

Servo motors EMME-AS

FESTO



Servo motors EMME-AS

Key features

FESTO

Everything from a single source

Motors EMME-AS

→ 3



- Brushless, permanently excited synchronous servo motors
- Reliable, dynamic, precise
- Digital absolute displacement encoder; choose from:
 - Single-turn
 - Multi-turn
 - Multi-turn with SIL2
- Optimised connection technology
- Winding variants
 - For single-phase motor controller
 - For three-phase motor controller
 - Speed-optimised
- Degree of protection: IP21 (motor shaft)
- Degree of protection: IP65 (motor housing incl. connection technology)

Gear units EMGA-EAS/-SAS

→ 17



- Low-backlash planetary gear unit
- Gear ratio $i = 3$ and 5, available ex-stock
- Life-time lubrication
- Protection class: IP54
- Other gear unit types, ratios, designs and versions on request

Motor controllers CMMP-AS

→ Internet: cmm



- Digital servo controller (0.5 kVA ... 12 kVA)
- Actuation of AC servo and linear motors
- Integrated EMC filters
- Integrated brake chopper
- Integrated safety functions
- Position controller with closed-loop position control (256 position sets)
- Speed controller
- Torque control via current controller
- Range of control functions
- Interfaces:
 - I/O interface
 - CANopen, standard
 - PROFIBUS DP, optional module
 - DeviceNet, optional module
 - PROFINET RT, optional module
 - EtherCAT, optional module
 - EtherNet/IP, optional module

Motor and encoder cables NEBM

→ 19



- Suitable for use with energy chains
- Connection technology on motor side with protection to IP65
- Can be used in a wide temperature range

Axial and parallel kits EAMM

→ Internet: eamm



- Defined kits for all electro-mechanical axes from Festo
- Each kit includes the relevant necessary coupling housing, couplings and motor flange as well as all screws
- Optionally with degree of protection IP65

PROFIBUS®, PROFINET®, DeviceNet®, CANopen®, EtherCAT®, EtherNet/IP® is a registered trademark of its respective trademark holder in certain countries.

Servo motors EMME-AS

FESTO

Type codes

EMME – AS – 60 – S – LS – AM

Type

| | |
|------|-------|
| EMME | Motor |
|------|-------|

Motor type

| | |
|----|-------------|
| AS | Servo motor |
|----|-------------|

Motor flange size

| | |
|-----|--------|
| 40 | 40 mm |
| 60 | 60 mm |
| 80 | 80 mm |
| 100 | 100 mm |

Length

| | |
|---|--------|
| S | Short |
| M | Medium |

Output shaft

| | |
|---|--------------------------------------|
| - | Smooth shaft |
| K | Shaft to DIN 6885 (with feather key) |

Winding

| | |
|----|------------------------------|
| LS | Low-voltage, standard |
| LV | Low-voltage, speed-optimised |
| HS | High-voltage, standard |

Electrical connection

| | |
|---|--|
| A | Angled plug, fixed – outlet direction: shaft |
|---|--|

Measuring unit

| | |
|----|-------------------------------------|
| S | Absolute encoder, single-turn |
| M | Absolute encoder, multi-turn |
| MX | Absolute safety encoder, multi-turn |

Brake

| | |
|---|------------|
| - | None |
| B | With brake |

Servo motors EMME-AS

Technical data

FESTO



Note

Motors and motor controllers from Festo are specially matched to each other. Fault-free operation cannot be guaranteed in combination with third-party controllers.



Technical data

| | | |
|---|----------------------|----------------|
| Flange size | 40 | |
| Length | S | M |
| Winding | LV | LV |
| Motor | | |
| Nominal voltage | [V DC] | 360 |
| Nominal current | [A] | 0.7 |
| Continuous current at standstill | [A] | 0.8 |
| Peak current | [A] | 3.2 |
| Rated output | [W] | 110 |
| Nominal torque | [Nm] | 0.12 |
| Peak torque | [Nm] | 0.7 |
| Torque at standstill | [Nm] | 0.18 |
| Nominal speed | [rpm] | 9000 |
| Max. speed | [rpm] | 10,000 |
| Motor constant | [Nm/A] | 0.171 |
| Voltage constant (phase-to-phase) | [mV/min] | 13.5 |
| Winding resistance | [Ω] | 25.6 |
| Winding inductance | [mH] | 14.8 |
| Total moment of inertia of drive output | | |
| Without brake | [kgcm ²] | 0.03 |
| With brake | [kgcm ²] | 0.054 |
| Shaft load at nominal speed | | |
| Radial | [N] | 105 |
| Axial | [N] | 21 |
| Brake | | |
| Operating voltage | [V DC] | 24 +6 ... -10% |
| Performance | [W] | 8 |
| Holding torque | [Nm] | 0.4 |
| Mass moment of inertia | [kgcm ²] | 0.014 |

Servo motors EMME-AS

FESTO

Technical data

| Technical data | | | |
|---|----------------------|----------------|-------|
| Flange size | [V DC] | 60 | |
| Length | S | | M |
| Winding | LS | | LS |
| Motor | | | |
| Nominal voltage | [V DC] | 360 | 360 |
| Nominal current | [A] | 0.8 | 1.5 |
| Continuous current at standstill | [A] | 0.9 | 1.8 |
| Peak current | [A] | 3.6 | 7.2 |
| Rated output | [W] | 190 | 380 |
| Nominal torque | [Nm] | 0.6 | 1.2 |
| Peak torque | [Nm] | 2.8 | 6.0 |
| Torque at standstill | [Nm] | 0.7 | 1.5 |
| Nominal speed | [rpm] | 3000 | 3000 |
| Max. speed | [rpm] | 5131 | 4925 |
| Motor constant | [Nm/A] | 0.750 | 0.800 |
| Voltage constant (phase-to-phase) | [mVmin] | 49.6 | 51.7 |
| Winding resistance | [Ω] | 26.4 | 9.8 |
| Winding inductance | [mH] | 37.6 | 18.6 |
| Total moment of inertia of drive output | | | |
| Without brake | [kgcm ²] | 0.22 | 0.413 |
| With brake | [kgcm ²] | 0.319 | 0.512 |
| Shaft load at nominal speed | | | |
| Radial | [N] | 250 | 270 |
| Axial | [N] | 50 | 54 |
| Brake | | | |
| Operating voltage | [V DC] | 24 +6 ... -10% | |
| Performance | [W] | 11 | |
| Holding torque | [Nm] | 2 | |
| Mass moment of inertia | [kgcm ²] | 0.086 | |

Servo motors EMME-AS

Technical data

FESTO

| Technical data | | | | | |
|---|----------------------|----------------|----------------|-------|-------|
| Flange size | 80 | | | | |
| Length | S | | M | | |
| Winding | LS | HS | LS | HS | |
| Motor | | | | | |
| Nominal voltage | [V DC] | 360 | 565 | 360 | 565 |
| Nominal current | [A] | 2.6 | 1.6 | 3.7 | 2.1 |
| Continuous current at standstill | [A] | 3.1 | 1.8 | 3.9 | 2.2 |
| Peak current | [A] | 12.4 | 7.2 | 15.6 | 8.8 |
| Rated output | [W] | 750 | 720 | 1000 | 1000 |
| Nominal torque | [Nm] | 2.4 | 2.3 | 3.2 | 3.2 |
| Peak torque | [Nm] | 11.2 | 11.2 | 14.0 | 14.0 |
| Torque at standstill | [Nm] | 2.8 | 2.8 | 3.5 | 3.5 |
| Nominal speed | [rpm] | 3000 | 3000 | 3000 | 3000 |
| Max. speed | [rpm] | 4690 | 4192 | 4627 | 4097 |
| Motor constant | [Nm/A] | 0.923 | 1.438 | 0.865 | 1.524 |
| Voltage constant (phase-to-phase) | [mVmin] | 54.3 | 95.3 | 55 | 97.5 |
| Winding resistance | [Ω] | 4.6 | 14.2 | 2.8 | 9.0 |
| Winding inductance | [mH] | 11.8 | 36.2 | 8.4 | 26.0 |
| Total moment of inertia of drive output | | | | | |
| Without brake | [kgcm ²] | 1.40 | 1.93 | | |
| With brake | [kgcm ²] | 1.68 | 2.20 | | |
| Shaft load at nominal speed | | | | | |
| Radial | [N] | 350 | 360 | | |
| Axial | [N] | 70 | 72 | | |
| Brake | | | | | |
| Operating voltage | [V DC] | 24 +6 ... -10% | 24 +6 ... -10% | | |
| Performance | [W] | 12 | 12 | | |
| Holding torque | [Nm] | 4.5 | 4.5 | | |
| Mass moment of inertia | [kgcm ²] | 0.222 | 0.222 | | |

Servo motors EMME-AS

FESTO

Technical data

| Technical data | | | |
|---|----------------------|----------------|-------|
| Flange size | | 100 | |
| Length | S | | M |
| Winding | HS | | HS |
| Motor | | | |
| Nominal voltage | [V DC] | 565 | 565 |
| Nominal current | [A] | 3.0 | 4.1 |
| Continuous current at standstill | [A] | 3.4 | 4.6 |
| Peak current | [A] | 13.6 | 18.4 |
| Rated output | [W] | 1500 | 2000 |
| Nominal torque | [Nm] | 4.8 | 6.4 |
| Peak torque | [Nm] | 22.4 | 30.0 |
| Torque at standstill | [Nm] | 5.6 | 7.5 |
| Nominal speed | [rpm] | 3000 | 3000 |
| Max. speed | [rpm] | 3910 | 3941 |
| Motor constant | [Nm/A] | 1.600 | 1.561 |
| Voltage constant (phase-to-phase) | [mVmin] | 102.2 | 101.4 |
| Winding resistance | [Ω] | 4.6 | 3.2 |
| Winding inductance | [mH] | 19.8 | 15.0 |
| Total moment of inertia of drive output | | | |
| Without brake | [kgcm ²] | 4.84 | 6.41 |
| With brake | [kgcm ²] | 5.63 | 7.20 |
| Shaft load at nominal speed | | | |
| Radial | [N] | 650 | 680 |
| Axial | [N] | 130 | 136 |
| Brake | | | |
| Operating voltage | [V DC] | 24 +6 ... -10% | |
| Performance | [W] | 18 | |
| Holding torque | [Nm] | 9.0 | |
| Mass moment of inertia | [kgcm ²] | 0.654 | |

Servo motors EMME-AS

Technical data

FESTO

| Safety characteristics – Encoder | | | | | | | | | |
|----------------------------------|-----------------------------------|---------------------------|-----|-----|----------------------------------|-----|-----|-----|--|
| Type | EMME-AS...-S | | | | EMME-AS...-M | | | | |
| Flange size | 40 | 60 | 80 | 100 | 40 | 60 | 80 | 100 | |
| Measuring unit | Absolute, single-turn (SEK 34/37) | | | | Absolute, multi-turn (SEL 34/37) | | | | |
| Rotary position encoder | | | | | | | | | |
| MTTFd ¹⁾ | Years | 340 | | | | 271 | | | |
| Holding brake | | | | | | | | | |
| MTTF | Years | 371 | 538 | 797 | 1037 | 371 | 538 | 797 | |
| Switching cycles ²⁾ | | 5 million idle actuations | | | | | | | |

- 1) Fault exclusions for the mechanical encoder connection are not possible
 2) Guide value for the number of switching actuations (release/apply) during exclusive use as holding brake without friction (i.e. jamming at standstill)

| Technical data – Encoder | | | | | | | | | | | | | | | |
|--|---|------------------------|--|--|----------------------------------|---------------------------|--|--|--|--|--|--|--|--|--|
| Type | EMME-AS...-S | | | | EMME-AS...-M | | | | | | | | | | |
| Measuring unit | Absolute, single-turn (SEK 34/37) | | | | Absolute, multi-turn (SEL 34/37) | | | | | | | | | | |
| Operating voltage | [V DC] | 7 ... 12 ($\pm 5\%$) | | | | | | | | | | | | | |
| Interface signals/protocol – HIPERFACE® | | | | | | | | | | | | | | | |
| Measuring principle | Capacitive | | | | | | | | | | | | | | |
| Process data channel | SIN, REFSIN, COS, REFCOS (analogue differential) | | | | | | | | | | | | | | |
| Sinusoidal/cosinusoidal periods per revolution | 16 | | | | | | | | | | | | | | |
| Parameter channel | RS485 (digital) | | | | | | | | | | | | | | |
| Absolute position values per revolution | 512 (resolution 9 bit) | | | | | | | | | | | | | | |
| Maximum speed | | | | | | | | | | | | | | | |
| For absolute value generation | [rpm] | 6000 | | | | | | | | | | | | | |
| Mechanical | [rpm] | 12,000 | | | | | | | | | | | | | |
| Revolutions | | 1 | | | | 4096 revolutions, 12 bits | | | | | | | | | |
| Interpolation of sine/cosine signals in the motor controller ¹⁾ | | | | | | | | | | | | | | | |
| Measurement step at e.g. 12 bit per period | 20" (angular seconds) [$360^\circ/16/2^{12}=20"$] | | | | | | | | | | | | | | |
| Angular accuracy | $\pm 20'$ (angular minutes) | | | | | | | | | | | | | | |

- 1) Dependent on the motor controller.

| Weight [kg] – Encoder | | | | | | | | |
|-----------------------|-----|-----|-----|-----|-----|-----|-----|-----|
| Flange size | 40 | | 60 | | 80 | | 100 | |
| Length | S | M | S | M | S | M | S | M |
| Without brake | 0.6 | 0.7 | 1.7 | 2.2 | 3.4 | 4.1 | 6.3 | 7.3 |
| With brake | 0.7 | 0.8 | 2.0 | 2.6 | 4.1 | 4.8 | 7.3 | 8.3 |

HIPERFACE® is a registered trademark of its respective trademark holder in certain countries.

Servo motors EMME-AS

FESTO

Technical data

Safety characteristics – Encoder with SIL transmitter¹⁾

| | |
|--|-----------------------------------|
| Type | EMME-AS....-MX |
| Measuring unit | Absolute, multi-turn (SKM36S) |
| Rotary position encoder | |
| MTTFd | 874 years |
| Performance Level (PL) to EN ISO 13849-1 | Category 3, Performance Level d |
| Safety integrity level (SIL) to EN 62061, EN 61508 | SIL2 |
| PFHd | 1.3×10^{-8} |
| T _M (duration of use) | 20 years |
| CE marking (see declaration of conformity) | To EU EMC Directive ²⁾ |

- 1) Relevant documents from SICK AG → www.sick.com:

Description of HIPERFACE® Interface
Implementation Manuel HIPERFACE® Safety
Operating instructions for SKM36S Stand-Alone

- 2) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Technical data – Encoder with SIL transmitter

| | |
|--|---|
| Type | EMME-AS....-MX |
| Measuring unit | Absolute, multi-turn (SKM36S) |
| Operating voltage | [V DC] 7 ... 12 ($\pm 5\%$) |
| Interface signals/protocol – HIPERFACE® | |
| Measuring principle | Optical |
| Process data channel | SIN, REFSIN, COS, REFCOS (analogue differential) |
| Sinusoidal/cosinusoidal periods per revolution | 128 |
| Parameter channel | RS485 (digital) |
| Absolute position values per revolution | 4096 (resolution 12 bit) |
| Maximum speed | |
| For absolute value generation [rpm] | 9000 |
| Mechanical [rpm] | 9000 |
| Revolutions | 4096 revolutions, 12 bits |
| Interpolation of sine/cosine signals in the motor controller ¹⁾ | |
| Measurement step at e.g. 12 bit per period | 2.5" (angular seconds) [$360^\circ / 128 / 2^{12} = 2.5''$] |
| Angular accuracy | $\pm 20'$ (angular minutes) |

- 1) Dependent on the motor controller.

Weight [kg] – Encoder with SIL transmitter

| Flange size | 60 | | 80 | | 100 | |
|---------------|-----|-----|-----|-----|-----|-----|
| Length | S | M | S | M | S | M |
| Without brake | 1.7 | 2.2 | 3.4 | 4.1 | 6.3 | 7.3 |
| With brake | 2.0 | 2.6 | 4.1 | 4.8 | 7.3 | 8.3 |

HIPERFACE® is a registered trademark of its respective trademark holder in certain countries.

Servo motors EMME-AS

Technical data

FESTO

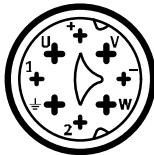
Operating and environmental conditions

| | |
|--|--|
| Standard | IEC60034 |
| Protection class | |
| Motor shaft | IP21 |
| Motor housing incl. connection technology | IP65 |
| Ambient temperature [°C] | -10 ... +40 (up to 100 °C with derating of 1.5% per degree Celsius) |
| Storage temperature [°C] | -20 ... +70 |
| Insulation protection class | F (155 °C) |
| Temperature monitoring | Not integrated, only via I^2t temperature monitoring model of the motor controller |
| Rating class to EN 60034-1 | S1 (continuous operation) |
| Thermal class to EN 60034-1 | F (155 °C) |
| Relative air humidity [%] | 0 ... 90 (non-condensing) |
| CE marking (see declaration of conformity) | To EU Low Voltage Directive To EU EMC Directive ¹⁾ |
| Approval certificate | c UL us Recognized (OL) RCM mark |
| Note on materials | RoHS compliant Contains paint-wetting impairment substances |

- 1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

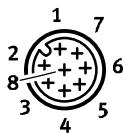
Pin allocation – Motor side

Motor (M16, pins)



| PIN | Function |
|-----|------------------|
| U | Phase U |
| V | Phase V |
| W | Phase W |
| PE | Protective earth |
| + | Brake BR+ |
| - | Brake BR- |
| 1 | n.c. |
| 2 | n.c. |

Encoder (M12, pins)



| PIN | Function |
|-----|--------------------|
| 1 | 0 V |
| 2 | Us (7 ... 12 V DC) |
| 3 | Data+ (RS485) |
| 4 | Data- (RS485) |
| 5 | SIN+ |
| 6 | SIN- (REFSIN) |
| 7 | COS+ |
| 8 | COS- (REFCOS) |

Servo motors EMME-AS

FESTO

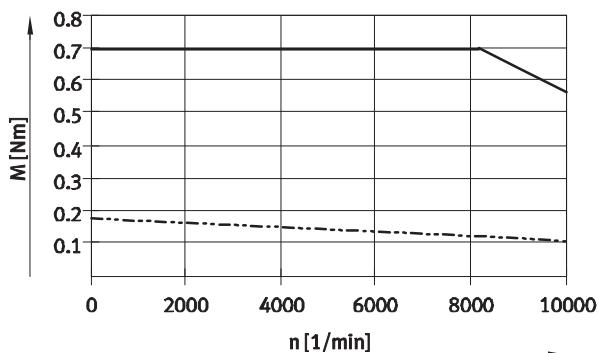
Technical data

Torque M as a function of speed n

Flange size 40

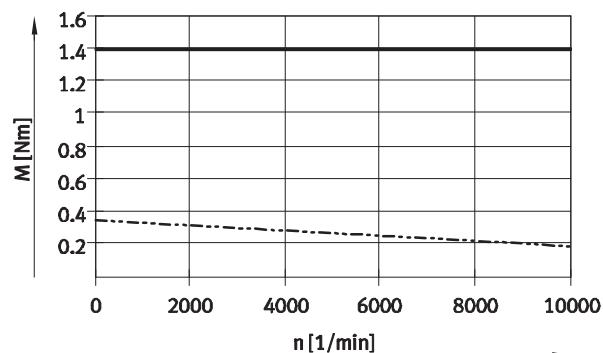
Length S

Winding LV



Length M

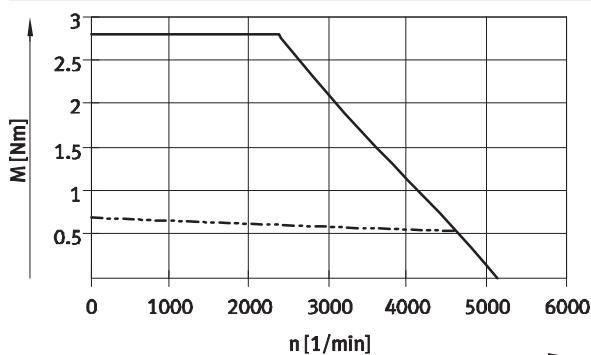
Winding LV



Flange size 60

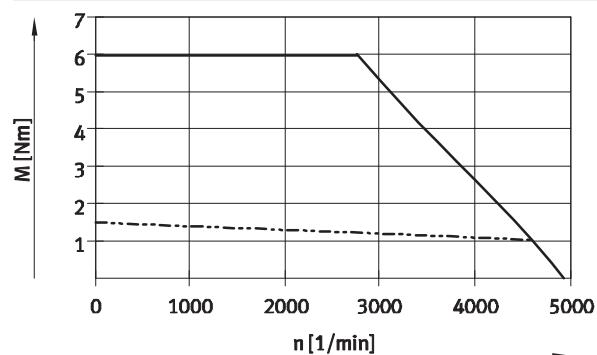
Length S

Winding LS



Length M

Winding LS



— Peak torque
- - - Nominal torque



Note
Typical motor characteristic curve
with nominal voltage and optimal
controller.

Servo motors EMME-AS

Technical data

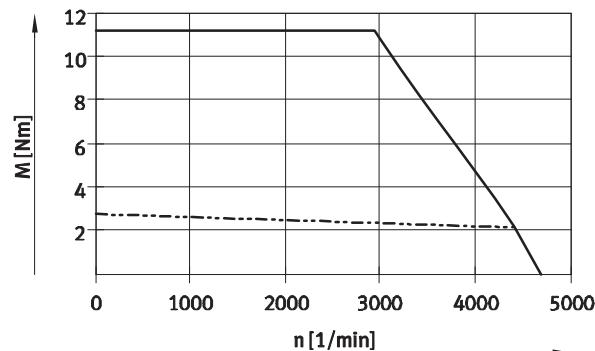
FESTO

Torque M as a function of speed n

Flange size 80

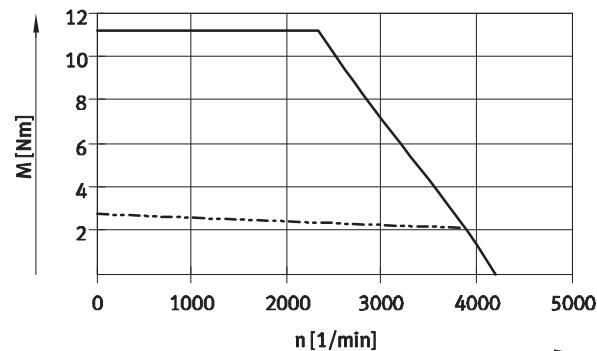
Length S

Winding LS



Length S

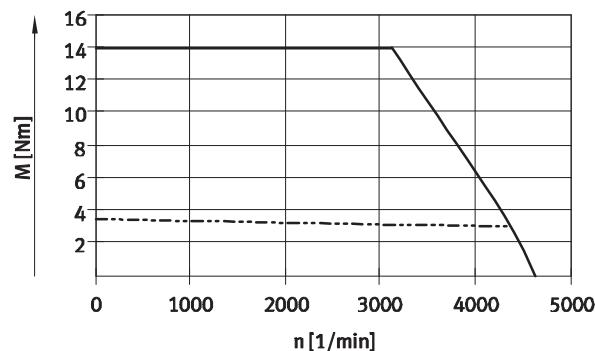
Winding HS



Flange size 80

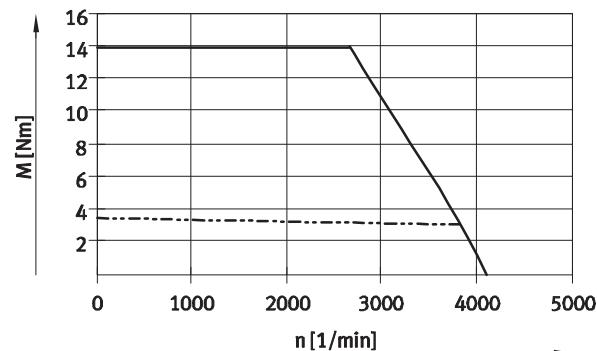
Length M

Winding LS



Length M

Winding HS



— Peak torque
- - - Nominal torque

- Note

Typical motor characteristic curve
with nominal voltage and optimal
controller.

Servo motors EMME-AS

FESTO

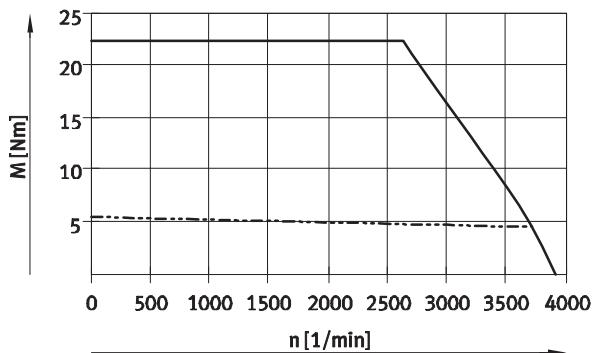
Technical data

Torque M as a function of speed n

Flange size 100

Length S

Winding HS



— Peak torque

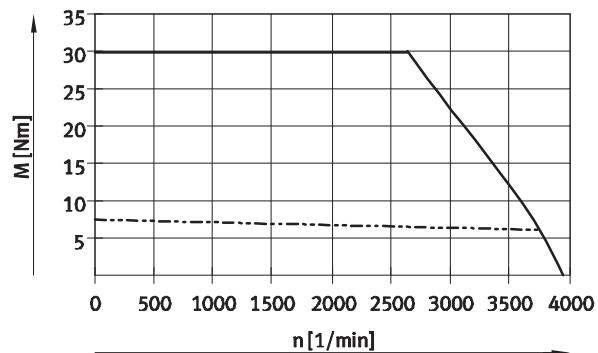
- - Nominal torque

- - Note

Typical motor characteristic curve
with nominal voltage and optimal
controller.

Length M

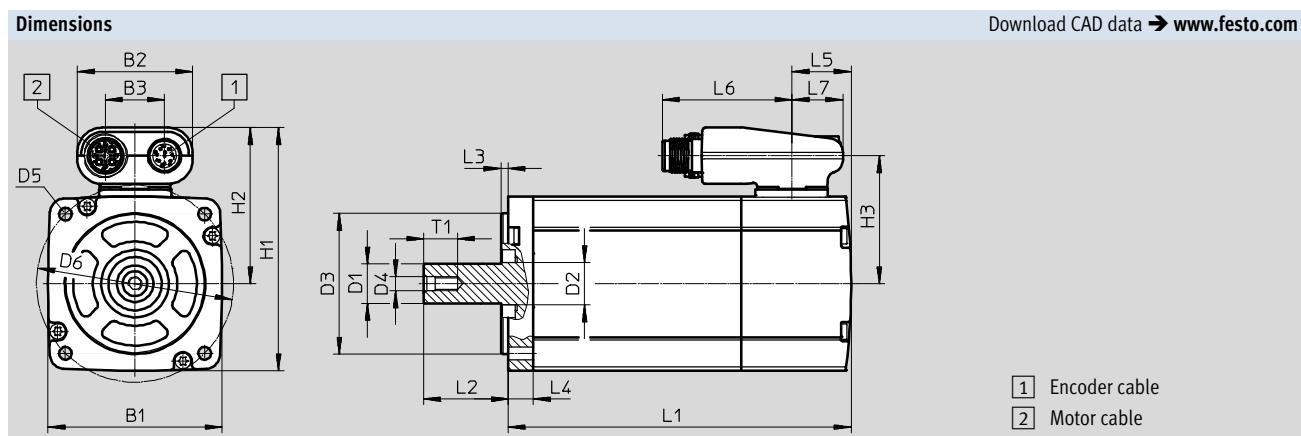
Winding HS



Servo motors EMME-AS

Technical data

FESTO



| Flange size | Overall length | B1 | B2 | B3 | D1 ∅ h6 | D2 ∅ | D3 ∅ h7 | D4 |
|-------------|----------------|-----|----|----|---------------|---------|---------------|----|
| 40 | S | 40 | 41 | 21 | 8 | 10 | 30 | M3 |
| | M | | | | | | | |
| 60 | S | 62 | 41 | 21 | 14 | 15 | 50 | M5 |
| | M | | | | | | | |
| 80 | S | 82 | 41 | 21 | 19 | 20 | 70 | M6 |
| | M | | | | | | | |
| 100 | S | 102 | 41 | 21 | 19 | 25 | 95 | M6 |
| | M | | | | | | | |

| Flange size | Overall length | D5 ∅ | D6 ∅ ±0.3 | H1 | H2 | H3 | L1 With brake ±2 | |
|-------------|----------------|---------|-----------------|-------|------|------|------------------------|-----|
| 40 | S | 3.4 | 45 | 68.5 | 48.5 | 38.5 | 89 | 124 |
| | M | | | | | | | |
| 60 | S | 4.5 | 70 | 86.5 | 55.5 | 45.5 | 114 | 149 |
| | M | | | | | | | |
| 80 | S | 5.5 | 90 | 106.5 | 65.5 | 55.5 | 122 | 156 |
| | M | | | | | | | |
| 100 | S | 9 | 115 | 126.5 | 75.5 | 65.5 | 152 | 186 |
| | M | | | | | | | |

| Flange size | Overall length | L2 | L3 ±0.2 | L4 ±0.3 | L5 | L6 | L7 | T1 |
|-------------|----------------|-------------|------------|------------|------|------|----|------|
| 40 | S | 20+0.5/-0.7 | 2.5 | 4.5 | 25.3 | 46.2 | 18 | 9 |
| | M | | | | | | | |
| 60 | S | 30+0.5/-0.2 | 2.5 | 9 | 21 | 46.2 | 18 | 12.5 |
| | M | | | | | | | |
| 80 | S | 35+0.4/-0.2 | 3 | 10 | 23 | 46.2 | 18 | 16 |
| | M | | | | | | | |
| 100 | S | 40+0.4/-0.2 | 3 | 12 | 25.5 | 46.2 | 18 | 16 |
| | M | | | | | | | |

Servo motors EMME-AS

FESTO

Technical data

| Ordering data | | Winding | | Measuring unit | | | With feather key | Brake | Part No. | Type |
|-----------------------|---|--------------------------|---------------------------------|---------------------------|-------------------------|------------------------|--|-------|----------|-------------------------------|
| Overall length | | Low-voltage, Standard | Low-voltage, Speed-optimised | High-voltage, Standard | Encoder, Single-turn | Encoder, Multi-turn | Encoder, Multi-turn with SIL transmitter | | | |
| Flange size 40 | | | | | | | | | | |
| ■ | | | ■ | | ■ | | | | | 2082428 EMME-AS-40-S-LV-AS |
| ■ | | | ■ | | ■ | | | | ■ | 2082430 EMME-AS-40-S-LV-ASB |
| ■ | | | ■ | | | ■ | | | | 2082429 EMME-AS-40-S-LV-AM |
| ■ | | | ■ | | | ■ | | | ■ | 2082431 EMME-AS-40-S-LV-AMB |
| | ■ | | ■ | | ■ | | | | | 2082444 EMME-AS-40-M-LV-AS |
| | ■ | | ■ | | ■ | | | | ■ | 2082446 EMME-AS-40-M-LV-ASB |
| | ■ | | ■ | | | ■ | | | | 2082445 EMME-AS-40-M-LV-AM |
| | ■ | | ■ | | | ■ | | | ■ | 2082447 EMME-AS-40-M-LV-AMB |
| Flange size 60 | | | | | | | | | | |
| ■ | | ■ | | | ■ | | | | | 2089698 EMME-AS-60-S-LS-AS |
| ■ | | ■ | | | ■ | | | | ■ | 2089700 EMME-AS-60-S-LS-ASB |
| ■ | | ■ | | | | ■ | | | | 2089699 EMME-AS-60-S-LS-AM |
| ■ | | ■ | | | | ■ | | | ■ | 2089701 EMME-AS-60-S-LS-AMB |
| | ■ | ■ | | | ■ | | | | | 2089730 EMME-AS-60-M-LS-AS |
| | ■ | ■ | | | ■ | | | | ■ | 2089732 EMME-AS-60-M-LS-ASB |
| | ■ | ■ | | | | ■ | | | | 2089731 EMME-AS-60-M-LS-AM |
| | ■ | ■ | | | | ■ | | | ■ | 2089733 EMME-AS-60-M-LS-AMB |
| ■ | | ■ | | | | | ■ | | | 4267572 EMME-AS-60-S-LS-AMX |
| ■ | | ■ | | | | | ■ | | ■ | 4267573 EMME-AS-60-S-LS-AMXB |
| ■ | ■ | ■ | | | | ■ | ■ | ■ | | 4267574 EMME-AS-60-SK-LS-AMX |
| ■ | | ■ | | | | | ■ | ■ | ■ | 4267575 EMME-AS-60-SK-LS-AMXB |
| | ■ | ■ | | | | | ■ | | | 4267576 EMME-AS-60-M-LS-AMX |
| | ■ | ■ | | | | | ■ | | ■ | 4267577 EMME-AS-60-M-LS-AMXB |
| | ■ | ■ | | | | | ■ | ■ | | 4267578 EMME-AS-60-MK-LS-AMX |
| | ■ | ■ | | | | | ■ | ■ | ■ | 4267579 EMME-AS-60-MK-LS-AMXB |
| Flange size 80 | | | | | | | | | | |
| ■ | | ■ | | | ■ | | | | | 2093104 EMME-AS-80-S-LS-AS |
| ■ | | ■ | | | ■ | | | | ■ | 2093106 EMME-AS-80-S-LS-ASB |
| ■ | | ■ | | | | ■ | | | | 2093105 EMME-AS-80-S-LS-AM |
| ■ | | ■ | | | | ■ | | | ■ | 2093107 EMME-AS-80-S-LS-AMB |
| ■ | | | ■ | ■ | ■ | | | | | 2093136 EMME-AS-80-S-HS-AS |
| ■ | | | ■ | ■ | ■ | | | | ■ | 2093138 EMME-AS-80-S-HS-ASB |
| ■ | | | ■ | ■ | ■ | | | | | 2093137 EMME-AS-80-S-HS-AM |
| ■ | | | ■ | ■ | ■ | | | | ■ | 2093139 EMME-AS-80-S-HS-AMB |
| | ■ | ■ | | | ■ | | | | | 2093168 EMME-AS-80-M-LS-AS |
| | ■ | ■ | | | ■ | | | | ■ | 2093170 EMME-AS-80-M-LS-ASB |
| | ■ | ■ | | | | ■ | | | | 2093169 EMME-AS-80-M-LS-AM |
| | ■ | ■ | | | | ■ | | | ■ | 2093171 EMME-AS-80-M-LS-AMB |
| | | | ■ | ■ | ■ | | | | | 2093200 EMME-AS-80-M-HS-AS |
| | | | ■ | ■ | ■ | | | | ■ | 2093202 EMME-AS-80-M-HS-ASB |
| | | | ■ | ■ | ■ | | | | | 2093201 EMME-AS-80-M-HS-AM |
| | | | ■ | ■ | ■ | | | | ■ | 2093203 EMME-AS-80-M-HS-AMB |

Products available ex-stock

Servo motors EMME-AS

Technical data

FESTO

| Ordering data | | | | | | | | | | Part No. | Type | |
|------------------------|--------|--------------------------|---------------------------------|---------------------------|-------------------------|------------------------|--|------------------|----------|----------|------------------------|--|
| Overall length | | Winding | | | Measuring unit | | | With feather key | Brake | | | |
| Short | Medium | Low-voltage, Standard | Low-voltage, Speed-optimised | High-voltage, Standard | Encoder, Single-turn | Encoder, Multi-turn | Encoder, Multi-turn with SIL transmitter | | Part No. | Type | | |
| Flange size 80 | | | | | | | | | | | | |
| ■ | | ■ | | | | | | ■ | | 4267580 | EMME-AS-80-S-LS-AMX | |
| ■ | | ■ | | | | | | ■ | | 4267581 | EMME-AS-80-S-LS-AMXB | |
| ■ | | ■ | | | | | | ■ | ■ | 4267582 | EMME-AS-80-SK-LS-AMX | |
| ■ | | ■ | | | | | | ■ | ■ | 4267583 | EMME-AS-80-SK-LS-AMXB | |
| ■ | | | ■ | | | | | ■ | | 4267584 | EMME-AS-80-S-HS-AMX | |
| ■ | | | ■ | | | | | ■ | | 4267585 | EMME-AS-80-S-HS-AMXB | |
| ■ | | | ■ | | | | | ■ | ■ | 4267586 | EMME-AS-80-SK-HS-AMX | |
| ■ | | | ■ | | | | | ■ | ■ | 4267587 | EMME-AS-80-SK-HS-AMXB | |
| | ■ | ■ | | | | | | ■ | | 4267588 | EMME-AS-80-M-LS-AMX | |
| | ■ | ■ | | | | | | ■ | | 4267589 | EMME-AS-80-M-LS-AMXB | |
| | ■ | ■ | | | | | | ■ | ■ | 4267590 | EMME-AS-80-MK-LS-AMX | |
| | ■ | ■ | | | | | | ■ | ■ | 4267591 | EMME-AS-80-MK-LS-AMXB | |
| | ■ | | ■ | | | | | ■ | | 4267592 | EMME-AS-80-M-HS-AMX | |
| | ■ | | ■ | | | | | ■ | | 4267593 | EMME-AS-80-M-HS-AMXB | |
| | ■ | | ■ | | | | | ■ | ■ | 4267594 | EMME-AS-80-MK-HS-AMX | |
| | ■ | | ■ | | | | | ■ | ■ | 4267595 | EMME-AS-80-MK-HS-AMXB | |
| Flange size 100 | | | | | | | | | | | | |
| ■ | | | | ■ | ■ | | | | | 2103467 | EMME-AS-100-S-HS-AS | |
| ■ | | | | ■ | ■ | | | | ■ | 2103469 | EMME-AS-100-S-HS-ASB | |
| ■ | | | | ■ | | ■ | | | | 2103468 | EMME-AS-100-S-HS-AM | |
| ■ | | | | ■ | | ■ | | | ■ | 2103470 | EMME-AS-100-S-HS-AMB | |
| | ■ | | | ■ | ■ | | | | | 2103499 | EMME-AS-100-M-HS-AS | |
| | ■ | | | ■ | ■ | | | | ■ | 2103501 | EMME-AS-100-M-HS-ASB | |
| | ■ | | | ■ | | ■ | | | | 2103500 | EMME-AS-100-M-HS-AM | |
| | ■ | | | ■ | | ■ | | | ■ | 2103502 | EMME-AS-100-M-HS-AMB | |
| ■ | | | | ■ | | | | ■ | | 4267596 | EMME-AS-100-S-HS-AMX | |
| ■ | | | | ■ | | | | ■ | | 4267597 | EMME-AS-100-S-HS-AMXB | |
| ■ | | | | ■ | | | | ■ | ■ | 4267598 | EMME-AS-100-SK-HS-AMX | |
| ■ | | | | ■ | | | | ■ | ■ | 4267599 | EMME-AS-100-SK-HS-AMXB | |
| | ■ | | | ■ | | | | ■ | | 4267600 | EMME-AS-100-M-HS-AMX | |
| | ■ | | | ■ | | | | ■ | | 4267601 | EMME-AS-100-M-HS-AMXB | |
| | ■ | | | ■ | | | | ■ | ■ | 4267602 | EMME-AS-100-MK-HS-AMX | |
| | ■ | | | ■ | | | | ■ | ■ | 4267603 | EMME-AS-100-MK-HS-AMXB | |

 Products available ex-stock

Servo motors EMME-AS

FESTO

Accessories

Gear unit EMGA



Technical data

| | | | | |
|---|----------------------|-------------------|-------|-------|
| For motor flange size | 40 | 60 | | |
| Gear unit type | EMGA-40-P-G...-40 | EMGA-60-P-G...-60 | | |
| Gear ratio [i] | 3 5 | 3 5 | | |
| Gear unit type | Planetary gear units | | | |
| Continuous output torque ¹⁾ [Nm] | 11 14 | 28 40 | | |
| Max. output torque ²⁾ [Nm] | 17.6 22 | 45 64 | | |
| Max. drive speed [rpm] | 18,000 | | | |
| Torsional rigidity [Nm/arcmin] | 1 | | | |
| Torsional backlash [deg] | 0.25 | | | |
| Mass moment of inertia ³⁾ [kgcm ²] | 0.031 | 0.019 | 0.135 | 0.078 |
| Max. efficiency [%] | 98 | | | |
| Operating temperature ⁴⁾ [°C] | −25 ... +90 | | | |
| Degree of protection | IP54 | | | |
| Product weight [g] | 350 | | 900 | |

| | | | | | |
|---|----------------------|------|--------------------|---------------------|-----------|
| For motor flange size | 80 | 100 | | | |
| Gear unit type | EMGA-80-P-G...-80 | | EMGA-80-P-G...-100 | EMGA-120-P-G...-100 | |
| Gear ratio [i] | 3 5 | 3 5 | 3 5 | 3 5 | |
| Gear unit type | Planetary gear units | | | | |
| Continuous output torque ¹⁾ [Nm] | 85 | 110 | 85 | 110 | 115 195 |
| Max. output torque ²⁾ [Nm] | 136 | 176 | 136 | 176 | 184 312 |
| Max. drive speed [rpm] | 7000 | | 7000 | | 6500 |
| Torsional rigidity [Nm/arcmin] | 6 | | 6 | | 12 |
| Torsional backlash [deg] | 0.12 | | 0.12 | | 0.12 |
| Mass moment of inertia ³⁾ [kgcm ²] | 0.77 | 0.45 | 0.77 | 0.45 | 2.63 1.53 |
| Max. efficiency [%] | 98 | | | | |
| Operating temperature ⁴⁾ [°C] | −25 ... +90 | | | | |
| Degree of protection | IP54 | | | | |
| Product weight [g] | 2000 | | 2100 | | 6000 |

1) At the output shaft

2) The specifications refer to an output shaft speed of 100 rpm as well as operating mode S1 and a temperature of 30°C

3) In relation to the drive shaft

4) Note the temperature range of the motor

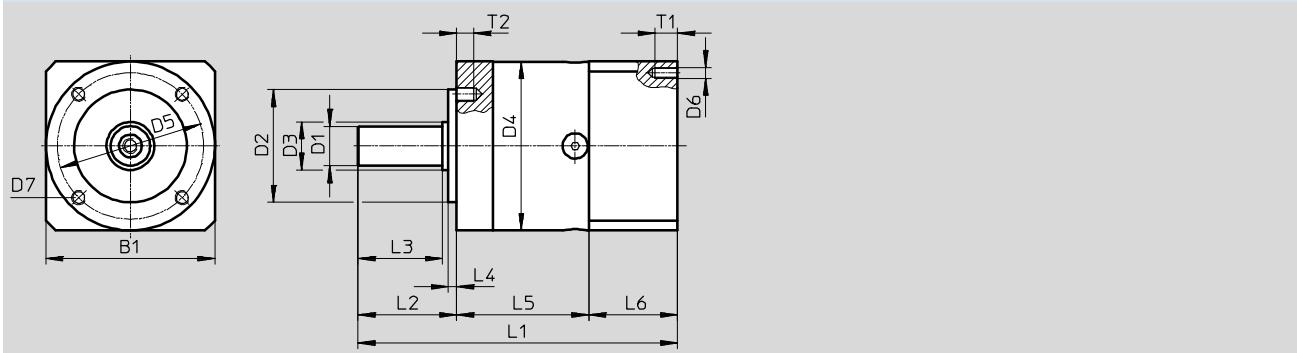
Servo motors EMME-AS

Accessories

FESTO

Dimensions

Download CAD data → www.festo.com



| Type | B1 | D1 ∅ h7 | D2 ∅ h7 | D3 ∅ | D4 | D5 ∅ | D6 | D7 |
|---------------------|-----|---------------|---------------|---------|-----|---------|----|-----|
| EMGA-40-P-G...-40 | 40 | 10 | 26 | 12 | 40 | 34 | M3 | M4 |
| EMGA-60-P-G...-60 | 60 | 14 | 40 | 17 | 60 | 52 | M4 | M5 |
| EMGA-80-P-G...-80 | 80 | 20 | 60 | 25 | 80 | 70 | M5 | M6 |
| EMGA-80-P-G...-100 | 100 | 20 | 60 | 25 | 80 | 70 | M8 | M6 |
| EMGA-120-P-G...-100 | 115 | 25 | 80 | 35 | 115 | 100 | M8 | M10 |

| Type | L1 | L2 | L3 | L4 | L5 | L6 | T1 | T2 |
|---------------------|-------|----|------|------|----|------|----|----|
| | | | ±0.2 | ±0.2 | | | | |
| EMGA-40-P-G...-40 | 93.5 | 26 | 23 | 2 | 39 | 28.5 | 8 | 6 |
| EMGA-60-P-G...-60 | 113.5 | 35 | 30 | 3 | 47 | 31 | 10 | 8 |
| EMGA-80-P-G...-80 | 138.5 | 40 | 36 | 3 | 60 | 38.5 | 12 | 10 |
| EMGA-80-P-G...-100 | 143.5 | 40 | 36 | 3 | 60 | 43.5 | 16 | 10 |
| EMGA-120-P-G...-100 | 176.5 | 55 | 50 | 4 | 74 | 47.5 | 20 | 16 |

Ordering data

| For motor flange size | Gear ratio | Part No. | Type |
|-----------------------|------------|----------|-----------------------|
| 40 | 3 | 2297684 | EMGA-40-P-G3-EAS-40 |
| | 5 | 2297685 | EMGA-40-P-G5-EAS-40 |
| 60 | 3 | 2297686 | EMGA-60-P-G3-EAS-60 |
| | 5 | 2297687 | EMGA-60-P-G5-EAS-60 |
| 80 | 3 | 2297690 | EMGA-80-P-G3-EAS-80 |
| | 5 | 2297691 | EMGA-80-P-G5-EAS-80 |
| 100 | 3 | 552194 | EMGA-80-P-G3-SAS-100 |
| | 5 | 552195 | EMGA-80-P-G5-SAS-100 |
| | 3 | 552196 | EMGA-120-P-G3-SAS-100 |
| | 5 | 552197 | EMGA-120-P-G5-SAS-100 |

Servo motors EMME-AS

FESTO

Accessories

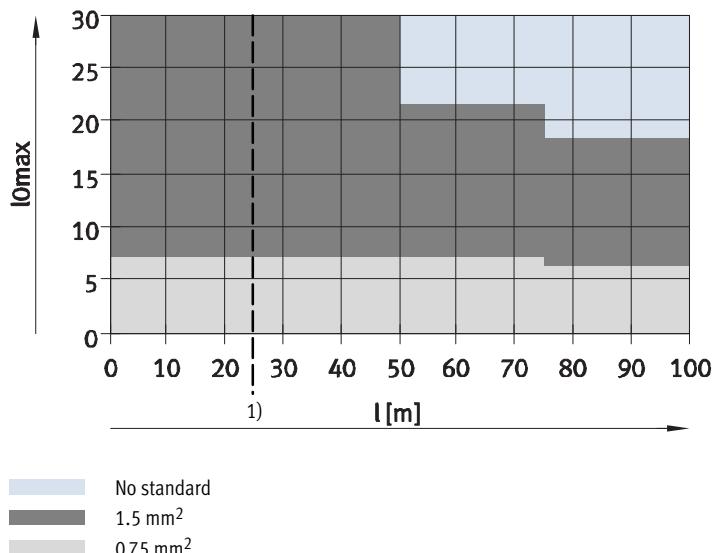
Technical data – Cables

| | | |
|--|--|--|
| Description | Motor cable | |
| For motor | EMME-AS-40/60 | EMME-AS-80/100 |
| Type | NEBM-M16G8-...-Q7-... | NEBM-M16G8-...-Q9-... |
| Cable composition | 2x (2x 0.25 mm ²) (3 A, 48 V, 0.5 KV) 4x 0.75 mm ² (12 A, 600 V, 2.5 KV) | 2x (2x 0.5 mm ²) (8 A, 300 V, 2.5 KV) 4 x 1.5 mm ² (16 A, 600 V, 2.5 KV) |
| Degree of contamination | Screened | |
| Degree of contamination | 3 | |
| Min. bending radius [mm] | 55 | 64 |
| Ambient temperature [°C] | -50 ... +90 | -50 ... +90 |
| Ambient temperature ¹⁾ [°C] | -40 ... +90 | -40 ... +90 |
| Cable characteristic | Suitable for use with energy chains | |
| Degree of protection | IP65 (in assembled state) | |
| Material | Polyurethane | |
| Note on materials | RoHS compliant | |
| CE marking (see declaration of conformity) | To EU Low Voltage Directive | |

| | | |
|--|---|--|
| Description | Encoder cable | |
| For motor | EMME-AS-40/60/80/100 | |
| Type | NEBM-M12G8-... | |
| Cable composition | 4x (2x 0.14 mm ²) Screened | |
| Degree of contamination | 3 | |
| Min. bending radius [mm] | 68 | |
| Ambient temperature [°C] | -40 ... +80 | |
| Ambient temperature ¹⁾ [°C] | -5 ... +80 | |
| Cable characteristic | Suitable for use with energy chains | |
| Degree of protection | IP65 (in assembled state) | |
| Material | Polyurethane | |
| Note on materials | RoHS compliant | |

1) With flexible cable installation

Recommended cable cross section as a function of cable length l and max. motor current I₀

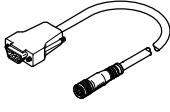


- 1) Cable lengths > 25 m possible following technical clarification;
up to 100 m on request.

Servo motors EMME-AS

Accessories

FESTO

| Ordering data | Cable length [m] | Part No. | Type |
|--|--------------------------|--|--------------------------|
| Motor cable | | | |
| | | For EMME-AS-40/60 (cable cross section: 0.75 mm ²) | |
|  | 2.5 | 8004662 | NEBM-M16G8-E-2.5-Q7-LE8 |
| | 5 | 8003770 | NEBM-M16G8-E-5-Q7-LE8 |
| | 7.5 | 8004663 | NEBM-M16G8-E-7.5-Q7-LE8 |
| | 10 | 8003771 | NEBM-M16G8-E-10-Q7-LE8 |
| | 15 | 8003772 | NEBM-M16G8-E-15-Q7-LE8 |
| | X length ¹⁾ | 8003773 | NEBM-M16G8-E--Q7-LE8 |
| | | For EMME-AS-80/100 (cable cross section: 1.5 mm ²) | |
|  | 2.5 | 8004660 | NEBM-M16G8-E-2.5-Q9-LE8 |
| | 5 | 8003766 | NEBM-M16G8-E-5-Q9-LE8 |
| | 7.5 | 8004661 | NEBM-M16G8-E-7.5-Q9-LE8 |
| | 10 | 8003767 | NEBM-M16G8-E-10-Q9-LE8 |
| | 15 | 8003768 | NEBM-M16G8-E-15-Q9-LE8 |
| | X length ¹⁾ | 8003769 | NEBM-M16G8-E--Q9-LE8 |
| Encoder cable | | | |
|  | For EMME-AS-40/60/80/100 | | |
| | 2.5 | 8004664 | NEBM-M12G8-E-2.5-N-S1G15 |
| | 5 | 8003762 | NEBM-M12G8-E-5-N-S1G15 |
| | 7.5 | 8004665 | NEBM-M12G8-E-7.5-N-S1G15 |
| | 10 | 8003763 | NEBM-M12G8-E-10-N-S1G15 |
| | 15 | 8003764 | NEBM-M12G8-E-15-N-S1G15 |
| | X length ¹⁾ | 8003765 | NEBM-M12G8-E--N-S1G15 |

- 1) Max. 25 m. Cable lengths > 25 m possible following technical clarification; up to 100 m on request.
Available in 0.1 m increments.

Product Range and Company Overview

A Complete Suite and Company Overview

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components
Complete custom engineered solutions



Custom Control Cabinets
Comprehensive engineering support and on-site services



Complete Systems
Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical
Electromechanical actuators, motors, controllers & drivers



Pneumatics
Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices
PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 16,000 employees in 60 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



© Copyright 2013, Festo Corporation. While every effort is made to ensure that all dimensions and specifications are correct, Festo cannot guarantee that publications are completely free of any error, in particular typing or printing errors. Accordingly, Festo cannot be held responsible for the same. For Liability and Warranty conditions, refer to our "Terms and Conditions of Sale", available from your local Festo office. All rights reserved. No part of this publication may be reproduced, distributed, or transmitted in any form or by any means, electronic, mechanical, photocopying or otherwise, without the prior written permission of Festo. All technical data subject to change according to technical update.



Printed on recycled paper at New Horizon Graphic, Inc., FSC certified as an environmental friendly printing plant.

Festo North America



**[1] Festo Canada
Headquarters**
Festo Inc.
5300 Explorer Drive
Mississauga, ON
L4W 5G4

[2] Montréal
5600, Trans-Canada
Pointe-Claire, QC
H9R 1B6

[3] Québec City
2930, rue Watt#117
Québec, QC
G1X 4G3



**[4] Festo United States
Headquarters**
Festo Corporation
395 Moreland Road
Hauppauge, NY
11788

[5] Appleton
North 922 Tower View Drive, Suite N
Greenville, WI
54942

[7] Detroit
1441 West Long Lake Road
Troy, MI
48098

[6] Chicago
85 W Algonquin - Suite 340
Arlington Heights, IL
60005

[8] Silicon Valley
4935 Southfront Road, Suite F
Livermore, CA
94550

Festo Regional Contact Center

Canadian Customers

Commercial Support:
Tel: 1 877 GO FESTO (1 877 463 3786)
Fax: 1 877 FX FESTO (1 877 393 3786)
Email: festo.canada@ca.festo.com

Technical Support:
Tel: 1 866 GO FESTO (1 866 463 3786)
Fax: 1 877 FX FESTO (1 877 393 3786)
Email: technical.support@ca.festo.com

USA Customers

Commercial Support:
Tel: 1 800 99 FESTO (1 800 993 3786)
Fax: 1 800 96 FESTO (1 800 963 3786)
Email: customer.service@us.festo.com

Technical Support:
Tel: 1 866 GO FESTO (1 866 463 3786)
Fax: 1 800 96 FESTO (1 800 963 3786)
Email: product.support@us.festo.com