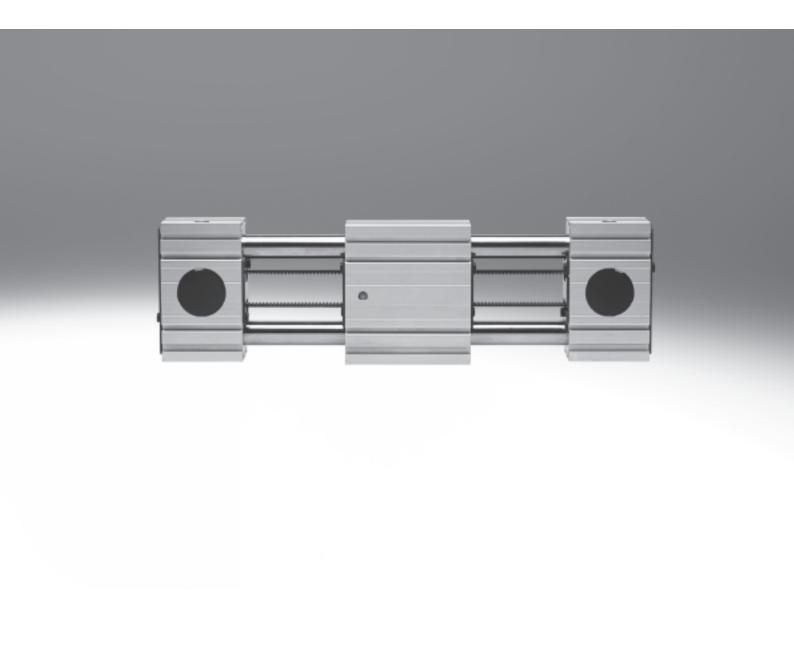
# **FESTO**



Selection aid

# Overview of toothed belt and spindle axes

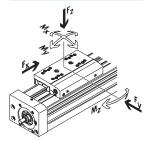
Toothed belt axes

- Speeds of up to 10 m/s
- $\bullet\,$  Acceleration of up to 50 m/s  $^2$
- Repetition accuracy of up to ±0.08 mm
- Strokes of up to 8,500 mm (longer strokes on request)
- Flexible motor mounting

# Spindle axes

- Speeds of up to 2 m/s
- $\bullet\,$  Acceleration of up to 20 m/s  $^2$
- Repetition accuracy of up to  $\pm 0.003$  mm
- Strokes of up to 3,000 mm





Toothed belt axes						
Туре	F <sub>X</sub>	V	Mx	Му	Mz	Properties
	[N]	[m/s]	[Nm]	[Nm]	[Nm]	
Heavy-duty recirculating ball	bearing guid	е				
EGC-HD-TB						
	450	3	140	275	275	Flat drive unit with rigid, closed profile
33.00	1,000	5	300	500	500	Precision, resilient DUO guide rail
	1,800	5	900	1,450	1,450	Ideal as a basic axis for linear gantries and cantilever axes
						<u>I</u>
Recirculating ball bearing gui	de					
EGC-TB-KF		_				,
	50	3	3.5	10	10	Rigid, closed profile
	100	5	16	132	132	Precision, resilient guide rail
	350	5	36	228	228	Small drive pinions reduce necessary driving torque
	800	5	144	680	680	Space-saving position sensing
	2,500	5	529	1,820	1,820	
ELGR-TB		1	T		,	
	50	3	2.5	20	20	Cost-optimised rod guide
	100	3	5	40	40	Ready-to-install unit
	350	3	15	124	124	Resilient ball bearings for dynamic operation
				I		<u>I</u>
Roller bearing guide						
ELGA-TB-RF						
<u> </u>	350	10	11	40	40	Heavy-duty roller bearing guide
	800	10	30	180	180	Guide and toothed belt protected by cover strip
	1,300	10	100	640	640	Speeds of up to 10 m/s
						Lower weight than axes with guide rails
Plain-bearing guide						
ELGA-TB-G						
	350	5	5	30	10	Guide and toothed belt protected by cover strip
	800	5	10	60	20	For simple handling tasks
	1,300	5	120	120	40	As an actuator for external guides
	1,500		120	120	7.5	Insensitive to harsh environmental conditions
ELGR-TB-GF						
(A)	50	1	1	10	10	Cost-optimised rod guide
	100	1	2.5	20	20	Ready-to-install unit
	350	1	1	40	40	Heavy-duty plain bearings for use in harsh environmental
						conditions

# **Electromechanical drives**



Selection aid

# Overview of toothed belt and spindle axes

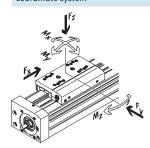
Toothed belt axes

- Speeds of up to 10 m/s
- Acceleration of up to 50 m/s<sup>2</sup>
- Repetition accuracy of up to ±0.08 mm
- Strokes of up to 8,500 mm (longer strokes on request)
- Flexible motor mounting

# Spindle axes

- Speeds of up to 2 m/s
- $\bullet\,$  Acceleration of up to 20 m/s<sup>2</sup>
- Repetition accuracy of up to  $\pm 0.003$  mm
- Strokes of up to 3,000 mm

# Coordinate system



Spindle axes						
Туре	F <sub>X</sub>	V	Mx	My	Mz	Properties
	[N]	[m/s]	[Nm]	[Nm]	[Nm]	
Heavy-duty recirculating ball	bearing guid	е				
EGC-HD-BS						
	300	0.5	140	275	275	Flat drive unit with rigid, closed profile
	600	1.0	300	500	500	Precision, resilient DUO guide rail
	1,300	1.5	900	1,450	1,450	Ideal as a basic axis for linear gantries and cantilever axes
Recirculating ball bearing gui	de					
EGC-BS-KF						
	300	0.5	16	132	132	Rigid, closed profile
	600	1.0	36	228	228	Precision, resilient guide rail
	1,300	1.5	144	680	680	For extremely high requirements for speed, acceleration and torque
	3,000	2.0	529	1,820	1,820	resistance
						Space-saving position sensing
EGSK						
	57	0.33	13	3.7	3.7	Spindle axes with maximum precision, compactness and rigidity
	133	1.10	28.7	9.2	9.2	Recirculating ball bearing guide and ball screw without caged ball
	184	0.83	60	20.4	20.4	bearings
	239	1.10	79.5	26	26	Standard designs in stock
	392	1.48	231	77.3	77.3	
EGSP						
	112	0.6	36.3	12.5	12.5	Spindle axes with maximum precision, compactness and rigidity
	212	0.6	81.5	31.6	31.6	Recirculating ball bearing guide with caged ball bearings
	466	2.0	90.3	32.1	32.1	Ball screw sizes 33, 46 with caged ball bearings
	460	2.0	258	94	94	



Key features

### At a glance

- Ideal price/performance ratio
- Ready-to-install unit for quick and easy configuration
- Excellent reliability thanks to tested service life of 5,000 km
- Motor assembly possible on 4 sides with identical mounting accessories
- Complete kit for simple and space-saving solution for end-position sensing
- Plain-bearing guide
- For small loads
- Operating behaviour with torque load = Average
- Guide backlash = 0.05 mm (on delivery)
- Recirculating ball bearing guide
  - For medium loads
  - Operating behaviour under torque load = Very good
  - Backlash-free guide (preloaded guide elements)

# Applications

- Pick and Place with effective loads of up to 15 kg
- Positioning and handling with low process forces
- Actuation of guard doors in processing machines

#### Characteristic values of the axes

The specifications shown in the table are maximum values.

The precise values for each of the variants can be found in the relevant technical data.

Version	Size	Working stroke	Speed	Repetition	Feed force	Guide ch	aracteristics			
				accuracy		Forces a	nd torque:	S		
						Fy	Fz	Mx	Му	Mz
		[mm]	[m/s]	[mm]	[N]	[N]	[N]	[Nm]	[Nm]	[Nm]
<u> </u>	35	50 800	3	±0.1	50	50	50	2.5	20	20
	45	50 1,000	3	±0.1	100	100	100	5	40	40
	55	50 1,500	3	±0.1	350	300	300	15	124	124

#### Note

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Key features

# Complete system comprising toothed belt axis, motor, motor controller and motor mounting kit

Toothed belt axis with recirculating ball bearing or plain-bearing guide



### Motor







- 1 Servo motor EMMS-AS
- 2 Stepper motor EMMS-ST

#### Note

A range of specially adapted complete solutions is available for the toothed belt axis ELGR and the motors.

# Motor controller







- 1 Servo motor controller CMMP-AS, CMMS-AS
- 2 Stepper motor controller CMMS-ST

### Motor mounting kit

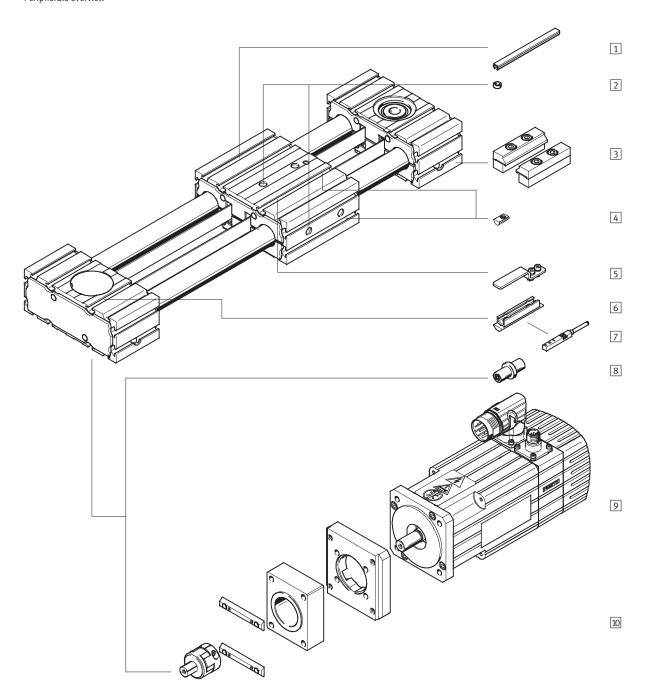
**→** 25





Kit comprising:

- Motor flange
- Coupling housing
- Coupling
- Screws
- Slot nuts



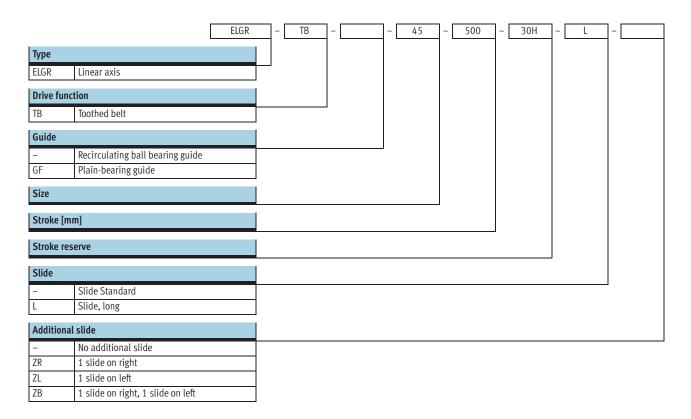


Peripherals overview

Varia	ariants and accessories							
	Туре	Brief description	→ Page/Internet					
1	Slot cover	For protecting against ingress of dirt	28					
	NC							
2	Centring sleeve	For centring loads and attachments on the slide	28					
	ZBH	• 2 centring sleeves included in the scope of delivery of the axis						
3	Profile mounting	For mounting the axis on the bearing cap	26					
	MA							
4	Slot nut	For mounting attachments	28					
	NM							
5	Switching lug	For sensing the slide position	26					
	SA, SB							
6	Sensor bracket	Adapter for mounting the inductive proximity sensors on the axis	26					
	SA, SB							
7	Proximity sensor, slot type 8	Inductive proximity sensor, for slot type 8	29					
	SA, SB	• The order code SA, SB includes 1 switching lug and 1 sensor bracket						
		in the scope of delivery						
8	Drive shaft	Can be used as an alternative interface if required	28					
	EA	<ul> <li>The axis/motor combinations → 25 do not require a drive shaft</li> </ul>						
9	Motor	Motors specially matched to the axis, with or without brake	25					
	EMMS							
10	Axial kit	For axial motor mounting (comprising: coupling, coupling housing and motor flange)	25					
	EAMM							
-	Connecting cable	For proximity sensor (order code SA and SB)	29					
	NEBU							

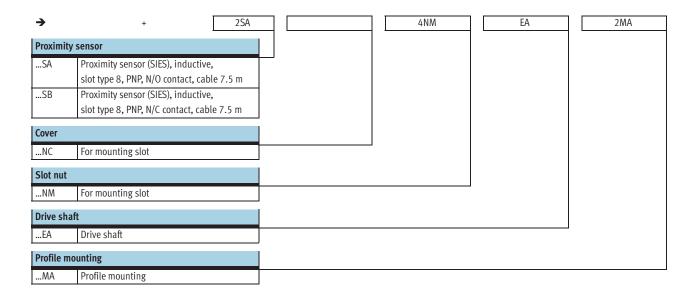
**FESTO** 

Type codes





Type codes



**FESTO** 

Technical data

Function



-N- Size 35 ... 55
-T- Stroke length 50 ... 1,500 mm

www.festo.com/en/ Spare\_parts\_service



General technical data						
Size		35	45	55		
Constructional design		Electromechanical linear a	axis with toothed belt			
Guide		Recirculating ball bearing	guide			
		Plain-bearing guide				
Mounting position		Any				
Working stroke	[mm]	50 800	50 1,000	50 1,500		
Max. feed force F <sub>x</sub>	[N]	50	100	350		
Max. no-load torque	[Nm]	0.1	0.2	0.4		
Max. driving torque	[Nm]	0.46	1.24	5		
Max. no-load resistance to displacement	[N]	10.8	16.1	27.9		
Max. speed						
Recirculating ball bearing guide	[m/s]	3				
Plain-bearing guide [m/s]		1				
Max. acceleration <sup>1)</sup>	[m/s <sup>2</sup> ]	50				
Repetition accuracy	[mm]	±0.1				

 $<sup>1) \</sup>quad \text{The max. acceleration is dependent on the moving load, the driving torque and the max. feed force} \\$ 

Operating and environmental conditions							
Ambient temperature							
Recirculating ball bearing guide	[°C]	-10 +50					
Plain-bearing guide	[°C]	0 +40					
Degree of protection		IP20					
Duty cycle	[%]	100					

Weight [kg]			
Size	35	45	55
Recirculating ball bearing guide			
Basic weight with 0 mm stroke <sup>1)</sup>			
Slide standard	1.5	3.2	5.4
Slide long	1.9	4.3	7.4
Additional weight per 1,000 mm stroke	2.5	5.0	7.8
Moving load	0.5	1.1	1.9
Slide			
Slide standard	0.5	1.0	1.8
Slide long	0.8	1.7	3.0
Additional slide	0.4	0.9	1.7

<sup>1)</sup> Incl. slide



Technical data

Weight [kg]			
Size	35	45	55
Plain-bearing guide			
Basic weight with 0 mm stroke <sup>1)</sup>			
Slide standard	1.4	3.1	5.1
Slide long	1.9	4.3	7.3
Additional weight per 1,000 mm stroke	2.5	5.0	7.8
Moving load	0.4	0.9	1.5
Slide			
Slide standard	0.4	0.9	1.5
Slide long	0.7	1.6	2.8
Additional slide	0.3	0.7	1.3

#### 1) Incl. slide

Toothed belt				
Size		35	45	55
Pitch	[mm]	2	3	3
Tensile stress <sup>1)</sup>	[%]	0.094	0.08	0.21
Width	[mm]	10	15	19.3
Effective diameter	[mm]	18.46	24.83	28.65
Feed constant	[mm/rev.]	58	78	90

### 1) At max. feed force

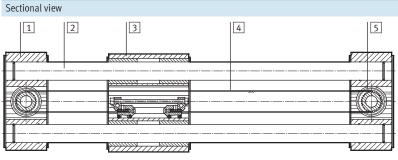
Ma	ass moment of inertia				
Siz	ze		35	45	55
Jo					
	Slide standard	[kg mm <sup>2</sup> ]	40.26	155.13	360.48
	Slide long	[kg mm <sup>2</sup> ]	66.50	271.52	638.74
Js	per metre stroke	[kg mm <sup>2</sup> /m]	0.26	1.06	1.88
Jι	per kg working load	[kg mm <sup>2</sup> /kg]	85.19	154.13	205.21
$J_{W}$	Additional slide	[kg mm <sup>2</sup> ]	36.75	136.55	301.92

The mass moment of inertia  $J_A$  of the entire axis is calculated as follows:

 $J_A = J_O + K \times J_W + J_S \times W$  working stroke [m] +  $J_L \times m_{effective load}$  [kg]

K = Number of additional slides

# Materials



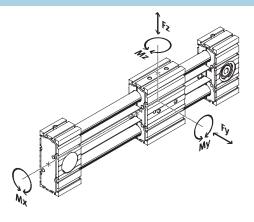
Axis		
1	Bearing cap, profile	Wrought aluminium alloy, anodised
2	Guide rods	Steel
3	Slide, profile	Wrought aluminium alloy, anodised
4	Toothed belt	Polychloroprene with glass cord and nylon coating
5	Belt pulley	High-alloy stainless steel
	Note on materials	RoHS-compliant
		Contains PWIS (paint-wetting impairment substances)

Technical data

#### Characteristic load values

The indicated forces and torques refer to the centre of the guide. The point of application of force is the point where the centre of the guide and the longitudinal centre of the slide intersect.

These values must not be exceeded during dynamic operation. Special attention must be paid to the cushioning phase.



If the axis is subjected to more than two of the indicated forces and torques simultaneously, the following equation must be satisfied in addition to the indicated maximum loads:

Calculating the load comparison factor:

$$f_v = \frac{\left|F_{y,dyn}\right|}{Fy_{max.}} + \frac{\left|F_{z,dyn}\right|}{Fz_{max.}} + \frac{\left|M_{x,dyn}\right|}{Mx_{max.}} + \frac{\left|M_{y,dyn}\right|}{My_{max.}} + \frac{\left|M_{z,dyn}\right|}{Mz_{max.}} \leq 1$$

Permissible forces and	torques for a service						
Guide		Plain-bearir	ng guide		Recirculatin	g ball bearing guide	
Size		35	45	55	35	45	55
Fy <sub>max.</sub> , Fz <sub>max</sub>	[N]	50	100	300	50	100	300
Slide standard		•	•	•	•	•	•
Mx <sub>max</sub> .	[Nm]	1	2.5	5	2.5	5	15
My <sub>max</sub> .	[Nm]	4	8	16	8	16	48
Mz <sub>max</sub> .	[Nm]	4	8	16	8	16	48
Slide long				•			
Mx <sub>max</sub> .	[Nm]	1	2.5	5	2.5	5	15
My <sub>max</sub> .	[Nm]	10	20	40	20	40	124
Mz <sub>max</sub> .	[Nm]	10	20	40	20	40	124

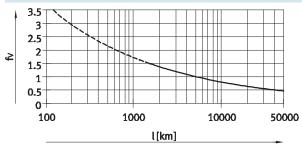
### Service life

The service life of the guide depends on the load. To provide a rough indication of the service life of the guide, the graph below plots the load comparison factor  $f_{\text{V}}$  against the service life.

This graph only shows theoretical values. Consultation with your local contact person at Festo is mandatory

for load comparison factors  $f_{V}$  greater than 1.5.

### Load comparison factor f<sub>c</sub> as a function of service life



#### Example:

A user wants to move an X kg load. Using the above calculation gives a value of 1.5 for the load comparison factor f<sub>V</sub>. According to the graph, the guide would have a service life of

approx. 1,500 km. Reducing the acceleration reduces the Mz and My values. A load comparison factor of 1 now gives a service life of 5,000 km.

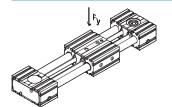
### Note

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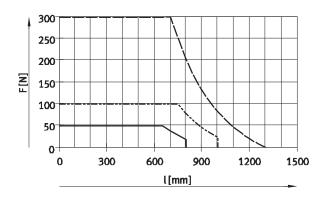




# Max. load with flat mounting position



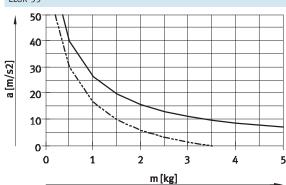
The characteristics in the graph correspond to the max. recommended deflection of 0.5 mm. In this case, the axis can no longer support the maximum load past a certain stroke length.

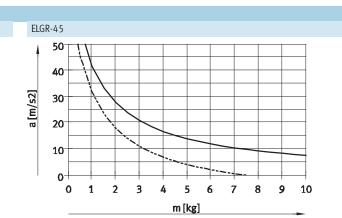


ELGR-TB-35
----- ELGR-TB-45
---- ELGR-TB-55

# Maximum acceleration a as a function of applied load m

ELGR-35





# ELGR-55

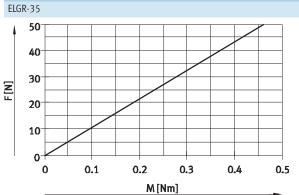
50 40 30 20 10 0 5 10 15 20 25 30 m[kg]

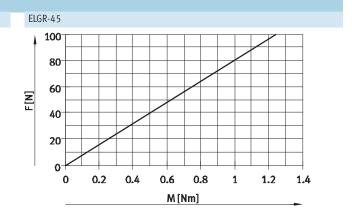
----- Horizontal

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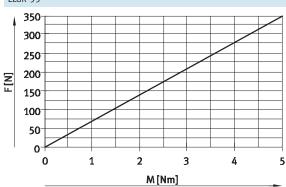
Technical data



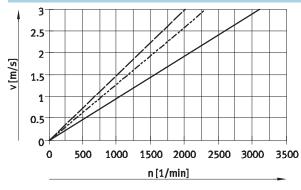




# ELGR-55



# Speed v as a function of rotational speed n



ELGR-TB-35
----- ELGR-TB-45
----- ELGR-TB-55



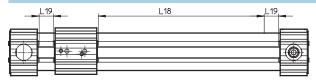


#### Min. nominal stroke

With standard slide or long slide L with additional slide ZR/ZL/ZB

Size		35			45			55			
Variant		-/L	ZR/ZL	ZB	-/L	ZR/ZL	ZB	-/L ZR/ZL ZB			
Min. nominal stroke	[mm]	50	126	202	50	146	242	50	166	282	

#### Stroke reserve



- The stroke reserve is a safety distance available on both sides of the axis in addition to the nominal stroke
- The sum of the stroke length and 2x the stroke reserve must not exceed the maximum working stroke
- L18 = Nominal stroke L19 = Stroke reserve
- L19 Stioke leselve
- The stroke reserve length can be freely selected
- The stroke reserve is defined in the modular product system using the "Stroke reserve" feature.

#### Example:

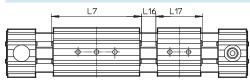
Type ELGR-TB-45-500-20H-...

Nominal stroke = 500 mm 2x stroke reserve = 40 mm

Total stroke = 540 mm (540 mm = 500 mm + 2x 20 mm)

#### Working stroke reduction

With standard slide or extra-long slide L with additional slide ZR/ZL/ZB



- For a toothed belt axis with additional slide, the working stroke is reduced by the length of the additional slide and the distance between both slides
- When ordering the extra-long slide
   L variant, the additional slide is not extended

L7 = Slide length

L16 = Distance between both

slides

L17 = Additional slide length

#### Example:

Type ELGR-TB-35-500-...-ZR

Working stroke without

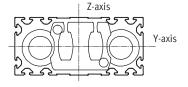
additional slide = 500 mm

L16 = 10 mm L7, L17 = 76 mm Working stroke with

additional slide = 414 mm (500 mm - 10 mm - 76 mm)

Dimensions - Additional slid	le			
Size		35	45	55
Length L17	[mm]	76	96	116
Distance between the slides	[mm]	≥ 0		
L16				

# 2nd moment of area

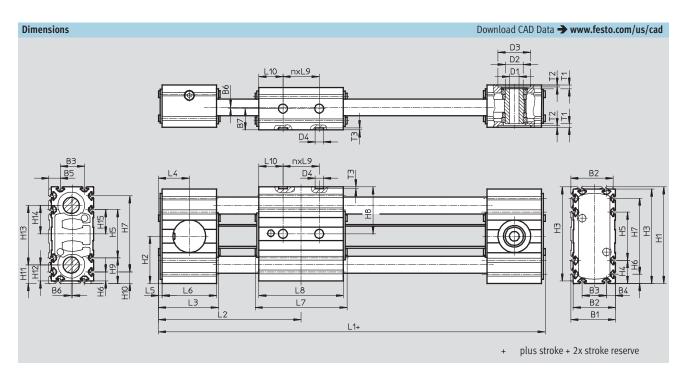


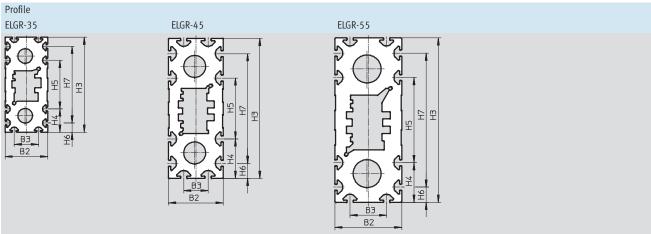
Size		35	45	55
ly	[mm <sup>4</sup> ]	3.77x10 <sup>3</sup>	1.57x10 <sup>4</sup>	3.83x10 <sup>4</sup>
lz	[mm <sup>4</sup> ]	1.89x10 <sup>5</sup>	8.08x10 <sup>5</sup>	1.85x10 <sup>6</sup>

### Recommended deflection limits

Adherence to a maximum deflection of 0.5 mm is recommended so as not to impair the functional performance

of the axes. Greater deformation can result in increased friction, greater wear and reduced service life. Technical data





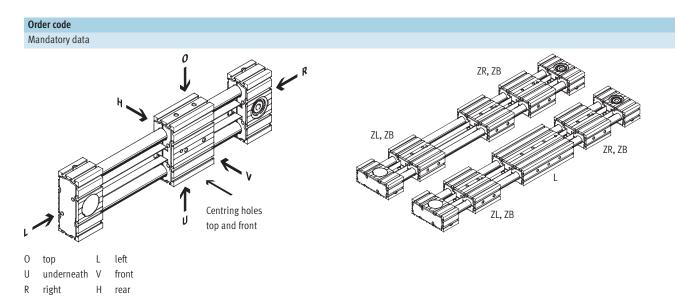


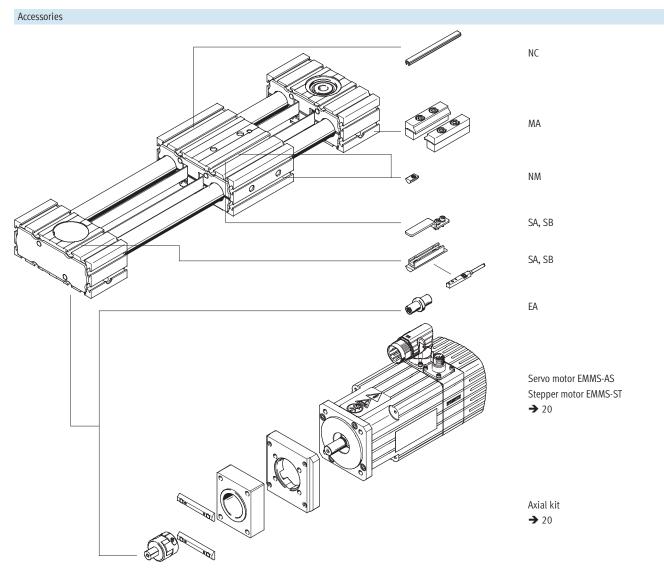
Technical data

Size	B1	B2	В3	B4	B5	В6	B7	D1 Ø H7	D2 Ø	D3 Ø H7	D4 ∅ H7	H1	H2	Н3	H4	H5	Н6	H7	Н8	H9
ELGR-35 ELGR-35-L	- 37	35	20	7.5	9.5		17.5	8	15	27		80	39	78	19	40	7.5	63	39	21
ELGR-45 ELGR-45-L	47	45	20	12.5	14.5	1	22.5	10	20	38	7	117	57.5	115	32.5	50	12.5	90	57.5	34.5
ELGR-55 ELGR-55-L	- 57	55	30	12.5	14.5		27.5	16	25	48		137	67.5	135	32.5	70	12.5	110	67.5	34.5
Size	H10																			
	1110	H11	H12	H13	H14	H15	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	n	T1	T2	T3 +0.1
ELGR-35 ELGR-35-L	9.5	H11 15.5	H12	H13	H14 23.5	H15	178 248	89 124	L3 - 51	L4 25.5	L5	L6 45	76 146	70 140	L9 - 30	20 40	n 1 2	T1 3.1	T2	
							178	89			L5 3		76	70		20	1			

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Ordering data – Modular products







Ordering data – Modular products

Module No.   560505   560506   560507	ELGR -TB -GF	ELGR -TB
Design Drive type Toothed belt Sizes Recirculating ball bearing guide Plain-bearing guide Plain-bearing guide Stroke length [mm] 50 800 50 1,000 50 1,500 11 Stroke reserve [mm] 0 999 (0 = no stroke reserve) 1  Slide design Standard slide Slide, long No additional slide 1 slide on right 1 slide on left 1 slide on right, 1 slide on left 2  Accessories Accessories enclosed separately Proximity sensor (SIES), 1 6	-TB -GF	
Drive type  Toothed belt  Recirculating ball bearing guide Plain-bearing guide  Sizes  Stroke length [mm] 50 800 50 1,000 50 1,500 1  Stroke reserve [mm] 0999 (0 = no stroke reserve)  Slide design  Standard slide Slide, long  Additional slide  No additional slide  1 slide on right 1 slide on left 1 slide on right, 1 slide on left  Accessories  Accessories  Accessories enclosed separately  Proximity sensor (SIES),  1 6	-TB -GF	
Guide   Recirculating ball bearing guide   Plain-bearing guide	-GF  	-TB
Sizes   35   45   55     Stroke length   [mm]   50 800   50 1,000   50 1,500   1     Stroke reserve   [mm]   0 999 (0 = no stroke reserve)   1     Slide design   Standard slide   Slide, long	 H	
Sizes   35   45   55     Stroke length   [mm]   50 800   50 1,000   50 1,500   1     Stroke reserve   [mm]   0 999 (0 = no stroke reserve)   1     Slide design   Standard slide	 H	
Stroke length	H	
Stroke reserve [mm] 0999 (0 = no stroke reserve) 1  Slide design Standard slide Slide, long  Additional slide No additional slide 1 slide on right 1 slide on left 1 slide on right, 1 slide on left 2 Accessories Accessories Accessories enclosed separately  Proximity sensor (SIES), 1 6	H	
Slide design  Standard slide Slide, long  Additional slide  No additional slide  1 slide on right 1 slide on left 2 slide on right, 1 slide on left 2 slide on right, 1 slide on left 2 slide on sight, 1 slide on left 2 slide on right, 1 slide on left 2 slide on right, 1 slide on left 3 slide on left 4 slide on left 5 slide on left 5 slide on left 6 slide on right, 1 slide on left 7 slide on left 8 slide on left 9 slide on right, 1 slide on left 2 slide on left 3 slide on left 4 slide on left 5 slide on left 6 slide on left 7 slide on left 7 slide on left 8 slide on left 9 slide on lef		-
Slide, long  Additional slide  No additional slide  1 slide on right  1 slide on left  1 slide on right, 1 slide on left  2  Accessories  Accessories enclosed separately  Proximity sensor (SIES),  1 6	-L	
Additional slide  No additional slide  1 slide on right  1 slide on left  1 slide on right, 1 slide on left  2  Accessories  Accessories enclosed separately  Proximity sensor (SIES),  1 6	-L	_
1 slide on right 2 1 slide on left 2 slide on left 1 slide on right, 1 slide on left 2 Accessories Accessories enclosed separately Proximity sensor (SIES), 1 6		
1 slide on left 2 1 slide on right, 1 slide on left 2 Accessories Accessories enclosed separately Proximity sensor (SIES), 1 6		
1 slide on right, 1 slide on left  Accessories Accessories enclosed separately  Proximity sensor (SIES), 1 6	-ZR	
Accessories Accessories enclosed separately  Proximity sensor (SIES), 1 6	-ZL	
Proximity sensor (SIES), 1 6	-ZB	
	+	+
N/O contact, cable 7.5 m, incl.	SA	
switching lug and sensor bracket		
Proximity sensor (SIES), 1 6	SB	
inductive, slot type 8, PNP,		
N/C contact, cable 7.5 m, incl.		
switching lug and sensor bracket		
Mounting slot cover – 1 50 (1=2 pieces, 500 mm in length)	NC	
Slot nut for mounting slot 1 99	NM	
Drive shaft 1 4  Profile mounting 1 2	EA	

 1
 -...
 The sum of the stroke length and

 2
 ZR, ZL, ZB
 Working stroke reduction → 15

 The sum of the stroke length and 2x the stroke reserve in mm must not exceed the maximum stroke length

Size	35			45			55			
Variant		-/L	ZR/ZL	ZB	-/L	ZR/ZL	ZB	-/L ZR/ZL ZB		
Min. nominal stroke	[mm]	50	126	202	50	146	242	50	166	282

Transfer order co	ode										
	ELGR	_	ТВ	-	-	_	_	+			

Accessories

	ombinations with axial kit – With	_		Technical data → Internet: eam
Motor	Axial kit	Axial kit consisting of:	1	
		Motor flange	Coupling	Coupling housing
		E III	W. B. B. B.	
Туре	Part No.	Part No.	Part No.	Part No.
	Туре	Туре	Туре	Туре
ELGR-35				
With servo motor				
EMMS-AS-55	1133400	558176	557999	1133397
	EAMM-A-R27-55A	EAMF-A-38A-55A	EAMD-19-15-9-8X10	EAMK-A-R27-38A
With stepper motor	•			
EMMS-ST-57	1133403	560692	561292	1133397
	EAMM-A-R27-57A	EAMF-A-38A-57A	EAMD-16-15-6.35-8X10	EAMK-A-R27-38A
		•	•	•
ELGR-45				
With servo motor				
EMMS-AS-70	1133401	558018	558000	1133398
	EAMM-A-R38-70A	EAMF-A-38A-70A	EAMD-25-22-11-10X12	EAMK-A-R38-38A
With stepper motor				
EMMS-ST-57	1578138	560692	561293	1133398
	EAMM-A-R38-57A	EAMF-A-38A-57A	EAMD-25-22-6.35-10X12	EAMK-A-R38-38A
EMMS-ST-87	1133404	560693	558000	1133398
	EAMM-A-R38-87A	EAMF-A-38A-87A	EAMD-25-22-11-10X12	EAMK-A-R38-38A
ELGR-55				
With servo motor				
EMMS-AS-70	1578139	558025	558001	1133399
	EAMM-A-R48-70A	EAMF-A-48A-70A	EAMD-32-32-11-16X20	EAMK-A-R48-48A
EMMS-AS-100	1133402	558020	558002	1133399
	EAMM-A-R48-100A	EAMF-A-48A-100A	EAMD-42-40-19-16X25	EAMK-A-R48-48A
With stepper motor				
EMMS-ST-87	1133405	560695	558001	1133399
	EAMM-A-R48-87A	EAMF-A-48A-87A	EAMD-32-32-11-16X20	EAMK-A-R48-48A



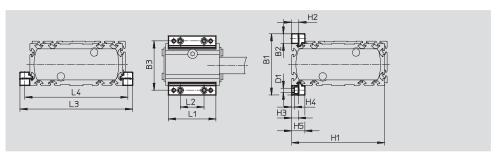
Accessories

Profile mounting MUE

(order code MA)

Material: Anodised aluminium Conforms to RoHS





Dimensions and o	ordering data							
For size	B1	B2	В3	D1 Ø	H1	H2	Н3	H4
35	51	8	43	3.4	78	6	5.5	2.3
45	69	12	57	5.5	115	10	9	3.2
55	79	12	67	5.5	135	10	9	3.2

For size	H5	L1	L2	L3		Weight [g]	Part No. Type
35	11	40	20	94	86	20	558042 MUE-50
45	17.5	52	40	139	127	32	562238 MUE-45
55	17.5	52	40	159	147	32	562238 MUE-45

Sensor bracket EAPM-...-SHS, switch lug EAPM-...-SLS

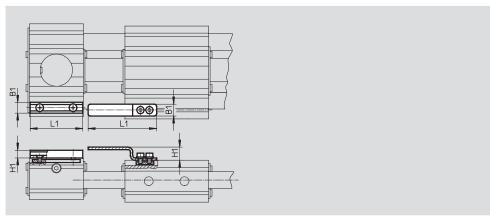
(order code SA/SB)

Materials:

Switch lug: Galvanised steel Sensor bracket: Anodised wrought

aluminium alloy Conforms to RoHS



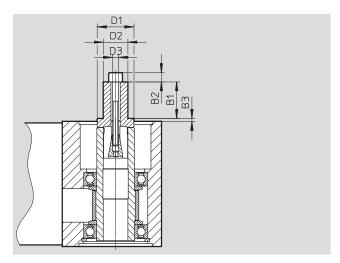


Dimensions and o	rdering data					
For size	B1	H1	L1	Weight	Part No.	Туре
				[g]		
Sensor bracket						
35, 45, 55	9	6.5	44	20	567537	EAPM-L4-SHS
Switch lug						
35, 45, 55	10	11	57.5	15	567538	EAPM-L4-SLS

Accessories

Drive shaft EAMB Alternative interface (order code EA)





Dimensions and o	ordering data								
For size	B1	B2	В3	D1	D2	D3	Weight	Part No.	Туре
				Ø	Ø		[g]		
35	12	3	3,9	16	8	M4	20	558034	EAMB-16-7-8X15-8X10
45	12	4	6	18	8	M5	29	558035	EAMB-18-9-8X16-10X12
55	21	_	1,5	24	15	M6	70	558036	EAMB-24-6-15X21-16X20

Ordering data							
	For size	Comment	Order code	Part No.	Туре	PU <sup>1)</sup>	
Slot nut NST				1			
<b>√€</b> \	35	For mounting slot	NM	558045	NST-3-M3	1	
	45, 55			150914	NST-5-M5		
	•	•					
Centring sleeve ZBH <sup>2)</sup>							
	35, 45, 55	For slide	_	186717	ZBH-7	10	
						l .	
Clat and ADD							
Slot cover ABP							
	45,55	For mounting slot	NC	151681	ABP-5	2	
		every 0.5 m					
		<b>'</b>					
4						L	

Packaging unit
 2 centring sleeves included in the scope of delivery of the axis



Accessories

Ordering data	- Proximity sensors for	T-slot, inductive					Technical data → Internet: sies
	Type of mounting	Electrical connection	Switching	Cable length	Order code	Part No.	Туре
			output	[m]			
N/O contact							
1	Insertable in the slot	Cable, 3-wire	PNP	7.5	SA	551386	SIES-8M-PS-24V-K-7,5-0E
SET WATER	from above, flush with	Plug M8x1, 3-pin	1	0.3	-	551387	SIES-8M-PS-24V-K-0,3-M8D
	the cylinder profile	Cable, 3-wire	NPN	7.5	-	551396	SIES-8M-NS-24V-K-7,5-OE
		Plug M8x1, 3-pin		0.3	-	551397	SIES-8M-NS-24V-K-0,3-M8D
N/C contact							
	Insertable in the slot	Cable, 3-wire	PNP	7.5	SB	551391	SIES-8M-PO-24V-K-7,5-OE
SET BA	from above, flush with	Plug M8x1, 3-pin	1	0.3	-	551392	SIES-8M-PO-24V-K-0,3-M8D
	the cylinder profile	Cable, 3-wire	NPN	7.5	-	551401	SIES-8M-NO-24V-K-7,5-0E
		Plug M8x1, 3-pin		0.3	-	551402	SIES-8M-NO-24V-K-0,3-M8D

Ordering data	Technical data → Internet: nebu				
	Electrical connection, left	Electrical connection, right	Cable length	Part No.	Туре
			[m]		
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541333	NEBU-M8G3-K-2.5-LE3
<b>3</b>			5	541334	NEBU-M8G3-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541338	NEBU-M8W3-K-2.5-LE3
			5	541341	NEBU-M8W3-K-5-LE3

# **Product Range and Company Overview**

### **A Complete Suite of Automation Services**

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components** Complete custom engineered solutions



**Custom Control Cabinets** Comprehensive engineering support and on-site services



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# The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



**Pneumatics** Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

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Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

#### Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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