

## Sensor interface CASM

**FESTO**



# Sensor interface CASM

Overview

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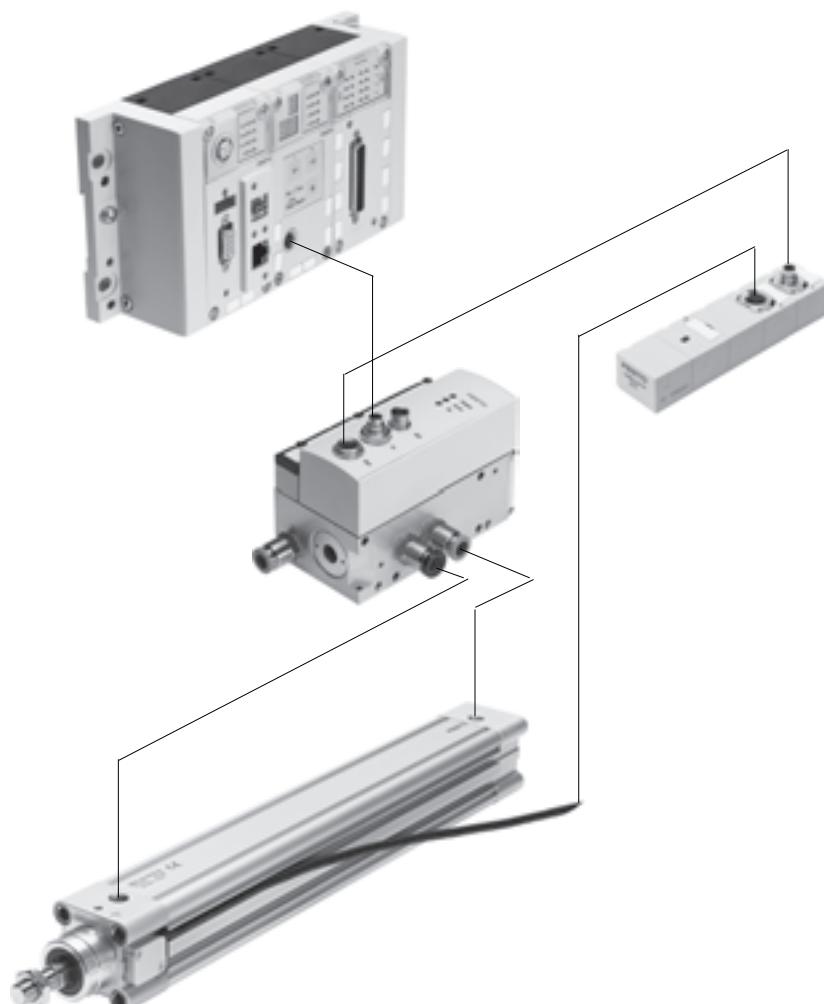
## Servo-pneumatic drive technology

Positioning and Soft Stop applications as an integral component of the valve terminal CPX – the modular peripheral system for decentralised automation tasks.

The modular design means that valves, digital inputs and outputs, positioning modules and end-position controllers, as appropriate to the application, can be combined in almost any way on the CPX terminal.

### Advantages:

- Pneumatics and electrics – control and positioning on one platform
- Innovative positioning technology – piston rod drives, rodless drives, rotary drives
- Actuation via fieldbus
- Remote maintenance, remote diagnostics, web server, SMS and e-mail alert are all possible via TCP/IP
- Modules can be quickly exchanged and expanded without altering the wiring



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Key features

## Axis controllers CPX-CMAX



**Free choice:**  
Position and force control, directly actuated or selected from one of 64 configurable position sets.  
If you are looking for something more:  
the configurable function for switching to the next set enables simple functional sequences to be realised in the axis controller CPX-CMAX.  
Everything is recognisable:  
the auto-identification function identifies each station with its device data on the controller CPX-CMAX.

**Also included:**  
The functional scope of the controller CPX-CMAX includes actuation of a brake or clamping unit via the proportional directional control valve VPWP.  
Up to 7 modules (max. 7 axes) can be operated in parallel and independently of each other.  
Commissioning via FCT (Festo configuration software) or via fieldbus: no programming, only configuration.

## Technical data → Internet: cpx-cmax

**Advantages:**

- Greater flexibility
- OEM friendly – commissioning also via fieldbus
- Clear installation and fast commissioning
- Cost-effective
- You program the system in your PLC environment

## End-position controllers CPX-CMPX



Fast travel between the mechanical end stops of the cylinder, stopping gently and without impact in the end position.  
Fast commissioning via control panel, fieldbus or handheld unit.  
Improved control of downtime.  
Actuation of a brake or clamping unit via the proportional directional control valve VPWP is an integral component of the controller CMPX.

Depending on the fieldbus chosen, up to 9 end-position controllers can be actuated on the CPX terminal.  
All system data can be read and written via the fieldbus, including, for example the mid positions.

## Technical data → Internet: cpx-cmpx

**Advantages:**

- Greater flexibility
- OEM friendly – commissioning also via fieldbus
- Clear installation and fast commissioning
- Cost-effective
  - Up to 30% faster cycle rates
  - Significantly reduced system vibration
- Improved work ergonomics thanks to significantly reduced noise level
- The extended diagnostics help to reduce the service time of the machine

## Proportional directional control valve VPWP



The 5/3-way proportional directional control valve for applications with Soft Stop and pneumatic positioning.  
Fully digitalised – with integrated pressure sensors, with new diagnostic functions.  
In sizes 4, 6 and 8.  
Flow rate of 350, 700 and 1400 l/min.

With switching output for actuating a brake.  
Coloured supply ports.  
Pre-assembled cables guarantee faultless and fast connection with the controllers CPX-CMPX and CPX-CMAX.

## Technical data → Internet: vpwp

**Advantages:**

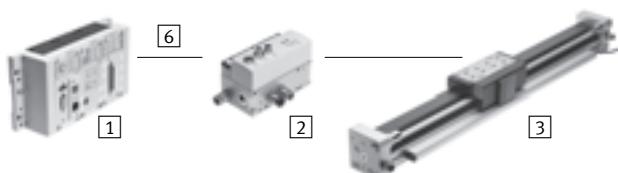
- Clear installation and fast commissioning
- Reduction of system downtimes thanks to the new diagnostic options
- With switching output for actuating a brake/clamping unit

## Sensor interface CASM

Drive options

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System with linear drive DDLI, DGCI



- [1] Controller module CPX-CMPX or CPX-CMAX
- [2] Proportional directional control valve VPWP
- [3] Linear drive DDLI, DGCI with displacement encoder
- [6] Connecting cable KVI-CP-3-...

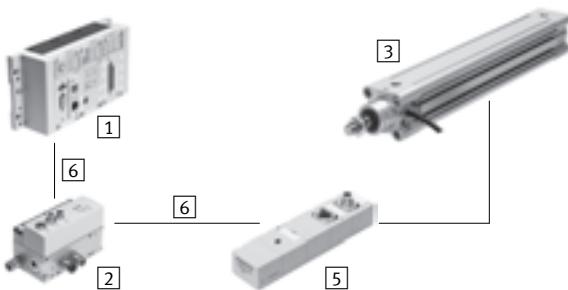
Technical data ➔ Internet: ddli or dgci

- Pneumatic rodless linear drive with displacement encoder, with or without recirculating ball bearing guide
- Displacement encoder with absolute and contactless measurement
- Diameters:
  - DGCI: 18 ... 63 mm
  - DDLI: 25 ... 63 mm
- Stroke: 100 ... 2000 mm in fixed lengths
- Range of applications: Soft Stop and pneumatic positioning
- Loads from 1 ... 180 kg
- No sensor interface required

Advantages:

- Complete drive unit
- DDLI for easy connection to customer's guide system
- Excellent running characteristics
- For fast and accurate positioning down to ±0.2 mm (only with axis controller CPX-CMAX)

System with standard cylinder DNCI, DDPC



- [1] Controller module CPX-CMPX or CPX-CMAX
- [2] Proportional directional control valve VPWP
- [3] Standard cylinder DNCI, DDPC with displacement encoder
- [5] Sensor interface CASM-S-D3-R7
- [6] Connecting cable KVI-CP-3-...

Technical data ➔ Internet: dnci

- Standard cylinder with integrated displacement encoder, conforms to DIN ISO 6432, VDMA 24 562, NF E 49 003.1 and Uni 10 290
- Displacement encoder with contactless and incremental measuring
- Diameter: 32 ... 100 mm
- Stroke: 100 ... 750 mm
- Range of applications: Soft Stop and pneumatic positioning
- Loads from 3 ... 450 kg and a matching sensor interface CASM-S-D3-R7
- Pre-assembled cables guarantee faultless and fast electrical connection

Advantages:

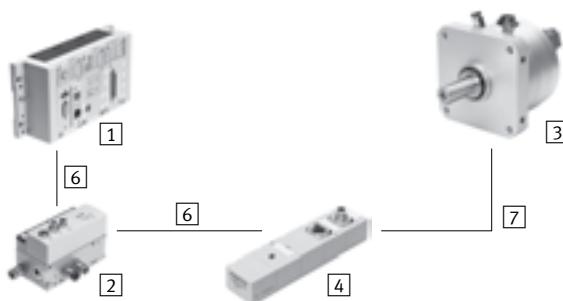
- Compact drive unit
- Can be used universally
- Also with guide unit
- For fast and accurate positioning up to ±0.5 mm (only with axis controller CPX-CMAX)

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Drive options

System with swivel module DSMI



- [1] Controller module CPX-CMPX or CPX-CMAX
- [2] Proportional directional control valve VPWP
- [3] Swivel module DSMI with displacement encoder
- [4] Sensor interface CASM-S-D2-R3
- [6] Connecting cable KVI-CP-3...
- [7] Connecting cable NEBC-P1W4-K-0,3-N-M12G5

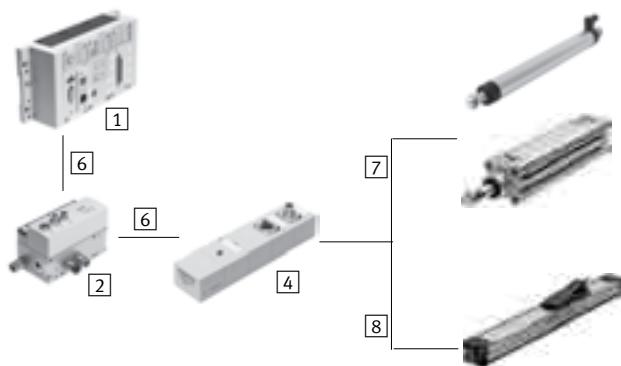
Technical data ➔ Internet: dsmi

- Swivel module DSMI with integrated displacement encoder
- Identical construction as pneumatic swivel module DSM
- Absolute displacement encoder on basis of potentiometer
- Swivel range from 0 ... 270°
- Size: 25, 40, 63
- Max. torque: 5 ... 40 Nm
- Range of application of Soft Stop and pneumatic positioning: mass moments of inertia from 15 ... 6000 kgcm<sup>2</sup> and the matching sensor interface CASM-S-D2-R3
- Pre-assembled cables guarantee faultless and fast connection with the proportional directional control valve VPWP

Advantages:

- Complete drive unit, compact, can be used immediately
- High angular acceleration
- With adjustable fixed stops
- For fast and accurate positioning down to ±0.2° (only with axis controller CPX-CMAX)

System with potentiometer



- [1] Controller module CPX-CMPX or CPX-CMAX
- [2] Proportional directional control valve VPWP
- [4] Sensor interface CASM-S-D2-R3
- [6] Connecting cable KVI-CP-3...
- [7] Connecting cable NEBC-P1W4-K-0,3-N-M12G5
- [8] Connecting cable NEBC-A1W3-K-0,4-N-M12G5

Technical data ➔ 7

- Attachable potentiometers with absolute measurement, with high degree of protection
- With connecting rod or moment compensator
- Measuring range:  
Connecting rod: 100 ... 750 mm  
Moment compensator:  
225 ... 2000 mm
- Pre-assembled cables guarantee faultless and fast connection with the sensor interface CASM
- Range of applications: Soft Stop and pneumatic positioning with cylinder Ø 25 ... 80 mm, e.g. DNC or DSBC
- Loads from 1 ... 300 kg

Advantages:

- Easy installation and fast commissioning
- Cost-effective
- Can also be used in harsh ambient conditions
- Variety of drives: CPX-CMPX and CPX-CMAX also support cylinders with external displacement encoder

# Sensor interface CASM

Drive options

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System components for Soft Stop systems with end-position controller CPX-CMPX						➔ Page/ Internet	
[3]	Linear drive	Standard cylinder	Swivel module	Displacement encoder			
	DDLI/DGCI	DNCI/DDPC	DSMI	MLO-LWG/-TLF	MME-MTS		
[1] End-position controller CPX-CMPX	■	■	■	■	■	cpx-cmpx	
[2] Proportional directional control valve VPWP	■	■	■	■	■	vpwp	
[4] Sensor interface CASM-S-D2-R3	-	-	■	■	-	7	
[5] Sensor interface CASM-S-D3-R7	-	■	-	-	-	7	
[6] Connecting cable KVI-CP-3-...	■	■	■	■	■	10	
[7] Connecting cable NEBC-P1W4-...	-	-	■	■ / -	-	10	
[8] Connecting cable NEBC-A1W3-...	-	-	-	- / ■	-	10	
- Connecting cable NEBP-M16W6-...	-	-	-	-	■	vpwp	

System components for pneumatic positioning systems with axis controller CPX-CMAX						➔ Page/ Internet	
[3]	Linear drive	Standard cylinder	Swivel module	Displacement encoder			
	DDLI/DGCI	DNCI/DDPC	DSMI	MLO-LWG/-TLF	MME-MTS		
[1] Axis controller CPX-CMAX	■	■	■	■	■	cpx-cmax	
[2] Proportional directional control valve VPWP	■	■	■	■	■	vpwp	
[4] Sensor interface CASM-S-D2-R3	-	-	■	■	-	7	
[5] Sensor interface CASM-S-D3-R7	-	■	-	-	-	7	
[6] Connecting cable KVI-CP-3-...	■	■	■	■	■	10	
[7] Connecting cable NEBC-P1W4-...	-	-	■	■ / -	-	10	
[8] Connecting cable NEBC-A1W3-...	-	-	-	- / ■	-	10	
- Connecting cable NEBP-M16W6-...	-	-	-	-	■	vpwp	

# Sensor interface CASM

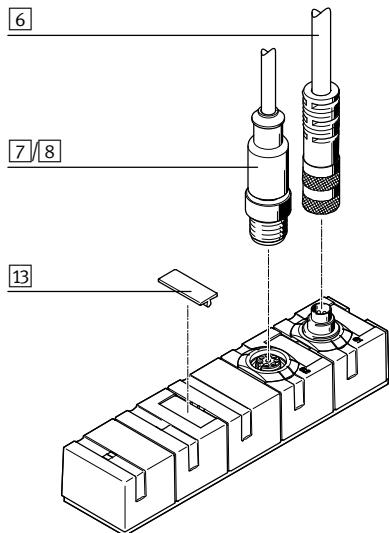
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Type codes and peripherals overview

## Type codes

CASM	-	S	-	D2	-	R3
<b>Type</b>						
CASM	Sensor interface					
<b>Function</b>						
S	Sensor interface					
<b>Displacement encoder</b>						
D2	Analogue					
D3	Incremental					
<b>Electrical connection</b>						
R3	Individual plug M12					
R7	Round plug M12, 8-pin					

## Peripherals overview



<b>Accessories</b>		
Type	Brief description	➔ Page/Internet
[6]	Connecting cable KVI-CP-3	Connection between proportional directional control valve VPWP and sensor interface CASM 10
[7/8]	Connecting cable NEBC	Connection between sensor interface CASM and displacement encoder 10
[13]	Inscription label IBS	For labelling the sensor interface 10

# Sensor interface CASM

Technical data

The sensor interface CASM is used to actuate pneumatic drives with analogue/incremental displacement encoder at a position controller CPX-CMAX or CPX-CMPX. It establishes the connection between the displacement encoder and the proportional directional control valve VPWP.



## Note

The sensor interface CASM-S-D3-R7 is specially tailored to the encoder of the standard cylinder DNCI. It cannot be used with other encoders.



General technical data		
	CASM-S-D2-R3	CASM-S-D3-R7
For displacement encoder	Analogue, potentiometer	Digital, incremental
Input voltage	[V DC]	0 ... 5
Nominal operating voltage	[V DC]	24
Residual ripple	[Vss]	4
Perm. voltage fluctuations	[%]	±25
Current consumption at nominal voltage	[mA]	40 ... 50
Power supply requirement		PELV (Protected Extra-Low Voltage)
Power failure bridging	[ms]	10
Type of mounting		Via through-hole
Mounting position		Any
Diagnostics		
LED indicators	Green	Ready status
	Red	Error
Device-specific diagnostics via control interface		– Undervoltage – Wire break – Communications errors
Control interface		
Data		CAN bus with Festo protocol
		Digital
		Without terminating resistor
Electrical connection		5-pin M9 Plug
Measuring system		
Electrical connection		5-pin Socket M12
Materials		
Housing		Reinforced polybutylene terephthalate
Product weight	[g]	128

Operating and environmental conditions		
Ambient temperature	[°C]	0 ... 55
Storage temperature	[°C]	-20 ... +70
Relative air humidity	[%]	0 ... 95, non-condensing
Protection class to EN 60529		IP67
CE mark (see declaration of conformity)		To EU EMC Directive
Corrosion resistance class CRC <sup>1)</sup>		1
Vibration resistance to DIN/IEC 68, Part 2-6		Tested to severity level 2
Continuous shock resistance to DIN/IEC 68, Part 2-27		Tested to severity level 2

1) Corrosion resistance class 1 according to Festo standard 940 070

Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

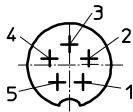
# Sensor interface CASM

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Technical data and accessories

## Pin allocation

Plug S1

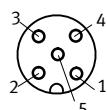


Pin	Function
1	+24 V nominal operating voltage
2	-
3	0 V
4	CAN_H
5	CAN_L
Housing	Cable screening

Plug S2

CASM-S-D2-R3

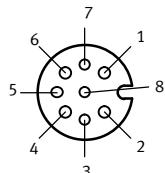
For analogue, absolute displacement encoder



Pin	Function
1	Measuring system housing
2	-
3	Analogue GND
4	Reference voltage
5	Analogue input
Housing	Earth terminal (FE)

CASM-S-D3-R7

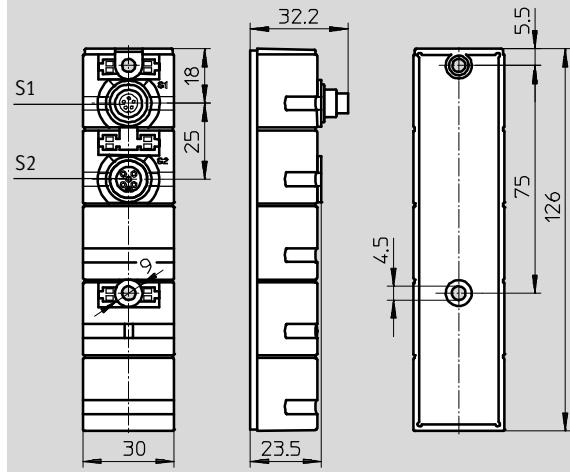
For digital, incremental displacement encoder



Pin	Function
1	+ Vb sensor
2	0 V
3	Signal sine +
4	Signal sine -
5	Signal cosine -
6	Signal cosine +
7	Screen
8	-
Housing	Earth terminal (FE)

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



S1 Green LED for ready status  
S2 Red LED for fault

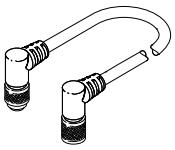
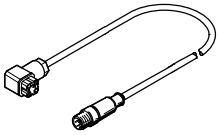
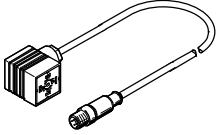
## Ordering data

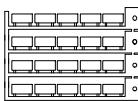
	Brief description	Part No.	Type
	For analogue, absolute displacement encoder	549292	CASM-S-D2-R3
	For digital, incremental displacement encoder	558387	CASM-S-D3-R7

# Sensor interface CASM

Accessories

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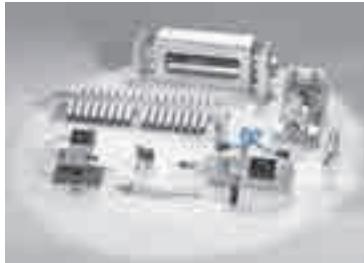
Ordering data – Connecting cables				
	Brief description	Cable length [m]	Part No.	Type
Connection between proportional directional control valve VPWP and sensor interface CASM				
	Angled plug and angled socket	0.25	540327	KVI-CP-3-WS-WD-0,25
		0.5	540328	KVI-CP-3-WS-WD-0,5
		2	540329	KVI-CP-3-WS-WD-2
		5	540330	KVI-CP-3-WS-WD-5
		8	540331	KVI-CP-3-WS-WD-8
	Straight plug and straight socket	2	540332	KVI-CP-3-GS-GD-2
		5	540333	KVI-CP-3-GS-GD-5
		8	540334	KVI-CP-3-GS-GD-8
	Connector for control cabinet through-feed	–	543252	KVI-CP-3-SSD
Connection between sensor interface CASM and displacement encoder				
	For swivel module DSMI and potentiometer LWG	0.3	549293	NEBC-P1W4-K-03-N-M12G5
	Potentiometer TLF	0.3	549294	NEBC-A1W3-K-03-N-M12G5

Ordering data – Inscription labels				
	Brief description	Quantity	Part No.	Type
	Inscription labels 8x20, in frames	20	539388	IBS-8X20

## Product Range and Company Overview

### A Complete Suite and Company Overview

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components**  
Complete custom engineered solutions



**Custom Control Cabinets**  
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With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



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Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 16,000 employees in 60 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

### Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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