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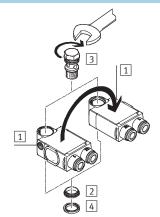


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Key features and product range overview

Features

- Minimal height
- High flow rate
- Can be rotated horizontally through 360° in assembled state
- Actuation direction 1 can be changed by repositioning the housing



Note

The following sequence must be observed when assembling the individual components:

- 1) Press thrust ring 2 into the housing until it fits tightly.
- 2) Insert hollow bolt 3 into the opening.
- 3) Push sealing ring OK 4 over the thread of the hollow bolt.

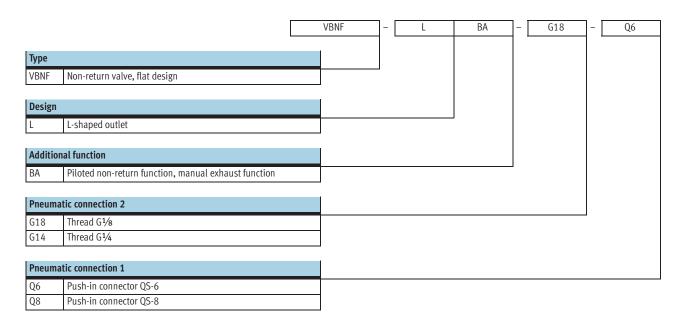
| Function | Valve function | Design | Туре | Pneumatic connection 1 | Pneumatic connection 2 | qnN [l/min] | → Page Internet | | | | | |
|-------------------|-----------------------------------|--------|------|-----------------------------------|-----------------------------------|----------------|--------------------|--|--|--|--|--|
| Non-return valves | Flat design | | | | | | | | | | | |
| | Piloted non-return function | | VBNF | QS-6, QS-8 | G½, G¼ | 260 620 | 3 | | | | | |
| | Compact design | | | | | | | | | | | |
| | Non-return function | | Н | QS-4, QS-6, QS-8, QS-10, QS-12 | QS-4, QS-6, QS-8, QS-10, QS-12 | 136 1,715 | h-qs | | | | | |
| | | | | M5, G½, G¼, G¾, G½, G½, G¾ | M5, G½, G¼, G¾, G¾, G½, G¾ | 115 5,900 | h | | | | | |
| | Non-return function | | HA | M5, R½, R¼, R¾, R¾, R½ | QS-4, QS-6, QS-8, QS-10, QS-12 | 138 2,230 | ha | | | | | |
| | | | НВ | QS-4, QS-6, QS-8, QS-10, QS-12 | M5, R½, R¼, R¾, R½, R½ | 142 2,206 | hb | | | | | |
| | Piloted non-return function | | HGL | QS-4, QS-6, QS-8, QS-10, QS-12 | M5, G1/8, G1/4, G3/8, G1/2 | 130 1,400 | hgl | | | | | |
| | | | | M5, G1/8, G1/4, G3/8, G1/2 | M5, G½, G¼, G¾, G⅓, G½ | 130 1,600 | hgl | | | | | |



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3

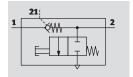
Type codes



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Technical data

Piloted non-return function



-M- Standard nominal flow rate 260 ... 620 l/min

Temperature range

−10 ... +60 °C

Pressure

0.2 ... 10 bar



The non-return valve VBNF-LBA is a valve with a piloted non-return function and a manual exhaust function.

The piloted non-return function can be used for a temporary intermediate stop. If a pilot signal is applied, the exhaust air can escape. If no pilot

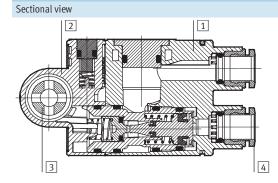
signal is applied, the valve shuts off the exhaust air from the drive and the drive stops temporarily. The integrated manual exhaust function can be used to manually vent a pneumatic drive.

| General technical da | ta | | | | | | |
|--|-----|------|---|------|--|--|--|
| Valve function | | | Piloted non-return function | | | | |
| Pneumatic connectio | n 2 | | G½ G1/4 | | | | |
| Pneumatic connectio | n 1 | | QS-6 | QS-8 | | | |
| Pilot air connection 2 | ?1 | | QS-6 | QS-8 | | | |
| Type of actuation, piloted non-return function | | | Pneumatic | | | | |
| Manual exhaust function | | | Non-detenting | | | | |
| Type of mounting | | | Screw-in Screw-in | | | | |
| Mounting position | | | Any | | | | |
| Switching time | Off | [ms] | 9 | 11 | | | |
| | On | [ms] | 6 | 8 | | | |
| Nominal tightening torque [Nm] | | | 3 ±20% 11 ±20% | | | | |
| Rotatability | | [°] | 360 (continuous rotation not permitted) | | | | |

| Operating and environmental conditions | | | | | | |
|--|-------|--|--|--|--|--|
| Operating pressure | [bar] | 0.2 10 | | | | |
| Pilot pressure | [bar] | 2 10 | | | | |
| Operating/pilot medium | | Compressed air according to ISO 8573-1:2010 [7:4:4] | | | | |
| Note on operating/pilot medium | | Lubricated operation possible (in which case lubricated operation will always be required) | | | | |
| Ambient temperature | [°C] | -10 +60 | | | | |
| Temperature of medium | [°C] | -10 +60 | | | | |
| Storage temperature | [°C] | -20 +70 | | | | |
| Corrosion resistance class CRC ¹⁾ | | 2 | | | | |

1) Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Materials



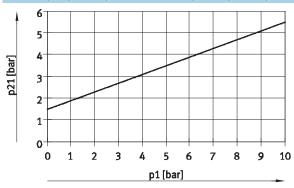
| Non-return valve | |
|-------------------|-------------------------|
| 1 Housing | PBT |
| 2 End cap | PBT |
| 3 Hollow bolt | Wrought aluminium alloy |
| 4 Releasing ring | POM |
| – Cover | ES-BE |
| - Seals | NBR |
| Note on materials | RoHS-compliant |

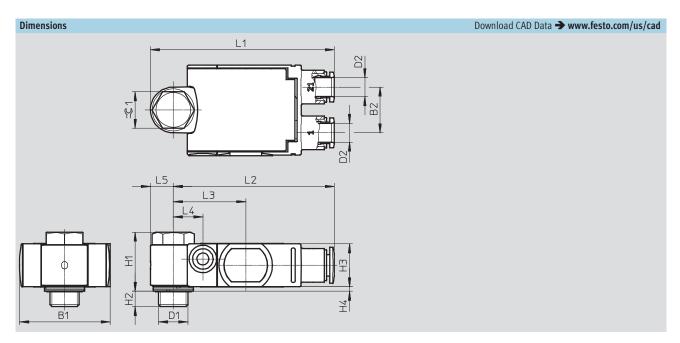
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5

Technical data

Minimum pilot pressure p21 as a function of operating pressure p1





| Туре | Connection D1 | Tubing O.D. D2 | B1 | B2 | H1 | H2 | Н3 | H4 | L1 | L2 | L3 | L4 | L5 | = ©1 |
|------------|------------------|-------------------|------|------|------|-----|------|-----|------|------|------|------|-----|-------------|
| VBNFG18-Q6 | G½8 | QS-6 | 29.8 | 15 | 19.4 | 5 | 14.1 | 1.5 | 60.3 | 52.8 | 23.8 | 9.7 | 7.5 | 12 |
| VBNFG14-Q8 | G1/4 | QS-8 | 39.5 | 20.5 | 28.2 | 5.6 | 21 | 2 | 76.8 | 66.8 | 30 | 11.1 | 10 | 15 |

| Ordering data | | | | | | | | |
|---------------|-----------------------------|------|------------|----------------------------------|---------------------------------|--------|----------|-----------------|
| Design | Design Pneumatic connection | | Pilot air | Standard nominal flow rate | Standard flow rate | Weight | Part No. | Туре |
| | | | connection | qnN at 6 bar \rightarrow 5 bar | qN at 6 bar \rightarrow 0 bar | | | |
| | 2 | 1 | 21 | [l/min] | [l/min] | [g] | | |
| | G1/8 | QS-6 | QS-6 | 260 | 500 | 27.3 | 8001460 | VBNF-LBA-G18-Q6 |
| | G1/4 | QS-8 | QS-8 | 620 | 1,100 | 65.5 | 1927027 | VBNF-LBA-G14-Q8 |
| | | | | | | | | |
| | | | | | | | | |

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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