

Application



Effortless selection of the right fitting. Quick Star offers a secure solution for every connection. The convenient push-in fitting system includes well over 1000 types of standard and function fittings.

Overview of tubing/fittin	g combination		
Applications	Fitting	Tubing	Description
Economical	QS-B	PEN	The universal combination at an attractive price. The high resistance of PEN tubing makes it suitable for use in a wide variety of applications. Easy to install thanks to optimised bending radii. Limited reset effect.
	NPQM	PEN	Attractively priced: the universal solution for metal fittings. Perfect for standard pneumatic applications – in many different fields.
Wide range of variants	QS	PUN	Over 1000 types for maximum flexibility in standard applications.
Resistant to hydrolysis	QS	PUN-H	For applications in damp environments or in contact with water at up to 60 °C. PUN-H – microbe-resistant thanks to modified plastic.
Resistant to pressure	QS	PAN	Secure connection when used with pressure ranges of up to 14 bar. Economical for pneumatic installations in the high-pressure range.
	QS-F	PAN-R	The powerful combination for applications involving pressure ranges up to 16 bar: for example, for applications with the pressure booster DPA.
Resistant to heat	QS-F	PFAN	For reliable compressed air supply in elevated temperature ranges. Whether with 10 bar at 80 °C or 6 bar at 150 °C – always delivers maximum process reliability.
Anti-static	NPQM	PUN-CM	Electrically conductive tubing combined with a solid-metal fitting.
For food industry	QS-F	PUN-H	Food and Drug Administration certification for use in the food industry: the hydrolysis-resistant combination with increased functions.
	CRQS	PFAN	Designed to meet the highest demands, thanks to maximum corrosion protection: this combination shines in applications which require the highest possible hygiene standards for foods.
Resistant to cleaning agents	NPQP	PLN	The cost-effective alternative to stainless steel, perfect for e.g. critical environments such as the splash zone: resistant to practically all common cleaning agents, with maximum corrosion protection.
Resistant to media	NPQP	PFAN	Completely resistant to all cleaning agents and lubricants and even permits the transportation of acids and lyes without any problems.
Flame-retardant	NPQM	PUN-V0	Safe in areas where there is a risk of fire thanks to flame retardant properties to UL94.
Resistant to welding spatter	QS-F	PUN-VO-C	The economical combination for applications in the immediate vicinity of welding applications. Reliable thanks to a tubing wall thickness of 2 mm for all diameters.
	QS-V0	PAN-V0	Also reliable for applications in direct proximity to welding splatter. Double-sheathed tube and special fitting.

FESTO

Features

Push-in fittings product range

QSM, Quick Star, mini



QSM-B, Quick Star, mini



Technical data 🗲 Internet: qsm

Miniature push-in fittings for maximum assembly in confined spaces. For pneumatic applications with a temperature range up to 80 °C and a pressure range up to 14 bar. Tubing O.D. of 2, 3, 4 and 6 mm with connecting threads M3, M5, M6, M7, R¹/₈ and G¹/₈.

Technical data → Internet: qsm-b

Miniature push-in fittings for maximum assembly in confined spaces. For core pneumatic applications with a temperature range up to 60 °C and a pressure range up to 10 bar. Tubing 0.D. of 3, 4 and 6 mm with connecting threads M3, M5, M7 and R¹/8.

QS, Quick Star, standard



QS-B, Quick Star, standard



Technical data → Internet: qs-b

Technical data \rightarrow Internet: gs

Wide selection of push-in fittings for

temperature range up to 80 °C and

Tubing O.D. of 4, 6, 8, 10, 12 and

16 mm with connecting threads

R¹/8 ... R¹/2 and G¹/8 ... G¹/2.

pneumatic applications with a

a pressure range up to 14 bar.

Push-in fittings for core pneumatic applications with a temperature range up to 60°C and a pressure range up to 10 bar.

Tubing O.D. of 4, 6, 8, 10, 12 and 16 mm with connecting threads M5 and R¹/₈ ... R¹/₂.

QS-F, Quick Star, metal



Technical data 🗲 Internet: qs-f

Solid metal push-in fitting with chrome-plated surface coating. High corrosion resistance (CRC3) and chemical resistance with approval for use in the food and packaging industry. For pneumatic applications with a temperature range up to 150 °C and a pressure range up to 16 bar. Tubing O.D. of 4, 6, 8, 10, 12 and 14 mm with connecting threads M5, M7 and G1/8 ... G1/2 .

QS-V0, Quick Star, flame-retardant



Technical data → Internet: qs-v0

Flame-retardant push-in fitting for use in all areas where there is a risk of fire, for example welding systems in the automotive industry and in the construction industry. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 10 bar.

Tubing 0.D. of 4, 6, 8, 10 and 12 mm with connecting threads R¹/8 ... R¹/2 and G¹/8 ... G¹/2 .

CRQS, Quick Star, stainless steel



Technical data → Internet: crqs

Stainless steel push-in fitting. High corrosion resistance (CRC4) and chemical resistance with approval for use in the food and packaging industry. For pneumatic applications with a temperature range up to 120 °C and a pressure range up to 10 bar. Tubing O.D. of 4, 6, 8, 10, 12 and 16 mm with connecting threads M5 and R1/8 ... R1/2.

2013/07 - Subject to change

FESTO

Features

Push-in fittings product range NPQM



Technical data → Internet: npqm

Attractively priced metal push-in fitting for pneumatic applications with a temperature range up to 70 °C and a pressure range up to 16 bar. Tubing O.D. of 3, 4, 6, 8, 10, 12 and 14 mm with connecting threads M5, M7 and G¹/₈ ... G¹/₂.

S Ce

NPOP

Technical data \rightarrow Internet: npgp

Polypropylene fitting for use in applications with extreme influence of media. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 10 bar. Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting threads R¹/₈ ... R¹/₂.

Technical data → Internet: qsr

Functional push-in fittings product range QSK, Quick Star, self-sealing

push-in fitting



Technical data \rightarrow Internet: qsk

Push-in fitting that blocks the air flow after the tubing is disconnected. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 14 bar. Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting threads M5, R¹/8 ... R¹/2 and G¹/8 ... G¹/2. QSR, Quick Star, rotary push-in fitting



Push-in fitting with swivel connection, rotatable by 360°. The ball bearing enables rotating movements in the application up to max. 500 rpm. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 14 bar. Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting threads M5, R¹/8 ... R¹/2 and G¹/8 ... G¹/2.

Features

CRQS, the stainless steel fitting

Highest process reliability in every case

Highest corrosion resistance and maximum robustness: the CRQS stays leak-proof even when subjected to extreme temperature, pressure and resistance.

Unlimited use in the food industry The push-in fitting CRQS can be used in combination with the plastic tubing PFAN, which is approved for use in the food industry, in all areas of the Food

& Packaging industry, e.g. wherever

the use of stainless steel is stipulated. Used together, they easily resist all cleaning agents and lubricants and can also be used with highly aggressive acids and lyes.

Simply "plug and work"





A fluoro elastomer sealing ring

fitting.

guarantees a perfect seal between the

standard tubing and the body of the

Standard tubing is suitable for use with compressed air and vacuum.

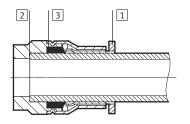
The stainless steel retaining claw within the fitting holds the tubing securely without damaging its surface. Vibration and pressure surges are safely absorbed.

Tube assembly/disassembly Mounting

The prerequisite for ensuring that the inside seal 3 is securely held and protected against damage is that the tube be cut to straight lengths and deburred.

- 1) Pull out releasing ring 1.
- 2) Insert tubing until the end stop 2.

It is important to ensure that the tubing is inserted into the inside



seal 3. Depending on the tolerance position of the tubing and the seal, the contact of the tubing with the seal may be wrongly interpreted as the end stop.

3) Check that the tubing connector is securely held by pulling gently on the tube.

Dismantling

assembly.

Rotatable 360°

1) The tubing can be detached easily by pressing down and holding the releasing ring 1. Remove the tubing carefully from the threaded connector.

The fitting can be aligned after

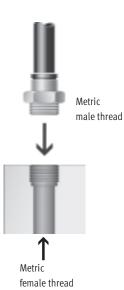
2) Before re-using the tubing, remove the damaged part by cutting it off.

Features

Which fitting fits which thread?

Metric thread

- Shorter thread
- Constant installation depth
- Replaceable sealing ring
- Sealing on front face
- Can be re-used a number of times thanks to replaceable sealing ring



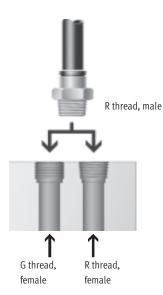
• Sealing is guaranteed as the O-ring sits in a groove that seals against the tube

R thread to EN 10226-1 and ISO 7/1

- Self-sealing thread
- No additional sealing surface required
- Smaller installation dimensions since there is no need for an offset for the sealing surface
- Can be reused up to 5 times

Note

An appropriate sealing material is required to seal the push-in fitting CRQS with R thread.



General technical data	
Size	Standard
Design	Push-pull principle
Mounting position	Any
Type of seal on threaded plug	Sealing ring (metric thread)
	Coating (R thread)
Usable lines	PFAN

Operating and environmental conditions	Operating and environmental conditions						
Operating pressure [bar]	-0.95 +10						
complete temperature range							
Operating medium	Compressed air to ISO 8573-1:2010 [7:-:-]						
Note about the operating/pilot medium	Operation with lubricated medium possible						
Ambient temperature [°C]	-15 +120						
Corrosion resistance class CRC ¹⁾	4						
Suitable for use in the food industry	As per manufacturer's declaration						
Approval	Germanischer Lloyd						

1) CRC4: Corrosion resistance class to Festo standard 940 070

Components with very heavy corrosion exposure. Components in contact with aggressive media, e.g. in food or chemical industries. These applications must, if necessary, be verified by special tests with the media concerned.

Materials Sectional view



Push-in fitting CRQS	
1 Releasing ring	High-alloy stainless steel
2 Tubing seal	Fluoro elastomer
3 Housing	High-alloy stainless steel
4 Tube retaining claw	High-alloy stainless steel
5 Threaded coupling	High-alloy stainless steel
Note on materials	RoHS-compliant



FESTO

Technical data

Recommended tightening torque/screw-in depth





When using Quick Star push-in fittings with internal hex, ensure that the Allen key is not inserted too far into the fitting to prevent the risk of damage to components behind the fitting.

- 📲 - Note

Malfunctions may occur with function fittings when screwed too far into the connecting thread. The screw-in depth and the recommended tightening torque must therefore be observed. If the recommended tightening torque is exceeded by more than 50%, damage may occur.

Connecting thread	Tightening torque	Approx. screw-in depth	
	[Nm]	[mm]	
M thread			
M5	1.5	3	
R thread			
R1/8	7	4	
R1/4	12	6	
R ³ /8	22	6.5	
R1/2	28	8	

Tubing insertion depth

	Tubing O.D. [mm]		4	6	8	10	12	16
A Different	Tubing insertion depth	[mm]	18	19.5	21.5	25.5	27	32

Possible push-in fitting/tubing combinations

Thread	Tubing O.D. [mm]	bing O.D. [mm]								
	4	6	8	10	12	16				
M5	++	+	-	-	-	-				
R1/8	+	++	+	-	-	-				
R1⁄4	-	+	++	+	-	-				
R3⁄8	-	-	-	++	+	-				
R1/2	-	-	-	-	++	+				

+ Possible thread/tubing O.D. combinations

++ Optimum thread/tubing O.D. combinations (with regard to flow)

Push-in fittings CRQS, Quick Star, stainless steel Product range overview

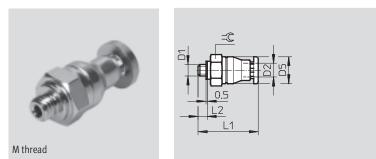
Design	Version	Туре	Connection D1			Connection D2	→ Page/				
			M thread	R thread	Tubing O.D.	Tubing O.D.	Internet				
itraight	Push-in fitting	g – Male thread	d with internal/exter	mal hex							
esign		CRQS	M5x0.8	-	-	4,6	11				
			-	R1/8		4, 6, 8					
				R1⁄4		6, 8, 10	_				
				R3⁄8		10,12					
				R1/2		12,16					
							I				
	Push-in conne	ector									
		CRQS	-	-	4	4	13				
					6	6					
					8	8					
					10	10					
					12	12					
					16	16					
		CRQS	-	-	6	4	13				
		reducing			8	6					
					10	8					
					12	10					
					16	12					
					10						
	Push-in bulkhead connector										
		CRQSS	S –	-	4	4	13				
					6	6					
	O De				8	8					
					10	10					
					12	12					
					16	16					
							I				
-shape	Push-in L-fitti	ng, rotatable 3	60° – male thread v	vith external hex							
		CRQSL	M5x0.8	-	-	4,6	14				
			-	R1/8		4,6,8					
				R1⁄4		6, 8, 10					
				R3⁄8		10,12					
				R1/2		12,16					
				I	I	I					
	Push-in L-con	nector									
		CRQSL	-	-	4	-	15				
					6						
					8						
					10						
					12						
					16						

Push-in fittings CRQS, Quick Star, stainless steel Product range overview

Design	Version	Туре	Connection D1		Connection D2	→ Page/						
			M thread	R thread	Tubing O.D.	Tubing O.D.	Internet					
T-shape	Push-in T-fitt	ing, rotatable i	360° – male thread	with external hex								
	(Alexandre	CRQST	M5x0.8	-	-	4,6	16					
			-	R1⁄8		6,8						
				R1⁄4		8,10						
				R3⁄8		10,12						
				R1/2		12,16						
		•	- .			·	•					
	Push-in T-connector											
		CRQST	-	-	4	-	17					
		Ŭ.			6							
	S POOL S				8							
					10							
					12							
					16							
Y-shape	Push-in Y-co	nnector										
		CRQSY	-	-	4	-	17					
	OKD -				6							
					8							
					10							
					12							
					16							

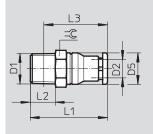
FESTO

Push-in fitting CRQS Male thread with external hex





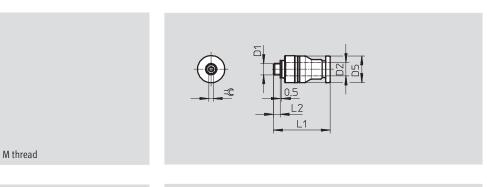
R thread



Dimensions	and ordering	data									
Connection	Nominal size	Tubing O.D.	D5 Ø	L1	L2	L3	D=	Weight/pie ce	Part No.	Туре	PU*
D1	[mm]	D2						[g]			
Metric thread	l with sealing	g ring									
M5x0.8	2	4	9.8	24.2	3	-	10	6	162860	CRQS-M5-4	1
	2	6	11.8	25.6	3	-	12	8.4	162861	CRQS-M5-6	1
	•		•	•	•	•	•	•			
R thread											
R1⁄8	2.5	4	9.8	27.2	8	23.3	10	8.7	132643	CRQS-1/8-4	1
	4.1	6	11.8	27.6	8	23.7	12	9.9	162862	CRQS-1/8-6	1
	5.1	8	13.8	30.7	8	26.8	14	13	162863	CRQS-1/8-8	1
R1⁄4	4.2	6	11.8	31.6	11	25.6	14	18	132644	CRQS-1/4-6	1
	5.8	8	13.8	33.7	11	27.7	14	18	162864	CRQS-1/4-8	1
	5.9	10	16.8	36	11	29.9	17	22	162865	CRQS-1/4-10	1
R3⁄8	6	10	16.8	38	12	31.6	17	29	162866	CRQS-3/8-10	1
	7.6	12	19.8	39.8	12	33.4	21	38	162867	CRQS-3/8-12	1
R1/2	8.1	12	19.8	42.8	15	34.6	22	55	162868	CRQS-1/2-12	1
	10.1	16	23.7	49.9	15	41.6	24	59	162869	CRQS-1/2-16	1

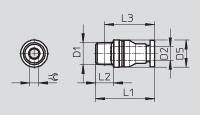
FESTO

Push-in fitting CRQS-...-I Male thread with internal hex





R thread

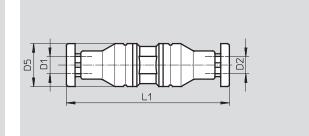


Dimensions	s and ordering	data									
Connection	Nominal size	Tubing O.D.	D5 Ø	L1	L2	L3	D=	Weight/pie ce	Part No.	Туре	PU*
D1	[mm]	D2	~					[g]			
Metric threa	ad with sealing	g ring									
M5	2	4	10	22.7	3	-	2	5	132328	CRQS-M5-4-I	1
	2	6	12	25.1	3	-	2	7.7	132329	CRQS-M5-6-I	1
R thread											
R1⁄8	4.1	6	12	26.1	8	22.2	4	8.4	132330	CRQS-1/8-6-I	1
	5.1	8	14	30.2	8	26.3	5	12	132331	CRQS-1/8-8-1	1
R1⁄4	5.8	8	14	31.2	11	25.2	6	15	132332	CRQS-1/4-8-1	1
	5.9	10	17	36.0	11	29.9	6	21	132333	CRQS-1/4-10-I	1
R3⁄8	6	10	17	34.0	12	27.6	6	24	132334	CRQS-3/8-10-I	1
	7.6	12	20	36.3	12	29.9	8	28	132335	CRQS-3/8-12-I	1
R1/2	8.1	12	22	39.3	15	31.1	8	45	132336	CRQS-1/2-12-I	1
	10.1	16	24	46.7	15	38.6	12	47	132337	CRQS-1/2-16-I	1

FESTO

Push-in connector CRQS



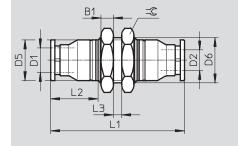


Dimensions a	and ordering	data						
Tubing O.D.	Nominal	Tubing O.D.	D5	L1	Weight/pie	Part No.	Туре	PU*
	size		Ø		ce			
D1	[mm]	D2			[g]			
4	2.4	4	9.8	37.4	9.2	130645	CRQS-4	1
6	3.7	6	11.8	40.3	14	130646	CRQS-6	1
8	5.8	8	13.8	44.5	18	130647	CRQS-8	1
10	6.6	10	16.8	51.9	29	130648	CRQS-10	1
12	7.9	12	19.8	55.6	45	130649	CRQS-12	1
16	10.5	16	23.7	66.4	64	130650	CRQS-16	1
Reducing								
6	2.3	4	11.8	38.7	11	130651	CRQS-6-4	1
8	3.7	6	13.8	42.2	15	130652	CRQS-8-6	1
10	5.4	8	16.8	48.2	22	130653	CRQS-10-8	1
12	6.1	10	19.8	53.8	34	130654	CRQS-12-10	1
16	7.3	12	23.7	61	50	130655	CRQS-16-12	1

* Packaging unit quantity

Push-in bulkhead connector CRQSS





Dimensions a	Dimensions and ordering data														
Tubing O.D.	Nominal	Tubing O.D.	B1	D5	D6	L1	L2	L3	D=	Weight/pie	Part No.	Туре	PU*		
	size			Ø	Ø			max.		се					
D1	[mm]	D2								[g]					
Metric thread	with sealing	ring													
4	2.4	4	4	9.8	M12x1	43.4	15.2	4	14	19	164210	CRQSS-4	1		
6	3.7	6	4	11.8	M14x1	46.3	15.6	6	17	28	164211	CRQSS-6	1		
8	5.7	8	4	13.8	M16x1	50.5	17.7	6	19	35	164213	CRQSS-8	1		
10	6.7	10	5	16.8	M20x1	56.9	20	6	24	60	164215	CRQSS-10	1		
12	7.9	12	6	19.8	M22x1	62.6	21.8	6	27	87	164217	CRQSS-12	1		
16	10.4	16	6	23.7	M27x1.5	72.4	26.7	6	32	118	164219	CRQSS-16	1		

FESTO

PU*

1

1

Technical data

Push-in L-fitting CRQSL Rotatable 360° Male thread with external hex

Dimensions and ordering data

Metric thread with sealing ring

2

2

Nominal

size

[mm]

Connection

D1

M5x0.8

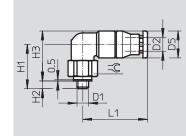
Tubing O.D.

D2

4

6

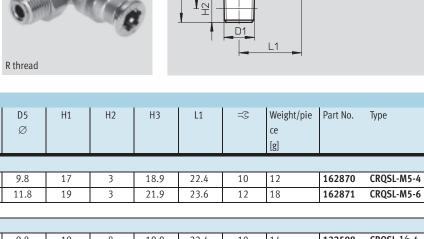




=C

M thread





E

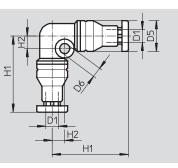
R thread												
R1⁄8	2.2	4	9.8	19	8	19.9	22.4	10	14	132598	CRQSL-1/8-4	1
	3.9	6	11.8	20.5	8	22.4	23.6	12	19	162872	CRQSL-1/8-6	1
	5.2	8	13.8	23	8	25.9	26.4	14	26	162873	CRQSL-1/8-8	1
R1⁄4	3.6	6	11.8	23	11	22.9	23.6	14	26	132599	CRQSL-1/4-6	1
	5.1	8	13.8	25	11	25.9	26.4	14	30	162874	CRQSL-1/4-8	1
	6	10	16.8	28.5	11	30.9	30.5	17	42	162875	CRQSL-1/4-10	1
R3⁄8	6	10	16.8	28.5	12	30.6	30.5	17	49	162876	CRQSL-3/8-10	1
	8.1	12	19.8	30	12	33.6	33.4	21	65	162877	CRQSL-3/8-12	1
R1/2	7.9	12	19.8	34	15	35.7	33.4	22	85	162878	CRQSL-1/2-12	1
	9.4	16	23.7	36	15	39.7	40.7	24	99	162879	CRQSL-1/2-16	1

FESTO

1 - -

Push-in L-connector CRQSL



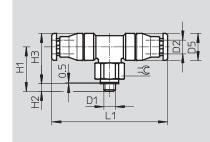


Dimensions and o	ordering data								
Tubing O.D.	Nominal size	D5	D6	H1	H2	Weight/pie	Part No.	Туре	PU*
		Ø	Ø			ce			
D1	[mm]					[g]			
4	2.1	9.8	3.2	24.2	4	13	130662	CRQSL-4	1
6	3.5	11.8	3.2	26.6	5	20	130663	CRQSL-6	1
8	5.1	13.8	3.2	29.7	6	27	130664	CRQSL-8	1
10	6.1	16.8	4.2	35	7	43	130665	CRQSL-10	1
12	7.8	19.8	4.2	37.8	8	62	130666	CRQSL-12	1
16	9.4	23.7	4.2	45.2	9.5	91	130667	CRQSL-16	1

FESTO

Push-in T-fitting CRQST Rotatable 360° Male thread with external hex

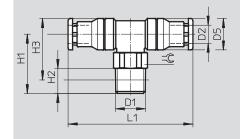




M thread



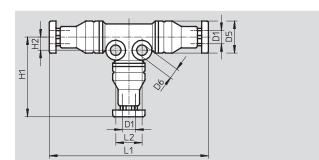




Dimensions	and ordering	data										
Connection	Nominal	Tubing O.D.	D5	H1	H2	H3	L1	D=	Weight/pie	Part No.	Туре	PU*
	size		Ø						се			
D1	[mm]	D2							[g]			
Metric thread	l with sealing	g ring										
M5x0.8	2	4	9.8	18.9	3	17	44.4	10	17	164200	CRQST-M5-4	1
	2	6	11.8	21.9	3	19	47.3	12	25	164201	CRQST-M5-6	1
R thread												
	- <u>r</u>	Ι.					r	r —	1 .	I		
R1⁄8	3.7	6	11.8	22.4	8	20.5	47.3	12	26	164202	CRQST-1/8-6	1
	5	8	13.8	25.9	8	23	52.5	14	34	164203	CRQST-1/8-8	1
R1⁄4	5	8	13.8	25.9	11	25	52.5	14	38	164204	CRQST-1/4-8	1
	5.9	10	16.8	30.9	11	28.5	61	17	56	164205	CRQST-1/4-10	1
R3⁄8	5.9	10	16.8	30.6	12	28.5	61	17	62	164206	CRQST-3/8-10	1
	8.1	12	19.8	33.6	12	30	66.6	21	85	164207	CRQST-3/8-12	1
R1/2	8.1	12	19.8	35.7	15	34	66.6	22	106	164208	CRQST-1/2-12	1
	9.5	16	23.7	39.7	15	36	81.4	24	128	164209	CRQST-1/2-16	1

Push-in T-connector CRQST



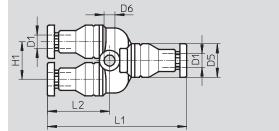


Dimensions and	ordering data										
Tubing O.D.	Nominal size	D5	D6	H1	H2	L1	L2	Weight/pie	Part No.	Туре	PU*
		Ø	Ø					се			
D1	[mm]							[g]			
4	2.1	9.8	3.2	24.2	4	48.4	8	19	130668	CRQST-4	1
6	3.5	11.8	3.2	26.7	5	53.3	10	28	130669	CRQST-6	1
8	5	13.8	3.2	29.8	6	59.5	12	38	130670	CRQST-8	1
10	6.1	16.8	4.2	35	7	69.9	14	60	130671	CRQST-10	1
12	8	19.8	4.2	37.8	8	75.6	16	87	130672	CRQST-12	1
16	9.7	23.7	4.2	45.2	9.5	90.4	19	126	130673	CRQST-16	1

* Packaging unit quantity

Push-in Y-connector CRQSY





Dimensions and ordering data													
Tubing O.D.	Nominal size	D5	D6	H1	L1	Weight/pie	Part No.	Туре	PU*				
		Ø	Ø			се							
D1	[mm]					[g]							
4	2	9.8	3.2	11	40.8	15	130656	CRQSY-4	1				
6	3.3	11.8	3.2	13	44.3	24	130657	CRQSY-6	1				
8	4.9	13.8	3.2	15	51	34	130658	CRQSY-8	1				
10	5.6	16.8	4.3	18	58.5	52	130659	CRQSY-10	1				
12	7	19.8	4.3	21	64.6	79	130660	CRQSY-12	1				
16	8.2	23.7	4.3	25	78.4	121	130661	CRQSY-16	1				

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.





© Copyright 2008, Festo Corporation. While every effort is made to ensure that all dimensions and specifications are correct, Festo cannot guarantee that publications are completely free of any error, in particular typing or printing errors. Accordingly, Festo cannot be held responsible for the same. For Liability and Warranty conditions, refer to our "Terms and Conditions of Sale", available from your local Festo office. All rights reserved. No part of this publication may be reproduced, distributed, or transmitted in any form or by any means, electronic, mechanical, photocopying or otherwise, without the prior written permission of Festo. All technical data subject to change according to technical update.



FSC Printed on recycled paper at New Horizon Graphic, Inc., FSC certified as an environmentally friendly printing plant.

Festo North America

Festo Regional Contact Center

5300 Explorer Drive Mississauga, Ontario L4W 5G4 Canada

USA Customers:

For ordering assistance, Call: 1.800.99.FESTO (1.800.993.3786) Fax: 1.800.96.FESTO (1.800.963.3786) Email: customer.service@us.festo.com For technical support, Call: 1.866.GO.FESTO (1.866.463.3786) Fax: 1.800.96.FESTO (1.800.963.3786)

Email: product.support@us.festo.com Canadian Customers:

 Call:
 1.877.GO.FESTO (1.877.463.3786)
 Fax:
 1.877.FX.FESTO (1.877.393.3786)

 Email:
 festo.canada@ca.festo.com
 Fax:
 festo.canada@ca.festo.com

USA Headquarters

Festo Corporation 395 Moreland Road P.O. Box 18023 Hauppauge, NY 11788, USA www.festo.com/us

USA Sales Offices

Appleton North 922 Tower View Drive, Suite N Greenville, WI 54942, USA

Boston 120 Presidential Way, Suite 330 Woburn, MA 01801, USA

Chicago 1441 East Business Center Drive Mt. Prospect, IL 60056, USA Dallas

1825 Lakeway Drive, Suite 600 Lewisville, TX 75057, USA

Detroit – Automotive Engineering Center 2601 Cambridge Court, Suite 320 Auburn Hills, MI 48326, USA

New York 395 Moreland Road Hauppauge, NY 11788, USA Silicon Valley

4935 Southfront Road, Suite F Livermore, CA 94550, USA

Central USA

Festo Corporation 1441 East Business Center Drive Mt. Prospect, IL 60056, USA Phone: 1.847.759.2600 Fax: 1.847.768.9480



United States



USA Headquarters, East: Festo Corp., 395 Moreland Road, Hauppauge, NY 11788 Phone: 1.631.435.0800; Fax: 1.631.435.8026; Email: info@festo-usa.com www.festo.com/us

Canada



Headquarters: Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4 Phone: 1.905.624.9000; Fax: 1.905.624.9001; Email: festo.canada@ca.festo.com www.festo.ca

Mexico



Headquarters: Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquinahuac, 54020 Tlalnepantla, Edo. de México Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65; Email: Festo.mexico@mx.festo.com www.festo.com/mx

 Western USA

 Festo Corporation

 4935 Southfront Road,

 Suite F

 Livermore, CA 94550, USA

 Phone: 1.925.371.1099

 Fax:
 1.925.245.1286



Festo Worldwide

Argentina Australia Austria Belarus Belgium Brazil Bulgaria Canada Chile China Colombia Croatia Czech Republic Denmark Estonia Finland France Germany Great Britain Greece Hong Kong Hungary India Indonesia Iran Ireland Israel Italy Japan Latvia Lithuania Malaysia Mexico Netherlands New Zealand Norway Peru Philippines Poland Romania Russia Serbia Singapore Slovakia Slovenia South Africa South Korea Spain Sweden Switzerland Taiwan Thailand Turkey Ukraine United States Venezuela

www.festo.com