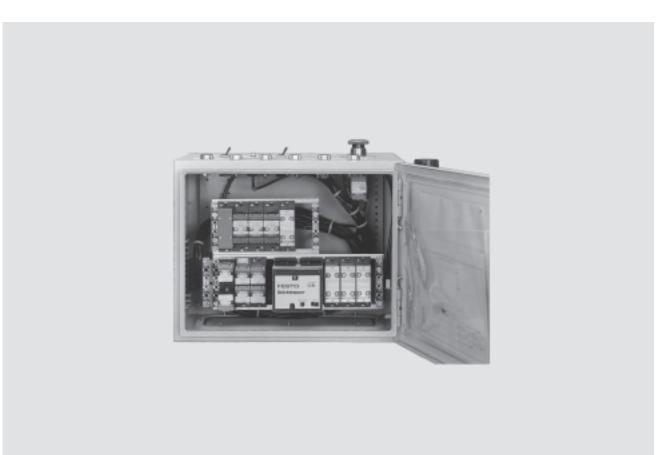
M5 Compact System Key features



Flow rate 100 l/min

- Forms the basis for compact pneumatic control systems
- M5 elements with 2n sub-bases
- Control cabinet installation
- Easy mounting
- Fast replacement of components
- Barbed fitting connection for 3 mm plastic tubing

The M5 Compact System is a complete system offering control components with all the functions required for pneumatic sequence controls. These all feature 2n sub-bases and barbed fitting connections for 3 mm plastic tubing.

For basic valves and actuators for panel mounting for use as signal components for basic functions such as START, STOP, etc.

→ Internet: sv

M5 Compact System Key features

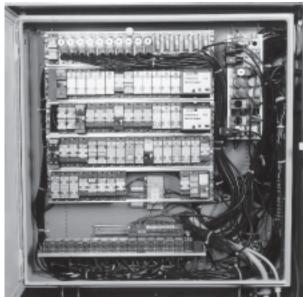
Mounting the components

Each mounting frame can be used to mount up to 16 components of the M5 Compact System using 2N sub-bases. The frames are 480 mm long and have been designed for use with 19" housings to DIN 41 488. The rails can be shortened to allow for other types of installation.

Components are attached by sliding their sub-bases or mounting plates into the guide slot of the profile rails. The sub-bases or plates are then clamped between the cross bars.



They can also be placed onto the frame and screwed down individually.





M5 Compact System Product range overview

Function	Version	Туре	Brief description	Operating pressure	→ Page/Internet							
				[bar]								
Solenoid valves	3/2-way valves		1	- 1	1							
		MUFH-3-PK-3	Mechanical spring return for mounting frame 2N	0 8	6							
	5/2-way valves											
		MFH-5-PK-3	Mechanical spring return for mounting frame 2N	3 8	6							
		MFH-5-PK-3-L	Pneumatic spring return for mounting frame 2N	1.5 8	6							
		JMFH-5-PK-3	Double solenoid valve for mounting frame 2N	2 8	6							
Pneumatic	3/2-way valves											
valves	~	VL/0-3-PK-3	Mechanical spring return	08	9							
	C. C		for mounting frame 2N									
		VL/0-3-PK-3x2	2 pneumatic valves on one sub-base Mechanical spring return for mounting frame 2N	0 8	9							
		J-3-PK-3	Double pilot valve for mounting frame 2N	-0.9 8	9							
		1		1	1							
	5/2-way valves											
		VL-5-PK-3	Mechanical spring return for mounting frame 2N	0 8	9							
		J-5-PK-3	Double pilot valve for mounting frame 2N	1 8	9							
	C T T T T	JD-5-PK-3	Double pilot valve with dominating signal at 14 for mounting frame 2N	1 8	9							

M5 Compact System Product range overview

Function	Version	Туре	Brief description	Operating pressure [bar]	→ Page/Internet
Time delay	Time delay valves				
valves		VZ-3-PK-3	With switch-on delay for mounting frame 2N	2.5 8	12
	Co Cast of	VZO-3-PK-3	With switch-off delay for mounting frame 2N	2.5 8	12
Logic	AND/OR blocks				
components		OS-PK-3-6/3	3 OR gates for mounting frame 2N	1.6 8	14
	12 00 0 S	ZK-PK-3-6/3	3 AND gates for mounting frame 2N	1.6 8	14
		OS-PK-3	OR gate	1.6 8	22
		03-PK-3	OK gale	1.0 0	22
		ZK-PK-3	AND gate	1.6 8	22
		OS-1⁄8-B	OR gate	1 10	22
		ZK-1/8-B	AND gate	1 10	22
		OS-1/4-B	OR gate	1 10	22
One-way flow	One-way flow control valves	I			1
control valves		GRF-PK-3	For mounting frame 2N	0.5 8	15
	Co avera	GRF-PK-3x2	2 one-way flow control valves on one sub-base for mounting frame 2N	0.5 8	15
Pressure	Pneumatic/electrical pressure t	transducers			
switches		PE-1/8-2N	For mounting frame 2N	0 8	16
		PE-1/8-2N-SW	Splash proof design for mounting frame 2N	0 8	16

M5 Compact System Product range overview

Function	Version	Туре	Brief description	Operating pressure [bar]	→ Page/Internet						
Pressure	Pneumatic/electrical pressure tra										
switches		VPE-1/8-2N	Vacuum switch for mounting frame 2N	-0.95 0	16						
		VPE-1/8-2N-SW	Vacuum switch splash proof design for mounting frame 2N	-0.95 0	16						
		••••									
	Pneumatic/electrical differential	PEN-M5	Vo automo autitale	0.05	110						
		PEN-M5	Vacuum switch for mounting frame 2N	-0.95 8	19						
Draumatia											
Pneumatic counters	Adding counters	PZA-A-B	Base mounting	2 8	24						
				20	24						
		PZA-E-C	Panel mounting	2 8	24						
	Predetermining counter										
		PZV-E-C	Panel mounting	2 8	24						
			I	I	ı						
Pneumatic time	Pneumatic timer										
	0	PZVT-3-C PZVT-30-C PZVT-12-C PZVT-300-C	Clamping frame	2 6	30						
		PZVT-AUT	Automatic reset module	2 6	30						

Solenoid valves MUFH/MFH/JMFH, for mounting frame 2N Technical data

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General technical data						
			3/2-way valves	5/2-way valves		
			MUFH-3-PK-3	MFH-5-PK-3	MFH-5-PK-3-L	JMFH-5-PK-3
Constructional design			Poppet valve			
Type of mounting				ase or on mounting frame		
Operating medium			Filtered compressed air	lubricated or unlubricated		
Pneumatic connection			1, 2: 3 mm; 3: M5	Barbed fitting for 3 m	m tubing	
Nominal size		[mm]	1.3	2.5		
Standard nominal flow rate	21>4	[l/min]	50	105		
Response time at 6 bar	On	[ms]	15	10	14	-
-	Off	[ms]	22	22	22	-
-	Change	[ms]	-	-	-	13
	over					
Materials			Housing: Anodised alun	ninium	•	
			Sub-base: Blue anodise	d aluminium		
			Seals: Perbunan			
Weight		[g]	120	270	270	380
Ambient temperature Temperature of medium		[°C] [°C]	-5 +40 -10 +60	-5 +40 -10 +60	-5 +40 -10 +60	0 +40 0 +60
Electrical data						
· · · · · · · · · · · · · · · · · · ·			3/2-way valves	5/2-way valves		
			3/2-way valves MUFH-3-PK-3	5/2-way valves MFH-5-PK-3	MFH-5-PK-3-L	JMFH-5-PK-3
Electrical data					MFH-5-PK-3-L	JMFH-5-PK-3
Electrical data		[V]	MUFH-3-PK-3		MFH-5-PK-3-L	Solenoid coils
Electrical data		[V] [V]	MUFH-3-PK-3		MFH-5-PK-3-L	Solenoid coils
Electrical data D.C. voltage Standard voltages Special voltage			MUFH-3-PK-3		MFH-5-PK-3-L	Solenoid coils
Electrical data D.C. voltage Standard voltages Special voltage A.C. voltage		[V]	MUFH-3-PK-3 12, 24 12 220	MFH-5-PK-3	MFH-5-PK-3-L	Solenoid coils → Internet: msl
Electrical data D.C. voltage Standard voltages Special voltage A.C. voltage Standard voltages		[V] [V]	MUFH-3-PK-3 12, 24 12 220 24, 42, 110, 220 at 50	MFH-5-PK-3 Hz or 50 and 60 Hz	MFH-5-PK-3-L	Solenoid coils Internet: msi Solenoid coils
Electrical data D.C. voltage Standard voltages Special voltage A.C. voltage Standard voltages		[V]	MUFH-3-PK-3 12, 24 12 220	MFH-5-PK-3 Hz or 50 and 60 Hz	MFH-5-PK-3-L	Solenoid coils → Internet: ms Solenoid coils
Electrical data D.C. voltage Standard voltages Special voltage A.C. voltage Standard voltages Special voltage Power consumption		[V] [V]	MUFH-3-PK-3 12, 24 12 220 24, 42, 110, 220 at 50	MFH-5-PK-3 Hz or 50 and 60 Hz	MFH-5-PK-3-L	Solenoid coils → Internet: ms Solenoid coils
Electrical data D.C. voltage Standard voltages Special voltage A.C. voltage Standard voltages Special voltage		[V] [V]	MUFH-3-PK-3 12, 24 12 220 24, 42, 110, 220 at 50	MFH-5-PK-3 Hz or 50 and 60 Hz	MFH-5-PK-3-L	Solenoid coils → Internet: ms Solenoid coils
Electrical data D.C. voltage Standard voltages Special voltage A.C. voltage Standard voltages Special voltage Power consumption		[V] [V] [V]	MUFH-3-PK-3 12, 24 12 220 24, 42, 110, 220 at 50 12 240 at 50 or 60 H	MFH-5-PK-3 Hz or 50 and 60 Hz	MFH-5-PK-3-L	Solenoid coils → Internet: ms Solenoid coils
Electrical data D.C. voltage Standard voltages Special voltage A.C. voltage Standard voltages Special voltage Power consumption D.C. voltage		[V] [V] [V]	MUFH-3-PK-3 12, 24 12 220 24, 42, 110, 220 at 50 12 240 at 50 or 60 H 4.5	MFH-5-PK-3 Hz or 50 and 60 Hz	MFH-5-PK-3-L	Solenoid coils → Internet: ms Solenoid coils
Electrical data D.C. voltage Standard voltages Special voltage A.C. voltage A.C. voltage Standard voltages Special voltage Power consumption D.C. voltage A.C. voltage D.C. voltage		[V] [V] [V]	MUFH-3-PK-3 12, 24 12 220 24, 42, 110, 220 at 50 12 240 at 50 or 60 H 4.5 Hold: 6	MFH-5-PK-3 Hz or 50 and 60 Hz	MFH-5-PK-3-L	Solenoid coils → Internet: ms Solenoid coils
Electrical data D.C. voltage Standard voltages Special voltage A.C. voltage Standard voltages Special voltage Power consumption D.C. voltage		[V] [V] [V]	MUFH-3-PK-3 12, 24 12 220 24, 42, 110, 220 at 50 12 240 at 50 or 60 H 4.5 Hold: 6	MFH-5-PK-3 Hz or 50 and 60 Hz	MFH-5-PK-3-L	Solenoid coils → Internet: msl

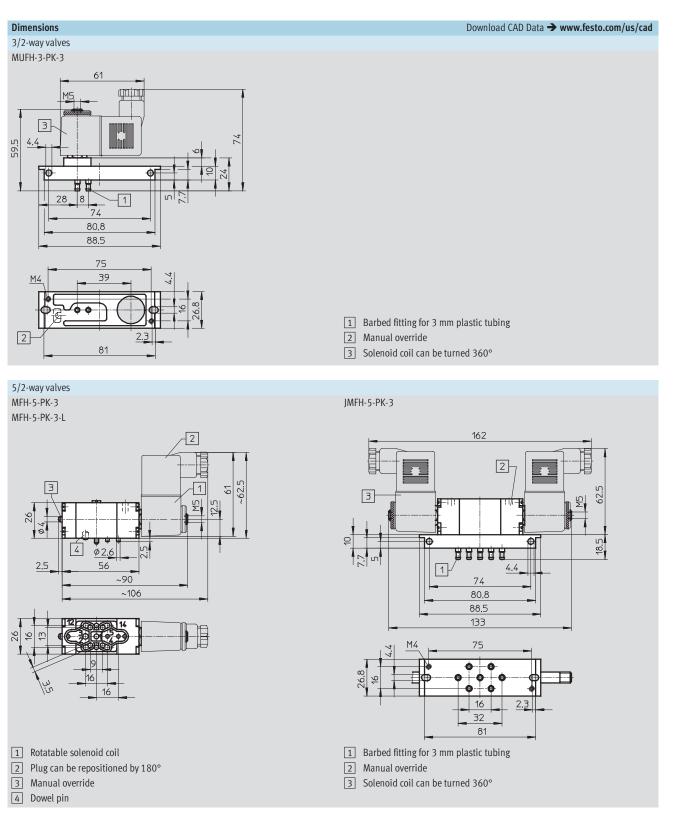
IP65 with plug socket

Protection class to EN 60 529

Solenoid valves MUFH/MFH/JMFH, for mounting frame 2N

FESTO

Technical data



Solenoid valves MUFH/MFH/JMFH, for mounting frame 2N Technical data

Ordering data		
		Part No. Type
3/2-way valves		
Solenoid valve		6 705 MUFH-3-PK-3
mechanical spring return		
5/2-way valves		
Solenoid valve	4 12	4 448 MFH-5-PK-3
mechanical spring return		
Solenoid valve	4	11 546 MFH-5-PK-3-L
pneumatic spring return		
Double solenoid valve		4 447 JMFH-5-PK-3
Accessories		
Accessories		-N Internet met
Solenoid coils		→ Internet: msf

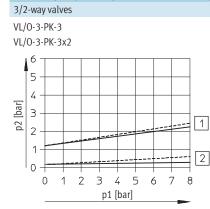
Pneumatic valves VL/J, for mounting frame 2N Technical data

FESTO

General technical data								
			3/2-way valves		5/2-way valves			
			VL/0-3-PK-3	J-3-PK-3	VL-5-PK-3	J-5-PK-3	JD-5-PK-3	
			VL/0-3-PK-3x2					
Constructional design			Poppet valve	Piston spool valve	Poppet valve			
Type of mounting			2 through-holes in sub	-base or on mounting fra	ame			
Operating medium			Filtered compressed ai	r, lubricated or unlubrica	ated			
Pneumatic connection			Barbed fitting for 3 mm	plastic tubing				
Nominal size		[mm]	2.5					
Standard nominal flow ra	te 1 > 2	[l/min]	100		105			
Response time at 6 bar	On	[ms]	VL 10	-	15	-	-	
			VLO 13					
	Off	[ms]	50	-	22	-	-	
	Change	[ms]	-	with 10: 6	-	9	with 14: 9	
	over			with 12: 8	-		with 12: 25	
Materials			Housing: Die-cast zinc, plastic					
			Sub-base: Plastic, bras	S				
			Seals: Perbunan					
			•					
Weights		[g]						
1 valve on sub-base			110	75	130	130	130	
2 valves on sub-base			180	-	-			

Operating and environmental conditions							
			3/2-way valves		5/2-way valves		
		VL/0-3-PK-3	J-3-PK-3	VL-5-PK-3	J-5-PK-3	JD-5-PK-3	
		VL/0-3-PK-3x2					
Operating pressure	[bar]	0 8	-0.9 +8	0 8	1 8		
Pilot pressure	[bar]	See graph	See graph		See graph		
Ambient temperature	[°C]	-10 +60		-10 +60	0 +60		

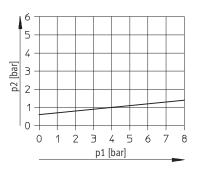
Minimum pilot pressure p2 as a function of the operating pressure p1



1 No flow when not actuated VL

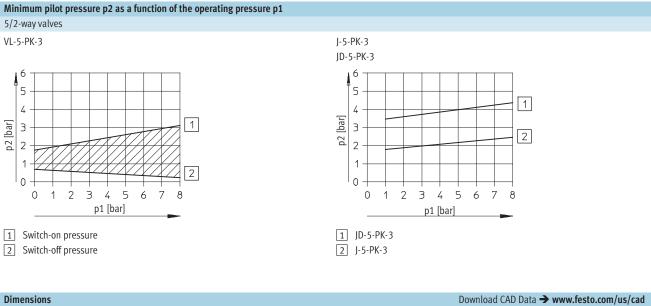
2 Flow when not actuated VLO

J-3-PK-3

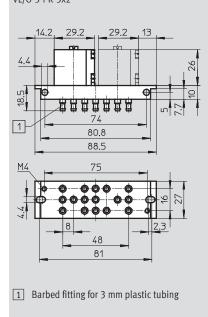


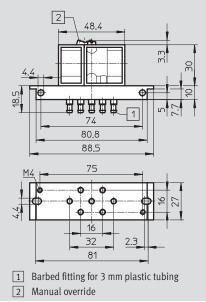
Pneumatic valves VL/J, for mounting frame 2N

Technical data



3/2-way valves VL/0-3-PK-3 VL/0-3-PK-3x2





J-3-PK-3

5/2-way valves VL-5-PK-3 J-5-PK-3 JD-5-PK-3 55 50 2 4 18.5 Ø 74 80.8 88.5 75 <u>M4</u> Ó. -0 I.**6** 16 32 2,3 81

Barbed fitting for 3 mm plastic tubing
 Manual override

Pneumatic valves VL/J, for mounting frame 2N Technical data

Ordering data		
	Part No.	Туре
3/2-way valves		
Pneumatic valve mechanical spring return	4 233	VL/0-3-PK-3
2 pneumatic valves on one sub-base mechanical spring return	4 245	VL/0-3-PK-3x2
Double pilot valve	10 772	J-3-PK-3
5/2-way valves		
Pneumatic valve mechanical spring return	4 504	VL-5-PK-3
Double pilot valve	4 503	J-5-PK-3
Double pilot valve with dominating signal at 14	4 901	JD-5-PK-3

Time delay valves VZ/VZO, for mounting frame 2N Technical data

FESTO

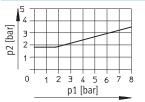
General technical data			
		With switch-on delay	With switch-off delay
		VZ-3-PK-3	VZO-3-PK-3
Pneumatic connection		PK-3	
Design		Poppet valve with spring return	
Actuation type		Pneumatic	
Type of mounting		Front panel mounting	
		On mounting frame	
Nominal size	[mm]	2	
Standard nominal flow rate 1 > 2	[l/min]	90	60
Adjustable delay time ¹⁾	[S]	0.25 5	
Pause period for reset	[ms]	≥ 55	≥ 50
Repetition accuracy of time setting	[S]	±0.5	
Housing material		Die-cast zinc	
Weight	[g]	150	

1) To achieve delay times longer than 5 s, remove the end cap from connection fitting 6 and connect an additional reservoir to this. An increase in reservoir size of 10 cm³ will increase the delay time by approx. 5 s. Air reservoir VZS **>** Internet: vzs

Operating and environmental conditions					
Operating pressure	[bar]	2.5 8			
Operating medium		Filtered, unlubricated compressed air, grade of filtration 40 µm			
Ambient temperature	[°C]	-10 +60			

Minimum pilot pressure p2 as a function of operating pressure p1

VZ-3-PK-3

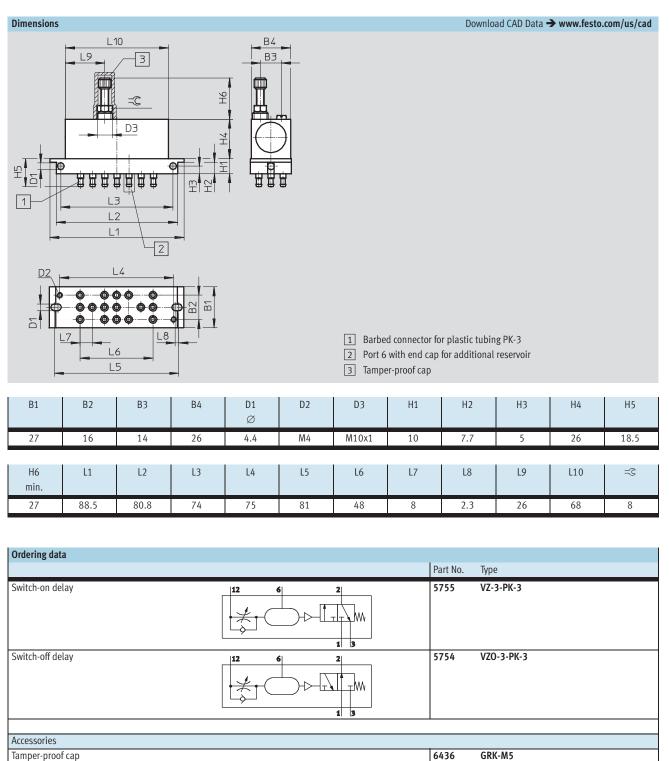


VZC)-3-F	РК-3	3				
p2 [bar]	5 - 4 - 3 - 2 - 1 - 0		2	2 = p	bar	- 	/

Time delay valves VZ/VZO, for mounting frame 2N

FESTO

Technical data



AND/OR blocks OS/ZK, for mounting frame 2N Technical data

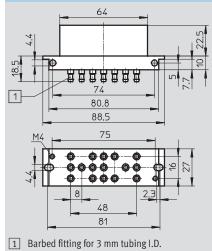
FESTO

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General technical data			
		OS-PK-3-6/3	ZK-PK-3-6/3
Valve function		OR function	AND function
Nominal size	[mm]	2.5	2.5
Mounting position		Any	
Type of mounting		Via through-holes, front panel mounting, on mounting fran	16
Operating medium		Filtered compressed air, lubricated or unlubricated	
Pneumatic connection	[mm]	PK-3 for 3 mm tubing I.D.	
Standard nominal flow rate	[l/min]	100	
Information on housing materia	ls	РОМ	POM
Information on seals materials		NBR	NBR
Weight	[g]	90	85

Operating and environmental conditions					
Operating pressure	[bar]	1.6 8			
Ambient temperature	[°C]	-10 +60			
Medium temperature	[°C]	-10 +60			

Dimensions



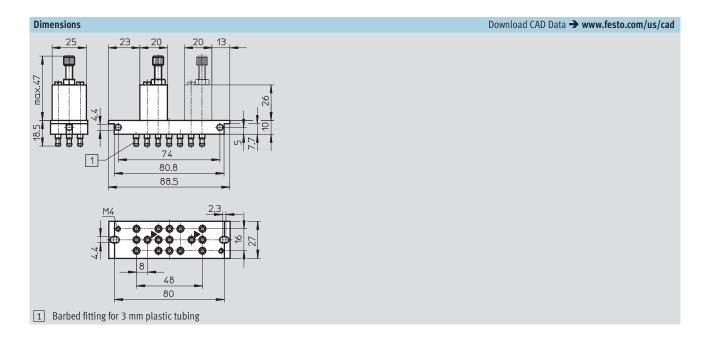
Ordering data		
	Part No.	Туре
OR block (3 OR gates)	4 232	OS-PK-3-6/3
AND block (3 AND gates)	4 204	ZK-PK-3-6/3

Download CAD Data **→ www.festo.com/us/cad**

One-way flow control valves GRF, for mounting frame 2N Technical data

General technical data			
		GRF-PK-3	GRF-PK-3x2
Type of mounting		Through-holes in sub-base or on mounting frame	
Operating medium		Filtered compressed air, lubricated or unlubricated	
Pneumatic connection	[mm]	Barbed fitting for 3 mm plastic tubing	
Nominal size	[mm]		
in direction of flow control		1.5	
against the direction of flow control		2	
Standard nominal flow rate	[l/min]		
in direction of flow control		0 45	
against the direction of flow control		45	
Materials		Housing: Aluminium	
		Sub-base: Plastic	
		Seals: Perbunan	
Weight	[g]	90	145

Operating and environmental conditions					
Operating pressure	[bar]	0.5 8			
Ambient temperature	[°C]	-10 +60			



Ordering data	
	Part No. Type
One-way flow control valve	4 565 GRF-PK-3
2 one-way flow control valves on one sub-base	4 566 GRF-PK-3x2

PE converters PE/VPE, for mounting frame 2N Technical data

FESTO

General technical data						
		PE converter		Vacuum switch		
		PE-1/8-2N	PE-1/8-2N-SW	VPE-1/8-2N	VPE-1/8-2N-SW	
Constructional design		Pneumatically actuated	electrical micro switch to EN 6	50 947-5-1		
Type of mounting		On mounting frame 2N				
		Via through-holes				
Operating medium		Compressed air, filtered	l (lubricated or unlubricated) o	r vacuum		
Pneumatic connection		G1⁄8				
Electrical connection		Screw connector	3 separate sheathed	Screw connector	3 separate sheathed	
			connector wires, mould	ed,	connector wires, moulded,	
			0.5 m long		0.5 m long	
Materials		Housing: Die-cast alum	inium, polyamide			
		Diaphragm: Polyuretha	ne			
Weight	[g]	55	65	32	45	
Note: This product conforms to ISO 117						
Operating and environment	al conditions					
		PE converter		Vacuum switch		
		PE-1/8-2N	PE-1/8-2N-SW	VPE-1/8-2N	VPE-1/8-2N-SW	
Operating pressure	[bar]	0 8		00.95		
Switch-on pressure	[bar]	2		-0.25 ±0.05		
Switch-off pressure	[bar]	0.5		≤ 0.1		
Ambient temperature	[°C]	-10 +60			0 +40	

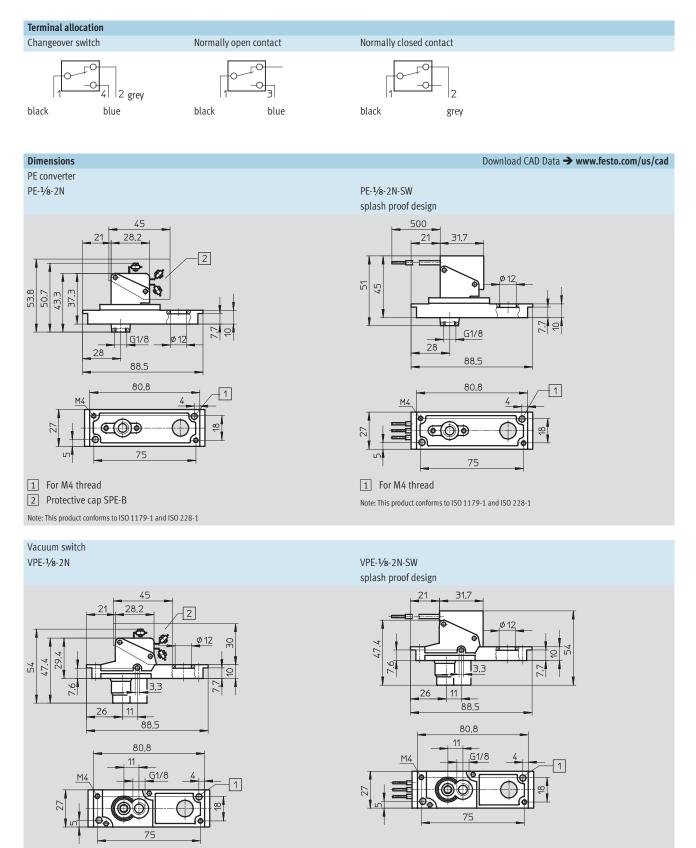
Electrical data									
		PE converter	E converter		Vacuum switch				
		PE-1/8-2N		PE-1/8-2N-SW	١	/PE-1/8-2N		VPE-1/8-2N-SW	
Rated operating voltage	[V AC]	250							
Rated operating voltage	[V DC]	250							
Switching capacity		See separate table							
Utilisation category		AC 12/DC 12 (ohm	ic load)						
		AC 14/DC 13 (indu	ctive load)					
CE marking symbol		As per EU low volta	ge directiv	/e					
(see conformity declaration)	conformity declaration)								
Certification		CCC							
Protection class to EN 60 529		IP00 IP67 IP00 IP67				IP67			

Test symbols for PE, VPE-1/8-2N: VDE, SEMKO, ÖVE, SEV, UL, CSA, (CEE).

Max. permissible	electrical load					
D.C. voltage			A.C. voltage	A.C. voltage		
Voltage	Resistive load	Inductive load	Voltage	Resistive load	Inductive load	
[V DC]	[A]	[A]	[V AC]	[A]	[A]	
PE/VPE-1/8-2N						
12	6	6	250	6	2	
24	6	6	250	6	2	
60	1	0.5				
110	0.5	0.2				
220	0.25	0.1				
PE/VPE-1/8-2N-SW	l .					
15	10	10	125	5	5	
30	5	3	250	5	2	
50	1	1				
75	0.75	0.25				
124	0.5	0.03				
250	0.25	0.02				

PE converters PE/VPE, for mounting frame 2N

Technical data



For M4 thread
Note: This product conforms to ISO 1179-1 and ISO 228-1

1 For M4 thread

2 Protective cap SPE-B

Note: This product conforms to ISO 1179-1 and ISO 228-1

PE converters PE/VPE, for mounting frame 2N Technical data

Ordering data				
		Part No.	Туре	
PE converter		7 860	PE-1⁄8-2N	
PE converter		7 862	PE-1/8-2N-SW	
splash proof design				
Vacuum switch		12 594	VPE-1⁄8-2N	
Vacuum switch		12 595	VPE-1/8-2N-SW	
splash proof design				
		I		
Accessories				
Protective cap for protection against ac	cidental contact	165 614	SPE-B	

PE converters PEN-M5, for mounting frame 2N

Technical data

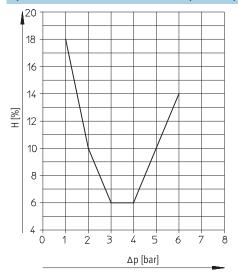
General technical data						
Constructional design		Pneumatic/electrical differential pressure switch				
Type of mounting		On mounting frame 2N				
		Via through-holes				
Operating medium		Compressed air, filtered (lubricated or unlubricated) or vacuum				
Pneumatic connection		M5				
Electrical connection		2.5 m cable 3x0.14 mm ²				
Switch output		Contactless switching output (normally open function)				
Max. switching frequency	[Hz]	70				
Materials		Housing: Die-cast zinc				
Note on material		Free of copper, PTFE and silicone				
Weight	[g]	240				

Operating and environmental conditions				
Operating pressure	[bar]	-0.95 +8 bar		
Threshold value setting range	[bar]	-0.8 +8 bar		
Ambient temperature	[bar]	−20 +60 °C		

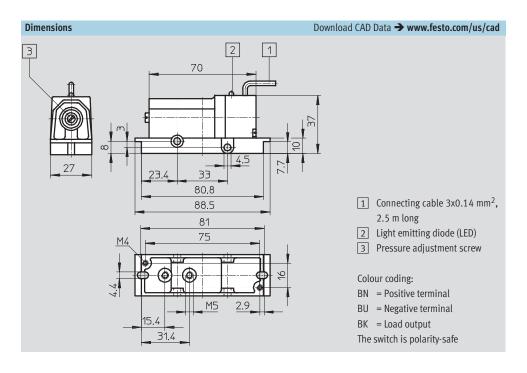
Electrical data	
Operating voltage range [V DC]	12 30
Switching status display	Yes
Adjustable hysteresis	→ Graph 19
Max. output current [mA]	350
Protection against short circuit	Yes
Protection against polarity reversal	Yes
CE mark	To EU EMC Directive
(see declaration of conformity) ¹⁾	
Certification	C-Tick
Protection class to EN 60 529	IP67

For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation. If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Hysteresis H as a function of the differential pressure Δp



PE converters PEN-M5, for mounting frame 2N Technical data



		Part No.	Туре
PE converter	2 Who 0 - 1	8 625	PEN-M5
Accessories			
Mounting bracket		11 571	NRW-9/1,5-B
for mounting sub-bases on the frame			
Socket head screw		204 021	DIN 84-M4X12-4.8
(2 included in scope of delivery)			

Mounting frames 2N

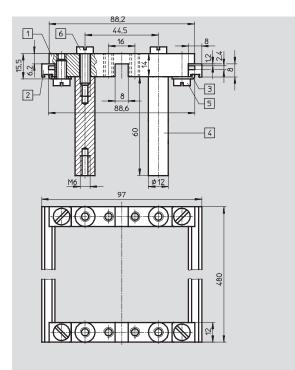
Accessories

Mounting frame NRRQ-2N

Scope of delivery

- 2 x connecting piece NRV-2N
- 2 x mounting rail NRQ-8-480
- 4 x mounting bracket NRW-12/3
- 4 x threaded spacer NRB-12/60
- 4 x slotted head screw DIN 84-M6X18-4.8
- 4 x slotted head screw DIN 84-M6X12-4.8
- 4 x mounting bracket NRW-9/1,5-B
- 4 x slotted head screw DIN 84-M4X10-4.8



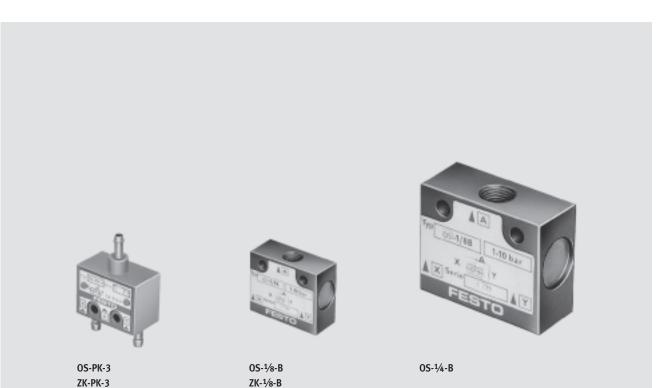


- 1 Connecting piece NRV-2N
- 2 Mounting rail NRQ-8-480
- 3 Mounting bracket NRW-12/3
- 4 Threaded spacer NRB-12/60
- 5 Slotted head screw DIN 84-M6X18-4.8
- 6 Slotted head screw DIN 84-M6X12-4.8

Mounting frame	Part No.	Туре
Mounting frame 2N complete	9 365	NRRQ-2N
for 16 components		
	·	
Accessories		
Mounting bracket	11 571	NRW-9/1,5-B
for mounting sub-bases on the frame		
Slotted head screw	204 021	DIN 84-M4X12-4.8
(2 included in scope of delivery)		

AND/OR blocks OS/ZK

Key features



Flow rate

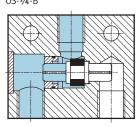
- 120 ... 1170 l/min
- Barbed fitting for 3 mm tubing
- G¹/8, G¹/4
 - OR function
 - AND function

OR function

The OR gate has two inputs (X and Y) and one output (A). The valve automatically blocks the input which is not pressurised. If both inputs are pressurised simultaneously at different levels, the higher pressure is fed to the output A.

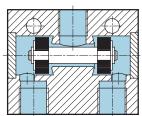
An OR valve (or shuttle valve) is used to allow a function to be executed from either of 2 different places. An output signal is present whenever at least one of 2 signal inputs is activated.

0S-1⁄4-B



AND function

The AND gate has two inputs (X and Y) and one output (A), which is pressurised only as long as pressure is present at both inputs. If different pressures are present at the inputs, the lower pressure is fed to output A. An AND valve (or dual-pressure valve) is used in cases where at least 2 signals are required to be present before a function is executed. A signal is present at output A only when both signal inputs are activated. ZK-1⁄8-B

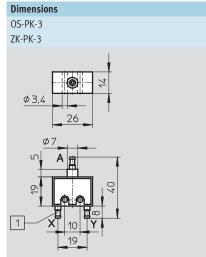


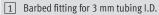
AND/OR blocks OS/ZK Technical data

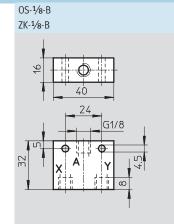
General technical data						
Туре		OS-PK-3	0S-1/8-B	0S-1/4-B	ZK-PK-3	ZK-1⁄8-B
Valve function		OR function			AND function	
Nominal size	[mm]	2.4	4	6.5	2.4	4.5
Mounting position		Any		·	-	
Type of mounting		Via through-holes				
Operating medium		Filtered compressed	air, lubricated or unlubrica	ited		
Pneumatic connection		PK-3 for 3 mm	G1⁄8	G1⁄4	PK-3 for 3 mm	G1⁄8
		tubing I.D.			tubing I.D.	
Standard nominal flow rate	[l/min]	120	500	1170	120	500
Weight	[g]	9	45	110	10	45
Information on housing materi	als	POM	Wrought aluminium	Wrought aluminium	POM,	Wrought aluminium
			alloy	alloy	brass	alloy, anodised
Information on seals materials NBR NBR NBR NBR NBR			NBR			

Note: This product conforms to ISO 1179-1 and ISO 228-1

Operating and environmenta	l conditions					
Туре		OS-PK-3	0S-1⁄8-B	0S-1⁄4-B	ZK-PK-3	ZK-1/8-B
Operating pressure	[bar]	1.6 8	1 10	1 10	1.6 8	1 10
Ambient temperature	[°C]	-10 +60	•			
Medium temperature	[°C]	-10 +60				

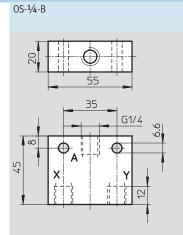






Note: This product conforms to ISO 1179-1 and ISO 228-1

Download CAD Data → www.festo.com/us/cad



Note: This product conforms to ISO 1179-1 and ISO 228-1

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	iuv		-5	uu	LU.

Ordering data				
		Connection	Part No.	Туре
OR gate	А	Barbed fitting for 3 mm tubing I.D.	6 684	OS-PK-3
	× Z AY	G1⁄8	6 681	0S-1⁄8-B
		G1⁄4	6 682	0S-1⁄4-B
AND gate	A	Barbed fitting for 3 mm tubing I.D.	6 685	ZK-PK-3
	× [· · ·] · ·	G1/8	6 680	ZK-1⁄8-B

Counters PZA/PZV

Key features



Adding counter

- Surface mounting
- Panel mounting

Adding counters have 6-digit displays and count upwards, i.e. incoming signals are added. When the counter is reset, 000 000 appears. A pneumatic signal increments the counter by a half step, and the first half of the digit appears. After completion of the signal, the second half-step increment occurs and the digit becomes fully visible. The counter can be reset manually by means of a button. It can also be reset by means of a pneumatic signal. A counting signal may not arrive or be present during the resetting procedure.

Predetermining counter

- Subtracting counting mode
- Manual and pneumatic reset
- Protective cover

Predetermining counters count pneumatic signals backwards from a preset number. When zero is reached, the counter generates a pneumatic output signal. This output signal persists until the counter is reset. The counter is preset by pressing the reset button and simultaneously keying in the preset value. This value is retained when the counter is reset.

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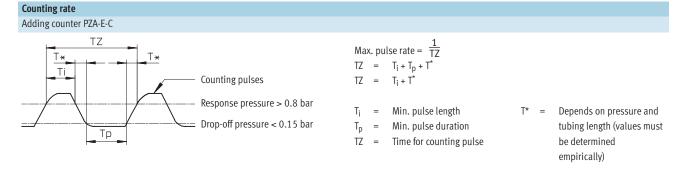
General technical data				
Туре		Adding counter		Predetermining counter
		PZA-A-B	PZA-E-C	PZV-E-C
Constructional design		Mechanical counter with pneuma	atic drive	
Type of mounting		3 through-holes in housing	Panel mounting	
Operating medium		Compressed air, filtered, unlubri	cated	
Pneumatic connection		M5		
Display ¹⁾		6-digit	6-digit	5-digit
Reset		Pushbutton or pneumatic signal		
Response pressure				
Drive	[bar]	0.6 ±0.2	> 0.8	0.6 ±0.2
Reset	[bar]	0.6 ±0.2	2	-
Drop-off pressure				
Drive	[bar]	0.2 ±0.1	< 0.15	0.2 ±0.1
Reset	[bar]	0.15 ±0.1	< 0.15	0.15 ±0.1
Min. pulse length				
Drive	[ms]	10	8	10
Reset	[ms]	180	150	180
Min. pause period				
Drive	[ms]	15	10	15
Reset	[ms]	50	50	50
Materials		Housing: Plastic		
		Seals: Chloroprene		
Weight	[g]	155	70	150

1) Digit size 4.5 mm

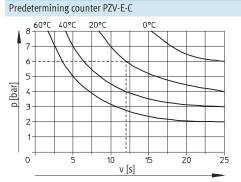
Operating and environment	tal conditions			
Туре		Adding counter		Predetermining counter
		PZA-A-B	PZA-E-C	PZV-E-C
Operating pressure	[bar]	2 8		
Min. reset pressure	[bar]	2	-	-
Ambient temperature	[°C]	-10 +60	0 +60	



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Counting speed v as a function of the operating pressure p

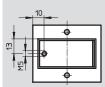


Intermittent operation The counter operates non-continuously. The counting rate is constant right down to zero contact (high rate possible). A reset then follows.

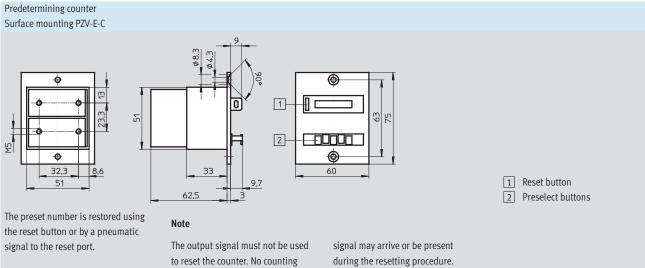
Continuous operation The counter operates continuously at a constant rate. The interval between 2 counting signals is longer than the required reset time.

Subject to change - 2011/09

Dimensions Download CAD Data → www.festo.com/us/cad Adding counter Surface mounting PZA-A-B 53 26 38 1 О ф 90 100 80 3.5 4.5 9.5 32 1 Reset button Ζ = Counting signal Y = Reset signal Panel mounting PZA-E-C 1-6 20 38 15 8.6 33 60 32.3 62



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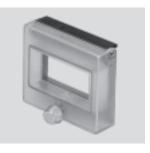
FESTO

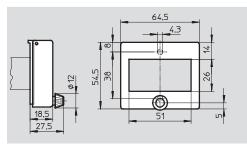
1 Reset button

Ordering data				
			Part No.	Туре
Adding counter	Surface mounting	Y	14 992	PZA-A-B
	Panel mounting		8 606	PZA-E-C
Predetermining counter	Surface mounting		15 608	PZV-E-C

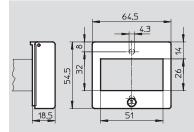
Counters PZA/PZV Accessories

Protective cover with rotary knob PZ-SK-1 with lock PZ-SS-1 Protective cover for adding counter to protect against entry of dirt and water on the front panel





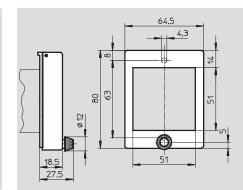




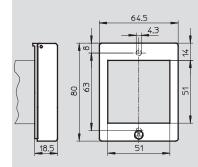
Ordering data		
	Part No.	Туре
Protective cover with rotary knob	14 662	PZ-SK-1
Protective cover with lock	13 965	PZ-SS-1

Protective cover with rotary knob PZ-SK-2 with lock PZ-SS-2 Protective cover for predetermining counter to protect against entry of dirt and water on the front panel









Ordering data		
	Part No.	Туре
Protective cover with rotary knob	14 663	PZ-SK-2
Protective cover with lock	13 966	PZ-SS-2

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2011/09 – Subject to change

Key features

FESTO





- Adjustable delay times
 - 0.2 ... 3 s
 - 2 ... 30 s
 - 8 ... 120 s
 - 20 ... 300 s
- Panel mounting
- Mounting on
- H-rail to EN 60715
- Protective cover

Pneumatic timer PZVT

The timer switches input pressure applied to port 1 through to port 2 after the preset delay time has expired.

Automatic reset module PZVT-AUT

The reset module is used to automatically reset timers of type PZVT-...-SEC at the end of a preset time and to generate an output signal of defined duration for control system purposes.

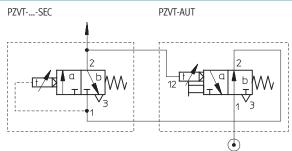
The timer can be reset manually by pulling the setting knob on the reset module. This allows the simple creation of pneumatic timer controls with automatically repeating time intervals.

Technical data

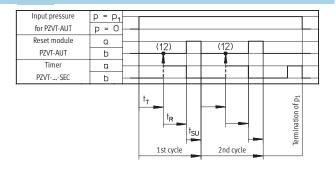
General technical data							
Туре		Timer	Timer				
		PZVT-3-SEC	PZVT-30-SEC	PZVT-120-SEC	PZVT-300-SEC	PZVT-AUT	
Constructional design		Mechanical sequ	ence counter with pneum	atic drive			
Type of mounting		Panel mounting					
Operating medium		Filtered compres	Filtered compressed air (unlubricated) (\leq 40 µm)				
Pneumatic connection		Female thread M	5				
Standard nominal flow rate	[l/min]	50					
Adjustable delay times	[s]	0.2 3	2 30	8 120	20 300	0.2 2	
Repetition accuracy	[s]	±0.1	±0.3	±1.2	±3	±0.3	
Setting accuracy	[s]	±0.3	±0.6	±3	±6	-	
Pause period for reset	[ms]	≥ 200		-			
Protection class		IP54 to IEC 6052	9 with protective cover ar	id panel frame			
Weight	[g]	45	45 50				
Material of housing		ABS				÷	
Note on materials		RoHS-compliant					

Operating and environmental conditions						
Туре		PZVT-3-SEC	PZVT-30-SEC	PZVT-120-SEC	PZVT-300-SEC	PZVT-AUT
Operating pressure	[bar]	2 6				
Switch-on pressure	[bar]	≥ 1.6				
Switch-off pressure	[bar]	≤0.1				≤0.3
Ambient temperature	[°C]	-10 +60				-15 +60

Example of application

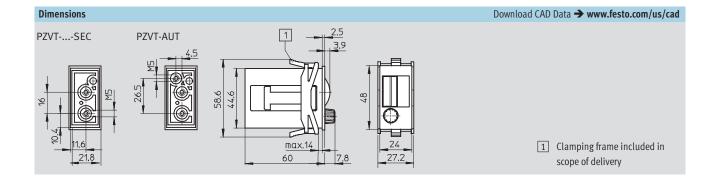


- 1 = Supply port
- 2 = Working or outlet line
- 3 = Exhausts
- 12 = Pilot line



t_T = Time preset range for timer type PZVT-...-SEC

 Switching delay time for reset module PZVT-AUT (0.2 ... 2 s) $t_{SU} =$ Signal interruption period for reset module PZVT-AUT (\geq 300 ms)



t₽

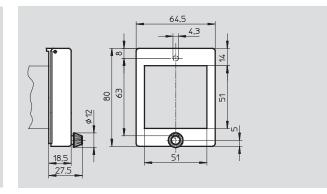
Technical data

Ordering data				
			Part No. Type	
Timer	0.2 3 s	2	158 495 PZVT-3-SEC	
	2 30 s		150 238 PZVT-30-SEC	
	8 120 s		177 616 PZVT-120-SEC	
	20 300 s	1	150 239 PZVT-300-SEC	
Reset module	0.2 2 s		158 496 PZVT-AUT	

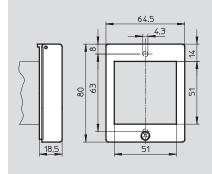
Accessories

Protective cover with rotary knob PZ-SK-2 with lock PZ-SS-2 Protective cover for timers to protect against entry of dirt and water on the front panel







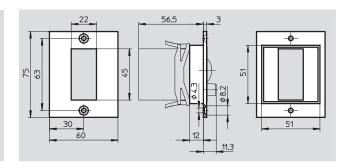


Ordering data				
	Part No.	Туре		
Protective cover with rotary knob	14 663	PZ-SK-2		
Protective cover with lock	13 966	PZ-SS-2		

Panel frame PZVT-FR for panel mounting

Note on materials: RoHS-compliant





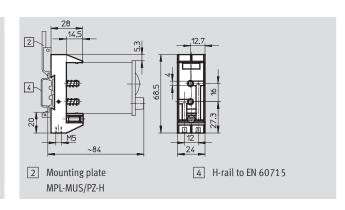
Ordering data		
	Part No.	Туре
Panel frame	150 241	PZVT-FR

Accessories

Base PZVT-S-DIN

for mounting on H-rail to EN 60715





Part No.

150 240

Туре

PZVT-S-DIN

Note

The base PZVT-S-DIN cannot be used for the reset module PZVT-AUT.

Mounting plate MPL-MUS/PZ-H

for H-rail to EN 60715



Ordering data

Base

Ordering data		
	Part No.	Туре
Mounting plate for H-rail	19 135	MPL-MUS/PZ-H

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USA Headquarters

Festo Corporation 395 Moreland Road P.O. Box 18023 Hauppauge, NY 11788, USA www.festo.com/us

USA Sales Offices

Appleton North 922 Tower View Drive, Suite N Greenville, WI 54942, USA

Boston 120 Presidential Way, Suite 330 Woburn, MA 01801, USA

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USA Headquarters, East: Festo Corp., 395 Moreland Road, Hauppauge, NY 11788 Phone: 1.631.435.0800; Fax: 1.631.435.8026; Email: info@festo-usa.com www.festo.com/us

Canada



Headquarters: Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4 Phone: 1.905.624.9000; Fax: 1.905.624.9001; Email: festo.canada@ca.festo.com www.festo.ca

Mexico



Headquarters: Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquinahuac, 54020 Tlalnepantla, Edo. de México Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65; Email: Festo.mexico@mx.festo.com www.festo.com/mx

 Western USA

 Festo Corporation

 4935 Southfront Road,

 Suite F

 Livermore, CA 94550, USA

 Phone: 1.925.371.1099

 Fax:
 1.925.245.1286



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