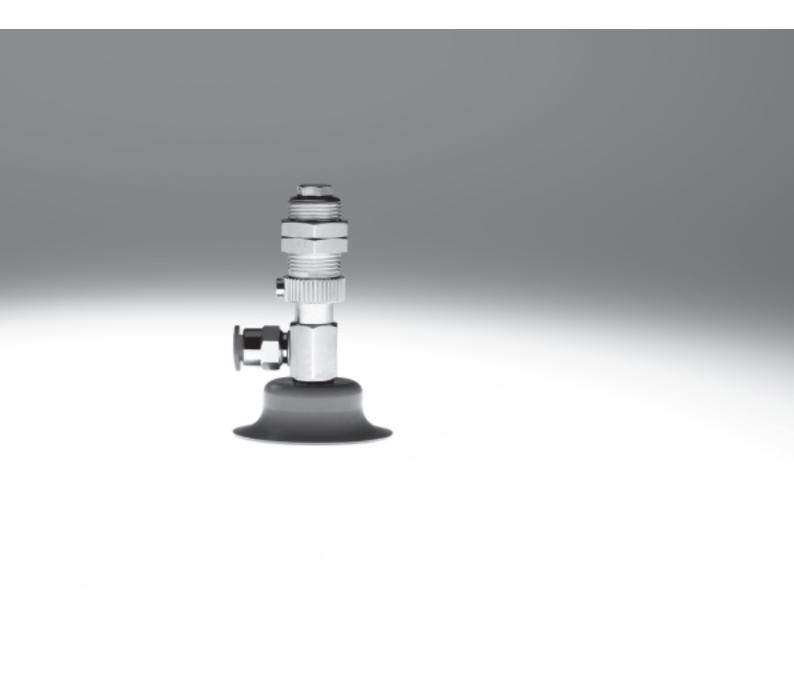
Suction grippers

FESTO



Suction grippers

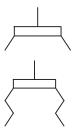
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→ 6

Key features

Product overview

Suction gripper and suction cup



Festo vacuum suction grippers offer outstanding functionality and quality.

An extensive range of modular suction cups in different shapes, materials and sizes, plus a wide selection of suction cup holders, angle and height compensators and filters within the

modular suction gripper system, provide users with a huge range of possible combinations for a wide variety of applications.

Suction gripper ESG

Modular products with over 2000 variants

- The ideal solution for the transport of workpieces of different weights, surfaces and shapes
- Choose from:
 - 15 suction cup diameters
 - 5 different materials including antistatic types
 - 5 suction cup shapes
 - Various suction cup holders
 - Optional accessories (filters and angle compensators)
- Wide range of variants
- A suitable solution for every task
- Wide range to suit applications with various temperature ranges and workpiece surfaces
- Suction cups made from silicone are approved for use in the food industry

Suction grippers as a complete solution

Suction grippers made from individual components



Suction gripper ESG





Suction cup holder ESH



Angle compensator ESWA (optional)



Filter ESF



(optional)



Suction cup ESS

Suction cup ESV (optional)



Suction grippersKey features **FESTO**

Suction cups VAS/VASB

Sturdy and reliable

- The ideal solution for the transport of workpieces of different weights, surfaces and shapes
- Choose from:
 - 12 suction cup diameters
 - 2 suction cup shapes: round and bellows design
 - 3 suction cup materials: nitrile rubber, polyurethane and silicone for use in a wide variety of applications
- Wide range to suit applications with various temperature ranges and workpiece surfaces
- Suction cups made from silicone are approved for use in the food $% \left\{ \left(1\right) \right\} =\left\{ \left(1$ industry
- All tubing connector sizes correspond to a holder size







Technical data → Internet: vas

2012/01 - Subject to change

3

Suction grippers

Key features

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At a glance

The Festo suction gripper range offers a wide variety of possible combinations with a modular product system containing more than 2000 variants.

Choose from:

- 2 suction cup shapes:
 - Round, 15 different diameters
 - Oval, 11 different diameters
- 6 suction cup designs
- 6 different suction cup materials
- Various suction cup holders:
 - With and without height compensators
 - With different tubing connectors:
 Push-in fitting, barbed fitting, or threaded
- Optional accessories: Filters and angle compensators

Even extremely small workpieces, e.g. in the electronics industry, can be accurately and gently transported. Additionally, all components included in the modular range are easily and quickly interchangeable in the event that requirements change. Suction grippers can be ordered complete, or as individual

Cost savings thanks to:

- Modular range
- The handy suction cup can be replaced easily (wearing part)
- Reduced warehousing
- Long service life
- Low investment costs
- Large range including industry-related solutions

The complete solution

The suction gripper ESG comes already assembled to meet your specific requirements and is ready to use

The suction cup shape and dimensions together form a part number. You can then expand this part number to form a personalised type code by adding your own choice of suction cup material, holder type, tubing connector and accessories.

Your benefits:

components.

With just one part number and type code you can order your own complete suction gripper system.



The individual components

Suction cup holder ESH

If, for instance, you have to handle a different workpiece surface finish, all you need to do is add the right suction

The area of application determines

which is the right suction cup holder

The suction cup or accessories are

attached directly to the suction cup

• For protecting vacuum generators

from contamination or damage

Your benefits:

By adding individual components you can create new areas of application for your suction gripper ESG.

Technical data → Internet: esh



The suction cup consists of the suction cup itself, plus the support plate with mounting.

Here too, the area of application of the suction gripper determines which

Suction cup with mounting ESS

is the right suction cup to use.6 connection sizes: a tubing connector for every holder size

- 2 suction cup shapes
- 6 suction cup designs
- 6 suction cup materials

Technical data → Internet: ess



• 6 holder sizes

to use.

holder.

- 8 holder types
- 3 tubing connectors

Accessories

Filter ESF

Technical data → Internet: esf



Angle compensator ESWA

 The angle compensator ensures maximum suction cup grip for workpieces with sloping surfaces.

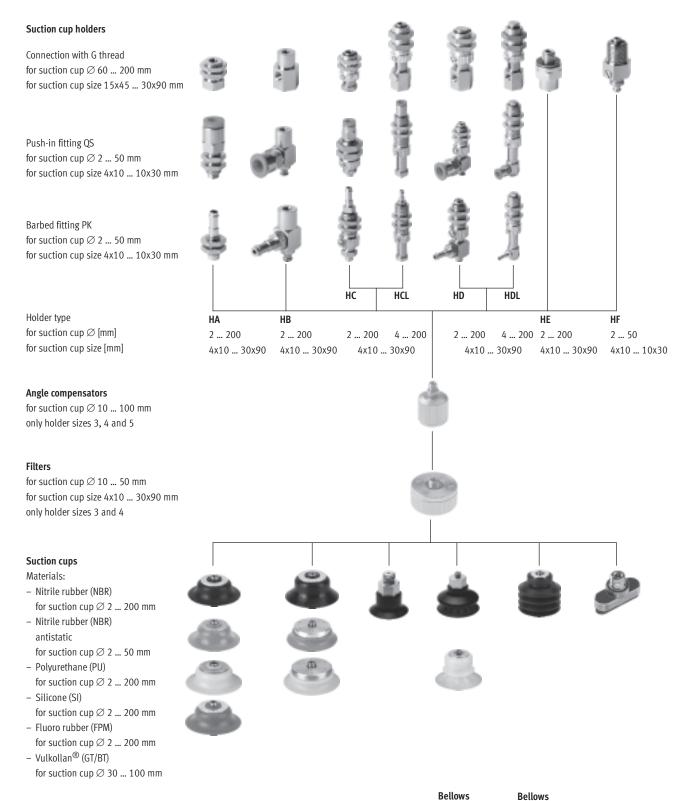
Technical data → Internet: eswa



Suction grippers

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Product range overview



Suction cup shape	Round	Round, extra deep	Bell-shaped	1.5 convolutions	3.5 convolutions	Oval
for suction cup \varnothing [mm]	2 200	15 100	30 100	10 80	10 50	4x10 30x90

Suction grippers ESG for suction cup \varnothing 2 and 4 $_{\text{Technical data}}$

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Function



Suction cup type:

• Standard, round

Temperature range -30 ... +200 °C



General technical data – Suction cup									
Suction $\sup \varnothing$	Suction cup	Effective suction cup	Breakaway force at	Suction cup	Min. radius R ³⁾ of	Weight			
	connection	Ø	-0.7 bar	volume ²⁾	workpiece				
[mm]	[mm]	[mm]	[N]	[cm ³]	[mm]	[g]			
Standard, round	Standard, round								
2	3 ¹⁾	1.4	0.1	0.002	10	0.1			
4	31)	3.3	0.4	0.008	10	0.1			

- Is plugged onto or into the suction cup
 Volume to be evacuated
 Minimum arc radius of the workpiece to be gripped

Material types – Suction cup								
Material	N	U	S	F	NA			
Shore hardness	50 ±5	60 ±5	50 ±5	60 ±5	50 ±5			
Colour	Black	Blue	Transparent	Grey	Black with white dot			
Material	Nitrile rubber	Polyurethane	Silicone		Nitrile rubber, antistatic			
Note on materials	RoHS-compliant							
	Free of copper and PTFE							

Ambient conditions – Suction cup							
Material		N	U	S	F	NA	
Ambient temperature [°C	<u>[</u>]	-10 +70	-20 +60	-30 +180	-10 +200	-10 +70	
Corrosion resistance CR	RC ¹⁾	1					

¹⁾ Corrosion resistance class 1 according to Festo standard 940 070 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.



Suction cup ho	Suction cup holder size 1							
Holder type HA	Holder type HA			Vacuum port 1				
				QS4	PK-3			
1	1	Mounting thread 2		M6x0.75	M5x0.5			
\blacksquare	冊	Max. tightening torque	[Nm]	3	2			
	Ш	Suction cup connection 3	[mm]	3	3			
444	2	Temperature range	[°C]	0 +60	-10 +60			
	Materials		Steel, polyacetate, nitrile rubber	Steel				
	3	Weight	[g]	6	3			
3								

Holder type HB			Vacuum port 1		
				QS4	PK-3
2	2	Mounting thread 2		M3x0.5	M3x0.5
		Suction cup connection 3	[mm]	3	3
		Temperature range	[°C]	0 +60	-10 +60
		Materials		Steel, polyacetate, nitrile rubber	Steel
3		Weight	[g]	5	4
	3				

Holder type HC			Vacuum port 1		
				QS4	PK-3
1	1	Mounting thread 2		M12x1	M8x0.75
冊	冊	Max. tightening torque	[Nm]	14	3.5
<u> </u>	<u> </u>	Suction cup connection 3	[mm]	3	3
2		Height compensation	[mm]	3	3
		Max. spring force	[N]	0.1	0.1
	Temperature range	[°C]	0 +60	-10 +60	
	Materials		Steel, polyacetate, nitrile rubber	Steel	
	3	Weight	[g]	17	8

Holder type HCL				Vacuum port 1	
				QS4	PK-3
1	1	Mounting thread 2		M12x1	M12x1
l F	Ħ	Max. tightening torque	[Nm]	14	14
		Suction cup connection 3	[mm]	3	3
╽ _─ ┍╇┼╇		Height compensation	[mm]	10	10
2	2	Max. spring force	[N]	0.1	0.1
		Temperature range	[°C]	0 +60	-10 +60
		Materials		Steel, polyacetate, nitrile rubber	Steel
		Weight	[g]	20	19
3	3				

Holder type HD			Vacuum port 1		
			QS4	PK-3	
A A	Mounting thread 2		M8x0.75	M8x0.75	
	Max. tightening torque	[Nm]	3.5	3.5	
	Suction cup connection 3	[mm]	3	3	
	Height compensation	[mm]	3	3	
	Max. spring force	[N]	0.1	0.1	
3 3	Temperature range	[°C]	0 +60	-10 +60	
	Materials		Steel, polyacetate, nitrile rubber	Steel	
	Weight	[g]	13	11	

Suction grippers ESG for suction cup \varnothing 2 and 4 $_{\text{Technical data}}$



Suction cup holder size 1					
Holder type HDL			Vacuum port 1		
		QS4	PK-3		
	Mounting thread 2		M12x1	M12x1	
	Max. tightening torque	[Nm]	14	14	
	Suction cup connection 3	[mm]	3	3	
	Height compensation	[mm]	10	10	
	Max. spring force	[N]	0.1	0.1	
	Temperature range	[°C]	0 +60	-10 +60	
	Materials		Steel, polyacetate, nitrile rubber	Steel	
3 3	Weight	[g]	29	28	

Holder type HE			Vacuum port 1 Direct
1	Mounting thread 2		M3x0.5
2	Max. tightening torque	[Nm]	0.7
	Suction cup connection 3	[mm]	3
	Temperature range	[°C]	-10 +60
3	Materials		Steel, polyacetate
	Weight	[g]	1

Holder type HF			Vacuum port 1
			Direct
1	Mounting thread 2		M10x1
	Max. tightening torque	[Nm]	7
2	Suction cup connection 3	[mm]	3
	Height compensation	[mm]	2.6
	Min. spring force	[N]	2
	Max. spring force	[N]	4
	Temperature range	[°C]	-10 +60
3	Materials		Steel, polyacetate, nitrile rubber
	Weight	[g]	14

Suction grippers ESG for suction cup \varnothing 6 and 8 $_{\text{Technical data}}$

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Function



Suction cup type:

• Standard, round





General technical data – Suction cup											
Suction $\sup \varnothing$	Suction cup connection	Effective suction cup	Breakaway force at -0.7 bar	Suction cup volume ²⁾	Min. radius R ³⁾ of workpiece	Weight					
[mm]	[mm]	[mm]	[N]	[cm ³]	[mm]	[g]					
Standard, round	Standard, round										
6	41)	5.2	1.1	0.015	15	0.2					
8	41)	7.2	2.3	0.030	20	0.2					

- Is plugged onto or into the suction cup
 Volume to be evacuated
 Minimum arc radius of the workpiece to be gripped

Material types – Suction cup									
Material	N	U	S	F	NA				
Shore hardness	50 ±5	60 ±5	50 ±5	60 ±5	50 ±5				
Colour	Black	Blue	Transparent	Grey	Black with white dot				
Material	Nitrile rubber	Polyurethane	Silicone	Fluoro rubber	Nitrile rubber, antistatic				
Note on materials	RoHS-compliant								
	Free of copper and	Free of copper and PTFE							

Ambient conditions – Suction cup									
Material		N	U	S	F	NA			
Ambient temperature	[°C]	-10 +70	-20 +60	-30 +180	-10 +200	-10 +70			
Corrosion resistance	CRC ¹⁾	1							

¹⁾ Corrosion resistance class 1 according to Festo standard 940 070 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

Suction grippers ESG for suction cup \varnothing 6 and 8 $_{\text{Technical data}}$



Suction cup holde	r size 2				
Holder type HA			Vacuum port 1		
				QS6	PK-4
1	1	Mounting thread 2		M10x1	M8x0.75
=	±	Max. tightening torque	[Nm]	7	3.5
│		Suction cup connection 3	[mm]	4	4
	444	Temperature range	[°C]	0 +60	-10 +60
2	2	Materials		Steel, polyacetate, nitrile rubber	Steel
		Weight	[g]	12	7
<u> </u>	#				
	3				

"				Vacuum port 1		
				QS6	PK-4	
2	2	Mounting thread 2		M4x0.7	M4x0.7	
		Suction cup connection 3	[mm]	4	4	
		Temperature range	[°C]	0 +60	-10 +60	
		Materials		Steel, polyacetate, nitrile rubber	Steel	
#	#	Weight	[g]	13	11	
3	3					

Holder type HC			Vacuum port 1		
				QS6	PK-4
1	1	Mounting thread 2		M12x1	M8x0.75
冊		Max. tightening torque	[Nm]	14	3.5
	Щ	Suction cup connection 3	[mm]	4	4
2	[2]	Height compensation	[mm]	3	3
		Max. spring force	[N]	0.1	0.1
	L ₊ ++#	Temperature range	[°C]	0 +60	-10 +60
₩	#	Materials		Steel, polyacetate, nitrile rubber	Steel
3	3	Weight	[g]	18	8

Holder type HCL			Vacuum port 1		
				QS6	PK-4
1	1	Mounting thread 2		M12x1	M12x1
	Ħ	Max. tightening torque	[Nm]	14	14
		Suction cup connection 3	[mm]	4	4
	بلبلم	Height compensation	[mm]	10	10
2		Max. spring force	[N]	0.1	0.1
▎▕ ▜		Temperature range	[°C]	0 +60	-10 +60
	Ш	Materials		Steel, polyacetate, nitrile rubber	Steel
	#	Weight	[g]	20	19
3	3				

Holder type HD				Vacuum port 1		
				QS6	PK-3	
A	A	Mounting thread 2		M8x0.75	M8x0.75	
2		Max. tightening torque	[Nm]	3.5	3.5	
		Suction cup connection 3	[mm]	4	4	
		Height compensation	[mm]	3	3	
		Max. spring force	[N]	0.1	0.1	
3	3	Temperature range	[°C]	0 +60	-10 +60	
	-	Materials		Steel, polyacetate, nitrile rubber	Steel	
		Weight	[g]	15	12	



Suction cup holder size 2							
Holder type HDL		Vacuum port 1					
			QS6	PK-3			
	Mounting thread 2		M12x1	M12x1			
	Max. tightening torque	[Nm]	14	14			
2 2	Suction cup connection 3	[mm]	4	4			
	Height compensation	[mm]	10	10			
	Max. spring force	[N]	0.1	0.1			
	Temperature range	[°C]	0 +60	-10 +60			
	Materials		Steel, polyacetate, nitrile rubber	Steel			
3 3	Weight	[g]	33	32			

Holder type HE			Vacuum port 1 Direct
1	Mounting thread 2		M5x0.5
2	Max. tightening torque	[Nm]	1.9
	Suction cup connection 3	[mm]	4
	Temperature range	[°C]	-10 +60
3	Materials		Steel, polyacetate
٤	Weight	[g]	3

Holder type HF			Vacuum port 1 Direct
[1]	Mounting thread 2		M10x1
	Max. tightening torque	[Nm]	7
2	Suction cup connection 3	[mm]	4
	Height compensation	[mm]	2.6
	Min. spring force	[N]	2
	Max. spring force	[N]	4
3	Temperature range	[°C]	-10 +60
3	Materials		Steel, polyacetate, nitrile rubber
	Weight	[g]	14

Suction grippers ESG for suction cup \varnothing 10 and 15 $_{\text{Technical data}}$

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Function



Suction cup type:

- Standard, round
- Round, extra deep
- Bellows, round, 1.5 convolutions
- Bellows, round, 3.5 convolutions





General technical	lata – Suction cup								
Suction $\sup \varnothing$	Suction cup	Effective suction	Breakaway force	Suction cup	Min. radius R ²⁾ of	Max. height	Weight		
	connection	cup Ø	at -0.7 bar	volume ¹⁾	workpiece	compensation			
[mm]	[mm]	[mm]	[N]	[cm ³]	[mm]	[mm]	[g]		
Standard, round									
10	M4x0.7	8.3	3.9	0.050	30	-	1.5		
15	M4x0.7	13.5	8.5	0.208	35	-	2		
Round, extra deep									
15	M4x0.7	13.8	9.8	0.350	20	_	2		
Bellows, round, 1.5	convolutions								
10	M4x0.7	7.4	4.7	0.380	20	4	2		
Bellows, round, 3.5	Bellows, round, 3.5 convolutions								
10	M4x0.7	6.9	3.9	0.290	25	3.3	2		

¹⁾ Volume to be evacuated

²⁾ Minimum arc radius of the workpiece to be gripped

Material types – Suction cup								
Material	N	U	S	F	NA			
Shore hardness	50 ±5	60 ±5	50 ±5	60 ±5	50 ±5			
Colour	Black	Blue	Transparent	Grey	Black with white dot			
Material	Nitrile rubber	Polyurethane	Silicone	Fluoro rubber	Nitrile rubber, antistatic			
Note on materials	RoHS-compliant	RoHS-compliant						
	Free of copper and	Free of copper and PTFE						

Ambient conditions – Suction cup						
Material		N	U	S	F	NA
Ambient temperature	[°C]	-10 +70	-20 +60	-30 +180	-10 +200	-10 +70
Corrosion resistance	CRC ¹⁾	1				

¹⁾ Corrosion resistance class 1 according to Festo standard 940 070 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.



13

Suction cup holder	rsize 3				
Holder type HA				Vacuum port 1	
				QS6	PK-4
1	1	Mounting thread 2		M12x1	M8x0.75
	冊	Max. tightening torque	[Nm]	14	3.5
│ ┌┦╤┊╤┩ ┐	Д	Suction cup connection 3		M4x0.7	M4x0.7
2		Temperature range	[°C]	0 +60	-10 +60
	Materials		Steel, polyacetate, nitrile rubber	Steel	
3		Weight	[g]	20	10
	3				

Holder type HB			Vacuum port 1		
				QS6	PK-4
2	2	Mounting thread 2		M6x1	M6x1
		Suction cup connection 3		M4x0.7	M4x0.7
		Temperature range	[°C]	0 +60	-10 +60
		Materials		Steel, polyacetate, nitrile rubber	Steel
	Weight	[g]	29	27	
3					
	3				

Holder type HC				Vacuum port 1	
				QS6	PK-4
1	1	Mounting thread 2		M14x1	M14x1
冊	Ħ	Max. tightening torque	[Nm]	21	21
		Suction cup connection 3		M4x0.7	M4x0.7
		Height compensation	[mm]	6	6
2		Min. spring force	[N]	2	2
3 3	Max. spring force	[N]	5	5	
	Temperature range	[°C]	0 +60	-10 +60	
	Materials		Steel, polyacetate, nitrile rubber	Steel	
	[3]	Weight	[g]	34	32

Holder type HCL				Vacuum port 1	
				QS6	PK-4
1	1	Mounting thread 2		M14x1	M14x1
	#	Max. tightening torque	[Nm]	21	21
	4	Suction cup connection 3		M4x0.7	M4x0.7
		Height compensation	[mm]	20	20
	4+4	Min. spring force	[N]	2	2
		Max. spring force	[N]	5	5
		Temperature range	[°C]	0 +60	-10 +60
3 3	Materials		Steel, polyacetate, nitrile rubber	Steel	
	Weight	[g]	34	32	

Suction grippers ESG for suction cup \varnothing 10 and 15 $_{\text{Technical data}}$



Suction cup holder size 3				
Holder type HD			Vacuum port 1	
			QS6	PK-3
	Mounting thread 2		M14x1	M14x1
	Max. tightening torque	[Nm]	21	21
	Suction cup connection 3		M4x0.7	M4x0.7
│ └┬┼┬ [♯] └┬┼┬ [♯]	Height compensation	[mm]	6	6
	Min. spring force	[N]	2	2
	Max. spring force	[N]	5	5
	Temperature range	[°C]	0 +60	-10 +60
	Materials		Steel, polyacetate, nitrile rubber	Steel
	Weight	[g]	46	44

Holder type HDL	Holder type HDL			Vacuum port 1	
				QS6	PK-3
	<u> </u>	Mounting thread 2		M14x1	M14x1
		Max. tightening torque	[Nm]	21	21
		Suction cup connection 3		M4x0.7	M4x0.7
2		Height compensation	[mm]	20	20
	<u>+</u>	Min. spring force	[N]	1	1
		Max. spring force	[N]	3	3
		Temperature range	[°C]	0 +60	-10 +60
	Materials		Steel, polyacetate, nitrile rubber	Steel	
		Weight	[g]	65	63
3	3				

Holder type HE			Vacuum port 1 Direct
1	Mounting thread 2		G1/8
2	Max. tightening torque	[Nm]	9
	Suction cup connection 3		M4x0.7
3	Temperature range	[°C]	-10 +60
	Materials		Steel, polyacetate
	Weight	[g]	11

Holder type HF			Vacuum port 1 Direct	
1	Mounting thread 2		M14x1	
	Max. tightening torque	[Nm]	21	
2	Suction cup connection 3		M4x0.7	
	Height compensation	[mm]	6	
	Min. spring force	[N]	6	
	Max. spring force	[N]	12	
	Temperature range	[°C]	-10 +60	
	Materials		Steel, polyacetate, nitrile rubber	
3	Weight	[g]	54	

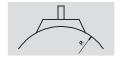


Angle compensator ESWA			
Mounting thread			M4x0.7
т	Design		Ball joint with ± 15° swivel angle
	Max. tightening torque	[Nm]	0.4
	Temperature range	[°C]	0 +60
	Materials		Housing: Nickel plated aluminium; Filter: Polyvinylfluoride; Seals: Nitrile
			rubber
	Weight	[g]	9

Vacuum filter ESF			
Holder size			3
	Max. flow rate	[l/min]	100
	Grade of filtration	[µm]	10
	Pressure range	[bar]	-0.95 +4
	Temperature range	[°C]	0 +60
	Materials		Housing: Nickel plated aluminium; Filter: Polyvinylfluoride; Seals: Nitrile
			rubber
	Weight	[g]	9

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Function



Suction cup type:

- Standard, round
- Round, extra deep
- Bellows, round, 1.5 convolutions
- Bellows, round, 1.5 convolutions, Vulkollan®
- Bellows, round, 3.5 convolutions
- Oval
- Bell-shaped





General technica	l data – Suction cup)					
Suction $\sup \varnothing$	Suction cup	Effective suction	Breakaway force	Suction cup	Min. radius R ²⁾ of	Max. height	Weight
	connection	cup Ø	at -0.7 bar	volume ¹⁾	workpiece	compensation	
[mm]	[mm]	[mm]	[N]	[cm ³]	[mm]	[mm]	[g]
Standard, round							
20	M6x1	17.6	16.3	0.318	60	_	6
30	M6x1	18.4	40.8	0.867	110	-	9
40	M6x1	26.5	69.6	1.566	230	-	16
50	M6x1	33.3	105.8	2.387	330	_	22
Round, extra deep			+				
20	M6x1	17.2	17	0.840	30	-	6
30	M6x1	20.9	37.2	2.120	50	-	9
40	M6x1	28.1	67.6	4.040	80	-	17
50	M6x1	36.9	103.6	7.900	100	-	23
2.11	- L.:						
Bellows, round, 1		T	T	T	Г	Tal	T_
20	M6x1	14.3	12.9	1.600	40	6.0	7
30	M6x1	20.3	26.2	4.070	80	8.0	10
40	M6x1	25.2	52.3	8.870	90	9.5	19
50	M6x1	31.8	72.6	14.230	150	11	25
Dellaus round 1	.5 convolutions, Vul	lallan®					
			150	1	25	10	10
40	M6x1	_	59		35	9	18
50	M6x1	_	100	-	40	10	24
Bellows, round, 3	5 convolutions						
20	M6x1	14.5	8.2	2.750	50	7.0	7
30	M6x1	20.9	20.8	9.470	80	10.5	12
40	M6x1	28.2	42.4	19.720	100	12.8	22
50	M6x1	32.8	63.4	38.920	180	17.5	32
	1		10011		1555	1 - 1 - 1	15-
Oval							
4x10	M6x1	0.29	2	0.064	_	-	2
4x20	M6x1	0.57	3.4	0.112	-	_	3
6x10	M6x1	0.35	2.9	0.106	-	_	2
6x20	M6x1	0.74	5.9	0.196	-	_	3
8x20	M6x1	0.89	8	0.256	_	_	3
8x30	M6x1	1.36	10.9	0.376	-	-	3
10x30	M6x1	2.23	15.2	0.350	_	_	3

Volume to be evacuated
 Minimum arc radius of the workpiece to be gripped

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General technical data – Suction cup									
Suction $\sup \varnothing$	Suction cup	Effective suction	Breakaway force	Suction cup	Min. radius R ²⁾ of	Max. height	Weight		
	connection	cup Ø	at -0.7 bar	volume ¹⁾	workpiece	compensation			
[mm]	[mm]	[mm]	[N]	[cm ³]	[mm]	[mm]	[g]		
Bell-shaped									
30	M6x1	-	36	-	26	3.5	12		
40	M6x1	-	64	-	35	5.5	14		
50	M6x1	-	97	-	40	8	17		

Volume to be evacuated
 Minimum arc radius of the workpiece to be gripped

Material types – Suction cup									
Material	N	U	S	F	NA	T			
Shore hardness	50 ±5	60 ±5	50 ±5	60 ±5	50 ±5	72			
Colour	Black	Blue	Transparent	Grey	Black with white dot	Reddish brown			
Material	Nitrile rubber	Polyurethane	Silicone	Fluoro rubber	Nitrile rubber, antistatic	Vulkollan [®]			
Note on materials	RoHS-compliant								
	Free of copper and PT	Free of copper and PTFE							

Ambient conditions – Suction cup									
Material		N	U	S	F	NA	T		
Ambient temperature	[°C]	-10 +70	-20 +60	-30 +180	-10 +200	-10 +70	-10 +80		
Corrosion resistance	CRC ¹⁾	1					2		

¹⁾ Corrosion resistance class 1 according to Festo standard 940 070 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers. Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as



Suction cup holder	r size 4				
Holder type HA			Vacuum port 1		
				QS6	PK-4
1	1	Mounting thread 2		M14x1	M12x1
	冊	Max. tightening torque	[Nm]	21	14
	Д	Suction cup connection 3		M6x1	M6x1
2		Temperature range	[°C]	0 +60	-10 +60
	Materials		Steel, polyacetate, nitrile rubber	Steel	
3		Weight	[g]	30	23
	3				

Holder type HB			Vacuum port 1		
				QS6	PK-4
2	2	Mounting thread 2		M6x1	M6x1
		Suction cup connection 3		M6x1	M6x1
		Temperature range	[°C]	0 +60	-10 +60
		Materials		Steel, polyacetate, nitrile rubber	Steel
		Weight	[g]	27	25
3					
	3				

Holder type HC	Holder type HC			Vacuum port 1	
				QS6	PK-4
1	1	Mounting thread 2		M14x1	M14x1
冊	Ħ	Max. tightening torque	[Nm]	21	21
	Щ	Suction cup connection 3		M6x1	M6x1
│ ┌ ┦ ╤┼┯╂┐		Height compensation	[mm]	6	6
2	2	Min. spring force	[N]	5	5
		Max. spring force	[N]	10	10
3 3	Temperature range	[°C]	0 +60	-10 +60	
	Materials		Steel, polyacetate, nitrile rubber	Steel	
۷	[3]	Weight	[g]	33	31

Holder type HCL	Holder type HCL			Vacuum port 1	
				QS6	PK-4
1	1	Mounting thread 2		M14x1	M14x1
	Д	Max. tightening torque	[Nm]	21	21
<u> </u>		Suction cup connection 3		M6x1	M6x1
		Height compensation	[mm]	20	20
_ 	_ / ┼┼	Min. spring force	[N]	1	1
2		Max. spring force	[N]	9	9
		Temperature range	[°C]	0 +60	-10 +60
	717	Materials		Steel, polyacetate, nitrile rubber	Steel
3	3	Weight	[g]	47	46



Suction cup holder size 4	Suction cup holder size 4							
Holder type HD			Vacuum port 1					
			QS6	PK-3				
	Mounting thread 2		M14x1	M14x1				
	Max. tightening torque	[Nm]	21	21				
	Suction cup connection 3		M6x1	M6x1				
│ └┰┼┰ [┇] └┰┼┰ [┇]	Height compensation	[mm]	6	6				
	Min. spring force	[N]	5	5				
	Max. spring force	[N]	10	10				
3	Temperature range	[°C]	0 +60	-10 +60				
	Materials		Steel, polyacetate, nitrile rubber	Steel				
	Weight	[g]	45	43				

Holder type HDL			Vacuum port 1	
			QS6	PK-3
	Mounting thread 2		M14x1	M14x1
	Max. tightening torque	[Nm]	21	21
	Suction cup connection 3		M6x1	M6x1
2	Height compensation	[mm]	20	20
	Min. spring force	[N]	1	1
	Max. spring force	[N]	9	9
	Temperature range	[°C]	0 +60	-10 +60
	Materials		Steel, polyacetate, nitrile rubber	Steel
	Weight	[g]	65	63

Holder type HE			Vacuum port 1 Direct
1	Mounting thread 2		G1/8
2	Max. tightening torque	[Nm]	9
	Suction cup connection 3		M6x1
	Temperature range	[°C]	-10 +60
3	Materials		Steel, polyacetate
	Weight	[g]	11

Holder type HF			Vacuum port 1 Direct
1	Mounting thread 2		M14x1
1_#	Max. tightening torque	[Nm]	21
2	Suction cup connection 3		M6x1
	Height compensation	[mm]	6
	Min. spring force	[N]	6
½	Max. spring force	[N]	12
	Temperature range	[°C]	-10 +60
	Materials		Steel, polyacetate, nitrile rubber
3	Weight	[g]	52



Angle compensator ESWA			
Mounting thread			M6x1
	Design		Ball joint with ± 15° swivel angle
	Max. tightening torque	[Nm]	2.4
	Temperature range	[°C]	0 +60
	Materials		Housing: Nickel plated aluminium; Filter: Polyvinylfluoride; Seals: Nitrile
			rubber
	Weight	[g]	19

Vacuum filter ESF				
Holder size			4A	4B
	Max. flow rate	[l/min]	260	270
	Grade of filtration	[µm]	10	
	Pressure range	[bar]	-0.95 +4	
	Temperature range	[°C]	0 +60	
	Materials		Housing: Nickel plated aluminium; Filte	r: Polyvinylfluoride; Seals: Nitrile
			rubber	
	Weight	[g]	19	

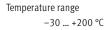
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Function



Suction cup type:

- Standard, round
- Round, extra deep
- Bellows, round, 1.5 convolutions
- Bellows, round, 1.5 convolutions, Vulkollan[®]
- Oval
- Bell-shaped





General technica	al data – Suction cuj	р					
Suction $\sup \varnothing$	Suction cup connection	Effective suction cup ∅	Breakaway force at -0.7 bar	Suction cup volume ¹⁾	Min. radius R ²⁾ of workpiece	Max. height compensation	Weight
[mm]	[mm]	[mm]	[N]	[cm ³]	[mm]	[mm]	[g]
Standard, round							
60	M12x1.5	42	166.1	3.953	350	-	6
80	M12x1.5	57.8	309.7	19.312	400	-	9
100	M12x1.5	75.2	503.6	29.779	460	_	22
Round, extra dee	•						
60	M10x1.5	40.5	162.5	19.770	120	-	48
80	M10x1.5	62.7	275	51.610	160	-	141
100	M10x1.5	78.5	440.8	84.660	200	_	228
	1.5 convolutions						
80	M10x1.5	55	213.9	63.900	430	10	139
	1.5 convolutions, Vul	lkollan [®]	1				1
80	M10	_	237	_	100	10.5	84.5
0 1							
Oval			T			<u> </u>	
15x45	M10x1.5	4.84	32	1.570	-	-	24
20x60	M10x1.5	9.12	62.2	3.690	-	-	31
25x75	M10x1.5	14.67	92.5	6.700	-	-	47
30x90	M10x1.5	21.83	134.4	10.170	-	_	55
Bell-shaped							
60	M10	-	134	-	75	6	20
80	M10	-	245	-	100	7.5	28
100	M10	-	375	-	135	9	86.5

Volume to be evacuated
 Minimum arc radius of the workpiece to be gripped



Material types - Suction cup					
Material	N	U	S	F	T
Shore hardness	50 ±5	60 ±5	50 ±5	60 ±5	72
Colour	Black	Blue	Transparent	Grey	Reddish brown
Material	Nitrile rubber	Polyurethane	Silicone	Fluoro rubber	Vulkollan [®]
Note on materials	RoHS-compliant	•	•		
	Free of copper and PTFE				

Ambient conditions – Suction cup						
Material		N	U	S	F	T
Ambient temperature	[°C]	-10 +70	-20 +60	-30 +180	-10 +200	-10 +80
Corrosion resistance	CRC ¹⁾	1				2

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¹⁾ Corrosion resistance class 1 according to Festo standard 940 070 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers. Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents.



Suction cup holder size 5			
Holder type HA			Vacuum port 1
			G½
1	Mounting thread 2		M20x1
	Max. tightening torque	[Nm]	21
2	Suction cup connection 3		M10x1.5
	Temperature range	[°C]	-10 +60
	Materials		Steel
	Weight	[g]	84
3			

Holder type HB			Vacuum port 1 G½
2	Mounting thread 2		M8x1.25
	Suction cup connection 3		M10x1.5
	Temperature range	[°C]	-10 +60
	Materials		Steel
3	Weight	[g]	91

Holder type HC			Vacuum port 1 G1/8
1	Mounting thread 2		M22x1
	Max. tightening torque	[Nm]	50
	Suction cup connection 3		M10x1.5
2	Height compensation	[mm]	10
	Min. spring force	[N]	8
LF	Max. spring force	[N]	18
	Temperature range	[°C]	-10 +60
	Materials		Steel
3	Weight	[g]	112

Holder type HCL			Vacuum port 1 G1/8
			048
1	Mounting thread 2		M22x1
	Max. tightening torque	[Nm]	50
	Suction cup connection 3		M10x1.5
	Height compensation	[mm]	30
2	Min. spring force	[N]	10
	Max. spring force	[N]	16
' 	Temperature range	[°C]	-10 +60
	Materials		Steel
	Weight	[g]	129
3			



Suction cup holder size 5			
Holder type HD			Vacuum port 1
			G½
1	Mounting thread 2		M22x1
	Max. tightening torque	[Nm]	50
2	Suction cup connection 3		M10x1.5
	Height compensation	[mm]	10
	Min. spring force	[N]	8
	Max. spring force	[N]	18
	Temperature range	[°C]	-10 +60
3	Materials		Steel
	Weight	[g]	195

Holder type HDL			Vacuum port 1 G1/8
	Mounting thread 2		M22x1
	Max. tightening torque	[Nm]	50
	Suction cup connection 3		M10x1.5
2	Height compensation	[mm]	30
	Min. spring force	[N]	10
	Max. spring force	[N]	16
	Temperature range	[°C]	-10 +60
	Materials		Steel
3	Weight	[g]	273

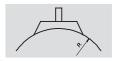
Holder type HE			Vacuum port 1 Direct
1	Mounting thread 2		G ¹ / ₄
	Max. tightening torque	[Nm]	14
2	Suction cup connection 3	[]	M10x1.5
	Temperature range	[°C]	-10 +60
	Materials		Steel, polyacetate
	Weight	[g]	24
3			

Angle compensator ESWA							
Mounting thread			M10x1.5				
П	Design		Ball joint with ± 15° swivel angle				
	Max. tightening torque	[Nm]	9.4				
	Temperature range	[°C]	0 +60				
	Materials		Housing: Nickel plated aluminium; Filter: Polyvinylfluoride; Seals: Nitrile				
			rubber				
	Weight	[g]	57				

Suction grippers ESG for suction cup \varnothing 150 and 200 $_{\text{Technical data}}$

FESTO

Function



Suction cup type:

• Standard, round





General technical data – Suction cup												
Suction cup \varnothing	Suction cup connection	Effective suction cup \varnothing	Breakaway force at -0.7 bar		Min. radius R ²⁾ of workpiece	Weight						
[mm]	[mm] [mm]		[N]	[cm ³]	[mm]	[g]						
Standard, round												
150	M20x2	114	900	173.826	480	720						
200	M20x2	151	1,610	245.454	680	1,200						

Volume to be evacuated
 Minimum arc radius of the workpiece to be gripped

Material types - Suction cup											
Material	N	U	S	F							
Shore hardness	50 ±5	60 ±5	50 ±5	60 ±5							
Colour	Black	Blue	Transparent	Grey							
Material	Nitrile rubber	Polyurethane	Silicone	Fluoro rubber							
Note on materials	RoHS-compliant	RoHS-compliant									
	Free of copper and PTF	Free of copper and PTFE									

Ambient conditions – Suction cup										
Material		N	U	S	F					
Ambient temperature	[°C]	-10 +70	-20 +60	-30 +180	-10 +200					
Corrosion resistance	CRC ¹⁾	1								

¹⁾ Corrosion resistance class 1 according to Festo standard 940 070 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.



Suction cup holder size 6							
Holder type HA			Vacuum port 1				
		G1/4					
1	Mounting thread 2		M24x2				
	Max. tightening torque	[Nm]	50				
2	Suction cup connection 3		M20x2				
	Temperature range	[°C]	-10 +60				
	Materials		Steel				
	Weight	[g]	200				
3							

Holder type HB			Vacuum port 1 G1/4
2	Mounting thread 2		M16x2
	Suction cup connection 3		M20x2
	Temperature range	[°C]	-10 +60
	Materials		Steel
3	Weight	[g]	271

Holder type HC			Vacuum port 1 G1/4					
1	Mounting thread 2		M30x2					
	Max. tightening torque	[Nm]	50					
	Suction cup connection 3		M20x2					
	Height compensation	[mm]	20					
	Min. spring force	[N]	12					
<u> </u>	Max. spring force	[N]	22					
	Temperature range	[°C]	-10 +60					
	Materials		Steel					
3	Weight	[g]	472					

Holder type HCL			Vacuum port 1 G1/4
1	Mounting thread 2 Max. tightening torque	[Nm]	M30x2 50
	Suction cup connection 3 Height compensation [mm]		M20x2 40
	Min. spring force	[N]	15
	Max. spring force	[N]	32
	Temperature range	[°C]	-10 +60
	Materials		Steel
3	Weight	[g]	560



Suction cup holder size 6							
Holder type HD			Vacuum port 1				
			G ¹ / ₄				
1	Mounting thread 2		M30x2				
	Max. tightening torque	[Nm]	50				
2	Suction cup connection 3		M20x2				
	Height compensation	[mm]	20				
	Min. spring force	[N]	12				
	Max. spring force	[N]	22				
	Temperature range	[°C]	-10 +60				
3	Materials		Steel				
	Weight	[g]	472				

Holder type HDL			Vacuum port 1 G1/4				
	Mounting thread 2		M30x2				
	Max. tightening torque	[Nm]	50				
	Suction cup connection 3		M20x2				
2	Height compensation	[mm]	40				
	Min. spring force	[N]	15				
 	Max. spring force	[N]	32				
	Temperature range	[°C]	-10 +60				
	Materials		Steel				
3	Weight	[g]	560				

Suction grippers ESG – Round design Ordering data – Modular product system

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Holder size	Module No.	Gripper function	Suction cup \varnothing	Suction cup design/suction cup material
l	189167	ESG	2	SN, SU, SS, SF, SNA
	189168		4	EN, EU, ES, EF
	189169	_	6	BN, BU, BS, BT
	189170		8	CN, CS
	189171	_	10	GT
	189172		15	
	189173	_	20	
	189174		30	
	189175		40	
	189176		50	
	189177	_	60	
	189178		80	
	189179		100	
	189180	_	150	
	189181		200	
	Ord. example			
	189167	ESG	- 2	- SN

	dering table – Suction cu	ıp ∅ 2 5													
Siz		Ø 2	Ø 4	Ø6	Ø8	Ø 10	Ø 15	Ø 20	Ø 30	Ø 40	Ø 50	Conditio	Code		Enter
Но	lder size	1		2		3		4				ns			code
M	Module No.	189167	189168	189169	189170	189171	189172	189173	189174	189175	189176				
	Gripper function	Vacuum :	suction gri	pper, roun	d design								ESG		ESG
	Suction $\sup \emptyset$ [mm]	2	4	6	8	10	15	20	30	40	50				
	Standard suction cup		bber (NBR))									-SN		
		Polyureth	. ,										-SU		
		Silicone (-SS		
			bber (FPM										-SF		
		Nitrile ru	bber (NBR)) antistatic									-SNA		
	Extra deep suction	-						bber (NBR)				-EN		
	cup	-					II '	nane (PU)					-EU		
		-					Silicone						-ES		
		-				()	Fluoro ru	bber (FPM	•				-EF		
	Bellows,	-				(NBR)	-		bber (NBR)			-BN		
	1.5 convolutions	-				(PU)	-	,	hane (PU)	'U)			-BU		
		_				(SI)	-	Silicone	(SI)	1			-BS		
	D. II	-				(MDD)			I I (NIDD	Thermop	lastic		-BT		
	Bellows,	_				(NBR)	-		bber (NBR)			-CN		
	3.5 convolutions	-				(SI)	-	Silicone		1			-CS		
	Bell-shaped	-	1.2.1						Thermop	lastic			-GT	ŀ	
	Suction cup holder			s, connection on									-HA -HB		
						, short heig	ht compo	acator					-пв		
		- Mate till				ion on top,			cator				-HCL		
		Malothro				e, short hei			30101				-HD		
		-				ion on side	• ,		ncator				-HDL		
		Male thre		ection on to			, tong ner	5111 COMPC	1130101				-HE		
						eight comp	pensator. s	screw-in th	read				-HF		
	Connection			for plastic t	-							1	-QS	-	
				ector for pl	_	ng						1	-PK		
0	Angle compensator	-					with ±30°	deflection	1				-WA		
	Filter	-				Filter							-F		
	Suction cup insert	-				Sintered	-	Sintered				2	-ES		-

¹ QS, PK Not with suction cup holder HE, HF

² ES Can only be selected in combination with CN, CS

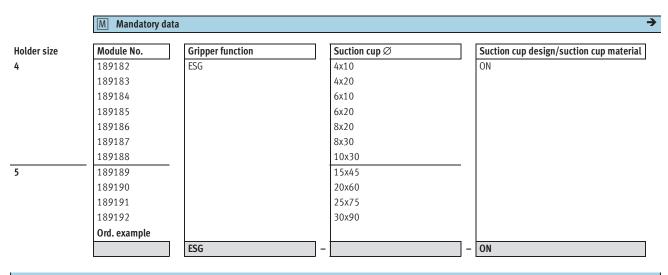
Suction grippers ESG – Round design Ordering data – Modular product system



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	M Mandatory data				O Options								
	Suction cup holder		Connection		Angle compensat	or	Filter		Suct	tion cup in	sert		
	HA				WA		F		ES				
	НВ		PK										
	НС		G										
	HCL												
	HD												
	HDL												
	HE												
	HF												
-	НА	_	QS	_		-							
	dering table – Suction cu		200 mm					,					
Siz		Ø 60		Ø 80	Ø 100	Ø 150		Ø 200	Conditio	Code	Enter		
Но	lder size	5				6			ns		code		
M	Module No. 189177		7	189178	189179	189180		189181					
	Gripper function	Vacuur	m suction gri	pper, round design						ESG	ESG		
	Suction cup Ø [mm]	60		80	100	150		200					
	Standard suction cup	Nitrile	rubber (NBR))		•				-SN			
		Polyure	ethane (PU)							-SU			
		Silicon	e (SI)							-SS			
		Fluoro	rubber (FPM))						-SF			
	Extra deep suction	Nitrile	rubber (NBR))	-					-EN			
	cup	Polyure	ethane (PU)							-EU			
		Silicon				-				-ES			
			rubber (FPM))	-					-EF			
	Bellows,	-		Nitrile rubber (NBR)	-					-BN			
	1.5 convolutions	-		Polyurethane (PU)	-					-BU			
		-		Silicone (SI)	-					-BS			
		-		Thermoplastic	-					-BT			
	Bell-shaped	Thermo	oplastic	.,		-				-GT			
	Suction cup holder	Male thread, 2 nuts, connection on top						-HA					
	2 zeron eup notuer	Female thread, connection on side							-HB				
		Male thread, 2 nuts, connection on top, short height compensator							-HC				
				s, connection on ton	short height comp	ensator	Male thread, 2 nuts, connection on top, snort neight compensator Male thread, 2 nuts, connection on top, long height compensator						
		Male tl	hread, 2 nuts										
		Male th	hread, 2 nuts hread, 2 nuts	s, connection on top,	long height compe	nsator				-HCL			
		Male the Male the Male the	hread, 2 nuts hread, 2 nuts hread, 2 nuts	s, connection on top, s, connection on side	long height compe , short height comp	nsator pensator				-HCL			
		Male the Mal	hread, 2 nuts hread, 2 nuts hread, 2 nuts hread, 2 nuts	s, connection on top, s, connection on side s, connection on side	long height compe , short height comp , long height comp	nsator pensator				-HCL -HD			
	Connection	Male the Mal	hread, 2 nuts hread, 2 nuts hread, 2 nuts hread, 2 nuts hread, conne	s, connection on top, s, connection on side s, connection on side ction on top, screw-i	long height compe , short height comp , long height comp	nsator pensator				-HCL -HD -HDL -HE			
	Connection Angle compensator	Male the Male the Male the Male the Male the Male the Thread	hread, 2 nuts hread, 2 nuts hread, 2 nuts hread, 2 nuts	s, connection on top, s, connection on side s, connection on side ction on top, screw-i	long height compe , short height comp , long height comp	nsator pensator			3	-HCL -HD			

³ Not in combination with HE



Or	Order table – Suction cup dimensions 4x10 10x30 mm										
Siz (su	re action cup dimensions)	4x10	4x20	6x10	6x20	8x20	8x30	10x30	Conditio ns	Code	Enter code
Но	lder size	4									
M	Module No.	189182	189183	189184	189185	189186	189187	189188			
	Gripper function	Vacuum suct	ion gripper, ov	al design						ESG	ESG
	Size [mm	4x10	4x20	6x10	6x20	8x20	8x30	10x30			
	Oval suction cup	Nitrile rubbe	r (NBR)							-ON	-ON
	Suction cup holder	Male thread,	Male thread, 2 nuts, connection on top							-HA	
		Female threa	Female thread, connection on side							-HB	
		Male thread,	Male thread, 2 nuts, connection on top, short height compensator							-HC	
		Male thread,	Male thread, 2 nuts, connection on top, long height compensator							-HCL	
		Male thread,	Male thread, 2 nuts, connection on side, short height compensator							-HD	
		Male thread,	Male thread, 2 nuts, connection on side, long height compensator							-HDL	
		Male thread,	Male thread, connection on top, screw-in thread							-HE	
		Male thread,	Male thread, connection on top, short height compensator, screw-in thread							-HF	
	Connection	Push-in conr	Push-in connector for plastic tubing							-QS	
		Barbed fittin	Barbed fitting connector for plastic tubing							-PK	
0	Filter	Filter								-F	

¹ QS, PK Not with suction cup holder HE, HF.

Transfer order code			
ESG	-	- ON	

Suction grippers ESG — Oval design Ordering data — Modular product system



	M Mandatory data	O Options								
	Suction cup holder		Connection	Connection						1
	НА		QS			F				
	НВ		PK							
	HC		G							
	HCL									
	HD									
	HDL									
	HE									
	HF									
-			1-			-				
Or	der table – Suction cup d	imensions 15x45 30x9	90 mm							
Siz	e	15x45	20x60	25x75	30x9	90	Conditio	Code		Enter
(su	ction cup dimensions)						ns			code
Но	lder size	5		•	ı					
M	Module No.	189189	189190	189191 189192		192				
	Gripper function	Vacuum suction gripper,	oval design	design				ESG		ESG
	Size [mm]	15x45	20x60)x60 25x75 30		90				
	Oval suction cup	Nitrile rubber (NBR)		·				-ON		-ON
	Suction cup holder	cup holder Male thread, 2 nuts, connection on top								
		Female thread, connection		-HB						
		Male thread, 2 nuts, con		-HC						
		Male thread, 2 nuts, connection on top, long height compensator						-HCL		
		Male thread, 2 nuts, connection on side, short height compensator						-HD		
		Male thread, 2 nuts, connection on side, long height compensator						-HDL		
		Male thread, connection	on top, screw-in thread					-HE		
	Connection	Threaded connection			-G	1				

	Transfer order code			
-		-	-	

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

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With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



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Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

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