## **FESTO**





Key features

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#### Function

The proportional media valve is a 2/2-way valve for controlling material flows. It is open in normal position. The shut-off element is a tubular pinch valve sleeve made

from elastomer. When the valve is pressurised, the tubular pinch valve sleeve closes and the material flow is tightly shut off. When pressurisation stops, the valve will open due

to the inherent stress of the pinch valve sleeve or the pressure of the medium. The valve can be used to shut off liquid and dusty media, solids (granulates) and mixtures of substances. The free passage when the valve is opened ensures minimum flow resistance and prevents the valve becoming blocked or clogged.

#### General



G½, G½ Clamp to DIN 32676



Standard nominal flow rate 1,550 l/min, 12,800 l/min

#### Application

 The valve can be used to shut off media as well as mixtures of substances

#### Design

- Easy-to-clean, cylindrical housing
- Normally open
- Pinch valve sleeve made from elastomer



Note

Pilot air port 12: G½ at DN15, M5 at DN6, max permissible thread length 5 mm.

#### Areas of application

The proportional media valve may only be used in systems where a damaged or leaking seal cartridge cannot pose a hazard to people or property. The media circuit must be sized for the set pilot pressure. The designer and operator of the system are responsible for the suitability of the product in combination with the respective system as well as for the

resistance of the seal cartridge material to the medium used. Appropriate examinations are generally required to evaluate suitability. The risks associated with a leaking seal cartridge and the corresponding consequences must be taken into account when planning the system.



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Product range overview

Version	Туре	Nominal width DN	Process valve connection	Nominal flow rate [l/min]	→ Page/Internet	
0	VZQA	6	G1/4 Clamp to DIN 32676	1,550	5	0
6	VZQA	15	G1/2 Clamp to DIN 32676	12,800	7	0



#### Note

The hermetic separation between the media circuit and control circuit is no longer guaranteed if wear causes the pinch valve sleeve to leak. The flow medium can then get into the control circuit, from where it can escape. Any potential hazard (e.g. due to aggressive or hot media) must be ruled out. The compressed air supply to the control valve must be protected against the ingress of the flow medium using a

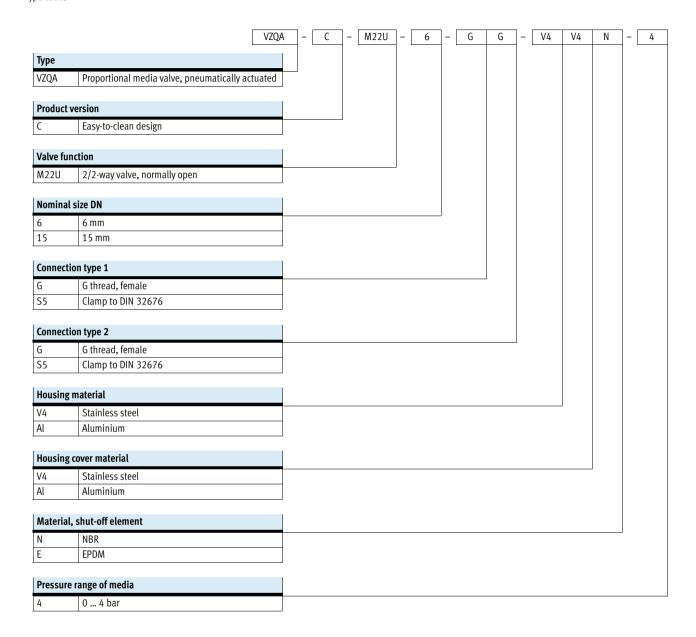
suitable non-return valve, or a suitable protection against return flow must be integrated in the pilot line in the immediate vicinity of the media valve. Pilot medium can get

into the media circuit if the pinch valve sleeve fails. The media circuit must therefore be sized for the set pilot pressure. Any potential hazard must be ruled out.



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Type codes



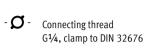
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### **Proportional media valves VZQA** Technical data process valve connection G1/4 and clamp

#### Function



Standard nominal flow rate 1,550 l/min





General technical data						
VZQA		GG-V4V4E-4	GG-ALV4N-4	S5S5-V4V4E-4		
Nominal width DN		6				
Process valve connection		Clamp to DIN 32676				
Auxiliary pilot air port 12		M5				
Valve function		2/2-way, monostable, open				
Design		Pinch valve, pneumatically actu	ıated			
Type of mounting		In-line installation				
Actuation type		Pneumatic				
Type of control		Externally actuated				
Reset method		Rebound resilience				
Mounting position		Any				
Sealing principle		Soft				
Direction of flow		Reversible				
Max. viscosity	[mm <sup>2</sup> /s]	4000				
Product weight	[g]	157	105.5	215		

Operating and environmental c	onditions			
VZQA		GG-V4V4E-4	GG-ALV4N-4	S5S5-V4V4E-4
Switching time ON	[ms]	125		
Switching time OFF	[ms]	125		
Standard nominal flow rate	[l/min]	1,550		
Medium pressure	[bar]	0 4		
Nominal pressure of process val	ve PN	10		
Overload pressure	[bar]	7.8		
Pilot pressure	[bar]	1 6.5		
Differential pressure	[bar]	2.5		
Medium		Compressed air to	Compressed air to ISO 8573-1:2010	Compressed air to
		ISO 8573-1:2010 [-:-:1]	[-:-:-]	ISO 8573-1:2010 [-:-:1]
		Water		Water
Pilot medium		Compressed air to	Compressed air to ISO 8573-1:2010	Compressed air to
		ISO 8573-1:2010 [7:4:1]	[7:4:4]	ISO 8573-1:2010 [7:4:1]
Ambient temperature	[°C]	-5 60	-	-
Temperature of medium	[°C]	-5 100	-5 60	-5 100
b value		0.8		
C value	[l/sbar]	4.25		
Corrosion resistance class CRC <sup>1</sup>	)	4		

<sup>1)</sup> Corrosion resistance class 4 to Festo standard 940 070 Components subject to high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.



# **Proportional media valves VZQA**Technical data



Materials							
VZQA	GG-V4V4E-4	GG-ALV4N-4	S5S5-V4V4E-4	Material number			
Housing	High-alloy stainless steel	Wrought aluminium alloy	High-alloy stainless steel	1.4435			
Housing cover	High-alloy stainless steel	High-alloy stainless steel	High-alloy stainless steel	1.4435			
Seals	FPM	·		-			
Shut-off element	EPDM	EPDM NBR EPDM					
Note on materials Contains PWIS (paint-wetting impairment substances), RoHS-compliant							



Туре	D1	D2	D3 Ø	D4 Ø	D5 Ø	L1	L2	L3	L4	T1	=©1	=© 2
VZQA-C-M22U-6-GG-V4V4E-4	G1/4				_	4 E		0	0			
VZQA-C-M22U-6-GG-ALV4N-4	074	M5	9	24	_	65	49	0	0	12	22	22
VZQA-C-M22U-6-S5S5-V4V4E-4	-				25	95		23	23			

Ordering data			
	Process valve connection	Part No.	Туре
	G1/4	2931678	VZQA-C-M22U-6-GG-V4V4E-4
		2931679	VZQA-C-M22U-6-GG-ALV4N-4
		2931681	VZQA-C-M22U-6-S5S5-V4V4E-4

Ordering data					
Seal cartridge	Nominal size DN	Information on materials, shut-off element	Note on materials	Part No.	Туре
	6	NBR EPDM	RoHS-compliant	2392881 2392882	VAVC-Q2-M22U-6-N VAVC-Q2-M22U-6-E
9 0					

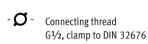
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### Proportional media valves VZQA Technical data process valve connection G½ and clamp

#### Function



Standard nominal flow rate 12,800 <sup>l</sup>/min





General technical data							
VZQA		GG-ALV4N-4	GG-V4V4E-4	GG-V4V4N-4	S5S5-V4V4E-4		
Nominal width DN		15					
Process valve connection		G½ Clamp to DIN 326					
Auxiliary pilot air port 12		G1/8					
Valve function		2/2-way, monostable, ope	en				
Design		Pinch valve, pneumaticall	ly actuated				
Type of mounting		In-line installation					
Actuation type		Pneumatic					
Type of control		Externally actuated					
Reset method		Rebound resilience					
Mounting position		Any					
Sealing principle		Soft					
Direction of flow		Reversible					
Max. viscosity	[mm <sup>2</sup> /s]	4,000					
Product weight	[g]	265	431	431	559		

Operating and environmental cor	nditions								
VZQA		GG-ALV4N-4	GG-V4V4E-4	GG-V4V4N-4	S5S5-V4V4E-4				
Switching time ON	[ms]	250							
Switching time OFF	[ms]	250	250						
Standard nominal flow rate	[l/min]	12,800							
Medium pressure	[bar]	0 4							
Nominal pressure of process valve	PN	10							
Overload pressure	[bar]	7.8							
Pilot pressure	[bar]	1 6.5							
Differential pressure	[bar]	2.5							
Medium		Compressed air to	Compressed air to	Compressed air to	Compressed air to				
		ISO 8573-1:2010 [-:-:-]	ISO 8573-1:2010 [-:-:1]	ISO 8573-1:2010 [-:-:-]	ISO 8573-1:2010 [-:-:1]				
			Water		Water				
Pilot medium		Compressed air to	Compressed air to	Compressed air to	Compressed air to				
		ISO 8573-1:2010 [7:4:4]	ISO 8573-1:2010 [7:4:1]	ISO 8573-1:2010 [7:4:4]	ISO 8573-1:2010 [7:4:4]				
Ambient temperature	[°C]	-5 60							
Temperature of medium	[°C]	-5 60	-5 100	-5 60	-5 100				
b value		0.85							
C value	[l/sbar]	33.44							
Corrosion resistance class CRC <sup>1)</sup>		4							

<sup>1)</sup> Corrosion resistance class 4 to Festo standard 940 070 Components subject to high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.



# Proportional media valves VZQA Technical data

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Materials							
VZQA	GG-ALV4N-4	GG-V4V4E-4	GG-V4V4N-4	S5S5-V4V4E-4	Material number		
Housing	Wrought aluminium alloy	High-alloy stainless s	teel		1.4435		
Housing cover	High-alloy stainless steel				1.4435		
Seals	FPM				-		
Shut-off element	NBR	EPDM	NBR	EPDM	-		
Note on materials	Contains PWIS (paint-wett	Contains PWIS (paint-wetting impairment substances), RoHS-compliant					



		Ø	Ø	Ø							ļ
1/2	C1/6	1 5	20	-	95	01	7	7	1.6	26	36
	078	15	)6			01			14	00	)
_				34	130		24.5	24.5			
	1/ <sub>2</sub>	1½ G1/8	G½ G1/8 15	G½ G1/8 15 38	G½ 15 38	G1/8 15 38	G1/8 15 38 81	G½ 15 38 81	G1/8 15 38 81	G1/8 15 38 81 14	G1/8 15 38 81 14 36



## **Proportional media valves VZQA**Technical data



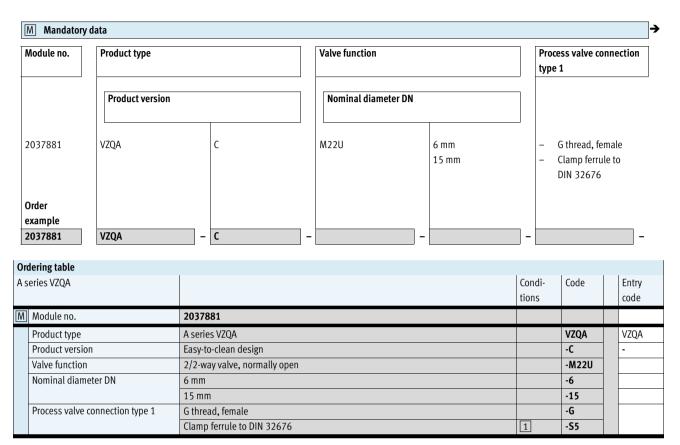
Ordering data			
	Process valve connection	Part No.	Туре
	G½	3022831	VZQA-C-M22U-15-GG-ALV4N-4
		3022829	VZQA-C-M22U-15-GG-V4V4E-4
		3022830	VZQA-C-M22U-15-GG-V4V4N-4
	Clamp to DIN 32676	3022833	VZQA-C-M22U-15-S5S5-V4V4E-4

Ordering data					
Seal cartridge	Nominal size DN	Information on	Note on materials	Part No.	Туре
		materials, shut-off			
		element			
	15	NBR	RoHS-compliant	3019151	VAVC-Q2-M22U-15-N
		EPDM		3019148	VAVC-Q2-M22U-15-E



## Proportional media valves VZQA Ordering data – Modular products

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1 S5 Only in combination with (housing cover material) stainless steel (austenitic chromium-nickel-molybdenum/1.4401, 1.4404 (AISI 316L), 1.4408 (V4)

Transfer order code										
	-		- [		-		-			



## **Proportional media valves VZQA**Ordering data – Modular products

**FESTO** 

Process valve connection type 2		Housing cover m	Housing cover material					
Housing material		Material, shut	off element					
<ul><li>G thread, female</li><li>Clamp ferrule to DIN 32676</li></ul>	AL V4	AL V4	EPDM NBR	0 4				
	-	-	-	-				

Or	dering table				
As	eries VZQA		Condi-	Code	Entry
			tions		code
M	Process valve connection type 2	G thread, female		-G	
		Clamp ferrule to DIN 32676	1	-S5	
	Housing material	Aluminium		-Al	
		Stainless steel		-V4	
	Housing cover material	Aluminium		-Al	
		Stainless steel		-V4	
	Material, shut-off element	EPDM		-E	
		NBR		-N	
	Pressure range of media	0 4		-4	

	Transfer order code					
-		-	-	-	-	