## Non-return valves H/HA/HB/HGL

## **FESTO**



# Non-return valves H/HA/HB/HGL Product range overview

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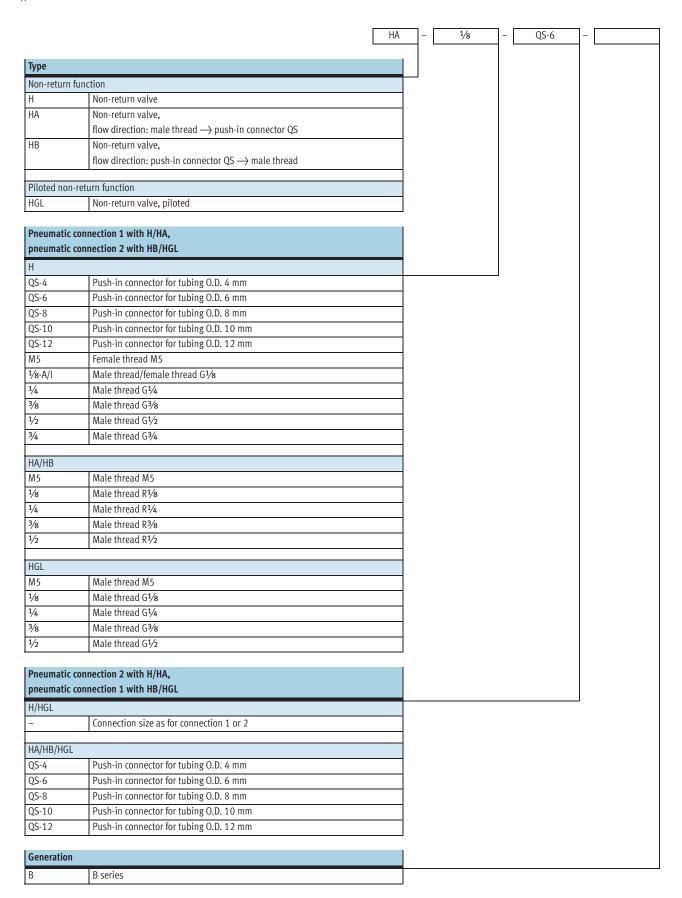
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Version			Туре	Pneumatic connection 1	Pneumatic connection 2	qnN [l/min]	→ Page/ Internet
Non-return valves	Non-return function		Н	QS-4, QS-6, QS-8, QS-10, QS-12	QS-4, QS-6, QS-8, QS-10, QS-12	136 1,715	4
			)	M5, G½, G¼, G½, G½, G½, G½, G¾	M5, G½, G¼, G¾, G⅓, G½, G¾	115 5,900	5
			HA	M5, R1/8, R1/4, R3/8, R1/2	QS-4, QS-6, QS-8, QS-10, QS-12	138 2,230	7
			НВ	QS-4, QS-6, QS-8, QS-10, QS-12	M5, R½, R¼, R¾, R½	142 2,206	7
Non-return valves, piloted	Piloted non-return function		HGL	QS-4, QS-6, QS-8, QS-10, QS-12	M5, G½, G¼, G¾, G⅓, G½	130 1,400	9
				M5, G½8, G¼4, G¾8, G½	M5, G½, G¼, G¾, G⅓, G½	130 1,600	12

## Non-return valves H/HA/HB/HGL



Type codes



Technical data – Push-in connector QS

Non-return function



Flow rate  $136 \dots 1{,}715 \text{ l/min}$  Temperature range

0 ... +60 °C

Pressure

−1 ... +10 bar



General technical data									
Valve function	Non-return function	n-return function							
Pneumatic connection 1	QS-4	QS-4 QS-6 QS-8 QS-10 QS-12							
Pneumatic connection 2	QS-4	QS-6	QS-8	QS-10	QS-12				
Type of mounting	In-line installation	n-line installation							
	ting position Any								

Operating and environment	Operating and environmental conditions								
Operating pressure	Operating pressure [bar] -1 +10								
Operating medium		Filtered compressed air, lubricated or unlubricated							
Ambient temperature	Ambient temperature [°C] 0 +60								

Materials	
Housing	Aluminium
Note on materials	Free of copper and PTFE



Туре	Tubing O.D. D1	D2 Ø	L
H-QS-4	4	9	34.8
H-QS-6	6	12	38.8
H-QS-8	8	15	54.9
H-QS-10	10	25	73.4
H-QS-12	12	25	78.6

	Ordering data						
		Pneumatic	:	Standard nominal flow rate qnN	Weight	Part No.	Туре
		connection					
	1 2		2	[l/min]			
ſ		QS-4	QS-4	136	5.3	153462	H-QS-4
		QS-6	QS-6	282	10	153463	H-QS-6
1		QS-8	QS-8	681	21	153464	H-QS-8
		QS-10	QS-10	1,480	63	153465	H-QS-10
		QS-12	QS-12	1,715	69	153466	H-QS-12

## Non-return valves H

Technical data – Female/male thread



Non-return function



Flow rate

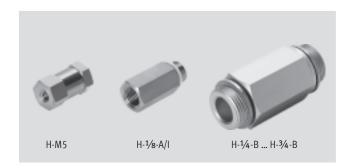
115 ... 5,900 l/min

Temperature range

−10 ... +60 °C

Pressure

0.4 ... 12 bar



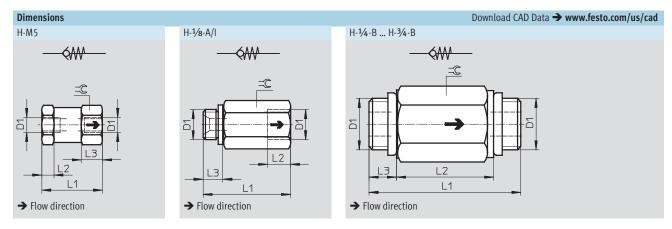
General technical data									
Valve function	Non-return function								
Pneumatic connection 1	M5	G1/8	G <sup>1</sup> / <sub>4</sub>	G3/8	G <sup>1</sup> / <sub>2</sub>	G <sup>3</sup> / <sub>4</sub>			
Pneumatic connection 2	M5	G½8	G1/4	G3/8	G½	G3/4			
Type of mounting	In-line installation		Screw-in						
Mounting position	Any								
Max. tightening torque [Nm]	-	-	11	20	40	60			

Operating and environment	Operating and environmental conditions									
Pneumatic connection 1		M5	G <sup>1</sup> /8	G1/4	G3/8	G1/2	G3/4			
Operating pressure [bar] 0.4 8			0.4 12							
Operating medium Filtered compressed air, lubricated or unlubricated			Dried air, lubricated or unlubricated							
Ambient temperature	[°C]	-10 +60								
Temperature of medium	[°C]	-10 +60								
Storage temperature	[°C]	-		-10 +60						
Corrosion resistance class CRC <sup>1)</sup> –				2						

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Materials								
Pneumatic connection 1	M5	G1/8	G1/4	G <sup>3</sup> / <sub>8</sub>	G <sup>1</sup> / <sub>2</sub>	G <sup>3</sup> / <sub>4</sub>		
Housing	Brass		Anodised wrought aluminium alloy					
Seals	NBR							
Note on materials	-	Free of copper and PTFE						

Technical data – Female/male thread



Туре	Connection D1	L1	L2	L3	=©
H-M5	M5	20	4	7	11
H-1/8-A/I	G1/8	28.5	7.5	6.5	14
H-1/4-B	G1/4	48	32	8	19
H-3/8-B	G3/8	50	32	9	22
H-1/2-B	G1/2	65	44	10.5	27
H-3/4-B	G3/4	74	50	12	32

Ordering data						
	Pneumation connection		Standard nominal flow rate qnN V		Part No.	Туре
			[l/min]	[g]		
	M5	M5	115	15	3671	H-M5
	G1/8	G1/8	280	21	3324	H-1/8-A/I <sup>1)</sup>
	G1/4	G1/4	1,000	25.4	11689	H-1/4-B <sup>1)</sup>
	G <sup>3</sup> /8	G <sup>3</sup> /8	2,000	34	11690	H-3/8-B <sup>1)</sup>
	G <sup>1</sup> / <sub>2</sub>	G <sup>1</sup> / <sub>2</sub>	5,500	58.3	11691	H-1/2-B <sup>1)</sup>
	G3/4	G3/4	5,900	101	11692	H- <sup>3</sup> / <sub>4</sub> -B <sup>1)</sup>

<sup>1)</sup> Sealing rings for male thread are included in the scope of delivery.

## Non-return valves HA/HB Technical data

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Non-return function



Flow rate

138 ... 2,230 l/min

Temperature range

0 ... +60 °C

Pressure

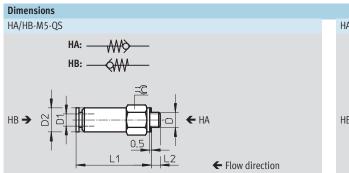
-1 ... +10 bar

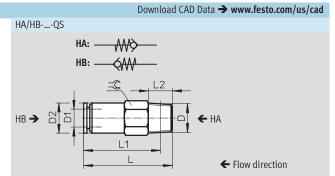


General technical data											
Valve function	Non-retur	on-return function									
Туре	HA	A HB									
Pneumatic connection 1	M5	R <sup>1</sup> /8	R1/4	R3/8	R1/2	QS-4	QS-6	QS-8	QS-10	QS-12	
Pneumatic connection 2	QS-4	QS-4,	QS-6,	QS-10,	QS-12	M5, R <sup>1</sup> /8	R <sup>1</sup> /8, R <sup>1</sup> /4	R <sup>1</sup> /8, R <sup>1</sup> /4	R <sup>3</sup> / <sub>8</sub>	R <sup>3</sup> /8, R <sup>1</sup> / <sub>2</sub>	
		QS-6,	QS-8	QS-12							
		QS-8									
Type of mounting	Screw-in	Screw-in Screw-in									
Mounting position	Any	iny									

Operating and environmental conditions						
Operating pressure	[bar]	-1 +10				
Operating medium	Operating medium Filtered compressed air, lubricated or unlubricated					
Ambient temperature	[°C]	0 +60				

Materials	
Housing	Nickel-plated brass





Туре	Connection D	Tubing O.D. D1	D2 Ø	L	L1	L2	=@
HA/HB-M5-QS-4	M5	4	8	-	25.4	3	8
HA/HB-1/8-QS-4	R <sup>1</sup> /8	4	9	24.5	20.5	8	10
HA/HB-1/8-QS-6		6	10	29.3	25.3	8	10
HA/HB-1/8-QS-8		8	13.5	35.5	31.5	8	14
HA/HB-1/4-QS-6	R <sup>1</sup> / <sub>4</sub>	6	12	29.3	23.3	11	14
HA/HB-1/4-QS-8		8	13.5	39.2	33.2	11	14
HA/HB-3/8-QS-10	R3/8	10	25	61.7	55.4	12	24
HA/HB-3/8-QS-12		12	25	64.3	58	12	24
HA/HB-1/2-QS-12	R1/2	12	28	70.8	62.6	15	27

# Non-return valves HA/HB Technical data



Ordering data						
	Pneumatic		Standard nominal flow rate qnN	Weight	Part No.	Туре
	connecti	on				
	1	2	[l/min]	[g]		
Flow direction: 1	nale thread	→ push-in	connector QS			
	M5	QS-4	148	7.2	153444	HA-M5-QS-4
	R <sup>1</sup> /8	QS-4	138	11	153446	HA-1/8-QS-4
0		QS-6	311	11	153448	HA-1/8-QS-6
•		QS-8	331	22	153452	HA-1/8-QS-8
	R1/4	QS-6	302	23	153450	HA-1/4-QS-6
		QS-8	QS-8 670		153454	HA-1/4-QS-8
	R3/8	QS-10	1,740	47	153456	HA-3/8-QS-10
		QS-12	1,876	50	153458	HA-3/8-QS-12
	R <sup>1</sup> / <sub>2</sub>	QS-12	2,230	69	153460	HA-1/2-QS-12
	•			•	•	
Flow direction: ¡	oush-in conn	iector QS —	male thread			
	QS-4	M5	144	7.2	153445	HB-M5-QS-4
		R1/8	142	11	153447	HB-1/8-QS-4
0	QS-6	R1/8	335	11	153449	HB-1/8-QS-6
· ·		R1/4	292	23	153451	HB-1/4-QS-6
	QS-8	R1/8	314	22	153453	HB-1/8-QS-8
		R <sup>1</sup> / <sub>4</sub>	696	24	153455	HB-1/4-QS-8
	QS-10	R3/8	1,700	47	153457	HB-3/8-QS-10
	QS-12	R3/8	1,886	50	153459	HB-3/8-QS-12
		R <sup>1</sup> / <sub>2</sub>	2,206	69	153461	HB-1/2-QS-12

## Non-return valves HGL, piloted

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Technical data – Push-in connector QS

Function



Flow rate

130 ... 1,400 l/min Temperature range  $-10 \ ... +60 \ ^{\circ}\text{C}$  Pressure

0.5 ... 10 bar



The piloted non-return valve is suitable for short-duration positioning and braking functions in pneumatic drives.

Compressed air flows to and from the drive as long as a pilot signal is

applied to pneumatic connection 21. If no pilot signal is applied, the valve shuts off the exhaust air from the drive in flow direction  $2 \rightarrow 1$  and the movement of the drive is stopped.

- Proven component suitable for use in safety-related systems
- Swivel connection can be swivelled after mounting
- Manual exhausting of air trapped in the cylinder with manual override HAB → 15 as an accessory

General technical data					
Pneumatic connection 2	M5	G½8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>
Pneumatic connection 1	QS-4	QS-4, QS-6	QS-8, QS-10	QS-8, QS-10	QS-12
Pilot air connection 21	QS-4	M5	G1/8	G1/4	G3/8
Valve function	Piloted non-return func	tion	•		
Actuation type	Pneumatic				
Type of mounting	Screw-in, via male threa	ad			
Mounting position	Any				
Max. tightening torque [Nm]	1.5	5	12	15	18

Note: This product conforms to ISO 1179-1 and ISO 228-1

Operating and environmental conditions								
Pneumatic connection 2		M5	G1/8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>		
Operating pressure	[bar]	0.5 10						
Pilot pressure	[bar]	2 10			1 10			
Operating/pilot medium		Dried air, lubricated or (	ınlubricated					
Ambient temperature	[°C]	-10 +60						
Temperature of medium	[°C]	-10 +60						
Storage temperature	[°C]	-10 +60						
Corrosion resistance class CR	C <sup>1)</sup>	2						

Corrosion resistance class 2 according to Festo standard 940 070
 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

#### Note

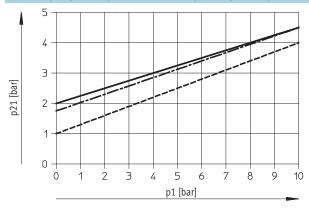
Additional measures are required for use in safety-related applications; in Europe, for example, the standards listed under the EC Machinery Directive must be observed.

Without additional measures in accordance with statutory minimum requirements, the product is not suitable for use in safety-related sections of control systems.

## Non-return valves HGL, piloted Technical data – Push-in connector QS

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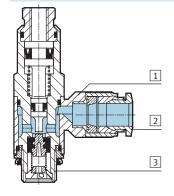
## Minimum pilot pressure p21 as a function of operating pressure p1



- HGL-1/8/1/4 —---- HGL-M5 **— — — —** HGL-3/8/1/2

### Materials

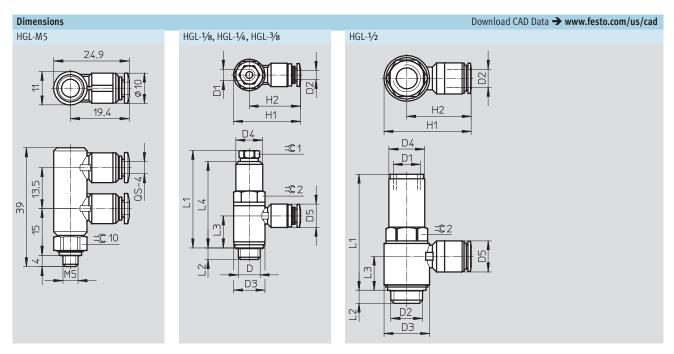
Sectional view



Non-return valve, piloted						
Swivel connection	Die-cast zinc					
2 Releasing ring	POM					
3 Hollow bolt	Anodised wrought aluminium alloy					
<ul> <li>Seals, non-return collar</li> </ul>	NBR					
Note on materials	Free of copper and PTFE					

## Non-return valves HGL, piloted Technical data – Push-in connector QS

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Туре	Connection D	Tubing O.D. D2	D1	D3 ∅	D4 Ø	D5 Ø	H1	H2	L1	L2	L3	L4	<b>=</b> ©1	=© 2	
HGL-1/8-QS-4	G1/8	4	M5	13.8	11.8	10.2	29.4	22.5	42.6	5.4	13.9	37.8	8	12	
HGL-1/8-QS-6	G1/8	6	INIO	13.6	11.0	12.5	32.6	25.7	42.0	5.4	13.2	37.0	0	12	
HGL-1/4-QS-8	G1/4	8	G1/8	17.8	16	14.5	39.6	30.7	50.8	6.5	16.6	44.5	12	16	
HGL-1/4-QS-10	G1/4	10	078	17.0	10	17.5	42	33.1	50.6	0.5	15.5	44.)	12	10	
HGL-3/8-QS-8	G3/8	8	G1/4	22.4	18.8	14.5	44.1	32.9	56.3	7	18.2	49.5	15	19	
HGL-3/8-QS-10	G3/8	10	U-/4	22.4		22.4 10.0	17.5	46.7	35.5	,,,,	,	18.2	47.0	13	19
HGL-1/2-QS-12	G <sup>1</sup> / <sub>2</sub>	12	G3/8	27.8	23.5	20.5	55.3	41.4	75.8	8.8	22.4	-	-	24	

Ordering data	a							
			Pilot air connection	Standard nominal flow rate qnN at 6 5 bar	Standard flow rate qn at 6 0 bar	Weight	Part No.	Type
	2	1	21	[l/min]	[l/min]	[g]		
Ş	M5	QS-4	QS-4	130	200	21	530038	HGL-M5-QS-4 <sup>1)</sup>
<b></b>	G1/8	QS-4	M5	200	300	18.4	530039	HGL-1/8-QS-4 <sup>1)</sup>
		QS-6	M5	270	400	21.4	530040	HGL-1/8-QS-61)
	G1/4	QS-8	G1/8	390	640	38.7	530041	HGL-1/4-QS-81)
		QS-10	G1/8	400	670	45	530042	HGL-1/4-QS-10 <sup>1)</sup>
	G3/8	QS-8	G1/4	830	1,200	54.7	530043	HGL-3/8-QS-81)
		QS-10	G1/4	890	1,300	60.3	530044	HGL-3/8-QS-10 <sup>1)</sup>
	G1/2	QS-12	G3/8	1,400	2,100	116.9	530045	HGL-1/2-QS-121)

<sup>1)</sup> Sealing ring for male thread is included in the scope of delivery.

## Non-return valves HGL, piloted

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Technical data - Female thread

Function



Flow rate  $130 \dots 1,\!600 \text{ l/min}$  Temperature range  $-10 \dots +\!60 \text{ °C}$  Pressure

0.5 ... 10 bar



The piloted non-return valve is suitable for short-duration positioning and braking functions in pneumatic drives.

Compressed air flows to and from the drive as long as a pilot signal is

applied to pneumatic connection 21. If no pilot signal is applied, the valve shuts off the exhaust air from the drive in flow direction  $2 \rightarrow 1$  and the movement of the drive is stopped.

- Proven component suitable for use in safety-related systems
- Swivel connection can be swivelled after mounting
- Manual exhausting of air trapped in the cylinder with manual override HAB > 15 as an accessory

General technical data					
Pneumatic connection 2	M5	G <sup>1</sup> /8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>
Pneumatic connection 1	M5	G1/8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>
Pilot air connection 21	M5	M5, G1/8	G1/8	G1/4	G3/8
Valve function	Piloted non-return funct	ion			
Actuation type	Pneumatic				
Type of mounting	Screw-in, via male threa	ıd			
Mounting position	Any				
Max. tightening torque [Nm]	1.5	5	12	15	18

Note: This product conforms to ISO 1179-1 and ISO 228-1

Operating and environmental conditions								
Pneumatic connection 2		M5	G <sup>1</sup> / <sub>8</sub>	G <sup>1</sup> / <sub>4</sub>	G3/8	G <sup>1</sup> / <sub>2</sub>		
Operating pressure	[bar]	0.5 10						
Pilot pressure	[bar]	2 10			1 10			
Operating/pilot medium		Dried air, lubricated or unlubricated						
Ambient temperature	[°C]	-10 +60						
Temperature of medium	[°C]	-10 +60						
Storage temperature	[°C]	-10 +60						
Corrosion resistance class CR	C <sup>1)</sup>	2						

Corrosion resistance class 2 according to Festo standard 940 070
 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

#### Note

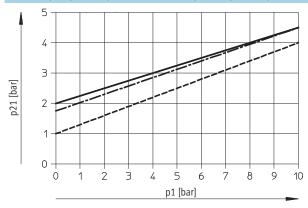
Additional measures are required for use in safety-related applications; in Europe, for example, the standards listed under the EC Machinery Directive must be observed.

Without additional measures in accordance with statutory minimum requirements, the product is not suitable for use in safety-related sections of control systems.

## Non-return valves HGL, piloted Technical data – Female thread

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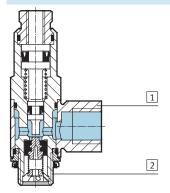
## Minimum pilot pressure p21 as a function of operating pressure p1



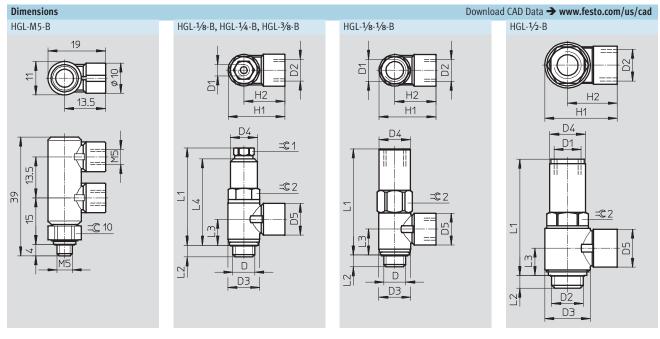
HGL-1/8/1/4 —-—- HGL-M5 ---- HGL-3/8/1/2

### Materials

Sectional view



Non	Non-return valve, piloted						
1	Swivel connection	Die-cast zinc					
2	Hollow bolt	Anodised wrought aluminium alloy					
-	Seals, non-return collar	NBR					
Note	e on materials	Free of copper and PTFE					
		RoHS-compliant (HGL-1/8-1/8-B only)					



Туре	Connection D	Connection D2	D1	D3 Ø	D4 Ø	D5 Ø	H1	H2	L1	L2	L3	L4	<b>=</b> ©1	=© 2
HGL-1/8-B	G½8	G <sup>1</sup> /8	M5	14	11.8	14	25.1	18.1	42.6	5.4	11.2	37.8	8	12
HGL-1/8-1/8-B	G1/8	G½	G1/8	14	13.8	14	25.1	18.1	46.7	5.2	11.2	-	-	14
HGL-1/4-B	G1/4	G1/4	G1/8	18	16	17.5	34	25	50.8	6.5	13.5	44.5	12	16
HGL-3/8-B	G3/8	G3/8	G1/4	23.8	18.8	20	39.3	27.4	56.3	7	15.1	49.5	15	19
HGL-1/2-B	G1/2	G <sup>1</sup> / <sub>2</sub>	G3/8	30	23.5	25	47.8	32.8	75.8	8.8	17.7	-	-	24

Ordering dat	ta								
	Pneuma	Pneumatic P		Standard nominal flow rate	Standard flow rate qn	Weight	Part No.	Туре	
	connect	ion	connection	qnN at 6 5 bar	at 6 0 bar				
	2		21	[l/min]	[l/min]	[g]			
	M5	M5	M5	130	200	21	530029	HGL-M5-B <sup>1)</sup>	
	G <sup>1</sup> / <sub>8</sub>	G1/8	M5	300	430	20.8	530030	HGL-1/8-B <sup>1)</sup>	
			G1/8	300	430	26.2	543253	HGL-1/8-1/8-B <sup>1)</sup>	
	G1/4	G1/4	G1/8	550	680	41.2	530031	HGL-1/4-B <sup>1)</sup>	
	G <sup>3</sup> /8	G3/8	G1/4	1,100	1,500	62.9	530032	HGL-3/8-B <sup>1)</sup>	
	G <sup>1</sup> / <sub>2</sub>	G1/2	G3/8	1,600	2,100	129.4	530033	HGL-1/2-B <sup>1)</sup>	

<sup>1)</sup> Sealing ring for male thread is included in the scope of delivery.

## Non-return valves HGL, piloted Accessories

**FESTO** 

Manual override HAB for non-return valve HGL • For manual exhausting of air trapped in a cylinder

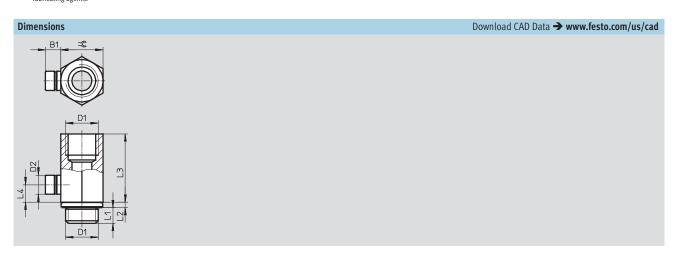
Material: Housing: Anodised wrought aluminium alloy



General technical data					
Pneumatic connection 2		G½	G <sup>1</sup> / <sub>4</sub>	G3/8	G½
Pneumatic connection 1		G½8	G1/4	G3/8	G½
Nominal size	[mm]	4.1	7	11	14
Valve function		Exhaust component			
Type of mounting		Screw-in			
Mounting position		Any			
Standard nominal flow rate,	[l/min]	165			
exhausting, at 6 0 bar					
Max. tightening torque	[Nm]	4	11	40	50

Operating and environmental conditions								
Operating pressure [bar]	0 10							
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]							
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)							
Ambient temperature [°C]	-20 +80							
Temperature of medium [°C]	-20 +80							
Corrosion resistance class CRC <sup>1)</sup>	2							

Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.



Dimensions and ordering data											
Connection	B1	D2	L1	L2	L3	L4	=©	Part No. Type			
D1		Ø									
G1/8	6.2	7.7	4.7	1.8	19.1	5	13	184585 HAB-½			
G1/4	6.2	7.7	5.8	2.2	28	7	17	184586 HAB-1/4			
G3/8	6.2	7.7	6.05	3.35	28.4	7	19	184587 HAB-3/8			
G½	6.2	7.7	7.9	2.6	38.5	7	24	184588 HAB-½			

### **Product Range and Company Overview**

#### **A Complete Suite of Automation Services**

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components** Complete custom engineered solutions



**Custom Control Cabinets** Comprehensive engineering support and on-site services



**Complete Systems** Shipment, stocking and storage services

#### The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



**Pneumatics** Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

#### Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

#### Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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