	
				6 bar	10 bar	
Pressure	regulator plate for port 1 (P regulato	or)				
PA		VMPA1-B8-R1-M5-10	10			Regulates the operating pressure in duct 1
		VMPA1-B8-R1C2-C-10	10	_		upstream of the directional control valve
		VMPA2-B8-R1C2-C-10	20			
PF		VMPA1-B8-R1-M5-06	10			
		VMPA1-B8-R1C2-C-06	10		-	
	14 5 1 3 12	VMPA2-B8-R1C2-C-06	20			
Pressure	e regulator plate for port 2 (B regulato	or)				
PC		VMPA1-B8-R2-M5-10	10			Regulates the operating pressure in duct 2
		VMPA1-B8-R2C2-C-10	10	-		downstream of the directional control valve
		VMPA2-B8-R2C2-C-10	20			
PH		VMPA1-B8-R2-M5-06	10			
		VMPA1-B8-R2C2-C-06	10		_	
	14 5 1 3 12	VMPA2-B8-R2C2-C-06	20			
Pressure	e regulator plate for port 4 (A regulato	or)				
PB		VMPA1-B8-R3-M5-10	10			Regulates the operating pressure in duct 4
		VMPA1-B8-R3C2-C-10	10	-		downstream of the directional control valve
		VMPA2-B8-R3C2-C-10	20			
PG		VMPA1-B8-R3-M5-06	10			
		VMPA1-B8-R3C2-C-06	10	-	-	
	14 5 1 3 12	VMPA2-B8-R3C2-C-06	20			
Pressure	regulator plate for port 2, reversible	(B regulator)			-1	
PL	\bigcirc	VMPA2-B8-R6C2-C-10	20			Reversible pressure regulator to port 2
				-		
PN		VMPA2-B8-R6C2-C-06	20			
					-	
Pressure	e regulator plate for port 4, reversible	(A regulator)	.			
PK		VMPA2-B8-R7C2-C-10	20			Reversible pressure regulator to port 4
				-		
PM		VMPA2-B8-R7C2-C-06	20			
					-	

Key features – Pneumatic components

Proportional pressure regulator

The purpose of the proportional pressure regulator VPPM-6TA-... is to regulate a pressure proportionally to a specified setpoint value. To this end, an integrated pressure sensor records the pressure at the working line and compares this value against the setpoint value. If there is a deviation between the nominal and actual values, the valve regulates the output pressure until it reaches the setpoint value. The proportional pressure regulator has an additional supply connection to achieve the constant pressure supply required for

high control quality.

The proportional pressure regulator can be configured via the PLC or onsite via the interface for CPX-FMT. The proportional pressure regulator can be used for CPI connection and fieldbus.

- Note

Output pressure is maintained unregulated if the power supply cable is interrupted.

Proportional pressure regulator						
Graphical symbol	Code	Туре	Full-scale linearity error	Supply pressure 1	Pressure regulation	
					range	
			[%]	[bar]	[bar]	
	QA	VPPM-6TA-L-1-F-0L2H	2	0 4	0,02 2	
	QB	VPPM-6TA-L-1-F-0L6H	2	0 8	0,06 6	
	QC	VPPM-6TA-L-1-F-0L10H	2	0 11	0,1 10	
	QD	VPPM-6TA-L-1-F-0L2H-S1	1	04	0,02 2	
	QE	VPPM-6TA-L-1-F-0L6H-S1	1	0 8	0,06 6	
	QF	VPPM-6TA-L-1-F-0L10H-S1	1	0 11	0,1 10	
	QG	VPPM-8TA-L-1-F-0L2H-C1	2	04	0,02 2	
	QH	VPPM-8TA-L-1-F-0L6H-C1	2	0 8	0,06 6	
	QK	VPPM-8TA-L-1-F-0L10H-C1	2	0 11	0,1 10	
	QL	VPPM-8TA-L-1-F-0L2H-S1C1	1	04	0,02 2	
	QM	VPPM-8TA-L-1-F-0L6H-S1C1	1	0 8	0,06 6	
	QN	VPPM-8TA-L-1-F-0L10H-S1C1	1	0 11	0,1 10	

Key features – Pneumatic components



Layout

The figure shows a closed-loop control circuit. The reference variable w initially acts on a comparator. The measuring device sends the value of the controlled variable x (actual value, e.g. 3 bar) to the comparator as a feedback signal r. The closed-loop control element detects the system deviation e and actuates the final control element. The output of the final control element acts on the controlled system. The closed-loop control element thus attempts to compensate for the difference between the reference variable w and the controlled variable x by using the final control element.

Method of operation

This process runs continuously so changes in the reference variable are always detected. However, a system deviation will also appear if the reference variable is constant but the controlled variable changes. This happens when the flow through the valve changes in response to a switching action, a cylinder movement or a change in load. The disturbance variable z will also cause a system deviation. An example of this is when the pressure drops in the air supply. The disturbance variable z acts on the controlled variable x unintentionally. In all cases, the regulator attempts to readjust the controlled variable x to the reference variable w.



Cascade control

Unlike conventional direct-acting regulators, with multi-sensor control several control circuits are nested inside each other. The overall controlled system is divided into smaller subcontrolled circuits that are easier to control for the specific task.

Control precision

Multi-sensor control significantly improves control precision and dynamic response in comparison with singleacting regulators.

Key features – Pneumatic components

Terms related to the proportional-pressure regulator

Hysteresis



Response sensitivity

There is always a linear relationship within a certain tolerance between the setpoint value entered and the pressure output. Nevertheless it makes a difference whether the setpoint value is entered as rising or falling. The difference between the maximum deviations is referred to as hysteresis.

The response sensitivity of the device

The smallest setpoint value difference

that results in a change in the output

pressure is referred to as the response

determines how sensitively one can

change, i.e. adjust, a pressure.

sensitivity.

In this case, 0.01 bar.

Linearity error



Repetition accuracy (reproducibility)



A perfectly linear progression of the control characteristic of the output pressure is theoretical. The maximum percentage deviation from this theoretical control characteristic is referred to as the linearity error. The percentage value refers to the maximum output pressure (full scale).

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The repetition accuracy is the margin within which the fluid output variables are scattered when the same electrical input signal coming from the same direction is repeatedly adjusted. The repetition accuracy is expressed as a percentage of the maximum fluid output signal.



Zero point suppression



In practice there exists the possibility of residual voltage or residual current at the setpoint input of the VPPM via the setpoint generator. Zero point suppression is used so that the valve is reliably vented at a setpoint value of zero.



Key features – Pneumatic components

Blanking plate



Plate without valve function for reserving valve positions on a valve terminal.

Valves and blanking plates are attached to the manifold block using two screws.

Valve function

vulve lu							
Code	Circuit symbol	Width	Description				
		[mm]					
L	-	10,	For valve terminal only:				
		14,	Blanking plate for vacant valve position				
		20					

Compressed air supply and exhaust

Pneumatics interface



Supply plate



Vertical pressure supply plate



Right-hand end plate (VMPA-ERP-G)



The valve terminal MPA can be supplied with air at one or more points. This ensures that the valve terminal will always have an adequate air supply and exhaust, even with large-scale expansions.

The main supply to the valve terminal

When there is a need for an increase in air supply, multiple supply plates can additionally be provided. Exhausting is either via integrated flat is located on the pneumatic interface, which links the electrical and the pneumatic parts. Additional provision is made for a number of supply plates.

Exhausting is either via integrated flat

plate silencers or common lines for ducted exhaust air.

In the case of ducted exhaust air, at least one additional supply plate is

plate silencers or common lines for ducted exhaust air. These exhausts are located on the pneumatic interface as well as on the supply plates and on the right-hand end plate (VMPA-ERP-G).

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required, which is used to vent the exhaust air from the pilot air supply (port 82/84) (when using a right-hand end plate, without port 82/84).

The individual compressed air supply of a single valve with a width of 20 mm can be realised using the vertical pressure supply plate VMPA2-VSP-

The air to be exhausted can be ducted using the right-hand end plate with port 82/84 (VMPA-ERP-G).

Key features – Pneumatic components

Pilot air supply

The port for the main pneumatic supply is located on the pneumatic interface.

The ports differ for the following types of pilot air supply:

- Internal
- External

Internal pilot air supply

Internal pilot air supply can be selected if the required working pressure is between 3 and 8 bar. The pilot air supply is then branched from the compressed air supply 1 in the pneumatic interface using an internal connection. Port 12/14 is sealed with a blanking plug.

External pilot air supply

If the supply pressure is less than 3 bar or greater than 8 bar, you must operate your MPA valve terminal with external pilot air supply. In this case the pilot air is additionally supplied via port 12/14 on the pneumatic interface.

- Note

If a gradual pressure build-up in the system using a soft-start valve is chosen, an external pilot air supply should be connected so that the control pressure applied during switch-on is already very high.

Key features – Pneumatic components

Compr	Compressed air supply and pilot air supply						
Code	Graphical symbol		Notes				
	Type of compressed air supply and pilot air supply						
	Pneumatic interface	Supply plate	Right-hand end				
			plate				
S	3/5 3/5 3/84 12/14 1 0	3/5 3/5 82/84 82/84 1 1 1 1 1		 Internal pilot air supply, flat plate silencer Pilot air supply is branched internally from port 1 in the pneumatic interface Exhaust port 3/5 and pilot exhaust port 82/84 via flat plate silencer For operating pressure in the range 3 8 bar 			
T	3/5 82/84 12/14 12/14 12/14	3/5 3/5 3/5 3/5 3/5 3/5 3/5 3/8 1 1 1 1		 External pilot air supply, flat plate silencer Pilot air supply between 3 and 8 bar is connected to port 12/14 Exhaust port 3/5 and pilot exhaust port 82/84 via flat plate silencer For operating pressure in the range -0.9 10 bar (suitable for vacuum) 			
V	3/5 3/5 3/5 3/2 3/5 3/5 12/14 1 1	3/5 82/84 1 1 1 1		 Internal pilot air supply, ducted exhaust air Pilot air supply is branched internally from port 1 in the pneumatic interface Exhaust port 3/5: connection to pneumatic interface and supply plate Pilot exhaust port 82/84: connection to supply plate only For operating pressure in the range 3 8 bar 			
X	3/5 82/84 → 12/14 12/14 → 1 12/14 → 1	3/5 82/84 1 0 1 0 1 0 1		 External pilot air supply, ducted exhaust air Pilot air supply (3 8 bar) is connected at port 12/14 Exhaust port 3/5: connection to pneumatic interface and supply plate Pilot exhaust port 82/84: connection to supply plate only For operating pressure in the range -0.9 10 bar (suitable for vacuum) 			
Y	3/5 BZ/84 12/14 1	3/5 82/84 1 0 1 82/84	82/84	 Internal pilot air supply, ducted exhaust air via right-hand end plate Pilot air supply is branched internally from port 1 in the pneumatic interface Exhaust port 3/5: connection to pneumatic interface and supply plate Pilot exhaust air 82/84 ducted via right-hand end plate (VMPA-EPR-G) For operating pressure in the range 3 8 bar 			
Z	3/5 3/5 3/5 3/5 3/5 12/14 12/14	3/5 82/84 1 1 1 1	82/84	 External pilot air supply, ducted exhaust air via right-hand end plate Pilot air supply (3 8 bar) is connected at port 12/14 Exhaust port 3/5: connection to pneumatic interface and supply plate Pilot exhaust air 82/84 ducted via right-hand end plate (VMPA-EPR-G) For operating pressure in the range -0.9 10 bar (suitable for vacuum) 			

Pneumatic interface

Code	e Pneumatic interface design variants		Notes	
	Graphical symbol	Туре		
Μ		VMPAEPL	 Used together with compressed air supply S, T, V, X The pilot exhaust air must be vented at least at one supply plate when using V or X. In the case of multiple supply plates, the port 82/84 is open on the last supply plate ex-works 	



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Key features – Pneumatic components

Supply plate

Additional supply plates can be used for larger terminals or to create additional pressure zones.

If several valves are to be operated simultaneously at full flow rate, it is recommended that a supply plate be positioned after every 8 valves (MPA1 or MPA14), or 4 valves (MPA2). Supply plates can be configured at any point upstream or downstream of sub-bases. This applies to the following interfaces:

- MPA with CPX
- MPA with multi-pin plug connection
- MPA with AS-interface connection
- MPA with CPI connection

MPA with ducted exhaust air

When using a right-hand end plate without port 82/84, it is essential that a supply plate for ducted exhaust air is used. Alternatively, an end plate with port 82/84 (VMPA-EPR-G) can be used for ducted exhaust air. In this case, no supply plate is required. Supply plates contain the following ports:

- Compressed air supply (1)
- Venting of the pilot air supply (82/84) and pressure compensation
- Exhaust air (3/5)

Depending on your order, the exhaust ducts are either ducted or vented via the flat plate silencer.

The supply plate is configured using the code letter U if no directly adjoining separating seal is required. If a separating seal (S, T or R) is selected to the direct right or left of the supply plate, then the code letter V or W identifies the position of the lefthand or right-hand separating seal. The code for the separating seal (S, T or R) is placed in front of the code for the supply plate (V or W).

Supply p	Supply plate				
Code ¹⁾	Graphical symbol	Туре	Notes		
U		VMPA1SP	Supply plate without separating seal (no R, S or T selected)		
V		VMPA1SP	Supply plate with separating seal on left, if R, S or T selected		
W		VMPA1SP	Supply plate with separating seal on right, if R, S or T selected		

1) The supply plate is equipped with silencer or exhaust plate depending on the code for the air supply S, T, V, X.



Key features – Electrical components

Electrical supply plate

Additional electrical supply plates can be used for larger terminals. This enables up to 64 valve positions/128 solenoid coils to be supplied.

MPA with CPX

Electrical supply plates can be configured at any point upstream or downstream of sub-bases. An electrical supply plate is required after 8 valve sub-bases.

MPA with CPI connection

Electrical supply plates can be configured at any point upstream or downstream of manifold blocks. An electrical supply plate is required after 8 valve sub-bases.

- 🚪 - Note

Max. 24 of 32 MPA1 or MPA14 coils or 12 of 16 MPA2 coils can be switched on at the same time in the case of an MPA with CPI connection.

- Note

Please note that only electrical modules with isolated electrical circuits are permissible to the right of the electrical supply plate. The electrical supply plate must not be installed directly to the left of a pneumatic supply plate (type VMPA1-FB-SP...).

Electrical	supply plate		
Code	Graphical symbol	Туре	Notes
L	and the second s	VMPA-FB-SP-V-SP	Electrical supply plate with M18 plug connection, 3-pin
		VMPA-FB-SP-7/8-V-5POL	Electrical supply plate with 7/8" plug connection, 5-pin
	- A Contraction	VMPA-FB-SP-7/8-V-4POL	Electrical supply plate with 7/8" plug connection, 4-pin

Pin allocation for power supply

Pin anocation for power supply					
	Pin	Allocation			
Pin allocation for M18	Pin allocation for M18				
\sim 2	2	24 V DC valves			
$\left(\begin{array}{c} \begin{array}{c} \\ \\ \end{array}\right)$	3	0 V DC			
4×1×3	4	FE			
	1				
Pin allocation for 7/8", 5-pin					
2 1	1	0 V DC valves			
]¥ + ́	2	n.c.			
	3	FE (leading)			
	4	n.c.			
	5	24 V DC valves			
Pin allocation for 7/8", 4-pin					
	A	n.c.			
$\begin{pmatrix} + \\ + \end{pmatrix}$	В	24 V DC valves			
↓ ↓	С	FE			
в	D	0 V DC valves (leading)			
Key features – Pneumatic components

Creation of pressure zones and separation of exhaust air

If different work pressures are required, MPA offers various possibilities for building up pressure zones. Depending on the electrical interface up to 16 pressure zones are possible. A pressure zone is created by isolating the internal supply ducts between the manifold blocks using an appropriate separating seal or using a separator that is permanently integrated in the manifold block (code I or code III). Compressed air is supplied and vented via a supply plate. The position of the supply plates and separating seals can be freely selected with the valve terminal MPA. Separating seals are integrated exworks as per your order. Separating seals can be distinguished through their coding, even when the valve terminal is assembled.

The following must be taken into consideration for subsequent expansion or conversions:

Note

Different separating seals are required for operating with ducted exhaust air and operation with flat plate silencers.



Key features – Pneumatic components

Creating p	Creating pressure zones – with manifold block						
Code	For operating with flat plate silencer or with d	Notes					
	Pictorial examples	Coding					
1			Duct 1 separate				
111			Duct 1 and 3/5 separate				

Note -

-

quently removed and is integrated in the centre of the manifold block:

- The duct separation cannot be subse- With width 10 mm between valves 2 and 3
 - With width 14 mm between valves 2 and 3
 - With width 20 mm between valves 1 and 2

Key features – Pneumatic components

Examples: Compressed air supply and pilot air supply

Internal pilot air supply, flat plate silencer Pneumatic air supply to the valve terminal: code S

The diagram opposite shows an example of the configuration and connection of the air supply with internal pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multi-pin plug) as appropriate is tightly sealed. Ports 3/5 and 82/84 are vented via the flat plate silencers. Port 82/84 is tightly sealed. Separating seals can be used optionally to create pressure zones.



External pilot air supply, flat plate silencer

Pneumatic air supply to the valve terminal: code T

The diagram opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multi-pin plug) as appropriate is equipped with a threaded connector for this purpose. Ports 3/5 and 82/84 are vented via the flat plate silencers. Port 82/84 is tightly sealed. Separating seals can be used optionally to create pressure zones.



Key features – Pneumatic components

Examples: Compressed air supply and pilot air supply

Internal pilot air supply, ducted exhaust air Pneumatic air supply to the valve terminal: code V

The diagram opposite shows an example of the configuration and connection of the compressed air supply with internal pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multi-pin plug) as appropriate is tightly sealed. Exhaust ports 3/5 and 82/84 are vented via the appropriate connections. Separating seals can be used optionally to create pressure zones.



External pilot air supply, ducted exhaust air Pneumatic supply to the valve terminal: code X

The diagram opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multi-pin plug) as appropriate is equipped with a threaded connector for this purpose. Exhaust ports 3/5 and 82/84 are vented via the appropriate connections. Separating seals can be used optionally to create pressure zones.



Key features – Pneumatic components

Examples: compressed air supply and pilot air supply

Internal pilot air supply, ducted exhaust air 82/84 via right-hand end plate

Pneumatic supply to the valve terminal: code Y

The illustration on the right shows an example of the configuration and connection of the compressed air supply in the case of internal pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multipin plug) is tightly sealed. The exhaust port 3/5 is vented via the corresponding ports. The exhaust air from port 82/84 is ducted via the right-hand end plate via the right-hand end plate (VMPA-EPR-G). In this case, there is no need for a supply module for expelling the ducted exhaust air 82/84. Separating seals can be used optionally to create pressure zones.



External pilot air supply, ducted exhaust air 82/84 via right-hand end plate

Pneumatic supply to the valve terminal: code Z

The illustration on the right shows an example of the configuration and connection of the compressed air supply in the case of external pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multipin plug) is equipped with a threaded connector for this purpose. The exhaust port 3/5 is vented via the corresponding ports. The exhaust air from port 82/84 is ducted via the right-hand end plate via the righthand end plate (VMPA-EPR-G). In this case, there is no need for a supply module for expelling the ducted exhaust air 82/84. Separating seals can be used optionally to create pressure zones.



Key features – Pneumatic components

Examples: Creating pressure zones

MPA with CPX terminal connection The diagram shows an example of the configuration and connection of three pressure zones using separating seals – with external pilot air supply.



MPA with multi-pin plug connection

The diagram shows an example of the configuration and connection of the pressure zones – with external pilot air supply.



Key features – Pneumatic components

Examples: Creating pressure zones

Manifold block with pressure zone separation in duct 1

Another way of creating pressure zones is to use manifold blocks with pressure zone separation. The diagram opposite shows the version with pressure zone separation in duct 1.



Manifold block with pressure zone separation in duct 1 and duct 3/5



Key features – Pneumatic components

Manifold block



MPA is based on a modular system consisting of manifold blocks and valves. The manifold blocks are screwed together and thus form the support system for the valves. They contain the connection ducts for supplying compressed air to and venting from the valve terminal as well as the working lines for the pneumatic drives for each valve. Each manifold block is connected to the next using three screws. Individual terminal sections can be isolated and further manifold blocks inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

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Manifol	d block versions				
Code	Graphical symbol	Туре	Width	Number of valve positions	Notes
			[mm]	(solenoid coils)	
Manifol	d block for multi-pin plug/fieldbus	connection			·
A, C ¹⁾		VMPA1-FB-AP-4-1	10	4 (8/4 ¹⁾)	Working lines (2, 4) on the manifold
					block
AL CI1)		VMPA1-FR-AP-4-1-T1			• Connection sizes MPA1:
/ ., сі					M7, QS4, QS6
					Code I: Separation in duct 1 in
AIII,		VMPA1-FB-AP-4-1-S1			the manifold block
CIII ¹⁾					Code III: Separation in duct 1 and
					duct 3/5 in the manifold block
E, F ¹⁾		VMPA14-FB-AP-4-1	14	4 (8/4 ¹⁾)	Working lines (2, 4) on the manifold
					block
FL F(1)					• Connection sizes MPA14:
EI, FI ¹		VMPA14-FB-AP-4-1-11			G1/8, QS6, QS8
	a de las				Code I: Separation in duct 1 in
EIII, FIII ¹)	VMPA14-FB-AP-4-1-S1			the manifold block
					Code III: Separation in duct 1 and
					duct 3/5 in the manifold block
B, D ¹⁾		VMPA2-FB-AP-2-1	20	2 (4/2 ¹⁾)	Working lines (2, 4) on the manifold
					block
BI, DI ¹⁾		VMPA2-FB-AP-2-1-TO			Connection sizes MPA2:
					G1/8, QS6, QS8
DIII					Code I: Separation in duct 1 in
, ווום ווום 1		VIVIPAZ-FD-AP-Z-1-SU			the manifold block
י-וווט					• Code III: Separation in duct 1 and
					duct 3/5 in the manifold block

1) Only possible with multi-pin plug connection

· 🚪 - Note

More information about individual sub-bases can be found at: → VMPA1

→ Internet: www.festo.com/catalogue/...

Key features – Pneumatic components

Pressure sensor



The pressure sensor indicates whether the applied pressure exceeds, adheres to or falls below the setpoint value using three LEDs. An additional LED indicates common errors (limit exceeded or fallen below).

The limits for pressure monitoring are set by means of parameter settings. You can parameterise the pressure sensor plate via the PLC or on-site via the interface for CPX-FMT. Alternatively the pressure in the exhaust duct (3/5) and the process pressure (external) can be measured. Pressure measurement in the exhaust duct is used for monitoring the operating pressure during reversible operation (supply to (3/5)).

Pressure	Pressure sensor versions							
Code	Graphical symbol	Туре	Application					
PE		VMPA-FB-PS-1	Monitoring the operating pressure in duct 1					
PF		VMPA-FB-PS-3/5	Monitoring the pressure in exhaust ducts 3 and 5 (monitoring the venting performance or monitoring pressure in the case of reversible valve terminals)					
PG		VMPA-FB-PS-P1	Monitoring an external process pressure					

Key features – Pneumatic components

Electrical interface versions					
Code	Graphical symbol	Туре	Width	Number of valve positions	Notes
			[mm]	(solenoid coils)	
Electronics	s module for multi-pin plug (MPM)				
A, C		VMPA1-MPM-EMM-8	10	4 (8)	Each solenoid coil must be assigned
		VMPA1-MPM-EMM-4		4 (4)	to a specific pin of the multi-pin
					plug in order for the valve to be
					actuated. Regardless of the blanking
E, F		VMPA14-MPM-EMM-8	14	4 (8)	plates or valves used, valve
		VMPA14-MPM-EMM-4		4 (4)	positions occupy
					• 1 address for actuation of 1 coil
D D	محلی کار		20	2(4)	• 2 addresses for actuation of
в, D			20	2 (4)	2 coils
		VMPA2-MPM-EMM-2		2 (2)	
Electronics	module for fieldbus with standard d	iagnostics			
А, Н	ഷീ	VMPA10-FB-EMS-8	10	4 (8)	The electronics module contains the
	MIL	VMPA10-FB-EMG-8			serial communication system and
					facilitates:
					 Transmission of switching
					information
					• Actuation of up to 8 solenoid
FН		VMPA1/1-FB-FMS-8	1/	4 (8)	coils
L , 11		VMPA14-FB-FMG-8	17	+ (0)	 Position-based diagnostics
					• Separate voltage supply for
					valves
					• Transmission of status, parameter
					and diagnostic data
	<u>^</u>	VMDADO ER EMS /	20	2(4)	There are different versions:
в, цв, п			20	2 (4)	Without isolated electrical circuit
		Will A2011 D-EMO-4			(VMPAFB-EMS)
					With isolated electrical circuit
					(VMPAFB-EMG)
					Diagnostic function:
					Error: Load voltage of the valves
F 1 ()		·			
	module for fieldbus with extended d		10	4 (9)	The electronics module with
А, П	A CONTRACTOR OF THE OWNER OWNER OF THE OWNER OWNE	VIVITATU-FD-EIVIS-UZ-Ö	10	4 (0)	avtended diagnostic function
		VMPA10-FB-EMG-D2-8			extended diagnostic function
					contains the same functions as the
F 11			1.6	(0)	diagnostics. The diagnostic func
E, H		VMPA14-FB-EMS-D2-8	14	4 (8)	tion however has been extended.
		VINIPA14-FB-EINIG-D2-8			Frror: Load voltage of the values
	1 II				Frror: Wire break (open load)
D. 05. 11	~ The		20	2(1)	Error: Short circuit in load voltage
в, QB, Н		VMPA20-FB-EMS-D2-4	20	2 (4)	of valves
		VMPA20-FB-EMG-D2-4			Massage Condition monitoring
					- message: condition monitoring

- 🖡 - Note

- Multi-pin plug with modular linking
- Manifold blocks VMPA1, VMPA14 and VMPA2 can be combined as
- required
- Positive or negative switching actuation is possible (mixed operation is not permitted)
- Double solenoid valves cannot be mounted on single solenoid electronics modules
- Single solenoid valves can be mounted on double solenoid electronics modules

Key features – Pneumatic components

Ports fo	r supply and exhaust						
Code		Port		Designation	Code L	Code K	Code D
					Large plug	Small plug	Thread for supply
					connector	connector	
S		Internal	pilot air supply, silencer				
		1	Supply air/	Push-in fitting	QS-G1/4-10-I	QS-G1/4-8-I	G1/4
			vacuum supply				
		3/5	Exhaust air	Flat plate silencer	-	-	-
		12/14	Pilot air supply	-	-	-	-
		82/84	Pilot exhaust air	Flat plate silencer	-	-	-
	6.92		Pressure compensation	Vents into the atmosphere	via silencer		
Т		External	pilot air supply, silencer	-		-	
		1	Supply air/	Push-in fitting	QS-G1/4-10-I	QS-G1/4-8-I	G1/4
			vacuum supply				
		3/5	Exhaust air	Flat plate silencer	-	-	-
		12/14	Pilot air supply	Push-in fitting	QSM-M7-6-I	QSM-M7-6-I	M7
		82/84	Pilot exhaust air	Flat plate silencer	-	-	-
			Pressure compensation	Vents into the atmosphere	via silencer		
V		Internal	pilot air supply, ducted e	xhaust air			
		1	Supply air/	Push-in fitting	QS-G1/4-10-I	QS-G1/4-8-I	G1/4
		2/5	vacuum supply	Duch in Station	05.10	05.10	05.10
		3/5	Exflaust all	Push-m mung	QS-10	QS-10	QS-10
	· · · · · · · · · · · · · · · · · · ·	12/14	Pilot an supply	- Duch in fitting	- 05M M7 6 I	- OSM M7.6 I	- M7
		02/04	Processing componention	Vents into duct 82/84	Q3W-W7-0-1	Q3W-W7-0-1	1417
		-	riessure compensation	vents into duct 62/64			
Х		External	pilot air supply, ducted e	xhaust air			
		1	Supply air/	Push-in fitting	QS-G1/4-10-I	QS-G1/4-8-I	G1/4
			vacuum supply				
		3/5	Exhaust air	Push-in fitting	QS-10	QS-10	QS-10
		12/14	Pilot air supply	Push-in fitting	QSM-M7-6-I	QSM-M7-6-I	M7
		82/84	Pilot exhaust air	Push-in fitting	QSM-M7-6-I	QSM-M7-6-I	M7
			Pressure compensation	Vents into duct 82/84		Ш	
Y		Internal	pilot air supply, ducted e	xhaust air via right-hand en	d plate (VMPA-EPR-G)	
		1	Air/vacuum supply	Push-in fitting	QS-G1/4-10-I	QS-G1/4-8-I	G1/4
		3/5	Exhaust air	Push-in fitting	QS-10	QS-10	QS-10
		12/14	Pilot air supply	-	-	-	-
		82/84	Pilot exhaust air	Push-in fitting	QSM-M5-3-I	QSM-M5-3-I	M5
			Pressure compensa-	Exhausts into duct 82/84			
			tion				
-		F				~	
Z		External	pilot air supply, ducted e	xhaust air via right-hand en	d plate (VMPA-EPR-G		
		1	Air/vacuum supply	Push-in fitting	QS-G1/4-10-I	QS-G1/4-8-I	61/4
		3/5	Exnaust air	Push-in fitting	US-10	US-10	US-10
		12/14	Pilot air supply	Push-in fitting	USM-M7-6-I	USM-M/-6-I	M/
		82/84	Pilot exhaust air	Push-in fitting	QSM-M5-3-1	USM-M5-3-1	M15
			Pressure compensation	Exhausts into duct 82/84			

Key features – Assembly

Valve terminal assembly

Sturdy terminal assembly thanks to:

Wall mounting - Fieldbus connection

- Four through-holes for wall mounting
- Additional mounting brackets
- H-rail mounting

- 闄 - Note

When wall-mounting MPA valve terminals with more than 4 manifold blocks, use additional mounting brackets of the type VMPA-BG-RW to prevent damage to the valve terminal. The mounting brackets can be mounted on the pneumatic supply plates.

Wall mounting - Multi-pin plug connection, AS-interface and CPI connection



M4 or M6 screws. The mounting holes are on the pneumatic interface

The MPA valve terminal is screwed onto the mounting surface using four

and on the right-hand end plate. There are also optional mounting brackets available.

The MPA valve terminal is screwed onto the mounting surface using six M4 or M6 screws. The mounting holes are on the left-hand end plate (CPX) and on the right-hand end plate MPA. The pneumatic interface also provides further mounting holes as well as optional mounting brackets.

H-rail mounting

ର୍



The MPA valve terminal is attached to the H-rail (see arrow A). The terminal is then swivelled around the H-rail and secured in place with the clamping component (see arrow B). For H-rail mounting of the valve terminal you will need the following MPA mounting kit:

• With multi-pin plug: CPA-BG-NRH

• With fieldbus: CPX-CPA-BG-NRH This enables mounting of the valve terminal on a H-rail to EN 60715.

📲 - Note

More information about assembly of solenoid valves on individual sub-bases can be found at: → VMPA1

Key features - Display and operation

Display and operation

Each solenoid coil is allocated an LED that indicates its signal status.

- Indicator 12 shows the signal status of the coil for output 2
- Indicator 14 shows the signal status of the coil for output 4

Manual override

The manual override (MO) enables the valve to be actuated when not electrically activated or energised. The valve is switched by pushing the manual override. The set switching status can also be locked by turning the manual override (code R).

Alternatives:

- The cover cap (code N or as an accessory) prevents the manual override from being locked. The manual override can then only be activated by pushing it.
- The cover cap (code V or as an

1 Flat plate silencer for exhaust

• The cover cap (code Y or as an accessory) can be used to operate the manual override in detenting

activated.

Pneumatic connection and control elements



Electrical connection and display components on the AS-interface





- port 3/5 2 Manual override (for each pilot solenoid coil, non-detenting or
- non-detenting/detenting) 3 Adjusting knob of optional pressure regulator plate
- 4 Inscription label holder for manifold block
- 5 Working lines 2 and 4, for each valve position
- Supply port 1
- 7 Pressure gauge (optional)
- 8 Ports 12 and 14 for supplying the external pilot air



accessory) can prevent the manual override from being accidentally

mode without additional tools.

FESTO

A manually actuated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

Note

- 1 M12 socket for AS-interface bus and additional supply (AS-i Out)
- M12 plug for AS-interface bus 2 and additional supply (AS-i In)
- Earth terminal 3
- 4 Status LEDs for inputs
- Status LEDs for AS-interface 5
- 6 Diagnostic LEDs for valves

Key features – Display and operation

Manual override (MO)



MO with automatic return (non-detenting)

- 1 Press in the stem of the MO with a pointed object or screwdriver. Pilot valve switches and actuates the main valve.
- Remove the pointed object or 2 screwdriver.
 - Spring force pushes the stem of the MO back.
 - Pilot valve returns to its normal position as does the single solenoid main valve (not the case with double solenoid valve code J).





- 1 Press in the stem of the MO with a pointed object or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached. Valve remains switched.
- 2 Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pointed object or screwdriver. Spring force pushes the stem of the MO back. The valve returns to its normal position (not the case with double solenoid valve code J).

MO with automatic return (non-detenting)



MO with lock - Actuation



Manual override is actuated by pushing with a pointed object or screwdriver and reset by spring force (detenting position prevented by coded cover cap). Valves can be ordered with a fitted

cover cap in the valve terminal configurator using the selection menu "Manual override" (code N).

the following to happen:

the main valve.

• Cap locks into the end position.

• Pilot valve switches and actuates



MO with lock - Assembly

MO with lock - Actuation



Clip MO with lock onto the pilot valve.

The MO cap can then be operated (detenting) without tools. Valves can be ordered with a fitted cover cap in the valve terminal configurator using the selection menu "Manual override" (code Y).

Sliding the cap for the MO with lock in the direction of the arrow causes

in the direction of the arrow causes the following to happen: • Cap locks into the end position.

Sliding the cap for the MO with lock

- · Spring force pushes the stem of the MO back.
- Pilot valve returns to its normal position as does the single solenoid main valve (not the case with double solenoid valve code I).

Inscription system



To label the valves, an inscription label holder VMPA1-ST-1-4 or VMPA1-ST-2-4 (for holding inscription labels IBS-6x10) can be fitted to each manifold block with a width of 42 mm. The inscription label holder ASLR-D-L1 can be pushed onto the manual

override.

As an alternative or in addition, large inscription labels can be applied to the pneumatic interface: Inscription labels 20 x 45 mm are suitable for this purpose, see → page 93

·O· New MPA14

Valve terminals MPA-S

Key features – Display and operation

FESTO



To label the valve, an inscription label holder VMPA1-ST-1-4 (for paper labels) or VMPA1-ST-2-4 (for inscription labels IBS-6x10) can be mounted on every sub-base size 10 or 20.

The sub-base for width 14 is wider. Separate inscription label holders VMPA14-ST-1-4 (for paper labels) or VMPA14-ST-2-4 (for inscription labels IBS-6x10) are therefore available for width 14.

The inscription label holder ASLR-D-L1 can be pushed onto the manual override.

Inscription label holders/inscription labels that can be ordered individually → page 93.

- sub-base VMPA...-ST-2-4, 4-part,
- transparent, for paper labels

As an alternative or in addition, large inscription labels can be applied to the flat plate silencer on the pneumatic interface:

Inscription templates can be down-

loaded from the Support Portal:

→ Internet: mpa In the "Software" area.

Key features – Electrical components



Individual valve

- Valves can also be used on individual sub-bases for actuators further away from the valve terminal.
- Detachable electronics module with integrated holding current reduction
- Each MPA solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal.
- All valve types are additionally equipped with integrated current reduction.
- MPA valves are supplied with operating voltage in the range 18 ... 30 V (24 V +/-25%). This high tolerance is made possible through integrated control electronics and offers additional security, e.g. if the operating voltage drops.
- Electrical M8 connection, 4-pin with screw connection
- 着 Note

More information about individual sub-bases can be found at:

Electrical multi-pin plug connection

The following multi-pin plug connection is offered for the valve terminal MPA:

• Sub-D multi-pin plug connection (25-pin)

Pins 1 ... 24 are used for addresses 1 ... 24 in order.

If fewer than 24 addresses are used for the valve terminal, the remaining

Guidelines on addressing for valves/solenoid coils

- The maximum possible number of addresses with a multi-pin plug connection is 24.
- Each manifold block/electronics module occupies a defined number of addresses/pins:
 - Manifold block MPA1 for 4 single solenoid valves: 4
- Manifold block MPA1 for 4 double solenoid valves: 8

pins up to 24 are left free. Pin 25 is reserved for the neutral conductor. The valves are switched by means of positive or negative logic (PNP or NPN). Mixed operation is not permitted

Each pin on the multi-pin plug can actuate exactly one solenoid coil. If the maximum configurable number

- Manifold block MPA14 for 4

single solenoid valves: 4

- Manifold block MPA14 for 4

double solenoid valves: 8

- Manifold block MPA2 for 2

double solenoid valves: 4

solenoid valves: 2

- Manifold block MPA2 for 2 single

of valve positions is 24, this means that 24 valves can be addressed with one solenoid coil.

With 12 or less valve positions, 2 solenoid coils per valve can be addressed. With 12 or more valve positions, the number of available valve positions for valves with two solenoid coils decreases.



If a single solenoid valve is assembled on a double solenoid valve position, the second address is also occupied and cannot be used.

- The numbering of the addresses goes from left to right in ascending consecutive order. The following applies to the individual valve positions: address x for coil 14 and address x+1 for coil 12.
- If single solenoid valves are mounted on manifold blocks for double solenoid valves, the address of coil 12 and the assigned pin will remain unused.

Key features - Electrical components

AS-interface® fieldbus connection

The AS-interface facilitates the spatial distribution of individual components or small component groups. The AS-interface connection of valve

terminal MPA can be used to control up to 8 solenoid coils. The electrical connection of the valve terminal contains the LEDs that indicate the signal status and the protective circuit for the valves.

- 📲 - Note

For further information see → Internet: as-interface

CPI fieldbus connection

All CP valve terminals and CP modules are connected using a ready-to-install CP cable, and are attached to the CP interface. Four modules, for example one CPV valve terminal and one to three CP input modules, make up an installation string that ends at the CP interface. The installation system supports a maximum of 4 installation strings that can be connected to a CP fieldbus node.

- Note

For further information see → Internet: ctec

CPX fieldbus connection

All functions and features of the electrical peripherals CPX are supported in connection with the CPX interface. This means:

- The valves and electrical outputs are supplied via the operating voltage connection CPX
- The valves are supplied and disconnected separately via a separate valve connection on the CPX (code V)

- ↓ Note For further information see → Internet: cpx

Key features – Electrical components

Pin allocation - Sub-D socket cable

rin allocation – Sub-D Socket, cable							
	Pin	Address/œil	Wire colour ²⁾		Pin	Address/œil	Wire colour ²⁾
	1	0	WH		17	16	WH PK
013	2	1	GN		18	17	PK BN
0 12	3	2	YE		19	18	WH BU
0 11	4	3	GY		20	19	BN BU
230	5	4	РК		21	20	WH RD
220	6	5	BU		22	21	BN RD
210	7	6	RD		23	22	WH BK
200 0 7	8	7	VT		24	23	BN
19 0 0 /	9	8	GY PK		25	0 V ¹⁾	ВК
	10	9	RD BU				
	11	10	WH GN		â		
	12	11	BN GN		- 📲 -	Note	
	13	12	WH YE		The draw	ving shows a view on t	he Sub-D socket on
	14	13	YE BN		the mult	i-pin cable VMPA-KMS	51
	15	14	WH GY			1	
	16	15	GY BN				

0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.
 To IEC 757.

Dimensions



1 Cable conduit fitting with clamping range 6 ... 12 mm

Download CAD data → www.festo.com

The wire colours refer to the following pre-assembled multi-pin cables from Festo:

- VMPA-KMS1-8-... Valve terminal for up to 4 valve positions (8 coils)
- VMPA-KMS1-24-... Valve terminal with 8 ... 24 valve positions

Туре	L1	L2	B1	H1	H2	H3
VMPA-KMS-H	107.3	26	37.6	28	20	13.8

Туре	Sheath	Length	Core x mm ²	D	Part No.
		[m]		[mm]	
VMPA-KMS1-8-2.5	PVC	2.5	10 x 0.34	6.9	533195
VMPA-KMS2-8-2.5-PUR	PUR	2.5	10 x 0.25	8.3	533504
VMPA-KMS1-8-5	PVC	5	10 x 0.34	6.9	533196
VMPA-KMS2-8-5-PUR	PUR	5	10 x 0.25	8.3	533505
VMPA-KMS1-8-10	PVC	10	10 x 0.34	6.9	533197
VMPA-KMS2-8-10-PUR	PUR	10	10 x 0.25	8.3	533506
VMPA-KMS1-24-2.5	PVC	2.5	25 x 0.34	11.4	533192
VMPA-KMS2-24-2.5-PUR	PUR	2.5	25 x 0.25	11.2	533501
VMPA-KMS1-24-5	PVC	5	25 x 0.34	11.4	533193
VMPA-KMS2-24-5-PUR	PUR	5	25 x 0.25	11.2	533502
VMPA-KMS1-24-10	PVC	10	25 x 0.34	11.4	533194
VMPA-KMS2-24-10-PUR	PUR	10	25 x 0.25	11.2	533503
VMPA-KMS-H	Cover for self-assembly	·	·	·	533198

Key features - Electrical components

Instructions for use

Equipment

Operate your equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as designated, they will not require additional lubrication and will still achieve a long service life.

The quality of compressed air downstream from the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used. Unsuitable additional oil and an excessive oil content in the compressed air reduce the service life of the valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

Bio-oils

When using bio-oils (oils that are based upon synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4). A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.



Technical data

FESTO

- N - Flow rate

MPA1:	Up to 360 l/min
MPA14:	Up to 550 l/min
MPA2:	Up to 700 l/min

- **[]** - Valve width

MPA1:	10 mm
MPA1	14 mm
MPA2:	20 mm





General technical data					
Valve terminal design		Modular, valve sizes can be m	ixed		
Electrical actuation		Fieldbus	Multi-pin plug	AS-i interface	CPI interface
Actuation type		Electric			
Nominal voltage	[V DC]	24			
Operating voltage range	[V DC]	18 30			
Residual ripple	[Vss]	4			
Max. no of valve positions		64 (FB), 24 (MP)			
Valve size	[mm]	10, 14, 20			
Pilot air supply		Internal or external			
Lubrication		Life-time lubrication, PWIS-fre	e (free of paint-wetting impairr	nent substances)	
Type of mounting		Wall mounting			
		On H-rail to EN 60715			
Mounting position		Any (wall mounting)			
		Horizontal only (H-rail)			
Manual override		Non-detenting, detenting			
Protection class to EN 60529		IP67 (for all types of signal tra	nsmission in assembled state)		
Pneumatic connections					
Pneumatic connection		Via manifold block or individu	al connection		
Supply port	1	G1/4 (M7 with individual sub-	base)		
Exhaust port	3/5	QS-10, QS-3/8" (M7 with indiv	<i>v</i> idual sub-base)		
Working ports	2/4	Dependent on the connection	type selected		
		MPA1: M7, QS4, QS6, 3/16",	1/4"		
		MPA14: G1/8, QS6, QS8, 1/4	', 5/16"		
		MPA2: G1/8, QS6, QS8, 1/4",	5/16"		
Pilot air port	12/14	M7 (M5 with individual sub-ba	ase)		
Pilot exhaust air port	82/84	M7 (M5 with individual sub-ba	ase)		
Pressure compensation port		With ducted exhaust air: via p	ort 82/84 (M5 for individual su	ub-base and for end plate VMP	A-EPR-G)
		With flat plate silencer: exhau	st to atmosphere		

- Note

Note possible restrictions for the IP protection class → ATEX conformity declaration

Technical data

Operating and environmental conditions

Operating medium		Compressed air according to ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure	[bar]	-0.9 10
Pilot pressure	[bar]	38
Ambient temperature	[°C]	-5 +50
Temperature of medium	[°C]	-5 +50
Storage temperature ¹⁾	[°C]	-20 +40
Relative air humidity		Max. 90 % at 40 °C

1) Long-term storage

Cortifications1)

Certifications-/							
Туре	MPA-MPM-VI	MPA-FB-VI	MPA-ASI-VI	MPA-CPI-VI			
	(multi-pin plug interface)	(fieldbus interface)	(AS-i interface)	(CPI interface)			
Part number	539105	530411	546279	546280			
ATEX category for gas	II 3 G		II 3 G	II 3 G			
Explosion ignition protection type for gas	Ex nA IIC T4 X Gc	Ex nA IIC T4 Gc	Ex nA IIC T4 X Gc				
ATEX temperature rating [°C]	-5 ≤ Ta ≤ +50		-5 ≤ Ta ≤ +50				
Explosion protection certification outside	-	EPL Gc (BR)	-	-			
the EU							
Certificate issuing authority	-	DNV 15.0193 X	-	-			
CE marking	To EU EMC Directive ²⁾						
(see declaration of conformity)	To EU Explosion Protection						
	Directive (ATEX)	Directive (ATEX)	Directive (ATEX)	Directive (ATEX)			
KC mark	KC EMC		<u>.</u>				
Certification	cULus recognized (OL)						
	RCM trademark						
Corrosion resistance class CRC ³⁾	1	1	0	0			

1) Interface versions not listed do not have any of the listed certifications

2) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp -> Certificates.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Corrosion resistance class 1 according to Festo standard 940 070
 Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

Technical data

Pilot pressure p2 as a function of working pressure p1 with external pilot air supply



Pilot pressure p2 as a function of working pressure p1 for valves with mechanical spring return

For valves in width 10 mm with code: MS, NS, KS, HS, DS



 Image: Second second

For valves in width 20 mm with code: MS, NS, KS, HS, DS

9

For valves in width 10 mm with code: MU, NU, KU, HU



Technical data



Flow rate qn as a function of output pressure p2 with pressure regulator plates (width 20 mm)

Flow rate qn as a function of output pressure p2 with pressure regulator plates (width 20 mm)(A regulator plates) for ports 4(B regulator plates, rev.) for ports 3, reversible





Supply pressure 10 bar, set regulated pressure 6 bar

Flow rate qn as a function of output pressure p2 with pressure regulator plates (width 20 mm)

(A regulator plates, rev.) for ports 5, reversible



Supply pressure 10 bar, set regulated pressure 6 bar

Supply pressure 10 bar, set regulated pressure 6 bar

$\begin{tabular}{ c c c c c c c } \hline Code & M & M & J & N & K & H & B & G & E & X & W & D \\ \hline Design & Piston spool valve & & & & & & & & & & & & & & & & & & &$		
	1	
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		
$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$		
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		
Off [ms] 20 - 20 20 20 35 35 35 20 2	8	
Change- [ms] over - 15 - - - 15 15 15 15 - <td>20</td>	20	
over Image: Constraint of the standard nominal flow rate [l/min] 360 360 300 230 300 320 240 255 255 230 Operating pressure [bar] -0.9 +10 3 10 -0.9 +10 -0.9 +10 3 10	-	
Standard nominal flow rate [l/min] 360 360 300 230 300 320 240 255 255 230 Operating pressure [bar] -0.9 +10 3 10 -0.9 +10 -0.9 +10 3 10		
Operating pressure [bar] -0.9 +10 3 10 -0.9 +10 3 10	260	
	3 10	
Pilot pressure [bar] 3 8		
Max. tightening torque of valve [Nm] 0.25		
mounting		
Materials Die-cast aluminium		
Product weight [g] 49 56 56 56 56 56 49 49 56	56	

Technical data – Valve	width 10 n	nm										
Code			MS	NS	KS	HS	DS	MU	NU	KU	HU	
Design			Piston spo	ol valve				Poppet valve with spring return				
Sealing principle			Soft					Soft				
Lap			Overlap					Underlap				
Reset method			Mechanica	ıl spring				Mechanical spring				
Switching times	On	[ms]	10	14	14	14	14	10	10	8	10	
	Off	[ms]	27	16	16	16	16	14	8	10	10	
	Change-	[ms]	-	-	-	-	-	-	-	-	-	
	over											
Standard nominal flow	rate	[l/min]	360	300	230	300	230	140 190	190	160	140 190	
Note on standard nomin	hal flow rate	е	-					1	-	-	1	
								1			1	
Operating pressure		[bar]	-0.9 +8					-0.9 +10				
Pilot pressure		[bar]	3 8					4 8				
Max. tightening torque	of valve	[Nm]	0.25					0.25				
mounting												
Materials			Die-cast al	uminium				Reinforced PPA				
Product weight		[g]	56					35	42	42	42	

Technical data – Valve	hnical data – Valve width 14 mm																		
Code			М	J	Ν	К	Н	В	G	E	Х	W	D	1	MS	NS	KS	HS	DS
Design	Piston spool valve																		
Sealing principle			Soft																
Lap			Overlap																
Reset method			Pneu	matic s	pring			Mech	anical		Pneu	matic s	pring		Mechar	nical spr	ing		
								sprin	g										
Switching times	On	[ms]	13	9	12	12	12	16	13	13	12	12	12	10	13	12	12	12	10
	Off	[ms]	30	-	38	38	38	50	52	50	20	20	30	28	30	23	23	23	25
	Change-	[ms]	-	24	-	-	-	26	26	26	-	-	-	-	-	-	-	-	-
	over																		
Standard nominal flow	rate	[l/min]	670	670	650	600	650	630	610	480	400	400	650	670	670	520	560	520	570
Operating pressure		[bar]	-0.9	+10	3 1	0		-0.9	-0.9 +10 -0.9 +10 3 10					0	-0.9 +8				
Pilot pressure		[bar]	3 8												38				
Max. tightening torque	of valve	[Nm]	0.65										0.65	0.65 0.25					
mounting																			
Materials Die-cast aluminium																			
Product weight		[g]	77																

Technical data

FESTO

Technical data – Valve width 20 mm

Code			М	J	Ν	К	Н	В	G	E	Х	W	D	I	MS	NS	KS	HS	DS
Design			Piston	spool	valve														
Sealing principle			Soft	Soft															
Lap			Overla	Overlap															
Reset method			Pneun	Pneumatic spring			Mecha	anical s	pring	Pneur	natic sp	oring		Mecha	anical s	pring			
Switching times	On	[ms]	15	9	8	8	8	11	10	11	13	13	7	7	8	12	12	12	12
	Off	[ms]	28	-	28	28	28	46	40	47	22	22	25	23	36	25	25	25	25
	Change-	[ms]	-	22	-	-	-	23	21	23	-	-	-	-	-	-	-	-	-
	over																		
Standard nominal flow	rate	[l/min]	700	860	610	550	550	550	750	700	480	480	840	680	840	620	500	550	820
Operating pressure		[bar]	-0.9.	+10	3 1	0		-0.9 .	-0.9 +10 -0.9 +10 3 10			0	-0.9 +8						
Pilot pressure		[bar]	3 8																
Max. tightening torque	of valve	[Nm]	0.65																
mounting																			
Materials			Die-cast aluminium																
Product weight		[g]	100																

Safety characteristics						
		Valve width 10 mm	Valve width 14 mm	Valve width 20 mm		
Max. positive test pulse	[µs]	400	400	400		
with 0 signal						
Max. negative test pulse	[µs]	200	200	900		
with 1 signal						
Shock resistance		Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27				
Vibration resistance		Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6				

Technical data

Electrical data – MPA with electronics module VMPAFB (CPX terminal, CPI interface)								
		MPA1	MPA14	MPA2				
Intrinsic current consumption per electronics module								
At 24 V U _{EL/SEN} ¹⁾	[mA]	Typically 8						
(internal electronics, all outputs 0 signal)								
At 24 V Uval ²⁾								
(internal electronics, without valves)								
VMPAEMG, separate circuits	[mA]	Typically 23						
VMPAEMS, with separate circuits	[mA]	Typically 3						
Maximum current consumption per solenoid coil at no	minal voltag	ge						
Nominal pick-up current	[mA]	58	58	99				
Nominal current following current reduction	[mA]	9	9	18				
Time until current reduction	[ms]	24	24	24				
Diagnostic message								
Undervoltage U _{OFF} ³⁾	[V]	17.5 16						

Electrical data – MPA with electronics module VMPAMPM (AS-i interface, multi-pin plug)								
		MPA1	MPA14	MPA2				
Current consumption at Sub-D multi-pin plug connection per solenoid coil at nominal voltage								
Nominal pick-up current	[mA]	80	80	100				
Nominal current with current reduction	[mA]	25	25	20				
Time until current reduction	[ms]	25	25	50				

Calculation example for current consumption (CPX terminal, CPI interface)								
Current consumption with two solenoid coils MPA2	[mA]	^I _{El/SEN} = 8						
switched in parallel and one electronics module								
VMPAEMS without separate circuits								
Nominal pick-up current (duration 24 ms)	[mA]	l _{VAL =} 3 (intrinsic current consumption of electronics module) + 2 x 99 (MPA2) = 202						
Nominal current with current reduction (after 24 ms)	[mA]	^I _{VAL =} 3 (intrinsic current consumption of electronics module) + 2 x 18 (MPA2) = 39						

Power supply for electronics and sensors
 Load voltage supply for valves
 Load voltage outside of function range

Technical data

Data on vibration and shock^{1) 2) 4)} to DIN/EC68

Vibration	Tested according to DIN/IEC68 / EN60068 parts 2 6				
	With horizontal H-rail mounting: severity level 1				
	With wall mounting: ^{2) 3)}				
Shock	Tested according to DIN/IEC68 / EN60068 parts 2 27				
	With horizontal H-rail mounting: severity level 1				
	With wall mounting: severity level 1 2 ²⁾				
Continuous shock	Tested according to DIN/IEC68 / EN 60068 parts 2 29				
	With wall and H-rail mounting: severity level 1				

1) See the CPX System manual for information on vibration and shock for the CPX terminal.

2) Valve terminal MPA-S with CPX terminal:

up to a length of 280 mm between the pneumatic interface and right-hand end plate, without additional fastening: severity level 2 above a length of 280 mm between the pneumatic interface and right-hand end plate, with additional fastening at the pneumatic supply plates: severity level 2
3) Valve terminal MPA-S with CPI, with AS-i or with multi-pin plug connection:

up to a valve terminal length of 280 mm, without additional fastening: severity level 2

above a valve terminal length of 280 mm, with at least one additional fastening in the centre of the valve terminal at the pneumatic supply plate: severity level 2

4) See table below for explanations of the severity levels.

Test conditions						
Severity level	Vibration	Shock	Continuous shock			
1	0.15 mm travel at 10 58 Hz,	±15 g at 11 ms duration,	±15 g at 6 ms duration,			
	2 g acceleration at 58 150 Hz	5 shocks per direction	1,000 shocks per direction			
2	0.35 mm travel at 10 60 Hz,	±30 g at 11 ms duration,	-			
	5 g acceleration at 60 150 Hz	5 shocks per direction				
Continuous shock resistance	To DIN/IEC 68/EN 60068, parts 2-29: +/-15 g at 6 ms, 1,000 cycles					

Technical data

Materials	
Manifold block	Die-cast aluminium
Seals	NBR, elastomer
Supply plate	Die-cast aluminium
Right-hand end plate	Die-cast aluminium
Left-hand pneumatic interface	Die-cast aluminium, PA
Exhaust plate	PA
Flat plate silencer	PE
Electrical supply plate	Housing: Die-cast aluminium
	End cap: Reinforced PA
Electronics module	PA
Electrical interlinking module	Bronze/PBT
Regulator plate	Control section, housing: PA; Seals: NBR
Note on materials	RoHS-compliant

Product weight				
Approx. weight [g]	MPA1	MPA14	MPA2	
Manifold block basic weight ¹⁾	210 (4 valve positions)	252 (4 valve positions)	210 (2 valve positions)	
Individual sub-base (VMPA I C)	92	184	233	
Per vacant position L	20	40	45	
Right-hand end plate	55			
Left-hand pneumatic interface ¹⁾				
With flat plate silencer	315			
With ducted exhaust air	324			
Supply plate ¹⁾				
With flat plate silencer	111			
With ducted exhaust air	120			
Electrical supply plate	200	200		
Regulator plate (MPA1)	73.8			
Regulator plate (MPA2)	180			
QSM-M5-3-I	3			
QSM-M5-5/32-I-U-M	3			
QSM-M5-4-I	4			
QSM-M5-3/16-I-U-M	4			
QSM-M5-6-I	5			
QSM-M5-1/4-I-U-M	5			
QSM-M7-4-I	4			
QSM-M7-3/16-I-U-M	4			
QSM-M7-6-I	5			
QSM-M7-1/4-I-U-M	5			
QS-G1/8-6-l	11			
QS-1/8-1/4-I-U-M	11			
QS-G1/8-8-l	13			
QS-1/8-5/16-I-U-M	13			
QS-G1/4-8-I	22			
QS-1/4-5/16-I-U-M	22			
QS-G1/4-10-I	22			
QS-1/4-3/8-I-U-M	22			

1) With sheet metal seal, inscription label holder, screws

-••• New MPA14

Valve terminals MPA-S

Technical data

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Dimensions Download CAD data → www.festo.com Valve terminal with multi-pin plug connection 20 1 19 2 Э 4 5 6 6 월월 28 5 1 20 L19 H1 L12 H2 ΗЗ L8 ,L13 ____14 H4 B14 B14 L10 12 11 L18 9 $\overline{\mathbf{\Phi}}$ В С B10 7 D1 Б L11 ß Β4 B6 B3 È B12 ۲ ۲ B2 8 æ 匇 D2 16 15 L5 L3 L6 L7 H6 H5 1 Solenoid valve MPA1 6 Working ports 12 Earthing screw Number of sub-bases in a grid n 2 Solenoid valve MPA2 7 H-rail 19 Vertical stacking MPA1 of 4 MPA1, 4 MPA14 or 2 MPA2 3 Solenoid valve MPA14 8 H-rail mounting 20 Vertical stacking MPA2 valves 4 Manual override 9 Mounting holes 11 Multi-pin plug connection 5 Supply/exhaust ports B10 B14 Туре B1 B2 B3 Β4 B5 B6 B7 B8 B9 B11 B12 B13 B15 MPA-S (MP) 107.3 178 149.2 133.8 128.9 66.3 33.5 65 23.5 7.5 6.6 4.4 11 6.6 18 D2 H1 H2 H3 H5 H6 H7 H8 H9 H10 H11 H13 H14 D1 H4 Туре MPA-S (MP) M6 Μ4 132.3 60.5 59 56 84.9 63.1 23.9 23.1 10.8 9.8 45.1 22.1 20.3 L31) L51) Туре H16 H17 L1 L6 L7 L8 L9 L10 L11 L12 L13 MPA-S (MP) 8.7 8.2 68.9 17.9 20 55.8 9 n x 42 n x 65.5 6.5 5.6 6.5 14.5 L18 L19 L27 L28 L29 Туре L14 L15 L16 L20 L22 L23 L24 L25 L26 MPA-S (MP) 1.5 13.5 1 21 10.5 5.3 16.7 18 18 7.7 12.7 14.8 14.8 9.1



Technical data

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-••• New MPA14

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Valve terminals MPA-S

Technical data





Technical data



1) m = number of CPX modules

Technical data

Dimensions



Туре	H1	L1	L2	L3
VMPA1	105	151.1	122.3	26.9

Vertical stacking components, regulator plate VMPA2



Туре	H1	L1	L2	L3
VMPA2	152	179.6	131.6	26.9

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Download CAD data → www.festo.com

Technical data – Proportional pressure regulator VPPM

Function:





General technical data				
			VPPM-6TA	VPPM-8TA
Valve function			3-way proportional pressure regulator	
Design			Piloted diaphragm regulator	
Type of mounting			Via through-hole or accessories	
Sealing principle			Soft	
Actuation type			Electric	
Type of control			Piloted	
Mounting position			Any	
Reset method			Mechanical spring	
Display type			LED	Back illuminated LCD
Pneumatic connection	1, 2, 3		Sub-base	
Nominal size	Pressurisation	[mm]	6	8
	Exhaust	[mm]	4.5	7
Standard nominal flow rate	2 bar type	[l/min]	380	450
	6 bar type	[l/min]	900	1050
	10 bar type	[l/min]	1400	1650
Product weight		[g]	400	500
Materials	Housing		Anodised wrought aluminium alloy	

Electrical data			
Electrical connection		Via sub-base	
Operating voltage range	[V DC]	21.6 26.4	
Residual ripple	[%]	10	
Max. electrical power consumption	[W]	7	
Duty cycle	[%]	100	
Protection against short circuit		For all electrical connections	
Reverse polarity protection		For all electrical connections	
Protection class to EN 60529		IP65	

- Note -Output pressure is maintained unregulated if the power supply cable is interrupted.

- Note

Note possible restrictions for the IP protection class

→ ATEX conformity declaration

Technical data – Proportional pressure regulator VPPM









p2 [bar]

Technical data – Proportional pressure regulator VPPM












Technical data – Proportional pressure regulator VPPM



Operating and environmental conditions

			VPPM-6TA	VPPM-8TA		
Operating medium			Compressed air according to ISO 8573-1	:2010 [7:4:4]		
			Inert gases			
Note on operating/pilot medium			Lubricated operation not possible			
Pressure regulation range	VPPM0L2H	[bar]	0.02 2			
	VPPM0L6H	[bar]	0.06 6			
	VPPM0L10H	[bar]	0.1 10			
Supply pressure 1 ¹⁾	VPPM0L2H	[bar]	0 4			
	VPPM0L6H	[bar]	08			
	VPPM0L10H	[bar]	0 11			
Max. pressure hysteresis	VPPM0L2H	[bar]	0.01			
	VPPM0L6H	[bar]	0.03			
	VPPM0L10H	[bar]	0.05			
FS (full scale) linearity error	Standard	[%]	2			
	Type S1	[%]	1			
FS (full scale) repetition accuracy		[%]	0.5			
Temperature coefficient		[%/K]	0.04			
Ambient temperature		[°C]	0 60	0 50		
Temperature of medium		[°C]	10 50			
Corrosion resistance class CRC ²⁾			2			
CE marking (see declaration of conformity)			To EU EMC Directive ³⁾			
Certification			cULus recognized (OL)	-		
			C-Tick			

1) Supply pressure 1 should always be 1 bar greater than the maximum regulated output pressure. Corrosion resistance class 2 according to Festo standard 940 070 2)

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

3) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp → Certificates.
 If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

LEDs on the proportional pressure regulator VPPM-6TA



1	Green power LED
2	Red error LED

Technical data – Proportional pressure regulator VPPM

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VPPM-6TA	55.5	6	110.4	95.5	52.8	41.3	28.3	26.3	12.2
Туре	L1		L2	L3		L4	L5		L6
VPPM-6TA	41.5		31.5	30.3		28.4	12.3		9.9

VPPM-8TA with LCD



Subject to change - 2019/04

Technical data – Proportional pressure regulator VPPM



Ordering data					
Code	Overall accuracy	Supply pressure 1	Pressure regulation range	Part No.	Туре
	[%]	[bar]	[bar]		
QA	2	0 4	0.02 2	542220	VPPM-6TA-L-1-F-0L2H
QD	1	0 4	0.02 2	542217	VPPM-6TA-L-1-F-0L2H-S1
QB	2	0 8	0.06 6	542221	VPPM-6TA-L-1-F-0L6H
QE	1	0 8	0.06 6	542218	VPPM-6TA-L-1-F-0L6H-S1
QC	2	0 11	0.1 10	542222	VPPM-6TA-L-1-F-0L10H
QF	1	0 11	0.1 10	542219	VPPM-6TA-L-1-F-0L10H-S1
QL	1	0 4	0.02 2	572407	VPPM-8TA-L-1-F-0L2H-S1C1
QG	2	0 4	0.02 2	572410	VPPM-8TA-L-1-F-0L2H-C1
QM	1	0 8	0.06 6	572408	VPPM-8TA-L-1-F-0L6H-S1C1
QH	2	0 8	0.06 6	572411	VPPM-8TA-L-1-F-0L6H-C1
QN	1	0 11	0.1 10	572409	VPPM-8TA-L-1-F-0L10H-S1C1
QK	2	0 11	0.1 10	572412	VPPM-8TA-L-1-F-0L10H-C1

Ordering data – Acces	ssories		
Designation		Part No.	Туре
	Mounting	558844	VMPA-BG
00000000000000000000000000000000000000	Sub-base without electrical interlinking module or electronics module	542223	VMPA-FB-AP-P1
	Blanking plate	559638	VMPA-P-RP
	Electrical interlinking module for sub-base of the proportional pressure regulator	537998	VMPA1-FB-EV-AB
	Electronics module	542224	VMPA-FB-EMG-P1

Accessories

Ordering data				
_	Code	Valve function	Part No.	Type code
Individual solenoid va	alve – width 10 mm			
18.	5/2-way valve			
	Position function 1-32: M	Single solenoid	533342	VMPA1-M1H-M-PI
	Position function 1-32: MS	Single solenoid, mechanical spring return	571334	VMPA1-M1H-MS-PI
	Position function 1-32:	Polymer poppet valve, single solenoid,	553113	VMPA1-M1H-MU-PI
	MU	mechanical spring return		
	Position function 1-32: J	Double solenoid	533343	VMPA1-M1H-J-PI
	2x 3/2-way valve			
	Position function 1-32: N	Normally open	533348	VMPA1-M1H-N-PI
	Position function 1-32:	Normally open,	556839	VMPA1-M1H-NS-PI
	NS	mechanical spring return		
	Position function 1-32:	Polymer poppet valve, normally open,	553111	VMPA1-M1H-NU-PI
	NU	mechanical spring return		
	Position function 1-32: K	Normally closed	533347	VMPA1-M1H-K-PI
	Position function 1-32:	Normally closed,	556838	VMPA1-M1H-KS-PI
	KS	mechanical spring return		
	Position function 1-32:	Polymer poppet valve, normally closed,	553110	VMPA1-M1H-KU-PI
	KU	mechanical spring return		
	Position function 1-32: H	1x normally open, 1x normally closed 5333		VMPA1-M1H-H-PI
	Position function 1-32:	1x normally open, 1x normally closed,	556840	VMPA1-M1H-HS-PI
	HS	mechanical spring return		
	Position function 1-32:	Polymer poppet valve,	553112	VMPA1-M1H-HU-PI
	HU	1x normally open, 1x normally closed,		
		mechanical spring return		
	5/3-way valve	1		
	Position function 1-32: B	Mid-position pressurised	533344	VMPA1-M1H-B-PI
	Position function 1-32: G	Mid-position closed	533345	VMPA1-M1H-G-PI
	Position function 1-32: E	Mid-position exhausted	533346	VMPA1-M1H-E-PI
	1x 3/2-way valve	<u> </u>		
	Position function 1-32: W	Normally open, external compressed air supply	540050	VMPA1-M1H-W-PI
	Position function 1-32: X	Normally closed, external compressed air supply	534415	VMPA1-M1H-X-PI
	2x 2/2-way valve			
	Position function 1-32:	Normally closed	533350	VMPA1-M1H-D-PI
	D			
	Position function 1-32: DS	Normally closed, mechanical spring return	556841	VMPA1-M1H-DS-PI
	Position function 1-32:	1x normally closed,	543605	VMPA1-M1H-I-PI
	I	1x normally closed, reversible only		
			I	
Vacant position – wid	th 10 mm			
	Position function 1-32: L	Blanking plate for a valve position in width 10 mm A self-adhesive label is supplied.	533351	VMPA1-RP

Accessories

Ordering data						
	Code	Description			Part No.	Type code
Vertical stacking mode	ules – width 10 mm					
	Pressure regulator 1-32: PF	Pressure regulator plate with fixed	For connection 1	0,5 5 bar	564911	VMPA1-B8-R1-M5-06
	Pressure regulator 1-32: PA	threaded connection M5		0.5 8.5 bar	564908	VMPA1-B8-R1-M5-10
القلاح ا	Pressure regulator 1-32: PH		For connection 2	2 5 bar	564912	VMPA1-B8-R2-M5-06
	Pressure regulator 1-32: PC			2 8.5 bar	564909	VMPA1-B8-R2-M5-10
	Pressure regulator 1-32: PG		For connection 4	2 5 bar	564913	VMPA1-B8-R3-M5-06
	Pressure regulator 1-32: PB			2 8.5 bar	564910	VMPA1-B8-R3-M5-10
	Pressure regulator 1-32: PF	Pressure regulator plate with swivel-	For connection 1	0,5 5 bar	549052	VMPA1-B8-R1C2-C-06
	Pressure regulator 1-32: PA	ling threaded connection M5		0,5 8,5 bar	543339	VMPA1-B8-R1C2-C-10
!' \barred	Pressure regulator 1-32: PH		For connection 2	2 5 bar	549053	VMPA1-B8-R2C2-C-06
	Pressure regulator 1-32: PC			2 8,5 bar	543340	VMPA1-B8-R2C2-C-10
	Pressure regulator 1-32: PG		For connection 4	2 5 bar	549054	VMPA1-B8-R3C2-C-06
	Pressure regulator 1-32: PB			2 8,5 bar	543341	VMPA1-B8-R3C2-C-10
	Pressure regulator 1-32: PS	Vertical pressure shut-off plate For manually disconnecting individual valves from the compressed air supply of the valve terminal (duct 1 and 12/14 pilot air supply), operating pressure 3 8 bar			567805	VMPA1-HS
	Pressure gauge 1-32: VE	Screw-in pressure ga pressure regulator p	auge with thread M5 for plate with swivelling	Unit of measure: bar	132340	MA-15-10-M5
	Pressure gauge 1-32: VD	threaded connection	1	Unit of measure: psi	132341	MA-15-145-M5-PSI
	Pressure gauge 1-32: VC	Locking push-in fitti plate	ng with thread M5 for pro	essure regulator	153291	QSK-M5-4

Accessories

Ordering data						
	Code	Description		Part No.	Type code	PU ¹⁾
Fixed restrictor – widt	h 10 mm					
	Pneumatic connection 3, 1-40: V03 Pneumatic connection 5.	Hollow bolt, for restricting the exhaust air	3.5 5.5 l/min	572544	VMPA1-FT-NW0.3-10	10
Ŭ	1-40: Q03	-	0 12 1/min	572545	VMDA1 ET NWO E 10	10
	1-40: V05	-	9 12 (//////	572545	VMFA1-F1-NW0.5-10	10
	Pneumatic connection 5, 1-40: Q05					
	Pneumatic connection 3, 1-40: V07		18 22 l/min	572546	VMPA1-FT-NW0.7-10	10
	Pneumatic connection 5, 1-40: Q07					
	Pneumatic connection 3, 1-40: V10		36 41 l/min	572547	VMPA1-FT-NW1.0-10	10
	Pneumatic connection 5, 1-40: Q10	-				
	Pneumatic connection 3, 1-40: V12		52 58 l/min	572548	VMPA1-FT-NW1.2-10	10
	1-40: Q12	_				
	Pneumatic connection 3, 1-40: V15	_	81 89 l/min	572549	VMPA1-FT-NW1.5-10	10
	Pneumatic connection 5, 1-40: Q15					
	Pneumatic connection 3, 1-40: V17		105 115 l/min	572550	VMPA1-FT-NW1.7-10	10
	Pneumatic connection 5, 1-40: Q17	-				
D	10					
Restrictor set – width	10 mm	Eived restrictor, two of each size		572542		1.
9	_	two holders and assembly tool		572545	VWPA1-FI-NWU.5-1.7	14
Holder for fixed restric	tor – width 10 mm		1.1			
	- 	Holder for exhaust opening in the	SUD-DASE	572542	VMPA1-FII-10	10

1) Packaging unit.

Ordering data					
	Code	Description		Part No.	Type code
Sub-base – width 10	mm	•			
	-	For multi-pin plug/fieldbus, four valve	No duct separation	533352	VMPA1-FB-AP-4-1
		positions, no electrical interlinking	Duct 1 blocked	538657	VMPA1-FB-AP-4-1-T1
		module	Duct 1 blocked and	555901	VMPA1-FB-AP-4-1-S1
No.			duct 3/5 blocked		
		1	I		
Sub-bases with check	valve in duct 3 and 5 – widt	h 10 mm			
	-	For multi-pin plug/fieldbus, four valve	No duct separation	8034547	VMPA1-FB-AP-4-1-RV
		positions, no electrical interlinking	Duct 1 blocked	8034549	VMPA1-FB-AP-4-1-T1-RV
		module	Duct 1 blocked and	8034551	VMPA1-FB-AP-4-1-S1-RV
			duct 3/5 blocked		
Sub-base – including	electrical interlinking and el	ectronics module – width 10 mm			
	-	For fieldbus	Four valve positions	546802	VMPA1-AP-4-1-EMS-8
CONT.		For multi-pin plug	Four solenoid coils	546806	VMPA1-AP-4-1-EMM-4
			Eight solenoid coils	546804	VMPA1-AP-4-1-EMM-8
Inscription label hold	or for sub-base – width 10 m	m			
	_	For foil		533362	VMPA1-ST-1-4
- Mu		Inscription label holder for sub-base, tra	nsparent, for paper	555502	
\mathcal{L}		foil label			
	-	For IBS		544384	VMPA1-ST-2-4
		oart, for IBS 6x10			
	-	Inscription labels, 6 x 10 in frames, 64 p	vieces	18576	IBS-6x10
Sub-base – width 10	mm			50000/	
M.	-	For individual connection, without AIEX	Internal pilot air	533394	VMPA1-IC-AP-1
		op contraction	External pilot air	533395	VMPA1-IC-AP-S-1
		For individual connection, with ATEX	Internal pilot air	8005149	VMPA1-IC-AP-1-EX1E
200 ·		specification:	External nilot air	8005150	VMPA1-IC-AP-S-1-FX1F
~		II 3G Ex nA IIC T4 XGc			
Electronics module –	width 10 mm				1/101 / ED E110 -
~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	-	For fieldbus connection,	8 coils	533360	VMPA1-FB-EMS-8
		without separate circuit	0	5222/4	
		For fieldbus connection, with separate	8 COILS	533361	VMPA1-FB-EMG-8
		Circuit	9 coilc	E/2221	VMDA1 ED EMC DO 0
		expanded diagnostic function	o cuits	545551	vivirA1-FD-EIVIJ-U2-8
		without senarate circuit			
		For fieldbus connection with	8 coils	543333	VMPA1-FR-FMG-D2-8
		expanded diagnostic function			1111 AT-1 D-LINO-DZ-0
		with separate circuit			
		For multi-pin connection	4 coils	537987	VMPA1-MPM-EMM-4
			8 coils	537988	VMPA1-MPM-EMM-8
				52.700	



Accessories

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Ordering data					
	Code	Description		Part No.	Type code
Electrical interlinking	module – width 10 mm				
	-	For a multi-pin connection and	4 coils	537993	VMPA1-MPM-EV-AB-4
		AS-interface for a sub-base	8 coils	537994	VMPA1-MPM-EV-AB-8
		For multi-pin plug connection and	4 coils	537995	VMPA1-MPM-EV-ABV-4
<b>*</b>		AS-Interface for a sub-base with			
		pneumatic supply plate (on the left	8 coils	537996	VMPA1-MPM-EV-ABV-8
		next to the sub-base)			
1 Storm	-	For fieldbus connection and CPI, for sub-	bases MPA size 1 and	537998	VMPA1-FB-EV-AB
		2 and proportional pressure regulator			
THE OF		For fieldbus connection and CPI for a pne	umatic supply plate	537999	VMPA1-FB-EV-V

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FESTO

# Valve terminals MPA-S

Ordering data				
	Code	Valve function	Part No.	Type code
Individual solenoid va	lve – width 14 mm			
Size.	5/2-way valve			
	Position function 1-32:	Single solenoid	573718	VMPA14-M1H-M-PI
	Position function 1-32:	single solenoid	573974	VMPA14-M1H-MS-PI
	Position function 1-32:	Double solenoid	573717	VMPA14-M1H-J-PI
	) 2x 3/2-way yalyo			
	Desition function 1 22.	Normally open	572725	
	N		515125	VMFA14-MIII-N-FT
	Position function 1-32:	Normally open,	575977	VMPA14-M1H-NS-PI
	NS	mechanical spring return		
	Position function 1-32: K	Normally closed	573724	VMPA14-M1H-K-PI
	Position function 1-32:	Normally closed,	575976	VMPA14-M1H-KS-PI
	KS	mechanical spring return		
	Position function 1-32:	1x normally open, 1x normally closed	573726	VMPA14-M1H-H-PI
	Position function 1-32	1x normally open 1x normally closed	575070	
		mechanical spring return	515717	VMIA14-MIN-113-11
	Desition function 1 22	Mid position procession	572710	
	B	mia-position pressunsea	5/3/19	VMPA14-M1N-B-PI
	Position function 1-32: G	Mid-position closed	573721	VMPA14-M1H-G-PI
	Position function 1-32:	Mid-position exhausted	573720	VMPA14-M1H-E-PI
	3/2-way valve			
	Position function 1-32	Normally open external compressed air supply	573723	VMPA14-M1H-W-PI
	W		515125	VMFA14-M111-W-F1
	Position function 1-32: X	Normally closed, external compressed air supply	573722	VMPA14-M1H-X-PI
	2x 2/2-way valve			
	Position function 1-32: D	Normally closed	573727	VMPA14-M1H-D-PI
	Position function 1-32:	Normally closed,	575978	VMPA14-M1H-DS-PI
	Position function 1-32	1x normally closed	573728	VMPΔ14-M1H-I-PI
		1x normally closed, reversible only	575720	
	L	· ·	L	
Vacant position - widt	th 14 mm			
8	Position function 1-32:	Blanking plate for a valve position in width 14 mm	573729	VMPA14-RP
	L	A self-adhesive label is supplied.		
		·		
Check valve – width 14	4 mm			
CON CONTRACTOR	-	Check valve for installation in duct 3 or 5 (delivery: 10 check valves, one assembly tool)	8039820	VMPA14-RV

Accessories

Ordering data					
	Code	Description		Part No.	Type code
Sub-base – width 14	mm				
1 and and a second seco	-	For multi-pin plug/fieldbus, four valve	No duct separation	8074666	VMPA14-FB-AP-4-1
		positions, no electrical interlinking	Duct 1 blocked	8043928	VMPA14-FB-AP-4-1-T1
		module	Duct 1 blocked and	8043929	VMPA14-FB-AP-4-1-S1
1. See			duct 3/5 blocked		
Sub-base – including	electrical interlinking and e	lectronics modules – width 14 mm	1	1	
	-	For fieldbus	Four valve positions	8066778	VMPA14-AP-4-1-EMS-8
		For multi-pin plug	Four solenoid coils	8066779	VMPA14-AP-4-1-EMM-4
			Eight solenoid coils	8066780	VMPA14-AP-4-1-EMM-8
*			I		
Inscription label hold	er for sub-base – width 14 n	ım			
all a	-	For foil		8085996	VMPA14-ST-1-4
$\sum$		Inscription label holder for sub-base, tra	nsparent, for paper		
$\checkmark$		foil label			
	-	For IBS		8085997	VMPA14-ST-2-4
		Inscription label holder for sub-base. 4-	part, for IBS 6x10		
	-	Inscription labels, 6 x 10 in frames, 64 p	bieces	18576	IBS-6x10
Sub-base – width 14	mm				
M	-	For individual connection, without	Internal pilot air	8023666	VMPA14-IC-AP-1
		ATEX specification	External nilot air	8023667	VMPA14-IC-AP-S-1
				000000	
		For individual connection, with ATEX	Internal pilot air	8023668	VMPA14-IC-AP-1-EX1E
		specification:	External pilot air	8023669	VMPA14-IC-AP-S-1-EX1E

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# Valve terminals MPA-S

Accessories

Ordering data					
	Code	Description		Part No.	Type code
Electronics module -	width 14 mm				
ഷീ	-	For fieldbus connection,	8 coils	8066764	VMPA14-FB-EMS-8
and the second		without separate circuit			
		For fieldbus connection,	8 coils	8066765	VMPA14-FB-EMG-8
		with separate circuit			
- Chi		For fieldbus connection, with	8 coils	8066766	VMPA14-FB-EMS-D2-8
		expanded diagnostic function,			
		without separate circuit			
		For fieldbus connection, with	8 coils	8066767	VMPA14-FB-EMG-D2-8
		expanded diagnostic function,			
		with separate circuit			
		For multi-pin connection	4 coils	8066768	VMPA14-MPM-EMM-4
			8 coils	8066769	VMPA14-MPM-EMM-8
Electrical interlinking	module – width 14 mm			1	
	-	For a multi-pin connection and	4 coils	8066770	VMPA14-MPM-EV-AB-4
· ***		AS-interface for a sub-base	8 coils	8066771	VMPA14-MPM-EV-AB-8
$\checkmark$		For multi-pin plug connection and	4 coils	8066772	VMPA14-MPM-EV-ABV-4
		AS-Interface for a sub-base with			
		pneumatic supply plate (on the left	8 coils	8066773	VMPA14-MPM-EV-ABV-8
		next to the sub-base)			
	-	For fieldbus connection and CPI, for sub-bases MPA size 14		8066774	VMPA14-FB-EV-AB

Ordering data								
	Code	Valve function	Part No.	Type code				
Individual solenoid va	Individual solenoid valve – width 20 mm							
	5/2-way valve							
	Position function 1-32: M	Single solenoid	537952	VMPA2-M1H-M-PI				
	Position function 1-32:	Single solenoid, mechanical spring return	571333	VMPA2-M1H-MS-PI				
	Position function 1-32:	Double solenoid	537953	VMPA2-M1H-J-PI				
	2x 3/2-way valve							
	Position function 1-32:	Normally open	537958	VMPA2-M1H-N-PI				
	Position function 1-32: NS	Normally open, mechanical spring return	568655	VMPA2-M1H-NS-PI				
	Position function 1-32: K	Normally closed	537957	VMPA2-M1H-K-PI				
	Position function 1-32: KS	Normally closed, mechanical spring return	568656	VMPA2-M1H-KS-PI				
	Position function 1-32: H	1x normally open, 1x normally closed	537959	VMPA2-M1H-H-PI				
	Position function 1-32: HS	1x normally open, 1x normally closed, mechanical spring return	568658	VMPA2-M1H-HS-PI				
	5/3-way valve							
	Position function 1-32: B	Mid-position pressurised	537954	VMPA2-M1H-B-PI				
	Position function 1-32: G	Mid-position closed	537955	VMPA2-M1H-G-PI				
	Position function 1-32: E	Mid-position exhausted	537956	VMPA2-M1H-E-PI				
	1x 3/2-way valve							
	Position function 1-32: W	Normally open, external compressed air supply	540051	VMPA2-M1H-W-PI				
	Position function 1-32: X	Normally closed, external compressed air supply	537961	VMPA2-M1H-X-PI				
	2x 2/2-way valve							
	Position function 1-32: D	Normally closed	537960	VMPA2-M1H-D-PI				
	Position function 1-32: DS	Normally closed, mechanical spring return	568657	VMPA2-M1H-DS-PI				
	Position function 1-32:	1x normally closed, 1x normally closed, reversible only	543703	VMPA2-M1H-I-PI				
	I		1					
Vacant position – wid	lth 20 mm							
	Position function 1-32: L	Blanking plate for a valve position in width 20 mm A self-adhesive label is supplied.	537962	VMPA2-RP				

Ordering data						
	Code	Valve function			Part No.	Type code
Vertical stacking modu	ules – width 20 mm					
	Pressure regulator 1-32: PA	Pressure regulator plate	For connection 1	0.5 8.5 bar	543342	VMPA2-B8-R1C2-C-10
	Pressure regulator 1-32: PF	(with 10 mm cartridge connection for		0.5 5 bar	549055	VMPA2-B8-R1C2-C-06
	Pressure regulator 1-32: PC	pressure gauge)	For connection 2	2 8.5 bar	543343	VMPA2-B8-R2C2-C-10
	Pressure regulator 1-32: PH			2 5 bar	549056	VMPA2-B8-R2C2-C-06
	Pressure regulator 1-32: PB		For connection 4	2 8.5 bar	543344	VMPA2-B8-R3C2-C-10
	Pressure regulator 1-32: PG			2 5 bar	549057	VMPA2-B8-R3C2-C-06
	Pressure regulator 1-32: PL		For connection 2, reversible	0.5 8.5 bar	543347	VMPA2-B8-R6C2-C-10
	Pressure regulator 1-32: PN			0.5 5 bar	549113	VMPA2-B8-R6C2-C-06
	Pressure regulator 1-32: PK		For connection 4, reversible	0.5 8.5 bar	543348	VMPA2-B8-R7C2-C-10
	Pressure regulator 1-32: PM			0.5 5 bar	549114	VMPA2-B8-R7C2-C-06
	Pressure regulator 1-32: PV	Vertical supply plate	Connecting thread	G1/8	8029486	VMPA2-VSP-0
สนิ			With fitting for tubing	6 mm	8035441	VMPA2-VSP-QS6
			0.D.	8 mm	8029488	VMPA2-VSP-QS8
				10 mm	8029489	VMPA2-VSP-QS10
				1/4"	8035442	VMPA2-VSP-QS1/4
				5/16"	8029491	VMPA2-VSP-QS5/16
	Pressure gauge 1-32:	Pressure gauge, 10 mm	Display unit	0 16 bar	543487	PAGN-26-16-P10
	Т	cartridge connection,	bar/psi	0 10 bar	543488	PAGN-26-10-P10
	-	for pressure regulating	Display unit	0 1.0 MPa	563736	PAGN-26-1M-P10
		valve plate	MPa	0 1.6 MPa	563735	PAGN-26-1.6M-P10
	Pressure gauge 1-32: VF	Threaded adapter for car G1/8	tridge connection 10 mr	n to thread	565811	QSP10-G1/8
Check valve – width 2	0 mm					
	-	Check valve for installati (delivery: 10 check valve	on in duct 3 or 5 s, one assembly tool)		8039821	VMPA2-RV
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Accessories

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Ordering data					
	Code	Description		Part No.	Type code
Sub-base – width 20 r	nm				
	-	For multi-pin plug/fieldbus, two valve	No duct separation	538000	VMPA2-FB-AP-2-1
		positions, no electrical interlinking	Duct 1 blocked	538677	VMPA2-FB-AP-2-1-TO
		module	Duct 1 blocked and	555902	VMPA2-FB-AP-2-1-S0
2010 se			duct 3/5 blocked		
Sub-bases for check va	alves – width 20 mm	-	-		
	-	For multi-pin plug/fieldbus, two valve	No duct separation	578863	VMPA2-FB-APF-2-1
		positions, no electrical interlinking	Duct 1 blocked	578864	VMPA2-FB-APF-2-1-T0
		module	Duct 1 blocked and	578865	VMPA2-FB-APF-2-1-S0
			duct 3/5 blocked		
Sub-bases with check	valve in duct 3 and 5 – widt	h 20 mm		-	
	-	For multi-pin plug/fieldbus, two valve	No duct separation	8034548	VMPA2-FB-AP-2-1-RV
		positions, no electrical interlinking	Duct 1 blocked	8034550	VMPA2-FB-AP-2-1-TO-RV
		module	Duct 1 blocked and	8034552	VMPA2-FB-AP-2-1-S0-RV
			duct 3/5 blocked		
Sub-base – including	electrical interlinking and el	ectronics modules – width 20 mm		-	
	-	For fieldbus	Two valve positions	546803	VMPA2-AP-2-1-EMS-4
		For multi-pin plug	Two solenoid coils	546807	VMPA2-AP-2-1-EMM-2
			Four solenoid coils	546805	VMPA2-AP-2-1-EMM-4
	f				
Inscription label holde	er for sub-base – width 20 m	m Fan fail		5222/2	
- ATAT	-	FOR TOIL	nonevent for nonev	533362	VMPA1-51-1-4
$\Sigma /$		Inscription label holder for sub-base, transparent, for paper			
				F 4 4 3 9 4	VAADA1 CT 2 4
	-	FULIBS	part for IRS (v10	544584	VMPA1-31-2-4
		inscription label noider for sub-base. 4-part, for IBS 6x10			
~		Inscription labels 6 x 10 in frames 64 r	nieces	18576	IRS-6x10
		Inscription labels, 6 X 10 in frames, 64 pieces		101/0	103-0410
**	1	1		1	
Sub-base – width 20 r	nm				
ഷീ	-	For individual connection, without ATEX	Internal pilot air	537981	VMPA2-IC-AP-1
		specification	External pilot air	537982	VMPA2-IC-AP-S-1
		For individual connection, with ATEX	Internal pilot air	8005151	VMPA2-IC-AP-1-EX1E
CO E		specification: II 3G Ex nA IIC T4 XGc	External pilot air	8005152	VMPA2-IC-AP-S-1-EX1E
	1	1	I	Į.	

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Accessories

Ordering data					
	Code	Description		Part No.	Type code
Electronics module -	width 20 mm				
	-	For fieldbus connection, without separate circuit	4 coils	537983	VMPA2-FB-EMS-4
		For fieldbus connection, with separate circuit	4 coils	537984	VMPA2-FB-EMG-4
- The last		For fieldbus connection, with expanded diagnostic function, without separate circuit	4 coils	543332	VMPA2-FB-EMS-D2-4
		For fieldbus connection, with expanded diagnostic function, with separate circuit	4 coils	543334	VMPA2-FB-EMG-D2-4
		For multi-pin connection	2 coils	537985	VMPA2-MPM-EMM-2
			8 coils	537986	VMPA2-MPM-EMM-4
Electrical interlinking	module – width 20 mm				
	-	For a multi-pin connection and	2 coils	537989	VMPA2-MPM-EV-AB-2
		AS-interface for a sub-base	4 coils	537993	VMPA1-MPM-EV-AB-4
		For multi-pin plug connection and AS-Interface for a sub-base with	2 coils	537991	VMPA2-MPM-EV-ABV-2
		pneumatic supply plate (on the left next to the sub-base)	4 coils	537995	VMPA1-MPM-EV-ABV-4
	-	For fieldbus connection and CPI, for sub-bases MPA size 1 and 2 and proportional pressure regulator		537998	VMPA1-FB-EV-AB
		For fieldbus connection and CPI for a pne	eumatic supply plate	537999	VMPA1-FB-EV-V

#### **FESTO**

Ordering data						
	Code	Full-scale linearity error	Input pressure 1	Pressure regulation	Part No.	Type code
				range		
Proportional pressure	regulator					
	QA	2%	0 4 bar	0.02 2 bar	542220	VPPM-6TA-L-1-F-0L2H
	QD	1%	0 4 bar	0.02 2 bar	542217	VPPM-6TA-L-1-F-0L2H-S1
	QB	2%	0 8 bar	0.06 6 bar	542221	VPPM-6TA-L-1-F-0L6H
	QE	1%	0 8 bar	0.06 6 bar	542218	VPPM-6TA-L-1-F-0L6H-S1
	QC	2%	0 11 bar	0.1 10 bar	542222	VPPM-6TA-L-1-F-0L10H
	QF	1%	0 11 bar	0.1 10 bar	542219	VPPM-6TA-L-1-F-0L10H-S1
	QL	1%	0 4 bar	0.02 2 bar	572407	VPPM-8TA-L-1-F-0L2H-S1C1
	QG	2%	0 4 bar	0.02 2 bar	572410	VPPM-8TA-L-1-F-0L2H-C1
	QM	1%	0 8 bar	0.06 6 bar	572408	VPPM-8TA-L-1-F-0L6H-S1C1
	QH	2%	0 8 bar	0.06 6 bar	572411	VPPM-8TA-L-1-F-0L6H-C1
	QN	1%	0 11 bar	0.1 10 bar	572409	VPPM-8TA-L-1-F-0L10H-S1C1
	QK	2%	0 11 bar	0.1 10 bar	572412	VPPM-8TA-L-1-F-0L10H-C1

Ordering data			
Designation		Part No.	Type code
Sub-base for proportion	onal pressure regulator		
	Without electrical interlinking module or electronics module	542223	VMPA-FB-AP-P1
Electronics module for	proportional pressure regulator		
		542224	VMPA-FB-EMG-P1

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Ordering data	Ordering data					
Designation				Part No.	Type code	
End plate and fieldbu	s pneumatic interface					
	Right-hand end plate with connection 82/84 for ducted exhaust air				VMPA-EPR-G	
	(connecting thread M5)					
	Pneumatic interface, ducted exhaust air, int	ernal pilot air		533370	VMPA-FB-EPL-G	
	Pneumatic interface, ducted exhaust air, int	ernal pilot air, for CPX n	netal interlinking	552286	VMPA-FB-EPLM-G	
i s	module					
	Pneumatic interface, ducted exhaust air, ext	ternal pilot air		533369	VMPA-FB-EPL-E	
	Pneumatic interface, ducted exhaust air, ext	ternal pilot air, for CPX n	netal interlinking	552285	VMPA-FB-EPLM-E	
	module					
	Pneumatic interface, flat plate silencer, inte	rnal pilot air		533372	VMPA-FB-EPL-GU	
	Pneumatic interface, flat plate silencer, inte	rnal pilot air, for CPX me	etal interlinking	552288	VMPA-FB-EPLM-GU	
	module					
	Pneumatic interface, flat plate silencer, exte	ernal pilot air		533371	VMPA-FB-EPL-EU	
	Pneumatic interface, flat plate silencer, exte	ernal pilot air, for CPX m	etal interlinking	552287	VMPA-FB-EPLM-EU	
	module					
Electrical interface for	AS-Interface					
	4 inputs/4 outputs,	Internal pilot air	Ducted exhaust	546989	VMPA-ASI-EPL-G-4E4A-Z	
	to spec. 2.1		air			
			Silencers	546991	VMPA-ASI-EPL-GU-4E4A-Z	
		External pilot air	Ducted exhaust	546988	VMPA-ASI-EPL-E-4E4A-Z	
			air	- / / 0.00		
A ROOMERS	Silencers				VMPA-ASI-EPL-EU-4E4A-Z	
*	8 inputs/8 outputs,	Internal pilot air	Ducted exhaust	546993	VMPA-ASI-EPL-G-8E8A-Z	
	to spec. 2.1		air	5//005		
	8 inputs/8 outputs, to spec. 3.0, expanded addressing range	External pilot air Du ai Si Internal pilot air Du ai Si Si	Silencers	546995		
			Ducted exhaust	546992	VMPA-ASI-EPL-E-8E8A-Z	
			dil	E/(00/		
			Ducted exhaust	540994		
			air	575104	VMFA-ASI-EFL-G-6E6A-CE	
			Silencers	573186	VMPA-ASI-FPI-GII-8F8A-CF	
		External pilot air	Ducted exhaust	573183	VMPA-ASI-EPI-F-8F8A-CF	
			air	575105		
			Silencers	573185	VMPA-ASI-FPI-FII-8F8A-CF	
	<u> </u>		Sitencers	575105		
Connection block for	AS-Interface					
	M12 socket, 5-pin			195704	CPX-AB-4-M12X2-5POL	
	M8 socket, 3-pin			195706	CPX-AB-8-M8-3POL	
	Spring-loaded terminals, 32-pin			195708	CPX-AB-8-KL-4POL	
	Sub-D socket, 25-pin			525676	CPX-AB-1-SUB-BU-25POL	
×	Quick connection socket, 4-pin				CPX-AB-4-HAR-4POL	
Electrical interface for CPI						
External pilot air, ducted exhaust air				546983	VMPA-CPI-EPL-E	
	Internal pilot air, ducted exhaust air			546984	VMPA-CPI-EPL-G	
	External pilot air, silencer			546985	VMPA-CPI-EPL-EU	
	Internal pilot air, silencer				VMPA-CPI-EPL-GU	
Electrical interface for	multi-pin plug connection					
480	External pilot air, ducted exhaust air			540893	VMPA1-MPM-EPL-E	
	Internal pilot air. ducted exhaust air			540894	VMPA1-MPM-EPL-G	
	External pilot air, silencer			540895	VMPA1-MPM-EPI-FII	
	Internal pilot air, silencer			540896	VMPA1-MPM-FPI-GII	
	internat prior an, siteffeet			140000		



Accessories

Ordering data				
Designation			Part No.	Type code
Electrical supply plate				
A CONTRACT OF A	Plug connection M18, 3-pin		541082	VMPA-FB-SP-V
	Plug connection 7/8", 5-pin		541083	VMPA-FB-SP-7/8-V-5POL
	Plug connection 7/8", 4-pin		541084	VMPA-FB-SP-7/8-V-4POL
Pressure sensors				
	For monitoring the operating pressure in duct 1		541085	VMPA-FB-PS-1
	For monitoring the pressure in exhaust ducts 3 and 5		541086	VMPA-FB-PS-3/5
	For monitoring an external process pressure		541087	VMPA-FB-PS-P1
Cover	Γ			
	Blanking plate			VMPA-P-RP
	Cover cap for manual override with coded cover cap, mar (10 pieces)	nual override non-detenting	540897	VMPA-HBT-B
Q	Cover cap for manual override, covered, manual override	blocked (10 pieces)	540898	VMPA-HBV-B
	Cover cap for manual override, manual override detenting, can be operated manually without accessories (10 pieces)			VAMC-L1-CD
	Inscription label holder for inscription label and cover fo manual override (blocked) (10 pieces)	r signal status display and	570818	ASLR-D-L1
Seal for sub-base		1		
	MPA with ducted exhaust air	No duct separation	533359	VMPA1-DP
N.K.h.		Duct 1 separated	533363	VMPA1-DP-P
		Duct 3/5 separated	533364	VMPA1-DP-RS
19,		Duct 1 and 3/5 separated	533365	VMPA1-DP-PRS
	MPA with flat plate silencer	No duct separation	533355	VMPA1-DPU
		Duct 1 separated	533356	VMPA1-DPU-P
		Duct 3/5 separated	533357	VMPA1-DPU-RS
		Duct 1 and 3/5 separated	533358	VMPA1-DPU-PRS

Ordering data				
Designation			Part No.	Type code
Exhaust plate				
	Ducted exhaust air, with 10 mm push-in connector		533375	VMPA-AP
	Ducted exhaust air, with connector QS-3/8		541629	VMPA-AP-3/8
	Flat plate silencer			VMPA-APU
Supply plate (without	exhaust plate)			
	For ducted exhaust air		533354	VMPA1-FB-SP
	For flat plate silencer		533353	VMPA1-FB-SPU
Multi nin nlu	stion electrical			
multi-pin plug connec	Cover without interconnecting coble for colf accombly		522100	
	DVC interconnecting cable for 8 colonoid coils	2 E m	533190	
		2.5 m	533193	
		10 m	533107	VMPA-KMS1-8-3
	DVC interconnecting cable for 24 colonoid coils	2.5 m	533107	VMPA-KMS1-26-25
		5 m	533103	VMPA-KMS1-24-2,5
		10 m	53310/	VMPA-KMS1-24-3
	DLP interconnecting cable for 8 colonoid coils	2.5 m	53350/	VMPA-KMS1-24-10
	suitable for energy chains	5 m	533505	VMPA-KMS2-8-5-DIIP
		10 m	533506	
	DIP interconnecting cable for 24 solenoid coils	2.5 m	533501	VMPA-KMS2-36-10-FOR
	suitable for energy chains	5 m	533502	VMPA-KMS2-24-2,5-FOR
		10 m	533503	
		10 11	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	WIFA-KW32-24-10-FOK
Interconnecting cable	, AS-interface connection			
	<ul> <li>Straight socket, M12 x 1, 5-pin, A-coded</li> <li>Straight plug connector, M12 x 1, 4-pin, A-coded</li> </ul>	0.5 m	8000208	NEBU-M12G5-K-0.5-M12G4
ALLE PROVIDE	Modular system for interconnecting cables		-	➔ Internet: nebu
Interconnecting cable	, CPI connection	0.05	F/007-	
	Angled plug connector, 5-pin	0.25 m	540327	KVI-CP-3-WS-WD-0,25
	<ul> <li>Anglea socket, 5-pin</li> </ul>	0.5 m	540328	KVI-CP-3-WS-WD-0,5
No.		2 m	540329	KVI-CP-3-WS-WD-2
		5 m	540330	KVI-CP-3-WS-WD-5
		8 m	540331	KVI-CP-3-WS-WD-8
	• Straight plug connector, 5-pin	2 m	540332	KVI-CP-3-GS-GD-2
	• Straight socket, 5-pin	5 m	540333	KVI-CP-3-GS-GD-5
101-		8 m	540334	KVI-CP-3-GS-GD-8

ordering data						
Designation			Part No.	Type code		
Push-in fitting for sub	-base, pneumatic interface, supply plate					
	Connecting thread M5 for tubing O.D.	3 mm (10 pieces)	153313	QSM-M5-3-I		
		4 mm (10 pieces)	153315	QSM-M5-4-I		
		6 mm (10 pieces)	153317	QSM-M5-6-I		
-		5/32" (1 piece)	130593	QSM-M5-5/32-I-U-M		
		3/16" (1 piece)	183750	QSM-M5-3/16-I-U-M		
		1/4" (50 pieces)	130591	QSM-M5-1/4-I-U-M		
	Connecting thread M7 for tubing O.D.	4 mm (10 pieces)	153319	QSM-M7-4-I		
		6 mm (10 pieces)	153321	QSM-M7-6-I		
		3/16" (1 piece)	183739	QSM-M7-3/16-I-U-M		
		1/4" (50 pieces)	183740	QSM-M7-1/4-I-U-M		
	Connecting thread G1/8 for tubing O.D.	6 mm (10 pieces)	186107	QS-G1/8-6-I		
		8 mm (10 pieces)	186109	QS-G1/8-8-I		
		1/4" (1 piece)	183741	QS-1/8-1/4-I-U-M		
		5/16" (1 piece)	183742	QS-1/8-5/16-I-U-M		
	Connecting thread G1/4 for tubing O.D.	8 mm (10 piece)	186110	QS-G1/4-8-I		
		10 mm (10 pieces)	186112	QS-G1/4-10-I		
		5/16" (1 piece)	183743	QS-1/4-5/16-I-U-M		
		3/8" (1 piece)	183744	QS-1/4-3/8-I-U-M		
			1	· · ·		
Silencer						
	Connecting thread	M5 (1 piece)	165003	UC-M5		
		M7 (1 piece)	161418	UC-M7		
		G1/4 (1 piece)	165004	UC-1/4		
		G1/8 (1 piece)	161419	UC-1/8		
	Push-in sleeve connection	3 mm (1 piece)	165005	UC-QS-3H		
		4 mm (1 piece)	165006	UC-QS-4H		
		6 mm (1 piece)	165007	UC-QS-6H		
		8 mm (1 piece)	175611	UC-QS-8H		
		10 mm (1 piece)	526475	UC-QS-10H		
			1	-		
Blanking plug						
	M5 thread		3843	B-M5		
	(10 pieces)					
	M7 thread		174309	B-M7		
$\sim$	(10 pieces)					
	G1/8 thread			B-1/8		
	(10 pieces)					
	G1/4 thread		3569	B-1/4		
	(10 pieces)					
	1		1			
Plug						
$\sim$	Blanking plug for tubing O.D.	4 mm	153267	QSC-4H		
~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	(10 pieces)	6 mm	153268	QSC-6H		
0		8 mm	153269	QSC-8H		
		10 mm	153270	QSC-10H		
		3/16"	564785	QBC-3/16H-U		
		1/4"	564786	QBC-1/4H-U		
		5/16"	564787	QBC-5/16H-U		
		3/8"	564788	QBC-3/8H-U		

Accessories

Ordering data				
Designation			Part No.	Type code
Inscription labels				
Carles -	For foil Inscription label holder for sub-base, transparent, for paper foil label	Can be used for VMPA1, VMPA2	533362	VMPA1-ST-1-4
		Can be used for VMPA14	8085996	VMPA14-ST-1-4
	For IBS Inscription label holder for sub-base. 4-part, for IBS 6x10	Can be used for VMPA1, VMPA2	544384	VMPA1-ST-2-4
		Can be used for VMPA14	8085997	VMPA14-ST-2-4
	Inscription labels, 6 x 10 in frames, 64 pieces		18576	IBS-6x10
	Inscription label holder for an inscription label and a cover for the manual override, 10 pieces		570818	ASLR-D-L1
Mounting				
	For H-rail		526032	CPX-CPA-BG-NRH
	Mounting (for supply plate)		534416	VMPA-BG-RW
	Mounting (for proportional pressure regulator sub-base)		558844	VMPA-BG
User documentation		C	53/3/3	
	MPA pneumatic components	German	534240	P.BE-MPA-DE
		Eliglish	534241	P.DE-MPA-EN
		French Chanich	534243	r.de-INIPA-TK
		spallisti	534242	R.DE-MIRA-ES
	MDA description of electronic components	Cormon	562112	DRE MDA Elektronik DE
	(nnoumatic modules, prossure consors, proportional	Englich	562112	DRE MDA Elektronik EN
	(precure regulators, pressure sensors, proportional	EligiISII	562115	P.DE-INIPA-ELEKLIOIIIK-EN
	pressure regulators, etc.)	French Spanish	562115	P.DE-INIPA-ELEKLIOIIIK-FK
		Jtalian	562114	DRE MDA Elektronik IT
		Italidii	202110	r.dc-mPA-Elektromk-H



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