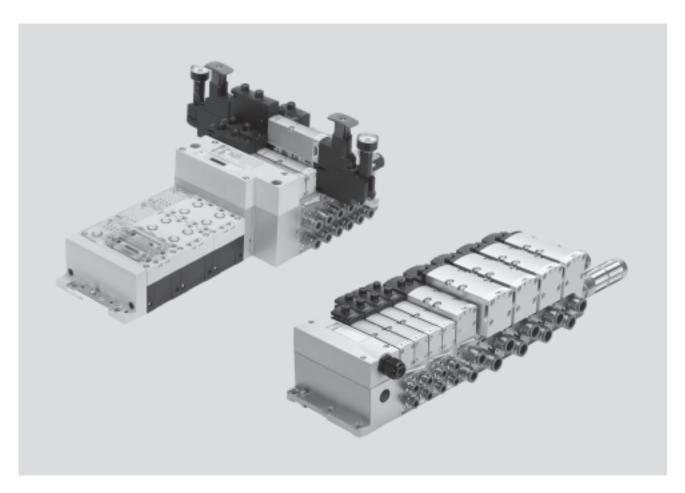


Key features



Innovative

- High-performance valves in sturdy metal housing
- Four valve sizes on one valve terminal
- Standardised from the multi-pin plug to the fieldbus connection and control block
- Dream team: fieldbus valve terminal suitable for electrical peripherals CPX. This means:
 - Forward-looking internal communication system for actuating the valves and CPX modules
 - Four valve sizes on one valve terminal without adapters
- Valve functions for integration in control architectures of higher categories to EN ISO 13849-1

Versatile

- Modular system offering a range of configuration options
- Expandable with up to 32 solenoid
- Conversions and extensions are possible at any time
- Manifold sub-bases can be extended using four screws, sturdy duct separation on metal support
- Integration of innovative function modules possible
- Supply plates enable a flexible air supply and variable pressure zones
- Reverse operation
- High pressure range
 -0.9 ... 10 bar,
 flow range 550 ... 2,900 l/min
- Wide range of valve functions
- Valve supply 24 V DC or 110 V AC

Reliable

- Sturdy and durable metal components
- Valves
- Manifold sub-bases
- Seals
- Fast troubleshooting thanks to LEDs on the valves and diagnostics via fieldbus
- Convenient servicing thanks to valves that can be replaced quickly and easily
- Manual override either non-detenting, non-detenting/detenting or covered
- Durable thanks to tried-and-tested piston spool valves
- Large and durable labelling system
- 100% duty cycle

Easy to mount

- Ready-to-install and tested unit
- Lower selection, ordering, installation and commissioning
- Secure mounting on wall or H-rail

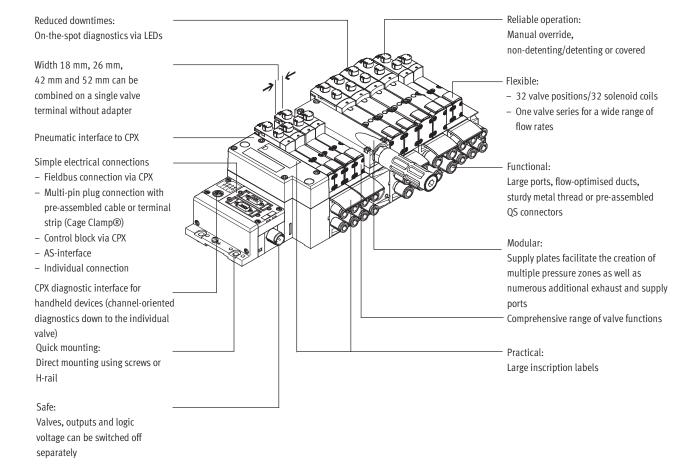
Note

The key features, valves and functions of width 65 mm are described separately in the chapter

"Adaptation to width 65 mm, ISO size 3 (technology type 04)"

Key features





Equipment options

Valve functions

- 2x 2/2-way valve, single solenoid, pneumatic spring, normally closed
- 2x 3/2-way valve, single solenoid
 - Normally open
 - Normally open, reversible
 - Normally closed
 - Normally closed, reversible
- 2x 3/2-way valve, single solenoid
 - 1x normally open, 1x normally closed
 - 1x normally open, 1x normally closed, reversible

- 5/2-way valve
 - Single solenoid, pneumatic spring/mechanical spring
 - Double solenoid
 - Double solenoid with dominant signal
- 5/2-way valves for special functions, single solenoid
 - Mechanical spring
 - Switching position sensing via inductive sensors with PNP or NPN output
 - Protection against unexpected start-up to EN 1037
 - Reversing

- 5/3-way solenoid valve
 - Mid-position pressurised
 - Mid-position closed
 - Mid-position exhausted
- 5/3-way solenoid valve for special functions
 - Switching position 14 with memory function (switching position 14 is retained in the event of an emergency-stop application/power failure), there is no spring return on switching position 12
- Only for valve terminal (plug-in)
- Switching position 14 with memory function
- Pneumatic spring return

- Soft-start valve for slow and safe pressure build-up
 - High degree of safety
 - Sensor function provides feedback on switching operation

Note

The key features, valves and functions of width 65 mm are described separately in the chapter

"Adaptation to width 65 mm, ISO size 3 (technology type 04)"

→ Page 126.

FESTO

Key features

Special features

Individual valve on individual sub-base up to width 52 mm

Plug-in

- Electrical connection via standardised 4-pin M12 plug or via 4-pin spring-loaded terminal for configuration by the user
- Available with internal/external pilot air supply

Square plug or plug-in, with integrated piston position sensing

- Electrical connection to EN 175301-803 type C (square plug) or
- For configuration by the user via 4-pin spring-loaded terminal or
- Cable with open end

Valve terminal with fieldbus connection and electrical peripherals

CPX terminal

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Valve terminal with individual connection

- Max. 20 valve positions/ max. 20 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Valve terminal with multi-pin plug

- Max. 32 valve positions/ max. 32 solenoid coils
- Parallel modular valve linking
- Any compressed air supply
- Any number of pressure zones

AS-interface

- 1 to 8 valve positions/ max. 8 solenoid coils
- Soft-start valve for slow and safe pressure build-up

Combinable

- Valve width 18 mm: flow rate up to 550 (700) l/min
- Valve width 26 mm: flow rate up to 1,100 (1,350) l/min
- Valve width 42 mm: flow rate up to 1,300 l/min
- Valve width 52 mm: flow rate up to 2,900 l/min
- Valve widths 18 mm, 26 mm, 42 mm and 52 mm can be combined on a single valve terminal

Note

Valve terminal VTSA complies with

- ISO 15407-2 in width 18 and 26 mm and
- ISO 5599-2 in width 42 and 52 mm

Values in brackets apply to VTSA-F

Valve terminal configurator

A valve terminal configurator is available to help you select a suitable VTSA/VTSA-F valve terminal. This makes it much easier to order the right product.

The valve terminals are fully assembled according to your order specification and are individually tested. This reduces assembly and installation time to a minimum.

You order a valve terminal VTSA using the order code:

Ordering system for VTSA

→ Internet: vtsa

Ordering system for CPX

→ Internet: cpx

→ Internet: www.festo.com

You order a valve terminal VTSA-F using the order code:

Ordering system for VTSA-F

→ Internet: vtsa-f

Ordering system for CPX

→ Internet: cpx

Key features

FESTO

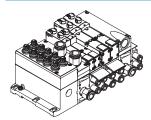
Individual pneumatic connection



Valves on individual sub-bases up to width 52 mm can be used for actuators further away from the valve terminal.

The electrical connection is established either via a standardised 4-pin M12 plug, 24 V DC (EN 61076-2-101), 4-pin spring-loaded terminal or a cable with open end 24 V DC or 110 V AC, which are configured by the user.

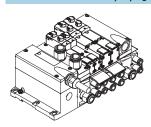
Valve terminal with individual electrical connection



Control signals from the controller to the valve terminal are transmitted via an individual connecting cable. The valve terminal can be equipped with max. 20 valves and max. 20 solenoid coils.

The electrical connection is established via a 5-pin M12 plug, 24 V DC.

Valve terminal with multi-pin plug connection

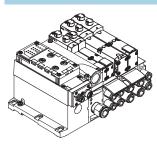


Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-wire cable or a self-assembled multi-pin plug connection (spring-loaded terminal), which substantially reduces installation time. The valve terminal can be equipped with max. 32 valves and max. 32 solenoid coils.

Versions

- Multi-pin plug connection with terminal strip (spring-loaded terminal) 24 V DC or 110 V AC
- Pre-assembled connecting cable 24 V DC
- Sub-D plug connector for assembly by the user, 37-pin
- Round plug connector M23, 19-pin, 24 V DC

AS-interface connection



A special feature of the AS-interface is the simultaneous transmission of data and supply power via a two-wire cable. The encoded cable profile prevents connection with incorrect polarity.

The valve terminal with AS-interface is available in the following versions:

- With one to eight modular valve positions (max. 8 solenoid coils). This corresponds to one to eight VSVA valves.
- With all available valve functions. The connection technology used for the inputs can be selected as with

CPX: M8, M12, quick connection, Sub-D, spring-loaded terminal (terminals to IP20).

Additional information

→ Internet: as-interface

Note

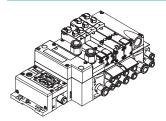
The valve terminal VTSA/VTSA-F with AS-interface connection is based on the same electrical interlinking module as the valve terminal with multi-pin plug connection. This means it is possible to convert a valve terminal with multi-pin plug connection using an AS-interface

module (→ 95). The technical specifications of the AS-interface system must be observed in this case.

- → Page 53
- → Internet: as-interface

Key features

Valve terminal with fieldbus connection from the CPX system



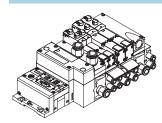
An integrated fieldbus node manages the communication connection with a higher-order PLC. This enables a space-saving pneumatic and electronic solution.

Valve terminals with fieldbus interfaces from the CPX system can be configured with up to 16 manifold sub-bases. With 2 solenoid coils per connection, up to 32 solenoid coils can thus be actuated.

Versions

- PROFIBUS DP
- INTERBUS
- DeviceNet
- CANopen
- CC-Link
- CPX terminal
- EtherNet/IP
- EtherCAT
- Linereru
- CoDeSys controller
- Modbus/TCP
- PROFINET
- → Internet: cpx

Valve terminal with control block connection from the CPX system



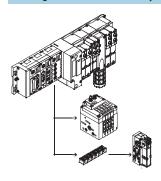
A controller integrated in the Festo valve terminal enables the construction of stand-alone control units with protection to IP65 without a control cabinet thanks to two different operating modes.

In the slave operating mode, these valve terminals can be used for intelligent preprocessing and are therefore ideal modules for designs using decentralised intelligence.

In the master operating mode, terminal groups can be designed with many options and functions that can autonomously control a medium-sized machine/system.

→ Internet: cpx

CP string extension from the CPX system



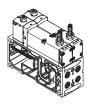
The optional CP string extension enables additional valve terminals and I/O modules to be connected to the fieldbus node of the CPX terminal on up to 4 CP strings. Different input and output modules as well as CPV-SC, CPV and CPA valve terminals can be connected.

The maximum length of the CP string extension is 10 metres, which means that the extension modules can be mounted directly on-site. All of the required electrical signals are transmitted via the CP cable, which in turn means that no further installation is needed on the extension module.

One CP string offers:

- 32 input signals
- 32 output signals for output modules 24 V DC or solenoid coils
- Logic and sensor supply for the input modules
- Load voltage supply for the valve terminals
- Logic supply for the output module
- → Internet: ctec

Solenoid valve with switching position sensing, width 18 mm, 26 mm



The single solenoid 5/2-way valve with spring return features switching position sensing.

The normal position of the piston spool valve is monitored.

Designed as plug-in or individual connection valve with pilot valves to ISO 15218 and square plug type C. This valve is not a safety component in accordance with the Machinery Directive 2006/42/EC.

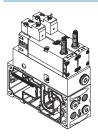
It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

→ Page 98

Key features - Valves

FESTO

Control block with safety function, width 26 mm



5/2-way solenoid valve These valves are used for special applications, for example for:

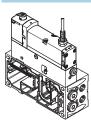
- Protecting against unexpected start-up
- Safe reversing
- Drives in manually loaded devices

This control block is suitable for use as a press safety valve to EN 962.

This valve is a safety component in accordance with the Machinery Directive 2006/42/EC.

→ Page 105

Pilot air switching valve, width 18 mm, 26 mm



The pilot air switching valve is a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...-S. It enables verifiable switching on and off (sensor function) of the pilot air supply from duct 1 to 14 for the entire pressure zone or

valve terminal.

The piston position sensing feature is realised by means of an inductive PNP proximity sensor with cable and push-in connector in the size M12x1 to EN 61076-2-104.

This valve is not a safety component in

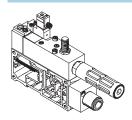
accordance with the Machinery Directive 2006/42/EC. It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

→ Page 111

Note

The pilot air switching valve can only be operated on the valve terminal VTSA/VTSA-F in combination with a right-hand end plate for external pilot air type VABE-S6-1RZ- Port 14 on the right-hand end plate must be sealed for this.

Soft-start valve, module width 43 mm



The soft-start valve is separately electrically actuated, independently of the multi-pin plug, AS-interface or fieldbus connection, via a 4-pin plug to ISO 15407-1 or optionally via an M12 adapter.

The valve can optionally be ordered

with a sensor that monitors switching of the soft-start valve. The soft-start valve can supply the valve terminal or one or more pressure zones with supply air.

The optimum pressure build-up and filling time required by the application

for each pressure zone is configured directly on the valve terminal.

A maximum of 5 soft-start valves can be integrated on one valve terminal in this way.

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5/3-way solenoid valve for special functions

For holding, blocking a movement (mechanically)

5/3-way solenoid valve for special functions; port 2 is pressurised, port 4 exhausted. Switching position 14 features a memory function.

Possible applications:

- Using lifting cylinders
- Using rotary cylinders

For pressureless switching, self-holding, pneumatic operation

5/3-way solenoid valve for special functions (3 phases). Mid-position is exhausted. Switching position 14 features a memory function.

Possible applications:

 Pneumatic manual clamps for devices (inserting stations)

Peripherals

FESTO

Modular pneumatic peripherals

The modular design of the valve terminal VTSA/VTSA-F enables maximum flexibility right from the planning stage and offers maximum ease of service in operation.

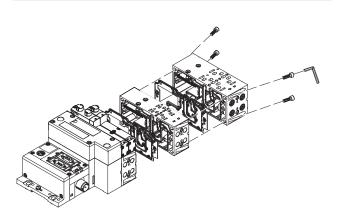
The system consists of manifold sub-bases and valves.

The manifold sub-bases are screwed together and thus form the support system for the valves.

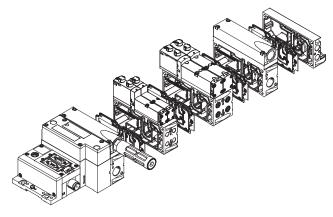
Inside the manifold sub-bases are the connection ducts for supplying compressed air to and venting from the valves on the terminal as well as the working lines for the pneumatic cylinders for each valve.

Each manifold sub-base is connected to the next using four screws. Individual valve terminal sections can be isolated and further blocks easily inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

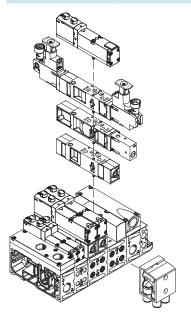
Basic system modularity



Valve modularity



Vertical stacking modularity



Note

See also "Adaptation to width 65 mm, ISO size 3

(technology type 04)"

→ Page 126

Peripherals



Modular electrical peripherals

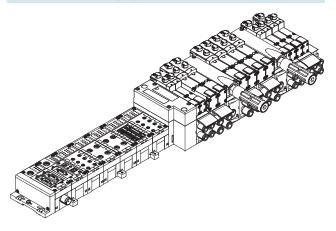
The manner in which the valves are actuated differs according to whether you are using a multi-pin terminal or fieldbus terminal.

The VTSA/VTSA-F with CPX interface is based on the internal bus system of the CPX and uses this communication system for all solenoid coils and a range of electrical input and output functions.

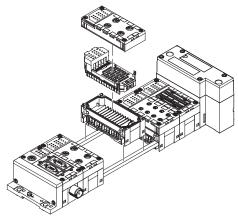
Parallel linking enables the following:

- Transmission of switching information
- Compact design
- Position-based diagnostics
- Separate voltage supply for valves
- Flexible conversion without address shifting
- Option of CP interface
- CPX-FEC as stand-alone controller with access via Ethernet and web server
- Transmission of status, parameter and diagnostic data
 - → Internet: cpx

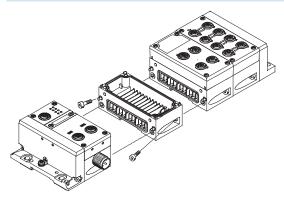
VTSA/VTSA-F with electrical peripherals CPX



Modularity with electrical peripherals CPX



CPX terminal in metal design



The mechanical connection between the CPX modules in metal design is created using special angled fittings. The CPX terminal can thus be expanded at any time.

Note

The CPX manifold blocks are also available in a metal design. This means a complete solution in a sturdy metal design can be selected for applications of the valve terminal VTSA/VTSA-F in welding environments.

FESTO

Individual sub-base, width 18 mm, ISO 15407-2

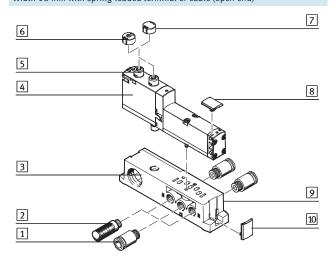
Order code:

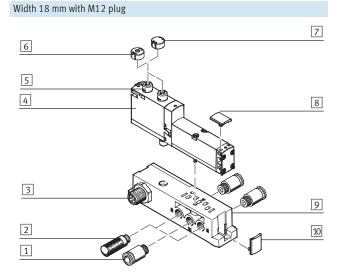
• Using individual part numbers

Individual sub-bases can be equipped with any valve.

The electrical connection is established via a standardised 4-pin M12 plug (EN 61076-2-101) or it can be configured by the user via a 4-pin clamped terminal connection/open cable end.

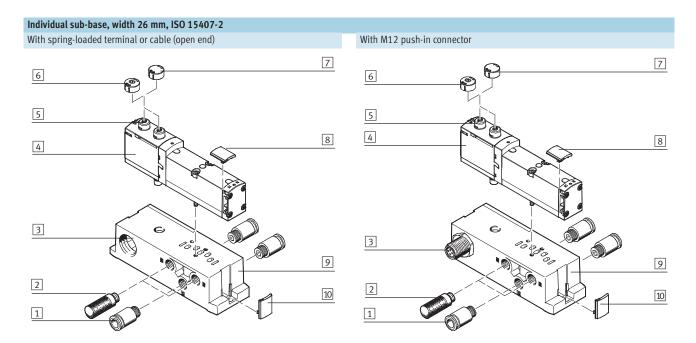
Width 18 mm with spring-loaded terminal or cable (open end)





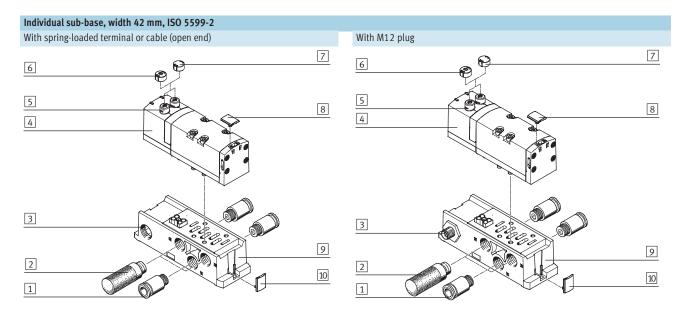
		Brief description	→ Page/Internet
1	Fitting	G½ for supply/exhaust ports (1, 3, 5) and working lines (2, 4)	159
2	Silencer	U-1/8-B for exhaust ports (3, 5)	160
3	Electrical connection	Spring-loaded terminal, cable (open end) or plug M12 ¹⁾ , 4-pin	-
4	Valve VSVA	Width 18 mm	83
5	Manual override	Non-detenting/detenting, per solenoid coil	-
6	Cover cap	For non-detenting manual override	94
7	Cover cap	For covered manual override	94
8	Inscription label holder	For valves	97
9	Individual sub-base	For valve VSVA	157
10	Inscription label holder	For manifold blocks	97

¹⁾ Only for 24 V DC



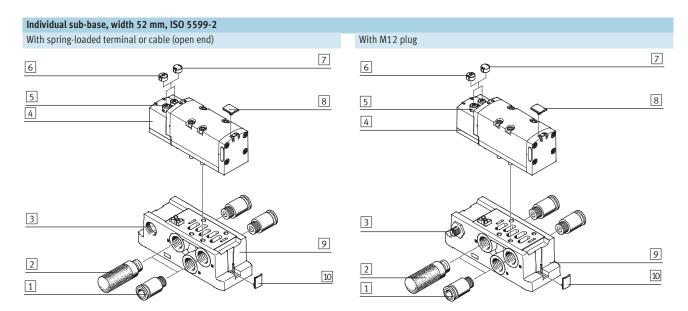
		Brief description	→ Page/Internet
1	Fitting	G1/4 for supply air/exhaust ports (1, 3, 5) and working lines (2, 4)	159
2	Silencer	U-1/4-B for exhaust ports (3, 5)	160
3	Electrical connection	Spring-loaded terminal, cable (open end) or plug M12 ¹⁾ , 4-pin	-
4	Valve VSVA	Width 26 mm	83
5	Manual override	Non-detenting/detenting, per solenoid coil	-
6	Cover cap	For non-detenting manual override	94
7	Cover cap	For covered manual override	94
8	Inscription label holder	For valves	97
9	Individual sub-base	For valve VSVA	157
10	Inscription label holder	For manifold blocks	97

¹⁾ Only for 24 V DC



	Brief description	→ Page/Internet
1 Fitting	G3/8 for supply air/exhaust ports (1, 3, 5) and working lines (2, 4)	159
2 Silencer	U-3/8-B for exhaust ports (3, 5)	160
3 Electrical connection	Spring-loaded terminal, cable (open end) or plug M12 ¹⁾ , 4-pin	-
4 Valve VSVA	Width 42 mm	83
5 Manual override	Non-detenting/detenting, per solenoid coil	-
6 Cover cap	For non-detenting manual override	94
7 Cover cap	For covered manual override	94
8 Inscription label holder	For valves	97
9 Individual sub-base	For valve VSVA	157
10 Inscription label holder	For manifold blocks	97

¹⁾ Only for 24 V DC



		Brief description	→ Page/Internet
1	Fitting	$G\frac{1}{2}$ for supply air/exhaust ports (1, 3, 5) and working lines (2, 4)	159
2	Silencer	U-1/2-B for exhaust ports (3, 5)	160
3	Electrical connection	Spring-loaded terminal, cable (open end) or plug M12 ¹⁾ , 4-pin	-
4	Valve VSVA	Width 52 mm	83
5	Manual override	Non-detenting/detenting, per solenoid coil	-
6	Cover cap	For non-detenting manual override	94
7	Cover cap	For covered manual override	94
8	Inscription label holder	For valves	97
9	Individual sub-base	For valve VSVA	157
10	Inscription label holder	For manifold blocks	97

¹⁾ Only for 24 V DC

FESTO

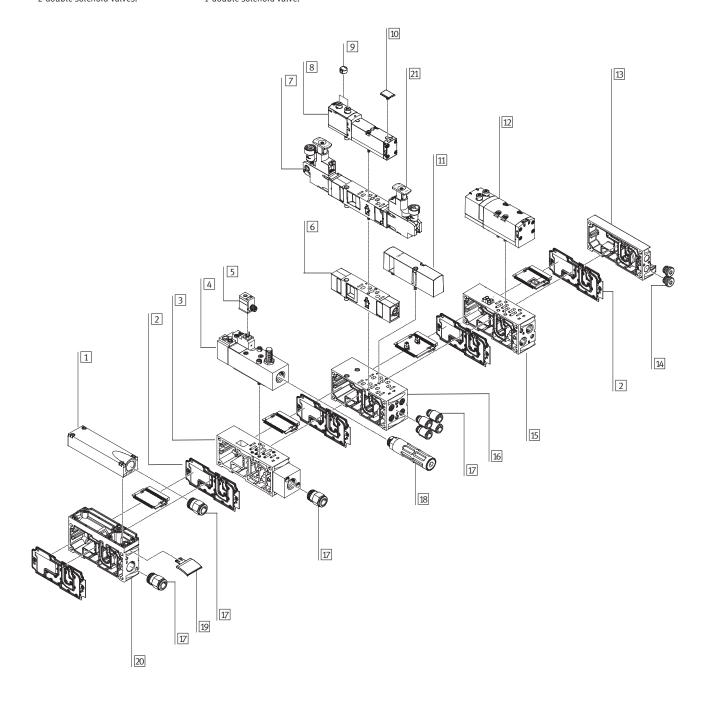
Valve terminal pneumatics

The manifold sub-bases for valves with a width of 18 or 26 mm are either prepared for

- 2 single solenoid valves or
- 2 double solenoid valves.

The manifold sub-bases for valves with a width of 42 or 52 mm are suitable for

- 1 single solenoid valve or
- 1 double solenoid valve.
- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.





15

Valv	re terminal pneumatics		
	,	Brief description	→ Page/Internet
1	Exhaust port cover	For ducted exhaust air (ports 3 and 5 combined)	89
2	Duct separation/seal	-	89
3	Manifold sub-base	For soft-start valve	119
4	Soft-start valve	For slow and safe pressure build-up	119
5	Plug socket	-	125
6	Flow control plate	-	94
7	Pressure regulator plate	-	90
8	Valve	Width 18 mm or 26 mm	80
9	Cover cap	For manual override, non-detenting, covered	94
10	Inscription label holder	For valve	97
11	Blanking plate	For unused valve position (vacant position)	94
12	Valve	Width 42 mm or 52 mm	82
13	End plate with pilot air selector	-	88
14	Blanking plug	-	160
15	Manifold sub-base VTSA	For valves with a width of 42 mm or 52 mm	88
15	Manifold sub-base VTSA-F	For valves with a width of 42 mm or 52 mm	88
16	Manifold sub-base VTSA	For valves with a width of 18 mm or 26 mm	88
16	Manifold sub-base VTSA-F	For valves with a width of 18 mm or 26 mm	88
17	Fittings	-	159
18	Silencer	-	160
19	Inscription label holder	For manifold sub-base, sub-base, 90° connection plate	97
20	Supply plate	-	89
21	Control element	Regulator knobs in different versions	34

Peripherals – Pneumatic components

FESTO

Valve terminal widths

Order code for VTSA:

- 44E-... for the electrical components
- 44P-... for the pneumatic components

Order code for VTSA-F:

- 45E-... for the electrical components
- 45P-... for the pneumatic components

Regardless of the type of actuation (e.g. multi-pin plug, fieldbus, etc.), valve terminals VTSA/VTSA-F in the widths

- 18 mm
- 26 mm
- 42 mm
- 52 mm

can be combined without adapters. This enables a flow range of 400 l/min to 2,900 l/min in the case of VTSA

and

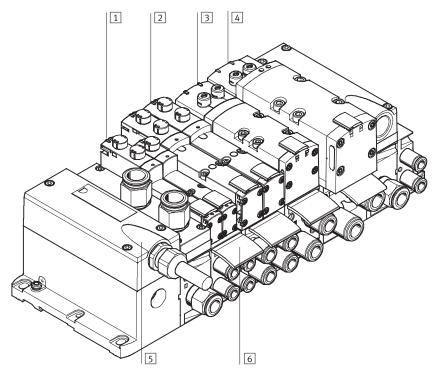
700 l/min to 2,900 l/min in the case of VTSA-F

to be covered on one valve terminal. A wide range of valve functions and vertical stacking components are available for all widths.

Valves with a width of 65 mm can be mixed with other widths. However, these are only configured after the adapter plate VABA and are thus always at the end of the valve terminal configuration.

See "Adaptation to width 65 mm, ISO size 3 (technology type 04)"

→ Page 126



		Brief description	→ Page/Internet
1 Va	alve	Width 18 mm	88
2 Va	alve	Width 26 mm	88
3 Va	alve	Width 42 mm	88
4 Va	alve	Width 52 mm	88
5 Mı	ulti-pin plug connection	Via multi-pin cable 24 V DC	95
6 In:	scription labels	For manifold sub-base, sub-base, 90° connection plate	97





Valve terminal with individual electrical connection

Order code for VTSA:

- 44E-... for the electrical components
- 44P-... for the pneumatic components

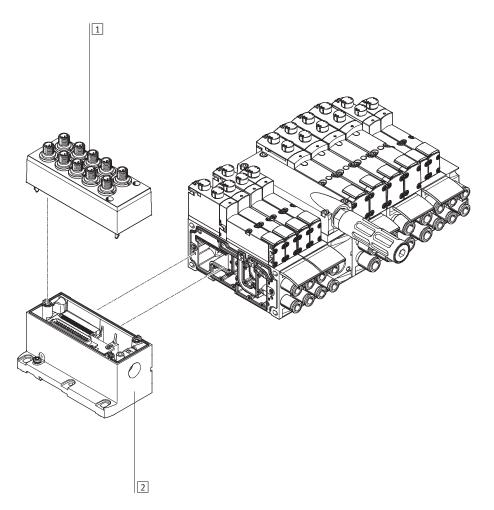
Order code for VTSA-F:

- 45E-... for the electrical components
- 45P-... for the pneumatic components

Valve terminals VTSA/VTSA-F with individual electrical connection can be expanded with up to 20 valves with max. 20 solenoid coils. The manifold sub-bases for valves with a width of 18 or 26 mm are either prepared for

- 2 single solenoid valves or
- 2 double solenoid valves and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are prepared for
- 1 single solenoid valve or
- 1 double solenoid valve.

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.
- The electrical connection is established via a 5-pin M12 plug (24 V DC).
- Valves with a width of 65 mm
 cannot be mixed with other widths
 these are always at the end of the
- valve terminal configuration. See "Adaptation to width 65 mm, ISO size 3 (technology type 04)"
- → Page 126



	Brief description	→ Page/Internet	
1 Cover	For individual connection	95	
2 Multi-pin plug connection	Individual connection with M12, 10-way or 6-way (including cover)	95	

Peripherals – Electrical components

FESTO

Valve terminal with electrical multi-pin plug connection

Order code for VTSA:

- 44E-... for the electrical components
- 44P-... for the pneumatic components

Order code for VTSA-F:

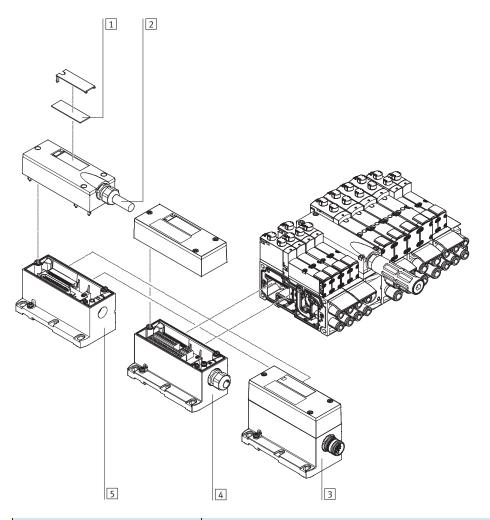
- 45E-... for the electrical components
- 45P-... for the pneumatic components

Valve terminals VTSA/VTSA-F with multi-pin plug connection can be expanded with up to 32 valves with max. 32 solenoid coils. The manifold sub-bases for valves with a width of 18 or 26 mm are prepared for

- 2 single solenoid valves or
- 2 double solenoid valves and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are prepared for
- 1 single solenoid valve or
- 1 double solenoid valve.

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.
- The following multi-pin plug connections to IP65 are available:
- 37-pin Sub-D connection (24 V DC):
 the connecting cable can be
 ordered in lengths of 2.5 m, 5 m
 and 10 m for max. 8, 22 or
 32 solenoid coils respectively.
- Terminal strip (24 V DC or 110 V AC) 19-pin round plug connector (24 V DC)
- Valves with a width of 65 mm cannot be mixed with other widths

 these are always at the end of the valve terminal configuration. See
 "Adaptation to width 65 mm, ISO size 3 (technology type 04)"
- → Page 126



		Brief description	→ Page/Internet
1	Inscription labels	Large, for multi-pin plug connection	-
2	Multi-pin plug cable	-	96
3	Multi-pin plug connection	Via M23 round plug connection, 24 V DC	95
4	Multi-pin plug connection	Via terminal strip (Cage Clamp®) 24 V DC or 110 V AC	95
5	Multi-pin plug connection	Via multi-pin cable 24 V DC	95

Peripherals – Electrical components

FESTO

Valve terminal with AS-interface connection

Order code for VTSA:

- 52E-... for the electrical components
- 44P-... for the pneumatic components

Order code for VTSA-F:

- 52E-... for the electrical components
- 45P-... for the pneumatic components

Valve terminals VTSA/VTSA-F with AS-interface connection can be expanded with up to 8 valves with max. 8 solenoid coils. The manifold sub-bases for valves with a width of 18 or 26 mm are

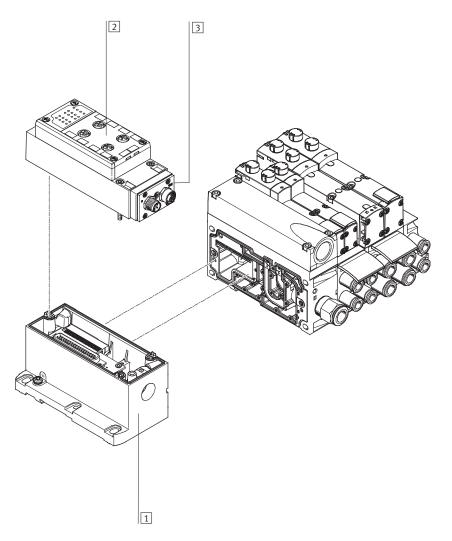
• 2 single solenoid valves or

either prepared for

- 2 double solenoid valves and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are prepared for
- 1 single solenoid valve or
- 1 double solenoid valve.

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.
- Valves with a width of 65 mm cannot be mixed with other widths

 these are always at the end of the valve terminal configuration. See
 "Adaptation to width 65 mm, ISO size 3 (technology type 04)"
- → Page 126



		Brief description	→ Page/Internet
1	Multi-pin plug connection	Can be ordered together with the AS-interface module as an electrical connection	95
		for AS-interface	
2	Manifold block for AS-interface	-	96
3	AS-interface module	-	95

Peripherals – Electrical components

FESTO

Valve terminal with fieldbus connection, control block (electrical peripherals CPX)

Order code:

- 50E-... for the electrical peripherals, plastic manifold module
- 51E-... for the electrical peripherals, metal manifold module
- 53E-... for the electrical peripherals, for control cabinet installation

For VTSA:

• 44P-... for the pneumatic components

For VTSA-F:

45P-... for the pneumatic components

Valve terminals VTSA/VTSA-F with fieldbus interface can be expanded with up to 32 valves with max.
32 solenoid coils.

The manifold sub-bases for valves with a width of 18 or 26 mm are either prepared for

- 2 single solenoid valves or
- 2 double solenoid valves and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are prepared for
- 1 single solenoid valve or
- 1 double solenoid valve.

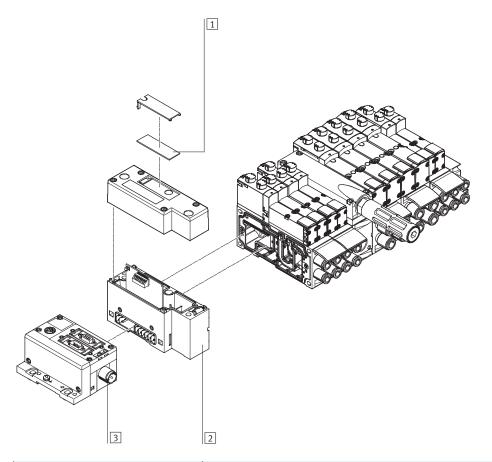
- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.

Each valve position can be equipped with any valve or a blanking plate. The rules for CPX apply to the equipment that can be used in combination with the electrical peripherals CPX. In general:

- Max. 10 electrical modules
- Digital inputs/outputs
- Analogue inputs/outputs

- Parameterisation of inputs and outputs
- Integrated convenient diagnostic system
- Preventive maintenance concepts
- Valves with a width of 65 mm cannot be mixed with other widths

 these are always at the end of the valve terminal configuration. See
 "Adaptation to width 65 mm,
 ISO size 3 (technology type 04)"
- → Page 126



	Brief description	→ Page/Internet
1 Inscription labels	Large, for pneumatic interface CPX	-
2 Pneumatic interface	-	95
3 Fieldbus interface	1	срх

Peripherals – Electrical components



Valve terminal with fieldbus/multi-pin plug connection and individually electrically actuated valve

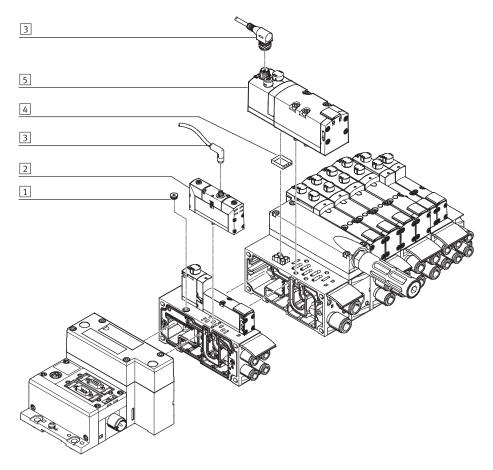
In applications with specific emergency stop conditions, it may be necessary to switch one or more valves separately from the valve terminal controller. Standard valves (VSVA) with individual electrical connection (round or square plug) are mounted on the

valve terminal to this end.
In order for protection class IP65 to be achieved, the functionless opening in the sub-base for the electrical connection must be sealed.
A sealing cap is available for the 18 mm and 26 mm widths. With

manifold or individual sub-bases, valves with width 42 mm and 52 mm must be used with a seal to comply with the IP protection class (see → page 94).

For central control of the valve terminal via a multi-pin plug or

fieldbus connection, the valve position occupied in this way acts like a vacant position, i.e. the assigned address in the fieldbus node or the corresponding connection in the multi-pin plug connection is occupied.



		Brief description	→ Page/Internet
1	Sealing cap	For sealing the electrical connection on the sub-base	94
2	Valve	Width 18 mm or width 26 mm	valves vsva
3	Connecting cable	-	valves vsva
4	Seal	For ensuring the IP protection class (with width 42 mm and 52 mm)	94
5	Valve	Width 42 mm or width 52 mm	valves vsva

Note

Standard valves VSVA can be used for valve terminal allocation. A vacant position must be provided for this in the valve terminal configurator.

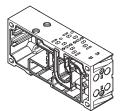
The corresponding standard valve VSVA can be ordered on the Internet

→ vsva

Key features – Pneumatic components

FESTO

Manifold sub-base



VTSA/VTSA-F is based on a modular system which consists of manifold sub-bases and valves. Manifold sub-bases are available for valve widths 18 mm and 26 mm in a double grid, i.e. two valves per manifold sub-base. For valves with a width of 42 mm or 52 mm, there are manifold sub-bases with one valve per sub-base. The manifold sub-base contains a duct seal and an electrical interlinking module. They can be

freely mixed within a valve terminal. The manifold sub-bases are screwed together and thus form the support system for the valves. Inside the manifold sub-bases are the connection ducts for supplying compressed air to and venting from the valves on the terminal as well as the working lines for the pneumatic cylinders for each valve. Each manifold sub-base is connected to the

next using four screws. Individual valve terminal sections can be isolated and further manifold sub-bases inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

See also "Adaptation to width 65 mm, ISO size 3 (technology type 04)"

→ Page 126

Port patterns on the manifold sub-base for one valve position

Width 18 mm

Width 26 mm

Width 42 mm

Width 52 mm

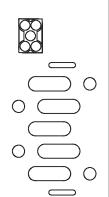


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Note

The illustrations shown depict a schematic representation of the pneumatic ISO port patterns.

The port patterns on the valve terminal VTSA-F do not correspond to the ISO standard.



Code	Туре	Туре	Width	Width			No. of valve	Working lines (2, 4)	
		18 mm	26 mm	42 mm	52 mm	positions/soleno id coils ¹⁾	Code M large	Code N small	
Nanifol	d sub-base for double solenoi								
A		VABV-S4-2S-G18-2T2					2 (4)	QS-G ¹ / ₈ -8	-
AK			•	-	-	-		-	QS-G ¹ / ₈ -6
3		VABV-S4-1S-G14-2T2					2 (4)	QS-G ¹ / ₄ -10	-
3K				_				-	QS-G ¹ / ₄ -8
-		VABV-S2-1S-G38-T2			_		1 (2)	QS-G ³ /8-12	-
CK				_	•	_		-	QS-G ³ /8-10
)		VABV-S2-2S-G12-T2					1 (2)	QS-G ¹ /2-16	
DK			_	-	_	•		-	QS-G ¹ / ₂ -12
Manifol	d sub-base for single solenoid	valves				1			<u>'</u>
		VABV-S4-2S-G18-2T1					2 (2)	QS-G ¹ / ₈ -8	-
K	1000000		-	_	_	_		-	QS-G ¹ /8-6
:	0.00	VABV-S4-1S-G14-2T1		_			2 (2)	QS-G ¹ / ₄ -10	_
K			_	•	_	_		-	QS-G ¹ / ₄ -8
ì		VABV-S2-1S-G38-T1			_		1 (1)	QS-G3/8-12	-
GΚ			_	_		_		-	QS-G3/8-10
I		VABV-S2-2S-G12-T1					1 (1)	QS-G ¹ /2-16	-
łK	-		_	-	-		İ	_	QS-G ¹ / ₂ -12

¹⁾ Value in brackets is max. number of controllable solenoid coils

Code		Туре	Width				No. of valve	Working lines (2, 4)	
			18 mm	26 mm	42 mm	52 mm	positions/soleno	Code M	Code N
							id coils ¹⁾	large	small
anifol	ld sub-base for double solenoic								
		VABV-S4-2HS-G18-2T2					2 (4)	QS-G ¹ / ₈ -8	_
<			•	_	_	_		_	QS-G ¹ / ₈ -6
	000	VABV-S4-1HS-G14-2T2					2 (4)	QS-G ¹ / ₄ -10	-
K	000		-	•	_	-		_	QS-G ¹ / ₄ -8
		VABV-S2-1S-G38-T2					1 (2)	QS-G3/8-12	-
K			-	-	•	-		_	QS-G3/8-10
		VABV-S2-2S-G12-T2					1 (2)	QS-G ¹ /2-16	-
K			-	-	-	•		_	QS-G ¹ / ₂ -12
lanifol	ld sub-base for single solenoid	valvos				1	I.	1	
iaiiiiui	lu sub-base foi sifigle solefiolu	VABV-S4-2HS-G18-2T1		I	I	1	2 (2)	QS-G ¹ /8-8	T -
		VADV 34 2113 010 211	_				2 (2)	Q3 0 78 0	
<	10000		•	_	_	_		-	QS-G ¹ /8-6
	000	VABV-S4-1HS-G14-2T1					2 (2)	QS-G ¹ / ₄ -10	-
<	030		-	•	-	-		_	QS-G ¹ / ₄ -8
		VABV-S2-1S-G38-T1					1 (1)	QS-G ³ /8-12	_
K			-	-	-	-		_	QS-G3/8-10
		VABV-S2-2S-G12-T1					1 (1)	QS-G ¹ /2-16	-
				l		l _			
K			_	-	_			_	QS-G ¹ /2-12

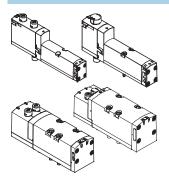
¹⁾ Value in brackets is max. number of controllable solenoid coils

90° conr	90° connection plate for working lines 2 and 4								
Code		Type Width					Ports	Working ports (2, 4) on the 90°	
		18 mm	26 mm	42 mm	52 mm		connection plate		
Р	P	VABF-S4A2G2-G	•	-	-	-	2 and 4	G1/8	
			-		-	-		G1/4	
			-	-		-		G3/8	
			-	-	-		1	G1/2	

Key features - Pneumatic components

FESTO

Sub-base valve



All valves are fitted with piston spool and patented sealing system, which ensures efficient sealing, a broad operating pressure range and long service life.

Sub-base valves can be quickly replaced since the tubing connections remain on the sub-base. Irrespective of the valve function

there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils for double solenoid or double valve functions.

Reverse/vacuum operation

Select reverse operation (code Z) if you wish to operate an actuator (cylinder) with different pressures for the forward and return stroke. Please note that the valves must then be operated via a separate pressure zone.

The reversible 3/2-way solenoid valves are also suitable for vacuum operation.

Reverse operation is only possible in pressure zones with external pilot air supply.

Note

- If a pressure zone is in reverse mode, supply air is connected at port 3/5 and exhausting takes place at port 1 at all valve positions in this pressure zone.
- Reversible pressure regulators cannot be selected when a pressure zone is in reverse mode.
- With reversible pressure regulators, only the valve at this position is in reverse mode.
- When using 5/3-way valves in reverse mode, the mid-position function switches from exhausted to pressurised and vice versa.

Blanking plate

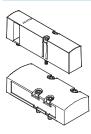


Plate without valve function for reserving valve positions on a valve terminal.

Valves and blanking plates are attached to the manifold sub-base using screws.

Design

Valve replacement

The valves are attached to the metal manifold sub-base using two or four screws, which means that they can be

easily replaced. The mechanical robustness of the manifold sub-base guarantees efficient long-term sealing.

Expansion

Vacant positions can be fitted with valves at a later date. The dimensions, mounting points and existing pneumatic installations remain unchanged during this process.

For more information and technical data on expansion, refer to the manual:

→ Internet: P.BE-VTSA-44

FESTO

Valve fu	nctions					
Code	Circuit symbol	Width				Description
		18 mm	26 mm	42 mm	52 mm	
VC	12/14 1 (14)	•	-	•	•	2x 2/2-way valve, single solenoid Normally closed Pneumatic spring return
VV	4 2 114 112 1 112/114 11 11 (14) (5) (9)	•	•	•	-	2x 2/2-way valve, single solenoid Reverse operation Normally closed Pneumatic spring return Vacuum operation possible at 3 and 5
N	10 10 10 12/34 1 15 13	•	•	•	•	2x 3/2-way valve, single solenoid Normally open Pneumatic spring return Operating pressure > 3 bar
К	14 1 12 12 12/14 1 15 13	•	•	•	•	2x 3/2-way valve, single solenoid Normally closed Pneumatic spring return Operating pressure > 3 bar
Н	14 2 10 10 10 12/34 1 5 3	•	•	•	•	2x 3/2-way valve, single solenoid Normal position 1x closed 1x open Pneumatic spring return Operating pressure > 3 bar
Р	30/50 5 1 3 12 (14)	•	•	•	•	2x 3/2-way valve, single solenoid Reverse operation only Normally open Pneumatic spring return
Q	32/54 5 1 3 12 32/54 5 1 3 12	•	•	•	•	2x 3/2-way valve, single solenoid Reverse operation only Normally closed Pneumatic spring return
R	30/54 5 1 3 12	•	•	•	•	2x 3/2-way valve, single solenoid Reverse operation only Normal position 1x closed 1x open Pneumatic spring return

Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).



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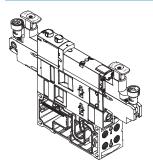
Valve fu	nctions							
Code	Circuit symbol	Width				Description		
		18 mm	26 mm	42 mm	52 mm			
M	14 4 2 12	•	•	•	•	5/2-way valve, single solenoidReverse operationPneumatic spring return		
0	14 4 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	•	•	•	•	5/2-way valve, single solenoid Reverse operation Mechanical spring return		
J	14 4 2 12 (14) 5 1 3	•	•	•	•	5/2-way valve, double solenoid		
D	14 4 2 12 (14) 5 1 3	•	•	•	•	5/2-way valve, double solenoid Dominant signal at port 14 on the control side		
SO SQ	4 2 6 14 5 1 3	-	•	-	-	5/2-way solenoid valve ²⁾ , single solenoid, as plug-in or via pilot valve with pneumatic interface to ISO 15218 See also special valve function in the chapter "Control block with safety function" > Page 102		
В	14 4 2 12 12 13 14 15 1 13 15 1 13 15 15	-	•	•	•	5/3-way solenoid valve • Mid-position pressurised ¹⁾ • Mechanical spring return		
G	14 W 4 2 W 12 (14) 5 1 3	-	-	-	-	5/3-way solenoid valve • Mid-position closed ¹⁾ • Mechanical spring return		
E	14 W 4 2 W 12 (14) 5 1 3	-	-	-	-	5/3-way solenoid valve • Mid-position exhausted ¹⁾ • Mechanical spring return		
SA	14 4 2 12 12 12/14 5 1 3	_	•	-	-	5/3-way solenoid valve, for special functions through signal storage in switching position 14 • Pressureless switching, self-holding, pneumatic operation • Mid-position exhausted, switching position 14 with memory function • Mechanical spring return		
SB	14 W 4 2 14 (12) 12/14 5 1 3	-	•	-	-	5/3-way solenoid valve, for special functions through signal storage in switching position 14 • Holding, blocking a movement (mechanically) • Mid-position: port 2 pressurised, port 4 exhausted, switching position 14 with memory function • Mechanical spring return		
L	_	•	•	•	•	For valve terminal only: Blanking plate for vacant valve position		

¹⁾ If neither solenoid coil is energised, the valve moves to its mid-position by means of a mechanical spring. If the two coils are permanently energised one after the other, the valve remains in the switching position of

²⁾ The symbol represents a valve with a proximity sensor with a switching output signal, in the illustration an N/O contact. In accordance with ISO 1219-1, this symbol applies to both N/O contacts as well as N/C contacts. The switching element function of all sensors used here is an N/C contact.

FESTO

Vertical stacking

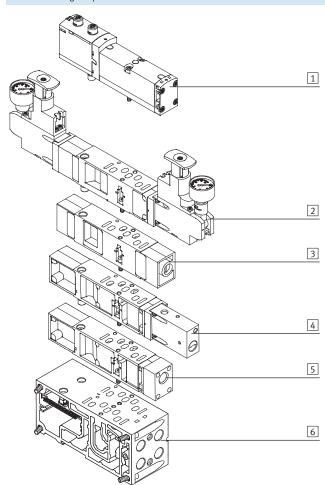


Additional functions can be added to each valve position between the sub-base and the valve. These functions are known as vertical stacking modules and enable special functioning or control of an individual valve position. Combinations of several valve sizes on one valve terminal are possible.

Note

Certain combinations are not recommended due to the design of the individual vertical stacking components.

Vertical stacking components



The following component sequence is recommended for valve positions with vertical stacking:

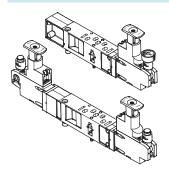
- 1 Valve VSVA
- 2 Pressure regulator plate
- 3 Flow control plate
- 4 Vertical pressure shut-off plate
- 5 Vertical supply plate
- 6 Manifold sub-base

Key features - Pneumatic components

FESTO

Vertical stacking

Pressure regulator plate



An adjustable pressure regulator can be installed between the sub-base and the valve in order to control the force of the triggered actuator. This pressure regulator maintains an essentially constant output pressure (secondary side) independent of pressure fluctuations (primary side) and air consumption. Also suitable for valves with symmetrical coil layout (one valve on each side).

Standard version:

- Standard port pattern to ISO 15407-2 or ISO 5599-2
- For supply pressure up to 6 bar or up to 10 bar
- Without pressure gauge (optional)
- Regulator knob with 3 positions (locked, reference position, free running)

Note

With the A, B and AB pressure regulators VABF-S...-1-..., the control pressure should not be under 2 bar.

Use the reversible A, B or AB pressure regulators for control pressures under 2 bar.

Note

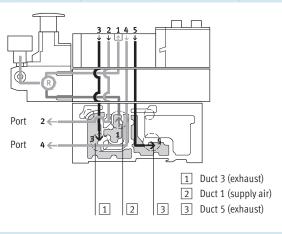
Please note for repeat orders of pressure regulators in sizes 42 mm and 52 mm:

The part number imprinted on the regulator plate refers only to the standard equipment.

When reordering pressure regulators with additional features, such as a lockable rotary knob, extended design etc., only use the VABF configurator.

→ Internet: vabf-s2

Mode of operation of the pressure regulator plate (P regulator) for port 1; code: ZA, ZAY, ZF, ZFY



This pressure regulator regulates the pressure upstream of the valve in duct 1. Ducts 2 and 4 thus have the same regulated pressure.

During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5.

Advantages

- The pressure regulator is not affected by venting, since the pressure is regulated upstream of the valve.
- The pressure regulator can always be adjusted, since the pressure from the valve terminal is always present.

Application examples

- An equal working pressure is required at working ports 2 and 4.
- A lower working pressure

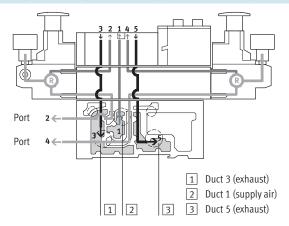
 (e.g. 3 bar) than the operating pressure present on the valve terminal (e.g. 8 bar) is required.

FESTO

Key features – Pneumatic components

Vertical stacking

Mode of operation of the pressure regulator plate (AB regulator) for ports 2 and 4; code: ZD, ZDY, ZI, ZIY



This pressure regulator regulates the pressure in ducts 2 and 4 after the pressure medium flows through the valve. During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5 via the pressure regulator.

Example with the following switching position:

The supply air flows from duct 1 of the manifold sub-base via the valve to duct 2, it is then regulated and made available at port 2 of the manifold sub-base. At the same time, venting takes place via duct 4 of the manifold sub-base, via the regulator and via the valve into duct 5 of the manifold sub-base.

Restrictions

 The pressure regulator cannot be adjusted in the exhaust position.
 For example, the pressure regulator for duct 4 cannot be adjusted when the valve is pressurised in the switching position from duct 1 to duct 2 and vented from duct 4 to duct 5.

Application examples

• Two different working pressures are required at ports 2 and 4 instead of

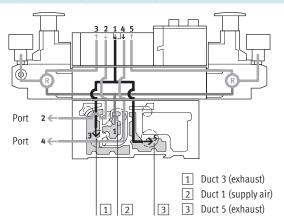
the valve terminal operating pressure.

Key features - Pneumatic components



Vertical stacking

Mode of operation of the pressure regulator plate (AB regulator, reversible) for ports 2 and 4, reversible; code: ZE, ZEY, ZJ, ZJY



With this pressure regulator, the supply air (duct 1) is split and routed directly to both pressure regulators. In each case the regulated supply air is present in ducts 3 and 5 on the valve. The valve is thus operated in reversible mode.

This means:

- Duct 3 routes the working pressure to port 2
- Duct 5 routes the working pressure to port 4

Example with the following switching position:

The supply air in duct 1 is split between ducts 3 and 5 in the regulator and flows from here to the valve. In the valve, the supply air is routed to port 2 of the manifold sub-base. The exhaust air is simultaneously routed via duct 4 of the manifold sub-base and via the valve to regulator duct 1, where it is split between ducts 3 and 5 and then expelled via the manifold sub-base.

Application examples

- Two different pressures are required in ducts 2 and 4 instead of the valve terminal's operating pressure.
- Fast venting is required.
- The pressure regulator must always be adjustable.

Note

- Reversible pressure regulator
 plates may only be combined with
 valves that can be operated in
 reversible mode.
- Valves in valve positions with vertical pressure shut-off plates are operated with internal pilot air supply, even when the valve terminal is operated with external pilot air supply.
- The following combination of reversible valve terminals with vertical stacking components is not permitted:
 - Reversible pressure regulator plates
 - Flow control plates
 - Vertical pressure shut-off plates
- Vertical supply plates

Advantages

- Fast cycle times.
- 50% higher exhaust flow rate, as air is not vented via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated upstream of the valve, i.e. the regulator can always be adjusted.

Disadvantages

- 2x 3/2-way solenoid valves (code N, K, H) cannot be used, as pressure is present at ports 3 and 5.
- No practical combination with a flow control plate possible.

Vertical s	stacking – Pressure regulator plate	, variants ¹⁾							
Code		Туре	Width				Output	pressure	Description
			18 mm	26 mm	42 mm	52 mm	6 bar	10 bar	
Pressure	regulator plate for port 1 (P regulat	or)							
ZA	\bigcirc	VABF-SR1C2-C-10			-		-	-	Regulates the operating
ZAY ²⁾	- 4 2	VABF-SR1C2-C-10-E					_		pressure in duct 1
75		VADE C. DACO C.C.	-	-		-	_		upstream of the solenoid directional control valve
ZF		VABF-SR1C2-C-6	-		-	-		-	directional control valve
ZFY ²⁾	14 5 1 3 12	VABF-SR1C2-C-6-E	-	-	-	-	•	-	
Droccuro	regulator plate for port 2 (B regulat	or)							
ZC.	Tegulator plate for port 2 (B regulat	VABF-SR2C2-C-10	T	I	Τ	I	l		Regulates the operating
	4 2			•			-	•	pressure in duct 2
ZCY ²⁾		VABF-SR2C2-C-10-E	•	-	-	•	-	-	downstream of the
ZH		VABF-SR2C2-C-6	•		-			-	solenoid directional control valve
ZHY ²⁾	14 5 1 3 12	VABF-SR2C2-C-6-E	•	•	•	•	•	-	
_		,					1		'
Pressure ZB ²⁾	regulator plate for port 4 (A regulat	or) VABF-SR3C2-C-10	1	1	1	1	1	1	Regulates the operating
ZB ² /	4 2	VABF-SK3C2-C-10		_	_				pressure in duct 4
	*		-	_	_	_		-	downstream of the
ZG ²⁾	║┌┼╱╧╃┼┼┘╎╎╎	VABF-SR3C2-C-6							solenoid directional control
					-	-		_	valve
	14 5 1 3 12								
Pressure	regulator plate for ports 2 and 4 (A	B regulator)							
ZD		VABF-SR4C2-C-10	1		Τ			1	Regulates the working
	4 2 0		-		-	-	-	-	pressure in ducts 2 and 4
ZDY ²⁾		VABF-SR4C2-C-10-E			-			+	downstream of the solenoid directional control
		W.S. S. W. K. F. C. T. C. E.	-		-	-	-	-	
ZI		VABF-SR4C2-C-6			1			1	valve
ΔI	14 5 1 3 12	VADT-3K4C2-C-6	1_	_	_	_	_		Note These pressure regulator
			•	•	•	•	•	_	
ZIY ²⁾		VABF-SR4C2-C-6-E						1	plates cannot be combined
Z1Y-/		VADT-3K4C2-C-6-E	_	_			_		with reversible 2x 3/2-way
			•					_	solenoid valves (code P, Q,
									R).

These functions are available via the pressure regulator configurator VABF-S2 for width 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2)
 Also suitable for valves with symmetrical coil layout

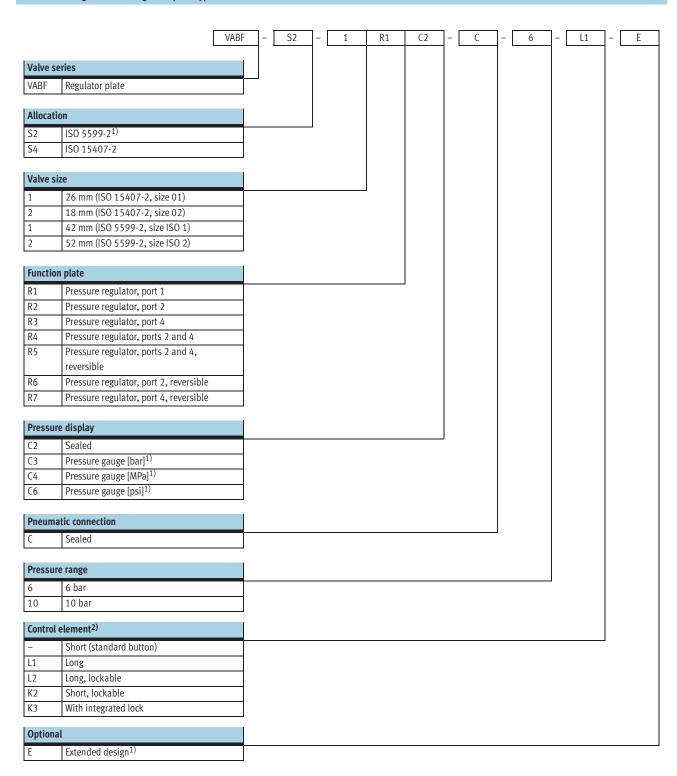


Vertical:	stacking – Pressure regulator plate,	reversible, variants ¹⁾							
Code		Туре	Width				Output	pressure	Description
			18 mm	26 mm	42 mm	52 mm	6 bar	10 bar	
Pressure	regulator plate for port 2, reversible	(B regulator)							
ZL	_ 4 2	VABF-SR6C2-C-10	•				-	•	Reversible pressure regulator for port 2
ZLY ²⁾		VABF-SR6C2-C-10-E	•				-	•	
ZN		VABF-SR6C2-C-6	•	•	•		-	-	
ZNY ²⁾	14 5 1 3 12	VABF-SR6C2-C-6-E	•		•		•	-	
Pressure	regulator plate for port 4, reversible	(A regulator)							
ZK ²⁾	○	VABF-SR7C2-C-10	-	•	•	•	-	•	Reversible pressure regulator for port 4
ZM ²⁾	14 5 1 5 12	VABF-SR7C2-C-6	•	•	•	•	•	-	-
				1	1	I.	1	1	
Pressure	regulator plate for ports 2 and 4, rev	versible (AB regulator)							
ZE	A 2 O	VABF-SR5C2-C-10	•	•	•	-	-	•	Reversible pressure regulator for ports 2 and 4 Pressure regulation upstream of the solenoid directional control valve
ZEY ²⁾	14 5 1 3 12	VABF-SR5C2-C-10-E		•	•	•	-		Routes the operating pressure from duct 1 to ducts 3 and 5 Routes the exhaust air from duct 1 to ducts 3 and 5
ZJ		VABF-SR5C2-C-6	•	•	•	•		-	Note These pressure regulator plates cannot be combined with standard 2x 3/2-way solenoid valves (code N, K, H).
ZJY ²⁾		VABF-SR5C2-C-6-E	•	•	•	•		-	Reversible 2x 3/2-way solenoid valves (code P, Q, R) must not be operated in a separate pressure zone in combination with these pressure regulators.

These functions are available via the pressure regulator configurator VABF-S2 for width 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2)
 Also suitable for valves with symmetrical coil layout

Key features – Pneumatic components

Vertical stacking – Pressure regulator plate type codes



¹⁾ These functions are available via the pressure regulator configurator VABF-S2 for width 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) only Alternatively they can be selected for all four sizes in the valve terminal configurator or via their own order numbers in the chapter Accessories on page 92

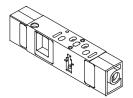
²⁾ All variants are only possible for VABF-S2





Vertical stacking

Flow control plate



The flow control plate is equipped with two flow control valves on which the exhaust air flow rate at exhaust ports 3 or 5 can be adjusted. This enables the movement of the drive to

be initiated and the desired speed to be set on the valve terminal using the manual override.

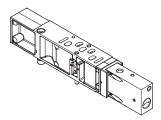
Ducts 3 and 5 can be adjusted independently of each other.

Note

On reversible valve terminals, supply air flow control takes place in ducts 3 and 5 upstream of the valve.

Code		Туре	e Width				Description	
			18 mm	26 mm	42 mm	52 mm		
X	14 5 1 3 12	VABF-S4F1B1-C	•	•	•	•	Restricts the exhaust air downstream of the valve in ducts 3 and 5	

Vertical pressure shut-off plate



The vertical pressure shut-off plate is equipped with a switch via which the compressed air supply can be shut off. This enables a solenoid directional control valve or subsequent vertical stacking plate to be replaced without switching off the overall air supply. If the control chain has a redundant

connection, the cycle can continue in the case of a cyclical control system. Following activation of the shut-off, the exhaust air/return air from the cylinder is expelled via the M5 threaded connection in the case of width 18 and 26 mm and via duct 3 in the case of width 42 and 52 mm.

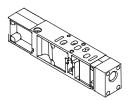
Note

It must be ensured that the operating pressure of the valve terminal lies within the range of the required pilot pressure (i.e. min. 3 bar). When using the end plate with pilot air selector, only the switching position with the code W and U can be used.

Code	Туре						Description
			18 mm	26 mm	42 mm	52 mm	
ZT	4 2	VABF-SL1D1-C	•	•	-	-	3/2-way solenoid valve for shutting off the operating pressure at the valve position Blocks ducts 1 and 14 for the valve position
	82/84 5 1 3 12/14	VABF-SL1D1-C	-	-	•	•	Supplies the valve position with internal pilot air Pressure separation at the valve assembly
ZS	82/84 5 1 3 12/14	VABF-SL1D2-C	•	•	-	-	 3/2-way solenoid valve for shutting off the operating pressure at the valve position Blocks ducts 1 and 14 for the valve position Supplies the valve position with internal pilot air Key-operated pressure separation at the valve assembly

FESTO

Vertical supply plate



This plate enables a valve to be supplied with individual operating pressure independently of the operating pressure of the valve terminal.

As additional pressure supply for a valve. To supply an additional pressure zone.

Code		Туре	Width			Description	
			26 mm	18 mm	42 mm	52 mm	
ZU	14 5 1 3 12	VABF-SP1A3	•	•	•	•	Plate with port 11 for supplying individual operating pressure to a valve position, duct 1
ZV	11 11 11 11 11 11 11 11 11 11 11 11 11	VABF-SP1A14	•	•	•	•	Plate with port 11 for supplying individual operating pressure to a valve position, ducts 1 and 14

Key features – Pneumatic components

FESTO

Compressed air supply and venting

Right-hand end plate

- Code V
- · Internal pilot air supply



Right-hand end plate

- Code V1, V3
- · Internal pilot air supply



Right-hand end plate (size ISO 3)

- Code V2, for width 65 mm
- · Internal pilot air supply



Port configuration for supply plates Exhaust port 3/5 separated

• Code K



Right-hand end plate

- Code X
- · External pilot air supply



Right-hand end plate

- Code X1, X3
- · External pilot air supply



Right-hand end plate (size ISO 3)

- Code X2, for width 65 mm
- External pilot air supply



Port configuration for supply plates Exhaust port 3/5 common

• Code L



End plate with pilot air selector

• Code Z, Y, W, U



The valve terminal VTSA/VTSA-F can be supplied with compressed air at one or more points. This is a reliable way of ensuring that all functional components will always offer good performance, even with large-scale extensions. The valve terminal is generally supplied via supply plates (max. 16 per valve terminal) and/or via the right-hand end plate. When using valves with a width of 65 mm, the compressed air can also be supplied and vented using the adapter plate VABA-....

Venting is via silencers or ports for ducted exhaust air on the supply plates and/or on the right-hand end plate.

Note

Compressed air supply and venting for size ISO 3 is described in a separate chapter on adaptation to width 65 mm (internal/external pilot air is regulated via MUH plate (solenoid valve)).

There are two types of supply plates:

- Exhaust port 3/5 common
- Exhaust port 3/5 separated



Key features – Pneumatic components

Additional compressed air supply/duct separation

Additional supply plates can be used to ensure the compressed air supply for larger valve terminals or to create additional pressure zones.

These can be selected at any point upstream or downstream of the manifold sub-bases.

Supply plates contain the ports:

• Compressed air supply (1)

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Exhaust port (3/5) common or separated

Depending on your order, the exhaust air ducts are either ducted or vented via silencers.

VTSA/VTSA-F with ducted exhaust

With ducted exhaust air, venting can be via a supply plate or a right-hand end plate (code V or X).

If duct separation is required, there are three different options:

- Duct separation 1, 3, 5: code S
- Duct separation 1: code T
- Duct separation 3, 5: code R

If a combination of duct separation (S, T or R) and one or two supply plates is required, the following variants can be selected:

- Supply plate with duct separation on the left-hand side: code SU, TU,
- Supply plate with duct separation on the right-hand side: code US, UT,
- 2 supply plates with intermediate duct separation: code USU, UTU,

Supply	plates						
Code		Type Width				Description	
			18 mm	26 mm	42 mm	52 mm	
U		 Exhaust port 3/5 common VABF-S6-10-P1A7-G12 Exhaust port 3/5 separated VABF-S6-10-P1A6-G12 	•	•	•	•	Supply plate without duct separation (no R, S or T selected)
SU TU RU			•	•	•	•	Supply plate with duct separation on left, if R, S or T selected
US UT UR			•	•	•	•	Supply plate with duct separation on right, if R, S or T selected
USU UTU URU			•	•	•	•	2 supply plates with duct separation in centre, if R, S or T selected

Key features - Pneumatic components



Right-hand end plate

Right-hand end plates with different port sizes are available depending on the air rate required.

With the following right-hand end plates, the outlet direction of the ports is aligned with the horizontal stacking direction.

Right-hand end plates with pilot air

 Internal pilot air supply: code V, V1, V2 and V3 (ducts 1 and 14 are connected)

supply/pilot exhaust air

External pilot air supply: code X,
 X1, X2 and X3, as well as XP1, XP2,
 XP3 and XS

For end plates with pilot air selector, the outlet direction of the ports is to the front of the valve terminal. This means that all the ports on the valve terminal can be combined in one outlet direction.

The special feature of the end plates with pilot air selector is the selector switch itself, which has four settings for different pilot air supply/pilot exhaust air.

End plates with pilot air selector switch set at the factory for:

- External pilot air supply: selector position 1 (code Z)
- Internal pilot air supply: selector position 2 (code Y)
- External pilot air supply, ducted pilot exhaust air: selector position 3 (code W)
- Internal pilot air supply, ducted pilot exhaust air: selector position 4 (code U)

Note

- The end plate with pilot air selector must be used in combination with a supply plate.
- The reversible 3/2-way solenoid valves (code P, Q, R) must only be operated in selector position 1 or
- Ducted pilot exhaust air via port 12 is only possible with turned seals on the valve.

Right-ha	nd end plate, variants					
Code	Blanking plug in duct	Pilot air supply	Ducted pilot exhaust air ¹⁾	Connecting thread		
			Position of seal on solenoid valve ("ISO" is visible)	1, 3, 5	12,14	
V	14	Internal	-	G1/2	G1⁄4	
V1	14		-	G3/4	G1/4	
V2	14		-	G1	G1/8	
V3	14		•	G3/4	G1/4	
Х	-	External	-	G1/2	G1/4	
X1	-		-	G3/4	G1/4	
X2	-		-	G1	G1/8	
Х3	-		•	G3/4	G1/4	
XP1 ²⁾	1	External, via soft-start valve	-	G1/2	G1/4	
XP2 ³⁾	1,14	("gradual pressure build-up")	-	G1/2	G1/4	
XP3 ³⁾	1, 3, 5, 14		-	G1/2	G1⁄4	
XS ⁴⁾	14	External, via pilot air switching valve ("switchable pilot air")	-	G ¹ / ₂	G1/4	

- 1) Pilot exhaust air is ducted on the end plate via port duct 12 and vented (done by turning the seal on the solenoid valve to position "ISO")
- 2) Not possible in combination with soft-start valve code PQ, PP, PO (with internal pilot air supply)
- 3) Not possible in combination with soft-start valve code PN, PM, PK (with external pilot air supply)
- 4) Only possible in combination with pilot air switching valve code SS with intermediate plate code ZO

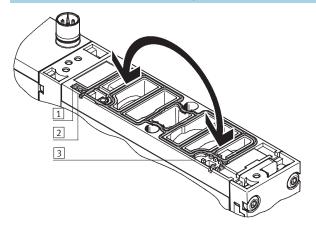
Right-hand	Right-hand end plate with pilot air selector							
Code	Pilot air supply	Selector position	Ducted pilot exhaust air ¹⁾ Position of seal on solenoid valve (" ISO" is visible) Connecting thread 12, 14					
Z	External	1	-	G ¹ / ₄				
Υ	Internal	2	-	G ¹ / ₄				
W	External (ducted)	3		G¹/4				
U	Internal (ducted)	4		G1⁄4				

1) Pilot exhaust air is ducted on the end plate via port duct 12 and vented (done by turning the seal on the solenoid valve to position "ISO")

Key features - Pneumatic components



Handling of the seals with ducted/unducted pilot exhaust air



Unducted pilot exhaust air:

- The seal is visible in the inspection window on control side 14.
- The "ISO" mark is visible on the designation label on the seal surface.

Ducted pilot exhaust air:

- The seal is visible in the inspection window on control side 12.
- The "ISO" mark is visible on the designation label on the seal surface.
- 1 Designation label
- 2 Inspection window on control side 14 ("ISO" is visible)
- 3 Inspection window on control side 12 ("ISO" is visible)

Pilot air supply

The port for the pneumatic supply is located on the supply plates or the right-hand end plate.

The ports differ for the following types of pilot air supply:

- Internal
- External

Note

If a gradual pressure build-up is required in the system by means of a soft-start valve, then external pilot air should be selected whereby the pilot pressure is already applied at the point of switch-on.

Internal pilot air supply

Internal pilot air supply can be selected if the working pressure is between 3 and 10 bar.

In this case the pilot air supply is branched from the compressed air supply 1 using an internal connection. Port 14 on the right-hand end plate is sealed with a blanking plug.

External pilot air supply

If the supply pressure is less than 3 bar, you must operate your valve terminal VTSA/VTSA-F using external pilot air supply.

The pilot air supply is then supplied via port 14 on the right-hand end plate. This is the case even if the valve terminal is operated with different pressure zones.

Note

When using valves with a width of 65 mm, ISO size 3, the internal/external pilot air supply for the valves with a width of 18 ... 52 mm is provided via the adapter plate VABA-....

The external pilot air supply for the valves with a width of 65 mm is provided via the right-hand end plate IEPR

FESTO

Key features – Pneumatic components

Right-hand e	end plate		
Code	Type of compressed air supply and	l pilot air supply	Description
Right-hand e	nd plate (symbolic representation)		
V V1 V3 V2 (ISO3)	6000	5 5 12 14	Internal pilot air supply Pilot air supply is branched internally from port 1 Port 14 is sealed with a blanking plug Exhaust air via ports 3 and 5 For operating pressure in the range 3 10 bar Pilot exhaust air via port 12 ¹⁾ V1 cannot be selected in combination with a soft-start valve in the last pressure zone
X X1 X3 X2 (ISO3)	6000	3	External pilot air supply Pilot air supply between 2 and 10 bar is connected at port 14 Exhaust air via ports 3 and 5 For operating pressure in the range –0.9 10 bar (suitable for vacuum) Pilot exhaust air via port 12 ¹⁾ X1 cannot be selected in combination with a soft-start valve in the last pressure zone
XP1	600	3	External pilot air supply, pressure supply via soft-start valve ²⁾ • Port 1 is sealed with a blanking plug • Exhaust air via ports 3 and 5 • Pilot exhaust air via port 12 ¹⁾
XP2	600	3	External pilot air supply, pressure supply via soft-start valve Internal pilot air supply 14 via soft-start valve Ports 1 and 14 are sealed with a blanking plug Exhaust air via ports 3 and 5 Pilot exhaust air via port 12 ¹⁾
XP3		3 5 12 14 1	External pilot air supply, pressure supply via soft-start valve Internal pilot air supply 14 via soft-start valve Ports 1, 3, 5 and 14 are sealed with a blanking plug Pilot exhaust air via port 12 ¹⁾
XS	600	3	External pilot air supply via pilot air switching valve ³⁾ • Internal pilot air supply 14 via pilot air switching valve • Port 14 is sealed with a blanking plug • Exhaust air via ports 3 and 5 • Pilot exhaust air via port 12 ¹⁾

- $1) \qquad \hbox{Ducted pilot exhaust air is only possible with turned seals on the valve}$
- Application with XP1, XP2, XP3 and soft-start valve in combination with valves of width 52 mm: please note the maximum flow rate of the soft-start valve in this pressure zone
 Application with XS and pilot air switching valve in combination with intermediate plate

Note

The key features, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width 65 mm, ISO size 3 (technology type 04)"

→ Page 126.

Valve terminals VTSA/VTSA-F Key features – Pneumatic components

FESTO

Right-hand	Right-hand end plate						
Code ¹⁾	Type of compressed air supply ar	d pilot air supply	Description				
•	with pilot air selector						
Z (1)		3 5 12 14	External pilot air supply Pilot air supply is connected at port 14 Port 12 is sealed with a blanking plug Ports 12 and 14 are internally connected Pilot exhaust air unducted via valve housing				
Y (2)		3 5 12 14	Internal pilot air supply Pilot air supply is branched internally from port 1 Ports 1, 12 and 14 are internally connected Ports 12 and 14 are sealed with blanking plugs Pilot exhaust air unducted via valve housing				
W (3)		3 5 12 14 1	 External pilot air supply, ducted pilot exhaust air Pilot air supply is connected at port 14 Pilot exhaust air via port 12²⁾ Cannot be selected in combination with a soft-start valve in the last pressure zone 				
U (4)		3 5 12 14	Internal pilot air supply, ducted pilot exhaust air Pilot air supply is branched internally from port 1 Ports 1 and 14 are internally connected Port 14 is sealed with a blanking plug Pilot exhaust air via port 12 ²⁾ Cannot be selected in combination with a soft-start valve in the last pressure zone				

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Selector setting in brackets
 Ducted pilot exhaust air is only possible with turned seals on the valve (pilot exhaust air 82/84 including venting air for valves)

Note

The reversible 3/2-way solenoid valves (code P, Q, R) must only be operated in selector position 1 or 2.

Valve terminals VTSA/VTSA-F Key features – Pneumatic components



Configu	ation of all pneumatic threaded co	nnections				
Code			Port (duct)	Designation	Code M Push-in connector, large	Code N Push-in connector, small
Right-ha	nd end plate					1
V	600	3 5 12 14 1	1 3 and 5	Push-in fitting Silencer or push-in fitting Silencer or push-in fitting	QS-G ¹ / ₂ -16 U- ¹ / ₂ -B or QS-G ¹ / ₂ -16 U- ¹ / ₄ or QS-G ¹ / ₄ -10	QS-G ¹ / ₂ -12 U- ¹ / ₂ -B or QS-G ¹ / ₂ -12 U- ¹ / ₄ or QS-G ¹ / ₄ -8 B- ¹ / ₄
X	0000	3 5 12 14 1	1 3 and 5	Push-in fitting Silencer or push-in fitting Silencer or push-in fitting Push-in fitting	QS-G ¹ / ₂ -16 U- ¹ / ₂ -B or QS-G ¹ / ₂ -16 U- ¹ / ₄ or QS-G ¹ / ₄ -10 QS-G ¹ / ₄ -10	QS-G ¹ / ₂ -12 U- ¹ / ₂ -B or QS-G ¹ / ₂ -12 U- ¹ / ₄ or QS-G ¹ / ₄ -8
V1 V3		3 5 12 14 1	1 3 and 5 12	Female hose connector Silencer or female hose connector Silencer or push-in fitting Blanking plug	N-3/4-P-19 ¹⁾ U-3/4-B or N-3/4-P-19 ¹⁾ U-1/4 or QS-G1/4-12 B-1/4	U-1/4 or QS-G1/4-10 B-1/4
X1 X3		3 D D D D D D D D D D D D D D D D D D D	1 3 and 5	Female hose connector Silencer or female hose connector Silencer or push-in fitting Push-in fitting	N-3/4-P-19 ¹⁾ U-3/4-B or N-3/4-P-19 ¹⁾ U-1/4 or QS-G1/4-12	U-1/4 or QS-G1/4-10

¹⁾ For tubing with I.D. 19 mm. Use tubing clips to DIN 3017

Note

The key features, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width

65 mm, ISO size 3 (technology type 04)"

→ Page 126.

Valve terminals VTSA/VTSA-F Key features – Pneumatic components

FESTO

	ration of all pneumatic threaded co	onnections				
Code ¹⁾			Port (duct)	Designation	Code M Push-in connector, large	Code N Push-in connector, small
	e with pilot air selector					
Z (1)		5 12	12	Blanking plug	B-1/4	B-1/4
			14	Push-in fitting	QS-G ¹ / ₄ -10	QS-G1/4-8
Y (2)		3 5 12	12	Blanking plug	B-1/4	B-1/4
		14	14	Blanking plug	B-1/4	B-1/4
W (3)			12	Silencer	U-1/4	U-1/4
		3 1		or	or QS-G ¹ / ₄ -10	or
		12		push-in fitting		QS-G ¹ / ₄ -8
		<u> </u>	14	Push-in fitting	QS-G ¹ / ₄ -10	QS-G ¹ / ₄ -8
U (4)		3	12	Silencer	U-1/4	U-1/4
		5		or push-in fitting	or QS-G ¹ / ₄ -10	or QS-G ¹ / ₄ -8
			14	Blanking plug	B-1/4	B-1/4

¹⁾ Selector setting in brackets

Key features – Pneumatic components



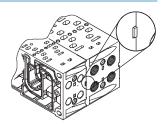
Creating pressure zones and separating exhaust air

The valve terminal VTSA/VTSA-F offers a number of options for creating pressure zones if different working pressures are required.

Pressure zones are created by isolating the internal supply ducts between the manifold sub-bases by means of appropriate duct separation.

Compressed air is supplied and vented via a supply plate.
The position of the supply plates and duct separations can be freely selected for VTSA/VTSA-F.

Duct separations are integrated ex-works as per your order.
Duct separations can be distinguished by their coding, even when the valve terminal is assembled.



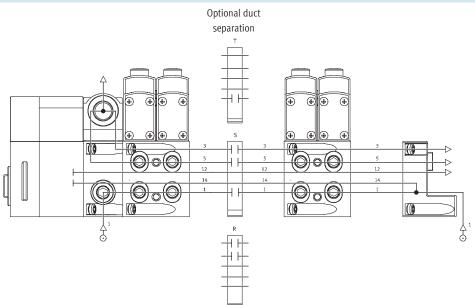
Creating	Creating pressure zones							
Code	Separating seal		Width				Description	
	Pictorial examples	Coding	18 mm	26 mm	42 mm	52 mm		
Т			•	•	•	•	Duct 1 separated	
S	5 3		•	•	•	•	Ducts 1, 3 and 5 separated	
R	503		•	•	•	•	Ducts 3 and 5 separated	

Examples: Compressed air supply and pilot air supply, right-hand end plate

Internal pilot air supply, silencer/ducted exhaust air

The diagram opposite shows an example of the configuration and connection of the compressed air supply with internal pilot air supply. Port 14 on the right-hand end plate is tightly sealed. At exhaust port 3/5 the air is expelled via the silencer. Duct separations can optionally be used to create pressure zones.

Right-hand end plate: code V and V1



FESTO

Key features – Pneumatic components – Compressed air supply and pressure zones, examples

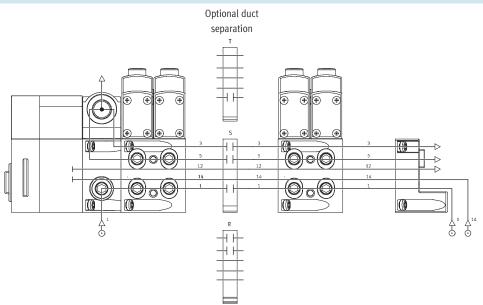
Examples: Compressed air supply and pilot air supply, right-hand end plate

External pilot air supply, silencer/ducted exhaust air

The diagram opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 14 on the right-hand end plate is equipped with a fitting for this. At exhaust port 3/5 the air is expelled via the silencer.

Right-hand end plate: code X and X1

Duct separations can optionally be used to create pressure zones.



Examples: Compressed air supply and pilot air supply via end plate with pilot air selector

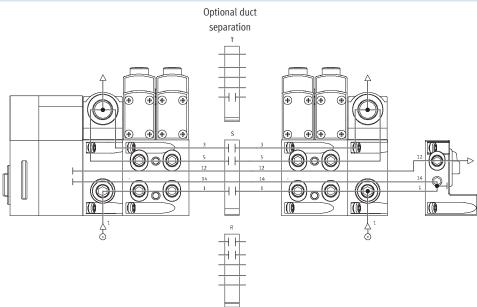
Internal pilot air supply, ducted exhaust air/silencer

The diagram opposite shows an example of the configuration and connection of the compressed air supply with internal pilot air supply. Port 14 on the right-hand end plate is tightly sealed. At exhaust port 3/5 the air is ducted or expelled via the silencer.

Right-hand end plate: code U

The selector switch on the pilot air selector is in position 4.

Duct separations can optionally be used to create pressure zones.





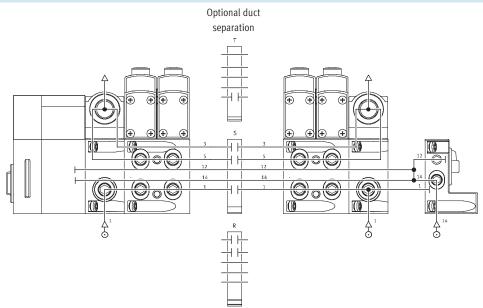
Key features – Pneumatic components – Compressed air supply and pressure zones, examples

Examples: Compressed air supply and pilot air supply via end plate with pilot air selector

External pilot air supply, ducted exhaust air/silencer

The diagram opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 14 on the right-hand end plate is equipped with a fitting for this. Port 12 is sealed with a blanking plug since it is internally connected with port 14. At exhaust port 3/5 the air is ducted or expelled via the silencer. The selector switch on the pilot air selector is in position 1.

Right-hand end plate: code Z

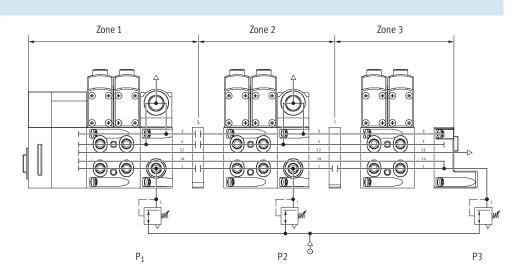


Examples: Creating pressure zones

VTSA/VTSA-F with CPX terminal

used to create pressure zones.

VTSA/VTSA-F facilitates the creation of up to 16 pressure zones (up to 32 pressure zones if only size 1, ISO 5599-2, is fitted). The diagram shows an example of the configuration and connection of three pressure zones using duct separations – with internal pilot air supply.



Note

Examples with pressure zones and soft-start valve are described separately in the

chapter "Soft-start valve"

→ Page 122.

Key features - Assembly

FESTO

Valve terminal mounting

Sturdy valve terminal mounting thanks to:

- Through-holes for wall mounting
- Additional mounting brackets
- H-rail mounting

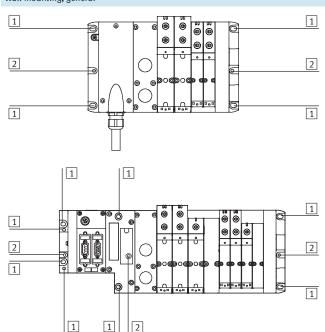
Note

Further information on mounting the valve terminal can be found by valve terminal configuration on the

catalogue DVD or online.

→ Internet: 2D/3D CAD

Wall mounting, general



- 1 Hole for M6 screw
- 2 Hole for H-rail mounting

The valve terminal VTSA/VTSA-F is screwed onto the mounting surface using M6 screws. The mounting holes are located at the following points:

- Multi-pin plug (4 pieces):
 2 each on the multi-pin connection block and the right-hand end plate
- Fieldbus, CPX (6 pieces):
 2 each on the left-hand (CPX) and right-hand (VTSA/VTSA-F) end plate and the pneumatic interface.

Mounting brackets can be mounted on pneumatic supply plates and manifold sub-bases.

If using CPX components, see:

→ Internet: cpx

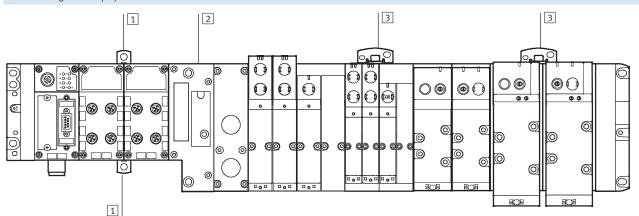
Note

Wall mounting of the VTSA/VTSA-F with more than five pneumatic modules.

Note the following information to avoid damage to the valve terminal:

- Additionally use mounting brackets of the type VAME-S6-W-M46.
- Mount these at each fourth module (manifold sub-base, supply plate or exhaust plate), counting from left to right, starting after the pneumatic interface.
- No mounting bracket is required next to the right-hand end plate.
- Make sure to use the pre-assembled mounting brackets when mounting factory pre-assembled valve terminals on a wall.

Wall mounting with CPX polymer interface



- 1 Additional wall mounting for polymer CPX terminal
- 2 Pneumatic interface
- 3 Additional wall mounting for VTSA/VTSA-F (with hole for M5 and M6 screw)

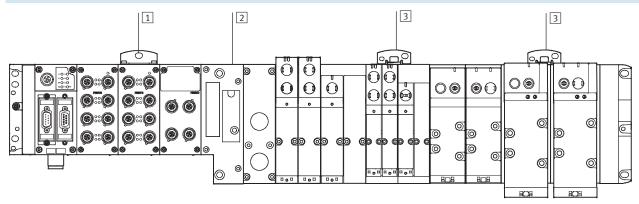
In the case of CPX terminals in polymer design with 4 and more interlinking blocks, additional wall mountings of the type CPX-BG-RW must be used approx. every 100 ... 150 mm. These mountings are clipped in at the top and bottom between the CPX modules. In the case of the VTSA/VTSA-F, mounting brackets must be mounted on the wall as instructed above.

Brackets of the type VAME-S6-W-M46 must be used as an additional wall mounting.

Key features – Assembly



Wall mounting with CPX metal interface



- Additional wall mounting for metal CPX terminal
- 2 Pneumatic interface
- 3 Additional wall mounting for VTSA/VTSA-F (with hole for M5 and M6 screw)

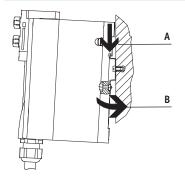
In the case of CPX terminals in metal design with 4 and more interlinking blocks, additional wall mountings of the type CPX-M-BG-RW must be used

approx. every 100 ... 150 mm. These wall mountings are screwed in at the top on the corresponding CPX module.

In the case of the VTSA/VTSA-F, mounting brackets must be mounted on the wall as instructed above.

Brackets of the type VAME-S6-W-M46 must be used as an additional wall mounting.

H-rail mounting



The valve terminal VTSA/VTSA-F is hooked onto the H-rail (see arrow A). It is then swivelled onto the H-rail and secured in place with the clamping component (see arrow B).

For H-rail mounting of the valve terminal you will need the following VTSA/VTSA-F mounting kit:

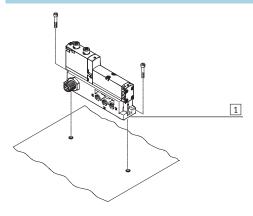
• CPX-CPA-BG-NRH

This permits mounting of the valve terminal on an H-rail to EN 60715.

Note

Wall mounting is recommended if more than one module is used for vertical stacking or a long valve terminal design is required.
Vibration/shock loads are not permissible with H-rail mounting.

Individual valve mounting



1 Vertical mounting holes

The individual sub-base for wall mounting is designed for integration into a system or machine.
It is mounted vertically.

Key features - Display and operation

FESTO

Display and operation

Each solenoid coil is allocated an LED which indicates its switching status.

- Indicator 12 shows the switching status of the pilot control for output 2
- Indicator 14 shows the switching status of the pilot control for output 4

Manual override

the manual override.

The manual override enables the valve to be switched when not electrically actuated or energised.

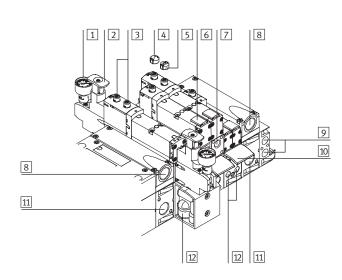
The valve is switched by pushing the manual override. The set switching

status can also be locked by turning

Alternatives:

- A cover cap (accessory code N) can be fitted over the manual override to prevent it from being turned. The valve can then only be actuated by pressing it.
- A cover cap (code V) can be fitted over the manual override to prevent it from being accidentally actuated.

Pneumatic connection and control elements



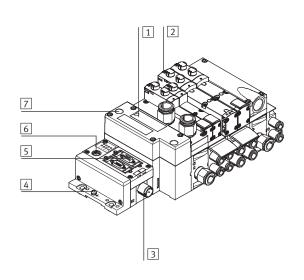
- 1 Pressure gauge (optional)
- 2 Adjusting knob of optional pressure regulator plate
- 3 Manual override (for each pilot solenoid coil, non-detenting or non-detenting)
- 4 Optional cover cap for manual override (prevents usage of manual override)
- 5 Optional cover cap for manual override with non-detenting function
- 6 Inscription label holder for valve
- 7 Adjusting screw of optional flow control plate
- 8 Exhaust ports "Valves" (3/5)

- 9 Pilot ports 12 and 14 for supplying the external pilot air
- 10 Inscription label holder for sub-base
- Supply port 1 (operating pressure)
- Working lines 2 and 4, for each valve position

Note

A manually actuated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

Electrical connection and display components



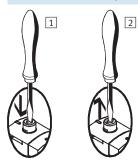
- Inscription area and cover for H-rail mounting
- 2 Yellow LEDs: signal status display of the pilot solenoid coils
- 3 Power supply connection
- 4 Earth terminal
- 5 Fieldbus connection (bus-specific)
- 6 Service interface for handheld unit, etc.
- 7 Red LED: common error display for valves





Manual override (MO)

MO with automatic return (non-detenting)



- Press in the stem of the manual override using a pointed object or screwdriver.
- Valve is in switching position. Remove the pointed object or
- screwdriver.

 Spring force pushes the stem of the manual override back.

 Valve returns to initial position (not with double solenoid valve code J).

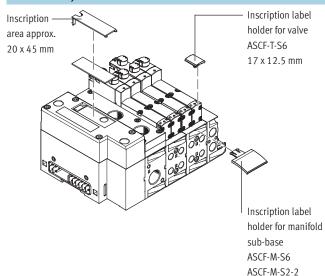
MO with detent (covered)





- Press in the stem of the manual override using a pointed object or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.
 - Valve remains in switching position.
- 2 Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pointed object or screwdriver. Spring force pushes the stem of the manual override back. Valve returns to initial position (not with double solenoid valve code J and D).

Identification system



Inscription label holders can be applied to the valves and manifold sub-bases to identify them. These inscription label holders can be ordered by entering the code B or T in the order code for accessories. Scope of delivery: inscription label holder including inscription label. The following inscription labels can be used as spares:

- Inscription label holder for valve type ASCF-T-S6: Part No. 540888
- Inscription label holder for manifold sub-base type ASCF-M-S6: Part No. 540889
- Inscription label holder for manifold sub-base (for valve width 52 mm) type ASCF-M-S2-2: Part No. 562577 Large inscription labels can be attached to the pneumatic interface as an alternative or in addition to the smaller labels.

FESTO

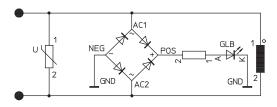
Key features – Electrical components

Protective circuit

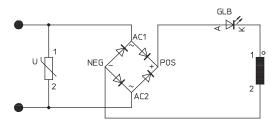
Each VSVA solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal.

The 24 V DC version of width 52 mm additionally features integrated holding current reduction.

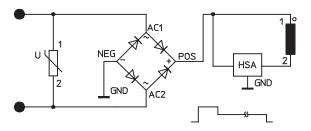
24 V DC version (width 18 to 42 mm)



110 V AC version (width 18 to 52 mm)



24 V DC version (width 52 mm)



Individual valve

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Valves can also be used on individual sub-bases for actuators further away from the valve terminal.

- Electrical connection M12, 4-pin, 24 V DC
- 4-pin clamped terminal connection for configuration by the user
 24 V DC or 110 V AC
- Cable (open end) for configuration by the user 24 V DC or 110 V AC

Individual electrical connection

A maximum of 20 solenoid coils can be actuated. 2 solenoid coils per valve can be addressed.

Individual electrical connection:

- M12
- 6-way or 10-way
- 5-pin
- 24 V DC

Key features - Electrical components



Electrical multi-pin plug connection

The following multi-pin plug connection variants are offered for the valve terminal VTSA/VTSA-F:

- Sub-D multi-pin plug connection (37-pin for 24 V DC): this valve terminal can be equipped with
 1 ... 16 valve positions (with double solenoid valves) or with
 1 ... 32 valve positions (with single solenoid valves). A maximum of
 32 solenoid coils can be actuated.
- Terminal box (terminal strip for 24 V DC or 110 V AC): this valve terminal can be equipped with 1 ... 16 valve positions (with double

solenoid valves), or with 1 ... 32 valve positions (with single solenoid valves). A maximum of 32 solenoid coils can be actuated.

 Multi-pin node (round plug connector): electrical multi-pin plug connection with round plug connector, 19-pin to CNOMO E03.62.530.N, connecting thread M23 for 24 V DC. The valve terminals can be fitted with max. 16 solenoid coils.

The valves are switched by means of positive or negative logic (PNP or

NPN). Mixed operation is not permitted.

Each pin on the multi-pin plug (Sub-D) or terminal box (terminal strip) can actuate exactly one solenoid coil. If the maximum configurable number of valve positions is 32, this means that 32 valves, each with a single solenoid coil, can be addressed.

With 16 or fewer valve positions, 2 solenoid coils per valve can be addressed.

Note

Use the following 37-pin connecting cables from Festo to connect the valve terminal VTSA/VTSA-F with Sub-D multi-pin plug connection:

- NEBV-S1W37-...-LE10 for max. 8 solenoid coils
- NEBV-S1W37-...-LE26 for max. 22 solenoid coils
- NEBV-S1W37-...-LE37 for max. 32 solenoid coils
- NECV-S1W37 pre-assembled plug connector

AS-interface connection

Valve terminals VTSA/VTSA-F with AS-interface connection can be expanded with up to 8 valves with max. 8 solenoid coils.

The valve terminal with AS-interface connection is based on the same electrical manifold module as the

valve terminal with multi-pin plug

This means it is possible to convert a valve terminal with multi-pin plug connection using an AS-interface module.

The technical specifications of the AS-interface system must be observed in this case.

Note

AS-i module VAEM-S6-S-FAS-4-4E. Always operate the AS-i module with additional power supply if 4 solenoid coils (width 52 mm) are simultaneously supplied with current.

More information can be found at:

→ Internet: as-interface

Fieldbus connection/control block

All functions and features of the electrical peripherals CPX are permitted in connection with the CPX interface. This means:

 The valves and electrical outputs are supplied via the operating voltage connection CPX The valves are supplied and switched off independently via a separate port on the CPX

Note

More information can be found at:

→ Internet: cpx

FESTO

Key features – Electrical components

D 1		•			•
Rп	29	tor	adr	iress	ınσ
I.u			uut	41633	

Address allocation

Address allocation does not depend on whether single or double solenoid valves are fitted.

Addresses are allocated in ascending order without gaps, from left to right.

Single solenoid valve

A valve position for actuating one solenoid coil (VABV...T1) occupies one address.

Double solenoid valve

A valve position for actuating two solenoid coils (VABV...T2) occupies two addresses. The following allocation applies in this case:

- Coil 14: lower-value address
- Coil 12: higher-value address

Pin allocation - Multi-pin plug, Sub-D	in allocation – Multi-pin plug, Sub-D socket, 24 V DC; electrical connection code MP1							
	Pin ²⁾	Address/coil	Wire colour ¹⁾	Pin ²⁾	Address/coil	Wire colour ¹⁾		
	1	0	WH	17	16	WH PK		
PIN 1 + PIN 20	2	1	BN	18	17	PK BN		
	3	2	GN	19	18	WH BU		
	4	3	YE	20	19	BN BU		
	5	4	GY	21	20	WH RD		
	6	5	PK	22	21	BN RD		
	7	6	BU	23	22	GY GN		
	8	7	RD	24	23	YE GY		
	9	8	GY PK	25	24	PK GN		
	10	9	RD BU	26	25	YE PK		
	11	10	WH GN	27	26	GN BU		
	12	11	BN GN	28	27	YE BU		
	13	12	WH YE	29	28	GN RD		
PIN 19 0 0 PIN 37	14	13	YE BN	30	29	YE RD		
	15	14	WH GY	31	30	GN BK		
	16	15	GY BN	32	31	GY BU		
Note	Conduc	tor						
The drawing shows the view onto the	33	0 V ³⁾	YE BK	35	0 V ₃)	BN BK		
Sub-D plug socket at the connecting	34	0 V ³⁾	WH BK	36	0 V ³⁾	BK		
cable NEBV-S1W37	Earthin	g		•				
Caste Heby Sivy/	37	FE	VT	-	-	-		

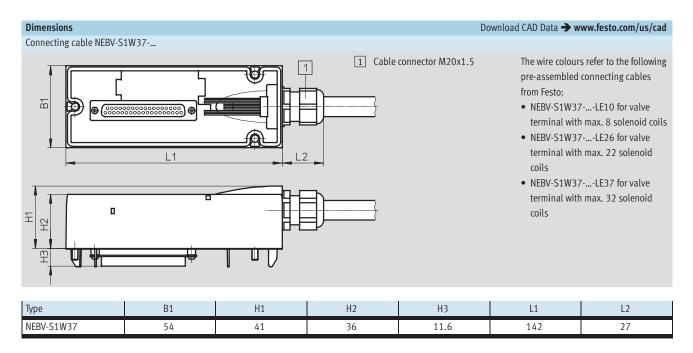
¹⁾ To IEC 757

²⁾ Pin 9 ... 35: not used with connecting cable NEBV-S1-W37-...-LE10
Pin 23 ... 33: not used with connecting cable NEBV-S1-W37-...-LE20
Pin 24 ... 33: not used with connecting cable NEBV-S1-W37-...-LE27

^{3) 0} V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.

Valve terminals VTSA/VTSA-F Key features – Electrical components

FESTO



Pin allocation - Multi	Pin allocation – Multi-pin plug, Sub-D plug, 24 V DC, connecting cable; electrical connection code MP1								
	Sheath	Length	Cable composition	Cable diameter	Part No.	Туре			
		[m]	[mm ²]	[mm]					
	Polyurethane	2.5	10 x 0.34	7.7	539240	NEBV-S1W37-E2,5-LE10			
		5			539241	NEBV-S1W37-E5-LE10			
		10			539242	NEBV-S1W37-E10-LE10			
		2.5	26 x 0.34	11.5	539243	NEBV-S1W37-E2,5-LE26			
		5			539244	NEBV-S1W37-E5-LE26			
		10			539245	NEBV-S1W37-E10-LE26			
		2.5	37 x 0.34	13	539246	NEBV-S1W37-K2,5-LE37			
		5			539247	NEBV-S1W37-K5-LE37			
		10			539248	NEBV-S1W37-K10-LE37			
	Polyvinyl chloride,	2.5	10 x 0.34	7.7	543271	NEBV-S1W37-KM-2,5-LE10			
	cable properties	5			543272	NEBV-S1W37-KM-5-LE10			
	(standard)	10			543273	NEBV-S1W37-KM-10-LE10			
		2.5	27 x 0.34	11.5	543274	NEBV-S1W37-KM-2,5-LE27			
		5			543275	NEBV-S1W37-KM-5-LE27			
		10	1		543276	NEBV-S1W37-KM-10-LE27			
		2.5	37 x 0.34	13	543277	NEBV-S1W37-KM-2,5-LE37			
		5			543278	NEBV-S1W37-KM-5-LE37			
		10			543279	NEBV-S1W37-KM-10-LE37			

in allocation – Multi-pin, terminal strip (Cage Clamp®), 24 V DC and 110 V AC; electrical connection code T							
		Terminal	Coil/address		Terminal	Coil/address	
Each solenoid coil must be assigned to a spec	ific terminal on	1	0		17	16	
the terminal strip in order for the valves to be	actuated.	2	1		18	17	
		3	2		19	18	
Coil 0	Coil 19	4	3		20	19	
		5	4		21	20	
		6	5		22	21	
		7	6		23	22	
		8	7		24	23	
		9	8		25	24	
		10	9		26	25	
		11	10		27	26	
		12	11		28	27	
		13	12		29	28	
		14	13		30	29	
0 1/1)		15	14		31	30	
0 V ¹⁾ Coil 20	Coil 31	16	15		32	31	
Note							
The drawing shows the view onto the multi-pir	n terminal strin	Conductor					
(Cage Clamp®).	recommet strip	33	0 V		35	0 V	
(case clampe).		34	0 V		36	0 V	

Pin allocation - Multi-pin, round plug connector, 24 V DC;	electrical connection	code MP4		
	Address	Pin ¹⁾	Address	Pin ¹⁾
	0	15	8	17
5, 4, 7	1	7	9	9
$\left/ \left/ \begin{array}{c} + \\ 4 + \\ 14 + \\ 16 + \end{array} \right + \frac{1}{16} + \frac{8}{16} \right. \right\rangle$	2	5	10	2
$\left(\left(\begin{array}{cccccccccccccccccccccccccccccccccc$	3	4	11	13
$\left(\left(2 + \frac{18}{100} + \frac{18}{100} \right) \right)$	4	16	12	11
i ⁺ + 1/11	5	8	13	10
	6	3	14	1
	7	14	15	18

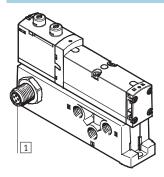
Pin allocation – Multi-pin plug, round plug connector, 2	24 V DC; electrical con	nection - CNOMO assignment		
	Pin	Valve	Pin	Valve
		position/solenoid		position/solenoid
		coil		coil
	1	8/14	10	7/12
0120 10	2	6/14	11	7/14
110 18 0 2 10 170 19 0 3	3	4/14	12	FE
	4	2/12	13	6/12
\\\\ \o_ \ \\\ \\ \\ \\ \\\ \\ \\\ \\\ \	5	2/14	14	4/12
07 06 05	6	0 V ¹⁾	15	1/14
	7	1/12	16	3/14
	8	3/12	17	5/14
	9	5/12	18	8/12
			19	Unused

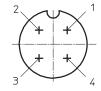
Pin 6: 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.
 Pin 12: earth
 Pin 19: unused

Key features – Electrical components



Electrical connection, individual valve with connector plug 24 V DC up to width 52 mm





1 Connector plug M12x1, 4-pin to EN 61076-2-101

Pin allocation M12 on individual valve to ISO 20401

With positive logic:

Pin1 – Unused

Pin2 – U_B for coil 12

Pin3 - 0 V for coil 12 and 14

Pin4 - U_B for coil 14

With negative logic:

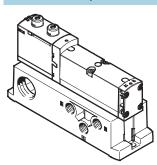
Pin1 – Unused

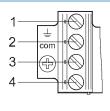
Pin2 - 0 V for coil 12

Pin3 - U_B for coil 12 and 14

Pin4 - 0 V for coil 14

Electrical connection, individual valve 24 V DC or 110 V AC up to width 52 mm





Pin allocation for assembly by the

With positive logic:

Pin1 – Unused (with 110 V AC

connection for earthing)

Pin2 – U_B for coil 12

Pin 3 - 0 V for coil 12 and 14

Pin4 - U_B for coil 14

With negative logic:

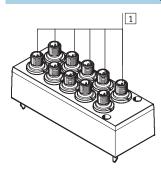
Pin1 – Unused

Pin2 - 0 V for coil 12

Pin3 - U_B for coil 12 and 14

Pin4 - 0 V for coil 14

Individual electrical connection, 6-way or 10-way, 24 V DC, code MP2/MP3 for valve terminal up to width 52 mm





1 Connector plug M12x1, 5-pin

Pin allocation M12 With positive logic:

Pin1 – Unused

Pin2 – U_B for coil 12

Pin3 - 0 V for coil 12 and 14

Pin4 – U_B for coil 14

Pin5 - Functional earth

Pin allocation M12

With negative logic:

Pin1 – Unused

Pin2 - 0 V for coil 12

Pin3 - U_B for coil 12 and 14

Pin4 - 0 V for coil 14

Pin5 - Functional earth

Note

Mixed operation of positive switching (PNP) and negative switching (NPN) control signals is not permitted.

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Instructions for use

System equipment

58

Operate system equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as designated, they will not require additional lubrication and will still achieve a long service life. The quality of compressed air downstream of the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your system equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used.

Incorrect additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

Bio-oils

When using bio-oils (oils which are based on synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1:2010 Class 2).

Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1:2010 Class 4).

A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

FESTO

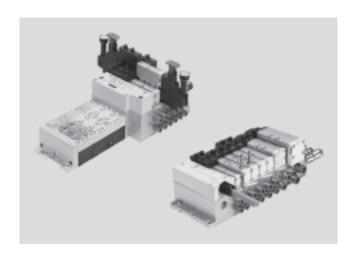
- [] - Valve width to ISO 15407-2

- 18 mm
- 26 mm to ISO 5599-2
- 42 mm (ISO 1)
- 52 mm (ISO 2)





Flow rate Width 18 mm: up to 550 (700) l/min Width 26 mm: up to 1,100 (1,350) l/min Width 42 mm: up to 1,300 l/min Width 52 mm: up to 2,900 l/min



Flow rates in brackets apply to VTSA-F

Design		Piston spool valve												
Sealing principle		Soft												
Actuation type		Electrical												
Electrical connection			With multi-pin plug: Multi-pin											
Electrical confidention		With fieldbus: Integrated control system, fieldbus, Industrial Ethernet												
Time of control		9 , 1												
Type of control Exhaust function, with f	1	*****	Piloted											
•	low control	Via flow control plate Lubricated for life												
Lubrication														
Type of mounting		Wall mounting												
		On H-rail to EN 60715												
Mounting position		Any												
Manual override		Non-detenting, detenti												
Valve terminal design		Modular, valve sizes ca	in be combined											
Max. no of valve positio	ns	32 ¹⁾												
Pneumatic connections	 Threaded cor 													
Width		18 mm	26 mm	42 mm	52 mm									
				72 111111	J2 IIIIII									
Pneumatic connection		Via manifold sub-base		· ·										
	1	• G½	• G½	• G ³ / ₄	• G3/4									
	1	• G½ • QS-G½-16	• G½ • QS-G½-16	· ·										
Supply port ²⁾	1	• G½	• G½	• G ³ / ₄	• G3/4									
	1 3/5	• G½ • QS-G½-16	• G½ • QS-G½-16	• G ³ / ₄	• G3/4									
Supply port ²⁾		• G½ • QS-G½-16 • QS-G½-12	• G½ • QS-G½-16 • QS-G½-12	• G ³ / ₄ • N- ³ / ₄ -P-19	• G3/4 • N-3/4-P-19									
Supply port ²⁾		• G¹/2 • QS-G¹/2-16 • QS-G¹/2-12 • G¹/2	• G½ • QS-G½-16 • QS-G½-12 • G½	• G ³ / ₄ • N- ³ / ₄ -P-19	• G ³ / ₄ • N-3/ ₄ -P-19 • G ³ / ₄									
Supply port ²⁾ Exhaust port ²⁾		• G¹/2 • QS-G¹/2-16 • QS-G¹/2-12 • G¹/2 • QS-G¹/2-16	• G½ • QS-G½-16 • QS-G½-12 • G½ • QS-G½-16 • QS-G½-12	• G ³ / ₄ • N- ³ / ₄ -P-19	• G ³ / ₄ • N-3/ ₄ -P-19 • G ³ / ₄									
Supply port ²⁾ Exhaust port ²⁾	3/5	• G¹/2 • QS-G¹/2-16 • QS-G¹/2-12 • G¹/2 • QS-G¹/2-16 • QS-G¹/2-12	• G½ • QS-G½-16 • QS-G½-12 • G½ • QS-G½-16 • QS-G½-12	• G ³ / ₄ • N- ³ / ₄ -P-19	• G ³ / ₄ • N-3/ ₄ -P-19 • G ³ / ₄									
Supply port ²⁾	3/5	• G¹/2 • QS-G¹/2-16 • QS-G¹/2-12 • G¹/2 • QS-G¹/2-16 • QS-G¹/2-16 • QS-G¹/2-12 Dependent on the control	• G½ • QS-G½-16 • QS-G½-12 • G½ • QS-G½-16 • QS-G½-16 • QS-G½-16	• G3/4 • N-3/4-P-19 • G3/4 • N-3/4-P-19	• G3/4 • N-3/4-P-19 • G3/4 • N-3/4-P-19									
Supply port ²⁾ Exhaust port ²⁾	3/5	• G¹/2 • QS-G¹/2-16 • QS-G¹/2-12 • G¹/2 • QS-G¹/2-16 • QS-G¹/2-12 Dependent on the cont	• G½ • QS-G½-16 • QS-G½-12 • G½ • QS-G½-16 • QS-G½-16 • QS-G½-16 • QS-G½-12 nection type selected • G¼	• G ³ / ₄ • N- ³ / ₄ -P-19 • G ³ / ₄ • N- ³ / ₄ -P-19	• G ³ / ₄ • N-3/ ₄ -P-19 • G ³ / ₄ • N-3/ ₄ -P-19									
Supply port ²⁾ Exhaust port ²⁾ Working port	3/5	• G¹/2 • QS-G¹/2-16 • QS-G¹/2-12 • G¹/2 • QS-G¹/2-16 • QS-G¹/2-12 Dependent on the conto	• G½ • QS-G½-16 • QS-G½-12 • G½ • QS-G½-12 • QS-G½-12 nection type selected • G¼ • QS-G¼-10	• G3/4 • N-3/4-P-19 • G3/4 • N-3/4-P-19 • G3/8 • QS-G3/8-12	• G ³ / ₄ • N-3/ ₄ -P-19 • G ³ / ₄ • N-3/ ₄ -P-19 • G ¹ / ₂ • QS-G ¹ / ₂ -16									
Supply port ²⁾ Exhaust port ²⁾	3/5	• G¹/2 • QS-G¹/2-16 • QS-G¹/2-12 • G¹/2 • QS-G¹/2-16 • QS-G¹/2-12 Dependent on the conto	• G½ • QS-G½-16 • QS-G½-12 • G½ • QS-G½-16 • QS-G½-16 • QS-G½-16 • QS-G½-10 • QS-G½-12 Dection type selected • G¼ • QS-G¼-10 • QS-G¼-8	• G3/4 • N-3/4-P-19 • G3/4 • N-3/4-P-19 • G3/8 • QS-G3/8-12 • QS-G3/8-10	• G ³ / ₄ • N-3/ ₄ -P-19 • G ³ / ₄ • N-3/ ₄ -P-19 • G ¹ / ₂ • QS-G ¹ / ₂ -16 • QS-G ¹ / ₂ -12									
Supply port ²⁾ Exhaust port ²⁾ Working port	3/5	• G¹/2 • QS-G¹/2-16 • QS-G¹/2-12 • G¹/2 • QS-G¹/2-16 • QS-G¹/2-12 Dependent on the cont • G¹/8 • QS-G¹/8-8 • QS-G¹/8-6 • G¹/4 • QS-G¹/4-10	• G½ • QS-G½-16 • QS-G½-12 • G½ • QS-G½-16 • QS-G½-16 • QS-G½-12 nection type selected • G¼ • QS-G¼-10 • QS-G¼-10 • QS-G¼-8	• G3/4 • N-3/4-P-19 • G3/4 • N-3/4-P-19 • G3/8 • QS-G3/8-12 • QS-G3/8-10 • G1/4 • QS-G1/4-10	• G ³ / ₄ • N-3/ ₄ -P-19 • G ³ / ₄ • N-3/ ₄ -P-19 • G ¹ / ₂ • QS-G ¹ / ₂ -16 • QS-G ¹ / ₂ -12 • G ¹ / ₄ • QS-G ¹ / ₄ -12									
Exhaust port ²⁾ Working port External pilot air supply	3/5	• G¹/2 • QS-G¹/2-16 • QS-G¹/2-12 • G¹/2 • QS-G¹/2-16 • QS-G¹/2-12 Dependent on the conto • G¹/8 • QS-G¹/8-8 • QS-G¹/8-6 • G¹/4	• G½ • QS-G½-16 • QS-G½-12 • G½ • QS-G½-16 • QS-G½-16 • QS-G½-12 nection type selected • G¼ • QS-G¼-10 • QS-G¼-8 • G¼ • QS-G¼-10	• G3/4 • N-3/4-P-19 • G3/4 • N-3/4-P-19 • G3/8 • QS-G3/8-12 • QS-G3/8-10 • G1/4	• G ³ / ₄ • N-3/ ₄ -P-19 • G ³ / ₄ • N-3/ ₄ -P-19 • G ¹ / ₂ • QS-G ¹ / ₂ -16 • QS-G ¹ / ₂ -12 • G ¹ / ₄									
Supply port ²⁾ Exhaust port ²⁾ Working port	3/5 2/4 2 port 14	• G¹/2 • QS-G¹/2-16 • QS-G¹/2-12 • G¹/2 • QS-G¹/2-16 • QS-G¹/2-12 Dependent on the contour of t	• G½ • QS-G½-16 • QS-G½-12 • G½ • QS-G½-16 • QS-G½-16 • QS-G½-12 nection type selected • G¼ • QS-G¼-10 • QS-G¼-8 • G¼ • QS-G¼-8	• G3/4 • N-3/4-P-19 • G3/4 • N-3/4-P-19 • G3/8 • QS-G3/8-12 • QS-G3/8-10 • G1/4 • QS-G1/4-10 • QS-G1/4-8	• G ³ / ₄ • N- ³ / ₄ -P-19 • G ³ / ₄ • N- ³ / ₄ -P-19 • G ¹ / ₂ • QS-G ¹ / ₂ -16 • QS-G ¹ / ₂ -12 • G ¹ / ₄ • QS-G ¹ / ₄ -12 • QS-G ¹ / ₄ -10									

¹⁾ Dependent on the electrical interface and the manifold sub-bases used

Note: This product conforms to ISO 1179-1 and ISO 228-1

²⁾ Dependent on the end plate or supply plate used

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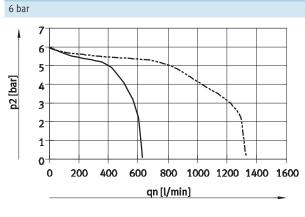
Standard nominal flow rate of Valve function order code		lvc	lvv	LN	lν	Lu	Ιn	Ιo	R	М	О	L	ΙD	В	ΙE	G	SA	SB
		VC	VV	N	K	Н	Р	Q	K	IVI	U	J	U	В	E	G	SA	SB
Width 18 mm																		
Flow rate of valve	[l/min]	700		600						750					1), 3302)	-	-
Flow rate of valve on valve terminal VTSA	[l/min]	500		400						550				450 330			-	-
Flow rate of valve on valve terminal VTSA-F	[l/min]	650		550						700					1) (U) 2) (E) (C)		-	-
Width 26 mm																		
Flow rate of valve	[l/min]	1,350		1,25	0					1,40	0			1,40)0 ¹⁾		1,400	700
Flow rate of valve on valve terminal VTSA	[l/min]	1,000		900						1,10	0			1,00 700			1,000	700
Flow rate of valve on valve terminal VTSA-F	[l/min]	1,300		1,15	0					1,35	0			1,35 700			1,000	700
Width 42 mm																		
Flow rate of valve	[l/min]	1,600		1,60	00					2,00	0			1,90)0 ^{1),} 95	0 ²⁾	-	-
Flow rate of valve on valve terminal VTSA	[l/min]	1,400		1,20	00					1,30	0			1,20)0 ^{1),} 80	02)	-	-
Flow rate of valve on valve terminal VTSA-F	[l/min]	1,400		1,20	00					1,30	0			1,20)0 ^{1),} 80	0 ²⁾	-	-
Width 52 mm																		
Flow rate of valve	[l/min]	4,000	-	3,00	00					4,00	0			3,60	00 ^{1),} 1,7	'00 ²⁾	Ī-	-
Flow rate of valve on valve terminal VTSA	[l/min]	2,800	-	2,40	00					2,90	0			2,80)0 ^{1),} 1,7	′00 ²⁾	-	-
Flow rate of valve on valve terminal VTSA-F	[l/min]	2,800	-	2,40	00					2,90	0			2,80)0 ^{1),} 1,7	′00 ²⁾	-	-

Switching position
 Mid-position

Standard nominal flow rate	e of vertical st	acking			
Widths		18 mm	26 mm	42 mm	52 mm
Flow control plate					
VABF-S4-2-F1B1-C	[l/min]	See characteristic curve graph	-	-	-
VABF-S4-1-F1B1-C	[l/min]	-	See characteristic curve graph	-	-
VABF-S2-1-F1B1-C	[l/min]	-	-	1,100	-
VABF-S2-2-F1B1-C	[l/min]	-	-	-	See characteristic curve graph
Vertical supply plate					
VABF-S4-2-P1A3-G18	[l/min]	430	=:	-	-
VABF-S4-1-P1A3-G14	[l/min]	-	900	-	-
VABF-S2-1-P1A3-G38	[l/min]	-	-	1,300	-
VABF-S2-2-P1A3-G12	[l/min]	-	-	-	2,800
Vertical pressure shut-off p	late				
VABF-S4-2-L1D1-C	[l/min]	400	-	-	-
VABF-S4-1-L1D1-C	[l/min]	-	800	-	-
VABF-S2-1-L1D1-M5	[l/min]	-	-	1,200	-
VABF-S2-2-L1D1-C	[l/min]	-	-	-	1,950



Flow rate qn as a function of output pressure p2 with pressure regulator plates (P regulator plate) for port 1



10 bar p2 [bar] 2-200 400 600 800 1000 1200 1400 1600 qn [l/min]

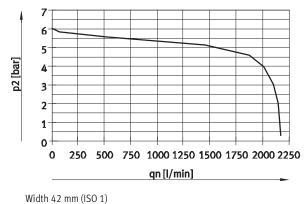
500 1000 1500 2000 2500 3000 3500 4000 4500

qn [l/min]

Width 18 mm ----- Width 26 mm

Width 18 mm ----- Width 26 mm

Supply pressure 10 bar, set control pressure 6 bar



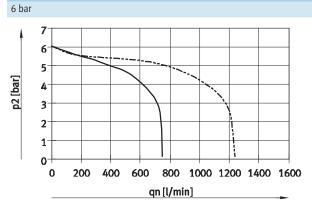
4

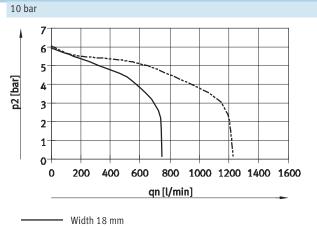
3-

Width 52 mm (ISO 2)

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Flow rate qn as a function of output pressure p2 with pressure regulator plates (AB regulator plates) for port 2, 4 or ports 4/2



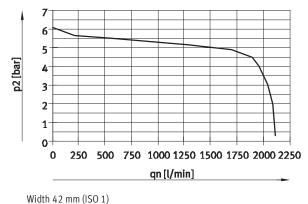


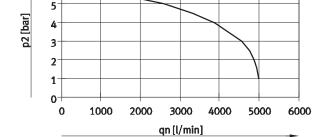
—--- Width 26 mm

6

Width 18 mm ----- Width 26 mm

Supply pressure 10 bar, set controller pressure 6 bar

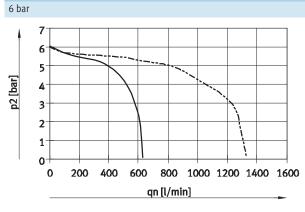




Width 52 mm (ISO 2)



Flow rate qn as a function of output pressure p2 with pressure regulator plates (AB regulator plates, rev.) for ports 4/2, reversible 10 bar

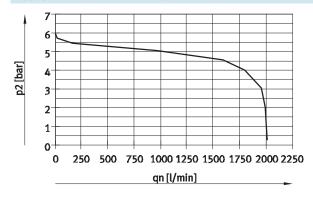


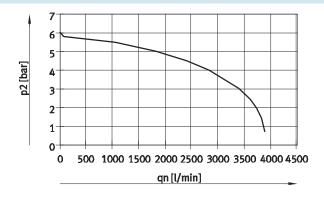
p2 [bar] 2-200 400 600 800 1000 1200 1400 1600 qn [l/min]

- Width 18 mm ----- Width 26 mm

- Width 18 mm ---- Width 26 mm

Supply pressure 10 bar, set controller pressure 6 bar



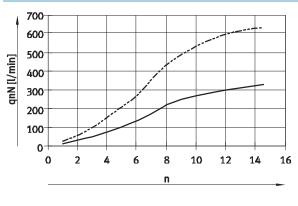


Width 42 mm (ISO 1)

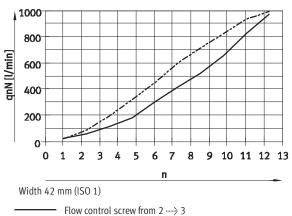
Width 52 mm (ISO 2)

FESTO

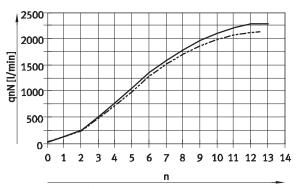
Flow rate qn as a function of flow control



- Width 18 mm ----- Width 26 mm



----- Flow control screw from 4 ----> 5 n Revolutions of the adjusting



Width 52 mm (ISO 2)

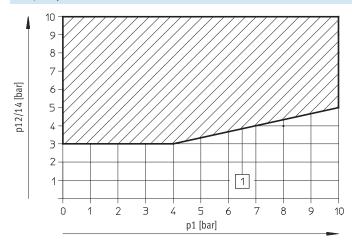
Flow control screw from 2 → 3

----- Flow control screw from 4 ---> 5

n Revolutions of the adjusting screw

Pilot pressure p12/14 as a function of operating pressure p1

For 3/2-way solenoid valves



1 Operating range for valves with external pilot air supply



Technical data – Valve terminal

Pneumatic characteristic data																	
Valve function order code	VC	VV	N	K	Н	Р	Q	R	М	0	J	D	В	G	Е	SA	SB
Direction of flow																	
Any	-		-	-	-	-	-	-								-	
Reversible only	-	-	-	-	-				-	-	-	-	-	-	-	-	-
Non-reversible		-				-	-	-	-	-	-	-	-	-	-		-
Reset method																	
Pneumatic spring				-						-	-	-	-	-	-		
Mechanical spring	-	-	-		-	-	-	-	-		-	-				-	-

Direction of flow of solenoid valves

Solenoid valves with reversible only flow direction

- These valves must only be operated on pressure zones with reversible supply (3 and 5 with supply pressure 1 as exhaust air) or on a reversible pressure regulator. If necessary create pressure separation zones with duct separation.
- Reversible 3/2-way solenoid valves do not permit the special function "ducted pilot exhaust air"
- Ports 12 and 14 on the end plate variants must be supplied with the same pressure
- Right-hand end plate with pilot air selector: can be realised via position 1 or 2
- Right-hand end plate with threaded connections: 12 and 14 must be supplied with the same pressure level

Solenoid valves with any flow direction

- Valves with any flow direction such as the 5/2-way solenoid valve, code M, for example, are suitable for vacuum operation (standard valves such as the 2x 2/2-way solenoid valve with code VC, for example, may not be used for vacuum operation).
- An exception is the 2x 2/2-way solenoid valve with code VV, which only allows vacuum operation at ports 3 and 5. The solenoid valve with code VV cannot be combined with other valve functions; a separate pressure zone is required.

Operating and environmental of	conditions	
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Operating pressure for valve	[bar]	
terminal with internal pilot air		
supply ³⁾		
 external 		-0.9 +10
internal		3 10
Pilot pressure	[bar]	3 10
Noise level LpA	[dB(A)]	85
Ambient temperature	[°C]	-5 +50
Temperature of medium	[°C]	-5 +50
Storage temperature	[°C]	-20 +40 (for long-term storage)
Relative humidity	[%]	90
PWIS criterion		Free of paint-wetting impairment substances
Certification		BIA (for characteristic SP and/or SN only)
		C-Tick (only for size 52 mm)
		cULus recognized (OL) (only for 24 V DC)
		CSA (OL) (only for 24 V DC, for sizes 18, 26, 42 mm)
CE marking		In accordance with EU Low Voltage Directive (only VTSA/VTSA-F-MP, 110 V AC)
(see declaration of conformity)		In accordance with EU EMC Directive ¹⁾
		To EU Explosion Protection Directive (ATEX, EX1E ²⁾)
ATEX category gas		II 3G (EX1E ²⁾)
Ex-ignition protection type gas		Ex nA IIC T3 X Gc (EX1E ²⁾)
EX-ambient temperature	[°C]	−5 +50 (EX1E ²)

For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com \Rightarrow Support \Rightarrow User documentation. If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

EX1E- certification is only valid for: VTSA/VTSA-F-MP, VTSA/VTSA-F-FB

³⁾ Solenoid valves with code VC (2/2-way type ... T22C), N (3/2-way type ... T32U), K (3/2-way type ... T32C), H (3/2-way type ... T32H) must not be operated with vacuum; operating pressure is 3 ... 10 bar here

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Valve switching times																		
Valve function order code ¹⁾		VC	VV	N	K	Н	Р	Q	R	M	0	J	D	В	G	Е	SA	SB
Width 18 mm, nominal operatin	g voltage 24 V Do	C/110	V AC															
Switching times [ms]	On	12	12	12	12	12	25	25	25	22	12	-	-	15	15	15	-	-
	Off	30	30	30	30	30	12	12	12	28	38	-	-	44	44	44	-	-
	Changeo	-	-	-	-	-	-	-	-	-	-	11	13	-	-	-	-	-
	ver																	
	l. 0/1/D	2/1.10	1/16															
Width 26 mm, nominal operatin		_	_	Lan	Lac	Lac	Laa	Laa	Laa	Lar	Lan	1	1	Laa	Laa	Laa	0/22	10/40
Switching times [ms]	On Off	20	20	20	20	20	32	32	32	25	20	-	-	22	22	22	9/22	9/19
	Off	38	38	38	38	38	30	30	30	45	65	-	-	65	65	65	49	36
	Changeo	-	1-	-	-	-	-	-	-	-	-	18	21	-	-	-	33	32
	ver																	<u> </u>
Width 42 mm, nominal operatin	g voltage 2/i V/ Dr	^																
Switching times [ms]	On	20	20	20	20	20	34	34	34	27	22	1_	1_	22	22	22	1_	1_
Switching times [ms]	Off	38	38	38	38	38	28	28	28	45	60	_	-	65	65	65	-	-
	Changeo	-	-	-	-	-	-	-	-	-	-	16	19	-	-	-	-	-
	ver																	
		l			1	1	1	1		1		1	1	<u> </u>			l	1
Width 42 mm, nominal operatin	g voltage 110 V A	AC																
Switching times [ms]	On	22	22	22	22	22	34	34	34	20	20	-	-	22	22	22	-	-
	Off	46	46	46	46	46	38	38	38	55	55	-	-	68	68	68	-	-
	Changeo	-	-	-	-	-	-	-	-	-	-	16	19	-	-	-	-	-
	ver																	
									•	•		•	•					
Width 52 mm, nominal operatin	g voltage 24 V D	Cwith	holding	g currei	nt redu	ction												
Switching times [ms]	On	14	-	20	20	20	30	30	30	40	20	-	-	23	23	23	-	-
	Off	35	-	35	35	35	30	30	30	45	60	-	-	60	60	60	-	-
	Changeo	-	-	-	-	-	-	-	-	-	-	18	18	-	-	-	-	-
	ver																	
Width 52 mm, nominal operatin			1	10.5	10.5	105	1	1 = 0	1	1	la.	1	1	Las	Laa	Laa	1	
Switching times [ms]	On On	35	-	35	35	35	50	50	50	70	25	-	-	30	30	30	-	-
	Off	70	-	70	70	70	65	65	65	90	110	-	-	100	100	100	-	-
	Changeo	-	-	-	-	-	_	_	-	-	-	35	42	-	-	-	-	-
	ver																	

¹⁾ Valve code SA, switching time 22 ms for control side 12, 9 ms for control side 14 Valve code SB, switching time 19 ms for control side 12, 9 ms for control side 14

Electrical data – Coil characteristics					
Width		18 mm	26 mm	42 mm	52 mm
Coil characteristics at 24 V DC					
2/2-way and 3/2-way solenoid valve	[W]	1.3			4.6
5/2-way solenoid valve (code D)	[W]	1.3			4.6
5/2-way, 5/3-way solenoid valve	[W]	1.6			4.6
Coil characteristics at 110/120 V AC					
2/2-way and 3/2-way solenoid valve	[VA]	1.0/1.1			
5/2-way solenoid valve (code D)	[W]	1.0/1.1			
5/2-way, 5/3-way solenoid valve	[VA]	1.6/1.7			



Electrical data – Maximum current (Electrical data – Maximum current consumption per solenoid coil, width 52 mm								
At nominal voltage 24 V DC (valves w	At nominal voltage 24 V DC (valves with holding current reduction)								
Nominal pick-up current	[mA]	165							
Nominal current following current	[mA]	35							
reduction	reduction								
Time until current reduction	[ms]	30							

Electrical data – Individual electrical connection							
Load voltage supply for valves (Uval)	Load voltage supply for valves (Uval)						
Operating voltage	Operating voltage [V DC] 24 ±10%						
Max. residual current at 24 V DC	[A]	10					
Duty cycle	Duty cycle 100%						
Protection class		IP65, NEMA 4 (for all types of signal transmission in assembled state)					

Electrical data – Multi-pin plug connection							
Load voltage supply for valves (U _{va})							
Operating voltage	[V DC]	24 ±10%					
	[V AC]	110 ±10% (50 60 Hz)					
Max. residual current	[A]	6					
Acceptable current load at 40 °C	[A]	1					
Surge resistance	[kV]	1.5					
Degree of contamination		3					
Duty cycle		100%					
Protection class		IP65, NEMA 4 (for all types of signal transmission in assembled state)					

Electrical data – With CPX terminal								
Power supply for electronics (U _{EL/SEN})								
Operating voltage	[V DC]	24 ±10%						
Max. intrinsic current consumption	[mA]	20						
at 24 V DC								
Duty cycle		100%						
Load voltage supply for valves (U _{val})								
Operating voltage	[V DC]	24 ±10%						
Diagnostic message undervoltage	[V]	21.6 21.5						
U _{OFF} , load voltage outside function								
range								
Protection class		IP65, NEMA 4 (for all types of signal transmission in assembled state)						

Materials			
Manifold sub-base	Die-cast aluminium		
Valve	Die-cast aluminium, reinforced polyamide		
Seals	Nitrile rubber, elastomer (support made of steel)		
Supply plate	Die-cast aluminium		
Right-hand end plate	Die-cast aluminium		
Pneumatic interface for CPX	Die-cast aluminium		
Flow control plate	Die-cast aluminium		
Pressure regulator plate	Die-cast aluminium, reinforced polyamide		
Multi-pin connection block	Die-cast aluminium		
Cover for the pneumatic interface and multi-pin	Reinforced polyamide		
plug connection			
Note on materials	RoHS-compliant		

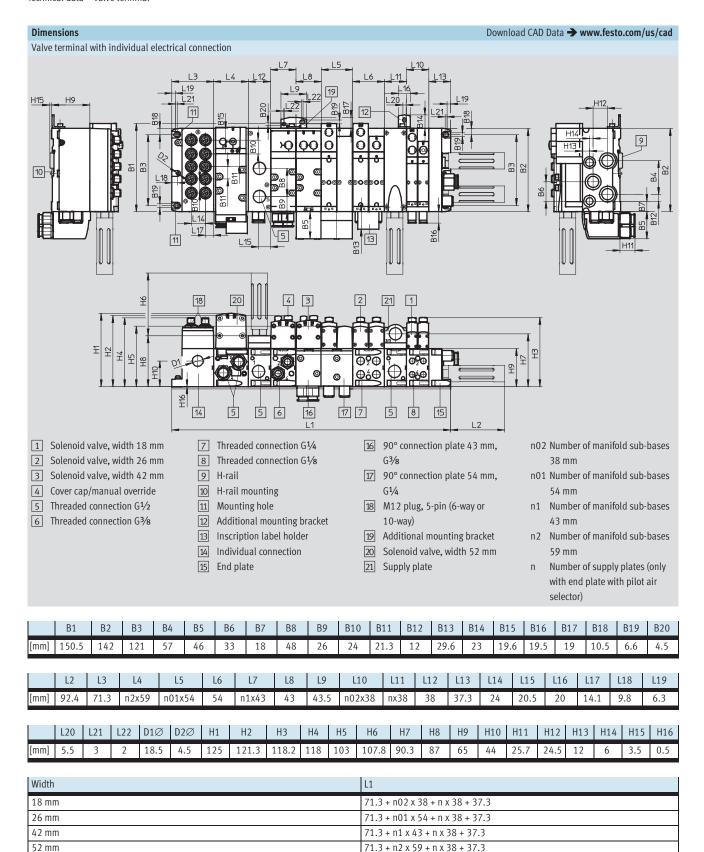
FESTO

Product weight							
Approx. weight [g]							
Width	18 mm	26 mm	42 mm	52 mm			
Multi-pin node with Sub-D or terminal strip ¹⁾	550			<u> </u>			
Multi-pin node with M12 individual	760						
connection							
Pneumatic interface CPX ¹⁾	1,470						
Electrical connection for AS-interface	300						
AS-interface module	850						
Supply plate ²⁾							
Exhaust plate with 3 and 5 common	617						
Exhaust port cover with 3 and 5 separated	597						
Right-hand end plate ³⁾							
- With threaded connections	339	336					
- Selector	281		_				
Manifold sub-base ⁴⁾	447	634	340	815			
90° connection plate ³⁾	170	230	176	359			
Pressure regulator plate							
for port 1 (P)	350	402	640	1,190			
for port 4 or 2 (A or B)	367	448	640	1,230			
for ports 4 and 2 (A/B)	611	692	920	1,990			
Flow control plate	228	320	220	565			
Vertical supply plate ³⁾	140	191	340	605			
Vertical pressure shut-off plate	209	273	600	1,030			
Valves							
• 5/3-way solenoid valve	191	320	456	780			
(code: B, G, E)							
• 5/3-way solenoid valve	-	301	-	-			
(code: SA, SB)							
• 5/2-way valve, single solenoid	163	293	426	702			
(code: M, O)							
• 5/2-way valve, double solenoid	172	276	439	732			
(code: J, D)							
• 2x 3/2-way solenoid valve	190	335	442	740			
(code: N, K, H, P, Q, R)							
• 2x 2/2-way solenoid valve	190	335	442	740			
(code: VC, VV)							
Blanking plate	34	73	68	146			

With sheet metal seal, printed circuit board
 With sheet metal seal and electrical interlinking module
 With screws
 With sheet metal seal, electrical interlinking module, inscription label holder, 4 screws

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Technical data – Valve terminal



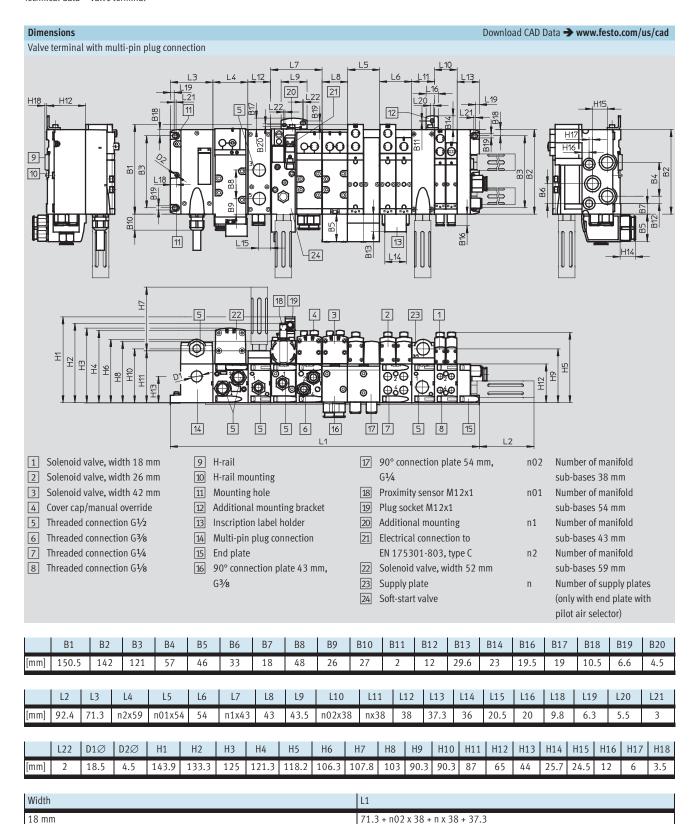
Note: This product conforms to ISO 1179-1 and ISO 228-1

Mixture of 18 mm, 26 mm, 42 mm and 52 mm

71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n2x59 + n x 38 + 37.3

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Technical data – Valve terminal



71.3 + n01 x 54 + n x 38 + 37.3

71.3 + n1 x 43 + n x 38 + 37.3

71.3 + n2 x 59 + n x 38 + 37.3

71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n2 x 59 +n x 38+ 37.3

Note: This product conforms to ISO 1179-1 and ISO 228-1

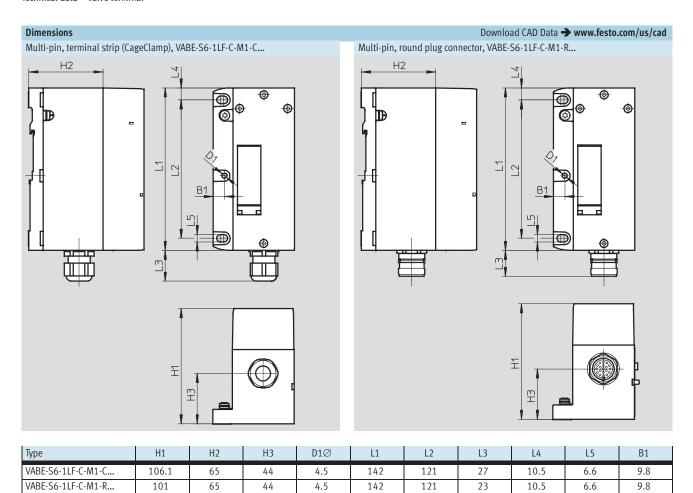
Mixture of 18 mm, 26 mm, 42 mm and 52 mm

26 mm

42 mm

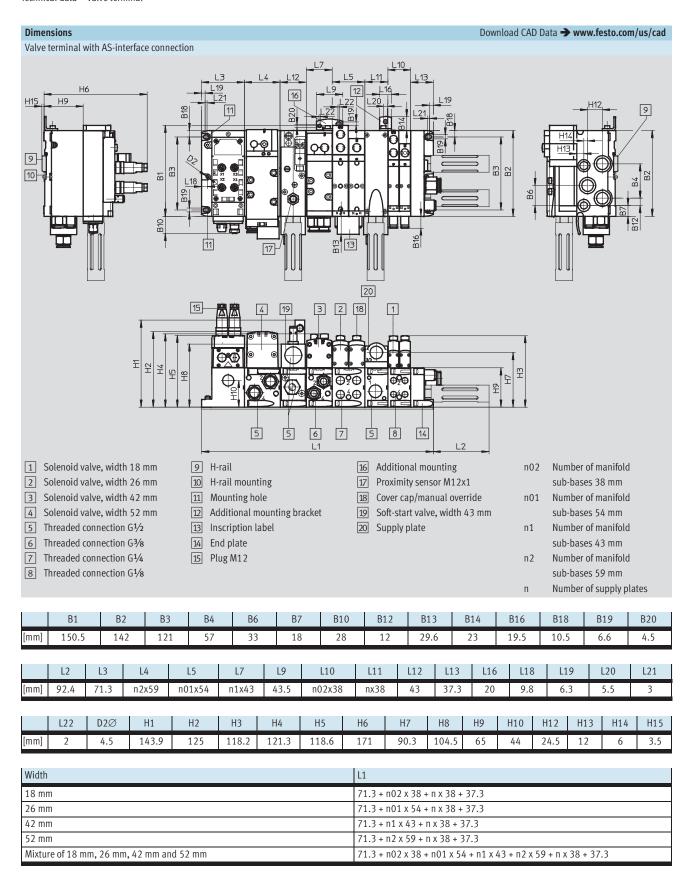
52 mm





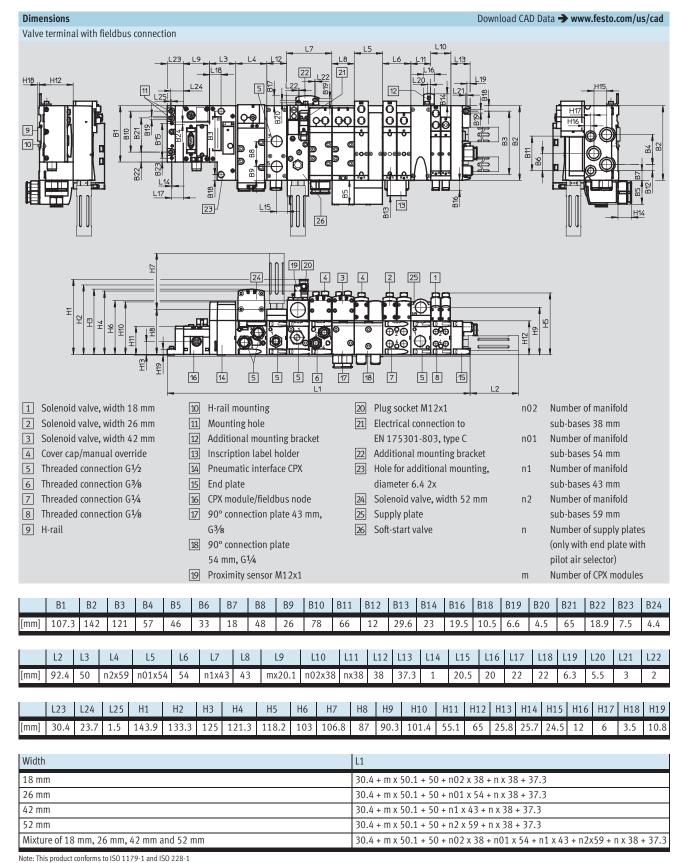
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Technical data - Valve terminal



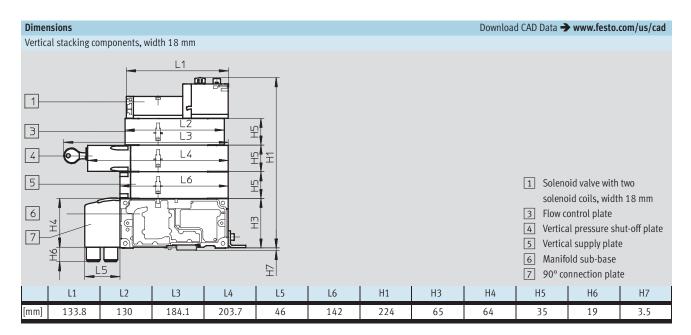


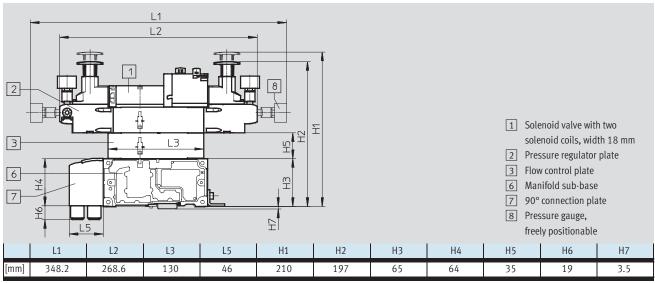


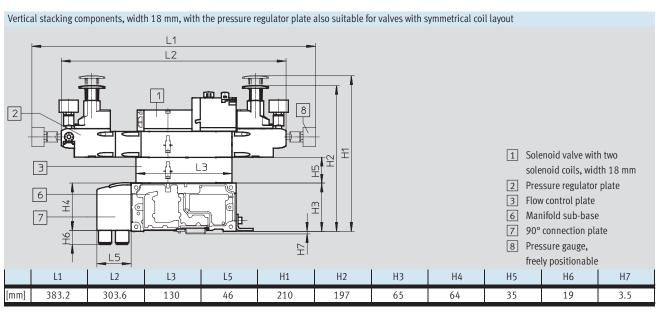


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Technical data – Valve terminal

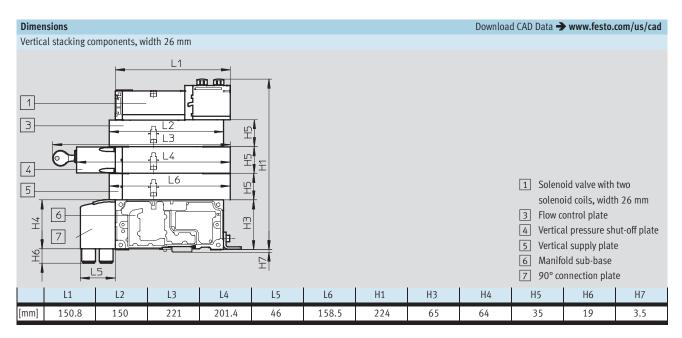


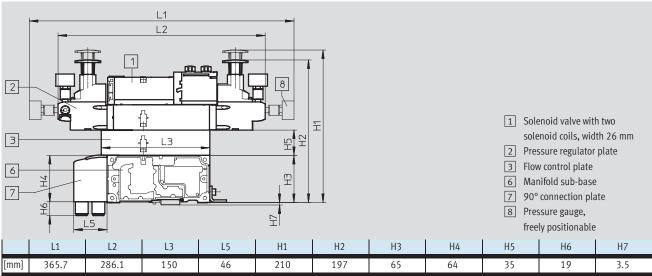


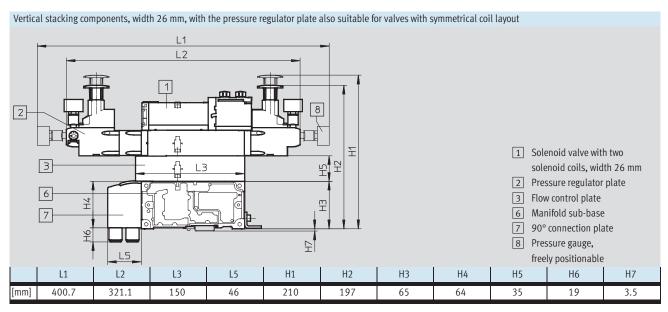


Technical data – Valve terminal



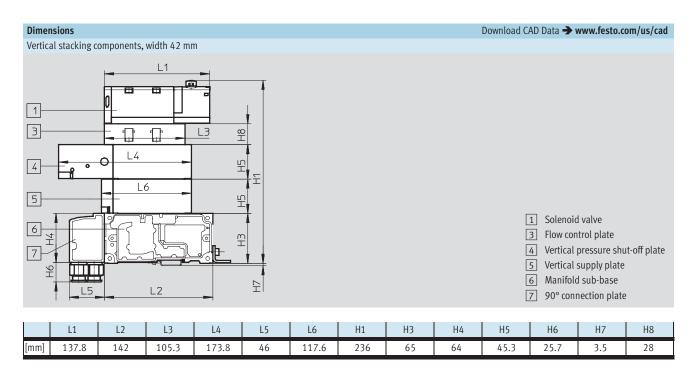


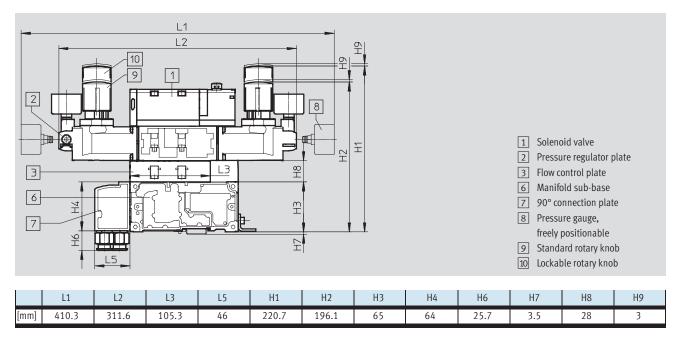




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Technical data – Valve terminal





Note

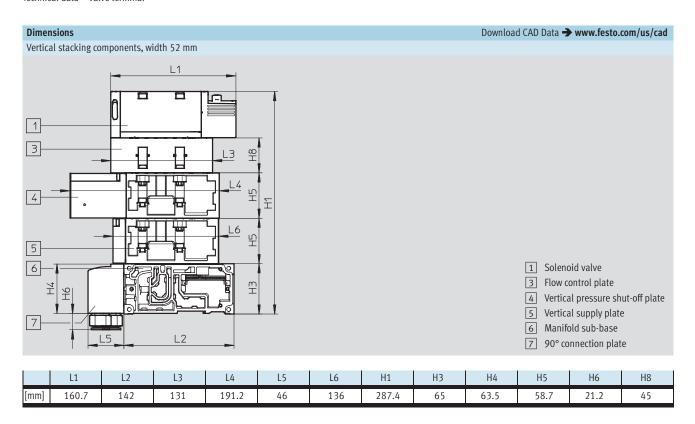
Pressure regulator plates for valves with symmetrical coil layout with widths of 42 mm and 52 mm can

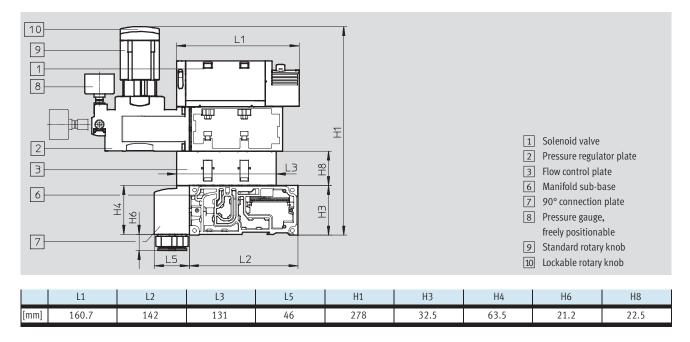
only be ordered via the pressure regulator configurator VABF-S2.

→ Internet: vabf-s2

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Technical data – Valve terminal





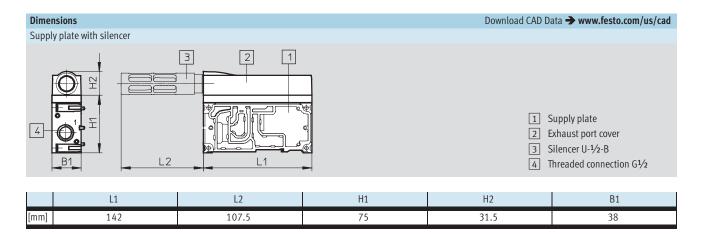
Note

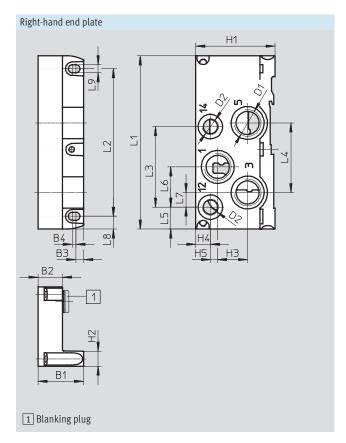
Pressure regulator plates for valves with symmetrical coil layout with widths of 42 mm and 52 mm can

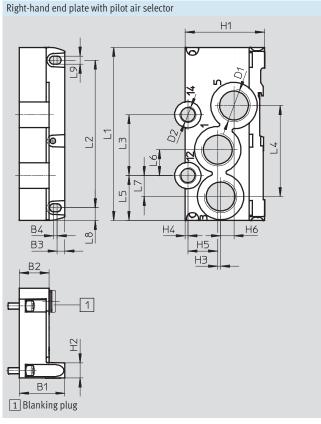
only be ordered via the pressure regulator configurator VABF-S2.

→ Internet: vabf-s2

Valve terminals VTSA/VTSA-F Technical data – Valve terminal





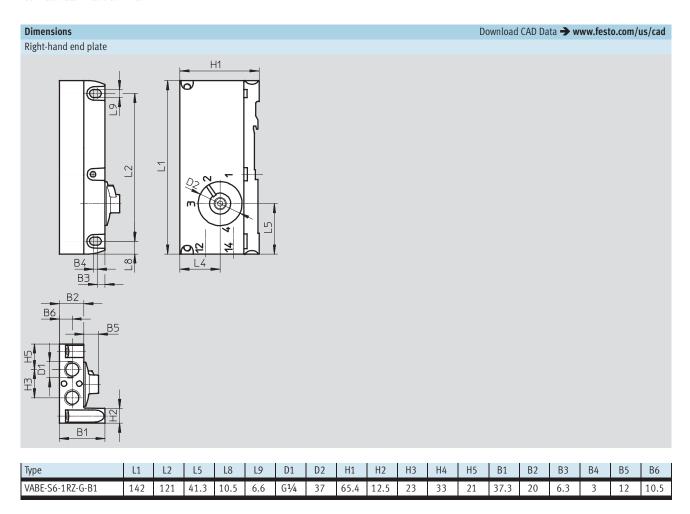


Туре	L1	L2	L3	L4	L5	L6	L7	L8	L9	D1	D2	H1	H2	Н3	H4	H5	Н6	B1	B2	В3	B4	With ¹⁾
VABE-S6-1R-G12	142	121	66	57	18	33	12	10.5	6.6	G1/2	G1/4	65	12.5	24.5	12	6	-	37.3	22	6.3	3	1
VABE-S6-1RZ-G12																						-
VABE-S6-2R-G34	142	121	49.9	74.6	36.9	21.2	17.2	10.5	6.6	G3/4	G1/4	65	12.5	2.3	2.2	24.5	11	37.3	24.5	6.3	3	1
VABE-S6-2RZ-G34																						-

¹⁾ With blanking plug = internal pilot air supply – Without blanking plug = external pilot air supply Note: This product conforms to ISO 1179-1 and ISO 228-1

Valve terminals VTSA/VTSA-F Technical data – Valve terminal





Note: This product conforms to ISO 1179-1 and ISO 228-1

Ordering data					
	Code	Valve function	Width	Part No.	Туре
olenoid valves, 2	24 V DC			•	
	VC	2x 2/2-way valve, single solenoid,	18 mm	561155	VSVA-B-T22C-AZD-A2-1T1L
		normally closed,			
		pneumatic spring return			
Pa Son	W	2x 2/2-way valve, single solenoid,	18 mm	561159	VSVA-B-T22CV-AZD-A2-1T1L
		normally closed,			
		pneumatic spring return,			
		vacuum operation possible at 3 and 5			
	N	2x 3/2-way valve, single solenoid,	18 mm	539178	VSVA-B-T32U-AZD-A2-1T1L
		normally open			
	K	2x 3/2-way valve, single solenoid,	18 mm	539176	VSVA-B-T32C-AZD-A2-1T1L
		normally closed			
	Н	2x 3/2-way valve, single solenoid,	18 mm	539180	VSVA-B-T32H-AZD-A2-1T1L
		1x normally open, 1x normally closed			
	Р	2x 3/2-way valve, single solenoid,	18 mm	539179	VSVA-B-T32F-AZD-A2-1T1L
		reverse operation,			
		normally open			
	Q	2x 3/2-way valve, single solenoid,	18 mm	539177	VSVA-B-T32N-AZD-A2-1T1L
		reverse operation,			
		normally closed			
	R	2x 3/2-way valve, single solenoid,	18 mm	539181	VSVA-B-T32W-AZD-A2-1T1L
		reverse operation,			
		1x normally open, 1x normally closed			
	M	5/2-way valve, single solenoid,	18 mm	539184	VSVA-B-M52-AZD-A2-1T1L
		pneumatic spring return			
	0	5/2-way valve, single solenoid,	18 mm	539185	VSVA-B-M52-MZD-A2-1T1L
		mechanical spring return			
	J	5/2-way valve, double solenoid	18 mm	539182	VSVA-B-B52-ZD-A2-1T1L
	D	5/2-way valve, double solenoid,	18 mm	539183	VSVA-B-D52-ZD-A2-1T1L
		with dominant signal			
	В	5/3-way solenoid valve,	18 mm	539186	VSVA-B-P53U-ZD-A2-1T1L
		mid-position pressurised			
	G	5/3-way solenoid valve,	18 mm	539188	VSVA-B-P53C-ZD-A2-1T1L
		mid-position closed			
	Е	5/3-way solenoid valve,	18 mm	539187	VSVA-B-P53E-ZD-A2-1T1L
		mid-position exhausted			



Ordering data					
_	Code	Valve function	Width	Part No.	Туре
Solenoid valves, 24 V	DC				
D	VC	2x 2/2-way valve, single solenoid,	26 mm	561149	VSVA-B-T22C-AZD-A1-1T1L
		normally closed,			
		pneumatic spring return			
The second	VV	2x 2/2-way valve, single solenoid,	26 mm	561153	VSVA-B-T22CV-AZD-A1-1T1L
		normally closed,			
		pneumatic spring return,			
		vacuum operation possible at 3 and 5			
	N	2x 3/2-way valve, single solenoid,	26 mm	539152	VSVA-B-T32U-AZD-A1-1T1L
		normally open			
	K	2x 3/2-way valve, single solenoid,	26 mm	539150	VSVA-B-T32C-AZD-A1-1T1L
		normally closed			
	Н	2x 3/2-way valve, single solenoid,	26 mm	539154	VSVA-B-T32H-AZD-A1-1T1L
		1x normally open, 1x normally closed			
	Р	2x 3/2-way valve, single solenoid,	26 mm	539153	VSVA-B-T32F-AZD-A1-1T1L
		reverse operation,			
		normally open			
	Q	2x 3/2-way valve, single solenoid,	26 mm	539151	VSVA-B-T32N-AZD-A1-1T1L
		reverse operation,			
		normally closed			
	R	2x 3/2-way valve, single solenoid,	26 mm	539155	VSVA-B-T32W-AZD-A1-1T1L
		reverse operation,			
		1x normally open, 1x normally closed			
	M	5/2-way valve, single solenoid,	26 mm	539158	VSVA-B-M52-AZD-A1-1T1L
		pneumatic spring return			
	0	5/2-way valve, single solenoid,	26 mm	539159	VSVA-B-M52-MZD-A1-1T1L
	ļ	mechanical spring return	101		VOVA P. P. C. T. A. C. T. A.
	J	5/2-way valve, double solenoid	26 mm	539156	VSVA-B-B52-ZD-A1-1T1L
	D	5/2-way valve, double solenoid,	26 mm	539157	VSVA-B-D52-ZD-A1-1T1L
		with dominant signal			
	В	5/3-way solenoid valve,	26 mm	539160	VSVA-B-P53U-ZD-A1-1T1L
		mid-position pressurised			
	G	5/3-way solenoid valve,	26 mm	539162	VSVA-B-P53C-ZD-A1-1T1L
		mid-position closed			
	E	5/3-way solenoid valve,	26 mm	539161	VSVA-B-P53E-ZD-A1-1T1L
		mid-position exhausted			
	SA	5/3-way solenoid valve,	26 mm	560727	VSVA-B-P53ED-ZD-A1-1T1L
		mid-position exhausted, switching position 14 detenting,			
		mechanical spring return			
	SB	5/3-way solenoid valve,	26 mm	560728	VSVA-B-P53AD-ZD-A1-1T1L
		mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2,			
		switching position 14 detenting,			
		same function in both switching positions: pressurised from 1 to 4			
		and exhausted from 2 to 3,			
		mechanical spring return			

rdering data					
	Code	Valve function	Width	Part No.	Туре
olenoid valves	, 24 V DC				
	VC	2x 2/2-way valve, single solenoid,	42 mm	561340	VSVA-B-T22C-AZD-D1-1T1L
		normally closed,			
		pneumatic spring return			
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	VV	2x 2/2-way valve, single solenoid,	42 mm	561344	VSVA-B-T22CV-AZD-D1-1T1L
100		normally closed,			
_	V	pneumatic spring return,			
		vacuum operation possible at 3 and 5			
	N	2x 3/2-way valve, single solenoid,	42 mm	543692	VSVA-B-T32U-AZD-D1-1T1L
		normally open			
	К	2x 3/2-way valve, single solenoid,	42 mm	543690	VSVA-B-T32C-AZD-D1-1T1L
		normally closed			
	Н	2x 3/2-way valve, single solenoid,	42 mm	543694	VSVA-B-T32H-AZD-D1-1T1L
		1x normally open, 1x normally closed			
	Р	2x 3/2-way valve, single solenoid,	42 mm	543693	VSVA-B-T32F-AZD-D1-1T1L
		reverse operation,			
		normally open			
	Q	2x 3/2-way valve, single solenoid,	42 mm	543691	VSVA-B-T32N-AZD-D1-1T1L
		reverse operation,			
		normally closed			
	R	2x 3/2-way valve, single solenoid,	42 mm	543695	VSVA-B-T32W-AZD-D1-1T1L
		reverse operation,			
		1x normally open, 1x normally closed			
	М	5/2-way valve, single solenoid,	42 mm	543698	VSVA-B-M52-AZD-D1-1T1L
		pneumatic spring return			
	0	5/2-way valve, single solenoid,	42 mm	543699	VSVA-B-M52-MZD-D1-1T1L
		mechanical spring return			
	J	5/2-way valve, double solenoid	42 mm	543696	VSVA-B-B52-ZD-D1-1T1L
	D	5/2-way valve, double solenoid,	42 mm	543697	VSVA-B-D52-ZD-D1-1T1L
		with dominant signal			
	В	5/3-way solenoid valve,	42 mm	543700	VSVA-B-P53U-ZD-D1-1T1L
		mid-position pressurised			
	G	5/3-way solenoid valve,	42 mm	543702	VSVA-B-P53C-ZD-D1-1T1L
		mid-position closed			
	E	5/3-way solenoid valve,	42 mm	543701	VSVA-B-P53E-ZD-D1-1T1L
	-	mid-position exhausted			· • • - · · • · · · · · · · · · · · ·



rdering data					
	Code	Valve function	Width	Part No.	Туре
olenoid valves, 2	4 V DC				
~ (a) (c)	VC	2x 2/2-way valve, single solenoid,	52 mm	560831	VSVA-B-T22C-AZD-D2-1T1L
		normally closed,			
	20	pneumatic spring return			
	N	2x 3/2-way valve, single solenoid,	52 mm	560827	VSVA-B-T32U-AZD-D2-1T1L
	/	normally open			
•	K	2x 3/2-way valve, single solenoid,	52 mm	560825	VSVA-B-T32C-AZD-D2-1T1L
		normally closed			
	Н	2x 3/2-way valve, single solenoid,	52 mm	560829	VSVA-B-T32H-AZD-D2-1T1L
		1x normally open, 1x normally closed			
	Р	2x 3/2-way valve, single solenoid,	52 mm	560828	VSVA-B-T32F-AZD-D2-1T1L
		reverse operation,			
		normally open			
	Q	2x 3/2-way valve, single solenoid,	52 mm	560826	VSVA-B-T32N-AZD-D2-1T1L
		reverse operation,			
		normally closed			
	R	2x 3/2-way valve, single solenoid,	52 mm	560830	VSVA-B-T32W-AZD-D2-1T1L
		reverse operation,			
		1x normally open, 1x normally closed			
	M	5/2-way valve, single solenoid,	52 mm	560820	VSVA-B-M52-AZD-D2-1T1L
		pneumatic spring return			
	0	5/2-way valve, single solenoid,	52 mm	560821	VSVA-B-M52-MZD-D2-1T1L
		mechanical spring return			
	J	5/2-way valve, double solenoid	52 mm	560818	VSVA-B-B52-ZD-D2-1T1L
	D	5/2-way valve, double solenoid,	52 mm	560819	VSVA-B-D52-ZD-D2-1T1L
		with dominant signal			
	В	5/3-way solenoid valve,	52 mm	560822	VSVA-B-P53U-ZD-D2-1T1L
		mid-position pressurised			
	G	5/3-way solenoid valve,	52 mm	560824	VSVA-B-P53C-ZD-D2-1T1L
		mid-position closed			
	E	5/3-way solenoid valve,	52 mm	560823	VSVA-B-P53E-ZD-D2-1T1L
		mid-position exhausted	[-		

Ordering data					
	Code	Valve function	Width	Part No.	Туре
olenoid valves,	110 V AC				
<u> </u>	VC	2x 2/2-way valve, single solenoid,	18 mm	561156	VSVA-B-T22C-AZD-A2-2AT1L
		normally closed,			
		pneumatic spring return			
Pa Son	W	2x 2/2-way valve, single solenoid,	18 mm	561160	VSVA-B-T22CV-AZD-A2-2AT1L
		normally closed,			
		pneumatic spring return,			
		vacuum operation possible at 3 and 5			
	N	2x 3/2-way valve, single solenoid,	18 mm	539165	VSVA-B-T32U-AZD-A2-2AT1L
		normally open			
	K	2x 3/2-way valve, single solenoid,	18 mm	539163	VSVA-B-T32C-AZD-A2-2AT1L
		normally closed			
	Н	2x 3/2-way valve, single solenoid,	18 mm	539167	VSVA-B-T32H-AZD-A2-2AT1L
		1x normally open, 1x normally closed			
	Р	2x 3/2-way valve, single solenoid,	18 mm	539166	VSVA-B-T32F-AZD-A2-2AT1L
		reverse operation,			
		normally open			
	Q	2x 3/2-way valve, single solenoid,	18 mm	539164	VSVA-B-T32N-AZD-A2-2AT1L
		reverse operation,			
		normally closed			
	R	2x 3/2-way valve, single solenoid,	18 mm	539168	VSVA-B-T32W-AZD-A2-2AT1L
		reverse operation,			
		1x normally open, 1x normally closed			
	M	5/2-way valve, single solenoid,	18 mm	539171	VSVA-B-M52-AZD-A2-2AT1L
		pneumatic spring return			
	0	5/2-way valve, single solenoid,	18 mm	539172	VSVA-B-M52-MZD-A2-2AT1L
		mechanical spring return			
	J	5/2-way valve, double solenoid	18 mm	539169	VSVA-B-B52-ZD-A2-2AT1L
	D	5/2-way valve, double solenoid,	18 mm	539170	VSVA-B-D52-ZD-A2-2AT1L
		with dominant signal			
	В	5/3-way solenoid valve,	18 mm	539173	VSVA-B-P53U-ZD-A2-2AT1L
		mid-position pressurised			
	G	5/3-way solenoid valve,	18 mm	539175	VSVA-B-P53C-ZD-A2-2AT1L
		mid-position closed			
	Е	5/3-way solenoid valve,	18 mm	539174	VSVA-B-P53E-ZD-A2-2AT1L
		mid-position exhausted			



Ordering data					
	Code	Valve function	Width	Part No.	Туре
Solenoid valves, 1	10 V AC				
	VC	2x 2/2-way valve, single solenoid,	26 mm	561150	VSVA-B-T22C-AZD-A1-2AT1L
		normally closed,			
		pneumatic spring return			
An A.	> W	2x 2/2-way valve, single solenoid,	26 mm	561154	VSVA-B-T22CV-AZD-A1-2AT1L
		normally closed,			
4	*	pneumatic spring return,			
		vacuum operation possible at 3 and 5			
	N	2x 3/2-way valve, single solenoid,	26 mm	539139	VSVA-B-T32U-AZD-A1-2AT1L
		normally open			
	K	2x 3/2-way valve, single solenoid,	26 mm	539137	VSVA-B-T32C-AZD-A1-2AT1L
		normally closed			
	Н	2x 3/2-way valve, single solenoid,	26 mm	539141	VSVA-B-T32H-AZD-A1-2AT1L
		1x normally open, 1x normally closed			
	Р	2x 3/2-way valve, single solenoid,	26 mm	539140	VSVA-B-T32F-AZD-A1-2AT1L
		reverse operation,			
		normally open			
	Q	2x 3/2-way valve, single solenoid,	26 mm	539138	VSVA-B-T32N-AZD-A1-2AT1L
		reverse operation,			
		normally closed			
	R	2x 3/2-way valve, single solenoid,	26 mm	539142	VSVA-B-T32W-AZD-A1-2AT1L
		reverse operation,			
		1x normally open, 1x normally closed			
	M	5/2-way valve, single solenoid,	26 mm	539145	VSVA-B-M52-AZD-A1-2AT1L
		pneumatic spring return			
	0	5/2-way valve, single solenoid,	26 mm	539146	VSVA-B-M52-MZD-A1-2AT1L
		mechanical spring return			
	J	5/2-way valve, double solenoid	26 mm	539143	VSVA-B-B52-ZD-A1-2AT1L
	D	5/2-way valve, double solenoid,	26 mm	539144	VSVA-B-D52-ZD-A1-2AT1L
		with dominant signal			
	В	5/3-way solenoid valve,	26 mm	539147	VSVA-B-P53U-ZD-A1-2AT1L
		mid-position pressurised			
	G	5/3-way solenoid valve,	26 mm	539149	VSVA-B-P53C-ZD-A1-2AT1L
		mid-position closed			·-
	E	5/3-way solenoid valve,	26 mm	539148	VSVA-B-P53E-ZD-A1-2AT1L
	-	mid-position exhausted			



Ordering data					
	Code	Valve function	Width	Part No.	Туре
Solenoid valves, 11	0 V AC				
	VC	2x 2/2-way valve, single solenoid,	42 mm	561341	VSVA-B-T22C-AZD-D1-2AT1L
		normally closed,			
P	<u> </u>	pneumatic spring return			
	W	2x 2/2-way valve, single solenoid,	42 mm	561345	VSVA-B-T22CV-AZD-D1-2AT1L
		normally closed,			
		pneumatic spring return,			
		vacuum operation possible at 3 and 5			
	N	2x 3/2-way valve, single solenoid,	42 mm	543679	VSVA-B-T32U-AZD-D1-2AT1L
		normally open			
	K	2x 3/2-way valve, single solenoid,	42 mm	543677	VSVA-B-T32C-AZD-D1-2AT1L
		normally closed			
	Н	2x 3/2-way valve, single solenoid,	42 mm	543681	VSVA-B-T32H-AZD-D1-2AT1L
		1x normally open, 1x normally closed			
	Р	2x 3/2-way valve, single solenoid,	42 mm	543680	VSVA-B-T32F-AZD-D1-2AT1L
		reverse operation,			
		normally open			
	Q	2x 3/2-way valve, single solenoid,	42 mm	543678	VSVA-B-T32N-AZD-D1-2AT1L
		reverse operation,			
	_	normally closed			VOVA B TOOM ATB BY ANTI-
	R	2x 3/2-way valve, single solenoid,	42 mm	543682	VSVA-B-T32W-AZD-D1-2AT1L
		reverse operation,			
		1x normally open, 1x normally closed			VOVA B 1450 478 B4 04741
	M	5/2-way valve, single solenoid,	42 mm	543685	VSVA-B-M52-AZD-D1-2AT1L
	0	pneumatic spring return		F / 2 / 2 /	VCVA D MED MED DA DATAL
	0	5/2-way valve, single solenoid,	42 mm	543686	VSVA-B-M52-MZD-D1-2AT1L
	-	mechanical spring return	/2	F/2/02	VCVA D DEO 7D D4 24T41
	J	5/2-way valve, double solenoid	42 mm	543683	VSVA-B-B52-ZD-D1-2AT1L
	D	5/2-way valve, double solenoid,	42 mm	543684	VSVA-B-D52-ZD-D1-2AT1L
	l D	with dominant signal	42 111111	343064	A2A4-D-D25-50-D1-5411F
	В	5/3-way solenoid valve,	42 mm	543687	VSVA-B-P53U-ZD-D1-2AT1L
	D	mid-position pressurised	42 111111	343067	V3VA-D-F33U-ZU-U1-ZAIIL
	G	5/3-way solenoid valve,	42 mm	543689	VSVA-B-P53C-ZD-D1-2AT1L
	U	mid-position closed	42 111111	343009	A 24W-D-L 3 SC-5D-D1-5WLT
	E	5/3-way solenoid valve,	42 mm	543688	VSVA-B-P53E-ZD-D1-2AT1L
	[C	mid-position exhausted	42 111111	243088	A3AW-D-L33E-7N-N1-7WIT
		illiu-position exhausted			



Ordering data					
	Code	Valve function	Width	Part No.	Туре
Solenoid valves, 110	V AC				
	VC	2x 2/2-way valve, single solenoid,	52 mm	560812	VSVA-B-T22C-AZD-D2-2AT1L
		normally closed,			
TO SOL		pneumatic spring return			
	N	2x 3/2-way valve, single solenoid,	52 mm	560808	VSVA-B-T32U-AZD-D2-2AT1L
	1	normally open			
	K	2x 3/2-way valve, single solenoid,	52 mm	560806	VSVA-B-T32C-AZD-D2-2AT1L
		normally closed			
	Н	2x 3/2-way valve, single solenoid,	52 mm	560810	VSVA-B-T32H-AZD-D2-2AT1L
		1x normally open, 1x normally closed			
	Р	2x 3/2-way valve, single solenoid,	52 mm	560809	VSVA-B-T32F-AZD-D2-2AT1L
		reverse operation,			
		normally open			
	Q	2x 3/2-way valve, single solenoid,	52 mm	560807	VSVA-B-T32N-AZD-D2-2AT1L
		reverse operation,			
		normally closed			
	R	2x 3/2-way valve, single solenoid,	52 mm	560811	VSVA-B-T32W-AZD-D2-2AT1L
		reverse operation,			
		1x normally open, 1x normally closed			
	M	5/2-way valve, single solenoid,	52 mm	560801	VSVA-B-M52-AZD-D2-2AT1L
		pneumatic spring return			
	0	5/2-way valve, single solenoid,	52 mm	560802	VSVA-B-M52-MZD-D2-2AT1L
		mechanical spring return			
	J	5/2-way valve, double solenoid	52 mm	560799	VSVA-B-B52-ZD-D2-2AT1L
	D	5/2-way valve, double solenoid,	52 mm	560800	VSVA-B-D52-ZD-D2-2AT1L
		with dominant signal			
	В	5/3-way solenoid valve,	52 mm	560803	VSVA-B-P53U-ZD-D2-2AT1L
		mid-position pressurised			
	G	5/3-way solenoid valve,	52 mm	560805	VSVA-B-P53C-ZD-D2-2AT1L
		mid-position closed			
	E	5/3-way solenoid valve,	52 mm	560804	VSVA-B-P53E-ZD-D2-2AT1L
		mid-position exhausted			
		<u> </u>		-1	

ring data	le i	10	Liveria	lp (N	T
	Code	Description	Width	Part No.	Туре
-hand end pl					
\nearrow	V	With supply air/exhaust air, internal pilot air supply, G½		539234	VABE-S6-1R-G12
60	V1	With supply air/exhaust air, internal pilot air supply, G3/4		560837	VABE-S6-2R-G34
	Х	With supply air/exhaust air, external pilot air supply, G½		539236	VABE-S6-1RZ-G12
	X1	With supply air/exhaust air, external pilot air supply, G3/4		560839	VABE-S6-2RZ-G34
olate with pilo	ot air selector	ſ			
<u> </u>	Υ	Internal pilot air supply		539238	VABE-S6-1RZ-G-B1
	U	Internal pilot air supply, ducted pilot exhaust air		\dashv	
	Z	External pilot air supply		1	
	W	External pilot air supply, ducted pilot exhaust air			
itold sub-base	e VISA, port p	pattern to ISO 15407-2 and ISO 5599-2 2 valve positions, 4 addresses, for double solenoid valves	18 mm	539224	VABV-S4-2S-G18-2T2
	Α		18 mm	539224	
	В	2 valve positions, 4 addresses, for double solenoid valves	26 mm	539220	VABV-S4-1S-G14-2T2
100	С	1 valve position, 2 addresses, for double solenoid valves	42 mm	542458	VABV-S2-1S-G38-T2
9	D	1 valve position, 2 addresses, for double solenoid valves	52 mm	560841	VABV-S2-2S-G12-T2
	Е	2 valve positions, 2 addresses, for single solenoid valves	18 mm	539226	VABV-S4-2S-G18-2T1
	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	539222	VABV-S4-1S-G14-2T1
	G	1 valve position, 1 address, for single solenoid valves	42 mm	542459	VABV-S2-1S-G38-T1
	Н	1 valve position, 1 address, for single solenoid valves	52 mm	560842	VABV-S2-2S-G12-T1
ifold sub-base		mised for flow rate	1	1	
	А	2 valve positions, 4 addresses, for double solenoid valves	18 mm	546215	VABV-S4-2HS-G18-2T2
	В	2 valve positions, 4 addresses, for double solenoid valves	26 mm	546211	VABV-S4-1HS-G14-2T2
100	Е	2 valve positions, 2 addresses, for single solenoid valves	18 mm	546214	VABV-S4-2HS-G18-2T1
	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	546210	VABV-S4-1HS-G14-2T1



Ordering data					
	Code	Description	Width	Part No.	Туре
eparator plate					
	S	Duct separation 1, 3, 5		539228	VABD-S6-1-P3-C
	Т	Duct separation 1		539227	VABD-S6-1-P1-C
	R	Duct separation 3, 5		539229	VABD-S6-1-P2-C
eal					
	_	For manifold sub-bases		668436	VABD-S6-1-C
0° connection pla	ate				
8	Р	Outlet at bottom, connecting thread G1/8	18 mm	539719	VABF-S4-2-A2G2-G18
		Outlet at bottom, connecting thread G1/4	26 mm	539721	VABF-S4-1-A2G2-G14
		Outlet at bottom, connecting thread G3/8	42 mm	546097	VABF-S2-1-A1G2-G38
	•	Outlet at bottom, connecting thread G½	52 mm	555702	VABF-S2-2-A1G2-G12
upply plate					
	L	With exhaust plate, 3/5 common, G½		539231	VABF-S6-1-P1A7-G12
	K	With exhaust port cover, 3/5 separated, G½		539230	VABF-S6-1-P1A6-G12
ertical supply pla	ate (operating	g pressure 0.9 10 bar)			
	ZU	Connecting thread G½	18 mm	540173	VABF-S4-2-P1A3-G18
		Connecting thread G1/4	26 mm	540171	VABF-S4-1-P1A3-G14
T O		Connecting thread G ³ / ₈	42 mm	546093	VABF-S2-1-P1A3-G38
- Can		Connecting thread G1/2	52 mm	555786	VABF-S2-2-P1A3-G12

Regulator plate, width 18 mm ZA ZF ZC ZH ZB ZG	Poscription For port 1, 0.510 bar For port 1, 0.56 bar For port 2, 210 bar For port 2, 26 bar For port 4, 210 bar	18 mm 18 mm 18 mm 18 mm 18 mm 18 mm	540153 540151 540161 540169 540157 540155	VABF-S4-2-R1C2-C-10 VABF-S4-2-R1C2-C-6 VABF-S4-2-R2C2-C-10 VABF-S4-2-R2C2-C-6 VABF-S4-2-R3C2-C-10
ZA ZF ZC ZH ZB ZG	For port 1, 0.510 bar For port 1, 0.56 bar For port 2, 210 bar For port 2, 26 bar For port 4, 210 bar For port 4, 210 bar	18 mm 18 mm 18 mm 18 mm	540151 540161 540159 540157	VABF-S4-2-R1C2-C-6 VABF-S4-2-R2C2-C-10 VABF-S4-2-R2C2-C-6
ZF ZC ZH ZB ZG	For port 1, 0.56 bar For port 2, 210 bar For port 2, 26 bar For port 4, 210 bar For port 4, 210 bar	18 mm 18 mm 18 mm 18 mm	540151 540161 540159 540157	VABF-S4-2-R1C2-C-6 VABF-S4-2-R2C2-C-10 VABF-S4-2-R2C2-C-6
Z Z Z Z Z Z Z Z Z Z	For port 2, 210 bar For port 2, 26 bar For port 4, 210 bar For port 4, 26 bar	18 mm 18 mm 18 mm	540161 540159 540157	VABF-S4-2-R2C2-C-10 VABF-S4-2-R2C2-C-6
ZH ZB ZG	For port 2, 26 bar For port 4, 210 bar For port 4, 26 bar	18 mm 18 mm	540159 540157	VABF-S4-2-R2C2-C-6
ZB ZG	For port 4, 210 bar For port 4, 26 bar	18 mm	540157	
ZG	For port 4, 26 bar			VADE C4 2 D2C2 C 10
_ ·	1 2	18 mm	E 401 E F	VADT-34-2-K3C2-C-1U
	For ports 2 and 4, 210 bar		240122	VABF-S4-2-R3C2-C-6
ZD	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	18 mm	540165	VABF-S4-2-R4C2-C-10
ZI	For ports 2 and 4, 26 bar	18 mm	540163	VABF-S4-2-R4C2-C-6
ZE	For ports 2 and 4, reversible, 0.510 bar	18 mm	540169	VABF-S4-2-R5C2-C-10
ZJ	For ports 2 and 4, reversible, 0.56 bar	18 mm	540167	VABF-S4-2-R5C2-C-6
ZL	For port 2, reversible, 0.510 bar	18 mm	546252	VABF-S4-2-R6C2-C-10
ZN	For port 2, reversible, 0.56 bar	18 mm	546248	VABF-S4-2-R6C2-C-6
ZK	For port 4, reversible, 0.510 bar	18 mm	546254	VABF-S4-2-R7C2-C-10
ZM	For port 4, reversible, 0.56 bar	18 mm	546250	VABF-S4-2-R7C2-C-6
Regulator plate, width 26 mm				
ZA	For port 1, 0.510 bar	26 mm	540154	VABF-S4-1-R1C2-C-10
ZF	For port 1, 0.56 bar	26 mm	540152	VABF-S4-1-R1C2-C-6
ZC	For port 2, 210 bar	26 mm	540162	VABF-S4-1-R2C2-C-10
ZA ZF ZC ZH ZH ZH ZF ZC ZH ZH ZF ZF ZF ZF ZF ZF	For port 2, 26 bar	26 mm	540160	VABF-S4-1-R2C2-C-6
ZB ZB	For port 4, 210 bar	26 mm	540158	VABF-S4-1-R3C2-C-10
ZG	For port 4, 26 bar	26 mm	540156	VABF-S4-1-R3C2-C-6
ZD	For ports 2 and 4, 210 bar	26 mm	540166	VABF-S4-1-R4C2-C-10
ZI	For ports 2 and 4, 26 bar	26 mm	540164	VABF-S4-1-R4C2-C-6
ZE	For ports 2 and 4, reversible, 0.510 bar	26 mm	540170	VABF-S4-1-R5C2-C-10
ZJ	For ports 2 and 4, reversible, 0.56 bar	26 mm	540168	VABF-S4-1-R5C2-C-6
ZL	For port 2, reversible, 0.510 bar	26 mm	546251	VABF-S4-1-R6C2-C-10
ZN	For port 2, reversible, 0.56 bar	26 mm	546247	VABF-S4-1-R6C2-C-6
ZK	For port 4, reversible, 0.510 bar	26 mm	546253	VABF-S4-1-R7C2-C-10
ZM	For port 4, reversible, 0.56 bar	26 mm	546249	VABF-S4-1-R7C2-C-6



Ordering data					
	Code	Description	Width	Part No.	Туре
Regulator plate, widt	:h 42 mm				
	ZA	For port 1, 0.510 bar	42 mm	546084	VABF-S2-1-R1C2-C-10
	ZF	For port 1, 0.56 bar	42 mm	546083	VABF-S2-1-R1C2-C-6
	ZC	For port 2, 0.510 bar	42 mm	546088	VABF-S2-1-R2C2-C-10
	ZH	For port 2, 0.56 bar	42 mm	546087	VABF-S2-1-R2C2-C-6
110	ZB	For port 4, 0.510 bar	42 mm	546086	VABF-S2-1-R3C2-C-10
	ZG	For port 4, 0.56 bar	42 mm	546085	VABF-S2-1-R3C2-C-6
	ZD	For ports 2 and 4, 0.510 bar	42 mm	546090	VABF-S2-1-R4C2-C-10
	ZI	For ports 2 and 4, 0.56 bar	42 mm	546089	VABF-S2-1-R4C2-C-6
	ZE	For ports 2 and 4, reversible, 0.510 bar	42 mm	546092	VABF-S2-1-R5C2-C-10
	ZJ	For ports 2 and 4, reversible, 0.56 bar	42 mm	546091	VABF-S2-1-R5C2-C-6
	ZL	For port 2, reversible, 0.510 bar	42 mm	546832	VABF-S2-1-R6C2-C-10
	ZN	For port 2, reversible, 0.56 bar	42 mm	546831	VABF-S2-1-R6C2-C-6
	ZK	For port 4, reversible, 0.510 bar	42 mm	546834	VABF-S2-1-R7C2-C-10
	ZM	For port 4, reversible, 0.56 bar	42 mm	546833	VABF-S2-1-R7C2-C-6
Regulator plate, widt	:h 52 mm				
_0	ZA	For port 1, 0.510 bar	52 mm	555772	VABF-S2-2-R1C2-C-10
	ZF	For port 1, 0.56 bar	52 mm	555771	VABF-S2-2-R1C2-C-6
	ZC	For port 2, 0.510 bar	52 mm	555774	VABF-S2-2-R2C2-C-10
	ZH	For port 2, 0.56 bar	52 mm	555773	VABF-S2-2-R2C2-C-6
	ZB	For port 4, 0.510 bar	52 mm	555776	VABF-S2-2-R3C2-C-10
	ZG	For port 4, 0.56 bar	52 mm	555775	VABF-S2-2-R3C2-C-6
	ZD	For ports 2 and 4, 0.510 bar	52 mm	555778	VABF-S2-2-R4C2-C-10
	ZI	For ports 2 and 4, 0.56 bar	52 mm	555777	VABF-S2-2-R4C2-C-6
	ZE	For ports 2 and 4, reversible, 0.510 bar	52 mm	555780	VABF-S2-2-R5C2-C-10
	ZJ	For ports 2 and 4, reversible, 0.56 bar	52 mm	555779	VABF-S2-2-R5C2-C-6
	ZL	For port 2, reversible, 0.510 bar	52 mm	555782	VABF-S2-2-R6C2-C-10
	ZN	For port 2, reversible, 0.56 bar	52 mm	555781	VABF-S2-2-R6C2-C-6
	ZK	For port 4, reversible, 0.510 bar	52 mm	555784	VABF-S2-2-R7C2-C-10
	ZM	For port 4, reversible, 0.56 bar	52 mm	555783	VABF-S2-2-R7C2-C-6

Ordering data					
	Code	Description	Width	Part No.	Туре
Regulator plate for v	alves with	symmetrical coil layout, width 18 mm		•	
•	ZAY	For port 1, 0.510 bar	18 mm	560756	VABF-S4-2-R1C2-C-10E
	ZFY	For port 1, 0.56 bar	18 mm	560758	VABF-S4-2-R1C2-C-6E
	ZCY	For port 2, 210 bar	18 mm	560763	VABF-S4-2-R2C2-C-10E
	ZHY	For port 2, 26 bar	18 mm	560765	VABF-S4-2-R2C2-C-6E
	ZDY	For ports 2 and 4, 210 bar	18 mm	560767	VABF-S4-2-R4C2-C-10E
-	ZIY	For ports 2 and 4, 26 bar	18 mm	560769	VABF-S4-2-R4C2-C-6E
	ZEY	For ports 2 and 4, reversible, 0.510 bar	18 mm	560771	VABF-S4-2-R5C2-C-10E
	ZJY	For ports 2 and 4, reversible, 0.56 bar	18 mm	560773	VABF-S4-2-R5C2-C-6E
	ZLY	For port 2, reversible, 0.510 bar	18 mm	560775	VABF-S4-2-R6C2-C-10E
	ZNY	For port 2, reversible, 0.56 bar	18 mm	560777	VABF-S4-2-R6C2-C-6E
	alves with	symmetrical coil layout, width 26 mm			
	ZAY	For port 1, 0.510 bar	26 mm	560757	VABF-S4-1-R1C2-C-10E
	ZFY	For port 1, 0.56 bar	26 mm	549876	VABF-S4-1-R1C2-C-6E
	ZCY	For port 2, 210 bar	26 mm	560764	VABF-S4-1-R2C2-C-10E
	ZHY	For port 2, 26 bar	26 mm	560766	VABF-S4-1-R2C2-C-6E
	ZDY	For ports 2 and 4, 210 bar	26 mm	560768	VABF-S4-1-R4C2-C-10E
	ZIY	For ports 2 and 4, 26 bar	26 mm	560770	VABF-S4-1-R4C2-C-6E
	ZEY	For ports 2 and 4, reversible, 0.510 bar	26 mm	560772	VABF-S4-1-R5C2-C-10E
	ZJY	For ports 2 and 4, reversible, 0.56 bar	26 mm	560774	VABF-S4-1-R5C2-C-6E
	ZLY	For port 2, reversible, 0.510 bar	26 mm	560776	VABF-S4-1-R6C2-C-10E
	ZNY	For port 2, reversible, 0.56 bar	26 mm	560778	VABF-S4-1-R6C2-C-6E
Regulator plate for v		symmetrical coil layout, width 42 mm ¹⁾			
	ZAY	For port 1, 0.510 bar	42 mm	-	VABF-S2-1-R1C2-C-10E
	ZFY	For port 1, 0.56 bar	42 mm	_	VABF-S2-1-R1C2-C-6E
	ZCY	For port 2, 0.510 bar	42 mm	_	VABF-S2-1-R2C2-C-10E
	ZHY	For port 2, 0.56 bar	42 mm	_	VABF-S2-1-R2C2-C-6E
	ZBY	For port 4, 0.510 bar	42 mm	-	VABF-S2-1-R3C2-C-10E
	ZGY	For port 4, 0.56 bar	42 mm	-	VABF-S2-1-R3C2-C-6E
	ZDY	For ports 2 and 4, 0.510 bar	42 mm	-	VABF-S2-1-R4C2-C-10E
	ZIY	For ports 2 and 4, 0.56 bar	42 mm	-	VABF-S2-1-R4C2-C-6E
	ZEY	For ports 2 and 4, reversible, 0.510 bar	42 mm	-	VABF-S2-1-R5C2-C-10E
	ZJY	For ports 2 and 4, reversible, 0.56 bar	42 mm	-	VABF-S2-1-R5C2-C-6E
	ZLY	For port 2, reversible, 0.510 bar	42 mm	-	VABF-S2-1-R6C2-C-10E
	ZNY	For port 2, reversible, 0.56 bar	42 mm	-	VABF-S2-1-R6C2-C-6E
	ZKY	For port 4, reversible, 0.510 bar	42 mm	-	VABF-S2-1-R7C2-C-10E
	ZMY	For port 4, reversible, 0.56 bar	42 mm		VABF-S2-1-R7C2-C-6E

¹⁾ These functions are available via the pressure regulator configurator VABF-S2 for width 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) only

Ordering data					
	Code	Description	Width	Part No.	Туре
Regulator plate for va	lves with	symmetrical coil layout, width 52 mm ¹⁾			
	ZAY	For port 1, 0.510 bar	52 mm	—	VABF-S2-2-R1C2-C-10E
	ZFY	For port 1, 0.56 bar	52 mm	-	VABF-S2-2-R1C2-C-6E
	ZCY	For port 2, 0.510 bar	52 mm	-	VABF-S2-2-R2C2-C-10E
	ZHY	For port 2, 0.56 bar	52 mm	-	VABF-S2-2-R2C2-C-6E
	ZBY	For port 4, 0.510 bar	52 mm	-	VABF-S2-2-R3C2-C-10E
	ZGY	For port 4, 0.56 bar	52 mm	-	VABF-S2-2-R3C2-C-6E
	ZDY	For ports 2 and 4, 0.510 bar	52 mm	-	VABF-S2-2-R4C2-C-10E
	ZIY	For ports 2 and 4, 0.56 bar	52 mm	-	VABF-S2-2-R4C2-C-6E
	ZEY	For ports 2 and 4, reversible, 0.510 bar	52 mm	-	VABF-S2-2-R5C2-C-10E
	ZJY	For ports 2 and 4, reversible, 0.56 bar	52 mm	-	VABF-S2-2-R5C2-C-6E
	ZLY	For port 2, reversible, 0.510 bar	52 mm	-	VABF-S2-2-R6C2-C-10E
	ZNY	For port 2, reversible, 0.56 bar	52 mm	-	VABF-S2-2-R6C2-C-6E
	ZKY	For port 4, reversible, 0.510 bar	52 mm	-	VABF-S2-2-R7C2-C-10E
	ZMY	For port 4, reversible, 0.56 bar	52 mm	-	VABF-S2-2-R7C2-C-6E
					<u> </u>
Pressure gauge					
	T	With cartridge connection for regulator, 10 bar,	18 mm	543487	PAGN-26-16-P10
		scale bar/psi,	26 mm		
		display range 016 bar/0240 psi,	42 mm	548010	PAGN-40-16-P10
		for regulator plate code ZA, ZB, ZC, ZD, ZE, ZK, ZL	52 mm		
	U	With cartridge connection for regulator, 6 bar,	18 mm	543488	PAGN-26-10-P10
		scale bar/psi,	26 mm		
		display range 010 bar/0145 psi,	42 mm	548009	PAGN-40-10-P10
		for regulator plate code ZF, ZG, ZH, ZI, ZJ, ZM, ZN	52 mm		
	WT	With cartridge connection for regulator, 10 bar,	18 mm	563735	PAGN-26-1.6M-P10
		scale MPa,	26 mm		
		display range 016 bar/01.6 MPa,	42 mm	563737	PAGN-40-1.6M-P10
		for regulator plate code ZA, ZB, ZC, ZD, ZE, ZK, ZL	52 mm		
	WU	With cartridge connection for regulator, 6 bar,	18 mm	563736	PAGN-26-1M-P10
		scale MPa,	26 mm		
		display range 016 bar/01 MPa,	42 mm	563738	PAGN-40-1M-P10
		for regulator plate code ZF, ZG, ZH, ZI, ZJ, ZM, ZN	52 mm		PLOU A CASA STA
	VT	With cartridge connection for regulator, 10 bar,	18 mm	563731	PAGN-26-232P-P10
		scale psi/bar,	26 mm		DIGH (A AGAD TIT
		display range 016 bar/0232 psi,	42 mm	563733	PAGN-40-232P-P10
	101	for regulator plate code ZA, ZB, ZC, ZD, ZE, ZK, ZL	52 mm		DIOU OC CORD TO
	VU	With cartridge connection for regulator, 6 bar,	18 mm	563732	PAGN-26-145P-P10
		scale psi/bar,	26 mm		
		display range 010 bar/0145 psi,	42 mm	563734	PAGN-40-145P-P10
	1	for regulator plate code ZF, ZG, ZH, ZI, ZJ, ZM, ZN	52 mm		

¹⁾ These functions are available via the pressure regulator configurator VABF-S2 for width 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) only

Ordering data						
	Code	Description		Part No.	Туре	
Cartridge for regulator	plate					
	_	For tubing O.D. 4 mm	1 piece	172972	QSP10-4	
	_	Adapter for pressure gauge (allows products with threaded connection G½ to be attached to the cartridge connection)	6 pieces	565811	QSP10-G ¹ / ₈	
Flow control plate						
Trow control place	Х	Controls the flow of exhaust air downstream of the valve to ducts 3 and 5	18 mm	540176	VABF-S4-2-F1B1-C	
		anu 5	26 mm	540175	VABF-S4-1-F1B1-C	
			42 mm	546095	VABF-S2-1-F1B1-C	
40)			52 mm	555789	VABF-S2-2-F1B1-C	
Vertical pressure shut	off wlate					
vertical pressure situa	ZT	2/2-way solenoid valve for shutting off the operating pressure at the	18 mm	542884	VABF-S4-2-L1D1-C	
		valve position	26 mm	542885	VABF-S4-1-L1D1-C	
			42 mm	546096	VABF-S2-1-L1D1-C	
			52 mm	555791	VABF-S2-2-L1D1-C	
			•			
Cover	Ι.		1			
	L	Blanking plate for vacant position	18 mm	539213	VABB-S4-2-WT	
			26 mm	539212	VABB-S4-1-WT	
			42 mm	543186	VABB-S2-1-WT	
-			52 mm	560845	VABB-S2-2-WT	
	N	Cover cap for manual override, non-detenting	10 pieces	541010	VAMC-S6-CH	
	V	Cover cap for manual override, covered	10 pieces	541011	VAMC-S6-CS	
9	_	End cap for electrical interlinking module (with individual connection), size 18 mm and 26 mm	10 pieces	547713	VABD-S4-E-C	
	-	Seal (with individual connection), size 42 mm and 52 mm	2 pieces	571343	VABD-S2-1-S-C	



Ordering data				
	Code	Description	Part No.	Туре
Multi-pin node				
	Т	Terminal strip, 36-pin	543412	VABE-S6-1LF-C-M1-C36M
	MP1	Sub-D plug, 37-pin	543414	VABE-S6-1LT-C-M1-S37
	MP4	Round plug, 19-pin	543415	VABE-S6-1LF-C-M1-R19
In dividual allegations as				
Individual electrical co	-MP2	Multi-pin node with individual connection M12, 6-way	549046	VABE-S6-LT-C-S6-R5
	-IVIF Z	mutti-piii node witti individuat connection wi12, 6-way	349040	VADE-30-LI-C-30-K3
0	-MP3	Multi-pin node with individual connection M12, 10-way	549047	VABE-S6-LT-C-S10-R5
	-	Cover for individual connection M12, 6-way	549048	VAEM-S6-C-S6-R5
	-	Cover for individual connection M12, 10-way	549049	VAEM-S6-C-S10-R5
Pneumatic interface				
Pneumatic interrace	I_	For electrical terminal CPX in plastic design	543416	VABA-S6-1-X1
		Tot electrical terminal CLA in plastic design	747410	VNDA-3U-1-A1
	_	For electrical terminal CPX in metal design	550663	VABA-S6-1-X2
	-	For electrical terminal CPX in metal design, with changed diagnostic function	573613	VABA-S6-1-X2-D
·			ı	
Electrical interface for	AS-interfa		I = 100 10	VADE COALE CALE
	_	4 inputs/4 outputs	549042	VABE-S6-1LF-C-A4-E
	-	8 inputs/8 outputs	549043	VABE-S6-1LF-C-A8-E
	•		•	
AS-interface module	I	I Complete systems	F. (00.)	VAEN CA C FAC A AF
	_	4 inputs/4 outputs	549044	VAEM-S6-S-FAS-4-4E
	-	8 inputs/8 outputs	549045	VAEM-S6-S-FAS-8-8E

ng data		1		1	
	ode	Description		Part No.	Туре
old block for AS-int	terface				
X		4x M12, 5-pin, double, socket			CPX-AB-4-M12x2-5POL
G	W	4x M12, 5-pin, socket, metal thread		541254	CPX-AB-4-M12x2-5POL-R
R	1	8x M8, 3-pin, socket		195706	CPX-AB-8-M8-3POL
		8x spring-loaded terminal, Cage Clamp®, 4-pin		195708	CPX-AB-8-KL-4POL
Н	ł	4xHarax®, 4-pin, socket		525636	CPX-AB-4-HAR-4POL
В	3	Sub-D, 25-pin, socket		525676	CPX-AB-1-SUB-BU-25POL
cting cable with Su	ub-D plı	ug socket (polyurethane, IP65)			
G.	iΑ	Connecting cable for max. 8 solenoid coils, 10-pin	2.5 m	539240	NEBV-S1W37-E-2,5-LE10
۵ ا	iΒ		5 m	539241	NEBV-S1W37-E-5-LE10
G	iC		10 m	539242	NEBV-S1W37-E-10-LE10
- L	iD .	Connecting cable for max. 22 solenoid coils, 26-pin	2.5 m	539243	NEBV-S1W37-E-2,5-LE26
G	ìΕ		5 m	539244	NEBV-S1W37-E-5-LE26
G	iF		10 m	539245	NEBV-S1W37-E-10-LE26
G	iG	Connecting cable for max. 32 solenoid coils, 37-pin	2.5 m	539246	NEBV-S1W37-K-2,5-LE37
G	iΗ		5 m	539247	NEBV-S1W37-K-5-LE37
G	il		10 m	539248	NEBV-S1W37-K-10-LE37
•			•		
cting cable with Su	ub-D plı	ug socket (polyvinyl chloride, IP65)			
G	iΚ	Connecting cable for max. 8 solenoid coils, 10-pin,	2.5 m	543271	NEBV-S1W37-KM-2,5-LE10
G	iL	cable properties (standard)	5 m	543272	NEBV-S1W37-KM-5-LE10
G	M		10 m	543273	NEBV-S1W37-KM-10-LE10
G	iΝ	Connecting cable for max. 23 solenoid coils, 27-pin,	2.5 m	543274	NEBV-S1W37-KM-2,5-LE27
G	i0	cable properties (standard)	5 m	543275	NEBV-S1W37-KM-5-LE27
G	iΡ		10 m	543276	NEBV-S1W37-KM-10-LE27
G	iQ	Connecting cable for max. 32 solenoid coils, 37-pin,	2.5 m	543277	NEBV-S1W37-KM-2,5-LE37
G	iR	cable properties (standard)	5 m	543278	NEBV-S1W37-KM-5-LE37
G	iS		10 m	543279	NEBV-S1W37-KM-10-LE37
		1	L .	1	
for multi-pin plug					
-		For user configuration		545974	NECV-S1W37

Valve terminals VTSA/VTSA-F Accessories – General

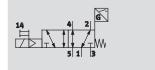


Ordering data					
	Code	Description		Part No.	Туре
Inscription label hol	der/inscrip	otion labels			
\bigcirc	В	Clip-on inscription label holder for valve cap	5 pieces	540888	ASCF-T-S6
	Т	Inscription label holder for manifold blocks	5 pieces	540889	ASCF-M-S6
	TD	Inscription label holder for manifold blocks, size 52 mm	5 pieces	562577	ASCF-M-S2-2
A CONTRACTOR OF THE CONTRACTOR	-	Inscription label (20 labels in frames)	20 pieces	18182	IBS-9x20
	-	Inscription label for pressure zone separation	3x 4 pieces	8003303	ASLR-L-S6-2016
		• 4 inscription labels, duct 1/3/5 closed			
		4 inscription labels, duct 1 closed			
		• 4 inscription labels, duct 3/5 closed			
H-rail mounting					
	T_	VTSA and VTSA-F	3 pieces	526032	CPX-CPA-BG-NRH
		VISICUITA VISICI	pieces	320032	CIA CIA DO MAII
Wall mounting					
	U	Mounting bracket	5 pieces	539214	VAME-S6-10-W
	-	Mounting bracket		567038	VAME-S6-W-M46
Manual					
	D	Manual for valve terminal VTSA/VTSA-F	German	538922	P.BE-VTSA-44-DE
	E		English	538923	P.BE-VTSA-44-EN
	S		Spanish	538924	P.BE-VTSA-44-ES
	F		French	538925	P.BE-VTSA-44-FR
	I		Italian	538926	P.BE-VTSA-44-IT
	V		Swedish	538927	P.BE-VTSA-44-SV
-					
Pneumatic connection					
		blanking plugs, silencers and			
		an be found in the chapter Accessories → page 159			
or on the Internet via					
Internet → connect	ion techno	logy, silencer, blanking plug			

FESTO

Technical data - Solenoid valve with switching position sensing

Function¹⁾



Flow rate

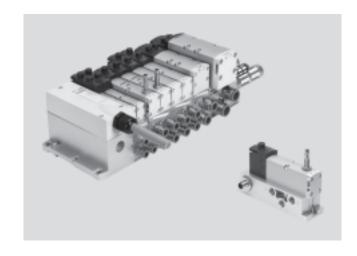
up to 1,100 l/min



- **** - Voltage

Pressure

3 ... 10 bar



ISO valves with switching position sensing for safety-oriented pneumatic components Function

The single solenoid 5/2-way valve with spring return in width 18 mm and 26 mm features valve diagnostics. Designed as plug-in or individual connection valve with pilot valves to ISO 15218 and square plug type C. The normal position of the

piston spool valve is monitored by the inductive sensor.

This valve is not a safety component in accordance with the Machinery
Directive 2006/42/EC. When used in higher categories, the sensor signal from the valve must be evaluated by

the control system.

This valve is suitable for use in safety-related parts of control systems to EN ISO 13849-1. The control block has been developed and manufactured in accordance with the

basic and proven safety principles of EN ISO 13849-2. This valve is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode).

Decentralised individual connection variant



Valve on individual sub-base (square plug or plug-in), with integrated piston position sensing.

The electrical connection is established either via a standardised 4-pin M12 plug 24 V DC (ISO 15407-2), a 4-pin spring-loaded terminal or a cable (open end) 24 V DC/110 V AC, which are configured by the user. The individual sub-base can be supplied with internal or external pilot air depending on the version.

Variant for valve terminal VTSA/VTSA-F



The valves with integrated piston position sensing in plug-in design for valve terminal VTSA/VTSA-F can be used regardless of the type of electrical actuation (individual, multi-pin plug or fieldbus/control block connection).

Pilot air supply:

The valve terminal can be supplied with internal or external pilot air via the various end plate variants.

Note

Valves in plug-in design always get their pilot air from duct 14 in the manifold sub-base.

1) The circuit symbol represents a valve with a proximity sensor with switching output signal with an N/O contact. In accordance with ISO 1219-1, this symbol applies to both N/O contacts as well as N/C contacts. The switching element function of the sensors used here is designed as an N/C contact.

Note

Pilot exhaust air port 12 vents directly at the valve, without a connection.

If the customer requests a "turned seal", exhaust air is vented at the end plates of the valve terminal, which does not conform to the ISO standard.

Valve terminals VTSA/VTSA-FTechnical data – Solenoid valve with switching position sensing



General technical data			
Valve	VSVA-B-M52-MZD-A2-1T1L	VSVA-B-M52-MZD-A1-1T1L	VSVA-B-M52-MZ-A1-1C1
Width	18 mm	26 mm	26 mm
Conforms to	ISO 15407-2	·	ISO 15407-1
Design	Piston spool valve		·
Sealing principle	Soft		
Actuation type	Electrical		
Type of control	Piloted		
Exhaust function, with flow control	Via individual sub-base, via flow co	ntrol plate	
Lubrication	Lubricated for life		
Type of mounting	Via through-hole, on manifold sub-	base	
Mounting position	Any		
Manual override	Covered		
Individual sub-base			→ 145
Valve terminal			→ 59

Standard nominal flow rate [l/min]							
Valve	VSVA-B-M52-MZD-A2-1T1L	VSVA-B-M52-MZD-A1-1T1L	VSVA-B-M52-MZ-A1-1C1				
Width	18 mm	26 mm	26 mm				
Flow rate of valve on individual sub-base	600	1,200	1,100				
Flow rate of valve on valve terminal	550	1,100	1,100				
VTSA							
Flow rate of valve on valve terminal	700	1,350	_				
VTSA-F							

Operating and environmental of	onditions	
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Note about the operating/		Lubricated operation possible (required during subsequent operation)
pilot medium		
Operating pressure	[bar]	-0.9 10
Operating pressure for valve	[bar]	3 10
terminal with internal pilot air		
supply		
Pilot pressure	[bar]	3 10
Ambient temperature	[°C]	-5 +50
Temperature of medium	[°C]	-5 +50
Storage temperature	[°C]	-20 +40 (for long-term storage)
Note on materials		Contains PWIS (paint-wetting impairment substances), RoHS-compliant
Noise level LpA	[dB(A)]	85
CE mark (see declaration of conf	formity)	To EU EMC Directive ¹⁾
Fire protection classification to	UL 94	НВ
Certification		UL - Recognized (OL), only Part Nos.: 560723, 560724, 560742, 560743, 570850, 573201, 573202, 573203
		C-Tick
		CSA (OL), only Part Nos.: 560723, 560724, 560742, 560743, 570850, 573201, 573202, 573203

2013/05 - Subject to change → Internet: www.festo.com/catalog/...

Valve terminals VTSA/VTSA-FTechnical data – Solenoid valve with switching position sensing



Valve switching times [ms]						
Valve		VSVA-B-M52-MZD-A2-1T1L	VSVA-B-M52-MZD-A1-1T1L	VSVA-B-M52-MZ-A1-1C1		
Width		18 mm	26 mm	26 mm		
Valve switching times	On	12	20	21		
	Off	38	54	41		
Sensor switching times	On	32	60	60		
	Off	9	11	11		

Electrical data – Valve					
Valve		VSVA-B-M52-MZD-A2-1T1L	VSVA-B-M52-MZD-A1-1T1L	VSVA-B-M52-MZ-A1-1C1	
Width		18 mm	26 mm	26 mm	
Electrical connection		4-pin plug to ISO 15407-2		Plug to EN 175301-803, type C,	
				without protective earth conductor	
Nominal operating voltage	[V DC]	24			
Permissible voltage	[%]	±10		-15/+10	
fluctuations					
Surge resistance	[kV]	2.5			
Degree of contamination		3			
Power consumption	[W]	1.6 W		1.8 W	
Piston position sensing		Normal position via sensor			
Duty cycle	[%]	100			
Max. positive test pulse with	[µs]	800			
0 signal					
Max. negative test pulse with	[µs]	800			
1 signal					
Protection class to EN 60529		IP65, NEMA 4 (for all types of signal transmission in assembled state)			

Electrical data – Sensor		
Electrical connection		Cable, 3-wire
		Plug M8x1, 3-pin
Cable length	[m]	2.5
Switching output		PNP or NPN
Switching element function		N/C contact
Switching status display		Yellow LED
Operating voltage range	[V DC]	10 30
Residual ripple	[%]	±10
Sensor idle current	[mA]	≤10
Max. output current	[mA]	200
Voltage drop	[V]	≤2
Max. switching frequency	[Hz]	5,000
Protection against short circuit		Pulsed
Protection against polarity reversal for		For all electrical connections
sensor		
Measuring principle		Inductive
Piston position sensing		Valve normal position via sensor

Valve terminals VTSA/VTSA-F Technical data – Solenoid valve with switching position sensing



Materials				
Sub-base/manifold sub-base	Die-cast aluminium			
Valve	Die-cast aluminium, reinforced polyamide			
Seals	Nitrile rubber, elastomer (support made of steel)			
Screws	Galvanised steel			
Sensor housing	High-alloy stainless steel			
Sensor cable sheath	Polyurethane			

Product weight		
Width	18 mm	26 mm
5/2-way solenoid valve type		
VSVA-B-M52-MZD-A2-1T1L-APX-0.5	157 g	-
VSVA-B-M52-MZD-A2-1T1L-APP	140 g	-
VSVA-B-M52-MZD-A2-1T1L-ANP	140 g	-
VSVA-B-M52-MZD-A1-1T1L-APC	-	307 g
VSVA-B-M52-MZD-A1-1T1L-APP	-	264 g
VSVA-B-M52-MZ-A1-1C1-APC	-	332 g
VSVA-B-M52-MZ-A1-1C1-APP	-	289 g
VSVA-B-M52-MZD-A1-1T1L-ANC	-	307 g
VSVA-B-M52-MZD-A1-1T1L-ANP	-	264 g
VSVA-B-M52-MZ-A1-1C1-ANC	-	332 g
VSVA-B-M52-MZ-A1-1C1-ANP	-	289 g
VSVA-B-M52-MZD-A1-1T1L-APX-0,5	-	281 g
	•	•
Individual connection		
Individual sub-base	192 g	302 g



Ordering data – Solenoid valve with switching position sensing

rdering data					
	Code	Valve function	Width	Part No.	Туре
enoid valves, 24	V DC, plug	-in design for valve terminal VTSA/VTSA-F			
	-	5/2-way valve, single solenoid, mechanical spring return,	26 mm	560723	VSVA-B-M52-MZD-A1-1T1L-APC
		with switching position sensing via inductive sensor with			
		PNP output and cable, 3-wire, 2.5 m			
	 -	5/2-way valve, single solenoid, mechanical spring return,	26 mm	560742	VSVA-B-M52-MZD-A1-1T1L-ANC
	•	with switching position sensing via inductive sensor with			
v		NPN output and cable, 3-wire, 2.5 m			
	SS	5/2-way valve, single solenoid, mechanical spring return,	26 mm	570850	VSVA-B-M52-MZD-A1-1T1L-APX-0,5
		with switching position sensing via inductive sensor with			
		PNP output with 0.5 m connecting cable and 4-pin sensor	18 mm	573201	VSVA-B-M52-MZD-A2-1T1L-APX-0,5
		push-in connector M12x1			
≥ >	S0	5/2-way valve, single solenoid, mechanical spring return,	18 mm	573202	VSVA-B-M52-MZD-A2-1T1L-APP
		with switching position sensing via inductive sensor with	26 mm	560724	VSVA-B-M52-MZD-A1-1T1L-APP
		PNP output and 3-pin sensor push-in connector M8x1	26 111111	560724	V3VA-B-M32-M2D-A1-111L-APP
	SQ	5/2-way valve, single solenoid, mechanical spring return,	18 mm	573203	VSVA-B-M52-MZD-A2-1T1L-ANP
	•	with switching position sensing via inductive sensor with			
		NPN output and 3-pin sensor push-in connector M8x1	26 mm	560743	VSVA-B-M52-MZD-A1-1T1L-ANP
enoid valves, 24	V DC. with	pneumatic interface to ISO 15218 for individual sub-base			
<u>*</u>	-	5/2-way valve, single solenoid, mechanical spring return,	26 mm	560725	VSVA-B-M52-MZ-A1-1C1-APC
n l		with switching position sensing via inductive sensor with			
		PNP output and cable, 3-wire			
	_	5/2-way valve, single solenoid, mechanical spring return,	26 mm	560744	VSVA-B-M52-MZ-A1-1C1-ANC
		with switching position sensing via inductive sensor with			
	الو	NPN output and cable, 3-wire			
	-	5/2-way valve, single solenoid, mechanical spring return,	26 mm	560726	VSVA-B-M52-MZ-A1-1C1-APP
		with switching position sensing via inductive sensor with		3337.20	
		PNP output and 3-pin sensor push-in connector M8x1			
	<u> </u>	5/2-way valve, single solenoid, mechanical spring return,	26 mm	560745	VSVA-B-M52-MZ-A1-1C1-ANP
	a -	with switching position sensing via inductive sensor with	20 111111	300743	A2AV-D-18125-1815-WT-TCT-WILL
		NPN output and 3-pin sensor push-in connector M8x1			
	7	In in output and 3-bin sensor basil-in connector MOX1			

Note

- The sensors contained in the valves must not be replaced.
 Incorrect assembly can result in malfunctions or damage to the valve. Return the module to Festo for maintenance in the event of a fault.
- Valves with switching position sensing from the VSVA-B-M52-...
 series can only be ordered individually. If these are used on a
 valve terminal, appropriate vacant positions must be provided
 for them. Exceptions are the two valves with ident. code SO and
 SQ.

Valve terminals VTSA/VTSA-FAccessories – Solenoid valve with switching position sensing



Ordering data						
	Code	Description			Part No.	Туре
Individual sub-base,	port patte	ern to ISO 15407-2, electrical connection via plug connect	or M12			
\	-	Threaded connection, internal pilot air supply,	G1/8	18 mm	541070	VABS-S4-2S-G18-B-R3
16 900		lateral connections	G1/4	26 mm	541069	VABS-S4-1S-G14-B-R3
	-	Threaded connection, external pilot air supply,	G1/8	18 mm	541064	VABS-S4-2S-G18-R3
		lateral connections	G1/4	26 mm	541063	VABS-S4-1S-G14-R3
		-		•	•	
Individual sub-base,	port patte	ern to ISO 15407-2, electrical connection via cable termin	als			
	-	Threaded connection, internal pilot air supply,	G1/8	18 mm	541067	VABS-S4-2S-G18-B-K2
10 20 20 20 20 20 20 20 20 20 20 20 20 20		lateral connections	G1/4	26 mm	541065	VABS-S4-1S-G14-B-K2
	-	Threaded connection, external pilot air supply,	G½8	18 mm	539723	VABS-S4-2S-G18-K2
		lateral connections	G ¹ / ₄	26 mm	539725	VABS-S4-1S-G14-K2
	'		·	'	1	
Plug socket for electri	ical conne	ection of individual valves, type C				
	-	Angled socket, type C, 3-pin			151687	MSSD-EB
		Straight plug, PG7				
		• 230 V AC				
		Angled socket, type C, 3-pin				MSSD-EB-M12
		Straight plug, M12x1				
Illuminating seal for	plug patte	ern to EN 175301-803, type C				Technical data → Internet: meb-ld
	-	For plug socket MSSD, 12 24 V DC			151717	MEB-LD-12-24DC

Valve terminals VTSA/VTSA-FAccessories – Solenoid valve with switching position sensing



	Code	Description		Part No.	Туре
		'		rait No.	туре
necting cabl		l connection of individual valves, type C			
	Ø GG	 Angled socket, type C, 3-pin, with LED 	2.5 m	151688	KMEB-1-24-2,5-LED
	GH	Open end, 3-wire	5 m	151689	KMEB-1-24-5-LED
	СП	• 24 V DC, PVC	5 111	151689	KWIED-1-24-5-LED
	GJ	7	10 m	193457	KMEB-1-24-10-LED
//	-	Angled socket, type C, 4-pin, with LED	2.5 m	174844	KMEB-2-24-2,5-LED
		Open end, 3-wire	5 m	174845	KMEB-2-24-5-LED
		• 24 V DC, polyurethane	J	27 10 13	
ecting cabl		connection of sensors for switching position sensing	<u> </u>		
	GM	• Straight socket, M8x1, 3-pin	2.5 m	541333	NEBU-M8G3-K-2,5-LE3
		Open end, 3-wire			
	GN	• Straight socket, M8x1, 3-pin	5 m	541334	NEBU-M8G3-K-5-LE3
		Open end, 3-wire			
<u></u>	GO	Angled socket, M8x1, 3-pin	2.5 m	541338	NEBU-M8W3-K-2,5-LE3
		Open end, 3-wire			
	GP	Angled socket, M8x1, 3-pin	5 m	541341	NEBU-M8W3-K-5-LE3
		Open end, 3-wire			
	-	Angled socket, rotatable, M8x1, 3-pin	2.5 m	8001660	NEBU-M8R3-K-2.5-LE3
		Open end, 3-wire			
	_	Angled socket, rotatable, M8x1, 3-pin	5 m	8001661	NEBU-M8R3-K-5-LE3
		Open end, 3-wire			
	GQ	• Straight socket, M8x1, 3-pin	2.5 m	554037	NEBU-M8G3-K-2,5-M8G4
35	<i>y</i>	• Straight plug, M8x1, 4-pin			•
		Modular system for connecting cables	_	1_	NEBU
A S	2)	modula. System for confecting castes			→ Internet: nebu
					2 memet nebu

Pneumatic connection accessories

A selection of possible fittings, blanking plugs, silencers and

other pneumatic accessories can be found in the chapter **Accessories** → page: 159

or on the Internet via the individual search terms:

Internet → connection technology, silencer, blanking plug

Technical data – Control block with safety function

FESTO

Flow rate

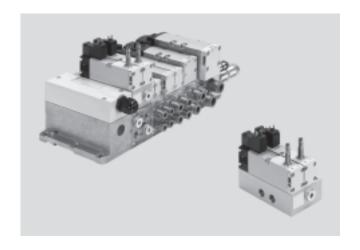
on valve terminal: 830 l/min

- Solenoid valve width 26 mm

- **** - Voltage 24 V DC

Pressure

3 ... 10 bar



Description

The control block is designed for two-channel actuation of pneumatic drive components such as double-acting linear cylinders, for example, and can be used to realise the following protective measures:

- Protection against unexpected start-up (EN 1037)
- Reversing hazardous movements, provided the reversing motion will not result in further hazards

The control attributes of the control block enable Performance Level e to be achieved for the safety measures. The control block has been developed and manufactured in accordance with the basic and proven safety principles of EN ISO 13849-1 and EN ISO 13849-2.

The requirements of EN ISO 13849-1 and EN ISO 13849-2 (e.g. CCF, DC) must be taken into consideration for implementation and operation of the component and for use in higher categories (2 to 4).

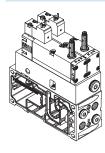
When using this product in machines or systems subject to specific C standards, the requirements specified in these standards must be observed.

The control block with safety function is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode). The control block with safety function is suitable for use as a press safety valve to EN 962.

More information and technical data

→ Internet: manual

Version for valve terminal VTSA/VTSA-F



The valves with integrated piston position sensing on manifold sub-base for valve terminal VTSA/VTSA-F must be supplied with electrical power regardless of the type of electrical actuation (individual, multi-pin plug or fieldbus/control block connection).

The electrical connection for the solenoid valves is established separately via a standardised square plug to EN 175301-803, type C.

The piston position sensing feature of the inductive PNP or NPN proximity sensor is realised using a push-in connector in the size M8x1 to EN 61076-2-104.

Note

The control block with safety function (VOFA) is also available as a decentralised individual connection variant with electrical and pneumatic

individual connection. For information see:

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→ Internet: vofa



Technical data – Control block with safety function

Pneumatic/electrical interlinking

Function

The safety function is achieved through two-channel pneumatic interlinking of two single solenoid 5/2-way valves within the control block: port (4) is only fed with compressed air if both solenoid valves are switched to switching position (14).

Port (2) is always fed with compressed air if at least one of the two solenoid

valves is in normal position. The valve is reset via a mechanical spring.

The switching operation of the solenoid valves can be monitored by sensing via the proximity sensors at the solenoid valves (switching position sensing).

This is done by linking the control va

signal and signal change of the proximity sensor so that it is possible to check whether the piston spools of the solenoid valves are reaching or leaving the normal position (expectations).

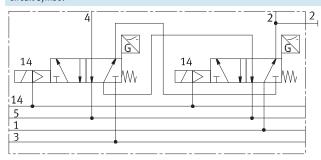
The piston spools of the solenoid valves are designed so that pneumatic

short circuits between ports (2) and (4) are ruled out (freedom from overlap).

The two solenoid valves must be actuated via two independent channels in order to achieve the desired Category 4 (Performance Level e, to EN ISO 13849-1).

Circuit symbol¹⁾

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For the control block with safety function VOFA-B26-T52-... for the valve terminal, there is two-channel pneumatic interlinking of two 5/2-way solenoid valves, width 26 mm, with

the intermediate plate as vertical stacking (output 2 is switched in parallel, output 4 is switched in series)

1) The circuit symbol represents a valve with a proximity sensor with switching output signal with an N/O contact. In accordance with ISO 1219-1, this symbol applies to both N/O contacts as well as N/C contacts. The switching element function of the sensors used here is designed as an N/C contact.

Safety-related characteristics	
Conforms to	EN 13849-1
Safety function	Security against manipulation, protection against unexpected start-up (up to Category 4, Performance Level e)
	Reversing a movement
Performance Level (PL)	Security against manipulation, protection against unexpected start-up (up to Category 4, Performance Level e)
Reliable component	Yes
Note on forced dynamisation	Switching frequency min. 1/week
Certificate issuing authority	IFA 1001179
CE marking	To EU Machinery Directive
(see declaration of conformity)	
Max. positive test pulse with [μs]	1,000
0 signal	
Max. negative test pulse [µs]	800
with 1 signal	
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

Valve terminals VTSA/VTSA-F Technical data – Control block with safety function



General technical data	
Design	Piston spool valve
Standard nominal flow rate [l/min]	830
Reset method	Mechanical spring
Sealing principle	Soft
Exhaust function	With flow control
Actuation type	Electrical
Non-overlapping	Yes
Type of control	Piloted
Direction of flow	Non-reversible
Exhaust function	With flow control
Suitability for vacuum	-
Nominal size [mm]	9
Pilot air supply	Via valve terminal
Type of mounting	Via through-hole, on manifold sub-base
Mounting position	Any
Manual override	-
Valve switching status display	Via accessories
Pneumatic connections	
Supply port 1	Via the manifold sub-base of the valve terminal
Exhaust port 3/5	
Working port 2/4	
Pilot air supply 14	
Pressure gauge	G1/4

Operating and environmenta	l conditions	
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Note about the operating/		Lubricated operation possible (required during subsequent operation)
pilot medium		
Operating pressure	[bar]	0 10
Operating pressure for valve	[bar]	3 10
terminal with internal pilot		
air supply		
Pilot pressure	[bar]	3 10
Noise level LpA	[dB(A)]	85
Ambient temperature	[°C]	-5 +50
Temperature of medium	[°C]	-5 +50
CE marking		To EU Machinery Directive
(see declaration of conformity)		
Fire protection classification t	o UL94	HB
Corrosion resistance class CRO		0

Electrical data – Con	trol bloc	k	
Electrical connection			Plug to EN 175301-803, type C, without protective earth conductor
Nominal operating vo	oltage	[V DC]	24
Permissible voltage		[%]	-15/+10
fluctuations			
Surge resistance		[kV]	2.5
Degree of contamina	tion		3
Power consumption		[W]	1.8
Max. magnetic disru	ption	[mT]	60
field			
Piston position sensi	ing		Normal position via sensor
Duty cycle		[%]	100
Protection class to El	N 60529		IP65, NEMA 4 (for all types of signal transmission in assembled state)
Protection against di	rect		PELV (Protective Extra-Low Voltage)
and indirect contact			Protected to EN 60950/IEC 950
Valve switching	On	[ms]	22
time	Off	[ms]	59
Valve sensor	On	[ms]	60
switching time ¹⁾	Off	[ms]	11

¹⁾ Valve sensor switching time off: period of time from coil being energised to sensor being switched off when using a PNP sensor. Valve sensor switching time on: period of time from coil being de-energised to 0-L edge at the sensor when using a PNP sensor.

Note

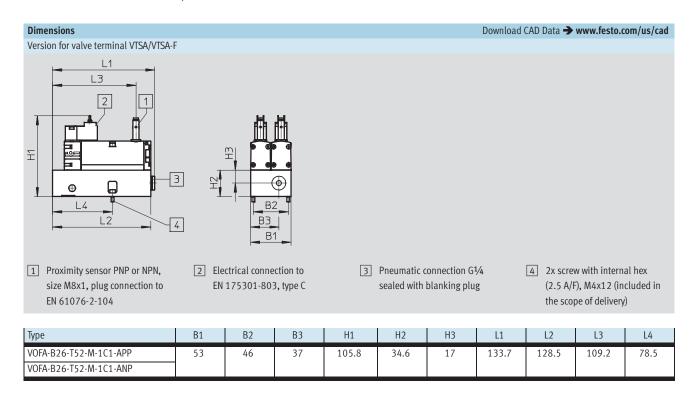
With a duty cycle of 100%, the control de-energised once per week. block must be

Electrical data – Sensor (to	EN-60947-5	-2)
Electrical connection		Cable, 3-wire
		Plug M8x1, 3-pin
Cable length	[m]	2.5
Switching output		PNP or NPN
Switching element function		N/C contact
Switching status display		Yellow LED
Operating voltage range	[V DC]	10 30
Residual ripple	[%]	±10
Sensor idle current	[mA]	max. 10
Max. output current	[mA]	200
Voltage drop	[V]	max. 2
Max. switching frequency	[Hz]	5,000
Protection against short circuit		Pulsed
Protection against polarity reversal for		For all electrical connections
sensor		
Measuring principle		Inductive

Materials Control of the Control of			
Sub-base/manifold sub-base	Wrought aluminium alloy		
Valve	Die-cast aluminium, polyamide		
Seals	NBR, FPM		
Screws	Galvanised steel		
Sensor housing	High-alloy stainless steel		
Sensor cable sheath	Polyurethane		
Note on materials	Contains PWIS (paint-wetting impairment substances), RoHS-compliant		

FESTO

Technical data – Control block with safety function



Ordering data						-	
	Valve function	Code	Ŭ	Width [mm]	Weight [g]	Part No.	Туре
Control block, version	for valve terminal VTSA/VTSA-F						
	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor and 3-pin sensor push-in connector M8, mounted on	SP ²⁾	PNP	53	1112	_1)	VOFA-B26-T52-M-1C1-APP
1 W Y W Y W W Y	intermediate plate for pneumatic interlinking	SN ²⁾	NPN	53	1112	_1)	VOFA-B26-T52-M-1C1-ANP

- The control block with safety function can only be ordered via the valve terminal configurator and therefore does not have a separate part number.
 Code letter within the order code for a valve terminal configuration

Note

The sensors contained in the valves must not be replaced. Incorrect assembly can result in malfunctions or damage to the valve.

Please contact Festo in the event of a malfunction.

Valve terminals VTSA/VTSA-F Accessories – Control block with safety function

FESTO

					_
	Code	Description		Part No.	Туре
ug socket for el	lectrical conn	ection of individual valves, type C			
	-	Angled socket, type C, 3-pin	151687	MSSD-EB	
		Straight plug, PG7			
		• 230 V AC			
√	-	Angled socket, type C, 3-pin		539712	MSSD-EB-M12
		• Straight plug, M12x1			
		-1			
minating seal	for plug patt	ern to EN 175301-803, type C			Technical data → Internet: me
	-	For plug socket MSSD, 12 24 V DC		151717	MEB-LD-12-24DC
<u> </u>					
nnecting cable	for electrica	connection of individual valves, type C			
	♥ GG	Angled socket, type C, 3-pin, with LED	2.5 m	151688	KMEB-1-24-2,5-LED
25		Open end, 3-wire	2.5	131000	MILD 1 27 2,5 225
	GH	• 24 V DC, PVC	5 m	151689	KMEB-1-24-5-LED
	CI	- 24 V bc, 1 Vc	10	400/55	VMED 4 27 42 LED
≫	GJ		10 m	193457	KMEB-1-24-10-LED
<u>.</u> /:	_	Angled socket, type C, 4-pin, with LED	2.5 m	174844	KMEB-2-24-2,5-LED
		• Open end, 3-wire			
		• 24 V DC, polyurethane	5 m	174845	KMEB-2-24-5-LED
		_ , . , p - , y			
nnecting cable	ofor electrical	connection of sensors for switching position sensing			
^	GM	Straight socket, M8x1, 3-pin	2.5 m	541333	NEBU-M8G3-K-2,5-LE3
	O.M.	Open end, 3-wire	2.5	312333	NEBO MOOS N 2,5 EE5
	GN	Straight socket, M8x1, 3-pin	5 m	541334	NEBU-M8G3-K-5-LE3
	UN	• Open end, 3-wire	7 11	741774	NEDO-MOOJ-K-J-LEJ
	GO		2.5 m	E // 1220	NEDII WOWS V 3 E 1E3
	GO	Angled socket, M8x1, 3-pin	2.5 m	541338	NEBU-M8W3-K-2,5-LE3
		Angled socket, M8x1, 3-pinOpen end, 3-wire			
	GO GP	 Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, M8x1, 3-pin 	2.5 m	541338 541341	NEBU-M8W3-K-2,5-LE3 NEBU-M8W3-K-5-LE3
		 Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, M8x1, 3-pin Open end, 3-wire 	5 m	541341	NEBU-M8W3-K-5-LE3
		 Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin 		541341	
		 Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire 	5 m	541341 8001660	NEBU-M8W3-K-5-LE3
		 Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Angled socket, rotatable, M8x1, 3-pin 	5 m	541341 8001660	NEBU-M8W3-K-5-LE3
	GP -	 Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire Open end, 3-wire 	5 m 2.5 m 5 m	541341 8001660 8001661	NEBU-M8W3-K-5-LE3 NEBU-M8R3-K-2.5-LE3 NEBU-M8R3-K-5-LE3
	GP GQ	 Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire Straight socket, M8x1, 3-pin 	5 m	541341 8001660	NEBU-M8W3-K-5-LE3
	GP GQ	 Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire Open end, 3-wire 	5 m 2.5 m 5 m	541341 8001660 8001661	NEBU-M8W3-K-5-LE3 NEBU-M8R3-K-2.5-LE3 NEBU-M8R3-K-5-LE3
	GP GQ	 Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire Straight socket, M8x1, 3-pin 	5 m 2.5 m 5 m	541341 8001660 8001661	NEBU-M8W3-K-5-LE3 NEBU-M8R3-K-2.5-LE3 NEBU-M8R3-K-5-LE3
	GP GQ	 Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire Straight socket, M8x1, 3-pin Straight plug, M8x1, 4-pin 	5 m 2.5 m 5 m	541341 8001660 8001661	NEBU-M8R3-K-5-LE3 NEBU-M8R3-K-2.5-LE3 NEBU-M8R3-K-5-LE3 NEBU-M8G3-K-2,5-M8G4
	GP GQ	 Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire Straight socket, M8x1, 3-pin 	5 m 2.5 m 5 m 2.5 m	541341 8001660 8001661 554037	NEBU-M8R3-K-5-LE3 NEBU-M8R3-K-2.5-LE3 NEBU-M8R3-K-5-LE3 NEBU-M8G3-K-2,5-M8G4 NEBU
	GP GQ	 Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire Straight socket, M8x1, 3-pin Straight plug, M8x1, 4-pin 	5 m 2.5 m 5 m 2.5 m	541341 8001660 8001661 554037	NEBU-M8R3-K-5-LE3 NEBU-M8R3-K-2.5-LE3 NEBU-M8R3-K-5-LE3 NEBU-M8G3-K-2,5-M8G4

Pneumatic connection accessories

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A selection of possible fittings, blanking plugs, silencers and

other pneumatic accessories can be found in the chapter Accessories → Page: 159

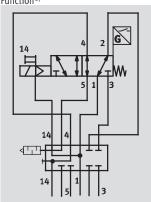
or on the Internet via the individual search terms:

Internet → connection technology, silencer, blanking plug

Technical data - Pilot air switching valve, width 18 mm, 26 mm







Flow rate

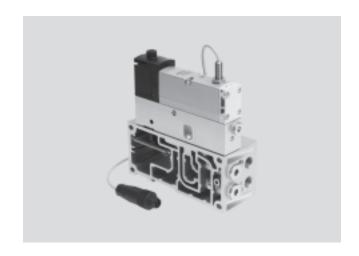
150 l/min (18 mm) 450 l/min (26 mm)

- \[\] - Valve width 18 mm 26 mm

- **** - Voltage 24 V DC

Pressure

-0.9 ... 10 bar



Description

The pilot air switching valve is essentially a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...-S. It enables verifiable switching on and off (sensor function) of the pilot air supply from duct 1 to 14 for the entire pressure zone or valve terminal.

This valve is not a safety component in accordance with the Machinery Directive 2006/42/EC. When used in higher categories, the sensor signal from the valve must be evaluated by the control system.

This valve is suitable for use in safety-related parts of control systems to

EN ISO 13849-1. This valve is designed for installation in machines

and automation systems and must only be used in industrial applications (high-demand mode). More information and technical data

→ Internet: manual

Alternative switching position sensing with pressure switch

As an alternative to the sensor function in the solenoid valve, a pressure switch can be mounted (instead of the blanking plug) in the

intermediate plate VABF-S4-...-S. This pressure switch enables verifiable switching on and off (sensor function)

of the pilot air supply. An ISO solenoid valve can therefore be mounted on the intermediate plate

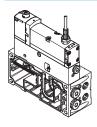
without a sensor for the same function.

→ Internet: spba

Note

The pilot air switching valve can only be operated on the valve terminal VTSA/VTSA-F in combination with a right-hand end plate for external pilot air type VABE-S6-1RZ-.... Port 14 on the right-hand end plate must be sealed for this.

Vertical stacking variant for valve terminal VTSA/VTSA-F, width 18 mm, 26 mm



The valves with integrated piston position sensing in plug-in design for valve terminal VTSA/VTSA-F can be used regardless of the type of electrical actuation (individual, multi-pin plug or fieldbus/control block connection).

This module is supplied

pre-assembled together with the valve terminal VTSA/VTSA-F. No other assembly steps are required before installation.

The piston position sensing feature is realised by means of an inductive PNP proximity sensor with cable and

push-in connector in the size M12x1 to EN 61076-2-104.

Alternatively, combinations with the pressure switch in the intermediate plate and ISO solenoid valves are possible.

Note

All VSVA solenoid valves to ISO 15407-1 can be used.

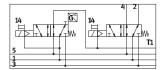
→ Internet: vsva

¹⁾ The circuit symbol represents a valve with a proximity sensor with switching output signal with an N/O contact. In accordance with ISO 1219-1, this symbol applies to both N/O contacts as well as N/C contacts. The switching element function of the sensors used here is designed as an N/C contact.

Technical data – Pilot air switching valve, width 18 mm, 26 mm

FESTO

Function - Pneumatic/electrical interlinking



The function for switching off the pilot air is essentially achieved by combining the intermediate plate type VABF-S4-...-S with the single solenoid 5/2-way valve type

VSVA-B-M52-MZD-...-1T1L-APX-0,5. The valve terminal is not supplied with any pilot air via the right-hand end plate type VABE-S6-1 (ident. code XS, external pilot air). Port 14 on the end plate is sealed.

The pilot air for the valve is branched from duct (1) in the intermediate plate

and redirected to the pilot air duct (14) of the valve terminal when the valve is in the switching position.

Ports (2) and (4) of the manifold sub-base are sealed with blanking plugs. The switching operation of the solenoid valve can be monitored by sensing via the proximity sensor in the solenoid valve (or pressure switch in the intermediate plate VABF...).

This is done by linking the control signal and signal change of the proximity sensor so that it is possible

to check whether the piston spools of the solenoid valves are reaching or leaving the normal position (expectations).

The piston spool of the solenoid valve is designed so that pneumatic short circuits between ports (2) and (4) are ruled out (freedom from overlap).

Alternatively, combinations with the pressure switch in the intermediate plate and ISO solenoid valves are possible.

Note

A valve from the VTSA/VTSA-F modular system can be planned or configured to the right of the valve with piston position sensing on the intermediate plate of the pilot air switching valve.

Pilot air switching valve with integrated piston position sensing

The pilot air switching valve is a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...-S.

Alternative switching position sensing with pressure switch

As an alternative to the pilot air switching valve with integrated piston position sensing, a combination of ISO solenoid valve and pressure switch in the intermediate plate is possible.

Various 5/2-way solenoid valves are available in combination with a pressure switch SPBA-... for this purpose.

General technical data		
	Intermediate plate type VABF-S4-2-S and solenoid valve type VSVA-B-M52-MZD-A2-1T1L-APX-0,5 mounted on valve terminal VTSA/VTSA-F	Intermediate plate type VABF-S4-1-S and solenoid valve type VSVA-B-M52-MZD-A1-1T1L-APX-0,5
Width	18 mm	26 mm
Design	Piston spool valve	
Sealing principle	Soft	
Actuation type	Electrical	
Type of control	Piloted	
Type of mounting:		
Solenoid valve on intermediate plate	M3	M4
Intermediate plate on manifold	M3x12 (captive)	M4x12 (captive)
sub-base		
Mounting position	Any	
	·	
Pneumatic connections		
Supply port 1	Via the manifold sub-base of the valve terminal	
Exhaust port 3/5	Via the manifold sub-base of the valve terminal	
Working port 2/4	Sealed with blanking plug type B-1/4	
Pilot air supply 14	Via the manifold sub-base of the valve terminal	
Pressure gauge/pressure switch	G½	

Valve terminals VTSA/VTSA-F Technical data – Pilot air switching valve, width 18 mm, 26 mm



Operating and environmenta	l conditions	
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Note about the operating/		Lubricated operation possible (required during subsequent operation)
pilot medium		
Operating pressure	[bar]	3 10
Noise level LpA	[dB(A)]	85
Ambient temperature	[°C]	-5 +50
Temperature of medium	[°C]	-5 +50
Fire protection classification	to UL94	НВ
Note on materials		Contains PWIS (paint-wetting impairment substances), RoHS-compliant
Certification		cULus recognized (OL), only Part Nos.: 560723, 560724, 560742, 560743, 570850, 573201, 573202, 573203
		C-Tick, no Part Nos.: 539159, 539185
		CSA (OL), only Part Nos.: 560723, 560724, 560742, 560743, 570850, 573201, 573202, 573203

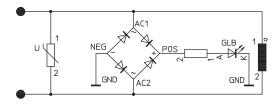
Switching times [ms]							
Width		18 mm	26 mm				
Valve type		5/2	5/2				
Identifier		MZD-A2	MZD-A1	MZ-A1			
Valve switching time	On	12	20	21			
	Off	38	54	41			
Valve sensor switching	On	32	60	60			
time ¹⁾	Off	9	11	11			

¹⁾ Valve sensor switching time off: period of time from coil being energised to sensor being switched off when using a PNP sensor. Valve sensor switching time on: period of time from coil being de-energised to 0-L edge at the sensor when using a PNP sensor.

Protective circuit

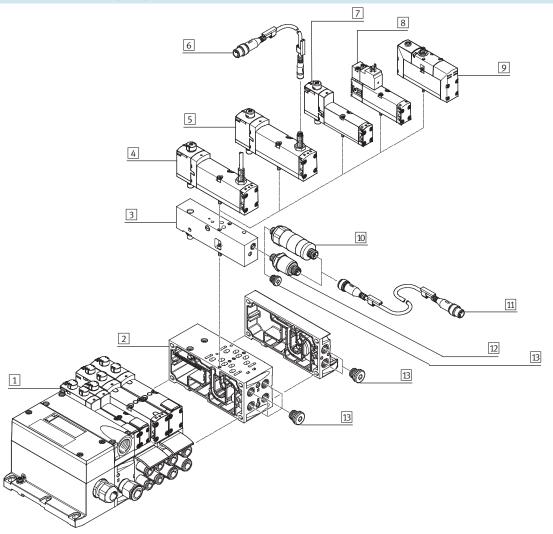
Each VSVA solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal.

24 V DC version



Peripherals overview

Pilot air switching valve with piston position sensing



Peripherals overview – Pilot air switchi	ng valve	
	Brief description	→ Page/Internet
Valve terminal VTSA/VTSA-F	Valve terminal with multi-pin plug interface	vtsa
2 Manifold sub-base VABF	Width 18 mm or 26 mm	89
3 Intermediate plate VABF-S4	For pilot air switching valve	117
4 Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm, with sensor and integrated cable 0.5 m	117
5 Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm, with sensor for external connecting cable	117
6 Connecting cable NEBU-M8	For connection to sensor	118
7 Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm ¹⁾	117
8 Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm, with plug to EN 175301, type C ¹⁾	117
9 Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm, with round plug ¹⁾	vsva
10 Pressure switch SPBA	Mechanically actuated	118
11 Connecting cable NEBU-M12G5	For connection to pressure switch	118
12 Pressure switch SPBA	Solenoid actuated	118
13 Blanking plug	-	160

¹⁾ The switching position sensing function is performed with pressure switches when using solenoid valves without integrated sensor. The pressure switch is screwed into the intermediate plate instead of the blanking plug.

Valve terminals VTSA/VTSA-F Technical data – Pilot air switching valve, width 18 mm, 26 mm



Electrical data – Pilot air sw	lectrical data – Pilot air switching valve					
Nominal operating voltage	[V DC]	24				
Permissible voltage	[%]	±10				
fluctuations						
Surge resistance	[kV]	2.5				
Degree of contamination		3				
Power consumption	[W]	1.6 W				
Max. magnetic disruption	[mT]	60				
field						
Piston position sensing		Normal position via sensor				
Duty cycle	[%]	100				
Protection class		IP65, NEMA 4 (for all types of signal transmission in assembled state)				

Electrical data – Sensor								
Sensor identifier		APP	ANP	APC	ANC	APX		
Switching output		PNP	NPN	PNP	NPN	PNP		
Sensor connection		Plug, M8x1, 3-p	in	With fixed cab	le and open end	With fixed cable and		
						plug M12x1, 4-pin		
Cable length	[m]	0.5 (with socket	M8x1, plug M12x1)	2.5		0.5		
Switching element function		N/C contact		•				
Switching status display		Yellow LED (on s	ensor)					
Operating voltage range	[V DC]	10 30						
Residual ripple	[%]	±10						
Rated operating voltage	[V DC]	24						
Max. idle current	[mA]	10						
Max. output current	[mA]	200						
Max. voltage drop	[V]	2						
Max. switching frequency	[Hz]	5,000						
Protection against short circ	uit	Pulsed						
Reverse polarity protection		For all electrical connections						
Measuring principle		Inductive						
Piston position sensing		Valve normal position via sensor						

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Valve terminals VTSA/VTSA-F Technical data – Pilot air switching valve, width 18 mm, 26 mm



Materials					
Sub-base/manifold sub-base	Die-cast aluminium				
Valve	Die-cast aluminium, reinforced polyamide				
Seals	Nitrile rubber, elastomer (support made of steel)				
Screws	Galvanised steel				
Sensor housing	High-alloy stainless steel				
Sensor cable sheath	Polyurethane				

Product weight		
Width	18 mm	26 mm
5/2-way solenoid valve type		
VSVA-B-M52-MZD-A1-1T1L-APC	-	307 g
VSVA-B-M52-MZD-A1-1T1L-APP	-	264 g
VSVA-B-M52-MZ-A1-1C1-APC	-	332 g
VSVA-B-M52-MZ-A1-1C1-APP	-	289 g
VSVA-B-M52-MZD-A1-1T1L-ANC	-	307 g
VSVA-B-M52-MZD-A1-1T1L-ANP	-	264 g
VSVA-B-M52-MZ-A1-1C1-ANC	-	332 g
VSVA-B-M52-MZ-A1-1C1-ANP	-	289 g
VSVA-B-M52-MZD-A1-1T1L-APX-0.5	-	281 g
VSVA-B-M52-MZD-A2-1T1L-APX-0.5	157 g	-
VSVA-B-M52-MZD-A2-1T1L-APP	140 g	-
VSVA-B-M52-MZD-A2-1T1L-ANP	140 g	-
VSVA-B-M52-MZD-A1-1T1L	-	293 g
VSVA-B-M52-MZD-A2-1T1L	163 g	-
	•	•
Intermediate plate		
VABF-S4-2-S	203.5 g	-
VABF-S4-1-S	-	295 g

Valve terminals VTSA/VTSA-F Ordering data – Pilot air switching valve, width 18 mm, 26 mm



Ordering data						
	Code	Valve function			Part No.	Туре
5/2-way solenoid valv	e, 24 V D	C, plug-in design for valve terminal VTSA/VTSA-F with pr	roximity se	nsor		
	SS	5/2-way valve, single solenoid, mechanical spring	PNP	18 mm	573201	VSVA-B-M52-MZD-A2-1T1L-APX-0,5
		return, with 0.5 m connecting cable and 4-pin		26 mm	570850	VSVA-B-M52-MZD-A1-1T1L-APX-0,5
		sensor push-in connector M12x1 5/2-way valve, single solenoid, mechanical spring	PNP	26 mm	560723	VSVA-B-M52-MZD-A1-1T1L-APC
		return, with 2.5 m connecting cable				
		,	NPN	26 mm	560742	VSVA-B-M52-MZD-A1-1T1L-ANC
	-	5/2-way valve, single solenoid, mechanical spring	PNP	18 mm	573202	VSVA-B-M52-MZD-A2-1T1L-APP
		return, with 3-pin sensor push-in connector M8x1		26 mm	560724	VSVA-B-M52-MZD-A1-1T1L-APP
			NPN	18 mm	573203	VSVA-B-M52-MZD-A2-1T1L-ANP
				26 mm	560743	VSVA-B-M52-MZD-A1-1T1L-ANP
	-	5/2-way valve, single solenoid, mechanical spring	PNP	26 mm	560725	VSVA-B-M52-MZ-A1-1C1-APC
n		return, with plug to EN 175301, type C, with 2.5 m				
		connecting cable				
			NPN	26 mm	560745	VSVA-B-M52-MZ-A1-1C1-ANP
		5/2-way valve, single solenoid, mechanical spring	PNP	26 mm	560726	VSVA-B-M52-MZ-A1-1C1-APP
	_	return, with plug to EN 175301, type C, with 3-pin	PINP	20 111111	300720	V3VA-D-M32-MZ-A1-1C1-APP
		sensor push-in connector M8x1				
			NPN	26 mm	560744	VSVA-B-M52-MZ-A1-1C1-ANC
5/2-way solenoid valv	re, 24 V D	C, plug-in design for valve terminal VTSA/VTSA-F		126	F204F0	VCVA D MED MZD A4 4741
	_	5/2-way valve, single solenoid, mechanical spring ret	urn	26 mm	539159	VSVA-B-M52-MZD-A1-1T1L
S. S. S.				18 mm	539185	VSVA-B-M52-MZD-A2-1T1L
	1	1		ı	ı	
Intermediate plate for	pilot air s	switching valve for valve terminal VTSA/VTSA-F				
	ZO	Intermediate plate, for switching the pilot air from du	ct 1 to 14	18 mm	573200	VABF-S4-2-S
				26 mm	570851	VABF-S4-1-S
$\overline{}$	1				1	

Note

The sensors contained in the valves must not be replaced. Incorrect assembly can result in malfunctions or damage to the valve. Please contact Festo in the event of a malfunction.

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Valve terminals VTSA/VTSA-F Ordering data – Pilot air switching valve, width 18 mm, 26 mm

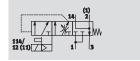
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Ordering data					
	Code	Description		Part No.	Туре
Pressure switch for i	ntermedia	te plate for pilot air switching valve			
	WL	Mechanical pressure switch for switchable pilot air supply (only in combination with intermediate plate ZO), with plug M12x1, 4-pin			SPBA-P2R-G18-W-M12-0,25X
	WH	Electrical pressure switch for switchable pilot air supply, switchi 2xPNP (only in combination with intermediate plate ZO), with plate plate ZO), with plate in the combination with intermediate plate ZO), with plate in the combination with intermediate plate ZO), with plate in the combination with intermediate plate ZO), with plate in the combination with intermediate plate ZO).	- ,	8000210	SPBA-P2R-G18-2P-M12-0,25X
onnecting cable for	connectio	on of pressure switches			
at a second) -	Straight socket, M12x1, 5-pin Straight plug, M12x1, 4-pin	0.5 m	8000208	NEBU-M12G5-K-0.5-M12G4
onnecting cable for	electrical	connection of sensors for switching position sensing			
) -	Straight socket, M8x1, 3-pin Straight plug, M12x1, 3-pin	0.5 m	8000209	NEBU-M8G3-K-0.5-M12G3
	GM	Straight socket, M8x1, 3-pinOpen end, 3-wire	2.5 m	541333	NEBU-M8G3-K-2,5-LE3
	GN	• Straight socket, M8x1, 3-pin • Open end, 3-wire	5 m	541334	NEBU-M8G3-K-5-LE3
	GO	Angled socket, M8x1, 3-pinOpen end, 3-wire	2.5 m	541338	NEBU-M8W3-K-2,5-LE3
	GP	Angled socket, M8x1, 3-pinOpen end, 3-wire	5 m	541341	NEBU-M8W3-K-5-LE3
	-	Angled socket, rotatable, M8x1, 3-pinOpen end, 3-wire	2.5 m	8001660	NEBU-M8R3-K-2.5-LE3
	-	Angled socket, rotatable, M8x1, 3-pinOpen end, 3-wire	5 m	8001661	NEBU-M8R3-K-5-LE3
	GQ	Straight socket, M8x1, 3-pinStraight plug, M8x1, 4-pin	2.5 m	554037	NEBU-M8G3-K-2,5-M8G4
	-	Modular system for connecting cables	-	-	NEBU → Internet: nebu
over					
P	-	Cover cap for manual override, non-detenting	10 pieces	541010	VAMC-S6-CH

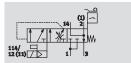
Technical data - Soft-start valve, width 43 mm

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Function without sensor



with sensor



Flow rate

Pressurisation: 3,000 l/min Exhaust: 3,300 l/min

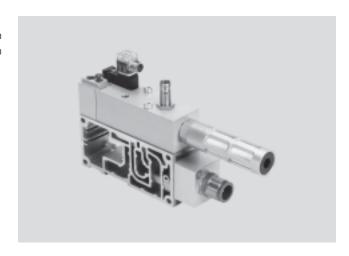
- Module width

Temperature range

-5 ... +50 °C

Pressure

2 ... 12 bar



Description

Function

The purpose of the soft-start valve is to slowly and safely build up the supply pressure in duct 1 of the valve terminal or to quickly vent it.

Switch-on takes place in two stages:

- First the working pressure provided for duct 1 gradually increases (the speed can be adjusted using a flow control screw).
- Once the working pressure in duct 1 reaches a previously set value, the soft-start valve switches the full operating pressure at duct 1 of the valve terminal.

The switching point for full operating pressure is set to 4 bar at the factory, but can be changed using an adjusting screw.

The full operating pressure is applied to duct 14 (pilot air) at all times. This pressure causes the valves on the valve terminal to immediately move to the required switching position.

Duct 1 of the valve terminal is exhausted via the soft-start valve's exhaust port only in the normal

position, when the valve is not switched. The exhaust air can optionally be ducted with a QS fitting or using a silencer.

A detenting manual override with self-reset via an electrical control signal is available for maintenance and service purposes.

Note

When using "Protection against unexpected start-up":
Protection against unexpected

activation of the manual override (MO) must be guaranteed in all operating modes.

Diagnostics

The piston position of the soft-start valve can be monitored by a sensor with integrated LED display. This sensor registers whether the valve has

switched and thus whether the valve terminal is being supplied with air. Pressure sensing via a pressure gauge (optional) is also possible. The soft-start valve can alternatively be ordered with a sensor. Due to the calibration that is required, it is not intended for subsequent retrofitting of

a sensor.

Connecting cables with integrated LED display are provided for displaying the signal status.

Pilot air supply

The valve terminal can either be supplied with internal pilot air via the soft-start valve or with internal or external pilot air via the various end

plate variants. The type of pilot air supply is determined by the seal of the soft-start valve.

The scope of delivery of the soft-start valve includes both the seal for internal pilot air supply (with hole)

and the seal for external pilot air supply (without hole).

Creation of pressure zones with a soft-start valve

The soft-start valve can be used for the pneumatic compressed air supply of the valve terminal or of a pressure zone. The soft-start valve may only be used as the single compressed air supply component on valve terminals with a pressure zone or within a pressure zone.

If a soft-start valve in combination with a right-hand end plate (code XP3) is chosen for a pressure zone, a supply plate with a blanking plug in duct 1 (code W) is required in this pressure zone.

When using a soft-start valve, a supply plate (with blanking plug in duct 1) is generally also required for this pressure zone for removal of the exhaust air (duct 3/5).

A supply plate is not required if the exhaust air (duct 3/5) in a pressure zone with soft-start valve can be removed via the right-hand end plate.

Valve terminals VTSA/VTSA-F Technical data – Soft-start valve, width 43 mm



Restrictions				
Compressed air supply	Exhaust air	Pilot air supply	Reverse operation	
There must be no other elements supplying compressed air in the pressure zone in which the soft-start valve is being operated.	in a pressure zone with duct 3/5	If internal pilot air supply (duct 14) via the soft-start valve is chosen, there must be no other pilot air supply within the valve terminal.	The soft-start valve is not approved for reverse operation.	
		Note		
		Setting options as well as drawings with descriptions of the components for the soft-start valve can be found	The adjusting screws are freely accessible in the built-in state.	

General technical data	eneral technical data		
Design	Piston spool valve		
Actuation type	Electrical		
Sealing principle	Soft		
Type of mounting	On sub-base, ISO size 1 to ISO 5599-2		
Mounting position	Any		
Valve function	Soft-start function		
Manual override	Detenting, self-resetting via electrical control signal, normal position on top		
Reset method	Mechanical spring		
Type of control	Piloted		
Pilot air supply	Internal, external		
Direction of flow	Non-reversible Non-reversible		
Piston position sensing	Switching position via sensor		

Standard nominal flow rate [l/min]		
Pressurisation	3,000	
Exhaust	3,300	

Operating and environmental conditions					
Туре		VABF-S6-1-P5A41	VABF-S6-1-P5A42A		
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]			
Note about the operating/		Lubricated operation possible (required during subsequent o	peration)		
pilot medium					
Operating pressure	[bar]	212 210			
Switchover pressure	[bar]	4			
presetting					
Ambient temperature	[°C]	-5 +50			
Note on materials		Conforms to RoHS			
CE marking		– To EU Low Voltage Directive			
(see declaration of conformity))				

Valve terminals VTSA/VTSA-F Technical data – Soft-start valve, width 43 mm



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Valve switching times [ms]			
Valve switching time	On	17	
	Off	50	

Electrical data – Soft-start valve					
Туре	VABF-S6-1-P5A41 VABF-S6-1-P5A42A				
Electrical connection	Plug type C to EN 175301-803, square design				
Nominal operating voltage [V]	24 DC	110 AC			
Operating voltage range [V]	24 DC ±10% 110 AC ±10%				
Coil characteristics	racteristics 24 V DC: 2.5 W 110/120 V AC: 50/60 Hz, 3.0 VA pull				
	110/120 V AC: 50/60 Hz, 2.4 VA hold				
Protection class to EN 60529	IP65, NEMA 4 (for all types of signal transmission in assembled state)				

Electrical data – Sensor			
Туре		SIEN-M12B-PS-S-L	SIEN-M12B-NS-S-L
Electrical connection		Plug M12x1 to EN 60947-5-2, 4-pin	
Switching output		PNP	NPN
Switching element function		N/O contact	
Switching status display		Yellow LED	
Operating voltage range	[V DC]	10 30	
Residual ripple	[%]	±10	
Rated operating voltage	[V DC]	24	
Sensor idle current	[mA]	10	
Max. output current	[mA]	200	
Max. voltage drop	[V]	2	
Max. switching frequency	[Hz]	3,000	
Protection against short circuit		Pulsed	
Protection against polarity reversal for		For all electrical connections	
sensor			
Measuring principle		Inductive	
Piston position sensing		Switching position via sensor	

Materials - Soft-start valve		
Housing Wrought aluminium alloy		
Seals Nitrile rubber		
Screws	Galvanised steel	

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Technical data – Soft-start valve, width 43 mm

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Example 1: Pressure zone with soft-start valve and pilot air supply

Internal, external pilot air supply

Requirements

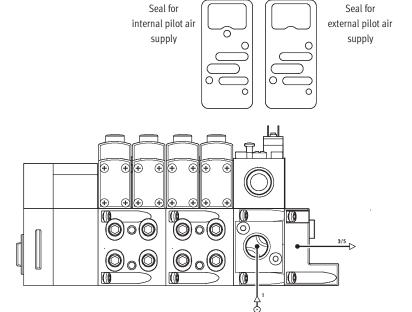
- Compressed air supply via soft-start valve
- Right-hand end plate¹⁾: blanking plug in duct 1

For internal pilot air supply:

- Seal (soft-start valve manifold sub-base) with pilot air supply hole "open" and
- Right-hand end plate:
 blanking plug in duct 14

For external pilot air supply:

- Seal (soft-start valve manifold sub-base) with pilot air supply hole "closed" and
- Pilot air supply via duct 14 in the right-hand end plate



1) With this configuration, a right-hand end plate with pilot air selector is not possible, as it does not allow the removal of exhaust air

Example 2: Pressure zone with soft-start valve, supply plate and pilot air supply

Internal, external pilot air supply

Requirements

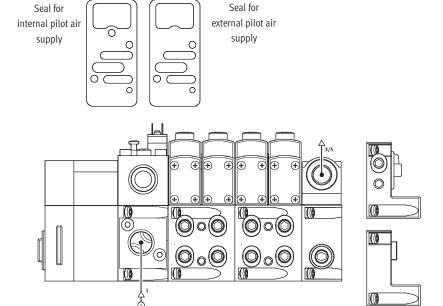
- Compressed air supply via soft-start valve
- Supply plate: blanking plug in duct 1
- Right-hand end plate: blanking plug in duct 1, 3, 5 or
- Right-hand end plate with pilot air selector

For internal pilot air supply:

- Seal (soft-start valve manifold sub-base) with pilot air supply hole "open" and
- Right-hand end plate: blanking plug in duct 14 or
- End plate with coding (position 2, internal pilot air supply)

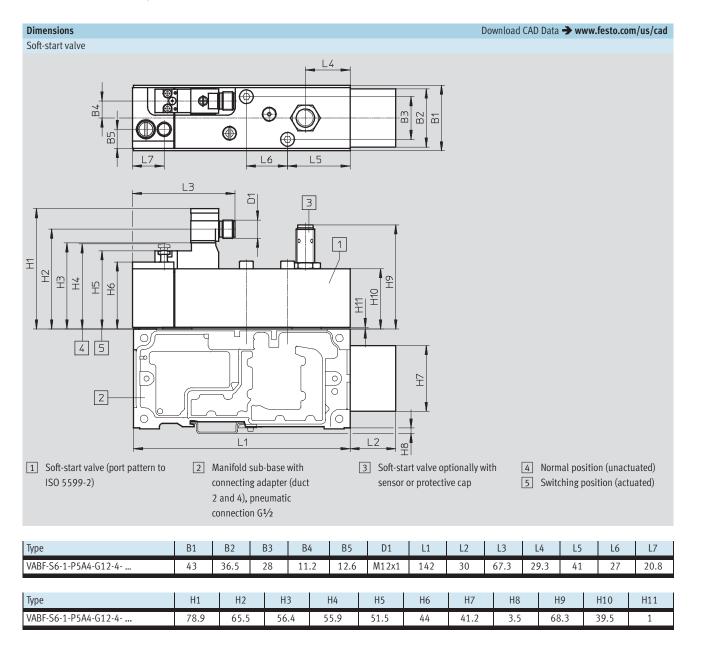
For external pilot air supply:

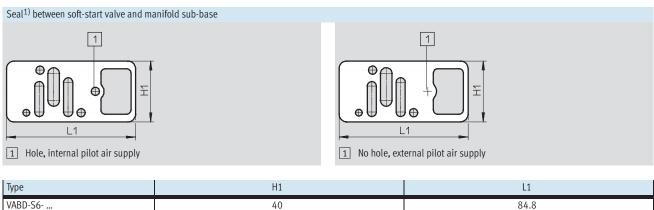
- Seal (soft-start valve manifold sub-base) with pilot air supply hole "closed" and
- Pilot air supply via duct 14 in the right-hand end plate or
- End plate with coding (position 1, external pilot air supply)



Valve terminals VTSA/VTSA-F Technical data – Soft-start valve, width 43 mm

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¹⁾ Seals included with the manifold sub-base

Valve terminals VTSA/VTSA-F Technical data – Soft-start valve, width 43 mm

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Ordering data				
	Description	Weight [g]	Part No.	Туре
Soft-start valve, 24 V	DC			
	Without sensor output, pneumatic connection G½	590	558230	VABF-S6-1-P5A4-G12-4-1
	With sensor output PNP, pneumatic connection G½	605	557377	VABF-S6-1-P5A4-G12-4-1-P
	With sensor output NPN, pneumatic connection G½	605	558233	VABF-S6-1-P5A4-G12-4-1-N
Soft-start valve, 110		_		
	Without sensor output, pneumatic connection G½	590	558228	VABF-S6-1-P5A4-G12-4-2A
Manifold sub-base				
	Prepared for mounting of a soft-start valve (ports for duct 2 and 4 combined), pneumatic connection G ¹ / ₂	570	556989	VABV-S6-1Q-G12

Valve terminals VTSA/VTSA-F Accessories – Soft-start valve, width 43 mm



Ordering data						
Designation	Code	Description	escription		Туре	
Protective cap						
	_	M12, for sealing the sensor opening	10 pieces	165592	ISK-M12	
	f +l ft	at at a track				
Electrical connection	on of the soπ-			100024	MSSD-EB-M12-MONO	
	PI	 Angled socket, type C, 2-pin, with LED Straight plug, M12x1, 2-pin 24 V DC 		188024	MISSU-EB-M12-MUNU	
	GB	Straight socket, M12x1, 5-pinOpen end, 4-wire	5 m	541328	NEBU-M12G5-K-5-LE4	
	-	Angled socket, M12x1, 5-pinOpen end, 3-wire	5 m	541329	NEBU-M12W5-K-5-LE4	
	GG	Angled socket, type C, 3-pin, with LED	2.5 m	151688	KMEB-1-24-2,5-LED	
	GH	Open end, 3-wire	5 m	151689	KMEB-1-24-5-LED	
	GJ	• 24 V DC, PVC	10 m	193457	KMEB-1-24-10-LED	
✓✓	GK	Angled socket, type C, 3-pin	2.5 m	151690	KMEB-1-230AC-2,5	
	GL	 Open end, 3-wire 230 V AC, PVC 	5 m	151691	KMEB-1-230AC-5	
Connecting cable for	or electrical co	onnection of the proximity sensor	<u> </u>	'		
	-	Straight socket, M12x1, 5-pinOpen end, 4-wire	5 m	541328	NEBU-M12G5-K-5-LE4	
C. W. C.	GC	Angled socket, M12x1, 5-pinOpen end, 3-wire	5 m	541329	NEBU-M12W5-K-5-LE4	
	-	Modular system for connecting cables		-	NEBU → Internet: nebu	
Pressure gauge						
	-	0 10 bar, pneumatic connection M5		526323	MA-27-10-M5	
Silencer	1	·				
	-	Connecting thread	G1/2	6844	U-1/2-B	
Pneumatic connect		es olanking plugs, silencers and				
	ccessories car	n be found in the chapter Accessories → Page: 159				
		gy, silencer, blanking plug				

Adaptation to width 65 mm

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- **[]** - Valve width 65 mm ISO size 3

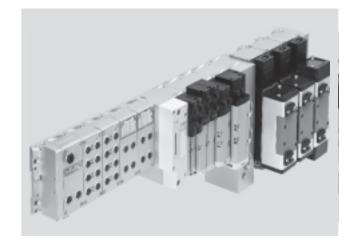
Flow rate
Up to 4,000 l/min

Temperature range −5 ... +50 °C

Voltage 24 V DC

Pressure

-0.9 ... 10 bar



Description

Function

The adaptation of valves, regulator and flow control plates of width 65 mm, ISO size 3 in type 04

technology further expands the scope of application of the valve terminal VTSA/VTSA-F:

- 5 valve sizes with pneumatic function integration on a valve terminal VTSA/VTSA-F
- Max. flow rate up to 4,000 l/min.
- Max. 26 solenoid coils of width 65 mm, ISO size 3 can be adapted to the valve terminal VTSA/VTSA-F. The total number of solenoid coils of all widths must not exceed 32.

Restrictions

End plate with pilot air selector

If components of ISO size 3 are used, the end plate with pilot air selector is not available for selection.

Pilot air supply via adapter plate

If no pneumatic components are installed on the left-hand side of the adapter plate (electrical components only), ducts 12 and 14 of the adapter plate must be sealed with blanking plugs.

Pressure zones

With ISO size 3 a max. of 2 pressure zones are possible.

Key features - Adaptation to width 65 mm



Equipment options

Valve functions for width 65 mm, ISO size 3

- 5/2-way valve
 - Single solenoid, pneumatic spring/mechanical spring
 - Double solenoid
 - Double solenoid with dominant signal
- 5/3-way valve
 - Mid-position pressurised
 - Mid-position closed
 - Mid-position exhausted

Special features

Fieldbus connection/CPX terminal

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Multi-pin plug connection

- Max. 32 valve positions/ max. 32 solenoid coils
- Parallel modular valve linking
- Any compressed air supply
- Any number of pressure zones

AS-interface

 1 to 8 valve positions/max.
 8 solenoid coils. Auxiliary power supply is required.

Combinable

- Width 26 mm: valve flow rate up to 4,000 l/min
- Width 18 mm, 26 mm, 42 mm and 52 mm can be combined on a single valve terminal. Width 65 mm is mounted at the end of the VTSA/VTSA-F configuration via adapter VABA

Note

The total number of solenoid coils of all widths must not exceed 32.

Valve terminal configurator

A valve terminal configurator is available to help you select a suitable VTSA/VTSA-F valve terminal. This makes it much easier to order the right product.

The valve terminals are fully assembled according to your order specification and are individually tested. This reduces assembly and installation time to a minimum.

You order a valve terminal VTSA using the order code:

Ordering system for VTSA

→ Internet: vtsa

Ordering system for CPX

→ Internet: cpx

→ Internet: www.festo.com

You order a valve terminal VTSA-F using the order code:

Ordering system for VTSA-F

→ Internet: vtsa-f

Ordering system for CPX

→ Internet: cpx

Note

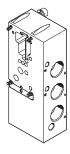
Please note that despite the basic configuration for ISO size 3 valves

- The manual override is always non-detenting.
- Exhaust air 3/5 of the adapter plate for ISO size 3 is always routed separately.
- There is no option for 90° connection plate, outlet at bottom.
- There is no option for sintered silencers.
- There is no option for pneumatic accessories.

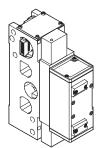
Peripherals - Pneumatic components

Overview of modules for width 65 mm, ISO size 3

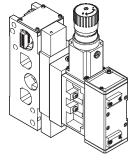




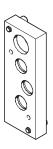




Valve with manifold sub-base



Vertical stacking



End plate

Pneumatic components

Pneumatic modules

- Manifold sub-base for ISO valves
- Size 3: (G½) 4,000 l/min

Adapter plate

- Pressure supply connection duct 1
- Exhaust connection duct 3/5 (separated)
- External pilot air supply connection (optional) for pneumatic components on the left-hand side

Pneumatic modules

- · Manifold sub-base for one ISO valve
- Pilot control via intermediate solenoid plate
- ISO size 3

Vertical stacking

- Valves
- Intermediate pressure regulator
- plates
- Pressure gauge

Flow control plates

• Creation of pressure zones with 10 bar or vacuum (with external pilot air supply only)

Information on valve activation for ISO size 3

- All intermediate solenoid plates feature a non-detenting manual
- Valve terminals with internal pilot air supply: restricted pressure
- Valve terminals with external pilot air supply: pressure zones up to 10 bar or vacuum operation possible. In this case, the pilot air supply must be regulated and supplied externally.

Additional modules

- Flow control plates: one-way flow control valves can be mounted between the manifold sub-base and the valve so that the speed of travel can be set separately for single and double-acting cylinders
- Pressure regulators: intermediate pressure regulator plates for setting the contact pressure of a cylinder, either separately on duct 1, 2 or 4, or shared by 2 and 4
- Pressure gauge on pressure regulator

Flexible compressed air supply

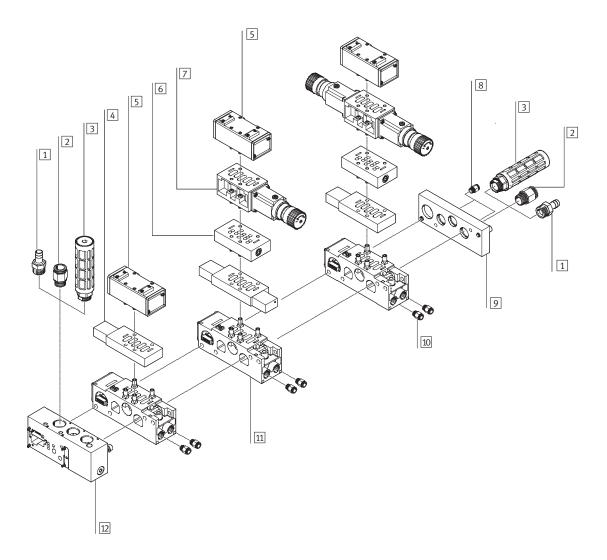
- Compressed air supply via the adapter plate or the right-hand end plate
- With large valve terminals, compressed air can be supplied at both sides

- Creation of pressure zones: maximum of 2 pressure zones, up to 10 bar as well as for vacuum, are possible for all valve sizes. Compressed air supply at both sides is essential in this case
- Regulated external pilot air supply should be used for pressures ∢3 bar

Options

- · Vacant positions for subsequent
- All pneumatic connections can also be supplied with an NPT thread

Pneumatic components of width 65 mm, ISO size 3



		Brief description	→ Page/Internet
1	Female hose connector 1"	-	159
2	Fitting	For compressed air supply	160
3	Silencer	For exhaust air	160
4	Intermediate solenoid plate	For pneumatically actuated standard valves	143
5	Valve	Pneumatically actuated standard valve	143
6	Flow control plate	For exhaust air flow control	144
7	Intermediate pressure regulator plate	-	144
8	Fitting	For pilot air	160
9	End plate	Right-hand end plate	144
10	Fitting	For supply air (QS 16, QS 12)	160
11	Manifold sub-base	For linking the valve terminal	144
12	Adapter plate VABA	For adaptation of ISO size 3 components to valve terminal VTSA/VTSA-F	144

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Key features – Pneumatic components

Key features – Pneumatic components

Adapter plate VABA ..



The adapter plate VABA ... is used for adaptation of valves of width 65 mm ISO size 3 to valve terminal VTSA/VTSA-F. Connections for supply/exhaust air and pilot air

supply are available.
The external pilot air used here
supplies the valve terminal with valves
of width 18 ... 52 mm on the left-hand
side of the adapter.

The external pilot air supply for the valves with a width of 65 mm, ISO size 3 is provided via the end plate IEPR

Blanking plates



Blanking plates are used to seal off vacant valve positions. No intermediate solenoid plate is mounted underneath the blanking plate. This depends on the valve used and must be ordered with the valve if

the terminal is expanded at a later date.

Valves and pilot control



The valves used are pneumatically actuated standard valves that are controlled by means of an intermediate solenoid plate.

internediate solenoid p

Valves and flow lines

The selection of pilot air supply is made at the intermediate solenoid plate by configuring two plugs. Air can

be taken from the supply air, or from a separate air supply. A separate pilot air supply is required in principle if supply pressure is less than 3 bar (including vacuum).

In this case it is advisable to restrict

the pilot air supply to max. 10 bar with a suitable regulator.

Valve terminals VTSA/VTSA-F Key features – Pneumatic components



Valve fu	Valve function						
Code	Circuit symbol	Width 65 mm	Description				
0	14 4 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	-	5/2-way valve, single solenoidWith intermediate solenoid plateMechanical spring				
-	14 4 2 14 5 1 3 12	•	5/2-way valve, single solenoidWith intermediate solenoid platePneumatic spring				
M	14 4 2 12	•	5/2-way valve, single solenoidWith intermediate solenoid platePneumatic spring, external pilot air supply				
J	14 4 2 12 12 14 5 1 3 12	•	5/2-way valve, double solenoid • With intermediate solenoid plate				
D	14 4 2 12 12 14 5 1 3 12	•	5/2-way valve, double solenoidWith intermediate solenoid plateDominant signal				
G	14 W 4 2 W 12 14 5 1 3 12	•	5/3-way valveWith intermediate solenoid plateMid-position closed				
Е	14 W 4 2 W 12 14 5 1 3 12	•	5/3-way valveWith intermediate solenoid plateMid-position exhausted				
В	14 W 4 2 W 12 14 5 1 3 12	•	5/3-way valve • With intermediate solenoid plate • Mid-position pressurised				
L	000	•	Blanking plate				

Note

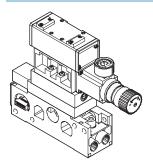
A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in

the intake air getting into the valve (e.g. when operating a suction cup).

Valve terminals VTSA/VTSA-F Key features – Pneumatic components

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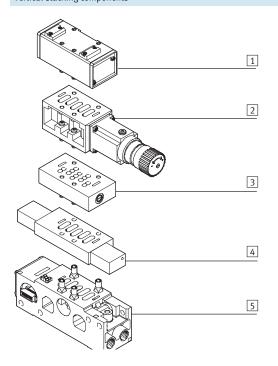
Vertical stacking for width 65 mm



Additional components can be added to each ISO size 3 valve position between the sub-base (manifold sub-base) and the valve. These

functions are known as vertical stacking modules and enable special functioning or control of an individual valve position.

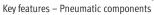
Vertical stacking components



- 1 Valve ISO size 3
- 2 Intermediate pressure regulator
- 3 Flow control plate
- Intermediate solenoid plate
- 5 Manifold sub-base with port pattern to DIN ISO 5599-2

Note

Certain combinations are not possible due to the design of the individual vertical stacking components.



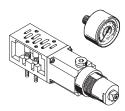


Flow control plate, width 65 mm



Intermediate plate with integrated exhaust air flow control valves at ports 3 and 5 for regulating cylinder speed

Intermediate pressure regulator plate and pressure gauge, for width 65 mm



Intermediate plate with integrated pressure regulator for regulating pressure at

- ports 2 and 4 (B, A)
- port 4 (A)
- port 2 (B)
- port 1 (P)

Easy pressure adjustment

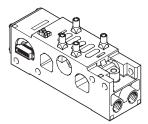
Pressure gauges can be screwed directly into the intermediate pressure regulator plate to adjust the pressure.

Function			
Code	Circuit symbol	Width 65 mm	Description
X	5 1 3	•	Flow control plate (with two one-way flow control valves for exhaust air flow control)
ZA	14 5 4 1 2 3 12	•	Intermediate pressure regulator plate, port 1
ZB			Intermediate pressure regulator plate, port 4
ZC	454 123 12		Intermediate pressure regulator plate, port 2
ZD	0 341230		Intermediate pressure regulator plate, ports 2 and 4
S T R	0	•	Isolating disc for creating pressure zones Duct separation 1, 3, 5 Duct separation 1 Duct separation 3, 5
Т		-	Pressure gauge for regulator, max. 10 bar
_		-	Pressure gauge for regulator, max. 16 bar

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Key features – Pneumatic components

Manifold sub-base for valves, width 65 mm



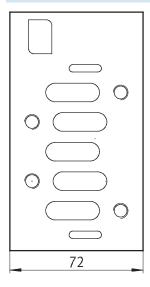
Adaptation to size 65 mm ISO size 3 is based on a modular system which consists of manifold sub-bases and valves. The manifold sub-bases contain a duct seal and an electrical interlinking module, are screwed together and thus form the support system for the valves. Inside the

manifold sub-bases are the connection ducts for supplying compressed air to and venting from the valves on the terminal as well as the working lines for the pneumatic cylinders for each valve.

Each manifold sub-base is connected to the next using two screws.

Individual valve terminal sections can be isolated and further manifold sub-bases inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended, even for width 65 mm, ISO size 3.

Port pattern to ISO 5599-2 of the manifold sub-base for valves with width 65 mm

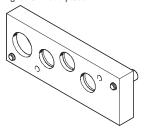


Key features - Pneumatic components

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Compressed air supply and venting

Right-hand end plate



The adaptation to width 65 mm, ISO size 3 is supplied with compressed air via the right-hand end plate and/or the adapter plate VABA

Venting is via silencers or ports for ducted exhaust air on the adapter plate VABA ... and/or on the right-hand end plate.

The external pilot air supply for the valves with a width of 65 mm, ISO size 3 is provided via the end plate IEPR

Pilot air supply

When using valves with a width of 65 mm, the internal/external pilot air supply for the valves with a width of 18 ... 52 mm is provided via the adapter plate VABA-....

The external pilot air supply for the valves with a width of 65 mm is provided via the right-hand end plate IEPR

Internal pilot air supply

Internal pilot air supply can be selected if the working pressure is between 3 ... 10 bar.

The pilot air supply is then branched from the compressed air supply 1 using an internal connection. Ports 12 and 14 on the right-hand end plate are sealed with a blanking plug.

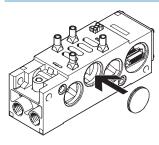
External pilot air supply

If the working pressure is not within the range from 3 ... 10 bar, you must operate the valves with a width of 65 mm, ISO size 3 using external pilot air supply. The pilot air supply is then supplied via ports 12 and 14 on the right-hand end plate.

Note

If a gradual pressure build-up is required in the system by means of an external soft-start valve, then external pilot air should be selected whereby the pilot pressure is already applied at the point of switch-on.

Creating pressure zones

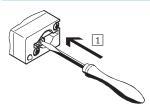


Different supply pressures are possible in the area containing the valves with a width of 65 mm by installing isolating discs between two connection blocks. When doing this it

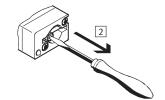
should be noted that the isolating disc is inserted into the manifold sub-base from the right. The supply and exhaust is effected on the left-hand side via the adapter plate VABA ... and via the right end plate. Usually, only duct 1 has to be isolated. In special cases, isolating discs may also be inserted into exhaust ducts 3 and 5.

Manual override (MO)

MO with automatic return (non-detenting)



Press in the stem of the manual override using a pointed object or screwdriver.
Valve is in switching position.



2 Remove the pointed object or screwdriver. Spring force pushes the stem of the manual override back. Valve returns to its initial position (not with double solenoid valve code J, D).

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Valve terminals VTSA/VTSA-F Key features – Electrical components

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Electrical connection concept

Replacing the solenoid coil fuse

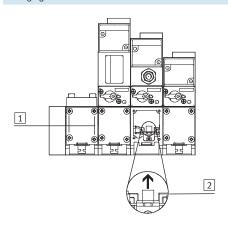
Each solenoid coil is protected with a (fast-blowing) 0.315 A fuse. These fuses are located behind the cover of each manifold sub-base on the printed circuit board. Each single solenoid manifold sub-base has one fuse, while

each double solenoid manifold sub-base has two fuses.

Note

Make sure that there is sufficient clearance for maintenance purposes.

Changing the solenoid coil fuse



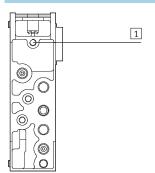
- Loosen the fastening screws in the cover
- Carefully remove the fuse from its base. Right fuse for valve solenoid 14

Left fuse for valve solenoid 12



Key features – Assembly

Rear side mounting

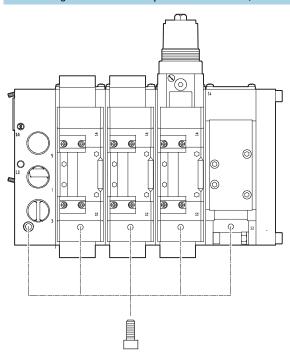


Blind hole for rear side mounting

The rear side of the manifold sub-bases has holes (blind holes) for mounting the valve terminal on machines or metal racks (rear side mounting).

M8 threads need to be cut for this purpose.

Wall mounting in the area of the adaptation to width 65 mm, ISO size 3



- With screws M8 on the adapter plate and the manifold sub-bases
- Holes (blind holes) on the underside of the manifold sub-bases
- Hole (through-hole) in the adapter
 plate.

Note

The mounting holes of every second manifold sub-base must be used for

the wall mounting of a valve terminal VTSA-ASI in size ISO 3.

Valve terminals VTSA/VTSA-F Technical data – General technical data



General technical data for valve function	S					
Design						
• Valves	Piston spool valve					
Intermediate pressure regulator plate	Pressure regulator with secondary venting					
Width [mm]	65					
Nominal size [mm]	14.5					
Type of mounting						
• Valves	With through-holes on the manifold sub-base					
Flow control plate	With through-holes on the manifold sub-base					
Intermediate pressure regulator plate	With through-holes on the manifold sub-base					
Mounting position	Any					
Manual override	Non-detenting					
Pneumatic connections – Threaded conne	ction					
Supply air 1	G1					
Exhaust air 3/5	G1					
Working lines 2/4	G ¹ / ₂					
Pilot air supply 12/14	G1/8					

Standard nominal flow rate								
Valves								
Flow rate of valve [l/	min]	4,500						
Flow rate of valve on valve [l/	min]	4,000						
terminal								
Intermediate pressure regulator plate								
Flow rate [l/I	min]	1,800						

Operating and environmenta	l conditions					
Valve functions, adapter plate	e					
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]				
Note about the operating/		Lubricated operation possible (required during subsequent operation)				
pilot medium						
Operating pressure	[bar]	-0.9 +10				
Operating pressure	[bar]	3 10 (for valve terminal with internal pilot air supply)				
Pilot pressure	[bar]	310				
Pressure regulation range	[bar]	0 12 (for intermediate pressure regulator plate)				
Ambient temperature	[°C]	-5 +50				
Temperature of medium	[°C]	-5 +50				
Storage temperature	[°C]	-20 +40 (for long-term storage)				
Mounting position		Any				
Certification		c UL us – Recognized (OL)				
CE mark (see declaration of co	onformity)	To EU EMC Directive ¹⁾ (for intermediate plate MUH)				
Relative air humidity	[%]	90				

¹⁾ For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com

Support

User documentation. If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Pneumatic characteristic data									
Valve function order code	0	M	J	D	G	Е	В		
Reset method									
Pneumatic spring	-				-	-	-		
Mechanical spring	•	-	-	-		•			

Valve terminals VTSA/VTSA-F Technical data – General technical data



Valve switching times									
Valve function order code 0		0	M	J	D	G	Е	В	
Width 65 mm, nominal operating voltage 24 V DC									
Switching times [ms]	On	13	29	-	-	17	18	16	
	Off	43	36	-	-	61	63	60	
	Changeo			Q					
	ver		_	O					

Electrical data – Solenoid coil								
Protection against electric sho	ck	By means of PELV power supply unit						
(protection against direct and i	indirect							
contact to EN 60204-1/IEC 204)								
Operating voltage	[V]	24 DC ±10%						
Electrical power	[W]	3.1 (130 mA at 24 V DC)						
consumption per coil								
Duty cycle		100% (50% concurrence)						
Protection class to EN 60529		IP65 (in assembled state)						
Relative air humidity	[%]	90% at 40°C, non-condensing						

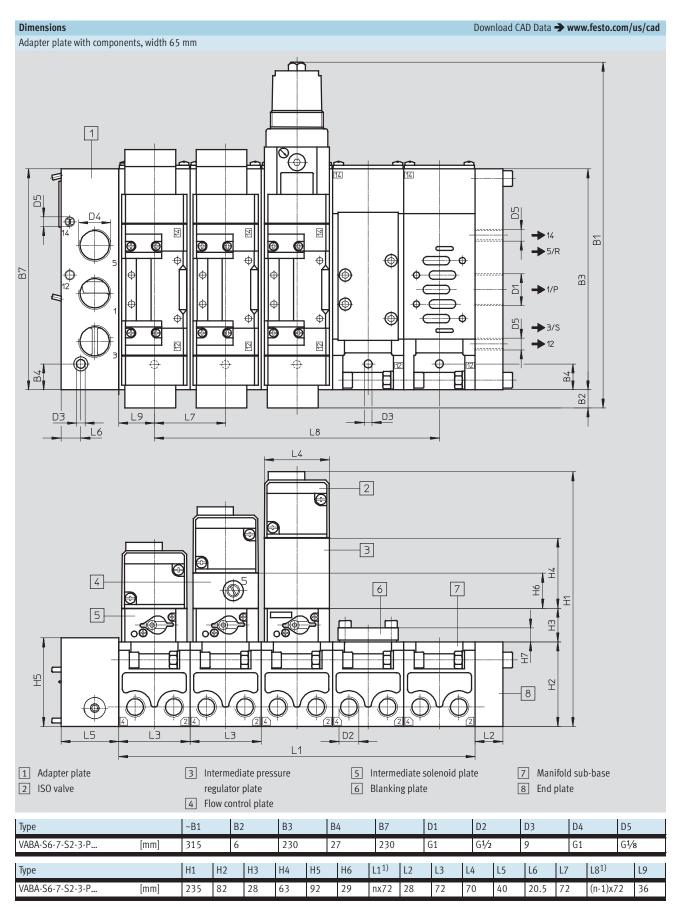
Electrical data – Adapter plate								
Width		60 mm						
Operating voltage	[V]	24 DC ±10%						
Max. acceptable current	[mA]	500						
load per signal								
Duty cycle		100%						
Protection class		IP65, NEMA 4 (for all types of signal transmission in assembled state)						

Materials						
Valves	Die-cast aluminium, steel					
Adapter plate	Wrought aluminium alloy					
Seals	Nitrile rubber					
Flow control plate	Anodised aluminium, brass					
Intermediate pressure regulator plate	Die-cast aluminium, steel					
Screws	Galvanised steel					
Note on materials	RoHS-compliant					

Product weight	
Approx. weight [g]	
Adapter plate	2,600
Manifold sub-base	1,120
Right-hand end plate	1,120
Intermediate solenoid plate	500
Valves	
Single solenoid, double solenoid	760
Mid-position	840
Blanking plate	180
Flow control plate	850
Intermediate pressure regulator plate	
• P, B, A	1,120
• A/B	1,770

¹⁾ Including manifold sub-base, intermediate solenoid plate and valve

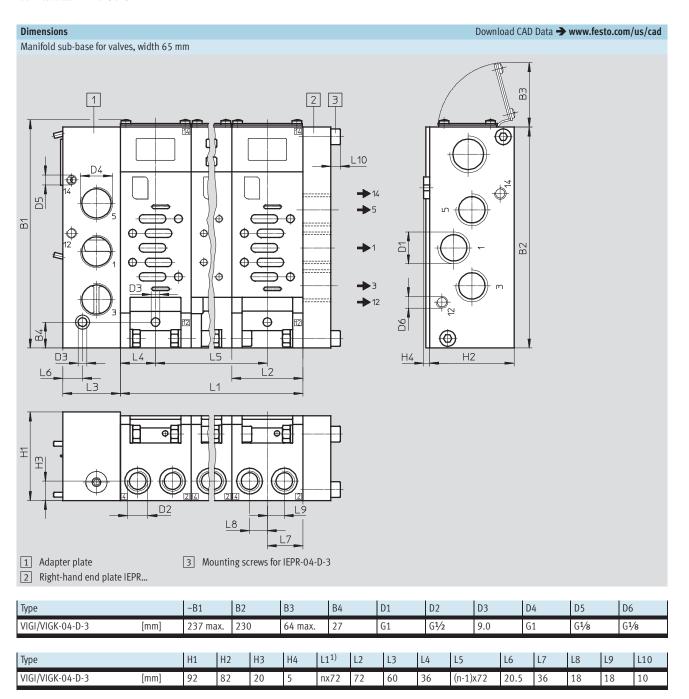
Technical data – Adaptation to width 65 mm



¹⁾ n = number of valves

Valve terminals VTSA/VTSA-F Technical data – Dimensions

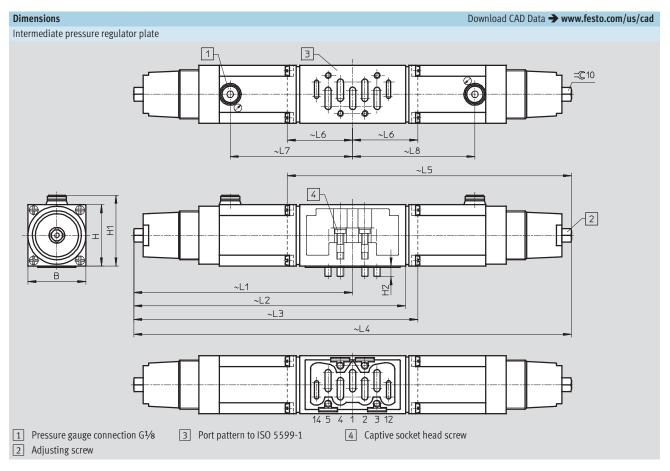
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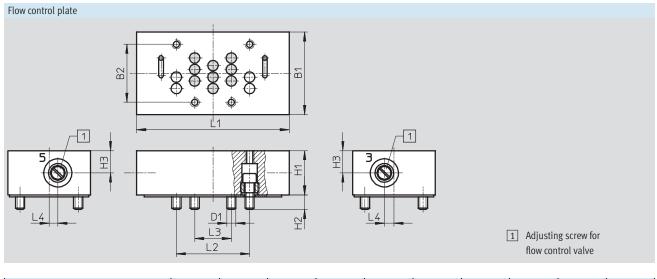
¹⁾ n = number of valves

Valve terminals VTSA/VTSA-F Technical data – Dimensions

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Туре		В	Н	H1	H2	L1	L2	L3	L4	L5	L6	L7	L8
LR-ZP-A-D-3	[mm]	70	63	65	14	201.5	-	274	-	-	-	119	-
LR-ZP-B-D-3	[mm]	70	63	65	14	201.5	-	-	-	274	72.5	-	119
LR-ZP-A/B-D-3	[mm]	70	63	65	14	201.5	_	-	403	_	-	119	119
LR-ZP-P-D-3	[mm]	70	63	65	14	201.5	260	-	-	-	-	119	-



Туре		B1	B2	D1	H1	H2	Н3	L1	L2	L3	L4
GRO-ZP-3-ISO-B	[mm]	70	48	M8	33	12	16.5	132	64	32	7

Valve terminals VTSA/VTSA-F Ordering data – Individual valve 24 V DC



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Ordering data				
Designation	Code	Description	Part No.	Туре
Set comprising pneu	matic valv	re and intermediate solenoid plate		
	0	• 5/2-way valve, single solenoid, mechanical spring return	120362	MUH-5/2-D-3-FRC-VI
		With intermediate solenoid plate		
	-	• 5/2-way valve, single solenoid, pneumatic spring return	120361	MUH-5/2-D-3C-VI
		With intermediate solenoid plate		
	M	• 5/2-way valve, single solenoid, pneumatic spring return, external pilot air	119669	MUH-5/2-D-3-L-SC-VI
		supply		
		With intermediate solenoid plate		
	J	• 5/2-way valve, double solenoid	120366	JMUH-5/2-D-3C-VI
		With intermediate solenoid plate		
	D	• 5/2-way valve, double solenoid, dominant signal	120367	JDMUH-5/2-D-3C-VI
		With intermediate solenoid plate		
	G	• 5/3-way valve, mid-position closed	120363	MUH-5/3G-D-3C-VI
	1	With intermediate solenoid plate		
	E	• 5/3-way valve, mid-position exhausted	120364	MUH-5/3E-D-3C-VI
		With intermediate solenoid plate		
	В	• 5/3-way valve, mid-position pressurised	120365	MUH-5/3B-D-3C-VI
		With intermediate solenoid plate		
		1		
Pneumatic valve (cai	n be ordere	ed individually)		
	-	5/2-way valve, single solenoid (for Code O),	151863	VL-5/2-D-3-FR-C
		mechanical spring return		
	-	5/2-way valve, single solenoid,	151864	VL-5/2-D-3-C
		pneumatic spring return		
	-	5/2-way valve, double solenoid (for Code J, D, G, E, B)	151865	J-5/2-D-3-C
	-	5/2-way valve, double solenoid (for Code J, D, G, E, B, M),	151866	JD-5/2-D-3-C
		dominant signal		
	-	5/3-way valve, mid-position closed (for Code J, D, G, E, B)	151867	VL-5/3G-D-3-C
	-	5/3-way valve, mid-position exhausted (for Code J, D, G, E, B)	151868	VL-5/3E-D-3-C
	-	5/3-way valve, mid-position pressurised (for Code J, D, G, E, B)	151869	VL-5/3B-D-3-C
Intermediate solenoi	id plate for	r pneumatic valve (can be ordered individually)		
(1000)	-	For actuation of a single solenoid, pneumatically actuated directional control	34934	MUH-ZP-D-3-24G
		valve (for Code O, M)		
	-	For actuation of a single solenoid, pneumatically actuated directional control	151715	MUH-ZP-D-3-L-24G
		valve (for Code O, M), external pilot air supply		
(Back)	-	For actuation of double solenoid, pneumatically actuated directional control	34935	MUHX2-ZP-D-3-24G
		valves or 5/3-way valves (for Code J, D, G, E, B)		
	1			

Ordering data								
Designation	Code	Description	Part No.	Туре				
Adapter plate								
	-	Adapter plate for adaptation of ISO size 3 components to valve terminal	1302079	VABA-S6-7-S2-3-P-G1				
100		VTSA/VTSA-F (external pilot air)						
	-	Adapter plate for adaptation of ISO size 3 components to valve terminal	1302090	VABA-S6-7-S2-3-P-B-G1				
		VTSA/VTSA-F (internal pilot air)						
Blanking plate								
<u></u>	L	Blanking plate for vacant position	36121	IAP-04-D-3				
Manifold sub-base, port pattern to ISO 5599-2								
	М	1 valve position, 2 addresses, for double solenoid valves (with QS 16)	18841	VIGI-04-D-3				
	MK	1 valve position, 2 addresses, for double solenoid valves (with QS 12)						
	N	1 valve position, 1 address, for single solenoid valves (with QS 16)	18835	VIGM-04-D-3				
	NK	1 valve position, 1 address, for single solenoid valves (with QS 12)						
			•					
Right-hand end plate		<u> </u>						
	-	With supply air/exhaust air, internal/external pilot air supply	18880	IEPR-04-D-3				
0.0000000000000000000000000000000000000		(internal/external pilot air is regulated via MUH plate (solenoid valve))						
0,0								
Flow control plate	Flow control plate							
	Х	Flow control plate (with two one-way flow control valves for exhaust air flow	119674	GRO-ZP-3-ISO-B				
\$ 30 mg		control)						
• •								
Intermediate pressure	regulator	r plate						
(SE	ZA	Port 1	35968	LR-ZP-P-D-3				
	ZB	Port 4	35971	LR-ZP-A-D-3				
	ZC	Port 2	35426	LR-ZP-B-D-3				
	ZD	Port 2 and 4	35429	LR-ZP-A/B-D-3				
Isolating disc	-	Dust consisting 4	40040	NCC 0/ D 2				
0	T	Duct separation 1	18910	NSC-04-D-3				
	R	Duct separation 3, 5						
	S	Duct separation 1, 3, 5						
		1						
Pressure gauge								
	T	For regulator, max. 10 bar	162835	MA-40-10-½-EN				
(L (6))	_	For regulator, max. 16 bar	529046	MA-40-16-1/8-EN-DPA				





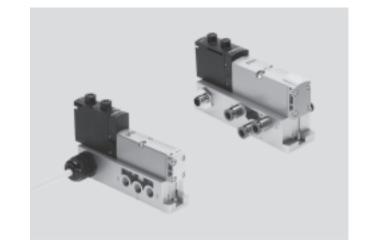
- **** - Voltage 24 V DC 110 V AC

- N - Flow rate Width 18 mm: up to 600 l/min Width 26 mm: up to 1,200 l/min Width 42 mm: up to 1,500 l/min Width 52 mm: up to 3,400 l/min



- **[]** - Valve width to ISO 15407-2

- 18 mm
- 26 mm to ISO 5599-2
- 42 mm (ISO 1)
- 52 mm (ISO 2)



General technical data					
Design		Piston spool valve			
Sealing principle		Soft			
Actuation type		Electrical			
Type of control		Piloted			
Exhaust function, with flow cor	itrol	Via individual sub-	base		
Lubrication		Lubricated for life			
Type of mounting		Through-hole to ISC	15407-2		
Mounting position		Any			
Manual override		Detenting, non-dete	enting, covered		
Pneumatic connections – Three	aded conr	nection			
Width		18 mm	26 mm	42 mm	52 mm
Pneumatic connection		Via sub-base			
Supply port	1	G1/8	G1/4	G3/8	G ¹ / ₂
Exhaust port	3/5	G1/8	G1/4	G3/8	G ¹ / ₂
Working port	2/4	G1/8	G1/4	G3/8	G ¹ / ₂
External pilot air supply port	14	M5	G1/8	G1/8	G ¹ /8
Pilot exhaust air port	12	M5	G1/8	G1/8	G ¹ /8

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Standard nominal flow rate [l/min]																
Valve function order code	VC	VV	N K	Н	Р	Q	R	M	0	J	D	В	E	G	SA	SB
Width 18 mm																
Flow rate of valve	700		600					750				700 330			-	-
Flow rate of valve on individual	500		500					600				500	1)	550	-	-
sub-base												330	2)			
Width 26 mm																
Flow rate of valve	1,350		1,250					1,40	00			1,40 700			1,400 ¹⁾ 700 ²⁾	700
Flow rate of valve on individual	1,100		1,100					1,20	00			1,20)0 ¹⁾		1,200 ¹⁾	700
sub-base												700	2)		700 ²⁾	
Width 42 mm																
Flow rate of valve	1,600		1,600					2,00	00			1,90 950			-	-
Flow rate of valve on individual	1,400		1,200					1,50	00			1,40)0 ¹⁾		-	-
sub-base												800	2)			
Width 52 mm																
Flow rate of valve	4,000	- 1	3,000					4,00	00			3,60	001)		I-	<u> </u>
												1,70	002)			
Flow rate of valve on individual	3,400	-	2,600					3,40	00			3,20			-	-
sub-base												1,70)0 ²⁾			

Switching position
 Mid-position

Operating and environmental condition	S
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note about the operating/	Lubricated operation possible (required during subsequent operation)
pilot medium	
Operating pressure [bar]	-0.9 +10
Ambient temperature [°C]	-5 +50
Certification	cULus recognized (OL)
CE marking	To EU Low Voltage Directive (including variants with round plug M12, VABS-S4R3-EX2, but not for variants with round
(see declaration of conformity)	plug M12, VABS-S4R3)
Protection class	IP65, NEMA 4 (for all types of signal transmission in assembled state)



Pneumatic characteristic data																	
Valve function order code	VC	VV	N	K	Н	Р	Q	R	M	0	J	D	В	G	Е	SA	SB
Direction of flow																	
Any	-		-	-	-	-	-	-								-	
Reversible only	-	-	-	-	-				-	-	-	-	-	-	-	-	-
Non-reversible		-				-	-	-	-	-	-	-	-	-	-		-
Reset method																	
Pneumatic spring				-						-	-	-	-	-	-		
Mechanical spring	-	-	-		-	-	-	-	-		-	-				-	-

Valve switching times																		
Valve function order code ¹⁾		VC	W	N	K	Н	Р	Q	R	M	0	J	D	В	G	Е	SA	SB
Width 18 mm, nominal opera	ating voltage	24 V D	C/110	V AC														
Switching times [ms]	On	12	12	12	12	12	25	25	25	22	12	 -	I –	15	15	15	<u> </u> -	<u> </u> -
	Off	30	30	30	30	30	12	12	12	28	38	-	-	44	44	44	-	-
	Changeo	-	-	-	-	-	-	-	-	-	-	11	13	-	-	-	-	-
	ver																	
Width 26 mm, nominal opera		24.1/ D	C/110	VAC														
<u> </u>		24 V D	20	20	20	20	32	32	32	25	20	Т	Τ_	22	22	22	9/22	10/10
Switching times [ms]	On Off	38	38	38	38	38	30	30	32	45	65	-	-	65	65	65	49	9/19 36
	Changeo	-	38	-	- 38	38	-	30	30	45	-	- 18	21	-	-	-	33	30
		_	-	-	-	-	-	-	-	-	-	18	21	-	-	_	33	32
	ver																	
Width 42 mm, nominal opera	ating voltage	24 V D	C															
Switching times [ms]	On	20	20	20	20	20	34	34	34	27	22	Ī-	T-	22	22	22	Ī-	Ī-
•	Off	38	38	38	38	38	28	28	28	45	60	-	 	65	65	65	-	-
	Changeo	-	-	 	-	-	-	-	-	-	-	16	19	-	-	-	-	-
	ver																	
						•			•			•				,		
Width 42 mm, nominal opera	ating voltage	110 V	AC															
Switching times [ms]	On	22	22	22	22	22	34	34	34	20	20	-	-	22	22	22	-	-
	Off	46	46	46	46	46	38	38	38	55	55	-	-	68	68	68	-	-
	Changeo	-	-	-	-	-	-	-	-	-	-	16	19	-	-	-	-	-
	ver																	
Width 52 mm, nominal opera	ating voltage	24 V D	C with				ion		_				,	,	,	,	,	
Switching times [ms]	On	14	-	20	20	20	30	30	30	40	20	-	-	23	23	23	-	-
	Off	35	-	35	35	35	30	30	30	45	60	-	-	60	60	60	-	-
	Changeo	-	-	-	-	-	-	-	-	-	-	18	18	-	-	-	-	_
	ver																	
Width 52 mm, nominal opera	ating voltage	110 V	ΔΓ															
Switching times [ms]	On	35	T_	35	35	35	50	50	50	70	25	Ι_	Τ_	30	30	30	Ι_	Ι_
Switching times [ins]	Off	70	-	70	70	70	65	65	65	90	110	-	-	100	100	100	-	-
	Changeo	-	-	70	70	70	-	-	-	90	110	35	35	100	100	-	-	-
	ver					1			1	1	1	رر	زر					_
	VCI	L		1		1	1	1	1	1	1		1	1	1	L	1	

Not for individual sub-base with round plug type VABS ...B-R3
 Order code SA, switching time 22 ms for control side 12, 9 ms for control side 14
 Order code SB, switching time 19 ms for control side 12, 9 ms for control side 14



Electrical data		
Acceptable current load at 40°C	[A]	2 (1 A per coil)
Protection class to EN 60529		IP65, NEMA 4 (for all types of signal transmission in assembled state)
Variants with round plug M12)	
Operating voltage range	[V DC]	24 ±10% (with variants with round plug M12 VABSR3)
Surge resistance	[kV]	0.8
Degree of contamination		3
Duty cycle	[%]	100%
Variants with cable connector		
Operating voltage range	[V AC]	110 ±10% (50 60 Hz) (with variants with cable and spring-loaded terminal VABSK1/C1)
Surge resistance	[kV]	4
Degree of contamination		3
Duty cycle	[%]	100%

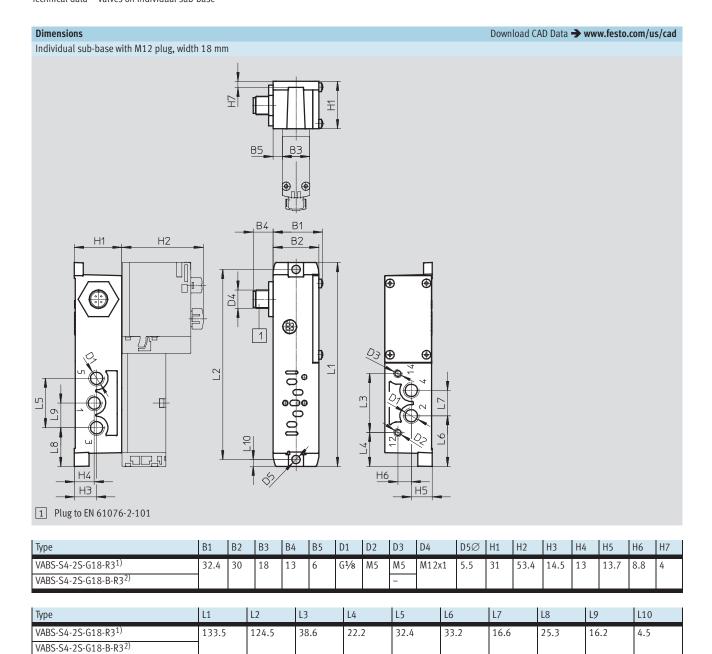
Note

A cable connector is needed to to protect against tensile load, ensure the IP protection class and twisting and bending.

Materials				
Width	18 mm	26 mm	42 mm	52 mm
Sub-base	Die-cast aluminium			Gravity die-cast aluminium
Valve	Die-cast aluminium, reinforce	d polyamide		
Seals	Nitrile rubber, elastomer (supp	port made of steel)		

Product weight [g]				
Width	18 mm	26 mm	42 mm	52 mm
Valves				
5/3-way solenoid valve	191	320	456	780
(code: B, G, E)				
5/3-way solenoid valve	-	301	_	_
(code: SA, SB)				
5/2-way valve, single solenoid	163	293	426	702
(code: M, O)				
5/2-way valve,	172	276	439	732
double solenoid (code: J, D)				
2x 3/2-way solenoid valve	190	335	442	740
(code: N, K, H, P, Q, R)				
2x 2/2-way solenoid valve	190	335	442	740
(code: VC, VV)				
Individual connection				
Individual sub-base	192	302	386	815

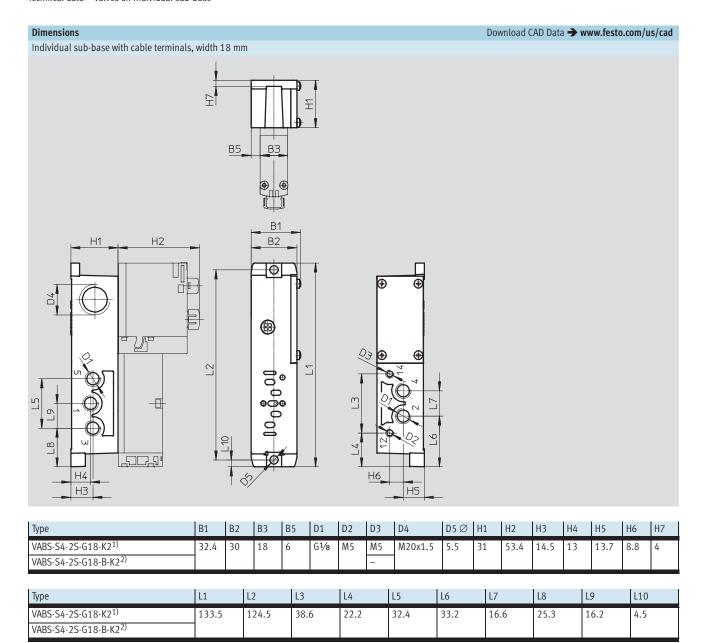




¹⁾ External pilot air supply

²⁾ Internal pilot air supply

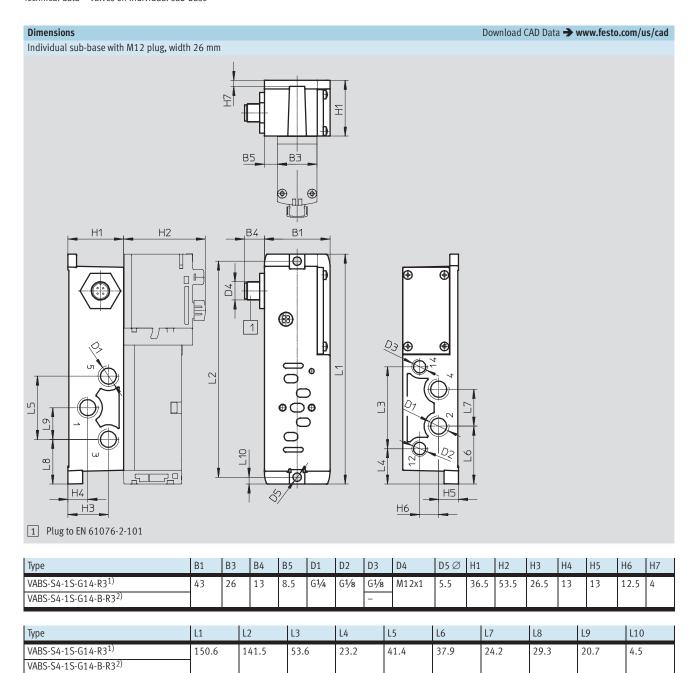
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¹⁾ External pilot air supply

²⁾ Internal pilot air supply

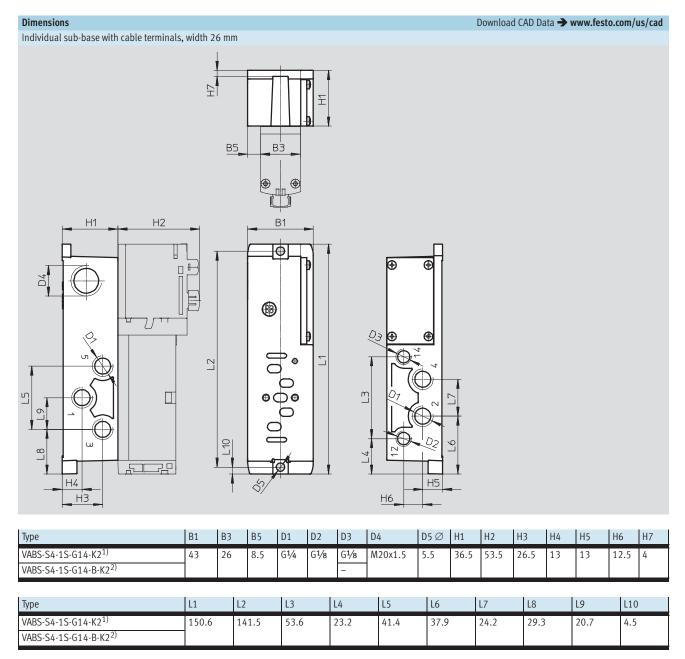




¹⁾ External pilot air supply

²⁾ Internal pilot air supply

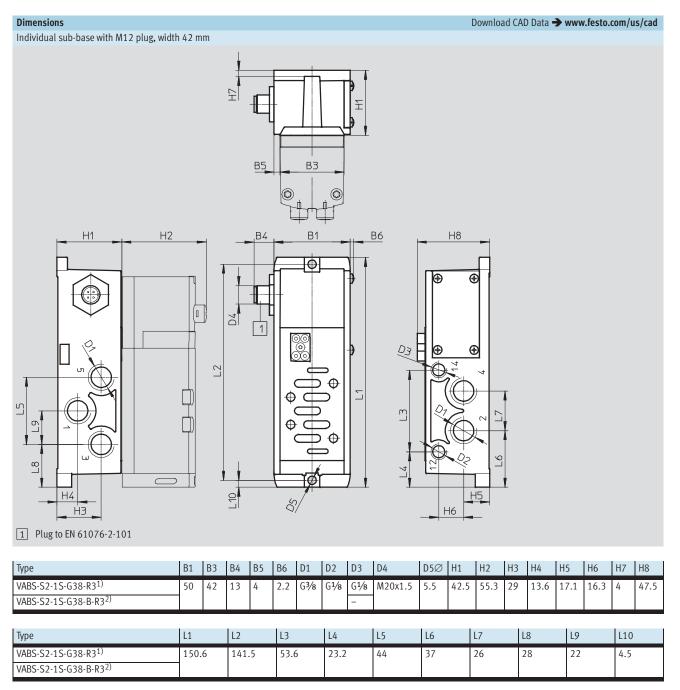
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¹⁾ External pilot air supply

²⁾ Internal pilot air supply

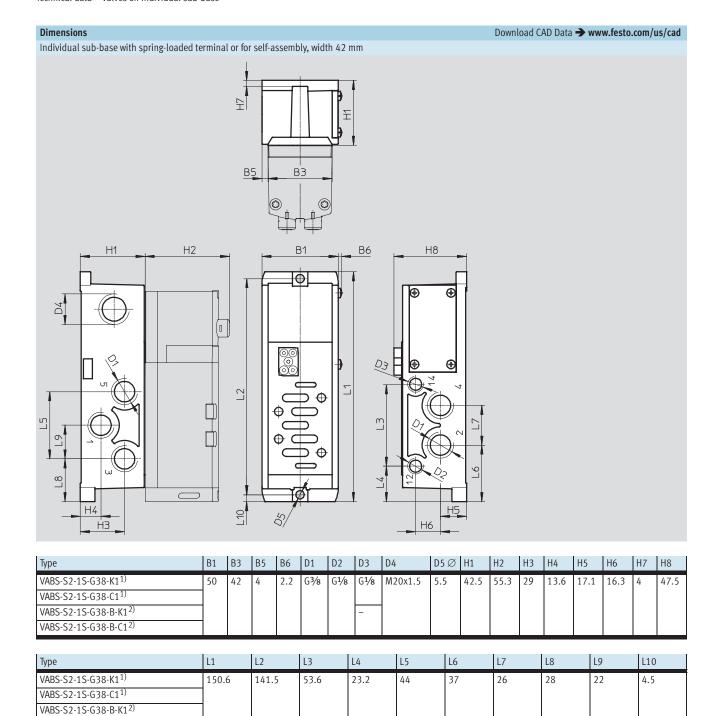
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¹⁾ External pilot air supply

²⁾ Internal pilot air supply

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¹⁾ External pilot air supply

VABS-S2-1S-G38-B-C1²⁾

Note: This product conforms to ISO 1179-1 and ISO 228-1

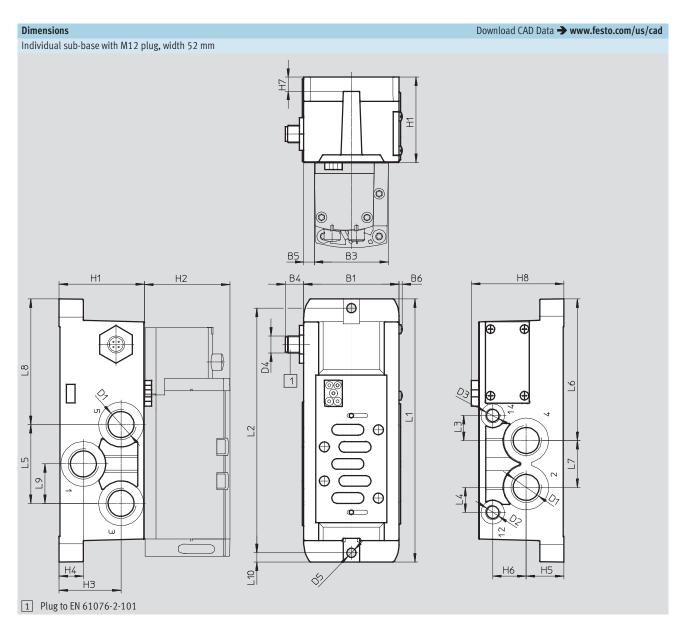
Note

Electrical connection

- VABS-...-K1: open end
- VABS-...-C1: spring-loaded terminal

²⁾ Internal pilot air supply



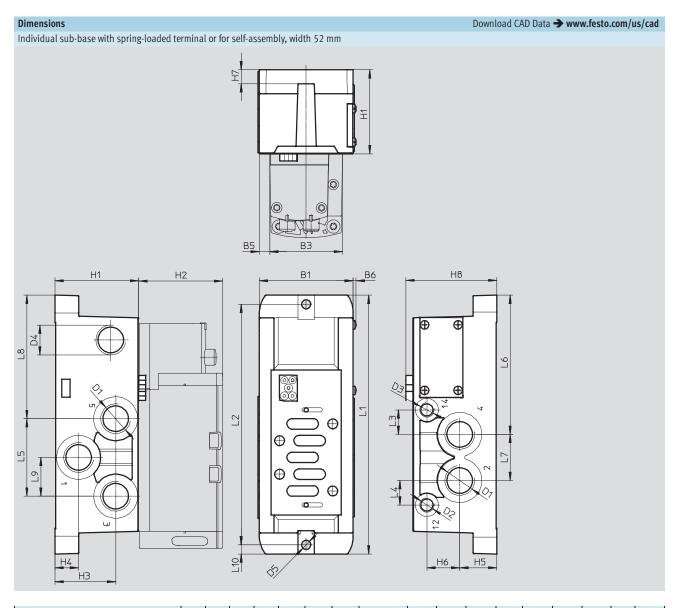


Туре	B1	В3	B4	B5	B6	D1	D2	D3	D4	D5Ø	H1	H2	Н3	H4	H5	Н6	H7	Н8
VABS-S2-2S-G12-R3 ¹⁾	67	52	13	7.5	2.2	G1/2	G1/8	G1/8	M12x1	6.5	60	60	43.5	17	26.5	23.5	10	65
VABS-S2-2S-G12-B-R3 ²⁾	1							-										

Туре	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
VABS-S2-2S-G12-R3 ¹⁾	185	172	17.5	17.5	55.4	99.5	33	88.3	27.7	6.5
VABS-S2-2S-G12-B-R3 ²⁾										

External pilot air supply
 Internal pilot air supply

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Туре	B1	B3	B5	B6	D1	D2	D3	D4	D5 Ø	H1	H2	Н3	H4	H5	Н6	H7	H8
VABS-S2-2S-G12-K1 ¹⁾	67	52	7.5	2.2	G1/2	G1/8	G1/8	M20x1.5	6.5	60	60	43.5	17	26.5	23.5	10	65
VABS-S2-2S-G12-C1 ¹⁾																	
VABS-S2-2S-G12-B-K1 ²⁾							-										
VABS-S2-2S-G12-B-C1 ²⁾																	

Туре	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
VABS-S2-2S-G12-K1 ¹⁾	185	172	17.5	17.5	55.4	99.5	33	88.3	27.7	6.5
VABS-S2-2S-G12-C1 ¹⁾										
VABS-S2-2S-G12-B-K1 ²⁾										
VABS-S2-2S-G12-B-C1 ²⁾										

¹⁾ External pilot air supply

Note: This product conforms to ISO 1179-1 and ISO 228-1

Note

Electrical connection

- VABS-...-K1: open end
- VABS-...-C1: spring-loaded terminal

²⁾ Internal pilot air supply

Valve terminals VTSA/VTSA-F Accessories – Individual connection



lering data			_		
	Description		Width	Part No.	Туре
dividual sub-ba	se, electrical connection with plug connector M12 (withou	ıt CE marking)			
10 300	Threaded connection, internal pilot air supply	Connections G1/8	18 mm	541070	VABS-S4-2S-G18-B-R3
		Connections G1/4	26 mm	541069	VABS-S4-1S-G14-B-R3
		Connections G3/8	42 mm	546104	VABS-S2-1S-G38-B-R3
		Connections G½	52 mm	555645	VABS-S2-2S-G12-B-R3
	Threaded connection, external pilot air supply	Connections G1/8	18 mm	541064	VABS-S4-2S-G18-R3
		Connections G1/4	26 mm	541063	VABS-S4-1S-G14-R3
		Connections G3/8	42 mm	546101	VABS-S2-1S-G38-R3
		Connections G½	52 mm	555640	VABS-S2-2S-G12-R3
		•			
dividual sub-ba	se, electrical connection via cable terminals				
	Threaded connection, internal pilot air supply	Connections G½8	18 mm	541067	VABS-S4-2S-G18-B-K2
1500		Connections G1/4	26 mm	541065	VABS-S4-1S-G14-B-K2
	Threaded connection, external pilot air supply	Connections G½8	18 mm	539723	VABS-S4-2S-G18-K2
		Connections G1/4	26 mm	539725	VABS-S4-1S-G14-K2
dividual sub-ba	se, electrical connection via spring-loaded terminal				
	Threaded connection, internal pilot air supply	Connections G3/8	42 mm	546762	VABS-S2-1S-G38-B-C1
		Connections G½	52 mm	555643	VABS-S2-2S-G12-B-C1
	Threaded connection, external pilot air supply	Connections G3/8	42 mm	546760	VABS-S2-1S-G38-C1
		Connections G ¹ / ₂	52 mm	555638	VABS-S2-2S-G12-C1
		•	•		
dividual sub-ba	se, electrical connection via cable (open end)				
	Threaded connection, internal pilot air supply	Connections G3/8	42 mm	546102	VABS-S2-1S-G38-B-K1
		Connections G ¹ / ₂	52 mm	555641	VABS-S2-2S-G12-B-K1
	Threaded connection, external pilot air supply	Connections G ³ / ₈	42 mm	546099	VABS-S2-1S-G38-K1
		Connections G½	52 mm	555636	VABS-S2-2S-G12-K1

Valve terminals VTSA/VTSA-F Accessories – Individual connection

Internet → connection technology, silencer, blanking plug



Ordering data				
	Description			Туре
Plug socket for electri	cal connection of individual valves			
	Angled socket, M12x1, 4-pin, type A, screw terminal			SEA-M12-4WD-PG7
Connecting cable for	electrical connection of individual valves at the individual electrical connection	on 6-way or 10	I-Way	
	Angled socket, M12x1, 4-pin Open end, 4-wire	5 m	164258	SIM-M12-4WD-5-PU
	Straight socket, M12x1, 5-pinOpen end, 3-wire	5 m	541364	NEBU-M12G5-K-5-LE3
	 Angled socket, M12x1, 5-pin Open end, 3-wire 	5 m	541370	NEBU-M12W5-K-5-LE3
	Modular system for connecting cables	-	-	NEBU → Internet: nebu
	e fittings, blanking plugs, silencers and			
·	ssories can be found in the chapter Accessories → page: 159 the individual search terms:			

Valve terminals VTSA/VTSA-F Accessories



Ordering data							
	Description	1			Part No.	Туре	PU ¹⁾
Multi-pin plug distri	butor						
	15-pin Sub-D socket/8x 3-pin M8 plugs		8 I/Os	177669	MPV-E/A08-M8	1	
	15-pin Sub-D socket/12x 3-pin M8 plugs			12 I/Os	177670	MPV-E/A12-M8	1
	15-pin cab	le/8x 5-pin M12 plugs		8 I/Os	177671	MPV-E/A08-M12	1
Push-in connector w	ith connecting	thread					
	G½ for	Tubing O.D. 6 mm	Plastic release ring Metal release ring		186096 558662	QS-G ¹ /8-6 NPQM-D-G18-Q6-P10	10 10
		Tubing O.D. 8 mm	Plastic release ring Metal release ring		186098 558663	QS-G½-8 NPQM-D-G18-Q8-P10	10 10
<u> </u>		Tubing O.D. 10 mm	Plastic release ring		190643	QS-G½-10	10
	G1/4 for	Tubing O.D. 8 mm	Plastic release ring		186099	QS-G ¹ / ₄ -8	10
			Metal release ring		558665	NPQM-D-G14-Q8-P10	10
		Tubing O.D. 10 mm	Plastic release ring Metal release ring		186101 558666	QS-G1/4-10 NPQM-D-G14-Q10-P10	10 10
		Tubing O.D. 12 mm	Plastic release ring Metal release ring		186350 558667	QS-G ¹ / ₄ -12 NPQM-D-G14-Q12-P10	10 10
	G3/8 for	Tubing O.D. 10 mm	Plastic release ring Metal release ring		186102 558669	QS-G3%-10 NPQM-D-G38-Q10-P10	10
		Tubing O.D. 12 mm	Plastic release ring		186114	QS-G3/8-12-I	10
	G½ for	Tubing O.D. 12 mm	Metal release ring Plastic release ring		558670 186104	NPQM-D-G38-Q12-P10 QS-G½-12	10
		T.I. O.D. 4/	Metal release ring		558672	NPQM-D-G12-Q12-P10	10
		Tubing O.D. 14 mm	Metal release ring		570451 186105	NPQM-D-G12-Q14-P10 QS-G ¹ / ₂ -16	1
		Tubing O.D. 16 mm	Plastic release ring		100103	Q3-U72-10	1
Female hose connec	tor						
	For right-hand end plate			G3/4	3613	N-3/4-P-19	1
				R1	572260	N-1-P-19	1
	For adapte	r plate		R1	572260	N-1-P-19	1

¹⁾ Packaging unit

Valve terminals VTSA/VTSA-F Accessories

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Ordering data			Part No.	Tuno	PU ¹⁾
	Description		Part No.	Туре	PU+)
ilencer					
(C)	Connecting thread	G1/8	6841	U-1/8-B	1
		G1/4	2316	U-1/4	1
		G ¹ / ₂	6844	U-1/2-B	1
		G3/4	6845	U-3/4-B	1
		G1	151990	U-1-B	1
lanking plug					
lanking plug		1	10010	B 11-	
	Connecting thread	M5	3843	B-M5	10
		G1/8	3568	B-1/8	10
		G1/4	3569	B-1/4	10
		G ¹ / ₂	3571	B-1/2	10
		G3/4	3572	B-3/4	1
		G1	5763	B-1	1
		<u>'</u>	I		
ther pneuma	atic connection accessories				
selection of	possible fittings, blanking plugs and silencers can be	found			
n the Interne	et via the individual search terms:				
iternet 👈 co	onnection technology, silencer, blanking plug				

¹⁾ Packaging unit

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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