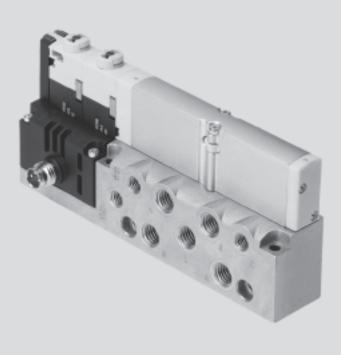


Key features

FESTO



Innovative

- Slim high-performance valves in a sturdy metal housing
- MPA1 (width 10 mm): flow rate up to 360 l/min

• MPA2 (width 20 mm) : flow rate up to 700 l/min The valves are identical with the valves from the valve terminals MPA-S, MPA-F and MPA-L. This simplifies planning, ordering and warehousing.

Versatile

- High pressure range
 -0.9 ... 10 bar
- Wide range of valve functions

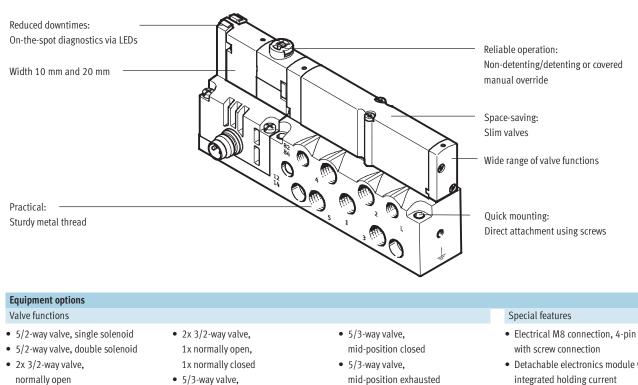
Reliable

- Fast troubleshooting thanks to LEDs on the valves and diagnostics via fieldbus
 Extensive operating voltage range
- ±25%
 Easy to service thanks to
- replaceable valves and electronic modules
- Manual override either non-detenting, detenting or secured against unauthorised activation (covered)
- Durable thanks to tried-and-tested piston spool valves
- Large and durable labelling system, suitable for barcodes

Easy to mount

• Secure wall mounting

Key features



- 2x 3/2-way valve, normally closed
- mid-position pressurised
- 2x 2/2-way valve, normally closed
- Detachable electronics module with integrated holding current reduction

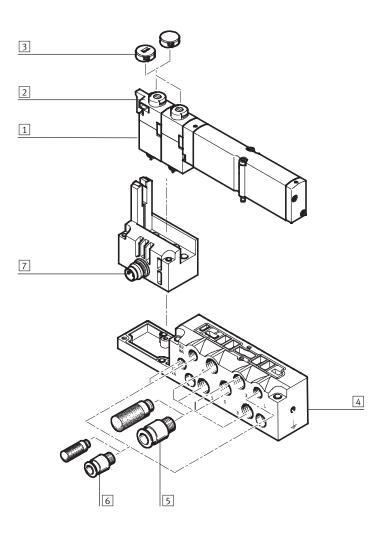
Peripherals overview

Individual sub-base for solenoid valve width 10 mm

Ordering:

• Using individual part numbers

Individual sub-bases of the type VMPA1-IC-... can be equipped with any 10 mm solenoid valve VMPA1. The electrical connection is established using a standardised 4-pin M8 plug (EN 60947-5-2).



Designation		Brief description	→ Page/Internet
1	Solenoid valve	VMPA1	21
2	Manual override	Non-detenting/turning with detent, per solenoid coil	-
3	Cover cap for manual override	Conversion from detenting/non-detenting to non-detenting or covered	22
4	Sub-base	For solenoid valve VMPA1	22
5	Fittings and/or silencers	M7 for working ports (2, 4) and supply air/exhaust ports (1, 3, 5)	22
6	Fittings, silencers or blanking plugs	M5 for pilot air supply/pilot exhaust air (12/14, 82/84) and pressure compensation	22
7	Electrical connection M8	4-pin	-

FESTO

Solenoid valves VMPA

Peripherals overview

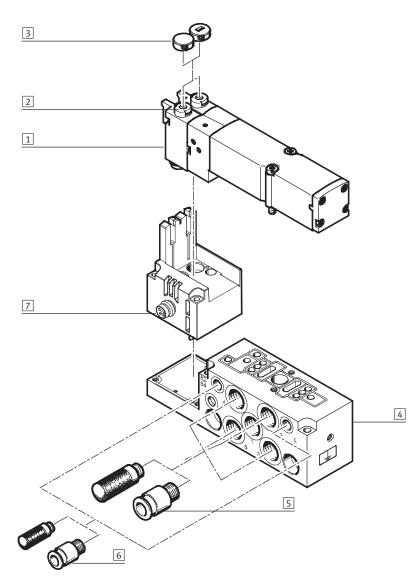
Individual sub-base for solenoid valve width 20 mm

Ordering:

• Using individual part numbers

Individual sub-bases of the type VMPA2-IC-... can be equipped with any 20 mm solenoid valve VMPA2.

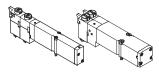
The electrical connection is established using a standardised 4-pin M8 plug (EN 60947-5-2).



Designation	Brief description	→ Page/Internet
1 Solenoid valve	VMPA2	21
2 Manual override	Non-detenting/turning with detent, per solenoid coil	-
3 Cover cap for manual override	Conversion from detenting/non-detenting to non-detenting or covered	22
4 Sub-base	For individual valve VMPA2	22
5 Fittings and/or silencers	G ¹ /8 for working ports (2, 4) and supply air/exhaust ports (1, 3, 5)	22
6 Fittings, silencers or blanking plugs	M5 for pilot air supply/pilot exhaust air (12/14, 82/84) and pressure compensation	22
7 Electrical connection M8	4-pin	-

Key features – Pneumatic components

Sub-base valve



The VMPA offers a comprehensive range of valve functions. All valves are equipped with a patented sealing system that facilitates efficient sealing, a broad pressure range and long service life. They have a pneumatic pilot control for optimising performance. Air is supplied by means of pilot air supply. Sub-base valves can be quickly replaced since the tubing connectors remain on the sub-base. This design is also particularly slim. Irrespective of the valve function there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils (double solenoid or two single solenoid valves in one housing).

Design

Valve replacement

The valves are attached to the metal manifold block using two screws, which means that they can be easily replaced. The mechanical sturdiness of the sub-base guarantees good long-term sealing.

Valve code

The valve code (M, MS, MU, J, N, NS, NU, K, KS, KU, H, HS, HU, B, G, E, X, W,

D, DS, I) is located on the front of the valve beneath the manual override.

5/2-way valve									
Туре	Circuit symbol	Width	Description						
		[mm]							
M1H-M	14 4 2	10,	Single solenoid						
		20	Pneumatic spring return						
			Reverse operation						
			 Operating pressure –0.9 +10 bar 						
M1H-MS	14 4 2	10,	Single solenoid						
		20	Mechanical spring return						
			Reverse operation						
	14 5 1 5		 Operating pressure –0.9 +8 bar 						
M1H-MU	14 4 2	10	Single solenoid						
			Polymer poppet valve						
			Mechanical spring return						
	14 5 1 5		Reverse operation						
			 Operating pressure –0.9 +10 bar 						
M1H-J	14 4 2 12	10,	Double solenoid						
		20	Reverse operation						
			• Operating pressure -0.9 +10 bar						

Key features – Pneumatic components

2x 3/2-way val	ve		
Туре	Circuit symbol	Width	Description
		[mm]	
M1H-N	4	10,	Single solenoid
	4 2	20	Normally open
			Pneumatic spring return
			• Operating pressure 3 10 bar
	•		- F
	12/14 1 5 82/84 3		
M1H-NS	4 2	10,	• Single solenoid
		20	Normally open
			Mechanical spring return
			Reverse operation
	12/14 82/84 1 5 3		• Operating pressure –0.9 +8 bar
M1H-NU	4 2	10	Single solenoid
			Polymer poppet valve
			Normally open
			Mechanical spring return
	12/14 82/84 1 5 3		Reverse operation
			• Operating pressure -0.9 +10 bar
M1H-K	4 2 I	10,	Single solenoid
		20	Normally closed
			Pneumatic spring return
			Operating pressure 3 10 bar
	12/14 1 5 82/84 3		
M1H-KS		10	Single solenoid
МІН-КЭ	4 2	10, 20	Normally closed
		20	Mechanical spring return
			Reverse operation
	12/14 82/84 1 5 3		 Reverse operation Operating pressure –0.9 +8 bar
M1H-KU		10	Single solenoid
WITTERO		10	 Polymer poppet valve
			Normally closed
			Mechanical spring return
			Reverse operation
			• Operating pressure –0.9 +10 bar
M1H-H	4, 2 ,	10,	Single solenoid
		20	Normal position
			– 1x closed
			– 1x open
			Pneumatic spring return
	12/14 1 5 82/84 3		• Operating pressure 3 10 bar
M1H-HS	4 2	10,	Single solenoid
		20	Normal position
			- 1x closed
			- 1x open
	12/14 82/84 1 5 3		Mechanical spring return
			Reverse operation
			• Operating pressure -0.9 +8 bar
M1H-HU	4 2	10,	Single solenoid
		20	Polymer poppet valve
			Normal position
			 1x closed
	12/14 82/84 1 5 3		– 1x open
			Mechanical spring return
			Reverse operation
			• Operating pressure –0.9 +10 bar

Key features – Pneumatic components

5/3-way valve	5/3-way valve										
Туре	Circuit symbol	Width [mm]	Description								
M1H-B	14 M 4 2 W 12 14 84 5 1 3 82 12	10, 20	 Mid-position pressurised¹⁾ Mechanical spring return Reverse operation Operating pressure -0.9 +10 bar 								
M1H-G	14 W 4 2 W 12 T T T T T T T T T T T T T T T T T T T	10, 20	 Mid-position closed¹⁾ Mechanical spring return Reverse operation Operating pressure -0.9 +10 bar 								
M1H-E	14 W 4 2 W 12 T 14 84 5 1 3 82 12	10, 20	 Mid-position exhausted¹⁾ Mechanical spring return Reverse operation Operating pressure -0.9 +10 bar 								

 If neither solenoid coil is energised, the valve moves to its mid-position by means of spring force. If both coils are energised at the same time, the valve remains in the previously assumed switching position.

3/2-way valve	3/2-way valve										
Туре	Circuit symbol	Width [mm]	Description								
M1H-W		10, 20	 Single solenoid Normally open External compressed air supply Pneumatic spring return Reverse operation Operating pressure -0.9 +10 bar Compressed air (-0.9 +10 bar) supplied at working port 2 can be switched with both internal and external pilot air supply. 								
M1H-X		10, 20	 Single solenoid Normally closed External compressed air supply Pneumatic spring return Reverse operation Operating pressure -0.9 +10 bar Compressed air (-0.9 +10 bar) supplied at working port 4 can be switched with both internal and external pilot air supply. 								

FESTO

Solenoid valves VMPA

Key features – Pneumatic components

2x 2/2-way val	2x 2/2-way valve										
Туре	Circuit symbol	Width [mm]	Description								
M1H-D		10, 20	 Single solenoid Normally closed Pneumatic spring return Operating pressure 3 10 bar 								
M1H-DS	4 2 14 12 12 12 12 12 12 12 12 12 12 12 12 12	10, 20	 Single solenoid Normally closed Mechanical spring return Reverse operation Operating pressure -0.9 +8 bar 								
M1H-I	4 2 14 12 14 12 12/14 5 82/84 1	10, 20	 Single solenoid 1x normally closed 1x normally closed, reverse operation Pneumatic spring return Operating pressure 3 10 bar Vacuum at port 3/5 only 								

Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

Key features – Pneumatic components

Pilot air supply

The pneumatic connection is located on the individual sub-base. The ports differ for the following types of pilot air supply:

- internal pilot air and
- external pilot air.

Internal pilot air supply

Internal pilot air supply can be selected if the required working pressure is between 3 and 8 bar. The pilot air in the sub-base is branched from the compressed air supply 1 using an internal connection. Port 12/14 is sealed with a blanking plug at the factory.

External pilot air supply

If the supply pressure is less than 3 bar or greater than 8 bar, you must operate your valve VMPA using external pilot air. The pilot air is supplied via port 12/14 of the sub-base in this case.

Note

If a slow pressure rise by means of a soft-start valve is required in the system, external pilot air should be selected whereby the pilot pressure applied during switch-on is already very high.

Individual sub-base				
Graphical illustration	Туре		Width	Notes
	Without ATEX certification:	With ATEX certification ³⁾ :	[mm]	
	VMPA1-1-IC-AP-1 ¹⁾ VMPA1-1-IC-AP-S-1 ²⁾	VMPA1-1-IC-AP-1-EX1E ¹⁾ VMPA1-1-IC-AP-S-1-EX1E ²⁾	10	 Working ports: M7, QS4, QS6 Ports for supply air (1, 12/14) and exhaust air (3, 5, 82/84) For internal or external pilot air supply
	VMPA2-IC-AP-1 ¹⁾ VMPA2-IC-AP-S-1 ²⁾	VMPA2-IC-AP-1-EX1E ¹⁾ VMPA2-IC-AP-S-1-EX1E ²⁾	20	 Working ports: G1/8, QS6, QS8 Ports for supply air (1, 12/14) and exhaust air (3, 5, 82/84) For internal or external pilot air supply

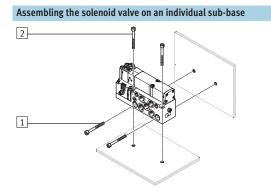
1) Internal pilot air supply

External pilot air supply
 For special ATEX applications, please talk to your technical consultant

→ Internet: www.festo.com/catalog/...

Key features - Assembly and operation





 Horizontal mounting holes
 Vertical mounting holes The individual sub-base for wall mounting is designed for integration into a system or machine. It can be mounted horizontally or vertically.

Display and operation

Each valve solenoid coil is allocated an LED which indicates its operating status.

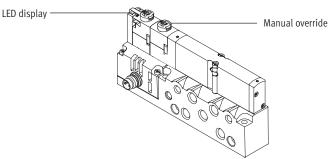
- Indicator 12 shows the switching status of the coil for output 2
- Indicator 14 shows the switching status of the coil for output 4

Manual override

The manual override (MO) enables the valve to be actuated when not electrically activated or energised. The pilot valve is switched by pushing the manual override. The set switching status can also be locked by turning the manual override. Alternatives:

• A cover (VMPA-HBT-B) can be fitted over the manual override to prevent it from being locked. The manual override can then only be activated by pushing it.

 A cover (VMPA-HBV-B) can be fitted over the manual override to prevent it from being accidentally actuated.

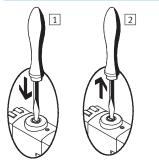


Note

A manually actuated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

Manual override (MO)

MO with automatic return (non-detenting)

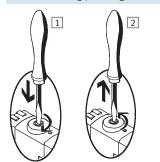


- Press in the stem of the MO with a pointed object or screwdriver. Pilot valve switches and actuates the main valve.
- 2 Remove the pointed object or screwdriver.

Spring force pushes the stem of the MO back.

Pilot valve returns to its initial position and so too the single solenoid main valve (not with double solenoid valve code J).

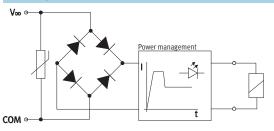
MO set via turning (detenting)



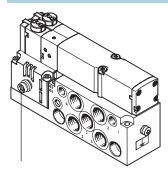
- 1 Press in the stem of the MO with a pointed object or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached. Valve remains switched.
- Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pointed object or screwdriver. Spring force pushes the stem of the MO back. Valve returns to its initial position (not with double solenoid valve code J).

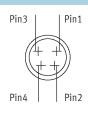
Key features – Electrical components

Electrical power as a result of current reduction



Electrical connection - Individual valve interface





Each solenoid coil MPA is protected with a spark arresting protective circuit as well as against polarity reversal.

All valve types are additionally equipped with integrated current reduction.

Pin allocation on individual valve to

Valves MPA are supplied with operating voltage in the range 18 ... 30 V (24 V +/-25%). This high tolerance is made possible through integrated control electronics and offers additional security, e.g. if the operating voltage drops.

$\begin{array}{l} \mbox{Pin1}-\mbox{Unused}\\ \mbox{Pin2}-\mbox{U}_B\mbox{ for coil 12}\\ \mbox{Pin3}-\mbox{O V for coil 12 and 14}\\ \mbox{Pin4}-\mbox{U}_B\mbox{ for coil 14} \end{array}$

VDMA 24571 With positive logic:

Tightening torque for M8 plug

0.25 ... 0.5 Nm (manual torque)

With negative logic: Pin1 – Unused Pin2 – 0 V for coil 12 Pin3 – U_B for coil 12 and 14 Pin4 – 0 V for coil 14

Connector plug M8 x 1, male, 4-pin to EN 60947-5-2

Instructions for use

Instructions for use

Equipment

Operate system equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as designated, they will not require additional lubrication and will still achieve a long service life. The quality of compressed air downstream of the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your system equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used.

Unsuitable additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

Bio-oils

When using bio-oils (oils which are based on synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4). A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

Technical data

FESTO

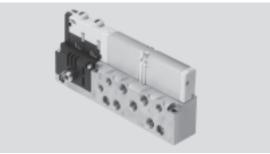
Flow rate VMPA1: Up to 360 l/min VMPA2: Up to 700 l/min

24 V DC

Voltage

- **[]** - Valve width

VMPA1: 10 mm VMPA2: 20 mm



General technical data							
Width		10 mm	20 mm				
Lubrication		Life-time lubrication, PWIS-free (free	time lubrication, PWIS-free (free of paint-wetting impairment substances)				
Type of mounting		Wall mounting					
		On H-rail to EN 60715					
Mounting position		Any					
Manual override		Non-detenting, detenting, blocked					
Valve weight	[g]	→ Page 15					
Sub-base weight	[g]	185					
Pneumatic connections							
Pneumatic connection		Via sub-base					
Supply port	1	M7					
Exhaust port	3/5	M7					
Working ports	2/4	Depending on the connection type s	elected				
		• M7	• G1/8				
		• QS4	• QS6				
		• QS6	• QS8				
Pilot air port	12/14	M5					
Pilot exhaust air port	82/84	82/84 M5					
Pressure compensation port		With ducted exhaust air: via port 82	/84 (M5 with individual sub-base)				
		With flat plate silencer: venting to atmosphere					

Operating and environmental conditions								
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]							
Note on operating/pilot medium	Lubricated operation possible (required during subsequent operation)							
Ambient temperature [°C	-5 +50							
Temperature of medium [°C	-5 +50							
Storage temperature ¹⁾ [°C	-20 +40							
Relative air humidity at 40 °C [%]	90							
Corrosion resistance class CRC ²⁾	1							

Long-term storage
 Corrosion resistance class 1 according to Festo standard 940 070

Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

Technical data

Technical data – Valve width 10 mm Code М J Ν К Н В G Ε Х W D 10 10 10 10 10 10 Switching times On [ms] 10 10 10 10 10 8 Off 20 [ms] 20 20 20 35 35 20 20 20 20 35 Change 15 [ms] over Operating pressure [bar] -0.9 ... +10 3 ... 10 -0.9 ... +10 3 ... 10 Pilot pressure 3...8 [bar] Standard nominal flow rate [l/min] 360 360 300 230 300 300 320 240 255 255 230 260 Design Piston spool valve Max. tightening torque of valve [Nm] 0.25 mounting Die-cast aluminium Materials Product weight [g] 49 56 56 56 56 56 56 56 49 49 56 _ Technical data – Valve width 10 mm Code MS NS KS HS DS MU NU KU HU Switching times 10 10 On [ms] 10 10 10 10 8 8 8 Off [ms] 27 20 20 20 20 12 8 10 10 Change [ms] over Operating pressure [bar] -0.9 ... +8 -0.9 ... +10 Pilot pressure [bar] 3...8 Standard nominal flow rate 300 230 300 230 190 [l/min] 360 190 190 160 Design Piston spool valve Poppet valve with spring return Max. tightening torque of valve [Nm] 0.25 mounting Materials PPA reinforced Die-cast aluminium Product weight [g] 56 56 56 56 56 35 42 42 42 Technical data – Valve width 20 mm

lechnical data – valve width 20 mm																			
Code			М	J	Ν	К	Н	В	G	E	Х	W	D	I.	MS	NS	KS	HS	DS
Switching times	On	[ms]	15	9	8	8	8	11	10	11	13	13	7	7	8	12	12	12	12
	Off	[ms]	28	-	28	28	28	46	40	47	22	22	25	23	36	25	25	25	25
	Change	[ms]	-	22	-	-	-	23	21	23	-	-	-	-	-	-	-	-	-
	over																		
Operating pressure		[bar]	-0.9 .	+10	3 1	0		-0.9	+10				3 10 -0.9 +8						
Pilot pressure		[bar]	3 8																
Standard nominal flo	ow rate	[l/min]	700	700	560	500	560	520	630	610	590	500	680	680	700	560	500	560	680
Design			Pistor	spool	valve														
Max. tightening torqu	ue of valve	[Nm]	0.65																
mounting																			
Materials D				ıst alun	ninium														
Product weight		[g]	100	100 – 100															

Certifications		
Sub-base for individual connection		→ 22
ATEX category for gas	II 3 G	
Explosion ignition protection type for gas	Ex nA IIC T4 X Gc	
ATEX ambient temperature [°C]	-5 ≤ Ta ≤ +50	

Technical data

FESTO

Current consumption per solenoid coil at nominal voltage						
Width		10 mm	20 mm			
Nominal pick-up current	[mA]	50	110			
Nominal current with current	[mA]	10	23			
reduction						
Time until current reduction	[ms]	20	20			

Electrical data		
Nominal voltage	[V DC]	24
Operating voltage range	[V DC]	18 30
Residual ripple	[Vss]	4
Protection class to EN 60529		IP65 (for all types of signal transmission in assembled state)

Note

Note possible restrictions for the IP protection class → ATEX conformity declaration

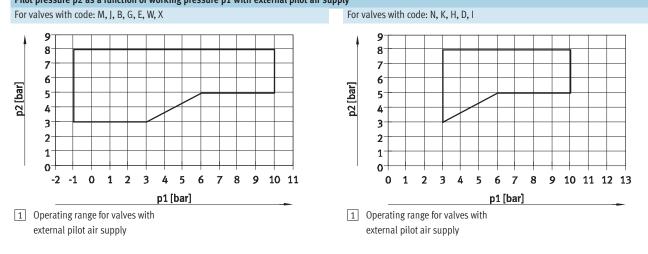
Materials	
Sub-base	Die-cast aluminium
Seals	Nitrile rubber, elastomer
Note on materials	RoHS-compliant

FESTO

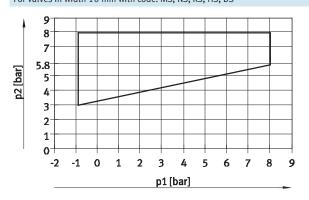
Solenoid valves VMPA

Technical data

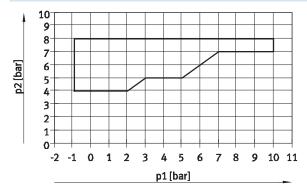
Pilot pressure p2 as a function of working pressure p1 with external pilot air supply



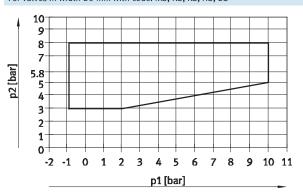
Pilot pressure p2 as a function of working pressure p1 for valves with mechanical spring return For valves in width 10 mm with code: MS, NS, KS, HS, DS For valves in



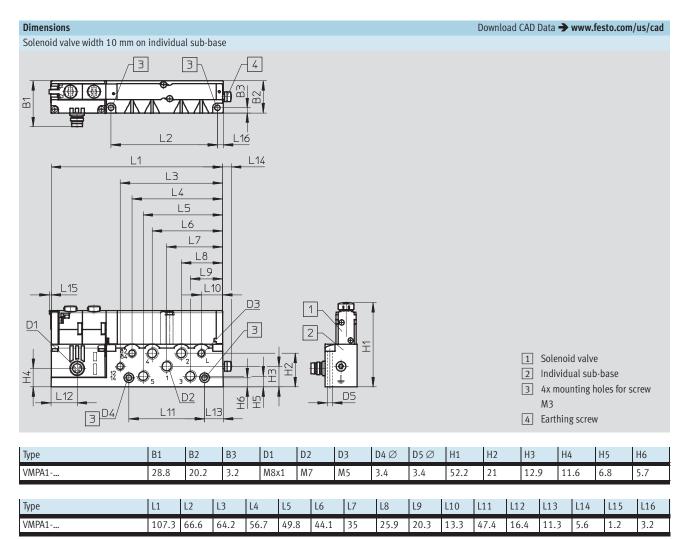
For polymer poppet valve in width 10 mm with code: MU, NU, KU, HU



For valves in width 20 mm with code: MS, NS, KS, HS, DS



Technical data

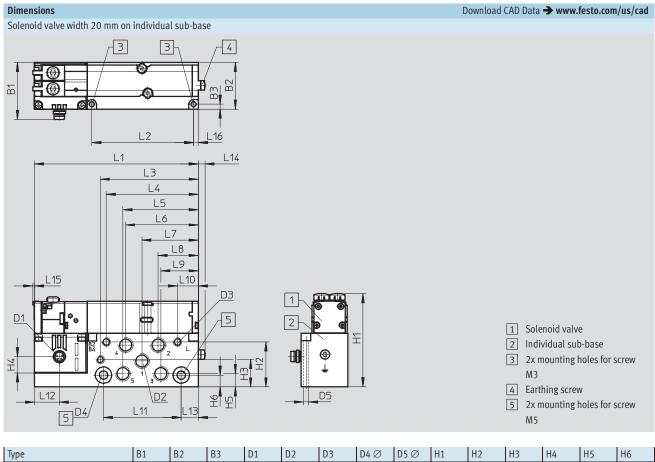


- • • New Variants KU, NU, HU, MU, MS

FESTO

Solenoid valves VMPA

Technical data



VMPA2	37.2	30.5	3.2	M8:	x1 G	1⁄8	M5	5.5	3.4	60.5	29.4	17	.9 1	0.7	8.7	7.7
							_	_					_	_	_	
Туре	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16
VMPA2	107.3	66.6	64.2	60.3	49.4	47.6	37	26.4	24.6	13.7	50.9	16.3	11.2	4.4	1.2	3.2

Ordering data – Solenoid valve on individual sub-base

acting data set	comprising solenoid valve on individual sub-base	Width	Part No.	Туре
	valve function	[mm]	Part No.	іуре
ernal pilot air sup	nly	[]		
ennai pilot an sup	5/2-way valve			
	Single solenoid	10	533376	VMPA1-M1H-M-M7-PI
		20	537963	VMPA2-M1H-M-G ¹ /8-PI
	Double solenoid	10	533377	VMPA1-M1H-J-M7-PI
		20	537964	VMPA2-M1H-J-G ¹ /8-PI
	2x 3/2-way valve			
	Normally open	10	533382	VMPA1-M1H-N-M7-PI
i a		20	537969	VMPA2-M1H-N-G ¹ /8-PI
	Normally closed	10	533381	VMPA1-M1H-K-M7-PI
00000		20	537968	VMPA2-M1H-K-G ¹ /8-PI
CO H	1x normally open,	10	533383	VMPA1-M1H-H-M7-PI
	1x normally closed	20	537970	VMPA2-M1H-H-G ¹ /8-PI
	5/3-way valve		1	.,.
	Mid-position pressurised	10	533378	VMPA1-M1H-B-M7-PI
		20	537965	VMPA2-M1H-B-G ¹ /8-PI
	Mid-position closed	10	533379	VMPA1-M1H-G-M7-PI
		20	537966	VMPA2-M1H-G-G ¹ /8-PI
	Mid-position exhausted	10	533380	VMPA1-M1H-E-M7-PI
		20	537967	VMPA2-M1H-E-G ¹ /8-PI
	2x 2/2-way valve			
	Normally closed	10	533384	VMPA1-M1H-D-M7-PI
		20	537971	VMPA2-M1H-D-G ¹ /8-PI
	1x normally closed	10	545230	VMPA1-M1H-I-M7-PI
	1x normally closed, reverse operation	20	545232	VMPA2-M1H-I-G ¹ /8-PI
		20	545252	
ernal pilot air sup	vla			
•••••	5/2-way valve			
	Single solenoid	10	533385	VMPA1-M1H-M-S-M7-PI
		20	537972	VMPA2-M1H-M-S-G ¹ /8-PI
	Double solenoid	10	533386	VMPA1-M1H-J-S-M7-PI
		20	537973	VMPA2-M1H-J-S-G ¹ /8-PI
	2x 3/2-way valve			
	Normally open	10	533391	VMPA1-M1H-N-S-M7-PI
		20	537978	VMPA2-M1H-N-S-G ¹ /8-PI
	Normally closed	10	533390	VMPA1-M1H-K-S-M7-PI
		20	537977	VMPA2-M1H-K-S-G ¹ /8-PI
	1x normally open,	10	533392	VMPA1-M1H-H-S-M7-PI
-	1x normally closed	20	537979	VMPA2-M1H-H-S-G ¹ /8-PI
	5/3-way valve	20	551719	Via 72 min 11-3-0 /0-11
	Mid-position pressurised	10	533387	VMPA1-M1H-B-S-M7-PI
	ma position pressurised	20	537974	VMPA1-M1H-B-S-G1/8-PI
	Mid-position closed	10	533388	VMPA1-M1H-G-S-M7-PI
		20	537975	VMPA1-M1H-G-S-M7-PI VMPA2-M1H-G-S-G1/8-PI
	Mid-position exhausted	10	533389	VMPA2-M1H-G-S-G78-PI
	2x 2/2-way valve	20	537976	VMPA2-M1H-E-S-G ¹ /8-PI
		10	E22202	
	Normally closed	10	533393	VMPA1-M1H-D-S-M7-PI
	1. normally aloog	20	537980	VMPA2-M1H-D-S-G ¹ /8-PI
	1x normally closed	10	545231	VMPA1-M1H-I-S-M7-PI
	1x normally closed, reverse operation	20	545233	VMPA2-M1H-I-S-G ¹ /8-PI

Ordering data – Solenoid valve

ring data – Ind	ividual solenoid valve				
	Valve function	Width	Part No.	Туре	
		[mm]			
	5/2-way valve				
	Single solenoid	10	533342	VMPA1-M1H-M-PI	
		20	537952	VMPA2-M1H-M-PI	
	Single solenoid, mechanical spring return	10	571334	VMPA1-M1H-MS-PI	• O ·
		20	571333	VMPA2-M1H-MS-PI	• O •
	Polymer poppet valve,	10	553113	VMPA1-M1H-MU-PI	·O·
	single solenoid, mechanical spring return				
	Double solenoid	10	533343	VMPA1-M1H-J-PI	
		20	537953	VMPA2-M1H-J-PI	
	2x 3/2-way valve				
	Normally open	10	533348	VMPA1-M1H-N-PI	
		20	537958	VMPA2-M1H-N-PI	
	Normally open, mechanical spring return	10	556839	VMPA1-M1H-NS-PI	
		20	568655	VMPA2-M1H-NS-PI	
	Polymer poppet valve,	10	553111	VMPA1-M1H-NU-PI	·O·
	normally open, mechanical spring return				
	Normally closed	10	533347	VMPA1-M1H-K-PI	
		20	537957	VMPA2-M1H-K-PI	
	Normally closed,	10	556838	VMPA1-M1H-KS-PI	
	mechanical spring return	20	568656	VMPA2-M1H-KS-PI	
	Polymer poppet valve, normally closed,	10	553110	VMPA1-M1H-KU-PI	·O·
	mechanical spring return				
	1x normally open,	10	533349	VMPA1-M1H-H-PI	
	1x normally closed	20	537959	VMPA2-M1H-H-PI	
	1x normally open,	10	556840	VMPA1-M1H-HS-PI	
	1x normally closed,				
	mechanical spring return	20	568658	VMPA2-M1H-HS-PI	
	Polymer poppet valve,	10	553112	VMPA1-M1H-HU-PI	·O·
	1x normally open,				
	1x normally closed,				
	mechanical spring return				
	5/3-way valve				
	Mid-position pressurised	10	533344	VMPA1-M1H-B-PI	
		20	537954	VMPA2-M1H-B-PI	
	Mid-position closed	10	533345	VMPA1-M1H-G-PI	
		20	537955	VMPA2-M1H-G-PI	
	Mid-position exhausted	10	533346	VMPA1-M1H-E-PI	
		20	537956	VMPA2-M1H-E-PI	
	3/2-way valve				
	Normally open,	10	540050	VMPA1-M1H-W-PI	
	external compressed air supply	20	540051	VMPA2-M1H-W-PI	
	Normally closed,	10	534415	VMPA1-M1H-X-PI	
	external compressed air supply	20	537961	VMPA2-M1H-X-PI	
	2x 2/2-way valve				
	Normally closed	10	533350	VMPA1-M1H-D-PI	
	,	20	537960	VMPA2-M1H-D-PI	
	Normally closed,	10	556841	VMPA1-M1H-DS-PI	
	mechanical spring return	20	568657	VMPA2-M1H-DS-PI	
	1x normally closed	10	543605	VMPA1-M1H-I-PI	
	1x normally closed, reverse operation	20	543703	VMPA2-M1H-I-PI	
	2	20	575705	·min2 Milli-141	

Accessories

Ordering data – Sub-base for individual valve								
Designation		Width	Part No. Type					
		[mm]						
M	Without ATEX specification	Internal pilot air	10	533394 VMPA1-IC-AP-1				
			20	537981 VMPA2-IC-AP-1				
		External pilot air	10	533395 VMPA1-IC-AP-S-1				
00 00 00			20	537982 VMPA2-IC-AP-S-1				
20	With ATEX specification ¹⁾ :	Internal pilot air	10	8005149 VMPA1-IC-AP-1-EX1E				
	II 3G		20	8005151 VMPA2-IC-AP-1-EX1E				
	Ex nA IIC T4 X Gc	External pilot air	10	8005150 VMPA1-IC-AP-S-1-EX1E				
			20	8005152 VMPA2-IC-AP-S-1-EX1E				

Ordering data					
Designation			Part No.	Туре	PU ²⁾
Cover					
I A A A A A A A A A A A A A A A A A A A	Cover for manual override, non-detenting		540897	VMPA-HBT-B	10
Q	Cover for manual override, covered		540898	VMPA-HBV-B	10
Connecting cab	le, individual connection				
	Straight socket, M8x1, 4-pin	2.5 m	158960	SIM-M8-4GD-2,5-PU	1
	• Open end, 4-wire	5 m	158961	SIM-M8-4GD-5-PU	1
	Angled socket, M8x1, 4-pinOpen end, 4-wire	2.5 m	158962	SIM-M8-4WD-2,5-PU	1
C C C		5 m	158963	SIM-M8-4WD-5-PU	1
	 Straight socket, M8x1, 4-pin Open end, 4-wire 	2.5 m	541342	NEBU-M8G4-K-2.5-LE4	1
a market		5 m	541343	NEBU-M8G4-K-5-LE4	1
	 Angled socket, M8x1, 4-pin Open end, 4-wire 	2.5 m	541344	NEBU-M8W4-K-2.5-LE4	1
Cant -		5 m	541345	NEBU-M8W4-K-5-LE4	1
	Modular system for connecting cables		-	➔ Internet: nebu	-
Push-in fitting					1
	Connecting thread M5 for tubing O.D.	3 mm	153313	QSM-M5-3-I	10
		4 mm	153315	QSM-M5-4-I	10
		6 mm	153317	QSM-M5-6-I	10
	Connecting thread M7 for tubing O.D.	4 mm	153319	QSM-M7-4-I	10
		6 mm	153321	QSM-M7-6-I	10
	Connecting thread G ¹ /8 for tubing O.D.	6 mm	186107	QS-G½-6-I	10
		8 mm	186109	QS-G1⁄8-8-I	10

For special ATEX applications, please talk to your technical consultant
 Packaging unit

Accessories

Ordering data				
Designation			Part No.	Туре
Silencer				
	Connecting thread	M5	165003	UC-M5
		M7	161418	UC-M7
Cor of		G1/8	161419	UC-1/8
	Push-in sleeve connection	3 mm	165005	UC-QS-3H
		4 mm	165006	UC-QS-4H
		6 mm	165007	UC-QS-6H
		8 mm	175611	UC-QS-8H
	Thread M5		3843	B-M5
	Thread M7	174309	B-M7	
	Thread G1/8		3568	B-1/8
Plug			1	
	Blanking plug for tubing O.D.	4 mm	153267	QSC-4H
A A		6 mm	153268	QSC-6H
0		8 mm	153269	QSC-8H
		s mm	153269	υς) Υογγαία Αποιογγαίο Αποιογγαίο Αποιογγια Αποιογγαίο Αποιογγαίο Αποιογγια Αποιογγια Αποιογγαίο Αποιογγια Αποιογ Αποιογγια Α Αποιογγια Αποιογγια Ασιογγια Ασιο Αποιογια Απο

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.





© Copyright 2008, Festo Corporation. While every effort is made to ensure that all dimensions and specifications are correct, Festo cannot guarantee that publications are completely free of any error, in particular typing or printing errors. Accordingly, Festo cannot be held responsible for the same. For Liability and Warranty conditions, refer to our "Terms and Conditions of Sale", available from your local Festo office. All rights reserved. No part of this publication may be reproduced, distributed, or transmitted in any form or by any means, electronic, mechanical, photocopying or otherwise, without the prior written permission of Festo. All technical data subject to change according to technical update.



FSC Printed on recycled paper at New Horizon Graphic, Inc., FSC certified as an environmentally friendly printing plant.

Festo North America

Festo Regional Contact Center

5300 Explorer Drive Mississauga, Ontario L4W 5G4 Canada

USA Customers:

For ordering assistance, Call: 1.800.99.FESTO (1.800.993.3786) Fax: 1.800.96.FESTO (1.800.963.3786) Email: customer.service@us.festo.com For technical support, Call: 1.866.GO.FESTO (1.866.463.3786) Fax: 1.800.96.FESTO (1.800.963.3786)

Email: product.support@us.festo.com Canadian Customers:

 Call:
 1.877.GO.FESTO (1.877.463.3786)
 Fax:
 1.877.FX.FESTO (1.877.393.3786)

 Email:
 festo.canada@ca.festo.com
 Fax:
 festo.canada@ca.festo.com

USA Headquarters

Festo Corporation 395 Moreland Road P.O. Box 18023 Hauppauge, NY 11788, USA www.festo.com/us

USA Sales Offices

Appleton North 922 Tower View Drive, Suite N Greenville, WI 54942, USA

Boston 120 Presidential Way, Suite 330 Woburn, MA 01801, USA

Chicago 1441 East Business Center Drive Mt. Prospect, IL 60056, USA Dallas

1825 Lakeway Drive, Suite 600 Lewisville, TX 75057, USA

Detroit – Automotive Engineering Center 2601 Cambridge Court, Suite 320 Auburn Hills, MI 48326, USA

New York 395 Moreland Road Hauppauge, NY 11788, USA Silicon Valley

4935 Southfront Road, Suite F Livermore, CA 94550, USA

Central USA

Festo Corporation 1441 East Business Center Drive Mt. Prospect, IL 60056, USA Phone: 1.847.759.2600 Fax: 1.847.768.9480



United States



USA Headquarters, East: Festo Corp., 395 Moreland Road, Hauppauge, NY 11788 Phone: 1.631.435.0800; Fax: 1.631.435.8026; Email: info@festo-usa.com www.festo.com/us

Canada



Headquarters: Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4 Phone: 1.905.624.9000; Fax: 1.905.624.9001; Email: festo.canada@ca.festo.com www.festo.ca

Mexico



Headquarters: Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquinahuac, 54020 Tlalnepantla, Edo. de México Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65; Email: Festo.mexico@mx.festo.com www.festo.com/mx

 Western USA

 Festo Corporation

 4935 Southfront Road,

 Suite F

 Livermore, CA 94550, USA

 Phone: 1.925.371.1099

 Fax:
 1.925.245.1286



Festo Worldwide

Argentina Australia Austria Belarus Belgium Brazil Bulgaria Canada Chile China Colombia Croatia Czech Republic Denmark Estonia Finland France Germany Great Britain Greece Hong Kong Hungary India Indonesia Iran Ireland Israel Italy Japan Latvia Lithuania Malaysia Mexico Netherlands New Zealand Norway Peru Philippines Poland Romania Russia Serbia Singapore Slovakia Slovenia South Africa South Korea Spain Sweden Switzerland Taiwan Thailand Turkey Ukraine United States Venezuela

www.festo.com