

Parallel grippers HGPC

FESTO



Parallel grippers HGPC

Key features

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At a glance

General

The compact and low-cost parallel gripper consists of a two-part symmetrical housing. The piston moves traverse to the half-shell casing in an optimum housing design that

guarantees reliable operation, long service life and convenient sensing. The gripper jaws move along the half shells in backlash-free, preloaded ball bearing guides.

- Double-acting gripper
- Compression spring for supplementary or retaining gripping forces
- Internal fixed flow control, does away with the need for external flow control in 80% of applications
- High force with minimal volume

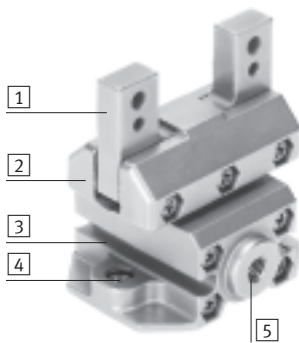
- Suitable for external and internal gripping
- Wide range of options for attaching drive units
- Repetition accuracy of 0.05 mm
- Slot for proximity sensor SME/SMT-10



Note

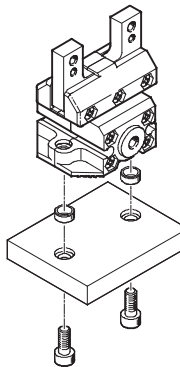
Sizing software
Gripper selection
→ www.festo.com

Details

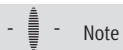
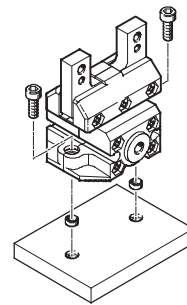


- 1 Gripper jaw with ball bearing guide
- 2 Housing based on half-shell principle
- 3 Slot for proximity sensor, for sensing the piston position
- 4 Mounting option
- 5 Supply port

Mounting option from underneath

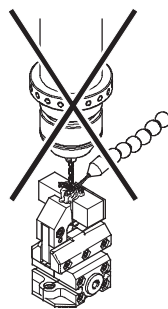


from above

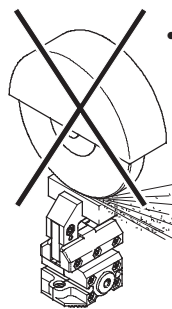


Note

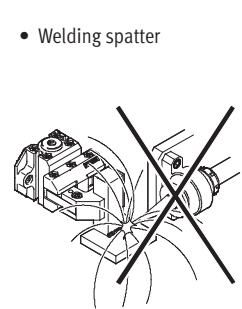
Parallel grippers are not designed for the following applications:



- Machining
- Aggressive media



- Grinding dust



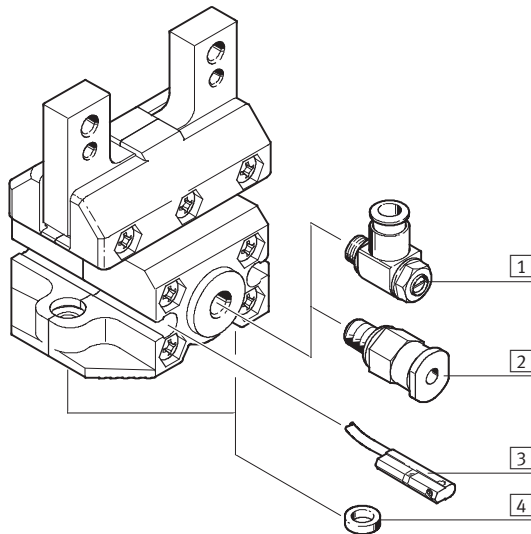
- Welding spatter

Parallel grippers HGPC

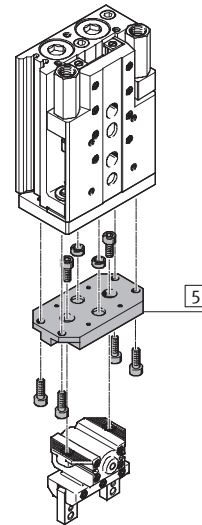
Peripherals overview and type codes

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Peripherals overview



System product for handling and assembly technology



Accessories			
Type	Brief description		→ Page/Internet
1 One-way flow control valve GRLA	For regulating speed		gria
2 Push-in fitting QS	For connecting compressed air tubing with standard O.D.		quick star
3 Proximity sensor SME/SMT-10	For sensing the piston position		14
4 Centring sleeve ZBH	For centring when attaching to a drive (2 included in the scope of delivery)		14
5 Adapter kit HMSV, HAPG	Drive/gripper connections		12

Type codes

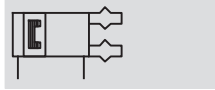
HGPC		–	12	–	A	–	G2
Type							
HGPC	Parallel gripper						
Size							
Position sensing							
A	Via proximity sensor						
Gripping force backup							
G2	Closing						

Parallel grippers HGPC

Technical data

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Function	-N-	Size
Double-acting		12, 16, 20 mm
HGPC-...-A	-T-	Stroke
		6 ... 14 mm



Single-acting or
with gripping force retention
closing HGPC-...-G2



General technical data				
Size		12	16	20
Constructional design		Wedge-shaped drive		
		Guided motion sequence		
Mode of operation		Double-acting		
Gripper function		Parallel		
Number of gripper jaws		2		
Max. weight force per external gripper finger ¹⁾	[N]	0.2	0.5	0.8
Stroke per gripper jaw	[mm]	3	5	7
Pneumatic connection		M5		
Repetition accuracy ²⁾	[mm]	≤ 0.05		
Max. interchangeability	[mm]	≤ 0.2		
Max. gripper jaw backlash ³⁾	[mm]	0		
Max. gripper jaw angular backlash ⁴⁾	[°]	0		
Max. operating frequency	[Hz]	4		
Rotational symmetry	[mm]	< Ø 0.2		
Position sensing		For proximity sensing		
Type of mounting		With female thread and centring sleeve		
Mounting position		Any		

- 1) Valid for unthrottled operation
 2) End-position drift under constant conditions of use with 100 consecutive strokes in the direction of movement of the gripper jaws
 3) Perpendicular to the direction of motion of the gripper jaws
 4) Pretensioned, backlash-free ball bearing guide

Operating and environmental conditions			
Min. operating pressure	HGPC-...-A	[bar]	2
	HGPC-...-G2	[bar]	4
Max. operating pressure		[bar]	8
Operating medium			Filtered compressed air, lubricated or unlubricated
Ambient temperature ¹⁾		[°C]	+5 ... +60
Corrosion resistance class CRC ²⁾			2

- 1) Note operating range of proximity sensors
 2) Corrosion resistance class 2 according to Festo standard 940 070
 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

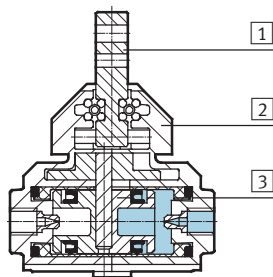
Weights [g]			
Size	12	16	20
HGPC-...-A	152	241	473
HGPC-...-G2	154	244	477

Parallel grippers HGPC

Technical data

Materials

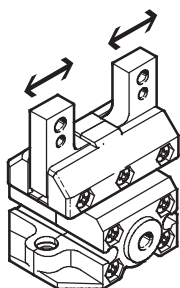
Sectional view



Parallel gripper

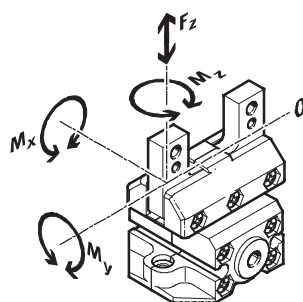
1	Gripper jaw	High-alloy steel
2	Housing	Die-cast zinc
3	Piston	Polyamide
-	Seals	Polyurethane, nitrile rubber
-	Note on materials	Copper, PTFE and silicone-free
		Conforms to RoHS

Gripping force [N] at 6 bar



Size	12	16	20
Gripping force per gripper jaw			
Opening	22	41.5	63
Closing	22	41.5	63
Total gripping force			
Opening	44	83	126
Closing	44	83	126

Static characteristic load values at the gripper jaws



Indicated permissible forces and torques apply to a single gripper jaw. The indicated values include the lever arm, additional applied loads caused by the workpiece or external gripper fingers, as well as forces which occur

during movement. The zero coordinate line (gripper finger guide) must be taken into consideration for the calculation of torques.

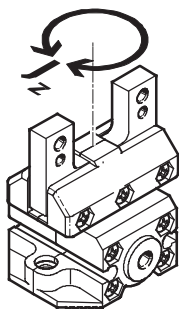
Size	12	16	20
Max. permissible force F_z [N]	40	80	120
Max. permissible torque M_x [Nm]	1	2,5	5
Max. permissible torque M_y [Nm]	1	2,5	5
Max. permissible torque M_z [Nm]	1	2,5	5

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Technical data

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Mass moment of inertia [kgm²x10⁻⁴]



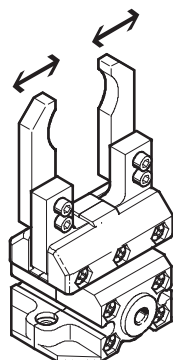
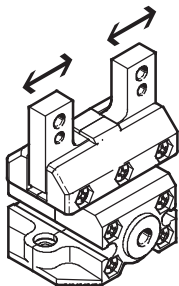
Mass moment of inertia [kgm²x10⁻⁴]
of the parallel gripper in relation to
the central axis with no load.

Size	12	16	20
HGPC-...-A	0.272	0.679	2.095
HGPC-...-G2	0.274	0.683	2.105

Opening and closing times [ms] at 6 bar

without external gripper fingers

with external gripper fingers



The indicated opening and closing
times [ms] have been measured at
room temperature and at 6 bar
operating pressure with horizontally
mounted gripper without additional

gripper fingers. The grippers must be
throttled for greater applied loads.
Opening and closing times must then
be adjusted correspondingly.

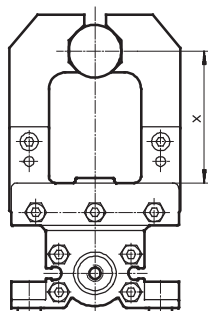
Size		12	16	20
without external gripper fingers				
HGPC-...-A	Opening	30	60	90
	Closing	30	60	90
HGPC-...-G2	Opening	30	70	105
	Closing	30	50	75
with external gripper fingers as a function of weight force				
HGPC-...	0.4 N	40	–	–
	0.5 N	60	–	–
	0.6 N	80	–	–
	0.7 N	–	80	–
	1.0 N	–	100	–
	1.2 N	–	–	100

Parallel grippers HGPC

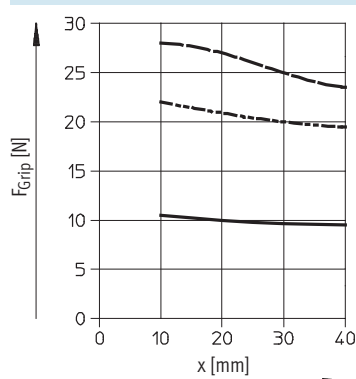
Technical data

Gripping force F_{Grip} per gripper jaw as a function of operating pressure and lever arm x

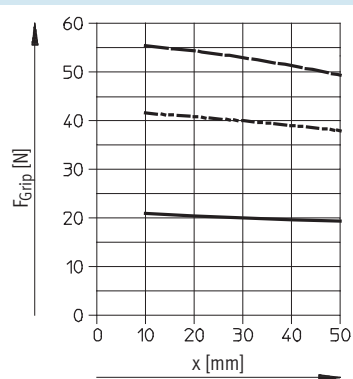
Gripping forces as a function of the operating pressure and the lever arm can be determined for the size using the following graph.



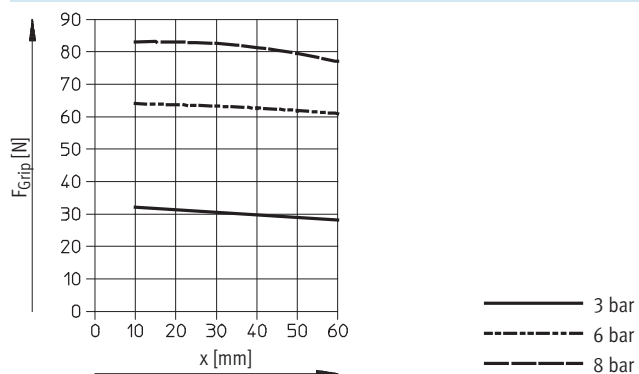
HGPC-12-A



HGPC-16-A



HGPC-20-A



Parallel grippers HGPC

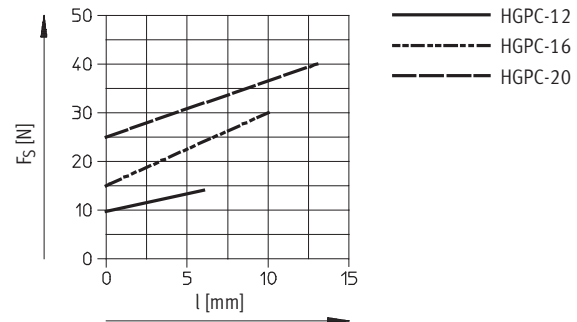
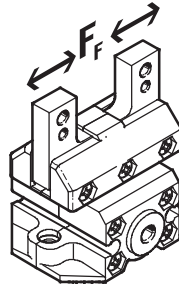
Technical data

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Spring force F_S as a function of the gripper size and the overall stroke l

Gripping force retention for HGPC-...-G2

Spring forces F_S as a function of the gripper size and the overall stroke l for various gripper types (HGPC-...-G2) can be determined using the following graphs.



The lever arm x must be taken into consideration when determining the actual spring force $F_{S\text{total}}$. The formulae for calculating the spring force are provided in the table opposite.

Size	$F_{S\text{total}} =$
12	$-0.02 \cdot x + 0.5 \cdot F_S$
16	$-0.05 \cdot x + 0.5 \cdot F_S$
20	$-0.05 \cdot x + 0.5 \cdot F_S$

Determination of the actual gripping forces F_{Gr} for HGPC-...-G2 depending on the application

Parallel grippers with integrated spring type HGPC-...-G2 (closing gripping force retention) can be used as:

- single-acting grippers

- grippers with supplementary gripping force
- grippers with gripping force retention

In order to calculate available gripping forces F_{Gr} (per gripper jaw), the gripping force (F_{Grip}) and spring

force ($F_{S\text{total}}$) must be combined accordingly.

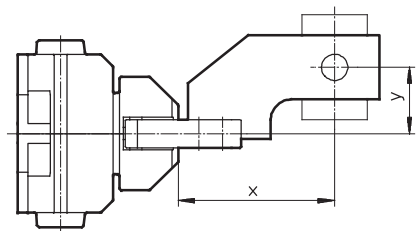
Application

Single-acting	Supplementary gripping force	Gripping force retention
<ul style="list-style-type: none"> Gripping with spring force: $F_{Gr} = F_{S\text{total}}$ Gripping with pressure force: $F_{Gr} = F_{Grip} - F_{S\text{total}}$ 	<ul style="list-style-type: none"> Gripping with pressure and spring force: $F_{Gr} = F_{Grip} + F_{S\text{total}}$ 	<ul style="list-style-type: none"> Gripping with spring force: $F_{Gr} = F_{S\text{total}}$

Parallel grippers HGPC

Technical data

Gripping force F_{Grip} per gripper jaw at 6 bar as a function of lever arm x and eccentricity y



Gripping forces at 6 bar dependent upon eccentric application of force and the maximum permissible off-centre point of force application can be determined for the size using the following graph.

Calculation example

Given:

Lever arm $x = 20$ mm

Eccentricity $y = 22$ mm

To be found:

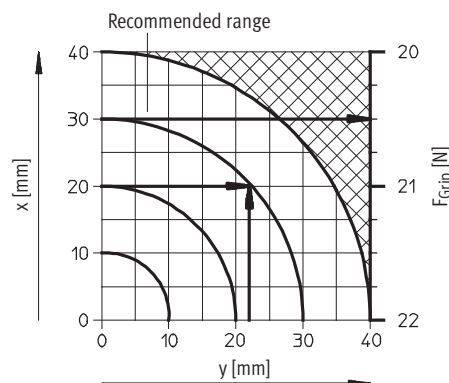
Gripping force at 6 bar

Procedure:

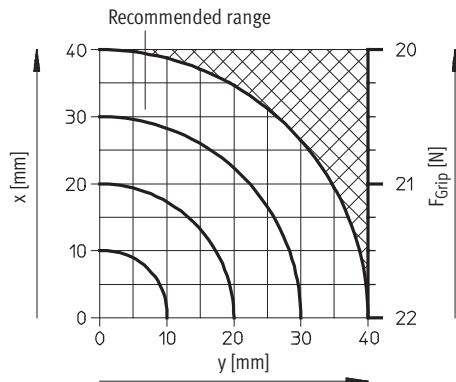
- Determine the intersection xy between lever arm x and eccentricity y in the graph for HGPC-12-A...
- Draw an arc (with centre at origin) through intersection xy .
- Determine the intersection between the arc and the X axis.
- Read the gripping force.

Result:

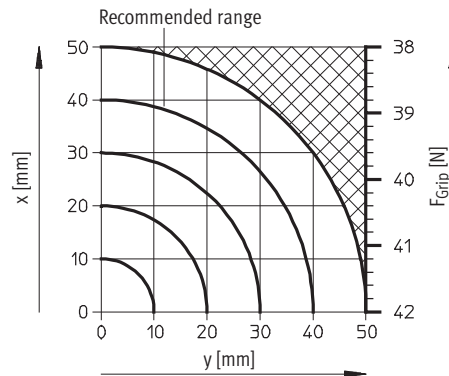
Gripping force $F = \text{approx. } 20.5$ N



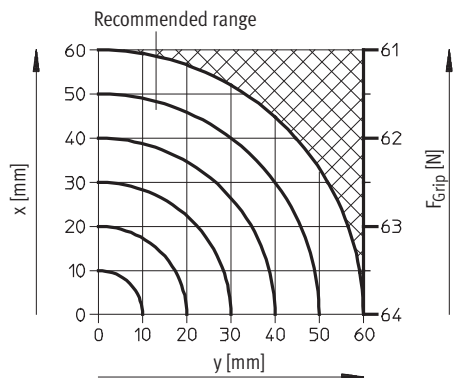
HGPC-12-A



HGPC-16-A



HGPC-20-A



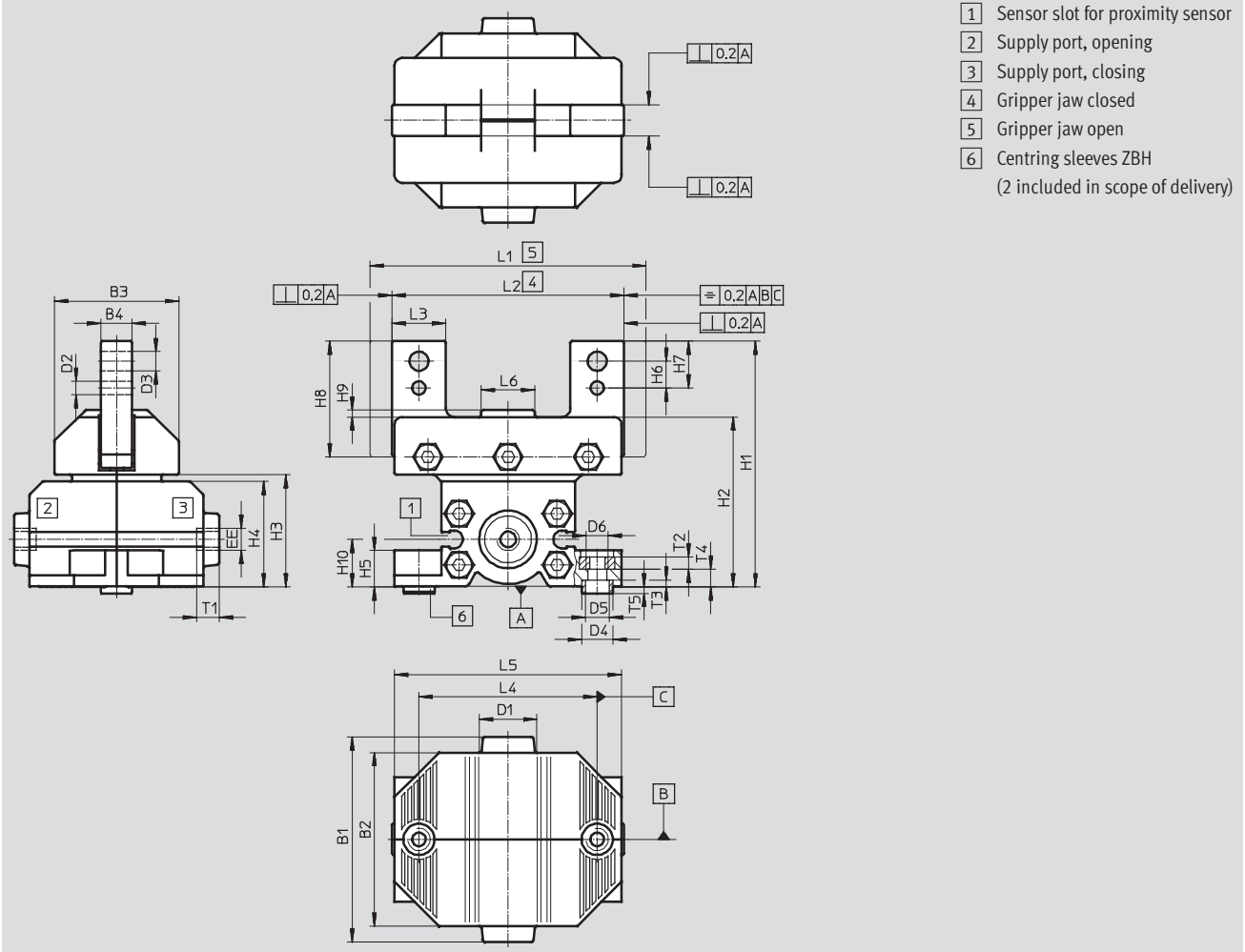
Parallel grippers HGPC

Technical data

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Dimensions

Download CAD Data → www.festo.com/us/cad



Size	B1	B2	B3	B4	D1	D2	D3	D4	D5	D6
[mm]				±0.1			±0.1	Ø F10/h7	Ø	
12	38	33	22.4	6	12	2.5 ^{+0.04/+0.01}	3.3	7	5.3	M4
16	46	39	28	7	12	3 H8	4.3	7	5.3	M5
20	57	50	35	8	12	4 H8	5.3	9	6.4	M6

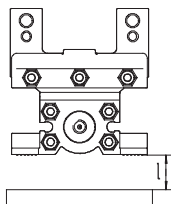
Size	EE	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10
[mm]		±0.5							-0.2		
12	M5	48.2	33.6	21.7	20.2	6.9	5 ^{+0.05/-0.1}	9 ^{+0.05/-0.1}	25	1.2	9.2
16	M5	55.2	38.2	25.2	23.7	8.2	6±0.1	10.5±0.4	28.5	1.5	10.7
20	M5	68.7	48.2	32.5	30.5	10.2	7.5±0.1	13±0.4	34.5	1.5	13.7

Size	L1	L2	L3	L4 ¹⁾	L5	L6	T1	T2	T3	T4	T5
[mm]	±0.5	±0.5					min.		±0.1	+0.4 -0.3	+0.1 -0.3
12	45	39	10 ^{-0.02/-0.06}	33	42	10	4.5	2.2	1.7	3.1	1.3
16	62	52	12 ^{-0.05}	40	51	12	4.5	2.7	1.8	3.8	1.2
20	76	63	14 ^{-0.05}	50	65	16	4.5	3.2	2.3	5.2	1.7

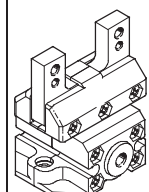
1) Tolerance for centring hole ±0.03
 Tolerance for thread ±0.1

Parallel grippers HGPC

Technical data



Minimum distance l between gripper and ferritic object			
	12	16	20
Distance	[mm]	10	

Ordering data				
	Size	Double-acting		Single-acting or with gripping force retention
	[mm]	Without compression spring		Closing
		Part No.	Type	Part No. Type
	12	539 267	HGPC-12-A	539 268 HGPC-12-A-G2
	16	539 269	HGPC-16-A	539 270 HGPC-16-A-G2
	20	539 271	HGPC-20-A	539 272 HGPC-20-A-G2

Parallel grippers HGPC

Accessories



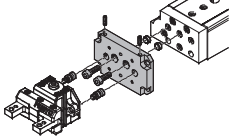
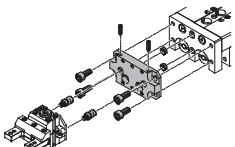
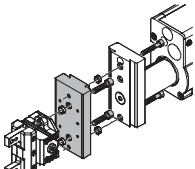
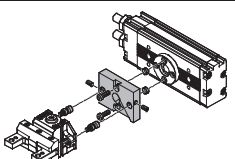
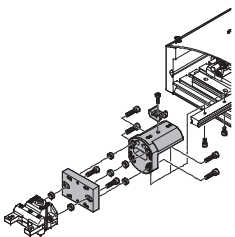
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Adapter kit
HAPG, HMSV

Material:
Wrought aluminium alloy
Free of copper and PTFE
RoHS-compliant

Note

The kit includes the individual mounting interface as well as the necessary mounting material.

Permissible drive/gripper combinations with adapter kit					Download CAD Data → www.festo.com/us/cad	
Combination	Drive Size	Gripper Size	Mounting option		Adapter kit	
					CRC ¹⁾	Part No. Type
DGSL/HGPC	DGSL	HGPC			HAPG	
	12, 16	12	■	■	2	529018 HAPG-58
	20, 25	16	■	■		191267 HAPG-49
	20, 25	20	■	■		191269 HAPG-51
SLT/HGPC	SLT	HGPC			HAPG	
	10	12	■	—	2	542670 HAPG-100
	16	12	■	—		529018 HAPG-58
	16	16	■	—		542666 HAPG-101
	20	16	■	—		191267 HAPG-49
	20	20	■	—		542667 HAPG-102
	25	20	■	—		191269 HAPG-51
HMP/HGPC	HMP	HGPC			HAPG	
	16	16	—	■	2	191263 HAPG-45
	20, 25	20	—	■		191264 HAPG-46
DRQD/HGPC	DRQD-...-FW	HGPC			HAPG	
	12, 16	12	■	■	2	542671 HAPG-SD2-41
	16, 20	16	■	■		542668 HAPG-SD2-42
	20	20	■	■		542669 HAPG-SD2-43
	25	20	■	■		542758 HAPG-SD2-44
HSP/HGPC	HSP	HGPC			HAPG	
	16	16	■	—	2	191901 HAPG-55
						540882 HAPG-71-B
	25	20	■	—		191901 HAPG-55
						540883 HAPG-72-B

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

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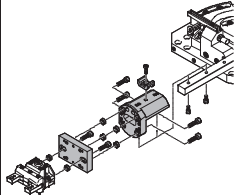
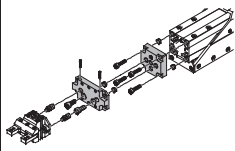
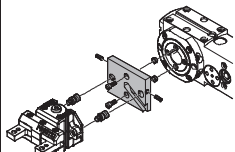
Accessories

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Combination	Drive	Gripper			Adapter kit		
	Size	Size	Mounting option		CRC ¹⁾	Part No.	Type
							
HSW/HGPC	HSW	HGPC			HAPG		
	12, 16	16	■	—	2	191901 540882	HAPG-55 HAPG-71-B
EGSA/HGPC	EGSA	HGPC			HAPG, HMSV		
	50	12	■	■	2	529018 560017	HAPG-58 HMSV-61
	60	16	■	■		191267 560018	HAPG-49 HMSV-62
	60	20	■	■		191269 560018	HAPG-51 HMSV-62
ERMB/HGPC	ERMB	HGPC			HAPG		
	20	16	■	■	2	542668	HAPG-SD2-42
	20	20	■	■		542669	HAPG-SD2-43
	25	20	■	■		542758	HAPG-SD2-44


1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.


Parallel grippers HGPC


Accessories



FESTO

Ordering data – Centring sleeves				Technical data → Internet: zbh	
	For size [mm]	Weight [g]	Part No.	Type	PU ¹⁾
	12, 16	1	186 717	ZBH-7	10
	20	1	150 927	ZBH-9	10

1) Packaging unit

Ordering data – Proximity sensors for C-slot, in-line connecting cable						
	Assembly	Electrical connection		Cable length [m]	Part No.	Type
		Cable	Plug M8			
	N/O contact, magneto-resistive					Technical data → Internet: smt
	Insertable in the slot from above	3-wire	–	2.5	551 373	SMT-10M-PS-24V-E-2,5-L-OE
		–	3-pin	0.3	551 375	SMT-10M-PS-24V-E-0,3-L-M8D
	N/O contact, magnetic reed					Technical data → Internet: sme
	Insertable in the slot lengthwise	3-wire	–	2.5	173 210	SME-10-KL-LED-24
		–	3-pin	0.3	173 212	SME-10-SL-LED-24

Ordering data – Proximity sensors for C-slot, lateral connecting cable						
	Assembly	Electrical connection		Cable length [m]	Part No.	Type
		Cable	Plug M8			
	N/O contact, magneto-resistive					Technical data → Internet: smt
	Insertable in the slot from above	3-wire	–	2.5	551 374	SMT-10M-PS-24V-E-2,5-Q-OE
		–	3-pin	0.3	551 376	SMT-10M-PS-24V-E-0,3-Q-M8D
	N/O contact, magnetic reed					Technical data → Internet: sme
	Insertable in the slot lengthwise	3-wire	–	2.5	173 211	SME-10-KQ-LED-24
		–	3-pin	0.3	173 213	SME-10-SQ-LED-24

Ordering data – Connecting cables					Technical data → Internet: nebu
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541 333	NEBU-M8G3-K-2.5-LE3
			5	541 334	NEBU-M8G3-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541 338	NEBU-M8W3-K-2.5-LE3
			5	541 341	NEBU-M8W3-K-5-LE3

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