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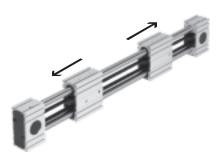
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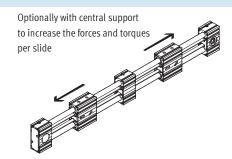
Key features

At a glance

- Toothed belt axis with two opposing
- Optimum price/performance ratio
- Ready-to-install unit for quick and easy design
- High reliability thanks to a tested service life of 2,500 km per slide
- Motor can be mounted on four sides using identical mounting accessories
- Complete kit for a simple and space-saving solution for end-position sensing
- Plain-bearing guide
 - For small loads
 - Restricted operating behaviour with torque load
- Guide backlash = 0.05 mm (on delivery)
- Recirculating ball bearing guide
 - For medium loads
 - Very good operating behaviour with torque load
 - Backlash-free guide (preloaded guide elements)

Opposing movement, controlled via a motor





Application examples

- Suitable for sorting, separating and spreading
- For opening doors
- For gripping tasks with small loads
- Positioning and handling with low process forces
- Centring and aligning

Characteristic values of the axes

The specifications shown in the table

are maximum values.
The precise values for each of the
variants can be found in the relevant
technical data.

	Version	Size		Speed Repetition F	Feed force ¹⁾ Guide characteristics							
			per slide		accuracy		Forces ar	orces and torques				
							Fy	Fz	Mx	Му	Mz	
			[mm]	[m/s]	[mm]	[N]	[N]	[N]	[Nm]	[Nm]	[Nm]	
ľ	P)	35	50 700	3	±0.1	50	50	50	2.5	20	20	
		45	50 900	3	±0.1	100	100	100	5	40	40	
		55	50 1,200	3	±0.1	350	300	300	15	124	124	

1) Combined feed force of both slides

Note

PositioningDrives sizing software www.festo.com

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Key features

Complete system comprising toothed belt axis, motor, motor controller and motor mounting kit

Toothed belt axis with recirculating ball bearing guide or plain-bearing guide



Motor







- 1 Servo motor EMMS-AS
- 2 Stepper motor EMMS-ST

Note

A range of specially adapted complete solutions is available for the toothed belt axis ELGG and the motors.

Motor controller









- 1 Servo motor controller CMMP-AS, CMMS-AS
- 2 Stepper motor controller CMMS-ST

Motor mounting kit



3





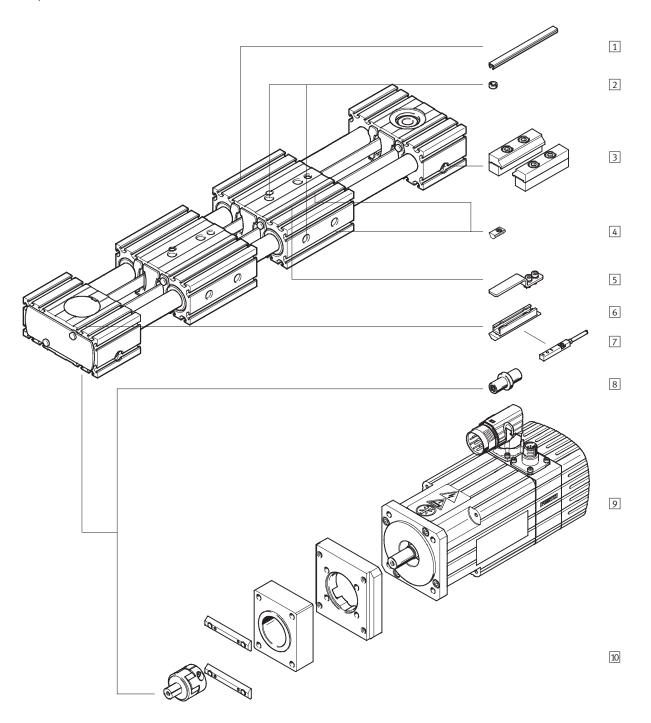
Kit comprising:

- Motor flange
- Coupling housing
- Coupling
- Screws
- Slot nuts



Peripherals overview









5

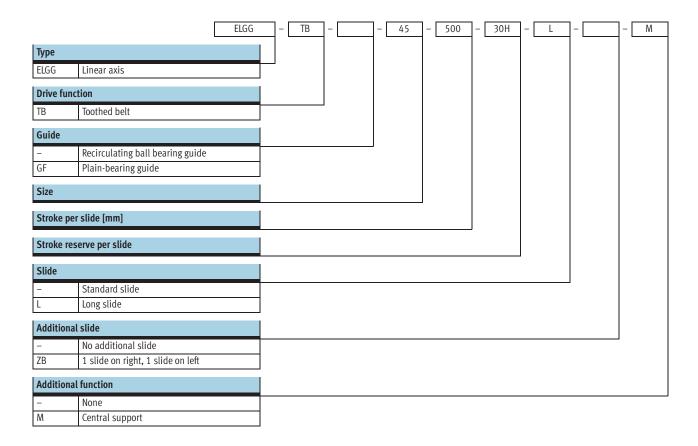
Peripherals overview

Variants and accessories							
	Туре	Brief description	→ Page/Internet				
1	Slot cover	For protecting against ingress of dirt	20				
	NC						
2	Centring sleeve	For centring loads and attachments on the slide	20				
	ZBH	• 4 centring sleeves included in the scope of delivery of the axis					
3	Profile mounting	For mounting the axis on the bearing cap	19				
	MA						
4	Slot nut	For mounting attachments	20				
	NM						
5	Switching lug	For sensing the slide position	19				
	SA, SB						
6	Sensor bracket	Adapter for mounting the inductive proximity sensors on the axis	19				
	SA, SB						
7	Proximity sensor, T-slot	Inductive proximity sensor, for T-slot	21				
	SA, SB	• 1 switching lug and 1 sensor bracket are included in the scope of delivery with the order					
		code SA, SB					
8	Drive shaft	Can, if required, be used as an alternative interface	20				
	EA	 No drive shaft is required for the axis/motor combination → 18 					
9	Motor	Motors specially matched to the axis, with or without brake	18				
	EMMS						
10	Axial kit	For axial motor mounting (comprising: coupling, coupling housing and motor flange)	18				
	EAMM						
	Connecting cable	For proximity sensor (order code SA and SB)	21				
	NEBU						



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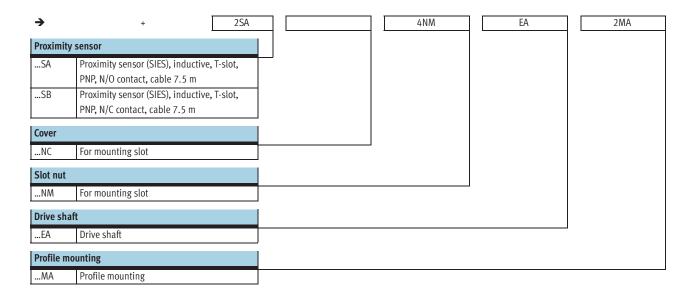
Type codes





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Type codes





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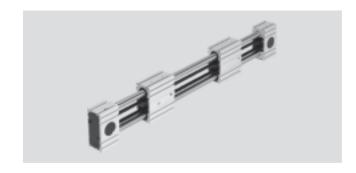
Technical data

Function



-N- Size 35 ... 55
-T- Stroke length 50 ... 1,200 mm

www.festo.com/en/ Spare_parts_service



General technical data	General technical data								
Size		35	45	55					
Design		Electromechanical linea	Electromechanical linear axis with toothed belt						
Guide		Recirculating ball bearing	ng guide						
		Plain-bearing guide	Plain-bearing guide						
Mounting position		Any							
Working stroke per slide	[mm]	50 700	50 900	50 1,200					
Max. feed force F _x ¹⁾	[N]	50	100	350					
Max. no-load torque	[Nm]	0.18	0.3	0.5					
Max. driving torque	[Nm]	0.46	1.24	5					
Max. no-load resistance to shifting	[N]	10.8	16.1	27.9					
Max. speed		•	·	·					
Recirculating ball bearing guide	[m/s]	3							
Plain-bearing guide	[m/s]	1							
Max. acceleration ²⁾	[m/s ²]	50							
Repetition accuracy	[mm]	±0.1							

- 1) Combined feed force of both slides
- 2) The max. acceleration is dependent on the moving load, the driving torque and the max. feed force

Operating and environmental conditions					
Ambient temperature					
Recirculating ball bearing guide	[°C]	-10 +50			
Plain-bearing guide	[°C]	0 +40			
Protection class		IP20			
Duty cycle	[%]	100			

Weight [kg]							
Size	35	45	55				
Recirculating ball bearing guide							
Basic weight with 0 mm stroke ¹⁾							
Standard slide	1.9	4.2	7.2				
Long slide	2.6	6.0	10.3				
Additional weight per 1,000 mm stroke	4.9	10.0	15.6				
Moving load	0.8	1.7	2.9				
Slide							
Standard slide	0.8	1.7	2.9				
Long slide	1.3	3.0	5.2				
Additional slide	0.6	1.5	2.6				
Central support	0.2	0.5	0.7	•			

¹⁾ Incl. 2 slides, without central support



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Technical data

Weight [kg]								
Size	35	45	55					
Plain-bearing guide								
Basic weight with 0 mm stroke ¹⁾	Basic weight with 0 mm stroke ¹⁾							
Standard slide	1.9	4.3	7.2					
Long slide	2.7	6.2	10.8					
Additional weight per 1,000 mm stroke	4.9	10.0	15.6					
Moving load	0.8	1.7	3.0					
Slide								
Standard slide	0.8	1.7	3.0					
Long slide	1.5	3.2	5.6					
Additional slide	0.6	1.5	2.6					
Central support	0.2	0.5	0.7					

¹⁾ Incl. 2 slides, without central support

Toothed belt								
Size		35	45	55				
Pitch	[mm]	2	3	3				
Expansion	[%]	0.094	0.08	0.21				
Width	[mm]	10	15	19.3				
Effective diameter	[mm]	18.46	24.83	28.65				
Feed constant	[mm/rev.]	58	78	90				

Mas	Mass moment of inertia								
Size			35	45	55				
J ₀									
	Standard slide	[kg mm ²]	76.12	289.55	656.98				
-	Long slide	[kg mm ²]	128.6	522.01	1,212.78				
J _S p	er metre stroke	[kg mm ² /m]	0.26	1.1	1.9				
J _L p	er kg effective load	[kg mm ² /kg]	85	154	205				
J _W A	dditional slide	[kg mm²]	55	224	533				

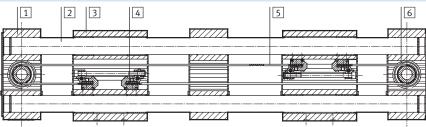
The mass moment of inertia J_A of the entire axis is calculated as follows:

 $J_A = J_O + K \times J_W + J_S \times working stroke [m] + J_L \times m_{effective load} [kg]$

K = Number of additional slides

Materials





Axis	xis							
1	Bearing cap, profile	Anodised wrought aluminium alloy						
2	Guide rods	Steel						
3	Slide, profile	Anodised wrought aluminium alloy						
4	Toothed belt clamping component	Beryllium bronze						
5	Toothed belt	Polychloroprene with glass cord and nylon coating						
6	Pulley	High-alloy stainless steel						
	Note on materials	RoHS-compliant RoHS-compliant						
		Contains PWIS (paint-wetting impairment substances)						

Technical data

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Characteristic load values

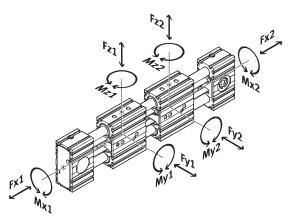
The indicated forces and torques refer to the centre of the guide.

These values must not be exceeded

during dynamic operation. Special attention must be paid to the cushioning phase.

Without central support

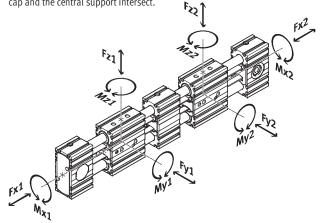
The point of application of force is the point where the centre of the guide and the centre point between the two bearing caps intersect.



If the axis is subjected to more than two of the indicated forces and torques simultaneously, the following equation must be satisfied in addition to the indicated maximum loads:

With central support

The point of application of force is the point where the centre of the guide and the centre point between the bearing cap and the central support intersect.



Without central support

Calculating the load comparison factor:

$$f_{v} = \frac{\left|F_{y1,dyn} + F_{y2,dyn}\right|}{Fy_{max.}} + \frac{\left|F_{z1,dyn} + F_{z2,dyn}\right|}{Fz_{max.}} + \frac{\left|M_{x1,dyn} + M_{x2,dyn}\right|}{Mx_{max.}} + \frac{\left|M_{y1,dyn} + M_{y2,dyn}\right|}{My_{max.}} + \frac{\left|M_{z1,dyn} + M_{z2,dyn}\right|}{Mz_{max.}} \leq 1$$

With central support

Calculating the load comparison factor:

$$f_{v} = \frac{\left|F_{y1,dyn}\right|}{F_{V_{max}}} + \frac{\left|F_{z1,dyn}\right|}{F_{Z_{max}}} + \frac{\left|M_{x1,dyn}\right|}{Mx_{max}} + \frac{\left|M_{y1,dyn}\right|}{My_{max}} + \frac{\left|M_{z1,dyn}\right|}{Mz_{max}} \le 1$$

$$f_{v} = \frac{\left|F_{y2,dyn}\right|}{F_{y_{max}}} + \frac{\left|F_{z2,dyn}\right|}{F_{z_{max}}} + \frac{\left|M_{x2,dyn}\right|}{Mx_{max}} + \frac{\left|M_{y2,dyn}\right|}{My_{max}} + \frac{\left|M_{z2,dyn}\right|}{Mz_{max}} \le 1$$

Permissible forces and torques for a service life of 2,500 km per slide										
Guide		Plain-bearin	g guide		Recirculating	g ball bearing guide				
Size		35	45	55	35	45	55			
Fy _{max.} , Fz _{max}	[N]	50	100	300	50	100	300			
Standard slide			•		•	•				
Mx _{max} .	[Nm]	1	2.5	5	2.5	5	15			
My _{max} .	[Nm]	4	8	16	8	16	48			
Mz _{max} .	[Nm]	4	8	16	8	16	48			
Long slide					•	•	•			
Mx _{max} .	[Nm]	1	2.5	5	2.5	5	15			
My _{max} .	[Nm]	10	20	40	20	40	124			
Mz _{max} .	[Nm]	10	20	40	20	40	124			



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Technical data

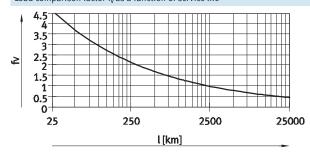
Service life

The service life of the guide depends on the load. To provide a rough indication of the service life of the

guide, the graph below plots the load comparison factor $f_{\text{\scriptsize V}}$ against the service life.

These values are only theoretical. Consultation with your local contact person at Festo is mandatory for load comparison factors f_{V} greater than

Load comparison factor f_v as a function of service life



Example:

A user wants to move an X kg load. Using the formula → 10 gives a value of 1.5 for the load comparison factor f_v. According to the graph, the guide would have a service life of

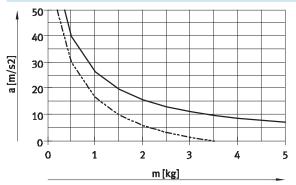
approx. 750 km. Reducing the acceleration reduces the Mz and My values. A load comparison factor of 1 now gives a service life of 2,500 km.

Note

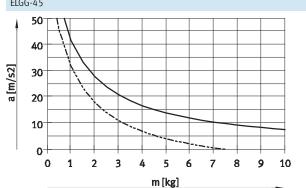
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Maximum acceleration a as a function of applied load m

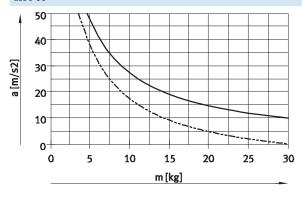




ELGG-45



ELGG-55



Note

For the plain-bearing guide (GF) it is recommended to reduce the acceleration to minimise overswings and increase positioning accuracy.

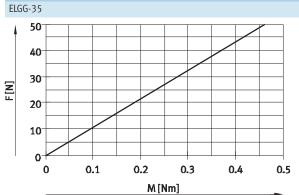
 Horizontal ---- Vertical



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Technical data







0.6

M [Nm]

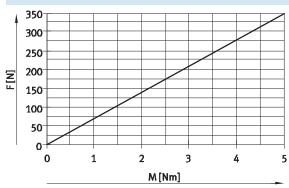
0.8

1.2

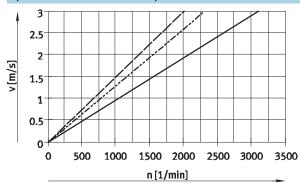
1.4

1

ELGG-55



Speed v as a function of rotational speed n





0

0.2

0.4

Min. nominal stroke

With standard slide or long slide L with additional slide ZB $\,$

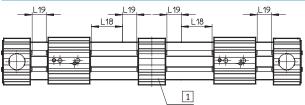
Size	35		45 55		55	5	
Variant	-/L	ZB	-/L	ZB	-/L	ZB	
Min. nominal stroke [mm]	50	126	50	146	50	166	



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Technical data

Stroke reserve



 The sum of the nominal stroke and 2x stroke reserve must not exceed the maximum working stroke per L18 = Nominal stroke L19 = Stroke reserve Central support

- The stroke reserve length can be freely selected
- The stroke reserve is defined via the "stroke reserve" attribute in the modular product system

Example:

Type ELGG-TB-45-500-20H-... Nominal stroke = 500 mm

2x stroke reserve = 40 mm
Working stroke per slide = 540 mm
(540 mm = 500 mm + 2x 20 mm)

Working stroke reduction

stroke

• The stroke reserve is a safety

distance available on both sides of

the slide in addition to the nominal

With standard slide or long slide L with additional slide ZB



L7 = Slide length

L16 = Distance between both

slides

L17 = Additional slide length

- With a toothed belt axis with additional slide, the working stroke is reduced by the length of the additional slide and the distance between both slides
- If the variant long slide L is ordered, the additional slide is not extended

Example:

Type ELGG-TB-35-500-...-ZR

Working stroke = 500 mm L16 = 10 mm L7 = 146 mm

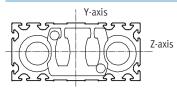
= 76 mm

Working stroke per slide with additional slide = 414 mm(500 mm - 10 mm - 76 mm)

Dimensions - Additional slid	e			
Size		35	45	55
Length L17	[mm]	76	96	116
Distance between the slides	[mm]	≥ 0		
L16				

L17

2nd moment of area



Size	35	45	55
ly [mm ⁴]	3.77x10 ³	1.57x10 ⁴	3.83x10 ⁴
Iz [mm ⁴]	1.89x10 ⁵	8.08x10 ⁵	1.85x10 ⁶

Recommended deflection limits

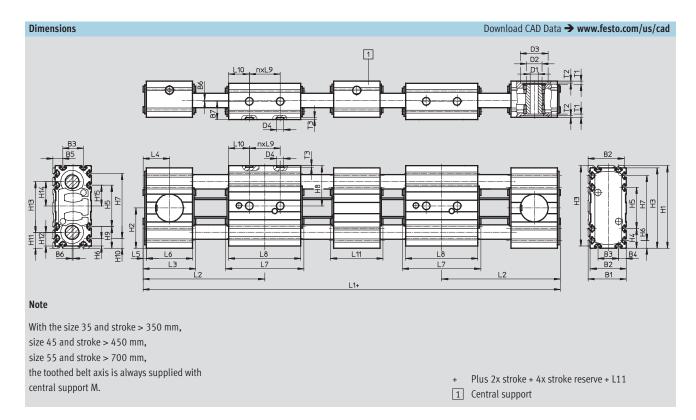
It is recommended to adhere to a maximum deflection of 0.5 mm so as not to impair the functionality of the

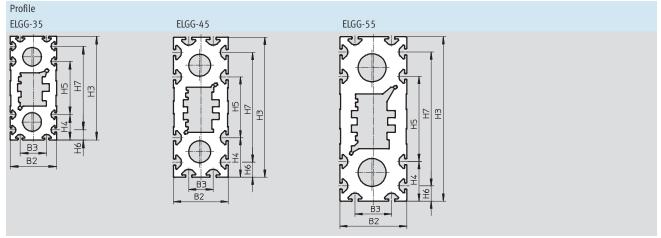
axes. Greater deformation can result in increased friction, greater wear and reduced service life.



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Technical data







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Technical data

Size	B1	B2	В3	B4	B5	В6	В7	D1 Ø H7	D2 Ø	D3 Ø H7	D4 ∅ H7	H1	H2	Н3
ELGG-35-L	37	35	20	7.5	9.5		17.5	8	15	27		80	39	78
ELGG-45 ELGG-45-L	47	45	20	12.5	14.5	1	22.5	10	20	38	7	117	57.5	115
ELGG-55 ELGG-55-L	57	55	30	12.5	14.5		27.5	16	25	48		137	67.5	135
Size	H4	H5	Н6	H7	H8	H9	H10	H11	H12	H13	H14	H15	L1	L2
ELGG-35 ELGG-35-L	19	40	7.5	63	39	21	9.5	15.5	13.5	49	23.5	20	259 399	89 124
ELGG-45 ELGG-45-L	32.5	50	12.5	90	57.5	34.5	14.5	23	21	71	34.5	25	317 497	108 153
ELGG-55 ELGG-55-L	32.5	70	12.5	110	67.5	34.5	14.5	25.5	23.5	86	42	35	361 581	120 175
Size	L3	L4	L5	L6	L7	L8	L9	L10	L11	n	T1	T2	T +0	
ELGG-35 ELGG-35-L	51	25.5		45	76 146	70 140	30	20 40	51	1 2	3.1	1.6		
ELGG-45 ELGG-45-L	60	30	3	54	96 186	90 180	40	25 50	60	1 2	3	1.7	1.	6
ELGG-55-L	62	31		56	116 226	110 220	40	35 70	62	1 2	4.5	2		



right

H rear

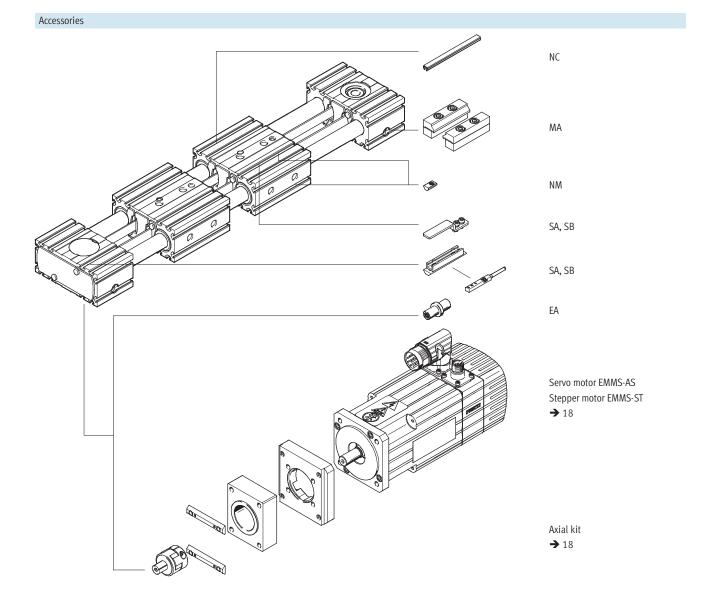
Toothed belt axes ELGG

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Ordering data – Modular products

O top L left U underneath V front L Long slide ZB Additional slide

M Central support





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Ordering data – Modular products

Siz	ze		35	45	55	Condition s	Code	Enter code
M	Module no.		571058	571059				
	Design		Linear axis				ELGG	ELGG
	Function		Toothed belt				-TB	-TB
)	Guide		Recirculating ball be	aring guide				
			Plain-bearing guide				-GF	
Λ		[mm]		45	55			
	Stroke length per slide	[mm]	1 700	1 900	1 1,200			
	Stroke reserve per slide		0 999 (0 = no stro	1	H			
)	Slide design		Standard slide					
			Long slide		-L			
	Additional slide		No additional slide					
			1 slide on right, 1 sl	ide on left		2	-ZB	
	Additional function		None					
			Central support			3	-M	
	Accessories		Accessories enclosed	d separately			+	+
	Proximity sensor (SIES),	N/O contact, cable 7.5 m	1 6				SA	
	inductive, T-slot, PNP,	N/C contact, cable 7.5 m	1 6				SB	
	incl. switching lug	N/C contact, cable 7.5 III	1 0				36	
	Mounting slot cover		-	1 50 (1 = 2 u	ınits, 500 mm)		NC	
	Slot nut for mounting slot	1 99				NM		
	Drive shaft		1 4			EA		
	Profile mounting		1 2				MA	

1	The sum of the nominal stroke and 2x stroke reserve must be at least 50 mm	3 M	With the size 35 and stroke > 350 mm, size 45 and stroke > 450 mm,
	and must not exceed the maximum stroke length.		size 55 and stroke > 700 mm, the toothed belt axis is always supplied with central
2 ZB	Working stroke reduction→ 13		support M.

Size	35		45		55	
Variant	-/L	ZB	-/L ZB		−/L ZB	
Min. nominal stroke [mm]	50	126	50	146	50	166

Transfer order	cod	е										
		ELGG	-	TB	-	-	-	-	-	-	+	

Accessories

Motor	Axial kit	Axial kit consisting of:		
motor	7 Mat Nit	Motor flange	Coupling	Coupling housing
			OF THE PARTY.	
Туре	Part No.	Part No.	Part No.	Part No.
	Туре	Туре	Туре	Туре
ELGG-35				
With servo motor				
EMMS-AS-55	1133400	558176	557999	1133397
	EAMM-A-R27-55A	EAMF-A-38A-55A	EAMD-19-15-9-8X10	EAMK-A-R27-38A
With stepper motor				
EMMS-ST-57	1133403	560692	561292	1133397
	EAMM-A-R27-57A	EAMF-A-38A-57A	EAMD-16-15-6.35-8X10	EAMK-A-R27-38A
ELGG-45				
With servo motor				
EMMS-AS-70	1133401	558018	558000	1133398
	EAMM-A-R38-70A	EAMF-A-38A-70A	EAMD-25-22-11-10X12	EAMK-A-R38-38A
With stepper motor				_
EMMS-ST-57	1578138	560692	561293	1133398
	EAMM-A-R38-57A	EAMF-A-38A-57A	EAMD-25-22-6.35-10X12	EAMK-A-R38-38A
EMMS-ST-87	1133404	560693	558000	1133398
	EAMM-A-R38-87A	EAMF-A-38A-87A	EAMD-25-22-11-10X12	EAMK-A-R38-38A
ELGG-55				
With servo motor				
EMMS-AS-70	1578139	558025	558001	1133399
	EAMM-A-R48-70A	EAMF-A-48A-70A	EAMD-32-32-11-16X20	EAMK-A-R48-48A
EMMS-AS-100	1133402	558020	558002	1133399
	EAMM-A-R48-100A	EAMF-A-48A-100A	EAMD-42-40-19-16X25	EAMK-A-R48-48A
With stepper motor				
EMMS-ST-87	1133405	560695	558001	1133399
	EAMM-A-R48-87A	EAMF-A-48A-87A	EAMD-32-32-11-16X20	EAMK-A-R48-48A

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Accessories

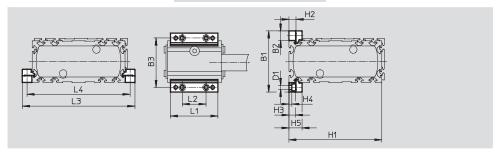
Profile mounting MUE (order code MA)

Material: Anodised aluminium Conforms to RoHS

Note

The central support can also be attached using the profile mounting.





Dimensions and o	ordering data		imensions and ordering data												
For size	B1	B2	В3	D1	H1	H2	Н3	H4							
				Ø											
35	51	8	43	3.4	78	6	5.5	2.3							
45	69	12	57	5.5	115	10	9	3.2							
EE	79	12	67	5.5	135	10	9	3.2							

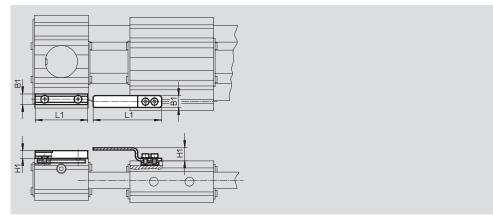
For size	H5	L1	L2	L3		Weight [g]	Part No. Type
35	11	40	20	94	86	20	558042 MUE-50
45	17.5	52	40	139	127	32	562238 MUE-45
55	17.5	52	40	159	147	32	562238 MUE-45

Sensor bracket EAPM-...-SHS, switch lug EAPM-...-SLS (order code SA/SB) Materials: Switch lug: Galvanised steel Sensor bracket: Anodised wrought aluminium alloy Conforms to RoHS

Note

The sensor bracket can also be mounted on the central support.



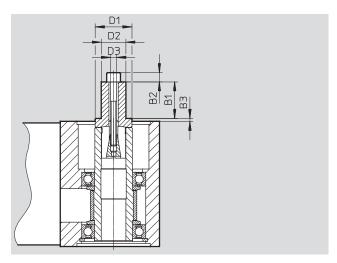


Dimensions and o	rdering data					
For size	B1	H1	L1	Weight [g]	Part No.	Туре
Sensor bracket						
35, 45, 55	9	6.5	44	20	567537	EAPM-L4-SHS
Switch lug						
35, 45, 55	10	11	57.5	15	567538	EAPM-L4-SLS

Accessories

Drive shaft EAMB Alternative interface (order code EA)





Dimensions and o	Dimensions and ordering data												
For size	B1	B2	В3	D1	D2	D3	Weight	Part No.	Туре				
				Ø	Ø		[g]						
35	12	3	3,9	16	8	M4	20	558034	EAMB-16-7-8X15-8X10				
45	12	4	6	18	8	M5	29	558035	EAMB-18-9-8X16-10X12				
55	21	_	1,5	24	15	M6	70	558036	EAMB-24-6-15X21-16X20				

Ordering data							
	For size	Comment	Order code	Part No.	Type	PU ¹⁾	
Slot nut NST				1			
√€ \	35	For mounting slot	NM	558045	NST-3-M3	1	
	45, 55			150914	NST-5-M5		
	•	•					
Centring sleeve ZBH ²							
	35, 45, 55	For slide	_	186717	ZBH-7	10	
						l .	
Clat and ADD							
Slot cover ABP							
	45,55	For mounting slot	NC	151681	ABP-5	2	
		every 0.5 m					
		'					
4						L	

Packaging unit
 4 centring sleeves included in the scope of delivery of the axis



Accessories

Ordering data	a – Proximity sensors for	T-slot, inductive					Technical data → Internet: sies
	Type of mounting	Electrical connection	Switching	Cable length	Order code	Part No.	Туре
			output	[m]			
N/O contact							
1	Insertable in the slot	Cable, 3-wire	PNP	7.5	SA	551386	SIES-8M-PS-24V-K-7,5-0E
SET WILL	from above, flush with	Plug M8x1, 3-pin		0.3	-	551387	SIES-8M-PS-24V-K-0,3-M8D
	the cylinder profile	Cable, 3-wire	NPN	7.5	-	551396	SIES-8M-NS-24V-K-7,5-OE
		Plug M8x1, 3-pin	7	0.3	-	551397	SIES-8M-NS-24V-K-0,3-M8D
	•		•	•			
N/C contact							
	Insertable in the slot	Cable, 3-wire	PNP	7.5	SB	551391	SIES-8M-PO-24V-K-7,5-OE
SET SET	from above, flush with	Plug M8x1, 3-pin		0.3	-	551392	SIES-8M-PO-24V-K-0,3-M8D
	the cylinder profile	Cable, 3-wire	NPN	7.5	-	551401	SIES-8M-NO-24V-K-7,5-OE
		Plug M8x1, 3-pin		0.3	-	551402	SIES-8M-NO-24V-K-0,3-M8D

Ordering data	- Connecting cables	Technical data → Internet: nebu			
	Electrical connection, left	Electrical connection, right	Cable length	Part No.	Туре
			[m]		
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541333	NEBU-M8G3-K-2.5-LE3
			5	541334	NEBU-M8G3-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541338	NEBU-M8W3-K-2.5-LE3
			5	541341	NEBU-M8W3-K-5-LE3

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Complete Systems Shipment, stocking and storage services

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