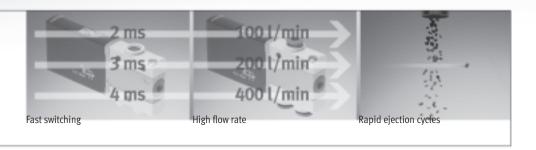




### Fast-switching valves from Festo: More than just fast switching

#### The fast-switching professionals with response times down to 2 milliseconds

Speed, dynamic response and precision are in demand more than ever in modern automation. The solution lies in pneumatic components. that offer shorter cycle times in return for comparatively low investment costs for the components. Maximum process reliability, robustness and service life are guaranteed.



#### High speed in production

Fast-switching valves are a true technological gem when it comes to high-speed applications. With response times ≤ 2 ms and a repetition accuracy ≤ 0.2 ms, they represent the pinnacle of what is technologically achievable – even in 24-hour continuous operation with over 500 million cycles.

Fast-switching valves are easily retrofitted into existing systems or can be used as a pacesetter for newly designed systems. They have a compact design that provides high component density. Indispensable for sorting parts by means of air ejector, in flap control systems, for gluing, dosing, packaging and, of course, suitable for vacuum applications as well.

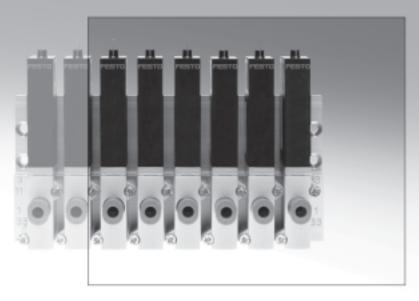
#### $Faster\ switching$

The extremely short response times facilitate short cycle times. Extremely precise switching makes it possible to control process sequences accurately.

High output and very good machine utilisation are also guaranteed. Good repetition accuracy of response times ensures consistent processes, improves process and part quality and reduces rejects and rework.

#### Faster installation

Thanks to the various connection options such as threads or integrated QS push-in connectors and the different mounting options for individual valves or the valve manifold, the installation can be optimised to suit local conditions and space requirements can be reduced to a minimum. Fast-switching valves can be used directly in the application without additional protective measures. As a result, very short pneumatic lines guarantee short signal paths and fast response times.



- Variants with and without fastswitching electronics as 3/2-way and 5/2-way valves
- Shortest possible response times with maximum repetition accuracy and outstanding service life
- Directly actuated poppet valve with IP65 protection

#### Advantages for design

- Very high cycle rates
- Extremely short cycle times
- Maximum repetition accuracy
- Vacuum-compatible thanks to directly actuated poppet valve
- Flexible design principle
- Direct actuation via standard PLC possible
- Direct mounting in the application with IP65 protection

#### Advantages for purchasing

- Everything from a single source
- Low ordering costs
- No additional mounting components
- No costs for additional power outputs
- Use of standard PLCs
- $\bullet \ \ Increased \ system \ productivity$

#### Advantages for installation

- Easy installation
- Direct pneumatic connection via integrated QS connections
- Reduced assembly costs with preassembled cables
- No additional protection required thanks to IP65







### Fast and precise – sturdy and economical

High performance, process stability and extremely simple handling

MH fast-switching valves increase cycle rates and improve process and part quality with their excellent repetition accuracy.



#### **Built-in fast-switching electronics**

- All 3/2- and 5/2-way valves are available with built-in fast-switching electronics.
- This enables constant dynamic response independent of temperature or supply voltage fluctuations.
- With Festo plug & work®, installation is simple, and no additional electronics or pneumatics know-how is necessary.

#### Optimised equipment and processes

- On-site assembly thanks to IP65 insensitive to dust and humidity.
- Direct actuation with 24 V DC/1 A use of PLC standard outputs.
- With an extremely long service life of 500 million cycles, three-layer continuous operation and being maintenance-free, you get optimum efficiency.

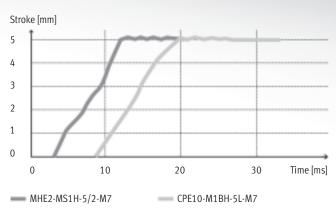
#### **Key features**

- Repetition accuracy ≤ 0.2 ms for exact dispensing/bonding, for example.
- Switching time ≤ 2 ms makes for short cycle times and very quick response characteristics.
- 10 mm width enables compact assembly.
- Variably connectable as an individual valve, a semi in-line or manifold mounted variant, facilitating customised installation.
- IP65 protection enables direct mounting during use without requiring additional protective measures.
- Easy installation via direct actuation from the standard PLC with 24 V DC/1 A.

### Fast valves and an optimised control loop system – two guarantees for success

To generate speed in pneumatics, the combination of valve and cylinder must be perfectly harmonised. With the right combination, efficiency can be improved by 30%. Cylinders with small diameters and short strokes need fast valves.

#### **Short-stroke cylinder ADN-32-5** – 30% faster with a fast-switching valve



Short-stroke cylinder with a piston diameter of 32 mm and a stroke of 5 mm
Universal 5/2-way valve CPE10
Fast-switching valve MH2

Valve type		CPE10	MH2-5/2
Flow rate	[l/min]	350	100
Valve response time	[ms]	16	1.7
Cycle time	[ms]	20	14
	[%]	100	70
Result			30% faster

### Length means losses – Focus on tubing

Short tubing is a key factor when it comes to pneumatic efficiency. Reducing the tubing length from 1 m to 0.5 m, for example, improves the max. possible flow rate by 20%. A tube length greater than 2 m results in losses of up to 50%. Use of the next largest tube is recommended in this case.

### Small and local – The clever alternative

Short tubes with a small diameter are ideal for installation of valves close to the cylinder. The small and light fast-switching valves are suitable for direct mounting in the application – thanks also to their IP65 protection. The use of smaller and lighter fittings also reduces the weight – and improves the efficiency of moving systems in particular.

#### Small and fast - a good combination

With a small cylinder volume, particularly in the case of short-stroke cylinders, the response time is crucial. In the example shown here, the combination with a fast-switching valve is 30% faster. In concrete terms, this means that the cylinder actuated using the fast-switching valve is already in the end position before movement of the cylinder in combination with the universal valve even begins.

The result is a significant increase in system efficiency and economy – with a comparable space requirement and weight for both valves, low air consumption and a ten-fold increase in the service life of the fast-switching valve.

5

### **Solenoid valves MH2, fast-switching valves**Product range overview



Function	Circuit symbol	t symbol Design		onse time [ms]			Operating	Free of copper	→ Page/Internet
			Off <sup>2)</sup>	On <sup>2)</sup>	Off	On	voltage [V DC]	and PTFE	
3/2-way valve <sup>1)</sup>	Standard nominal flow rate 100 l/min								
	12 Z W	Individual valve	2	1.7	3.5	7	24	•	10
	1   \$\sqrt{3}\$	Semi in-line valve	2	1.7	3.5	7	24	•	20
	10 T T T T T T T T T T T T T T T T T T T	Sub-base valve	2	1.7	3.5	7	24	•	32

Can be used as a 2/2 way valve by sealing connection 3 or 33
 With built-in fast-switching electronics

Function	Circuit symbol	Design	Response time [ms]		Operating voltage	Free of copper	→ Page/Internet
			Off	On	[V DC]	and PTFE	
5/2-way valve	Standard nominal flow rate 100 l/min						
	4 2 W	Individual valve	1.7	1.9	24	•	15
	5 1 3	Semi in-line valve	1.7	1.9	24	•	26
		Sub-base valve	1.7	1.9	24	•	38

Mounting options							
Design	Individual valv	е	Semi in-line va	lve	Sub-base valve		
Valve function		3/2-way	5/2-way	3/2-way	5/2-way	3/2-way	5/2-way
Plug vanes							
	Direct mounting	•	•	_	-	-	-
9 2	Individual sub-base	-	-	•	-	•	•
	Manifold mounting	-	-	•	•	•	•
				•		•	
Moulded-in cable							
	Direct mounting	•	•	-	-	_	_
9 3 3 9 3 3 9 3 3 3	Individual sub-base	-	-	-	-	•	•
	Manifold mounting	-	-	-	-	•	-

### **Solenoid valves MH3, fast-switching valves**Product range overview



Function	Circuit symbol	l Design		e time [m	s]		Operating	Free of copper	→ Page/Internet
			Off <sup>2)</sup>	On <sup>2)</sup>	Off	On	voltage [V DC]	and PTFE	
3/2-way valve <sup>1)</sup>	Standard nominal flow rate 200 l/min								
	12 2 W	Individual valve	2.8	2.3	4.5	8.3	24		46
	1   ♥3	Semi in-line valve	2.8	2.3	4.5	8.3	24	•	51
	11 🗸 33	Sub-base valve	2.8	2.3	4.5	8.3	24	•	57

- Can be used as a 2/2 way valve by sealing connection 3 or 33
   With built-in fast-switching electronics

Mounting options				
Design		Individual valve	Semi in-line valve	Sub-base valve
Plug vanes				
(September 1)	Direct mounting	•	-	-
	Individual sub-base	-	•	•
	Manifold mounting	-	•	•
Moulded-in cable				
A.	Direct mounting	•	-	-
	Individual sub-base	-	•	•
	Manifold mounting	-	•	•

### **Solenoid valves MH4, fast-switching valves**Product range overview



Function	Circuit symbol Design		Respons	e time [m	time [ms]		Operating	Free of copper	→ Page/Internet
			Off <sup>2)</sup>	On <sup>2)</sup>	Off	On	voltage [V DC]	and PTFE	
3/2-way valve <sup>1)</sup>	Standard nominal flow rate 400 l/min								
	12 Z W	Individual valve	3.5	3.5	5	10.5	24	•	66
	1   \$\sqrt{3}\$	Semi in-line valve	3.5	3.5	5	10.5	24	•	70
	10 T T T T T T T T T T T T T T T T T T T	Sub-base valve	3.5	3.5	5	10.5	24	•	76

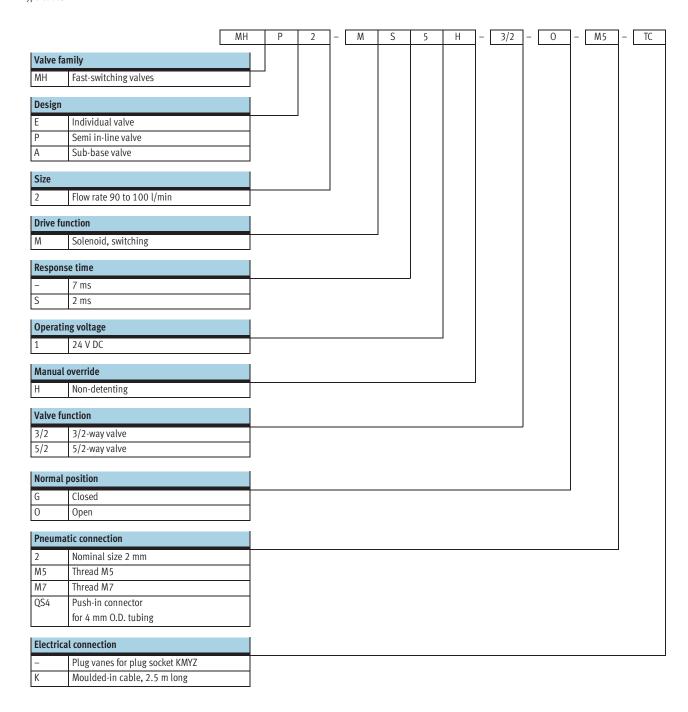
- Can be used as a 2/2 way valve by sealing connection 3 or 33
   With built-in fast-switching electronics

Mounting options				
Design		Individual valve	Semi in-line valve	Sub-base valve
Plug vanes				
No.	Direct mounting	•	_	_
	Individual sub-base	-	•	•
	Manifold mounting	-	•	•
Moulded-in cable				
	Direct mounting	•	_	-
	Individual sub-base	-	•	•
	Manifold mounting	-	•	•

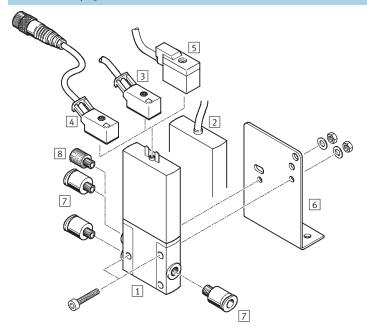
### Solenoid valves MH2, fast-switching valves

**FESTO** 

Type codes



### Connection with plug vanes - Connection with moulded-in cable



Valv	/alves and accessories							
		Brief description	→ Page/Internet					
1	Individual valve	With plug vanes	11					
	MHE2							
2	Individual valve	With moulded-in cable	11					
	MHE2K							
3	Plug socket with cable	With LED and PUR cable	44					
	KMYZ-3 (IP65)							
4	Plug socket with cable	With LED, PUR cable and M8 plug	44					
	KMYZ-3 (IP65)							
5	Plug socket with cable	With PVC cable	44					
	KMYZ-4 (IP40)							
6	Mounting bracket	-	13					
	MHE2-BG-L							
7	Push-in fittings	For connecting compressed air tubing with standard O.D.	quick star					
	QS							
8	Silencer	For fitting in exhaust ports	uc					
	UC							



# Function









General technical data		
Valve function		3/2 way, single solenoid <sup>1)</sup>
Design		Pressure-relieved poppet valve
Sealing principle		Soft
Control type		Electric
Actuation type		Direct
Direction of flow		Reversible with restrictions <sup>2)</sup>
Exhaust function		With flow control
Manual override		Non-detenting
Assembly position		Any
Grid dimension	[mm]	14 (minimum clerance 4 mm)
Nominal diameter	[mm]	2
Standard nominal flow rate	[l/min]	100
Type of mounting		Via through-holes
Pneumatic connection		Connecting thread M7
		Push-in fitting for tubing O.D. 4 mm
Product weight	[g]	60

- 1) Can be used as a 2/2 way valve by sealing connection 3 or 33
- 2) There may be slight leakage in the pressure range -0.5 to +0.5 bar

Operating and environmental conditions							
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm					
		Vacuum, grade of filtration 40 μm					
Operating pressure	[bar]	-0.9 +8					
Operating pressure, reversible	[bar]	-0.9 0					
Ambient temperature	[°C]	-5 +60 (100% duty cycle)					
Temperature of medium	[°C]	-5 +60 (100% duty cycle)					
Corrosion resistance class CRC		2 <sup>1)</sup>					
Certification		c UL us - Recognized (OL)					

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

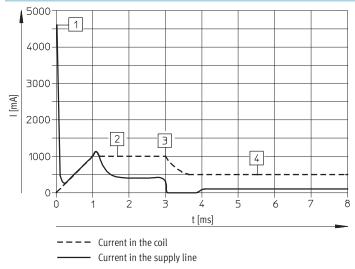


Electrical data				
Operating voltage	[V DC]	24 ±10%		
Type of connection		Plug vanes or moulded-in cable		
Power consumption				
With fast-switching electronics [W]		for 3 ms approx. (pull 1 A), then 1.25 W		
Without fast-switching electronics [W]		2.88		
Protection class to EN 60529				
With moulded-in cable		IP65		
With plug socket with cable KMYZ-3		IP65		
With plug socket with cable KMYZ-3 and plug M8		IP65		
With plug socket with cable KMYZ-4		IP40		

Response times and switching frequenc	ies	
With fast-switching electronics		
Switching time on/off	[ms]	1.7/2 +10%30%
Maximum switching frequency	[Hz]	330 <sup>1)</sup>
CE symbol		In accordance with EU EMC Directive
Without fast-switching electronics		
Switching time on/off	[ms]	7/3.5
Maximum switching frequency	[Hz]	130

<sup>1)</sup> The ambient temperature must be limited as from 125 Hz.

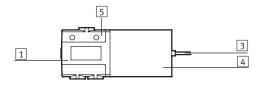
#### Current path for valves with fast-switching electronics



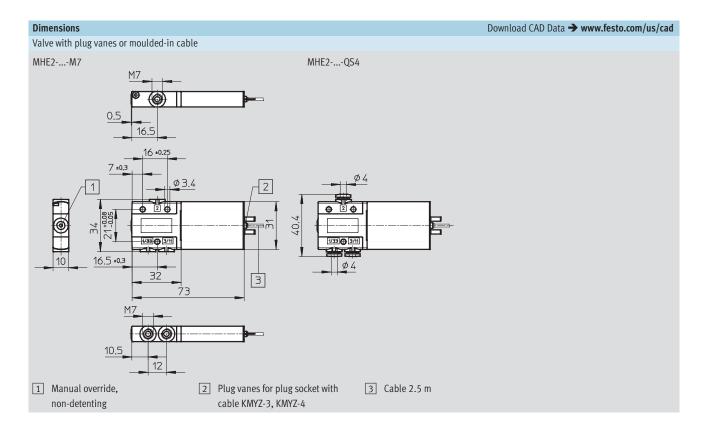
- 1 Capacitor charging
- 2 Controlled coil current 1 A
- 3 Drop to holding current
- 4 Controlled holding current 0.5 A

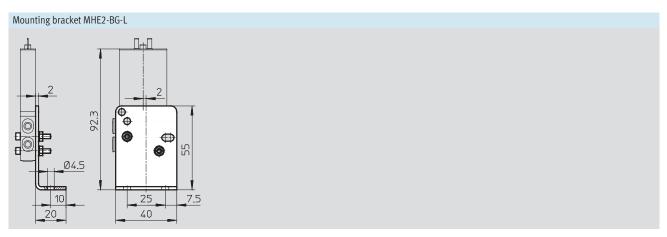


#### Materials



1	Body	Die-cast zinc, coated
3	Cable sheath	Polyurethane
4	Coil housing	Polyamide
5	Connection piece	Polyamide
-	Seals	Nitrile rubber/
		hydrogenated nitrile rubber
	Note on materials	Free of copper and PTFE







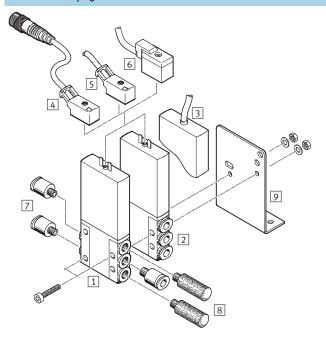
	Pneumatic connection	Normal position	Electrical connection	Part No.	Tuno
	Filedillatic confiection	Normal position	Electrical conflection	rait No.	Туре
Response time 2 ms					
Operating voltage	Connecting thread M7	Normally open	Plug vanes	196151	MHE2-MS1H-3/20-M7
24 V DC			Cable	196153	MHE2-MS1H-3/20-M7-K
		Normally closed	Plug vanes	196131	MHE2-MS1H-3/2G-M7
			Cable	196133	MHE2-MS1H-3/2G-M7-K
	Push-in connector QS 4	Normally open	Plug vanes	196155	MHE2-MS1H-3/20-QS4
			Cable	196157	MHE2-MS1H-3/20-QS4-K
		Normally closed	Plug vanes	196135	MHE2-MS1H-3/2G-QS4
			Cable	196137	MHE2-MS1H-3/2G-QS4-K
		<u>.</u>	I.		
Response time 7 ms					
Operating voltage	Connecting thread M7	Normally open	Plug vanes	196150	MHE2-M1H-3/20-M7
24 V DC			Cable	196152	MHE2-M1H-3/20-M7-K
		Normally closed	Plug vanes	196130	MHE2-M1H-3/2G-M7
			Cable	196132	MHE2-M1H-3/2G-M7-K
	Push-in connector QS 4	Normally open	Plug vanes	196154	MHE2-M1H-3/20-QS4
			Cable	196156	MHE2-M1H-3/20-QS4-K
		Normally closed	Plug vanes	196134	MHE2-M1H-3/2G-QS4

Ordering data – Product-specific accessories						
Designation	Part No.	Туре				
Mounting bracket	196165	MHE2-BG-L				

# **Solenoid valves MHE2, fast-switching valves** Peripherals overview – Individual valve, 5/2-way valve



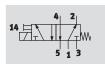
### Connection with plug vanes - Connection with moulded-in cable



Valv	es and accessories		
		Brief description	→ Page/Internet
1	Individual valve	With plug vanes and connection QS-4	16
	MHE2QS-4		
2	Individual valve	With plug vanes and connection M7	16
	MHE2M7		
3	Individual valve	With moulded-in cable	16
	MHE2K		
4	Plug socket with cable	With LED, PUR cable and M8 plug	44
	KMYZ-3 (IP65)		
5	Plug socket with cable	With LED and PUR cable	44
	KMYZ-3 (IP65)		
6	Plug socket with cable	With PVC cable	44
	KMYZ-4 (IP40)		
7	Push-in fittings	For connecting compressed air tubing with standard external diameters	quick star
	QS		
8	Silencer	For fitting in exhaust ports	uc
	UC		
9	Mounting bracket	-	18
	MHE2-BG-L		

**FESTO** 

Function



- Voltage 24 V DC



-0.9 ... +8 bar

- L - Temperature range −5 ... +60 °C



General technical data		
Valve function		5/2, single solenoid
Design		Pressure-relieved poppet valve
Sealing principle		Soft
Control type		Electric
Actuation type		Direct
Direction of flow		Reversible with restrictions <sup>2)</sup>
Exhaust function		With flow control
Manual override		Non-detenting
Assembly position		Any
Grid dimension	[mm]	14 (minimum clerance 4 mm)
Nominal diameter	[mm]	2
Standard nominal flow rate	[l/min]	90
Type of mounting		Via through-holes
Pneumatic connection		Connecting thread M7
		Push-in fitting for tubing O.D. 4 mm
Product weight	[g]	65

Operating and environmental conditions				
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm		
		Vacuum, grade of filtration 40 μm		
Operating pressure	[bar]	-0.9 +8		
Ambient temperature	[°C]	−5 +60 (100% duty cycle)		
Temperature of medium	[°C]	−5 +60 (100% duty cycle)		
Corrosion resistance class CRC		21)		
Certification		c UL us - Recognised (OL)		

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants

or lubricating agents.

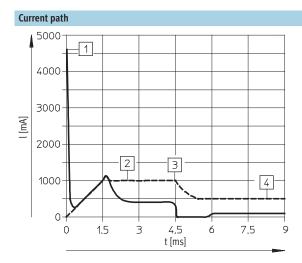
2) With reversible operation leakage may occur.



Electrical data		
Operating voltage	[V DC]	24 ±10%
Type of connection		Plug vanes or moulded-in cable
Power consumption		
Low-current phase	[W]	1.625
High-current phase	[W]	6.5
Protection class to EN 60529		
With moulded-in cable		IP65
With plug socket with cable KMYZ-3		IP65
With plug socket with cable KMYZ-3 a	nd plug M8	IP65
With plug socket with cable KMYZ-4		IP40

Response times and switching frequencies				
Response time on	[ms]	1.9 +10%30%		
Response time off	[ms]	1.7 +10%30%		
Maximum switching frequency	[Hz]	300 <sup>1)</sup>		
CE symbol		In accordance with EU EMC Directive		

<sup>1)</sup> The ambient temperature must be limited as from 100 Hz.

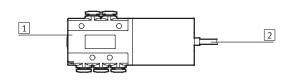


-- Current in the coil Current in the supply line

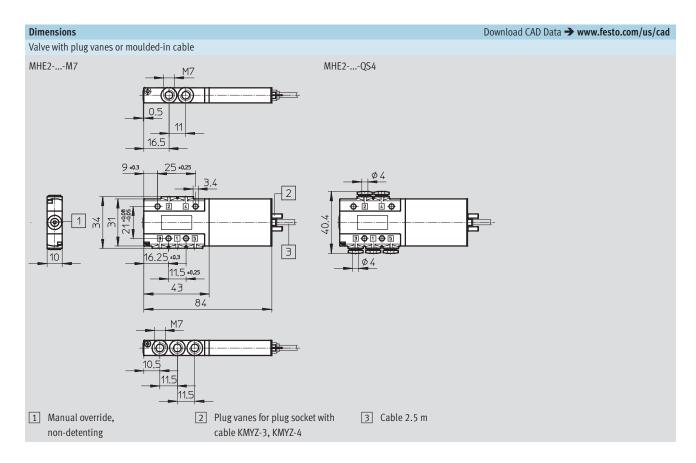
- 1 Capacitor charging
- 2 Controlled coil current 1 A
- 3 Drop to holding current
- 4 Controlled holding current 0.5 A

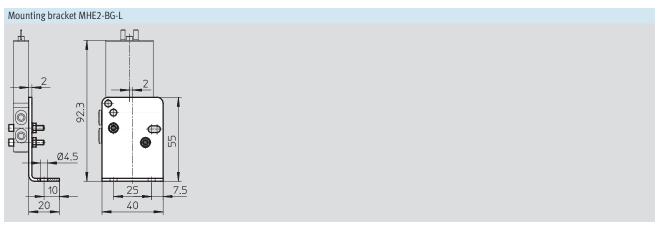


#### Materials



1	Body	Die-cast zinc, coated
2	Cable sheath	Polyurethane
-	Seals	Nitrile rubber/
		hydrogenated nitrile rubber
-	Screws	Galvanised steel
	Note on materials	Free of copper and PTFE







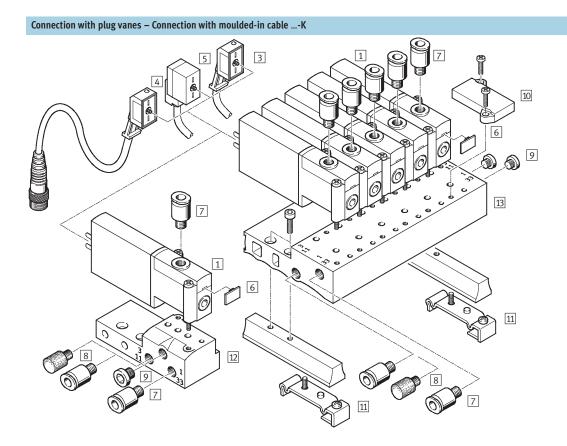
19

Ordering data – Valves						
	Pneumatic connection	Electrical connection	Part No.	Туре		
Operating voltage	Connecting thread M7	Plug vanes	525113	MHE2-MS1H-5/2-M7		
24 V DC		Cable	525115	MHE2-MS1H-5/2-M7-K		
	Push-in connector QS 4	Plug vanes	525117	MHE2-MS1H-5/2-QS-4		
		Cable	525119	MHE2-MS1H-5/2-QS-4-K		

Ordering data – Product-specific accessories				
Designation	Part No.	Туре		
Mounting bracket	196165	MHE2-BG-L		

### **Solenoid valves MHP2, fast-switching valves** Peripherals overview – Semi in-line valve, 3/2-way valve





Valv	Valves and accessories						
		Brief description	→ Page/Internet				
1	Semi in-line valve MHP2	With plug vanes	21				
2	Semi in-line valve MHP2K	With moulded-in cable	21				
3	Plug socket with cable KMYZ-3 (IP65)	With LED and PUR cable	44				
4	Plug socket with cable KMYZ-3 (IP65)	With LED, PUR cable and M8 plug	44				
5	Plug socket with cable KMYZ-4 (IP40)	With PVC cable	44				
6	Inscription label MH-BZ-80X	For identifying the valves	44				
7	Push-in fittings QS	For connecting compressed air tubing with standard O.D.	quick star				
8	Silencer UC	For fitting in exhaust ports	uc				
9	Blanking plug B	For sealing unused ports	44				
10	Blanking plate MHAP2-BP-3	For sealing vacant positions	44				
11	Hat-rail mounting	-	44				
	MHAP2-BG-NRH-35						
12	Individual sub-base	For semi in-line valve; the individual sub-base is also used for the sub-base valve, the output	24				
	MHA2-AS-3-M5	port must in this case be sealed with a blanking plug					
13	Manifold block	For semi in-line valve	24				
	MHP2-PR3						



# Function









General technical data		
Valve function		3/2 way, single solenoid <sup>1)</sup>
Design		Pressure-relieved poppet valve
Sealing principle		Soft
Control type		Electric
Actuation type		Direct
Direction of flow		Reversible with restrictions <sup>2)</sup>
Exhaust function		With flow control
Manual override		Non-detenting Non-detenting
Assembly position		Any
Grid dimension	[mm]	14
Nominal diameter	[mm]	2
Standard nominal flow rate	[l/min]	100
Type of mounting		On sub-base/manifold
Pneumatic connection		Connecting thread M5
		Push-in fitting for tubing O.D. 4 mm
Product weight	[g]	50

- 1) Can be used as a 2/2 way valve by sealing connection 3 or 33
- 2) There may be slight leakage in the pressure range -0.5 to +0.5 bar

Operating and environmental conditions				
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm		
		Vacuum, grade of filtration 40 μm		
Operating pressure	[bar]	-0.9 +8		
Operating pressure, reversible	[bar]	-0.9 0		
Ambient temperature	[°C]	-5 +40 (100% duty cycle)		
Temperature of medium	[°C]	-5 +40 (100% duty cycle)		
Corrosion resistance class CRC		2 <sup>1)</sup>		
Certification		c UL us - Recognised (OL)		

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

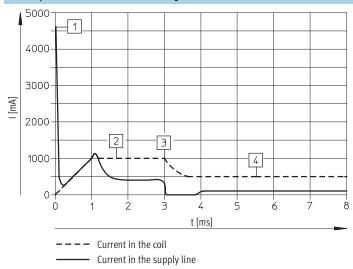


Electrical data		
Operating voltage	[V DC]	24 ±10%
Type of connection		Plug vanes
Power consumption		
With fast-switching electronics	[W]	5 for 3 ms approx. (pull 1 A), then 1.25 W
Without fast-switching electronics	[W]	2.88
Protection class to EN 60529		
With moulded-in cable		IP65
With plug socket with cable KMH		IP40
With plug socket with cable KMYZ-3		IP65
With plug socket with cable KMYZ-3 and p	olug M8	IP65
With plug socket with cable KMYZ-4		IP40

Response times and switching frequenci	es	
With fast-switching electronics		
Switching time on/off	[ms]	1.7/2 +10%30%
Maximum switching frequency	[Hz]	330 <sup>1)</sup>
CE symbol		In accordance with EU EMC Directive
Without fast-switching electronics		
Switching time on/off	[ms]	7/3.5
Maximum switching frequency	[Hz]	130

<sup>1)</sup> The ambient temperature must be limited from 100 Hz.

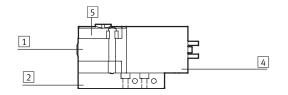
#### Current path for valves with fast-switching electronics



- 1 Capacitor charging
- 2 Controlled coil current 1 A
- 3 Drop to holding current
- 4 Controlled holding current 0.5 A

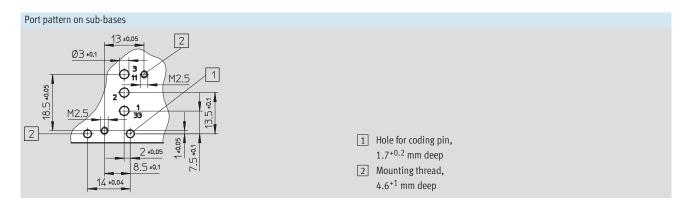


#### Materials

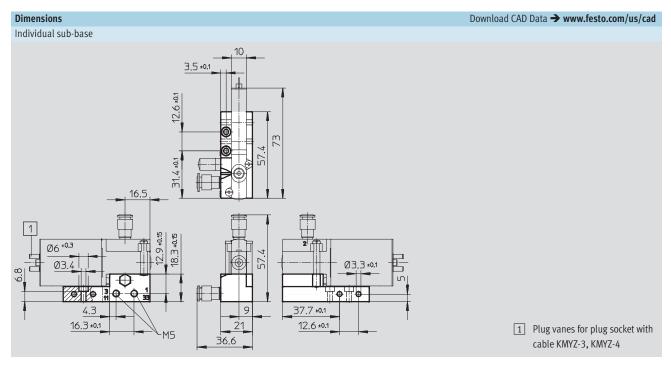


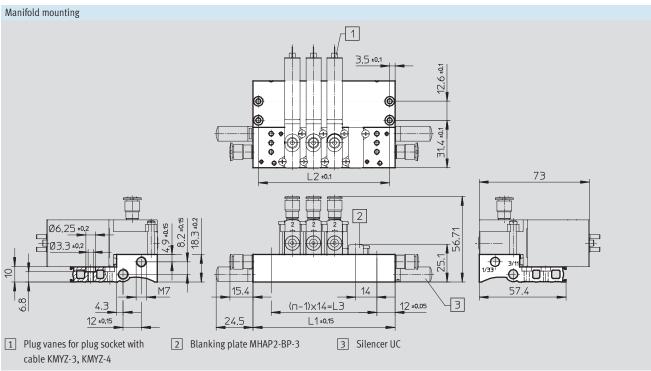
1	Body	Die-cast zinc
2	Sub-base	Manifold block: Aluminium Individual sub-base: Die-cast zinc
3	Cable sheath	Polyurethane
4	Coil housing	Polyamide
5	Connection piece	Polyamide
-	Seals	Nitrile rubber/
		hydrogenated nitrile rubber
	Note on materials	Free of copper and PTFE

### Download CAD Data → www.festo.com/us/cad **Dimensions** Valve with plug vanes 2 1 Manual override, non-detenting 2 Plug vanes for plug socket with cable KMYZ-3, KMYZ-4



**FESTO** 



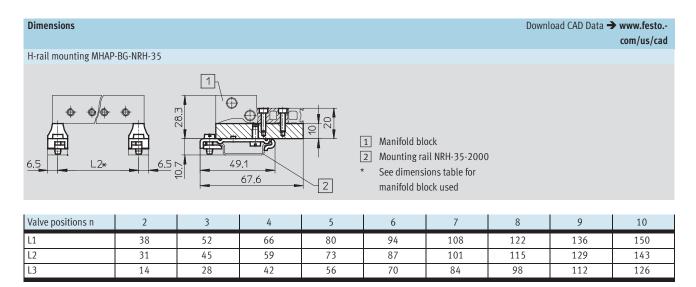


Valve positions n	L1	L2	L3
2	38	31	14
3	52	45	18
4	66	59	42

Valve positions n	L1	L2	L3
5	80	73	56
6	94	87	70
7	108	101	84

Valve positions n	L1	L2	L3
8	122	115	98
9	136	129	112
10	150	143	126





Ordering data - Valves					
	Pneumatic connection	Normal position	Electrical connection	Part No.	Туре
Response time 2 ms					
Operating voltage	Connecting thread M5	Normally open	Plug vanes	196143	MHP2-MS1H-3/20-M5
24 V DC		Normally closed	Plug vanes	196123	MHP2-MS1H-3/2G-M5
Response time 7 ms					
Operating voltage	Connecting thread M5	Normally open	Plug vanes	196142	MHP2-M1H-3/2O-M5
24 V DC		Normally closed	Plug vanes	196122	MHP2-M1H-3/2G-M5

#### Note

Type 3/2G and type 3/20 valves must not be mixed on a manifold block.

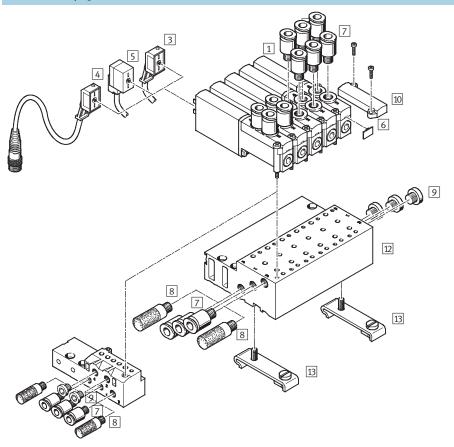
Ordering data – Product-specific accessories					
Designation		Part No.	Туре		
Individual sub-base	1 valve	197438	MHA2-AS-3-M5		
Manifold block for	2 valves	197442	MHP2-PR2-3		
	4 valves	197443	MHP2-PR4-3		
	6 valves	197444	MHP2-PR6-3		
	8 valves	197445	MHP2-PR8-3		
	10 valves	197446	MHP2-PR10-3		



### **Solenoid valves MHP2, fast-switching valves** Peripherals overview – Semi in-line valve, 5/2-way valve

**FESTO** 

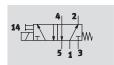
#### Connection with plug vanes - Connection with moulded-in cable ...-K



Valv	es and accessories		
		Brief description	→ Page/Internet
1	Semi in-line valve MHP2	With plug vanes	27
3	Plug socket with cable KMYZ-3 (IP65)	With LED and PUR cable	44
4	Plug socket with cable KMYZ-3 (IP65)	With LED, PUR cable and M8 plug	44
5	Plug socket with cable KMYZ-4 (IP40)	With PVC cable	44
6	Inscription label MH-BZ-80X	For identifying the valves	44
7	Push-in fittings QS	For connecting compressed air tubing with standard external diameters	quick star
8	Silencer UC	For fitting in exhaust ports	uc
9	Blanking plug B	For sealing unused ports	44
10	Blanking plate MHAP2-BP-5	For sealing vacant positions	44
11	Individual sub-base MHA2-AS-3-M5	For semi in-line valve; the individual sub-base is also used for the sub-base valve, the output	31
		port must in this case be sealed with a blanking plug	
12	Manifold block	For semi in-line valve	31
	MHP2-PR5		
13	H-rail mounting	-	44
	CPV10/14-VI-BG-NRH-35		



#### Function







-0.9 ... +8 bar





General technical data		
Valve function		5/2, single solenoid
Design		Pressure-relieved poppet valve
Sealing principle		Soft
Control type		Electric
Actuation type		Direct
Direction of flow		Reversible with restrictions <sup>2)</sup>
Exhaust function		With flow control
Manual override		Non-detenting
Assembly position		Any
Grid dimension	[mm]	14
Nominal diameter	[mm]	2
Standard nominal flow rate	[l/min]	90
Type of mounting		On sub-base/manifold
Pneumatic connection		Connecting thread M5
		Push-in fitting for tubing O.D. 4 mm
Product weight	[g]	65

Operating and environmental conditions						
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm				
		Vacuum, grade of filtration 40 μm				
Operating pressure	[bar]	-0.9 +8				
Ambient temperature	[°C]	−5 +40 (100% duty cycle)				
Temperature of medium	[°C]	−5 +40 (100% duty cycle)				
Corrosion resistance class CRC		21)				
Certification		c UL us - Recognised (OL)				

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

2) With reversible operation leakage may occur.

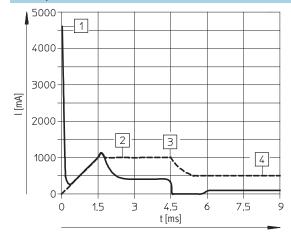


Electrical data		
Operating voltage	[V DC]	24 ±10%
Type of connection		Plug vanes
Power consumption		
Low-current phase	[W]	1.625
High-current phase	[W]	6.5
Protection class to EN 60529		
With plug socket with cable KMYZ-	3	IP65
With plug socket with cable KMYZ-3 and plug M8		IP65
With plug socket with cable KMYZ-4	4	IP40

Response times and switching frequencies				
Response time on	[ms]	1.9 +10%30%		
Response time off	[ms]	1.7 +10%30%		
Maximum switching frequency	[Hz]	300 <sup>1)</sup>		
CE symbol		In accordance with EU EMC Directive		

<sup>1)</sup> The ambient temperature must be limited as from 75 Hz.

#### **Current path**

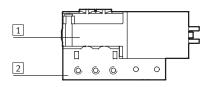


--- Current in the coil Current in the supply line

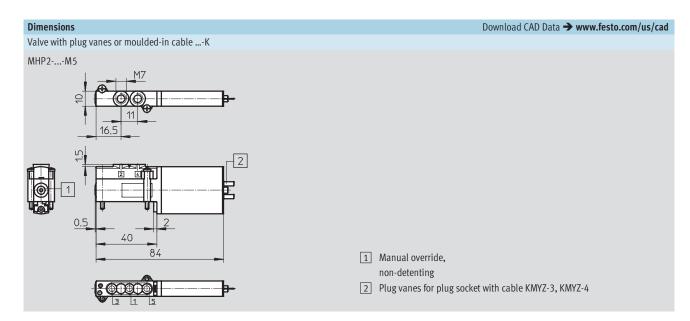
- 1 Capacitor charging
- 2 Controlled coil current 1A
- 3 Drop to holding current
- 4 Controlled holding current 0.5 A

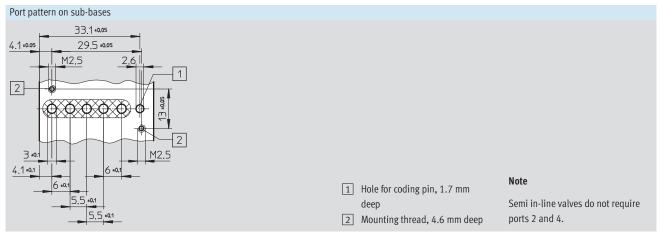


#### Materials

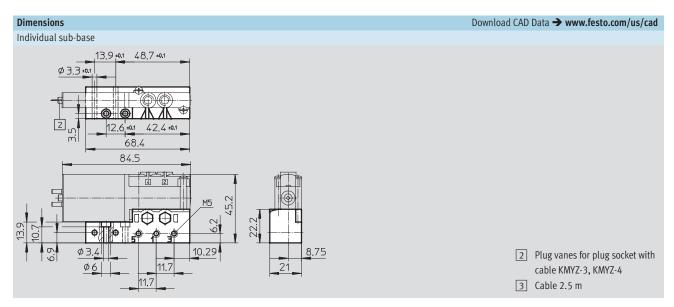


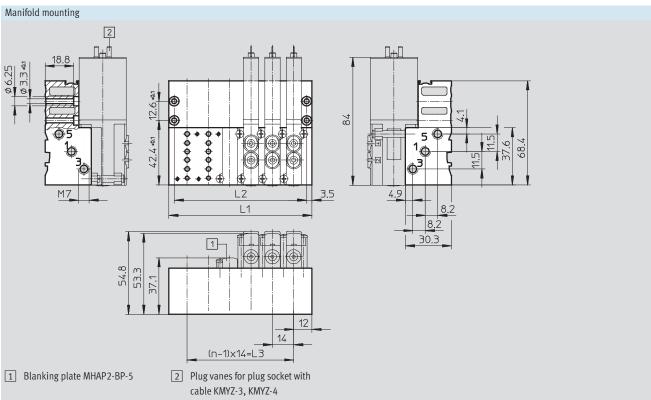
1	Body	Die-cast zinc, coated		
2	Sub-base	Die-cast zinc		
-	Seals	Nitrile rubber/		
		hydrogenated nitrile rubber		
-	Screws	Galvanised steel		
	Note on materials	Free of copper and PTFE		











Valve positions n	L1	L2	L3
2	38	31	14
3	52	45	18
4	66	59	42

Valve positions n	L1	L2	L3
5	80	73	56
6	94	87	70
7	108	101	84

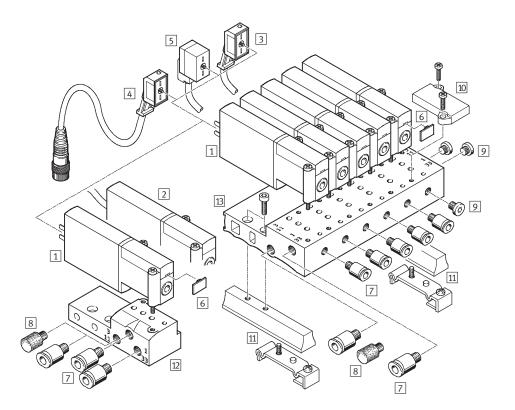
2
6



Ordering data – Valves							
	Pneumatic connection	Electrical connection	Part No.	Туре			
Operating voltage 24 V DC	Connecting thread M5	Plug vanes	525105	MHP2-MS1H-5/2-M5			

Ordering data – Product-specific accessories						
Designation		Part No.	Туре			
Individual sub-base	1 valve	525120	MHA2-AS-5-M5			
Manifold block for	2 valves	525122	MHP2-PR2-5			
	4 valves	525123	MHP2-PR4-5			
	6 valves	525124	MHP2-PR6-5			
	8 valves	525125	MHP2-PR8-5			
	10 valves	525126	MHP2-PR10-5			

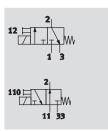
#### Connection with plug vanes - Connection with moulded-in cable ...-K



Valv	Valves and accessories					
		Brief description	→ Page/Internet			
1	Sub-base valve MHA2	With plug vanes	33			
2	Sub-base valve MHA2K	With moulded-in cable	33			
3	Plug socket KMYZ-3 (IP 65)	With LED and PUR cable	44			
4	Plug socket KMYZ-3 (IP 65)	With LED, PUR cable and M8 plug	44			
5	Plug socket KMYZ-4 (IP 40)	With PVC cable	44			
6	Inscription label MH-BZ-80X	For identifying the valves	44			
7	Push-in fittings QS	For connecting compressed air tubing with standard O.D.P	quick star			
8	Silencer UC	For fitting in exhaust ports	uc			
9	Blanking plug B	For sealing unused ports	44			
10	Blanking plate MHAP2-BP-3	For sealing vacant positions	44			
11	H-rail mounting MHAP2-BG-NRH-35	-	44			
12	Individual sub-base MHA2-AS-3-M5	For sub-base valve	36			
13	Manifold block MHA2-PR3-M5	For sub-base valve	36			



#### Function

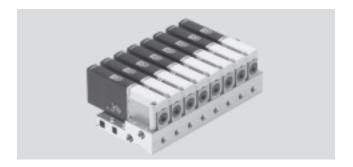






-0.9 ... +8 bar





General technical data				
Valve function		3/2 way, single solenoid <sup>1)</sup>		
Design		Pressure-relieved poppet valve		
Sealing principle		Soft		
Control type		Electric		
Actuation type		Direct		
Direction of flow		Reversible with restrictions <sup>2)</sup>		
Exhaust function		With flow control		
Manual override		Non-detenting		
Assembly position		Any		
Grid dimension	[mm]	14		
Nominal diameter	[mm]	2		
Standard nominal flow rate	[l/min]	100		
Type of mounting		On sub-base/manifold		
Pneumatic connection		Connecting thread M5 or M7		
Product weight	[g]	50		

- Can be used as a 2/2 way valve by sealing connection 3 or 33
   There may be slight leakage in the pressure range –0.5 to +0.5 bar

Operating and environmental conditions				
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm		
		Vacuum, grade of filtration 40 μm		
Operating pressure	[bar]	-0.9 +8		
Operating pressure, reversible	[bar]	-0.9 0		
Ambient temperature	[°C]	-5 +40 (100% duty cycle)		
Temperature of medium	[°C]	-5 +40 (100% duty cycle)		
Corrosion resistance class CRC		2 <sup>1)</sup>		
Certification		c UL us - Recognised (OL)		

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

### Solenoid valves MHA2, fast-switching valves



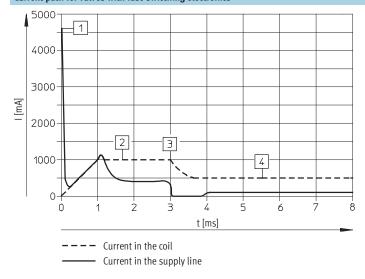
Technical data – Sub-base valve, 3/2-way valve

Electrical data			
Operating voltage	[V DC]	24 ±10%	
Type of connection		Plug vanes or moulded-in cable	
Power consumption			
With fast-switching electronics	[W]	5 for 3 ms approx. (pull 1 A), then 1.25 W	
Without fast-switching electronics	[W]	2.88	
Protection class to EN 60529			
With moulded-in cable		IP65	
With plug socket with cable KMH		IP40	
With plug socket with cable KMYZ-3		IP65	
With plug socket with cable KMYZ-3 and plug M8		IP65	
With plug socket with cable KMYZ-4		IP40	
With plug base MHAP-PI		IP40	
With Sub-D connector plug		IP40	

Response times and switching frequencies				
With fast-switching electronics	With fast-switching electronics			
Switching time on/off	[ms]	1.7/2 +10%30%		
Maximum switching frequency	[Hz]	330 <sup>1)</sup>		
CE symbol		In accordance with EU EMC Directive		
Without fast-switching electronics				
Switching time on/off	[ms]	7/3.5		
Maximum switching frequency	[Hz]	130		

<sup>1)</sup> The ambient temperature must be limited as from 100 Hz.

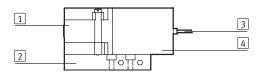
#### Current path for valves with fast-switching electronics



- 1 Capacitor charging
- 2 Controlled coil current 1 A
- 3 Drop to holding current
- 4 Controlled holding current 0.5 A

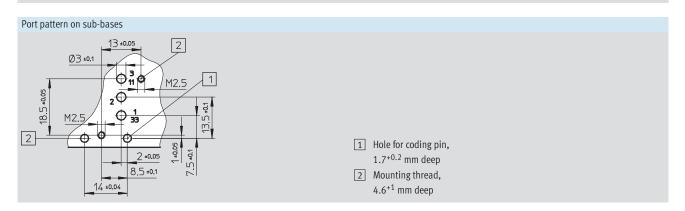


#### Materials



1	Body	Die-cast zinc, coated
2	Sub-base	Manifold block: Aluminium
		Individual sub-base: Die-cast zinc
3	Cable sheath	Polyurethane
4	Coil housing	Polyamide
-	Seals	Nitrile rubber/
		hydrogenated nitrile rubber
	Note on materials	Free of copper and PTFE

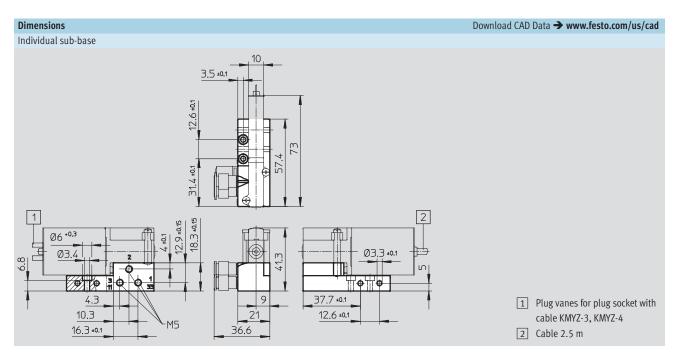
### Dimensions Download CAD Data → www.festo.com/us/cad Valve with plug vanes or moulded-in cable ...-K 2 0.5 [3] \<u>1/33</u> \<u>3/11</u> 1 Manual override, 2 Plug vanes for plug socket with 3 Cable 2.5 m non-detenting cable KMYZ-3, KMYZ-4

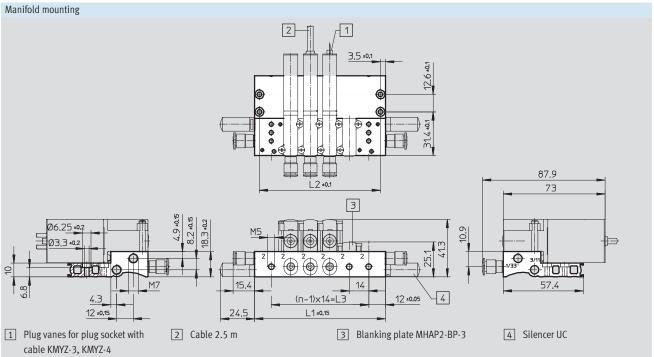


### Solenoid valves MHA2, fast-switching valves



Technical data – Sub-base valve, 3/2-way valve





Valve positions n	L1	L2	L3
2	38	31	14
3	52	45	18
4	66	59	42

l	Valve positions n	L1	L2	L3
1	5	80	73	56
1	6	94	87	70
1	7	108	101	84

Valve positions n	L1	L2	L3
8	122	115	98
9	136	129	112
10	150	143	126

## **Solenoid valves MHA2, fast-switching valves** Technical data – Sub-base valve, 3/2-way valve



37

Ordering data - Valve	S			
	Normal position	Electrical connection	Part No.	Туре
Response time 2 ms				
Operating voltage	Normally open	Plug vanes	196139	MHA2-MS1H-3/20-2
24 V DC		Cable	196141	MHA2-MS1H-3/20-2-K
	Normally closed	Plug vanes	196119	MHA2-MS1H-3/2G-2
		Cable	196121	MHA2-MS1H-3/2G-2-K
Response time 7 ms				
Operating voltage	Normally open	Plug vanes	196138	MHA2-M1H-3/20-2
24 V DC		Cable	196140	MHA2-M1H-3/20-2-K
	Normally closed	Plug vanes	196118	MHA2-M1H-3/2G-2
		Cable	196120	MHA2-M1H-3/2G-2-K

#### Note

Type 3/2G and type 3/20 valves must not be mixed on a manifold block.

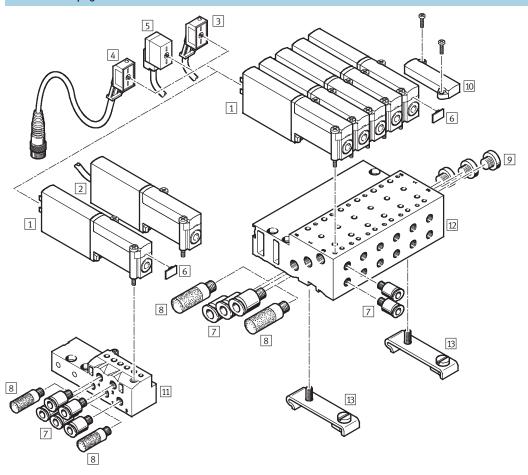
Ordering data – Product-specific accessories				
Designation		Part No.	Туре	
Individual sub-base	1 valve	197438	MHA2-AS-3-M5	
Manifold for	2 valves	197447	MHA2-PR2-3-M5	
	4 valves	197448	MHA2-PR4-3-M5	
	6 valves	197449	MHA2-PR6-3-M5	
	8 valves	197450	MHA2-PR8-3-M5	
	10 valves	197451	MHA2-PR10-3-M5	



### **Solenoid valves MHA2, fast-switching valves** Peripherals overview – Sub-base valve, 5/2-way valve

**FESTO** 

#### Connection with plug vanes - Connection with moulded-in cable ...-K

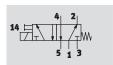


Valv	Valves and accessories				
		Brief description	→ Page/Internet		
1	Sub-base valve MHA2	With plug vanes	39		
2	Sub-base valve MHA2K	With moulded-in cable	39		
3	Plug socket KMYZ-3 (IP 65)	With LED and PUR cable	44		
4	Plug socket KMYZ-3 (IP 65)	With LED, PUR cable and M8 plug	44		
5	Plug socket KMYZ-4 (IP 40)	With PVC cable	44		
6	Inscription label MH-BZ-80X	For identifying the valves	44		
7	Push-in fittings QS	For connecting compressed air tubing with standard external diameters	quick star		
8	Silencer UC	For fitting in exhaust ports	uc		
9	Blanking plug B	For sealing unused ports	44		
10	Blanking plate MHAP2-BP-5	For sealing vacant positions	44		
11	Individual sub-base MHA2-AS-5-M5	For sub-base valve	43		
12	Manifold block MHA2-PR5-M5	For sub-base valve	43		
13	H-rail mounting	_	44		
	CPV10/14-VI-BG-NRH-35				

# **Solenoid valves MHA2, fast-switching valves** Technical data – Sub-base valve, 5/2-way valve



#### Function







Temperature range -5 ... +40 °C



General technical data		
Valve function		5/2, single solenoid
Design		Pressure-relieved poppet valve
Sealing principle		Soft
Control type		Electric
Actuation type		Direct
Direction of flow		Reversible with restrictions <sup>2)</sup>
Exhaust function		With flow control
Manual override		Non-detenting
Assembly position		Any
Grid dimension	[mm]	14
Nominal diameter	[mm]	2
Standard nominal flow rate	[l/min]	90
Type of mounting		On sub-base/manifold
Max. tightening torque, valve mounting	[Nm]	0.4
Pneumatic connection		Sub-base
Product weight	[g]	65

Operating and environmental conditions				
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm		
		Vacuum, grade of filtration 40 μm		
Operating pressure	[bar]	-0.9 +8		
Ambient temperature	[°C]	-5 +40 (100% duty cycle)		
Temperature of medium	[°C]	-5 +40 (100% duty cycle)		
Corrosion resistance class CRC		2 <sup>1)</sup>		
Certification		c UL us - Recognised (OL)		

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

2) There may be slight leakage in the pressure range -0.5 to +0.5 bar.

### **Solenoid valves MHA2, fast-switching valves** Technical data – Sub-base valve, 5/2-way valve

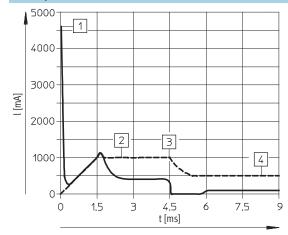


Electrical data		
Operating voltage	[V DC]	24 ±10%
Type of connection		Plug vanes or moulded-in cable
Power consumption		
Low-current phase	[W]	1.625
High-current phase	[W]	6.5
Protection class to EN 60529		
With moulded-in cable		IP65
With plug socket with cable KMYZ-3		IP65
With plug socket with cable KMYZ-3	and plug M8	IP65
With plug socket with cable KMYZ-4		IP40

Response times and switching frequencies			
Response time on	[ms]	1.9 +10%30%	
Response time off	[ms]	1.7 +10%30%	
Maximum switching frequency	[Hz]	300 <sup>1)</sup>	
CE symbol		In accordance with EU EMC Directive	

<sup>1)</sup> The ambient temperature must be limited as from 125 Hz.

#### **Current path**



- Current in the coil Current in the supply line

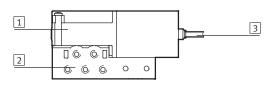
- 1 Capacitor charging
- 2 Controlled coil current 1A
- 3 Drop to holding current
- 4 Controlled holding current 0.5 A

### Solenoid valves MHA2, fast-switching valves

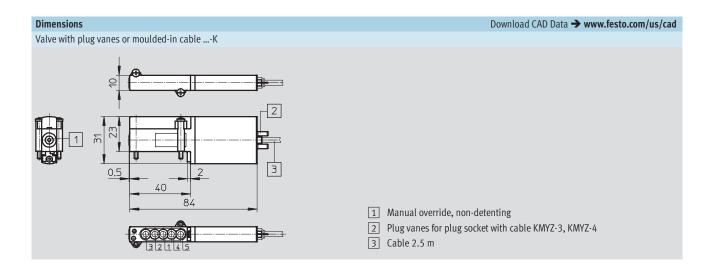


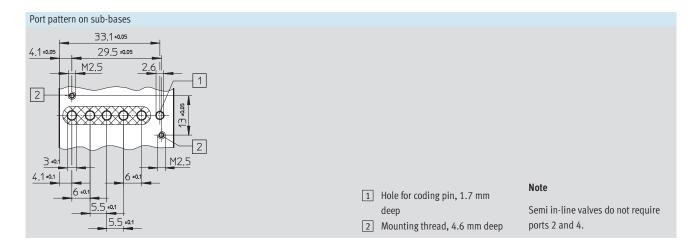
Technical data – Sub-base valve, 5/2-way valve

#### Materials



1	Body	Die-cast zinc
2	Sub-base	Die-cast zinc
3	Cable sheath	Polyurethane
-	Seals	Nitrile rubber/
		hydrogenated nitrile rubber
	Note on materials	Free of copper and PTFE

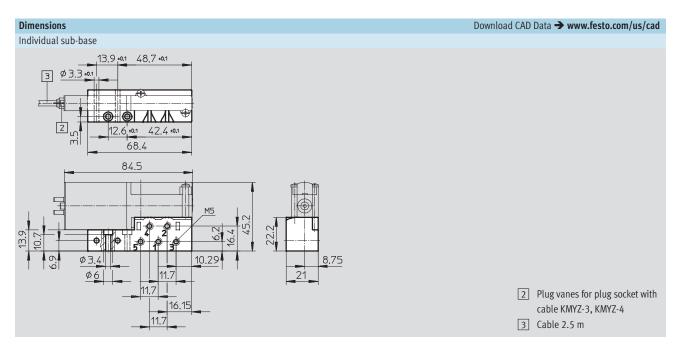


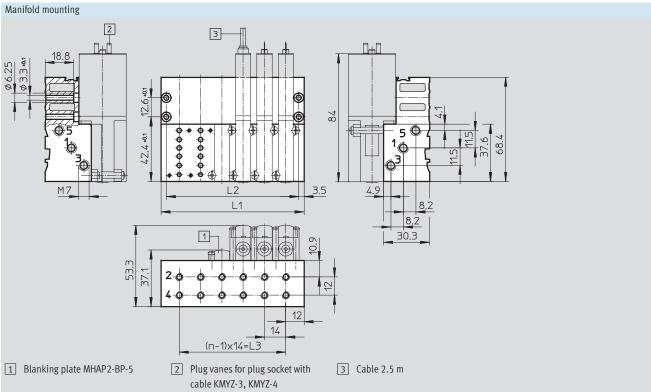


### Solenoid valves MHA2, fast-switching valves

**FESTO** 

Technical data – Sub-base valve, 5/2-way valve





Valve positions n	L1	L2	L3
2	38	31	14
3	52	45	18
4	66	59	42

	Valve positions n	L1	L2	L3
,	5	80	73	56
	6	94	87	70
,	7	108	101	84

Valve positions n	L1	L2	L3
8	122	115	98
9	136	129	112
10	150	143	126

## **Solenoid valves MHA2, fast-switching valves** Technical data – Sub-base valve, 5/2-way valve



Ordering data – Valves					
	Normal position	Electrical connection	Part No.	Туре	
Operating voltage	Normally closed	Plug vanes	525101	MHA2-MS1H-5/2-2	
24 V DC		Cable	525103	MHA2-MS1H-5/2-2-K	

Ordering data – Product-specific accessories				
Designation		Part No.	Туре	
Individual sub-base	1 valve	525120	MHA2-AS-5-M5	
Manifold for	2 valves	525127	MHA2-PR2-5-M5	
	4 valves	525128	MHA2-PR4-5-M5	
	6 valves	525129	MHA2-PR6-5-M5	
	8 valves	525130	MHA2-PR8-5-M5	
	10 valves	525131	MHA2-PR10-5-M5	

# **Solenoid valves MH2, fast-switching valves**Accessories

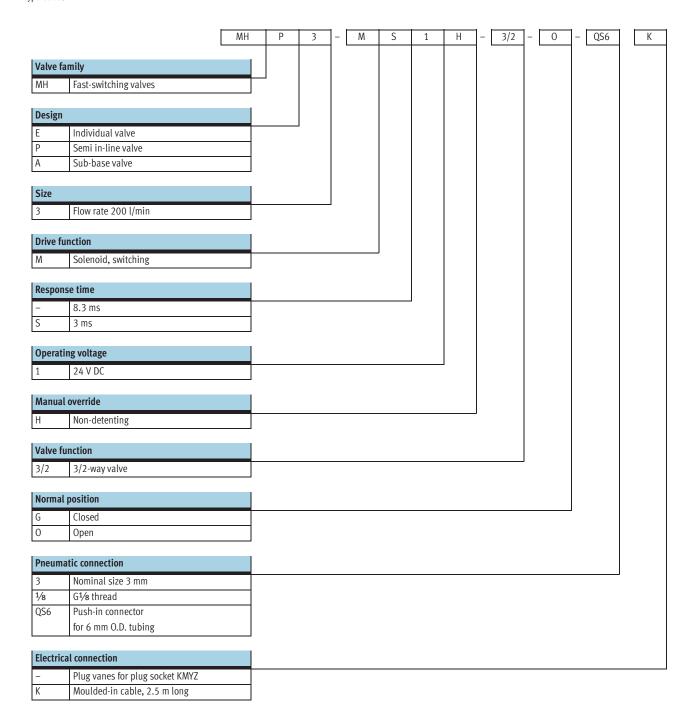


Ordering data				
			Part No.	Туре
Plug socket with		Longth 2.5 m	193693	VMV7 2 24 2 5 150 DUD D
	Protection class IP65 with LED, PUR cable, open cable end	Length 2.5 m		KMYZ-3-24-2,5-LED-PUR-B
	open cubic end	Length 5 m	193695	KMYZ-3-24-5-LED-PUR-B
		Length 10 m	196066	KMYZ-3-24-10-LED-PUR-B
	Protection class IP65 with LED, PUR cable, M8 plug, 3-pin	Length 0.5 m	525654	KMYZ-3-24-M8-0,5-LED-PUR
STATE OF THE PARTY	Mo plug, 5-pili	Length 2.5 m	525655	KMYZ-3-24-M8-2,5-LED-PUR
	Protection class IP40, PVC cable,	Length 0.5 m	193690	KMYZ-4-24-0,5-B
Cun .	open cable end	Length 2.5 m	193691	KMYZ-4-24-2,5-B
H-rail mounting				
di.	For 3/2-way valves		525053	MHAP2-BG-NRH-35
	For 5/2-way valves		162556	CPV10/14-VI-BG-NRH-35
Blanking plug	For M5 thread	10 pieces	3843	B-M5
	For M7 thread	10 pieces	174309	B-M7
	Tot M7 tilleau	10 pieces	174309	D-IN1/
Inscription label				
	For solenoid valve	80 labels in frame	197259	MH-BZ-80X
**				
H-rail	T	2 m	35430	NRH-35-2000
000000		2 111	33430	MMI-55-2000
Blanking plate				
	For 3/2-way valves	Plug connection	197470	MHAP2-BP-3
	,,	Plug base	197471	MHAP2-BP-3-PI
	For 5/2-way valves	1 (45 545)	525132	MHAP2-BP-5
	,,			
Silencer				
			→ Interne	t: uc
Push-in fittings				
			→ Interne	t: quick star

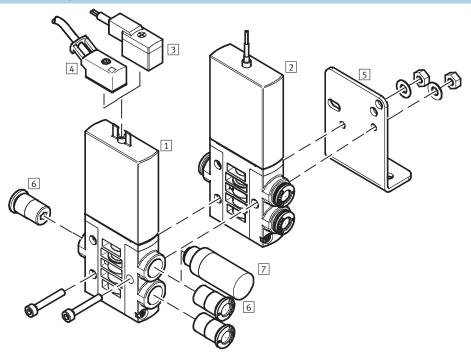
### Solenoid valves MH3, fast-switching valves

**FESTO** 

Type codes



#### Connection with plug vanes - Connection with moulded-in cable



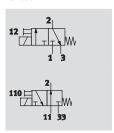
Valv	Valves and accessories				
		Brief description	→ Page/Internet		
1	Individual valve	With plug vanes	47		
	MHE3				
2	Individual valve	With cable	47		
	MHE3K				
3	Plug socket with cable	With PVC cable	63		
	KMYZ-4 (IP 40)				
4	Plug socket with cable	With LED, PUR cable, with M8 plug or open end	63		
	KMYZ-3 (IP 65)				
5	Mounting bracket	-	50		
	MHE2-BG-L				
6	Push-in fittings	For connecting compressed air tubing with standard O.D.	quick star		
	QS				
7	Silencer	For fitting in exhaust ports	uc		
	UC				

### Solenoid valves MHE3, fast-switching valves



Technical data – Individual valve

#### Function







-0.9 ... +8 bar





General technical data		
Valve function		3/2 way, single solenoid <sup>1)</sup>
Design		Pressure-relieved poppet valve
Sealing principle		Soft
Control type		Electric
Actuation type		Direct
Direction of flow		Reversible with restrictions <sup>2)</sup>
Exhaust function		With flow control
Manual override		Non-detenting
Assembly position		Any
Grid dimension	[mm]	19 (minimum distance 5 mm)
Nominal diameter	[mm]	3
Standard nominal flow rate	[l/min]	200
Type of mounting		Via through-holes
Pneumatic connection		Connecting thread G1/8
		Push-in fitting for tubing O.D. 6 mm
Product weight	[g]	120

- 1) Can be used as a 2/2 way valve by sealing connection 3 or 33
- 2) There may be slight leakage in the pressure range -0.5 to +0.5 bar

Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm
		Vacuum, grade of filtration 40 µm
Operating pressure	[bar]	-0.9 +8
Operating pressure, reversible	[bar]	-0.9 0
Ambient temperature	[°C]	-5 +60
Temperature of medium	[°C]	-5 +60
Corrosion resistance class CRC		2 <sup>1)</sup>
Certification		c UL us - Recognised (OL)

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

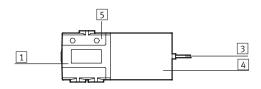


Electrical data			
Operating voltage	[V DC]	24 ±10%	
Type of connection		Plug vanes or moulded-in cable	
Power consumption			
With fast-switching electronics	[W]	Pull: 6.5	
		Hold: 1.6	
Without fast-switching electronics	[W]	3.7	
D			
Protection class to EN 60529			
With moulded-in cable		IP65	
With plug socket with cable KMYZ-3		IP65	
With plug socket with cable KMYZ-3 and plug M8		IP65	
With plug socket with cable KMYZ-4		IP40	

Response times and switching frequenc	ies	
With fast-switching electronics		
Switching time on/off	[ms]	3/2.3 +10%30%
Maximum switching frequency	[Hz]	2801)
CE symbol		In accordance with EU EMC Directive
Without fast-switching electronics		
Switching time on/off	[ms]	8.3/4.5
Maximum switching frequency	[Hz]	130

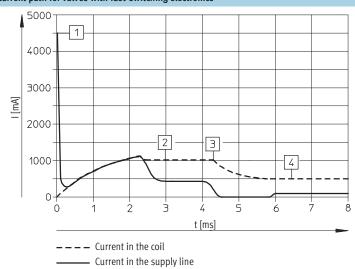
<sup>1)</sup> The ambient temperature must be limited as from 90 Hz.

#### Materials



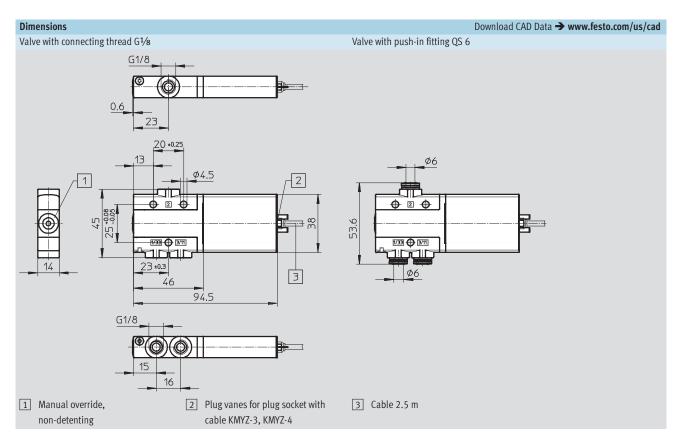
1	Body	Die-cast zinc, coated
3	Cable sheath	Polyurethane
4	Coil housing	Polyamide
5	Connection piece	Polyamide
-	Seals	Nitrile rubber
	Note on materials	Free of copper and PTFE

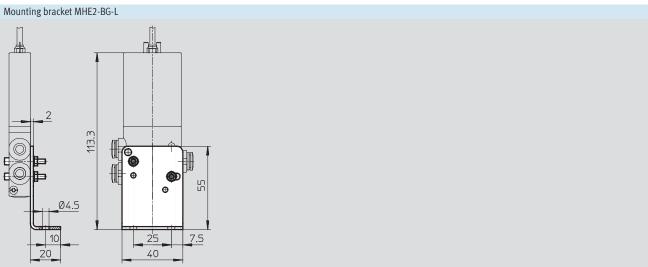
#### Current path for valves with fast-switching electronics



- 1 Capacitor charging
- 2 Controlled coil current 1 A
- 3 Drop to holding current
- 4 Controlled holding current 0.5 A









Ordering data - Valv	es				
	Pneumatic connection	Normal position	Electrical connection	Part No.	Туре
Response time 3/2.3	ms				
Operating voltage	Operating voltage Connecting thread G½ Normally open		Plug vanes	525167	MHE3-MS1H-3/20-1/8
24 V DC			Cable	525169	MHE3-MS1H-3/20-1/8-K
		Normally closed	Plug vanes	525147	MHE3-MS1H-3/2G-1/8
			Cable	525149	MHE3-MS1H-3/2G-1/8-K
	Push-in connector QS 6	Normally open	Plug vanes	525171	MHE3-MS1H-3/20-QS6
		Normally closed	Plug vanes	525151	MHE3-MS1H-3/2G-QS6
			Cable	525153	MHE3-MS1H-3/2G-QS6-K
Response time 8.3/4	.5 ms				
Operating voltage	rating voltage Connecting thread G½ Normally open		Plug vanes	525166	MHE3-M1H-3/20-1/8
24 V DC			Cable	525168	MHE3-M1H-3/2O-1/8-K
		Normally closed	Plug vanes	525146	MHE3-M1H-3/2G-1/8
			Cable	525148	MHE3-M1H-3/2G-1/8-K
	Push-in connector QS 6	Normally open	Plug vanes	525170	MHE3-M1H-3/20-QS6
		Normally closed	Plug vanes	525150	MHE3-M1H-3/2G-QS6
			Cable	525152	MHE3-M1H-3/2G-QS6-K

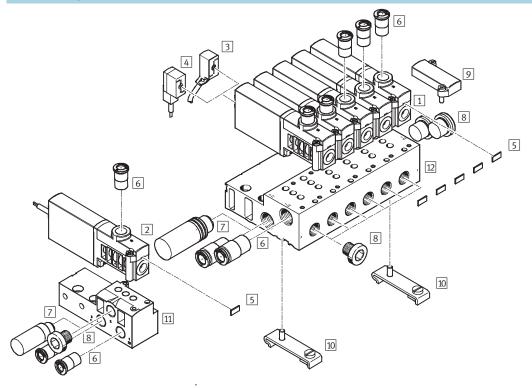
Ordering data – Product-specific accessories					
Designation	Weight [g]	CRC	Part No.	Туре	
Mounting bracket	55	2 <sup>1)</sup>	196165	MHE2-BG-L	

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

# **Solenoid valves MHP3, fast-switching valves** Peripherals overview – Semi in-line valve



#### Connection with plug vanes – Connection with moulded-in cable

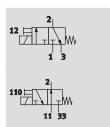


Valv	Valves and accessories					
		Brief description	→ Page/Internet			
1	Semi in-line valve	With plug vanes	52			
	MHP3					
2	Semi in-line valve	With cable	52			
	MHP3K					
3	Plug socket with cable	With PVC cable	63			
	KMYZ-4 (IP 40)					
4	Plug socket with cable	With LED, PUR cable, with M8 plug or open end	63			
	KMYZ-3 (IP 65)					
5	Inscription label	For identifying the valves	63			
	MH-BZ-80X					
6	Push-in fittings	For connecting compressed air tubing with standard O.D.	quick star			
	QS					
7	Silencer	For fitting in exhaust ports	uc			
	UC					
8	Blanking plug	For sealing unused ports	63			
	В					
9	Blanking plate	For sealing vacant positions	63			
	MHAP3-BP-3					
10	H-rail mounting	-	63			
	CPV10/14-VI-BG-NRH-35					
11	Individual sub-base	For semi in-line valve; the individual sub-base is also used for the sub-base valve, the output	55			
	MHA3-AS-3-1/8	port must in this case be sealed with a blanking plug				
12	Manifold block	For semi in-line valve	55			
	MHA3-PR					

# **Solenoid valves MHP3, fast-switching valves** Technical data – Semi in-line valve



#### Function



Voltage 24 V DC



-0.9 ... +8 bar

Temperature range −5 ... +40 °C



General technical data		
Valve function		3/2 way, single solenoid <sup>1)</sup>
Design		Pressure-relieved poppet valve
Sealing principle		Soft
Control type		Electric
Actuation type		Direct
Direction of flow		Reversible with restrictions <sup>2)</sup>
Exhaust function		With flow control
Manual override		Non-detenting Non-detenting
Assembly position		Any
Grid dimension	[mm]	19
Nominal diameter	[mm]	3
Standard nominal flow rate	[l/min]	200
Type of mounting		On sub-base or manifold, via through-hole
Pneumatic connection		Connecting thread G1/8
		Push-in fitting for tubing O.D. 6 mm
Product weight	[g]	120

- 1) Can be used as a 2/2 way valve by sealing connection 3 or 33
- 2) There may be slight leakage in the pressure range -0.5 to +0.5 bar

Operating and environmental conditions				
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm		
		Vacuum, grade of filtration 40 μm		
Operating pressure	[bar]	-0.9 +8		
Operating pressure, reversible	[bar]	-0.9 0		
Ambient temperature	[°C]	-5 +40		
Temperature of medium	[°C]	-5 +40		
Corrosion resistance class CRC		2 <sup>1)</sup>		
Certification		c UL us - Recognised (OL)		

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

### **Solenoid valves MHP3, fast-switching valves** Technical data – Semi in-line valve

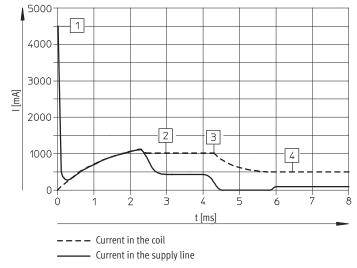


Electrical data			
Operating voltage	[V DC]	24 ±10%	
Type of connection		Plug vanes or moulded-in cable	
Power consumption			
With fast-switching electronics	[W]	Pull: 6.5	
		Hold: 1.6	
Without fast-switching electronics	[W]	3.7	
Protection class to EN 60529			
With moulded-in cable		IP65	
With plug socket with cable KMYZ-3		IP65	
With plug socket with cable KMYZ-3 and plug M8		IP65	
With plug socket with cable KMYZ-4		IP40	

Response times and switching frequencies			
With fast-switching electronics			
Switching time on/off	[ms]	3/2.3 +10%30%	
Maximum switching frequency	[Hz]	2801)	
CE symbol		In accordance with EU EMC Directive	
Without fast-switching electronics			
Switching time on/off [ms]		8.3/4.5	
Maximum switching frequency	[Hz]	130	

<sup>1)</sup> The ambient temperature must be limited as from 100 Hz.





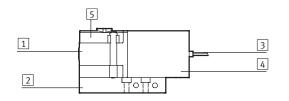
- 1 Capacitor charging
- 2 Controlled coil current 1 A
- 3 Drop to holding current
- 4 Controlled holding current 0.5 A

#### Solenoid valves MHP3, fast-switching valves

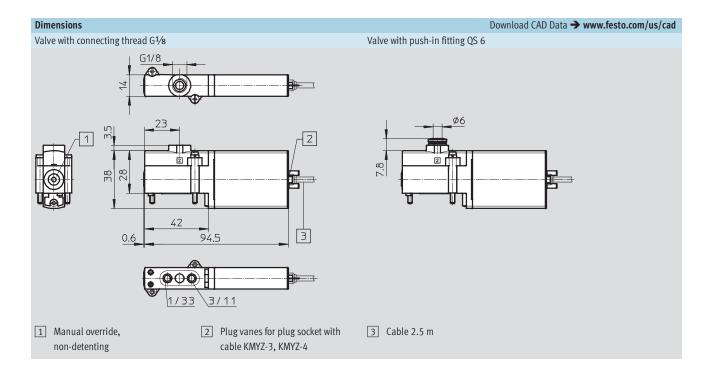


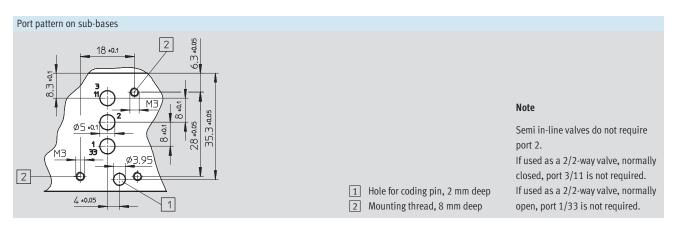
Technical data – Semi in-line valve

#### Materials



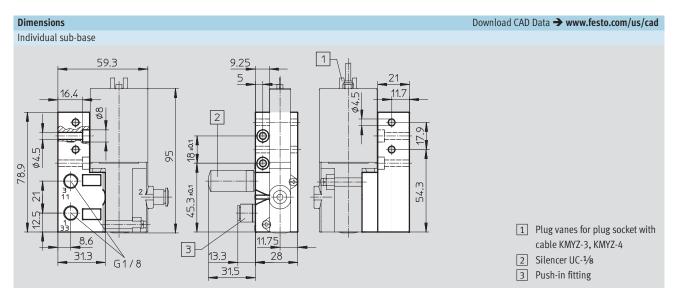
1	Body	Die-cast zinc, coated
2	Sub-base	Manifold block: Aluminium
		Individual sub-base: Die-cast zinc
3	Cable sheath	Polyurethane
4	Coil housing	Polyamide
5	Connection piece	Polyamide
-	Seals	Nitrile rubber
	Note on materials	Free of copper and PTFE

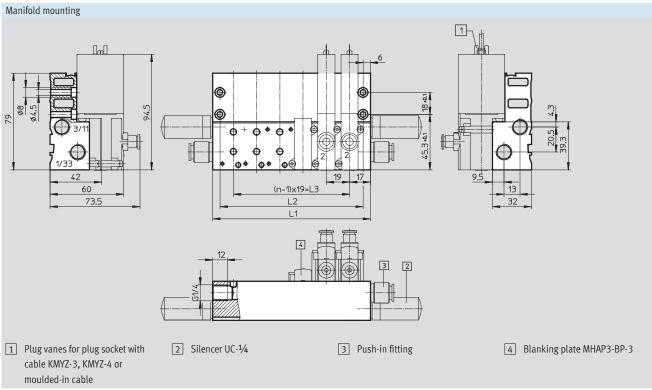




# **Solenoid valves MHP3, fast-switching valves** Technical data – Semi in-line valve





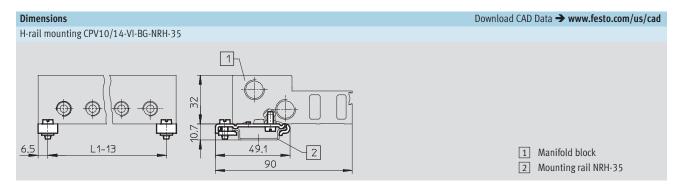


Valve positions n	L1	L2	L3
2	53	41	19
4	91	79	57
6	129	117	95

Valve positions n	L1	L2	L3
8	167	155	133
10	205	193	171

# **Solenoid valves MHP3, fast-switching valves** Technical data – Semi in-line valve





Туре	è	Valve positions n	L1
MHA	A3-PR2-1/8	2	53
MHA	A3-PR4-1/8	4	91
MHA	A3-PR6-½	6	129

Туре	Valve positions n	L1
MHA3-PR8-1/8	8	167
MHA3-PR10-1/8	10	205

Ordering data - Valv	es				
	Pneumatic connection	Normal position	Electrical connection	Part No.	Туре
Response time 3/2.3	ms				
Operating voltage	Connecting thread G1/8	Normally open	Plug vanes	525159	MHP3-MS1H-3/20-1/8
24 V DC		Normally closed	Plug vanes	525139	MHP3-MS1H-3/2G-1/8
	Push-in connector QS 6	Normally closed	Plug vanes	525143	MHP3-MS1H-3/2G-QS6
			Cable	525145	MHP3-MS1H-3/2G-QS6-K
Response time 8.3/4.	.5 ms				
Operating voltage Connecting thread G1/8 Normally ope		Normally open	Plug vanes	525158	MHP3-M1H-3/20-1/8
24 V DC	Normally closed		Plug vanes	525138	MHP3-M1H-3/2G-1/8
	Push-in connector QS 6	Normally closed	Plug vanes	525142	MHP3-M1H-3/2G-QS6

#### Note

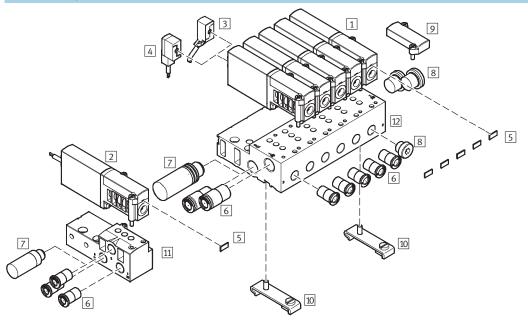
Type 3/2G and type 3/20 valves must not be mixed on a manifold block.

Ordering data – Product-specific accessories				
Designation		Part No. Type	Туре	
Individual sub-base	1 valve	525214	MHA3-AS-3-1/8	
Manifold block for	2 valves	525221	MHA3-PR2-1/8	
	4 valves	525222	MHA3-PR4-1/8	
	6 valves	525223	MHA3-PR6-1/8	
	8 valves	525224	MHA3-PR8-1/8	
	10 valves	525225	MHA3-PR10-1/8	

# **Solenoid valves MHA3, fast-switching valves** Peripherals overview – Sub-base valve



#### Connection with plug vanes – Connection with moulded-in cable

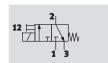


Valv	Valves and accessories				
		Brief description	→ Page/Internet		
1	Sub-base valve	With plug vanes	58		
	MHA3				
2	Sub-base valve	With cable	58		
	MHA3K				
3	Plug socket with cable	With PVC cable	63		
	KMYZ-4 (IP 40)				
4	Plug socket with cable	With LED, PUR cable, with M8 plug or open end	63		
	KMYZ-3 (IP 65)				
5	Inscription label	For identifying the valves	63		
	MH-BZ-80X				
6	Push-in fittings	For connecting compressed air tubing with standard O.D.	quick star		
	QS				
7	Silencer	For fitting in exhaust ports	uc		
	UC				
8	Blanking plug	For sealing unused ports	63		
	В				
9	Blanking plate	For sealing vacant positions	63		
	MHAP3-BP-3				
10	H-rail mounting	-	63		
	CPV10/14-VI-BG-NRH-35				
11	Individual sub-base	For sub-base valve	61		
	MHA3-AS-3-1/8				
12	Manifold block	For sub-base valve	61		
	MHA3-PR3-1/8				

## **Solenoid valves MHA3, fast-switching valves** Technical data – Sub-base valve

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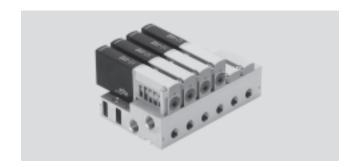
Function



Voltage 24 V DC

-0.9 ... +8 bar

Temperature range −5 ... +40 °C



General technical data		
Valve function		3/2 way, single solenoid <sup>1)</sup>
Design		Pressure-relieved poppet valve
Sealing principle		Soft
Control type		Electric
Actuation type		Direct
Direction of flow		Reversible with restrictions <sup>2)</sup>
Exhaust function		With flow control
Manual override		Non-detenting
Assembly position		Any
Grid dimension	[mm]	19
Nominal diameter	[mm]	3
Standard nominal flow rate	[l/min]	200
Type of mounting		On sub-base or manifold, via through-hole
Pneumatic connection		Connecting thread G1/8
Product weight	[g]	120

- Can be used as a 2/2 way valve by sealing connection 3 or 33
   There may be slight leakage in the pressure range -0.5 to +0.5 bar

Operating and environmental conditions						
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm				
		Vacuum, grade of filtration 40 μm				
Operating pressure	[bar]	-0.9 +8				
Operating pressure, reversible	[bar]	-0.9 0				
Ambient temperature	[°C]	-5 +40				
Temperature of medium	[°C]	-5 +40				
Corrosion resistance class CRC		21)				
Certification		c UL us - Recognised (OL)				

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

### **Solenoid valves MHA3, fast-switching valves** Technical data – Sub-base valve

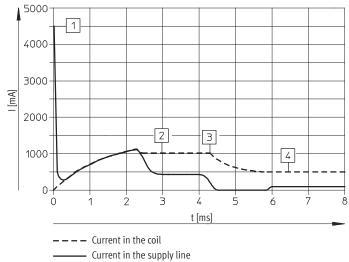


Electrical data		
Operating voltage	[V DC]	24 ±10%
Type of connection		Plug vanes or moulded-in cable
Power consumption		
With fast-switching electronics	[W]	Pull: 6.5
		Hold: 1.6
Without fast-switching electronics	[W]	3.7
D + C		
Protection class to EN 60529		
With moulded-in cable		IP65
With plug socket with cable KMYZ-3		IP65
With plug socket with cable KMYZ-3 and p	olug M8	IP65
With plug socket with cable KMYZ-4		IP40

Response times and switching frequency	ies	
With fast-switching electronics		
Switching time on/off	[ms]	3/2.3 +10%30%
Maximum switching frequency	[Hz]	2801)
CE symbol		In accordance with EU EMC Directive
Without fast-switching electronics		
Switching time on/off	[ms]	8.3/4.5
Maximum switching frequency	[Hz]	130

<sup>1)</sup> The ambient temperature must be limited as from 100 Hz.

#### Current path for valves with fast-switching electronics



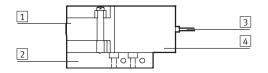
- 1 Capacitor charging
- 2 Controlled coil current 1 A
- 3 Drop to holding current
- 4 Controlled holding current 0.5 A

### Solenoid valves MHA3, fast-switching valves

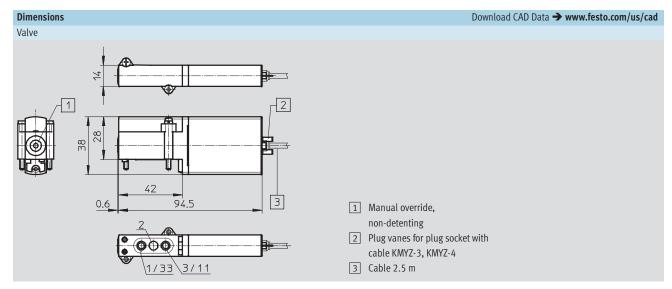


Technical data – Sub-base valve

#### Materials



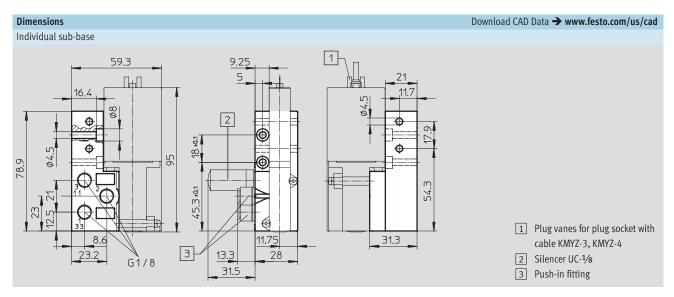
1	Body	Die-cast zinc, coated
2	Sub-base	Manifold block: Aluminium
		Individual sub-base: Die-cast zinc
3	Cable sheath	Polyurethane
4	Coil housing	Polyamide
-	Seals	Nitrile rubber/
		hydrogenated nitrile rubber
	Note on materials	Free of copper and PTFE

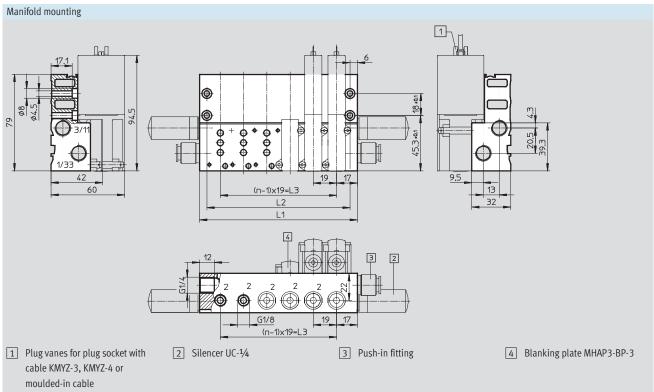




### **Solenoid valves MHA3, fast-switching valves** Technical data – Sub-base valve





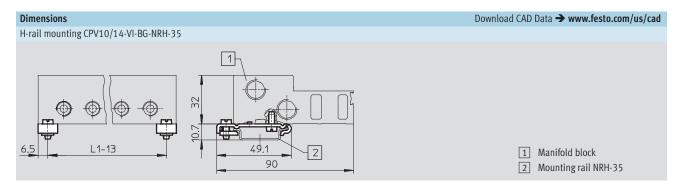


Valve positions n	L1	L2	L3
2	53	41	19
4	91	79	57
6	129	117	95

Valve positions n	L1	L2	L3
8	167	155	133
10	205	193	171

# **Solenoid valves MHA3, fast-switching valves** Technical data – Sub-base valve





Туре	Valve positions n	L1
MHA3-PR2-1/8	2	53
MHA3-PR4-1/8	4	91
MHA3-PR6-1/8	6	129

Туре	Valve positions n	L1
MHA3-PR8-1/8	8	167
MHA3-PR10-1/8	10	205

Ordering data – Valves						
	Normal position	Electrical connection	Part No.	Туре		
Response time 3/2.3	ms					
Operating voltage	Normally closed	Plug vanes	525135	MHA3-MS1H-3/2G-3		
24 V DC		Cable	525137	MHA3-MS1H-3/2G-3-K		
	·	·				
Response time 8.3/4.	5 ms					
Operating voltage	Normally closed	Plug vanes	525134	MHA3-M1H-3/2G-3		
24 V DC		Cable	525136	MHA3-M1H-3/2G-3-K		

Ordering data – Product-specific accessories					
Designation		Part No.	Туре		
Individual sub-base	1 valve	525214	MHA3-AS-3-1/8		
Manifold block for	2 valves	525221	MHA3-PR2-1/8		
	4 valves	525222	MHA3-PR4-1/8		
	6 valves	525223	MHA3-PR6-1/8		
	8 valves	525224	MHA3-PR8-1/8		
	10 valves	525225	MHA3-PR10-½		

# **Solenoid valves MH3, fast-switching valves**Accessories

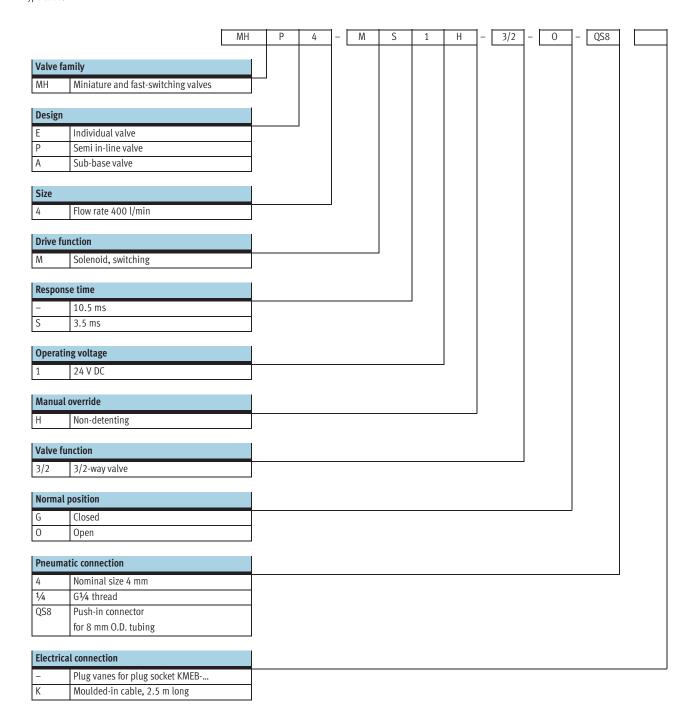
**FESTO** 

Ordering data				
			Part No.	Туре
Plug socket with o	cable			
P	Protection class IP65 with LED, PUR cable,	Length 2.5 m	193693	KMYZ-3-24-2,5-LED-PUR-B
	open cable end	Length 5 m	193695	KMYZ-3-24-5-LED-PUR-B
		Length 10 m	196066	KMYZ-3-24-10-LED-PUR-B
	Protection class IP65 with LED, PUR cable, M8 plug, 3-pin	Length 0.5 m	525654	KMYZ-3-24-M8-0,5-LED-PUR
30	Mo piug, 5-piii			
		Length 2.5 m	525655	KMYZ-3-24-M8-2,5-LED-PUR
	Protection class IP40, PVC cable,	Length 0.5 m	193690	KMYZ-4-24-0,5-B
Con Control	open cable end	Length 2.5 m	193691	KMYZ-4-24-2,5-B
		·	•	
H-rail mounting	Is 5/0		4404	CDV4.0.44.1VI.D.C. N.D.V. C.
	For 5/2-way valves		162556	CPV10/14-VI-BG-NRH-35
Blanking plug				
	For G1/8 thread	10 pieces	3569	B-1/8
	For G1/4 thread	10 pieces	3568	B-1/4
Inscription label				
/ Inscription tabet	For solenoid valve	80 labels in frame	197259	MH-BZ-80X
H-rail				
000000		2 m	35430	NRH-35-2000
Blanking plate				
Stanting plate	For manifold block		525226	MHAP3-BP-3
Silencer				
Sicilica			→ Interne	i: uc
Push-in fittings				
			→ Interne	t: quick star

#### Solenoid valves MH4, fast-switching valves

**FESTO** 

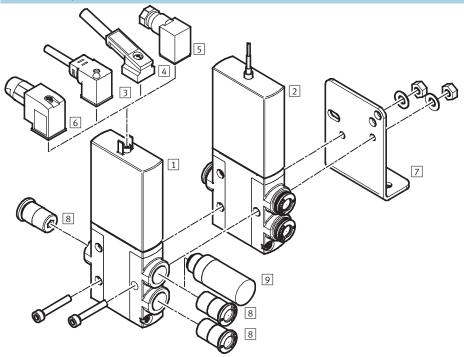
Type codes



# **Solenoid valves MHE4, fast-switching valves**Peripherals overview – Individual valve



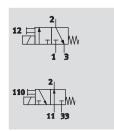
#### Connection with plug vanes - Connection with moulded-in cable



Valv	/alves and accessories					
		Brief description	→ Page/Internet			
1	Individual valve	With plug vanes	66			
	MHE4					
2	Individual valve	With cable	66			
	MHE4K					
3	Plug socket with cable	PVC cable, with or without LED	82			
	KMEB-1 (IP65)					
4	Plug socket with cable	With LED, without LED; PUR cable, with or without LED	82			
	KMEB-2 (IP65)					
5	Plug socket	With clamping screw	82			
	MSSD-EB (IP65)					
6	Plug socket	With insulation displacement connector	82			
	MSSD-EB-S-M14 (IP65)					
7	Mounting bracket	-	69			
	MHE2-BG-L					
8	Push-in fittings	For connecting compressed air tubing with standard O.D.	quick star			
	QS					
9	Silencer	For fitting in exhaust ports	uc			
	UC					

**FESTO** 

#### Function



Voltage 24 V DC



-0.9 ... +8 bar

Temperature range −5 ... +60 °C



General technical data		
Valve function		3/2 way, single solenoid <sup>1)</sup>
Design		Pressure-relieved poppet valve
Sealing principle		Soft
Control type		Electric
Actuation type		Direct
Direction of flow		Reversible with restrictions <sup>2)</sup>
Exhaust function		With flow control
Manual override		Non-detenting
Assembly position		Any
Grid dimension	[mm]	24
Nominal diameter	[mm]	4
Standard nominal flow rate	[l/min]	400
Type of mounting		Via through-holes
Pneumatic connection		Connecting thread G1/8
		Push-in fitting for tubing O.D. 8 mm
Product weight	[g]	270

- 1) Can be used as a 2/2 way valve by sealing connection 3 or 33
- 2) There may be slight leakage in the pressure range -0.5 to +0.5 bar

Operating and environmental conditions				
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm		
		Vacuum, grade of filtration 40 μm		
Operating pressure	[bar]	-0.9 +8		
Operating pressure, reversible	[bar]	-0.9 0		
Ambient temperature	[°C]	-5 +60		
Temperature of medium	[°C]	-5 +60		
Corrosion resistance class CRC		$2^{1)}$		
Certification		c UL us - Recognised (OL)		

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

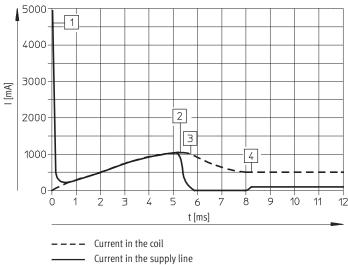


Electrical data		
Operating voltage	[V DC]	24 ±10%
Type of connection		Plug vanes or moulded-in cable
Power consumption		
With fast-switching electronics	[W]	Pull: 8.5
		Hold: 2.125
Without fast-switching electronics	[W]	5,6
Protection class to EN 60529		
With moulded-in cable		IP65
With plug socket with cable KMEB		IP65

Response times and switching frequencies		
With fast-switching electronics		
Switching time on/off	[ms]	3.5/3.5 +10%30%
Maximum switching frequency	[Hz]	210 <sup>1)</sup>
CE symbol		In accordance with EU EMC Directive
Without fast-switching electronics		
Switching time on/off	[ms]	10.5/5
Maximum switching frequency	[Hz]	120

<sup>1)</sup> The ambient temperature must be limited as from 90 Hz.

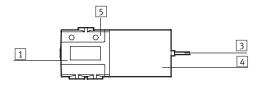




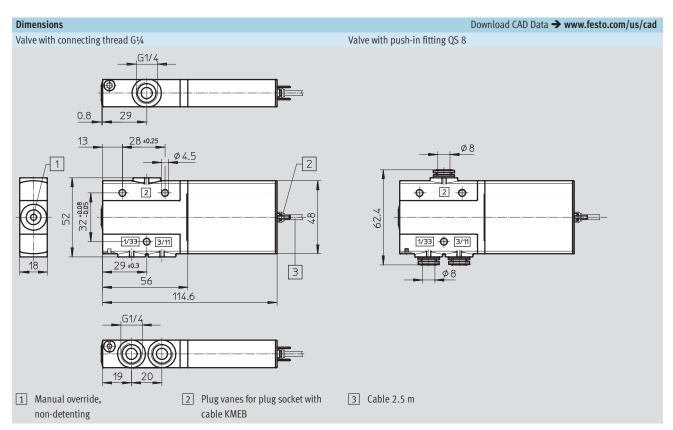
- 1 Capacitor charging
- 2 Controlled coil current 1 A
- 3 Drop to holding current
- 4 Controlled holding current 0.5 A

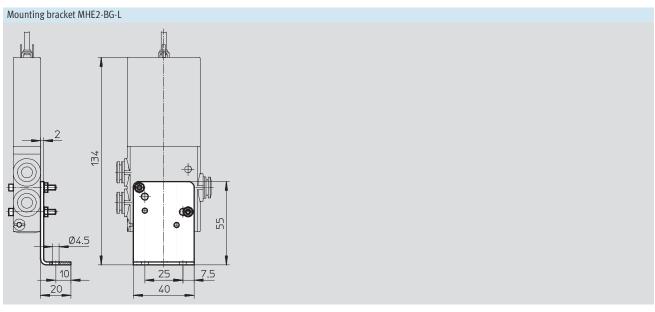


#### Materials



1	Body	Die-cast zinc, coated
3	Cable sheath	Polyurethane
4	Coil housing	Polyamide
5	Connection piece	Polyamide
-	Seals	Nitrile rubber
	Note on materials	Free of copper and PTFE





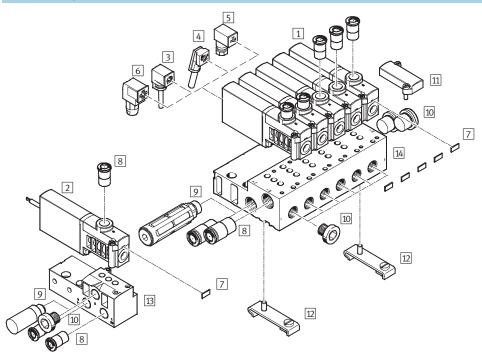


Ordering data - Valve	Ordering data – Valves				
	Pneumatic connection	Normal position	Electrical connection	Part No.	Type
Response time 3.5/3.	5 ms				
Operating voltage	Connecting thread G1/4	Normally open	Plug vanes	525207	MHE4-MS1H-3/20-1/4
24 V DC		Normally closed	Plug vanes	525187	MHE4-MS1H-3/2G-1/4
			Cable	525189	MHE4-MS1H-3/2G-1/4-K
	Push-in connector QS 8	Normally open	Plug vanes	525211	MHE4-MS1H-3/20-QS8
			Cable	525213	MHE4-MS1H-3/20-QS8-K
		Normally closed	Plug vanes	525191	MHE4-MS1H-3/2G-QS8
			Cable	525193	MHE4-MS1H-3/2G-QS8-K
		•	•		
Response time 10.5/	5 ms				
Operating voltage	Connecting thread G1/4	Normally open	Plug vanes	525206	MHE4-M1H-3/20-1/4
24 V DC			Cable	525208	MHE4-M1H-3/20-1/4-K
		Normally closed	Plug vanes	525186	MHE4-M1H-3/2G-1/4
			Cable	525188	MHE4-M1H-3/2G- <sup>1</sup> / <sub>4</sub> -K
	Push-in connector QS 8	Normally open	Plug vanes	525210	MHE4-M1H-3/20-QS8
		Normally closed	Plug vanes	525190	MHE4-M1H-3/2G-QS8

Ordering data – Product-specific accessories					
Designation	Weight [g]	CRC	Part No.	Туре	
Mounting bracket	55	2 <sup>1)</sup>	196165	MHE2-BG-L	

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

#### Connection with plug vanes – Connection with moulded-in cable

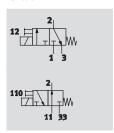


Valv	Valves and accessories					
		Brief description	→ Page/Internet			
1	Semi in-line valve	With plug vanes	71			
	MHP4					
2	Semi in-line valve	With cable	71			
	MHP4K					
3	Plug socket	With clamping screw	82			
	MSSD-EB (IP65)					
4	Plug socket	With insulation displacement connector	82			
	MSSD-EB-S-M14 (IP65)					
5	Plug socket with cable	PVC cable, with or without LED	82			
	KMEB-1 (IP65)					
6	Plug socket with cable	PUR cable, with or without LED	82			
	KMEB-2 (IP65)					
7	Inscription label	For identifying the valves	82			
	MH-BZ-80X					
8	Push-in fittings	For connecting compressed air tubing with standard O.D.	quick star			
	QS					
9	Silencer	For fitting in exhaust ports	uc			
	UC					
10	Blanking plug	For sealing unused ports	82			
	В					
11	Blanking plate	For sealing vacant positions	82			
	MHAP4-BP-3					
12	H-rail mounting	-	82			
	CPV10/14-VI-BG-NRH-35					
13	Individual sub-base	For semi in-line valve; the individual sub-base is also used for the sub-base valve, the output	74			
	MHA4-AS-3-1/4	port must in this case be sealed with a blanking plug				
14	Manifold block	For semi in-line valve	74			
	MHA4-PR					

## **Solenoid valves MHP4, fast-switching valves** Technical data – Semi in-line valve



#### Function







-0.9 ... +8 bar

Temperature range -5 ... +40 °C



General technical data		
Valve function		3/2 way, single solenoid <sup>1)</sup>
Design		Pressure-relieved poppet valve
Sealing principle		Soft
Control type		Electric
Actuation type		Direct
Direction of flow		Reversible with restrictions <sup>2)</sup>
Exhaust function		With flow control
Manual override		Non-detenting
Assembly position		Any
Grid dimension	[mm]	24
Nominal diameter	[mm]	4
Standard nominal flow rate	[l/min]	400
Type of mounting		On sub-base or manifold, via through-hole
Pneumatic connection		Connecting thread G1/4
		Push-in fitting for tubing O.D. 8 mm
Product weight	[g]	270

- 1) Can be used as a 2/2 way valve by sealing connection 1 or 3
- 2) There may be slight leakage in the pressure range -0.5 to +0.5 bar

Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm
		Vacuum, grade of filtration 40 µm
Operating pressure	[bar]	-0.9 +8
Operating pressure, reversible	[bar]	-0.9 0
Ambient temperature	[°C]	-5 +40
Temperature of medium	[°C]	-5 +40
Corrosion resistance class CRC		2 <sup>1)</sup>
Certification		c UL us - Recognised (OL)

Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

## **Solenoid valves MHP4, fast-switching valves** Technical data – Semi in-line valve

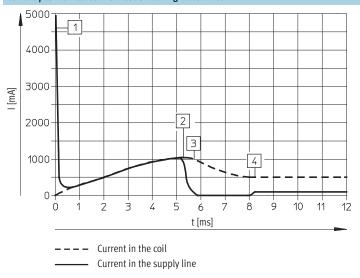


Electrical data		
Operating voltage	[V DC]	24 ±10%
Type of connection		Plug vanes or moulded-in cable
Power consumption		
With fast-switching electronics	[W]	Pull: 8.5
		Hold: 2.125
Without fast-switching electronics	[W]	5.6
Protection class to EN 60529		
With moulded-in cable		IP65
With plug socket with cable KMEB		IP65

Response times and switching frequencies		
With fast-switching electronics		
Switching time on/off	[ms]	3.5/3.5 +10%30%
Maximum switching frequency	[Hz]	210 <sup>1)</sup>
CE symbol		In accordance with EU EMC Directive
Without fast-switching electronics		
Switching time on/off	[ms]	10.5/5
Maximum switching frequency	[Hz]	120

<sup>1)</sup> The ambient temperature must be limited as from 100 Hz.

#### Current path for valves with fast-switching electronics



- 1 Capacitor charging
- 2 Controlled coil current 1 A
- 3 Drop to holding current
- 4 Controlled holding current 0.5 A

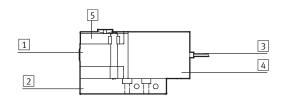
72

# Solenoid valves MHP4, fast-switching valves

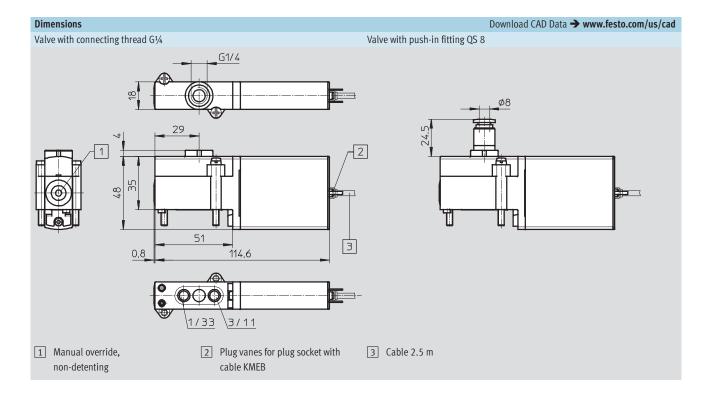


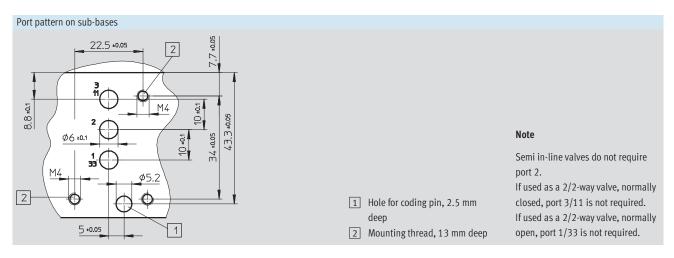
Technical data – Semi in-line valve

## Materials



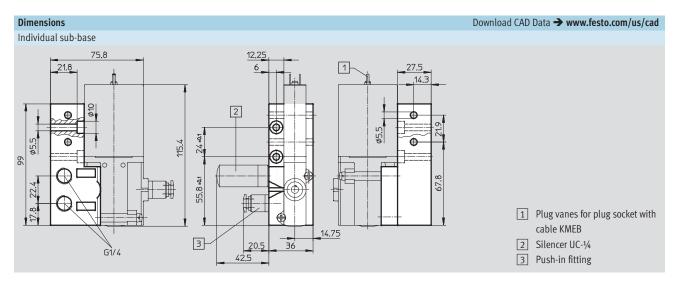
1	Body	Die-cast zinc, coated
2	Sub-base	Manifold block: Aluminium
		Individual sub-base: Die-cast zinc
3	Cable sheath	Polyurethane
4	Coil housing	Polyamide
5	Connection piece	Polyamide
-	Seals	Nitrile rubber
	Note on materials	Free of copper and PTFE

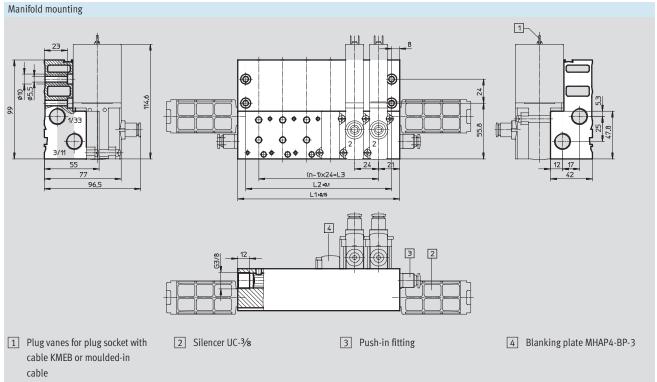




# **Solenoid valves MHP4, fast-switching valves** Technical data – Semi in-line valve

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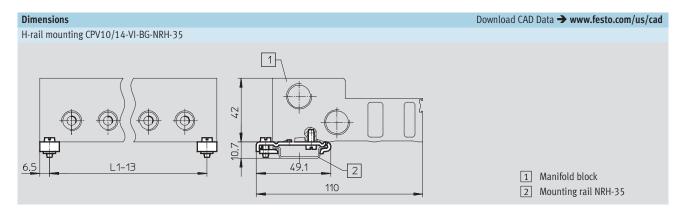
Valve positions n	L1	L2	L3
2	66	50	24
4	114	98	72
6	162	146	120

Valve positions n	L1	L2	L3
8	210	194	168
10	258	242	216

# **Solenoid valves MHP4, fast-switching valves** Technical data – Semi in-line valve



75



Туре	Valve positions n	L1
MHA4-PR2-3	2	66
MHA4-PR4-3	4	114
MHA4-PR6-3	6	162

Туре	Valve positions n	L1
MHA4-PR8-3	8	210
MHA4-PR10-3	10	258

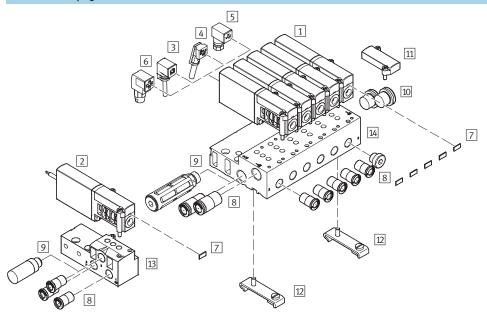
Ordering data - Valve	25				
	Pneumatic connection	Normal position	Electrical connection	Part No.	Туре
Response time 3.5/3.	5 ms				
Operating voltage	Connecting thread G1/4	Normally open	Plug vanes	525199	MHP4-MS1H-3/20-1/4
24 V DC		Normally closed	Plug vanes	525179	MHP4-MS1H-3/2G-1/4
	Push-in connector QS 8	Normally closed	Plug vanes	525183	MHP4-MS1H-3/2G-QS8
Response time 10.5/5	ms				
Operating voltage	Connecting thread G1/4	Normally open	Plug vanes	525198	MHP4-M1H-3/20-1/4
24 V DC		Normally closed	Plug vanes	525178	MHP4-M1H-3/2G-1/4

# Note

Type 3/2G and type 3/20 valves must not be mixed on a manifold block.

Ordering data – Product-specific accessories					
Designation		Part No.	Туре		
Individual sub-base	1 valve	525227	MHA4-AS-3-1/4		
Manifold block for	2 valves	525234	MHA4-PR2-1/4		
	4 valves	525235	MHA4-PR4-1/4		
	6 valves	525236	MHA4-PR6-1/4		
	8 valves	525237	MHA4-PR8-1/4		
	10 valves	525238	MHA4-PR10-1/4		

# Connection with plug vanes – Connection with moulded-in cable



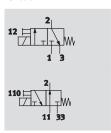
Valv	Valves and accessories						
		Brief description	→ Page/Internet				
1	Sub-base valve	With plug vanes	82				
	MHA4						
2	Sub-base valve	With cable	82				
	MHA4K						
3	Plug socket with cable	PVC cable, with or without LED	82				
	KMEB-1 (IP65)						
4	Plug socket with cable	PUR cable, with or without LED	82				
	KMEB-2 (IP65)						
5	Plug socket	With clamping screw	82				
	MSSD-EB (IP65)						
6	Plug socket	With insulation displacement connector	82				
	MSSD-EB-S-M14 (IP65)						
7	Inscription label	For identifying the valves	82				
	MH-BZ-80X						
8	Push-in fittings	For connecting compressed air tubing with standard O.D.	quick star				
	QS						
9	Silencer	For fitting in exhaust ports	uc				
	UC						
10	Blanking plug	For sealing unused ports	82				
	В						
11	Blanking plate	For sealing vacant positions	82				
	MHAP4-BP-3						
12	H-rail mounting	-	82				
	CPV10/14-VI-BG-NRH-35						
13	Individual sub-base	For sub-base valves	80				
	MHA4-AS-3-1/4						
14	Manifold block	For sub-base valves	80				
	MHA4-PR3						

# Solenoid valves MHA4, fast-switching valves



Technical data – Sub-base valve

## Function



Voltage 24 V DC



-0.9 ... +8 bar





General technical data		
Valve function		3/2 way, single solenoid <sup>1)</sup>
Design		Pressure-relieved poppet valve
Sealing principle		Soft
Control type		Electric
Actuation type		Direct
Direction of flow		Reversible with restrictions <sup>2)</sup>
Exhaust function		With flow control
Manual override		Non-detenting
Assembly position		Any
Grid dimension	[mm]	24
Nominal diameter	[mm]	4
Standard nominal flow rate	[l/min]	400
Type of mounting		On sub-base or manifold, via through-hole
Pneumatic connection		Connecting thread G1/4
Product weight	[g]	270

- Can be used as a 2/2 way valve by sealing connection 3 or 33
   There may be slight leakage in the pressure range –0.5 to +0.5 bar

Operating and environmental conditions				
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm		
		Vacuum, grade of filtration 40 μm		
Operating pressure	[bar]	-0.9 +8		
Operating pressure, reversible	[bar]	-0.9 0		
Ambient temperature	[°C]	-5 +40		
Temperature of medium	[°C]	-5 +40		
Corrosion resistance class CRC		21)		
Certification		c UL us - Recognised (OL)		

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

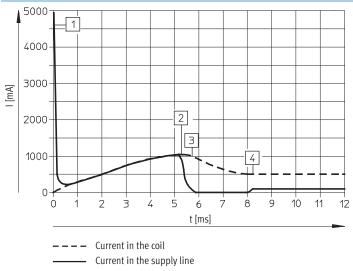


Electrical data		
Operating voltage	[V DC]	24 ±10%
Type of connection		Plug vanes or moulded-in cable
Power consumption		
With fast-switching electronics	[W]	Pull: 8.5
		Hold: 2.125
Without fast-switching electronics	[W]	5.6
Protection class to EN 60529		
With moulded-in cable		IP65
With plug socket with cable KMEB		IP65

Response times and switching frequencies					
With fast-switching electronics					
Switching time on/off	[ms]	3.5/3.5 +10%30%			
Maximum switching frequency	[Hz]	2101)			
CE symbol		In accordance with EU EMC Directive			
Without fast-switching electronics					
Switching time on/off	[ms]	10.5/5			
Maximum switching frequency	[Hz]	120			

<sup>1)</sup> The ambient temperature must be limited as from 100 Hz.

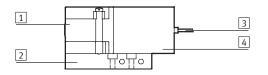
# Current path for valves with fast-switching electronics



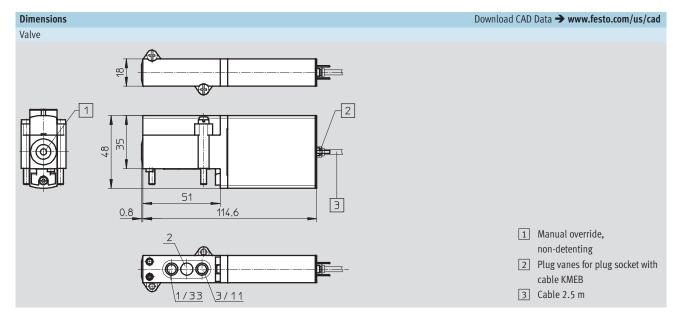
- 1 Capacitor charging
- 2 Controlled coil current 1 A
- 3 Drop to holding current
- 4 Controlled holding current 0.5 A

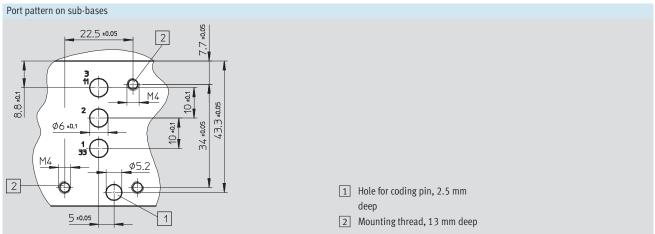


## Materials

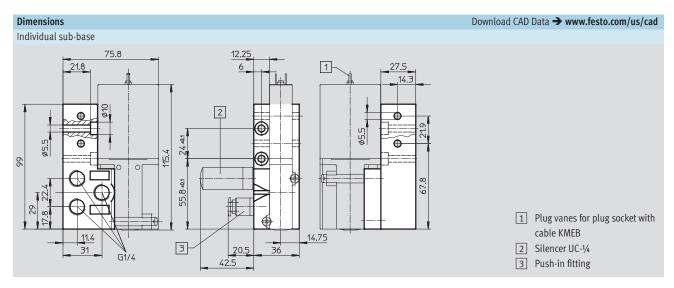


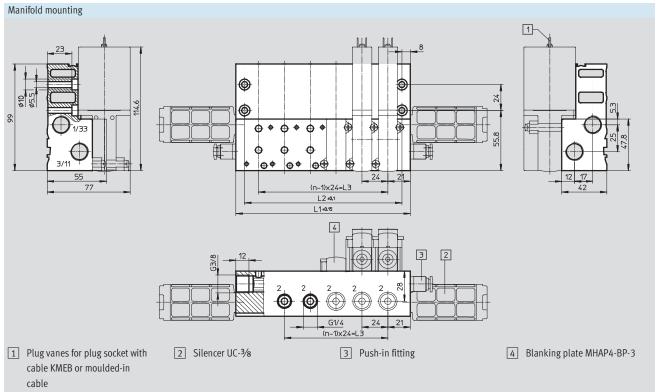
1	Body	Die-cast zinc, coated
2	Sub-base	Manifold block: Aluminium
		Individual sub-base: Die-cast zinc
3	Cable sheath	Polyurethane
4	Coil housing	Polyamide
-	Seals	Nitrile rubber/
		hydrogenated nitrile rubber
	Note on materials	Free of copper and PTFE





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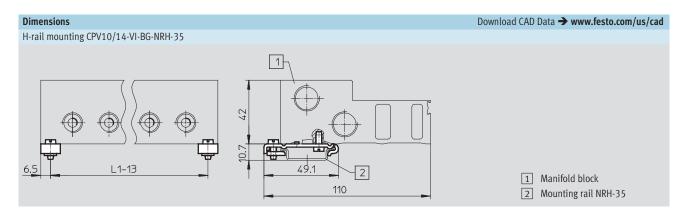




Valve positions n	L1	L2	L3
2	66	50	24
4	114	98	72
6	162	146	120

8	210	194	168
10	258	242	216





Туре	Valve positions n	L1
MHA4-PR2-3	2	66
MHA4-PR4-3	4	114
MHA4-PR6-3	6	162

Туре	Valve positions n	L1
MHA4-PR8-3	8	210
MHA4-PR10-3	10	258

Ordering data - Valve	S			
	Normal position	Electrical connect	ion Part No.	Туре
Response time 3.5/3.	5 ms			
Operating voltage	Normally closed	Plug vanes	525175	MHA4-MS1H-3/2G-4
24 V DC		Cable	525177	MHA4-MS1H-3/2G-4-K
		·	•	
Response time 10.5/5	ms			
Operating voltage	Normally open	Cable	525196	MHA4-M1H-3/20-4-K
24 V DC	Normally closed	Plug vanes	525174	MHA4-M1H-3/2G-4
		Cable	525176	MHA4-M1H-3/2G-4-K

# Note

Type 3/2G and type 3/20 valves must not be mixed on a manifold block.

Ordering data – Product-specific accessories			
Designation		Part No.	Туре
Individual sub-base	1 valve	525227	MHA4-AS-3-1/4
Manifold block for	2 valves	525234	MHA4-PR2-1/4
	4 valves	525235	MHA4-PR4-1/4
	6 valves	525236	MHA4-PR6-1/4
	8 valves	525237	MHA4-PR8-1/4
	10 valves	525238	MHA4-PR10-1/4

# **Solenoid valves MH4, fast-switching valves**Accessories



Ordering data				
			Part No.	Туре
Plug socket with	cable			
	Protection class IP65 with LED, PUR cable,	Length 2.5 m	174844	KMEB-2-24-2,5-LED
	open cable end	Length 5 m	174845	KMEB-2-24-5-LED
	Protection class IP65 without LED, PUR cable,	Length 2.5 m	174846	KMEB-2-230-2,5
~	open cable end	Length 5 m	174847	KMEB-2-230-5
/.	Protection class IP65 with LED, PVC cable,	Length 2.5 m	151688	KMEB-1-24-2,5-LED
	open cable end	Length 5 m	151689	KMEB-1-24-5-LED
		Length 10 m	193457	KMEB-1-24-10-LED
•	Protection class IP65 without LED, PVC cable,	Length 2.5 m	151690	KMEB-1-230AC-2,5
	open cable end	Length 5 m	151691	KMEB-1-230AC-5
Plug socket				
<b>6</b>	Plug socket, angled, 3-pin, screw terminal		151687	MSSD-EB
	Plug socket, angled, 3-pin, insulation displacement conn	action	192745	MSSD-EB-S-M14
	Plug Socket, angleu, 5-pm, insulation displacement com	lection	192745	M33D-EB-3-M14
H-rail mounting				
	For manifold block		162556	CPV10/14-VI-BG-NRH-35
	To mamou block		102330	CF V10/14-VI-DG-NKII-33
- Glas				
Blanking plug				
	For G1/4 thread	10 pieces	3568	B-1/4
	For G3/8 thread	10 pieces	3570	B-3/8
	1.01.070.111.000	10 pieces	33.0	
Inscription label				
inscription tabet	For solenoid valve	80 labels in frame	197259	MH-BZ-80X
	For Solelloid valve	ou tabets ill frame	197259	MIN-DZ-OUA
H-rail				
000		2 m	35430	NRH-35-2000
000000				
	1			
Blanking plate				
	For manifold block		525239	MHAP4-BP-3
			1-3237	
-	·			
Silencer				
			→ Interne	t: uc
Push-in fittings				
r usii-iii iittiiigs			→ Interne	t: quick star
			2 michie	t. quiek stai

# **Product Range and Company Overview**

# **A Complete Suite of Automation Services**

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components** Complete custom engineered solutions



**Custom Control Cabinets** Comprehensive engineering support and on-site services



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# The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



**Pneumatics** Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

### Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

## Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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# **Festo North America**

## **Festo Regional Contact Center**

5300 Explorer Drive Mississauga, Ontario L4W 5G4 Canada

### **USA Customers:**

For ordering assistance,

**Call:** 1.800.99.FESTO (1.800.993.3786) 1.800.96.FESTO (1.800.963.3786) Email: customer.service@us.festo.com

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# Canadian Customers:

Call: 1.877.GO.FESTO (1.877.463.3786) Fax: 1.877.FX.FESTO (1.877.393.3786) Email: festo.canada@ca.festo.com

### **USA Headquarters**

Festo Corporation 395 Moreland Road P.O. Box 18023 Hauppauge, NY 11788, USA www.festo.com/us

### **USA Sales Offices**

### Appleton

North 922 Tower View Drive, Suite N Greenville, WI 54942, USA

#### Boston

120 Presidential Way, Suite 330 Woburn, MA 01801, USA

# Chicago

1441 East Business Center Drive Mt. Prospect, IL 60056, USA

### Dallas

1825 Lakeway Drive, Suite 600 Lewisville, TX 75057, USA

**Detroit** – Automotive Engineering Center 2601 Cambridge Court, Suite 320 Auburn Hills, MI 48326, USA

## **New York**

395 Moreland Road Hauppauge, NY 11788, USA

# Silicon Valley

4935 Southfront Road, Suite F Livermore, CA 94550, USA

### **United States**



**USA Headquarters, East**: Festo Corp., 395 Moreland Road, Hauppauge, NY 11788 Phone: 1.631.435.0800; Fax: 1.631.435.8026;

Email: info@festo-usa.com www.festo.com/us

### Canada



Headquarters: Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4 Phone: 1.905.624.9000; Fax: 1.905.624.9001; Email: festo.canada@ca.festo.com

### Mexico



Headquarters: Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquinahuac, 54020 Tlalnepantla, Edo, de México Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65; Email: festo.mexico@mx.festo.com www.festo.com/mx

## Central USA

Festo Corporation 1441 East Business Center Drive Mt. Prospect, IL 60056, USA Phone: 1.847.759.2600 Fax: 1 847 768 9480



## Western USA

Festo Corporation 4935 Southfront Road, Livermore, CA 94550. USA

Phone: 1.925.371.1099 Fax: 1.925.245.1286



## Festo Worldwide

Argentina Australia Austria Belarus Belgium Brazil Bulgaria Canada Chile China Colombia Croatia Czech Republic Denmark Estonia Finland France Germany Great Britain Greece Hong Kong Hungary India Indonesia Iran Ireland Israel Italy Japan Latvia Lithuania Malaysia Mexico Netherlands New Zealand Norway Peru Philippines Poland Romania Russia Serbia Singapore Slovakia Slovenia South Africa South Korea Spain Sweden Switzerland Taiwan Thailand Turkey Ukraine United States Venezuela