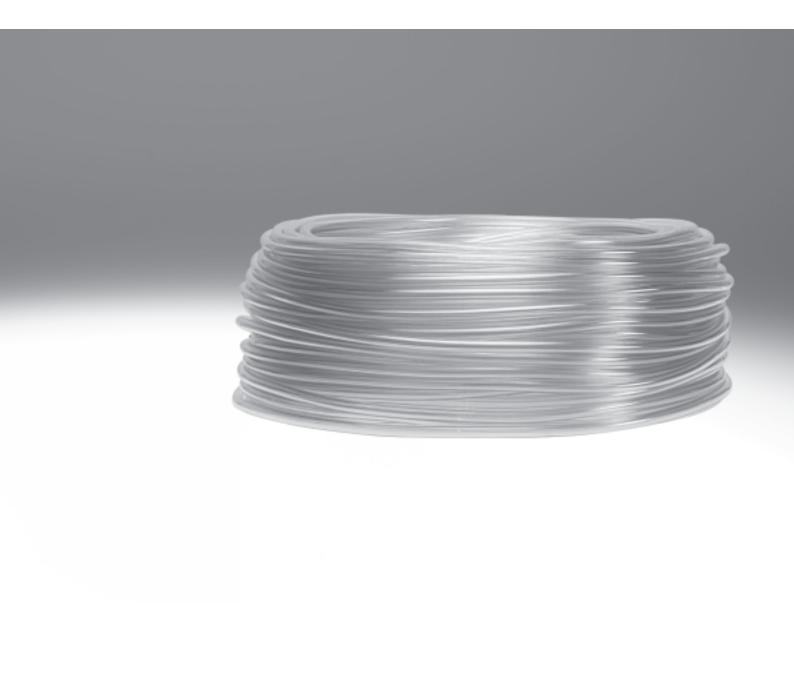
Plastic tubing

FESTO



Plastic tubing Product range overview and Type codes

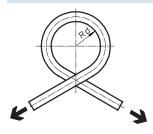


| Version | Туре | Inside Ø | Colour | | | Operating medium | | | | → Page/ |
|---------|------------------------|----------------|--------|-------|---------|------------------|--------|-------------------------------|----------------|----------|
| | | | Blue | Black | Natural | Compressed air | Vacuum | Water (not drinking water) | Shore hardness | Internet |
| | PCN Polyvinyl chloride | 4 | - | - | • | • | - | • | 76 | 4 |
| | P Nitrile rubber | 6, 9 13, 19 | • | • | | - | • | • | 68 71 | 3 |

| | | PCN |]- [| 4 | _ | NT |
|---------|--------------------|-----|------|---|---|----|
| Materi | al | | | | | |
| PCN | Polyvinyl chloride | | _ | | | |
| Р | Nitrile rubber | | | | | |
| Interna | lØ[mm] | | | | | |
| Colour | | | | | | |
| SW | Black | | | | | |
| BL | Blue | | | | | |
| NT | Natural | | | | | |

Measuring methods

Flow-relevant bending radius Rd



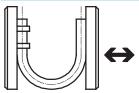
The tubing is bent in the direction of its inherent flection until a 5% flattening of the tubing O.D. occurs. The Rd is then calculated. There is no reduction in the flow rate up until the Rd is reached.



Cross section flattened as a result of bended tubing

d = non deformed tubing OD d1 = deformed tubing OD

Minimum bending radius Rmin



The tubing attached to a movable plate is bent until the deformation results in a kink. The measured value is the minimum bending radius Rmin. This Rmin leads to considerable reductions in flow.

Rubber hoses P FESTO

Technical data

connector type N

Rubber hose P, with textile reinforcement

Compressed air tubing with textile reinforcement, for female hose

-Q- Ambient temperature $-20 \dots +80 \, ^{\circ}\text{C}$

Pressure

operating pressure –0.95 ... 16 bar

Material:

P-6/P-9: Nitrile rubber P-13/P-19: Ethylene propylene rubber, styrene-butadiene rubber

Note on material: Free of copper and PTFE RoHS-conform



| Dimensions and ordering data | | | | | | | | | | |
|------------------------------|--------------|--------------|----------------|----------------|--------------|--------------|------------------|------------------|--|--|
| O.D. | I.D. | Min. bending | Flow-relevant | Weight | Colour | Part No. | Туре | PU ¹⁾ | | |
| | | radius | bending radius | | | | | | | |
| [mm] | [mm] | [mm] | [mm] | [kg/m] | | | | [m] | | |
| | | | | | | | | | | |
| 13 | 6 | 20 | 45 | 0.144 | Blue | 2231 | P-6-BL | 40 | | |
| 13 16 | 9 | 20 30 | 45 60 | 0.144 0.186 | Blue Blue | 2231 2232 | P-6-BL P-9-BL | 40 40 | | |
| | 6 9 13 | | | | | | | | | |

¹⁾ Packaging unit

Plastic tubing PCN Technical data **FESTO**

Plastic tubing PCN -Q-Ambient temperature

−10 ... +60 °C

for use with condensate drains on D

series service units

Pressure operating pressure -0.5 ... +0.25 bar

Material:

Polyvinyl chloride with reinforcing

fabric



| Di | Dimensions and ordering data | | | | | | | | | | |
|----|------------------------------|------|--------|---------|----------|----------|------------------|--|--|--|--|
| 0. | .D. | I.D. | Weight | Colour | Part No. | Туре | PU ¹⁾ | | | | |
| [m | nm] | [mm] | [kg/m] | | | | [m] | | | | |
| 6. | .5 | 4 | 0.025 | Natural | 7134 | PCN-4-NT | 50 | | | | |

¹⁾ Packaging unit

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

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Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

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To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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