Compressed air piping PQ

FESTO



Temperature range −30 ... +75 °C

Pressure

−0.95 ...+7 bar



Plastic pipe PQ-PA

- Rigid pipe made from high quality polyamide; corrosion resistant, flexible and maintenance-free
- Smooth inside wall provides for optimum flow conditions

Aluminium pipe PQ-AL

- Rigid, corrosion resistant aluminium pipe
- Smooth inside wall provides for optimum flow conditions

| General technical da | ata | | | | | | | | |
|----------------------|--------|-----------------|--------|-------|-------|--------|--|--|--|
| Туре | | Polyamide PQ-PA | | | | | | | |
| | | 12x1.5 | 15x1.5 | 18x2 | 22x2 | 28x2.5 | | | |
| O.D. | [mm] | 12 | 15 | 18 | 22 | 28 | | | |
| I.D. | [mm] | 9 | 12 | 14 | 18 | 23 | | | |
| Weight | [kg/m] | 0.051 | 0.065 | 0.103 | 0.130 | 0.204 | | | |
| Material | | Polyamide | • | | • | · | | | |
| Colour | | Black | | | | | | | |

| General technical data | | | | | | | | | |
|------------------------|--------|-------------------------|-------|-------|-------|--------|--|--|--|
| Туре | | Aluminium PQ-AL | | | | | | | |
| | | 12x1 | 15x1 | 18x1 | 22x1 | 28x1.5 | | | |
| O.D. | [mm] | 12 | 15 | 18 | 22 | 28 | | | |
| I.D. | [mm] | 10 | 13 | 16 | 20 | 25 | | | |
| Weight | [kg/m] | 0.093 | 0.119 | 0.144 | 0.178 | 0.337 | | | |
| Material | | Wrought aluminium alloy | | | | | | | |
| Colour | | Silver | | | | | | | |

| Operating conditions | | | | | | | |
|-----------------------|-------|-----------------|-----------------|--|--|--|--|
| | | Polyamide PQ-PA | Aluminium PQ-AL | | | | |
| Operating pressure | [bar] | −0.95 +7 bar | −0.95 +7 bar | | | | |
| Ambient temperature | [°C] | −25 +75 | −30 +75 | | | | |
| Temperature of medium | [°C] | -25 +75 | -25 +75 | | | | |

Compressed air piping PQ Technical data



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| Ordering data | | | |
|---------------|------|---------------------------|------------------|
| | 0.D. | Part No. Type | PU ¹⁾ |
| | [mm] | | [mm] |
| Polyamide | | | |
| | 12 | 177 728 PQ-PA-12x1,5x3000 | 3,000 |
| | 15 | 177 729 PQ-PA-15x1,5x3000 | 3,000 |
| | 18 | 177 730 PQ-PA-18x2x3000 | 3,000 |
| | 22 | 177 731 PQ-PA-22x2x3000 | 3,000 |
| - | 28 | 194 594 PQ-PA-28x2,5x3000 | 3,000 |
| | | | |
| Aluminium | | | |
| | 12 | 177 732 PQ-AL-12x1x3000 | 3,000 |
| | 15 | 177 733 PQ-AL-15x1x3000 | 3,000 |
| | 18 | 177 734 PQ-AL-18x1x3000 | 3,000 |
| | 22 | 177 735 PQ-AL-22x1x3000 | 3,000 |
| | 28 | 194 593 PQ-AL-28x1,5x3000 | 3,000 |

¹⁾ Packaging unit



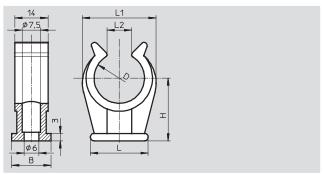
Compressed air piping PQ Accessories

Pipe clamp PQ-RK-...-B Suitable for piping with outside diameters of 12, 15, 18, 22 and 28 mm.

Material: Polypropylen RoHS-conform

Temperature range: −25 ... +85 °C





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| Dimensions and orde | Dimensions and ordering data | | | | | | | | | |
|---------------------|------------------------------|------|------|------|----|----|------------|----------|------------|------------------|
| Nominal size | D | В | Н | L | L1 | L2 | Weight/pie | Part No. | Туре | PU ¹⁾ |
| | | | | | | | ces | | | |
| [mm] | | | | | | | [g] | | | |
| 12 | 11.5 | 16.5 | 17.8 | 17.5 | 20 | 9 | 2.4 | 550 595 | PQ-RK-12-B | 10 |
| 15 | 15 | 16 | 17.5 | 22.5 | 23 | 10 | 3.2 | 550 596 | PQ-RK-15-B | 10 |
| 18 | 17 | 16 | 23.5 | 22.5 | 25 | 10 | 4.0 | 550 597 | PQ-RK-18-B | 10 |
| 22 | 20.5 | 16 | 25.2 | 23.5 | 30 | 10 | 5.1 | 550 598 | PQ-RK-22-B | 10 |
| 28 | 27.8 | 16 | 32.5 | 26 | 39 | 15 | 8.4 | 550 599 | PQ-RK-28-B | 1 |

¹⁾ Packaging unit quantity

Pipe cutter ZR

The pipe cutter ZR is used for cutting to length PQ-PA plastic piping with outside diameters of up to 28 mm. It is not suitable for tubing with metal casing.



| Ordering data | | |
|---------------|----------|------|
| | Part No. | Туре |
| Pipe cutter | 194 592 | ZR |

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

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