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Key features

At a glance

The electric linear drive ELGL is a handling axis with air-bearing guide and integrated linear motor. The drive elements and the air bearing form a single unit. The slide moves on the stator rail. An integrated displacement encoder sends signals to the controller.

The displacement encoder, controller and motor operate in a closed-loop control circuit.

This enables the motor to regulate to specified set values for speed and position within the permitted stroke range with a high degree of accuracy.

Advantages

- Highly accurate positioning and very good linearity thanks to the air bearing
- Integrated locking brake function through magnetic pretensioning of the air bearing
- Multiple carriages possible on one
 axis
- Opposing and synchronous movements possible
- No friction on the guide parts
- Maintenance and wear-free

The technology in detail



- 1 Mounting thread with centring recesses
- 2 Slide
- 3 Supply port for air bearing
- 4 Stator
- 5 End stop with rubber buffer, shock absorbers can alternatively be screwed in
- 6 Integrated displacement encoder
- 7 Sensor
- 8 Electrical interface, rotatable in steps of 90°
- Mounting thread for foot mountings

Complete system consisting of linear drive and motor controller

Linear axis ELGL



Motor controller CMMP-AS









Note

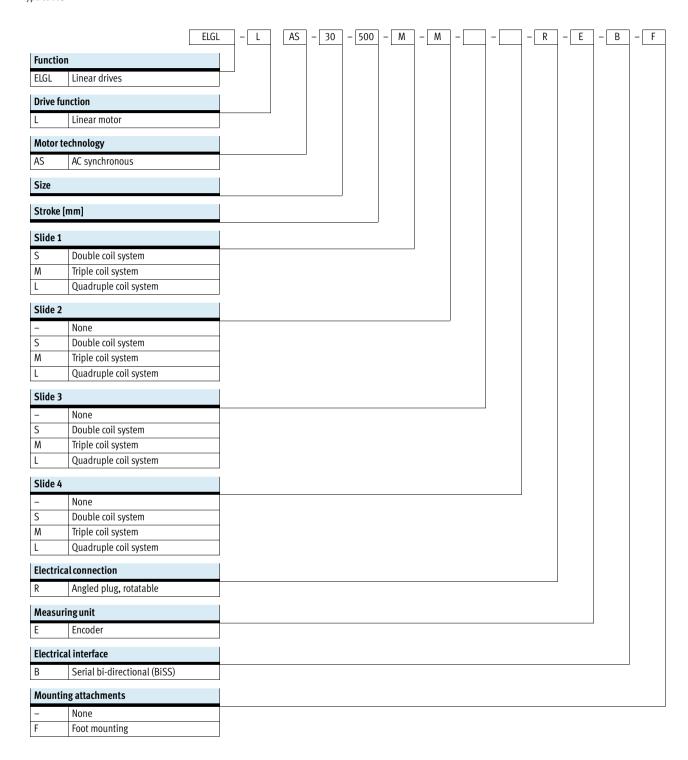
When using the linear axis, make sure that no dirt or dirt particles are sticking to the surface of the air bearing.

Invasive or hardened dirt can block the nozzles of the air bearing to the extent where they need to be replaced.



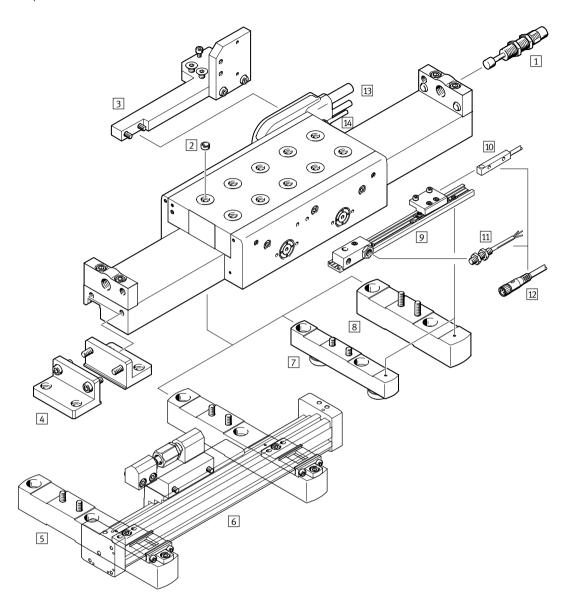
3

Type codes



Linear drives ELGL-LAS, with air bearing and linear motorPeripherals overview







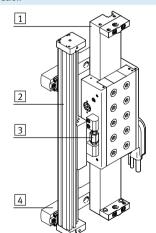
Peripherals overview

Acces	ssories		
	Туре	Brief description	→ Page/Internet
1	Shock absorber	For avoiding damage at the end stop in the event of malfunction	21
	YSRW		
2	Centring sleeve	For centring loads and attachments on the slide	21
	ZBH	Centring sleeves are not included in the scope of delivery of the drive	
3	Mounting kit	For mounting an energy chain (type: E6.29 or E6.40) on the linear drive ELGL	19
	EAHT		
4	Foot mounting	For mounting the axis on the end cap	16
	EAHF	2 included in the scope of delivery	
5	Mounting kit	For mounting a pneumatic linear drive DGC on the linear drive ELGL	20
	EAHC	The slides are connected to each other via a self-aligning rod coupler	
6	Linear drive	For relieving the load on the linear motor when used vertically (→ below)	dgc
	DGC-18		
7	Adjustable foot mounting	For mounting the axis on the stator	17
	EAHFPJ	Height-adjustable foot mounting, compensates for unevenness of the mounting surface	
		1 included in the scope of delivery	
8	Foot mounting	For mounting the axis on the stator	16
	EAHFP	2 included in the scope of delivery	
9	Sensor bracket	For attaching the inductive proximity sensors to the foot mountings EAHFP or EAHFPJ	18
	EAPR		
10	Proximity sensor	Inductive proximity sensor, square design	21
	SIES		
11	Proximity sensor	Inductive proximity sensor, round design	22
	SIEN		
12	Connecting cable	For connecting the proximity sensor with plug connection to the controller	22
	NEBU		
13	Motor cable	For connecting the motor and controller	21
	NEBM	Connection can be rotated in steps of 90°	
13	Encoder cable	For connecting the displacement encoder and controller	21
	NEBM	Connection can be rotated in steps of 90°	
14	QS push-in fitting	For connecting compressed air tubing with standard external diameters	22
	QSM		

Compressed air backup for vertical operation

A pneumatic linear drive DGC-18 can be attached to the linear drive ELGL to protect the linear motor from overheating. The effective load is additionally held by the DGC when approaching the position by means of an appropriate backpressure in the DGC.

Ordering aid: Part number: 532446 Type: DGC-18-...-G-...



- 1 Linear drive ELGL
- 2 Linear drive DGC
- 3 Self-aligning rod coupler FK
- 4 Mounting kit EAHC

Linear drives ELGL-LAS, with air bearing and linear motor Technical data



Function



- **Ø** - Size 30 ... 120

Stroke length 1 ... 5,750 mm



Note

All values are based on a normal temperature of 23 °C. Dynamic response and accuracy depend on the mounting (rigidity) and temperature stresses (heat concentration).



General technical data									
Size		30	64	64					
Coil system		S	S	M	S	M	L		
Constructional design		Electric linear direct drive							
		Guide with integrated displacement encoder							
Guide Air bearing									
Type of mounting		Via accessories							
Mounting position		Horizontal Any							
Effective stroke	[mm]	1 740	1 1,750 ¹⁾	1 1,650 ¹⁾	1 1,750 ¹⁾	1 1,650 ¹⁾	1 1,550 ¹⁾		
Max. feed force Fx	[N]	44	119	164	240	310	450		
Continuous feed force Fx	[N]	44	110	160	217	282	330		
Max. speed	[m/s]	4			3.4	3.2	2		
Max. acceleration	[m/s ²]	15.4	29.4	29.1	47.6	40.4	50.2		
Repetition accuracy	[mm]	±0.01							
Locking brake		Integrated by means o	of air bearing						

¹⁾ Work strokes up to 5,750 mm on request

Electrical data										
Size		30	64		120					
Coil system		S	S	М	S	М	L			
Type of motor		Linear AC servo moto	Linear AC servo motor							
Stator pole pitch	[mm]	5								
Displacement encoder		Incremental, magnetic, resolution 1.56 µm								
Intermediate circuit voltage	[V]	600								
Peak current	[A]	4.0	4.0	4.0	4.5	4.5	4.5			
Nominal current	[A]	3.5	3.5	3.0	3.5	3.0	2.75			
Magnetic radiation		None								

Pneumatic data									
Size		30	64		120				
Coil system		S	S	M	S	M	L		
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [2:4:2]							
		For dust: class 2 (max. particle size 1 µm, max. particle density 1 mg/m³)							
		For water: class 4 (B°C pressure dew point)							
		For oil: class 2 (≰_0.1 mg/m³, oil-	-free)						
Operating pressure	[bar]	5 6							
Air consumption [I/min] 15 15 20 15 20							40		

Linear drives ELGL-LAS, with air bearing and linear motor Technical data



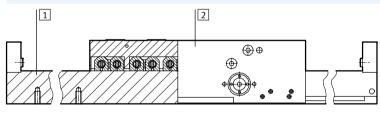
Operating and environmental cond	litions	
Ambient temperature ¹⁾	[°C]	0+40
Max. motor temperature	[°C]	70
Normal temperature ²⁾	[°C]	23
Temperature monitoring		Automatic switch-off in event of over-temperature (PTC resistor)
Degree of protection		IP65
Relative air humidity	[%]	20 80
(non-condensing)		
CE mark (see declaration of conform	nity)	To EU EMC Directive
		To EU Low Voltage Directive
Certification		C-Tick

- Temperature range must also be adhered to during transport.
 Unless otherwise stated, all values are based on normal temperature

Weight							
Size		30	64		120		
Coil system		S	S	M	S	М	L
Slide	[kg]	2.8	3.8	5.0	4.7	6.8	8.7
Stator	[kg/m]	4.9	13.3	"	27.0		

Materials

Sectional view



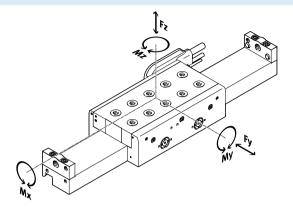
Line	inear drive								
1	Stator	Steel							
2	Housing	Wrought aluminium alloy, anodised							
-	Note on materials	Contains PWIS (paint-wetting impairment substances)							
		RoHS-compliant							

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Technical data

Static characteristic load values

The indicated forces and torques refer to the slide surface. The point of application of force is the point where the centre of the guide and the longitudinal centre of the slide intersect. These values must not be exceeded during dynamic operation. Attention must be paid to the acceleration and braking.



If the axis is simultaneously subjected to more than two of the indicated forces and torques, the following equation must be satisfied in addition to the indicated maximum loads:

$$\frac{|Fy|}{Fy_{max.}} + \frac{|F_Z|}{Fz_{max.}} + \frac{|Mx|}{Mx_{max.}} + \frac{|My|}{My_{max.}} + \frac{|Mz|}{Mz_{max.}} \leq 1$$

Permissible forces and torques							
Size		30	64		120		
Coil system		S	S	M	S	M	L
Fy _{max} .	[N]	600	600	600	600	600	600
Limit load Fz _{max} .	[N]	160	700	1,000	1,300	1,700	2,500
Tensile load Fz _{max} .	[N]	35	140	220	260	300	400
Mx _{max} .	[Nm]	1.2	8	10	14	21	28
My _{max} .	[Nm]	7	20	28	45	60	80
Mz _{max} .	[Nm]	20	20	30	20	30	50

50

60



Technical data



0

10

ELGL-IAS-30-...-S

4

3

2

1

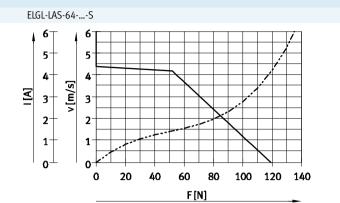
1

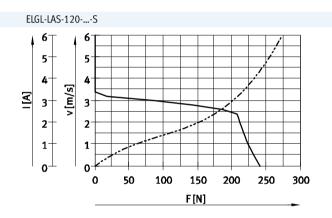
20

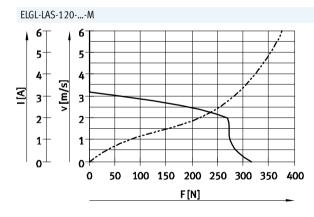
30

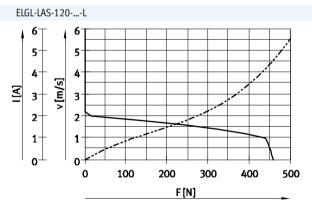
F[N]

40









Speed m/s
Current A

· 🏺 - Note

The characteristics are produced in combination with the relevant motor controllers CMMP-AS → 21



Technical data

Mounting options

The stator has an evenness value of 7 μ m over 300 mm. To ensure the quality of the air bearing, the mounting surface must be correspondingly precise.

For points of support with smooth surfaces, the linear drive can be mounted directly at the stator 1 or with the help of the foot mountings 2.

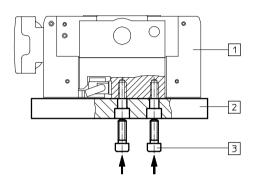
If the surface is not sufficiently even, the foot mounting 3 is used together with the adjustable foot mounting 4.

A 3 or 4-point mounting is recommended to secure the load.

1 Direct mounting

Range of application:

- Only with smooth surface (e.g. granite table)
- Required planarity: 7 μm over 300 mm

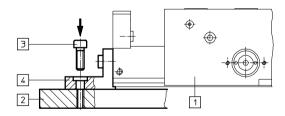


- 1 Linear drive
- 2 Mounting surface
- Socket head screw

2 Angled foot mounting

Range of application:

- Only with smooth surface (e.g. granite table)
- Up to a stator length of max. 500 mm
- Manual height adjustment may be required



- 1 Linear drive
- 2 Mounting surface
- Socket head screw
- 4 Foot mounting EAHF-...



Technical data

Mounting options

The stator has an evenness value of 7 μ m over 300 mm. To ensure the quality of the air bearing, the mounting surface must be correspondingly precise.

For points of support with smooth surfaces, the linear drive can be mounted directly at the stator 1 or with the help of the foot mountings 2.

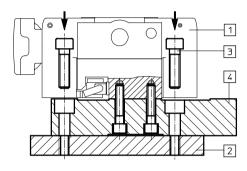
If the surface is not sufficiently even, the foot mounting 3 is used together with the adjustable foot mounting 4.

A 3 or 4-point mounting is recommended to secure the load.

3 Foot mounting

Range of application:

- With milled surface (good evenness)
- Recommended support spacing: every 360 mm
- Manual height adjustment may be required

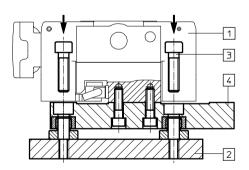


- 1 Linear drive
- 2 Mounting surface
- 3 Socket head screw
- 4 Foot mounting EAHF-...-P

4 Adjustable foot mounting

Range of application:

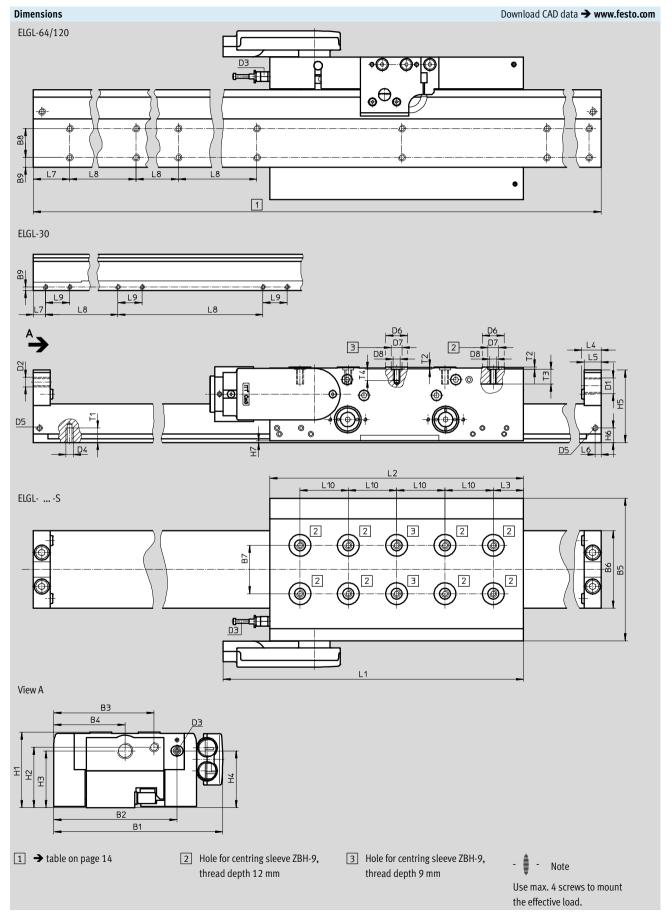
- With surface with low evenness
- Recommended support spacing: every 360 mm



- 1 Linear drive
- 2 Mounting surface
- 3 Socket head screw
- 4 Foot mounting EAHF-...-PJ

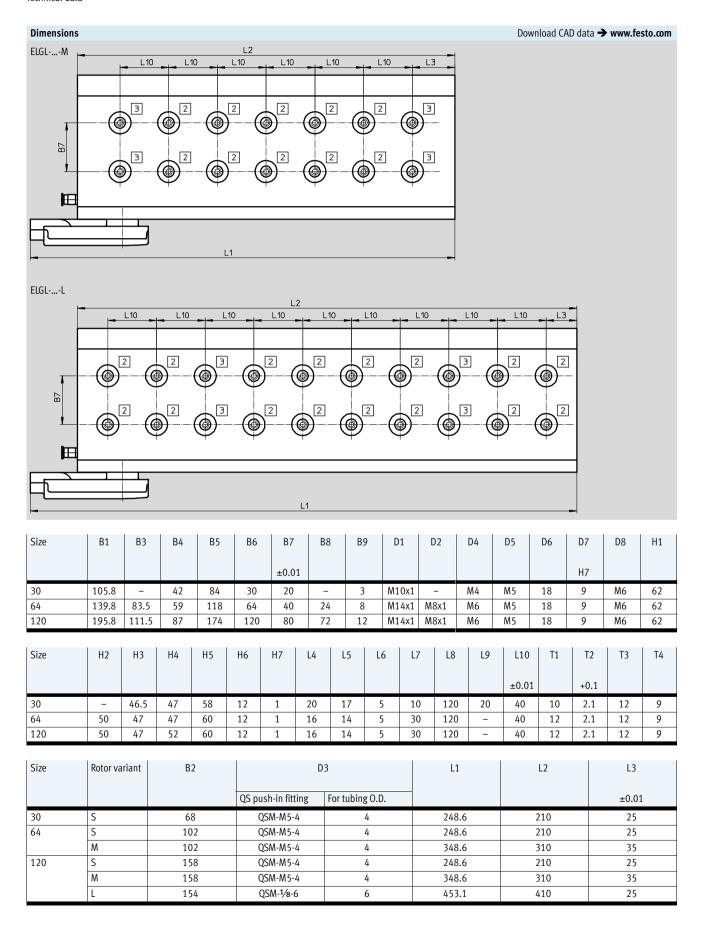


Technical data





Technical data



Linear drives ELGL-LAS, with air bearing and linear motor Technical data



Total length of the drive with one sl	ide					
Size	30	64				
Slide variant	S	S	M	S	M	L
Work stroke [mm]						
100	360	350	450	350	450	550
200	460	450	550	450	550	650
300	560	550	650	550	650	765
400	660	650	765	650	765	850
500	765	765	850	765	850	950
600	860	850	950	850	950	1,050
700	960	950	1,050	950	1,050	1,150
800	-	1,050	1,150	1,050	1,150	1,250
900	-	1,150	1,250	1,150	1,250	1,365
1,000	-	1,250	1,365	1,250	1,365	1,450
1,100	_	1,365	1,450	1,365	1,450	1,550
1,200	-	1,450	1,550	1,450	1,550	1,650
1,300	-	1,550	1,650	1,550	1,650	1,750
1,400	-	1,650	1,750	1,650	1,750	1,850
1,500	-	1,750	1,850	1,750	1,850	1,965
1,600	-	1,850	1,965	1,850	1,965	-
1,700	-	1,965	-	1,965	_	-



Total length for other variants on request.

Linear drives ELGL-LAS, with air bearing and linear motor Ordering data – Modular products



9		30	64	120	Condi-	Code	Enter
					tions		code
Module No.		560753	560754	560755			
Function		Electrical linear drive				ELGL	ELGL
Drive type		Linear motor		-L	-L		
Motor technology		AC synchronous		AS	AS		
Size	[mm]	30				-30	
			64			-64	
				120		-120	
Stroke	[mm]	1 740	1 1,750		1		
Slide 1		Double coil system, 3		-S			
				-M			
				Quadruple coil system,		-L	
				3 strings			
Slide 2		None	<u> </u>				
		Double coil system, 3	3 strings		-S		
	Triple coil system, 3 strings					-M	
			, ,	Quadruple coil system,		-L	
				3 strings			
Slide 3		None					
		Double coil system, 3		-S			
				-M			
				Quadruple coil system,		-L	
				3 strings			
Slide 4		None	<u> </u>				
		Double coil system, 3	3 strings			-S	
			Triple coil system, 3	strings		-M	
				Quadruple coil system,		-L	
				3 strings			
Electrical connection		Angled plug, rotatab	le			-R	-R
Measuring unit		Encoder				E	E
Electrical interface		Serial bi-directional	(BiSS)			-B	-B
Mounting attachments	5	None					
-		Foot mounting			2	-F	

1	Stroke	For sizes 64 and 120: 1,750 5,750 mm on reques
2	F	Can be selected with stator length <500 mm





Accessories

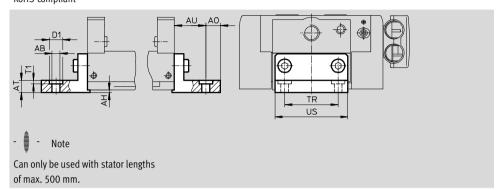
Foot mounting EAHF

2 included in the scope of delivery

Material: Aluminium

Contains PWIS (paint-wetting impairment substances) RoHS-compliant





Dimensions ar	Dimensions and ordering data												
For	AB	AH	A0	AT	AU	D1	T1	TR	US	CRC ¹⁾	Weight	Part No.	Туре
size		-0.1									[g]		
30	5.5	2	10	10	18	10	3	18	29	1	180	564252	EAHF-L1-30
64	6.5	2	12	10	26	11	3	44	60	1	400	564253	EAHF-L1-64
120	6.5	2	12	10	26	11	3	78	94	1	600	564254	EAHF-L1-120

¹⁾ Corrosion resistance class 1 as per Festo standard 940 070 Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

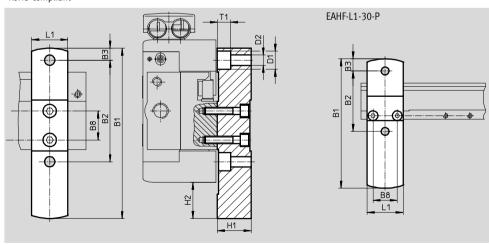
Foot mounting EAHF-...-P

2 included in the scope of delivery

Material: Aluminium

Contains PWIS (paint-wetting impairment substances)
ROHS-compliant





Dimensions a	Dimensions and ordering data												
For	B1	B2	В3	B8	D1	D2	H1	H2	L1	CRC ¹⁾	Weight	Part No.	Туре
size							-0.01				[g]		
30	107	50	10	20	11	6.5	28	30	30	1	250	564246	EAHF-L1-30-P
64	141	84	10	24	15	8.5	28	30	30	1	310	564247	EAHF-L1-64-P
120	197	140	10	72	15	8.5	28	30	30	1	450	564248	EAHF-L1-120-P

¹⁾ Corrosion resistance class 1 as per Festo standard 940 070 Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

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Accessories

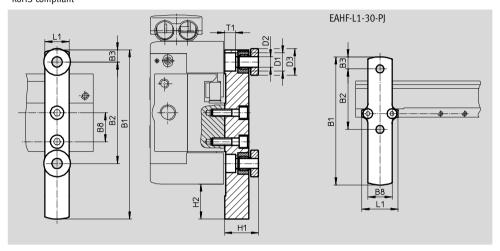
Adjustable foot mounting EAHF-...-PJ

Material: Aluminium

1 included in the scope of delivery

Contains PWIS (paint-wetting impairment substances)
RoHS-compliant





Dimensions a	Dimensions and ordering data													
For	B1	B2	B3	В8	D1	D2	D3	H1	H2	L1	CRC ¹⁾	Weight	Part No.	Туре
size												[g]		
30	106	50	10	20	11	6.5	22	28	29	30	1	210	564249	EAHF-L1-30-PJ
64	140	84	10	24	15	8.5	22	28	29	20	1	230	564250	EAHF-L1-64-PJ
120	196	140	10	72	15	8.5	22	28	29	20	1	260	564251	EAHF-L1-120-PI

¹⁾ Corrosion resistance class 1 as per Festo standard 940 070 Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.



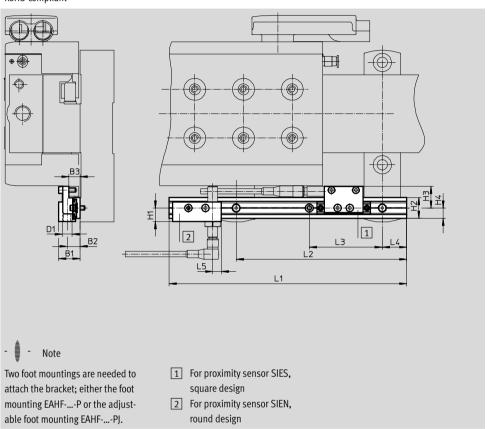
Accessories

Sensor bracket EAPR

Material: Aluminium

Contains PWIS (paint-wetting impairment substances) RoHS-compliant





Dimensions ar	Dimensions and ordering data										
For	B1	B2	В3	D1	H1	H2	H3	H4			
size											
30, 64, 120	17.5	10.5	9	M8	11.2	17	17.7	8.5			

For size	L1	L2	L3	L4	L5	CRC ¹⁾	Weight [g]	Part No.	Туре
30, 64, 120	195	140	60	20	7	1	75	564259	EAPR-L1-S

¹⁾ Corrosion resistance class 1 as per Festo standard 940 070 Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

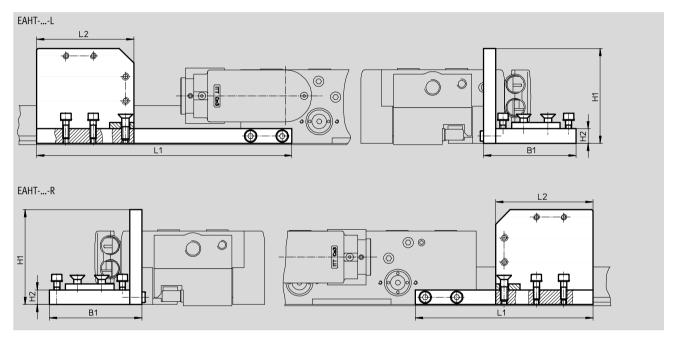
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Accessories

Mounting kit EAHT

Material: Aluminium Contains PWIS (paint-wetting impairment substances) RoHS-compliant





Dimensions a	nd ordering data	1									
For	B1	H1	H2	L1	L2	CRC ¹⁾	Weight	Part No.	Туре		
size							[g]				
For energy chain type: E6.29											
30, 64, 120	60	62	12	170	50	1	300	564255	EAHT-L1-E6-29-L		
	60	62	12	105	50	1	300	564256	EAHT-L1-E6-29-R		
							1	1			
For energy cha	in type: E6.40										
30, 64, 120	76	78	12	210	80	1	400	564257	EAHT-L1-E6-40-L		
	76	78	12	146	80	1	400	564258	EAHT-L1-E6-40-R		

¹⁾ Corrosion resistance class 1 as per Festo standard 940 070 Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

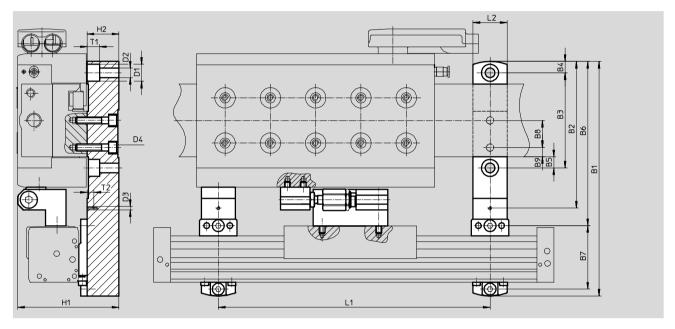


Accessories

Mounting kit EAHC

Material: Aluminium Contains PWIS (paint-wetting impairment substances) RoHS-compliant





Dimensions a	imensions and ordering data												
For	B1	B2	В3	B4	B5	В6	B7	B8	В9	D1	D2	D3	D4
size										Ø	Ø		
30	173	95.5	50	10	10	111	56	-	3	11	6.5	M3	M4
64	207	129.5	84	10	10	145	56	24	8	15	8.5	M3	M6
120	263	185.5	140	10	10	201	56	72	12	15	8.5	M3	M6

For	H1	H2	L1	L2	L3	T1	T2	CRC ¹⁾	Weight	Part No.	Туре
size		-0.01							[g]		
30	89.6	28	nx120	30	20	8	6	1	960	564260	EAHC-L1-30
64	89.6	28	nx120	30	-	11	6	1	1,100	564261	EAHC-L1-64
120	89.6	28	nx120	30	-	11	6	1	1,350	564262	EAHC-L1-120

¹⁾ Corrosion resistance class 1 as per Festo standard 940 070

Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.



Ordering data - Moto	r controller			Technical data → Internet: cmmp
	For size	Coil system (code)	Part No.	Туре
AT .	ELGL-LAS-30	S	1501326	CMMP-AS-C5-3A-M3
	ELGL-LAS-64S	S	1501326	CMMP-AS-C5-3A-M3
100	ELGL-LAS-64M	M	1501327	CMMP-AS-C5-11A-P3-M3
	ELGL-LAS-120	S; M; L	1501328	CMMP-AS-C10-11A-P3-M3

Ordering data - Cabl	es			
	Brief description	Cable length	Part No.	Туре
		[m]		
	Motor cable,	5	550306	NEBM-T1G7-E-5-N-LE7
	for connecting motor and controller	10	550307	NEBM-T1G7-E-10-N-LE7
		15	550308	NEBM-T1G7-E-15-N-LE7
		X length ¹⁾	550309	NEBM-T1G7-EN-LE7
	Encoder cable,	5	550314	NEBM-T1G8-E-5-N-S1G15
	for connecting motor and controller	10	550315	NEBM-T1G8-E-10-N-S1G15
		15	550316	NEBM-T1G8-E-15-N-S1G15
		X length ¹⁾	550317	NEBM-T1G8-EN-S1G15

¹⁾ Max. 25 m

Ordering data					
	For size	Comment	Part No.	Туре	PU ¹⁾
Shock absorber YSRW			"	Technical data → Int	ernet: ysrw
	30	For avoiding damage at the end stop in the event of malfunction	191193	YSRW-7-10	1
	64, 120		191195	YSRW-10-17	
C 1: 1 7011					
Centring sleeve ZBH					
9	30, 64, 120	For slide	150927	ZBH-9	10

¹⁾ Packaging unit quantity

Ordering data – Pr	oximity sensors, inductive					Technical data → Internet: sies
	Type of mounting	Switching	Electrical connection	Cable length	Part No.	Туре
		output		[m]		
N/O contact						
	Is screwed on via mounting	PNP	Cable, 3-wire	2.5	178294	SIES-Q8B-PS-K-L
C. S. A.	attachment		Plug M8x1, 3-pin	0.3	178295	SIES-Q8B-PS-S-L
N/C contact						
	Is screwed on via mounting	PNP	Cable, 3-wire	2.5	174552	SIES-Q8B-PO-K-L
ET ST	attachment		Plug M8x1, 3-pin	0.3	174553	SIES-Q8B-PO-S-L



Ordering data	- Inductive proximity	sensors M8					Technical data → Internet: sien
	Electrical connection		Switching	LED	Cable length	Part No.	Туре
	Cable	Plug M8	output		[m]		
N/O contact							
	3-wire	_	PNP	•	2.5	150386	SIEN-M8B-PS-K-L
	-	3-pin	PNP	•	-	150387	SIEN-M8B-PS-S-L
N/C contact							
	3-wire	_	PNP	•	2.5	150390	SIEN-M8B-PO-K-L
	-	3-pin	PNP	•	-	150391	SIEN-M8B-PO-S-L

Ordering data	– Connecting cables	Technical data → Internet: nebu			
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Туре
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541333	NEBU-M8G3-K-2.5-LE3
			5	541334	NEBU-M8G3-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541338	NEBU-M8W3-K-2.5-LE3
			5	541341	NEBU-M8W3-K-5-LE3

Ordering d	lata						
	For size	Connection		Description	Part No.	Туре	PU ¹⁾
		Threaded	0.D.				
Push-in fit	ting QSM					Technical data 🗲 Inte	rnet: quick star
	30	M5	4	For connecting compressed air	153304	QSM-M5-4	10
	64S	M5	4	tubing with standard external			
	64M	M5	4	diameters			
	120S	M5	4				
	120M	M5	4				
	120L	G1/8	6		153307	QSM-1/8-6	
		<u> </u>	1	,	1		1
Blanking p	olug QSCH					Technical data 🗲 Inte	rnet: quick star
6	30	-	4	For closing off QS push-in	153267	QSC-4H	10
	64S	-	4	connections			
	64M	-	4				
	120S	-	4				
	120M	-	4				
	120L	_	6		153268	QSC-6H	

¹⁾ Packaging unit quantity