FESTO



Key features

FESTO

Function

The pressure booster is a twin-piston pressure intensifier intended solely for compressing air.

When the DPA is pressurised with compressed air, integrated non-return valves automatically facilitate pressure build-up on the secondary side. The output pressure p2 can increase to up to twice the value of the

supply pressure p1. The required output pressure is set using a manually operated pressure regulator. In the case of pressure boosters without a pressure regulator, the output pressure is always twice the supply pressure.

The air supply to both drive pistons is controlled by a pneumatic directional

control valve that reverses automatically when the stroke end position is reached.

The pressure booster starts automatically when the supply pressure is applied and the desired output pressure has not yet been reached.

When the set output pressure is

reached, the pressure booster switches to energy-saving mode but restarts automatically if the pressure drops during system operation. With the DPA with sensing option, it is also possible to record individual strokes of the drive piston with the aid of an external sensor and adding counter.

Note

Pressure boosters are intended for the occasional relieving of compressed air. They are not suitable as a replacement for compressors, as wear on seals and drive pistons increases significantly during continuous operation without breaks.

Note

The pressure regulator is supplied with a non-tensioned regulator spring (DPA-...-10/16 only). After the supply pressure is applied, the regulator spring is pretensioned by turning the regulator knob until the desired output pressure p2 is achieved.

A pressure gauge is strongly recommended to monitor the output pressure p2. In the case of the DPA-63/100, the regulator setting can be secured against unauthorised adjustment by means of the regulator lock LRVS.

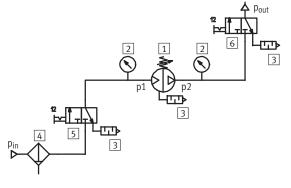
Connection to the compressed air network

Supply pressure side

The use of a 3/2-way on-off valve (e.g. HE-...-D, HEE-...-D or a similar type) in the air supply line to the pressure booster is recommended. The 3/2-way on-off valve must not be opened until the supply pressure p_{in} has already built up.

Output pressure side

The connection of a 3/2-way on-off valve on the output pressure side of the pressure booster is recommended for safe venting of the output pressure p_{out} . If a 3/2-way valve is not used, the output pressure can only be vented by fully releasing the regulator spring (regulator knob turned all the way to the left).



Note

If there is a soft-start valve in the system, it is essential that a 3/2-way on-off valve is inserted between the soft-start valve and pressure booster.

Note

In the case of pressure boosters without pressure regulator, external venting must be ensured via a 3/2-way on-off valve.

- Pressure booster
- 2 Pressure gauge
- 3 Silencer
- 4 Filter

- 5 3/2-way on-off valve on the supply pressure side
- 6 3/2-way on-off valve on the output pressure side

FESTO

Key features

Installation with air reservoir

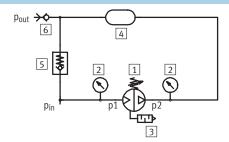
An air reservoir (e.g. CRVZS) should always be used on the output pressure side to compensate for pressure fluctuations. The air reservoir evens out the pulsation of the pressure booster. An effective way of filling the air reservoir with the supply pressure p1 is via a connecting cable. The pressure booster only has to make up

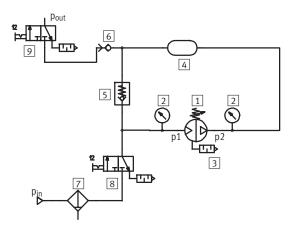
the difference between the supply and output pressures. The air reservoir is filled faster. A non-return valve prevents the air from flowing back out of the reservoir.

This configuration corresponds to the scope of delivery of the pressure booster/air reservoir combination that can be ordered (→ 16).

Circuitry with 2 on-off valves

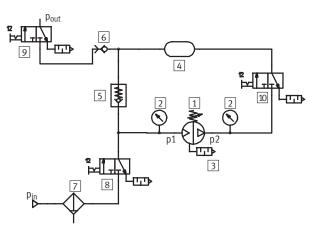
The air reservoir is vented via the regulator knob of the pressure booster.





Circuitry with 3 on-off valves

The air reservoir is vented via the additional on-off valve.



- 1 Pressure booster
- 2 Pressure gauge
- 3 Silencer
- 4 Air reservoir
- 5 Non-return valve
- 6 Quick coupling socket
- 7 Filter
- 8 3/2-way on-off valve on the supply pressure side
- 9 3/2-way on-off valve on the output pressure side
- 10 3/2-way on-off valve for venting the air reservoir

3

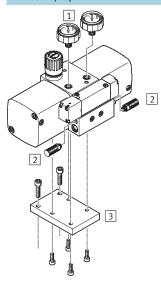
FESTO

Product range overview

Function	Version	Туре	Piston ∅ [mm]	→ Page/Internet		
Pressure booster	Standard					
		DPA	40, 63, 100	5		
	Without pressure regul	ator, double supply pres	SIIFA			
	Without pressure regul	DPAD	40, 63, 100	5		
	MG-I					
	With sensing option					
		DPAA	63, 100	5		
	_					
Pressure booster/ air reservoir combination		DPACRVZS	40, 63, 100	16		

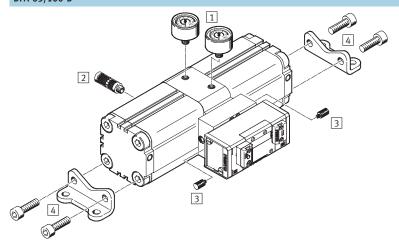
Peripherals overview

DPA-40-10/16/D



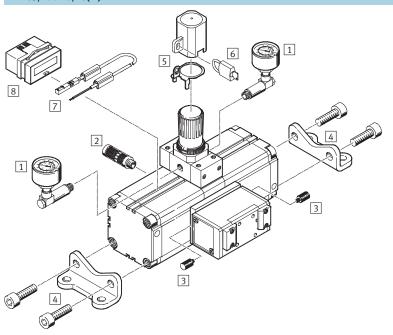
Mou	Mounting attachments and accessories				
		Brief description	→ Page/Internet		
1	Pressure gauge set	For monitoring the supply and output pressure	22		
	DPA-MA-SET				
2	Silencer	For noise reduction at the exhaust port	25		
	UC				
3	Flange mounting	For mounting the pressure booster on other machine parts	21		
	FDPA				

DPA-63/100-D



Mou	Mounting attachments and accessories				
		Brief description	→ Page/Internet		
1	Pressure gauge MA	For monitoring the supply and output pressure	23		
2	Silencer UB	For noise reduction at the exhaust port	25		
3	Silencer U-M3	For noise reduction at the valve exhaust port	25		
4	Foot mounting HUA	For mounting the pressure booster on other machine parts	21		

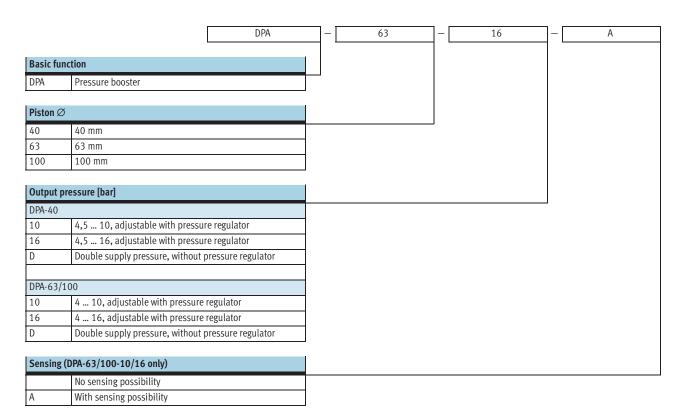
DPA-63/100-10/16(-A)



Mounting attachments and accessories	Mounting attachments and accessories				
	Brief description	→ Page/Internet			
Pressure gauge set	For monitoring the supply and output pressure	22			
DPA-MA-SET					
2 Silencer	For noise reduction at the exhaust port	25			
UB					
3 Silencer	For noise reduction at the valve exhaust port	25			
U-M3					
4 Foot mounting	For mounting the pressure booster on other machine parts	21			
HUA					
5 Regulator lock	Prevents unintentional, and in conjunction with an LRVS padlock,	25			
LRVS-D with lock plate	unauthorised adjustment of the rotary knob				
6 Padlock	Accessory for regulator lock LRVS-D	25			
LRVS-D					
7 Proximity sensor	For registering individual strokes of the drive piston (only DPAA)	24			
SME-8M/SMT-8M					
8 Adding counter	For counting the switching cycles (only DPAA)	24			
CCES					



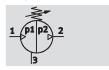
Type codes



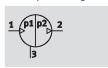
FESTO

Technical data

Function with pressure regulator



without pressure regulator



Temperature range

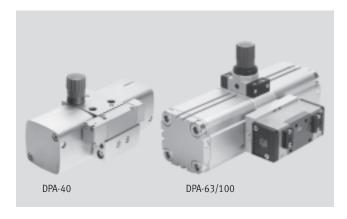
+5 ... +60 °C

Pressure

1:2 www.festo.com/en/ Spare_parts_service

Wearing parts kits

→ 15



- Any mounting position
- Long service life
- Compact construction and attractive design
- Minimal loss of volume due to valve actuation
- Short filling times

General technical data – DPA with pressure regulator												
Type DPA-		No sensir	g option					With sensi	ng option			
		40-10	40-16	63-10	63-16	100-10	100-16	63-10-A	63-16-A	100-10-A	100-16-A	
Piston Ø	[mm]	40	40			100		63		100		
Pneumatic connection 1, 2		G1/4		G3/8	G3/8		G½		G3/8		G ¹ / ₂	
Pneumatic connection 3		M7		G3/8	G3/8		G1/2		G3/8			
Constructional design		Twin-pist	on pressure b	ooster			Twin-piston pressure booster					
							With magnet on piston					
Type of mounting Via female thread												
Mounting position Any												
Pressure indication		G1/8 prep	ared	G½ prep	ared	G1/4 prepa	ared	G½ prepa	red	G¹/₄ prepa	red	

Note: This product conforms to ISO 1179-1 and ISO 228-1

General technical data – DPA without pressure regulator				
Type DPA-		40-D	63-D	100-D
Piston Ø	[mm]	40	63	100
Pneumatic connection 1, 2		G ¹ / ₄	G3/8	G ¹ / ₂
Pneumatic connection 3		M7	G3/8	G ¹ / ₂
Constructional design		Twin-piston pressure booster		
Type of mounting		Via female thread		
Mounting position		Any		
Pressure indication		G½ prepared		



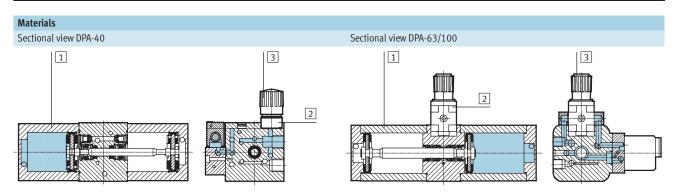
Technical data

Operating and environmental conditions							
Type DPA-		DPA with pressure r	DPA with pressure regulator				re regulator
		40-10	40-16	63/100-10(-A)	63/100-16(-A)	40-D	63/100-D
Supply pressure p1	[bar]	2.5 8	2.5 10	2 8	2 10	2.5 8	2 8
Output pressure p2	[bar]	4.5 10 ¹⁾	4.5 16 ¹⁾	4 10 ¹⁾	4 16 ¹⁾	5 16	4 16
Operating medium		Filtered compressed	d air, unlubricated, g	rade of filtration 40µ	ım	•	
Ambient temperature	[°C]	+5 +60					
Storage temperature	[°C]	+5 +60					
Corrosion resistance class CR	C ²⁾	2					

- The differential pressure between the supply and output pressure must be at least 2 bar.
 Corrosion resistance class 2 as per Festo standard 940 070
 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Weight [g]				
Type DPA-	40	63	100	
Pressure booster	1,500	6,000	13,000	

Recommended tubing				
Type DPA-	40	63	100	
For supply pressure	PAN-10x1,5	PAN-16x2	P-19-SW, PAN-16x2	
For output pressure	PAN-R-8x1,5	PAN-R-16x3	PAN-R-16x3	

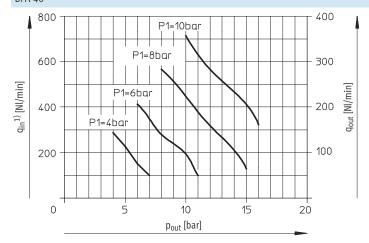


Pressure booster		DPA-40	DPA-63/100-10	DPA-63/100-16
1	Housing	Aluminium		
2	Support	Aluminium	Polyester	Aluminium
3	Rotary knob	Polyacetate		
-	Piston/piston rod seals	Hydrogenated nitrile rubber	Polyurethane	
-	Non-return valve seals	Nitrile rubber	Fluoro elastomer	
-	Regulator/valve seals	Nitrile rubber		

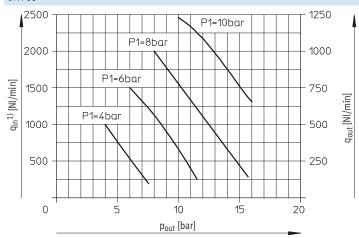
FESTO

Technical data

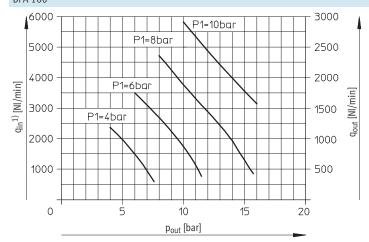
Flow rate at input $q_{in}^{\,1)}$ and flow rate at output q_{out} as a function of output pressure p_{out} DPA-40



DPA-63



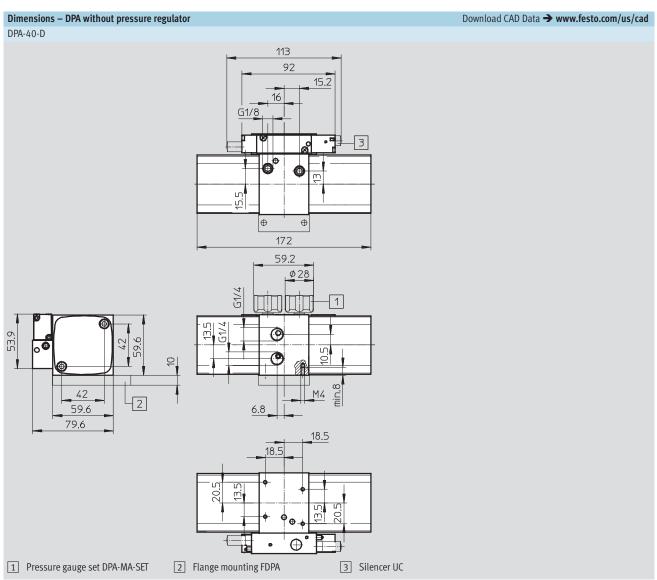
DPA-100



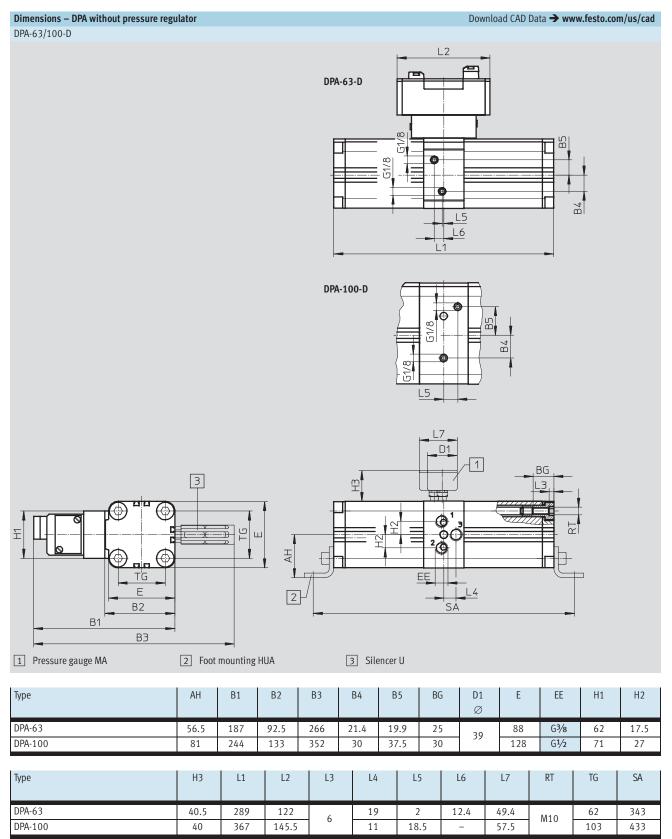
1) Theoretical values without switching losses and friction.

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Technical data

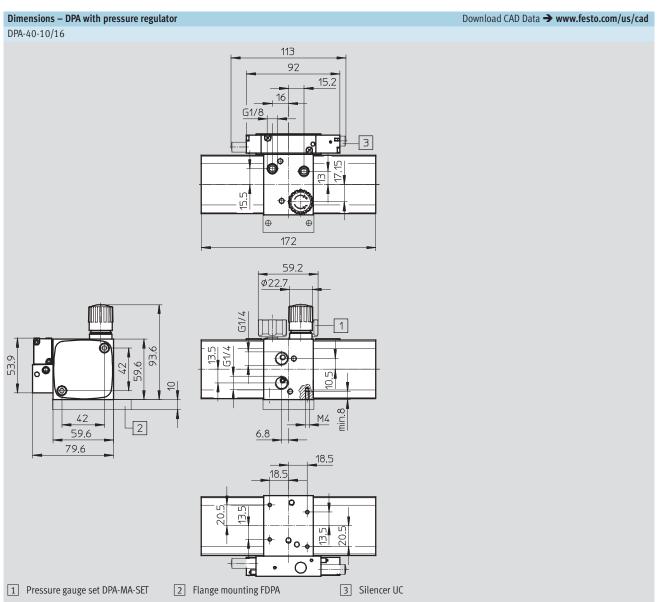


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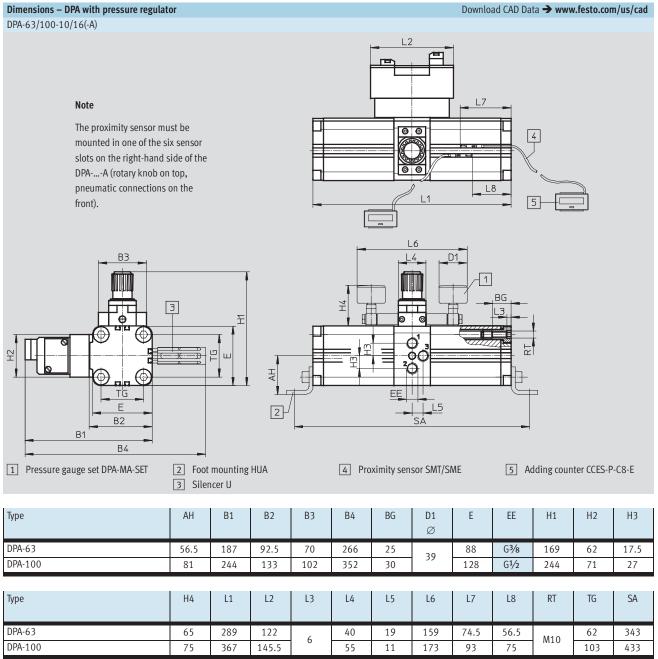


FESTO

Technical data



Technical data





Technical data

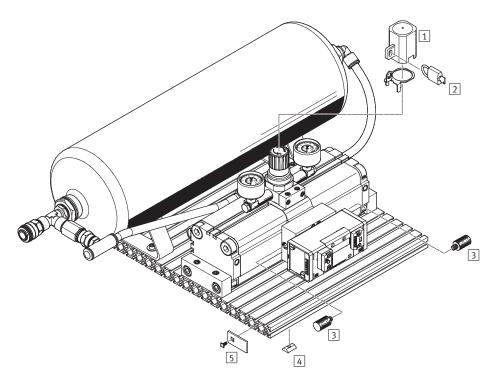
Ordering data			
Piston Ø	Output pressure 4 ¹⁾ 10 bar	Output pressure 4 ¹⁾ 16 bar	Double supply pressure
[mm]	Part No. Type	Part No. Type	Part No. Type
No sensing option			
40	537273 DPA-40-10	537274 DPA-40-16	549396 DPA-40-D
63	184518 DPA-63-10	193392 DPA-63-16	549397 DPA-63-D
100	184519 DPA-100-10	188399 DPA-100-16	549398 DPA-100-D
With sensing option			
63	549399 DPA-63-10-A	549400 DPA-63-16-A	-
100	549401 DPA-100-10-A	549402 DPA-100-16-A	-

¹⁾ For DPA-40: 4.5 bar

Ordering data – Wearing parts kits				
Туре	Product series	Part No.	Туре	
DPA-40-10/16		707308	DPA-40-10/16	
DPA-63-10/16	From SN to VN	397400	DPA-63-10/16	
	From VD	738338	DPA-63-10/16	
DPA-100-10/16	From SN to VN	397401	DPA-100-10/16	
	From VD	738339	DPA-100-10/16	

Pressure boosters DPA, with air reservoir Peripherals overview



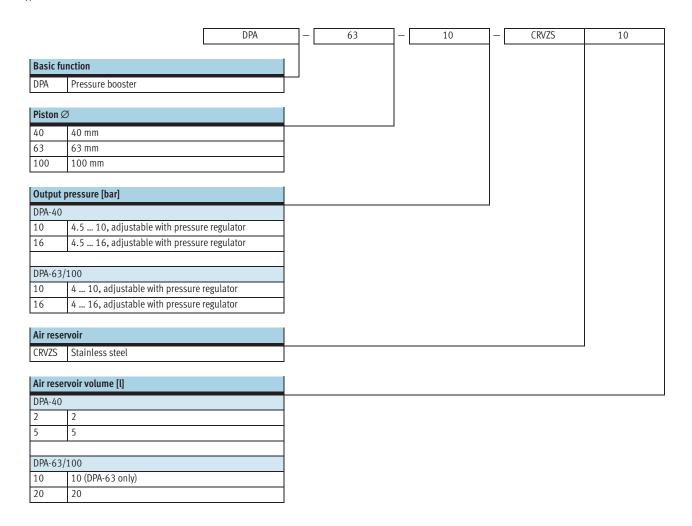


Acce	ssories		
		Brief description	→ Page/Internet
1	Regulator lock (DPA-63/100 only)	Prevents unintentional, and in conjunction with a padlock LRVS-D, unauthorised	25
	LRVS-D with lock plate	adjustment of the rotary knob	
2	Padlock (DPA-63/100 only)	Accessory for regulator lock LRVS-D	25
	LRVS-D		
3	Silencer (DPA-63/100 only)	For noise reduction at the valve exhaust port	25
	U-M3		
4	Slot nut	For attaching the slotted profile plate	On request
	IPM-VN-05-15/M5-ST	DPA-40: 4 pieces, DPA-63/100: 6 pieces	
5	Cover	For covering the cut edge of the slotted profile plate	On request
	IPM-AN-05-20X40-PA	DPA-40: 5 pieces per cut edge, DPA-63/100: 10 pieces per cut edge	

Pressure boosters DPA, with air reservoir



Type codes

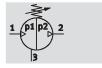


Pressure boosters DPA, with air reservoir

FESTO

Technical data

Function Pressure booster with pressure regulator



Temperature range

+5 ... +60 °C

Pressure

1:2 www.festo.com/en/ Spare_parts_service

Wearing parts kits

→ 20



Combination of pressure booster, air reservoir in stainless steel design, bypass with non-return valve for constant filling of the air reservoir

with the system pressure, pressure gauge set, silencer, fitting and quick coupling.

- Convenient all-in-one solution
- Ideally matched components
- Combination fully mounted on a slotted profile plate

General technical data											
Pressure booster DPA		40-10	40-16	40-10	40-16	63-10	63-16	63-10	63-16	100-10	100-16
Air reservoir		CRVZS2	CRVZS2	CRVZS5	CRVZS5	CRVZS10	CRVZS10	CRVZS20	CRVZS20	CRVZS20	CRVZS20
Piston Ø [mm]	40	40			63				100	
Pneumatic connection 1		QS-10	QS-10 QS-12 QS-16						QS-16		
Pneumatic connection 2		KD4	(D4								
Pneumatic connection 3		Silencer									
Constructional design		Twin-piston pressure booster									
	·	With air res	ervoir								
		With pressu	ire gauge								
		With non-re	With non-return valve								
Type of mounting		Via slot nut	S								
Mounting position		Any Condensate drain underneath									
Air reservoir volume [[1]	2	•	5		10	•	20			
Product weight [[g]	4,400		7,300		16,000		21,500		30,000	

Operating and environmen	Operating and environmental conditions										
Pressure booster DPA		40-10	40-16	40-10	40-16	63-10	63-16	63-10	63-16	100-10	100-16
Air reservoir		CRVZS2	CRVZS2	CRVZS5	CRVZS5	CRVZS10	CRVZS10	CRVZS20	CRVZS20	CRVZS20	CRVZS20
Supply pressure p1	[bar]	2.5 8				2 8					
Output pressure p2	[bar]	4.5 10	4.5 16	4.5 10	4.5 16	4 10	4 16	4 10	4 16	4 10	4 16
Operating medium		Filtered cor	npressed air	, unlubricate	d, grade of fi	ltration 40 µ	ım				
Ambient temperature	[°C]	+5 +60									
Storage temperature	[°C]	+5 +60									
Corrosion resistance class CRC ¹⁾ 2											
CE mark (see declaration of conformity) –			In accordance with EU Pressure Equipment Directive								

¹⁾ Corrosion resistance class 2 as per Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Materials							
Pressure booster → 9							
Air reservoir	High-alloy stainless steel						
Slotted profile plate	Aluminium						

Pressure boosters DPA, with air reservoir

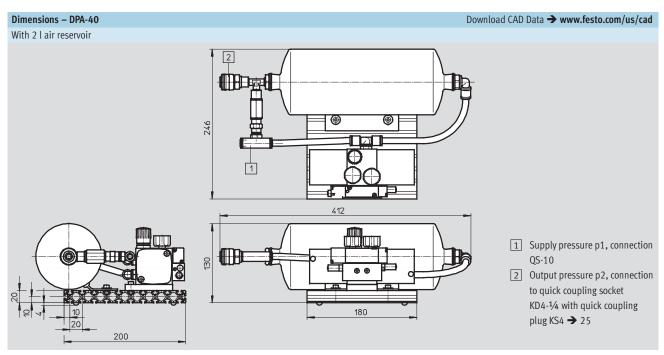


Technical data

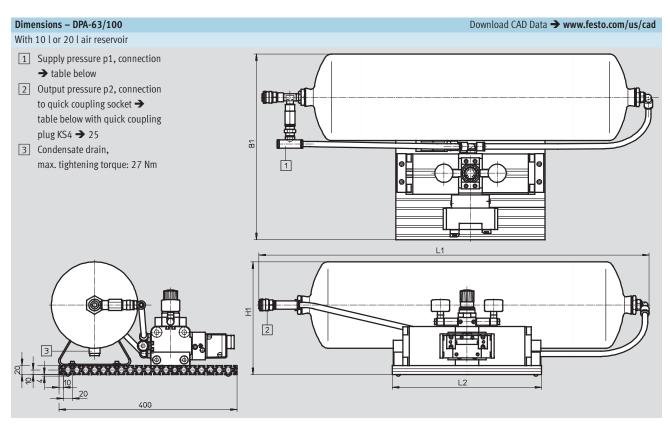
Recommended tubing									
Type DPA- 40 63 100									
For supply pressure	PAN-10x1,5	PAN-12x1,75	PAN-16x2						
' '	PAN-R-8x1,5, PAN-R-10x1,9, PAN-R-12x2,2	PAN-R-16x3	PAN-R-16x3						

Note

Flow rates → 10



With 5 I air reservoir 1 Supply pressure p1, connection QS-10 2 Output pressure p2, connection to quick coupling socket KD4-1/4 with quick coupling plug KS4 → 25 3 Condensate drain, max. tightening torque: 27 Nm



Туре	B1	H1	L1	L2	1	2 Quick coupling socket	
DPA-63-10-CRVZS10	400	215	695	335	QS-12	KD4-3/8	
DPA-63-16-CRVZS10	400	213	093	333	Q3-12	KD4-78	
DPA-63-10-CRVZS20	417	253	877	335	QS-12	KD4- ³ / ₈	
DPA-63-16-CRVZS20	417	233	677)))	Q3-12	KD4-98	
DPA-100-10-CRVZS20	487	253	880	410	QS-16	KD4-1/2	
DPA-100-16-CRVZS20	407	233	000	410	Q3-10	ND4-1/2	

Ordering data	Ordering data									
Piston \varnothing	Volume	Output pressure 4 ¹⁾ 10 bar	Output pressure 4 ¹⁾ 16 bar							
[mm]	[1]	Part No. Type	Part No. Type							
40	2	552928 DPA-40-10-CRVZS2	552929 DPA-40-16-CRVZS2							
	5	552930 DPA-40-10-CRVZS5	552931 DPA-40-16-CRVZS5							
63	10	552932 DPA-63-10-CRVZS10	552933 DPA-63-16-CRVZS10							
	20	552934 DPA-63-10-CRVZS20	552935 DPA-63-16-CRVZS20							
100	20	552936 DPA-100-10-CRVZS20	552937 DPA-100-16-CRVZS20							

¹⁾ For DPA-40: 4.5 bar

Ordering data - We	Ordering data – Wearing parts kits							
Type	Product series	Part No.	Туре					
DPA-40-10/16		707308	DPA-40-10/16					
DPA-63-10/16	From SN to VN	397400	DPA-63-10/16					
	From VD	738338	DPA-63-10/16					
DPA-100-10/16	From SN to VN	397401	DPA-100-10/16					
	From VD	738339	DPA-100-10/16					

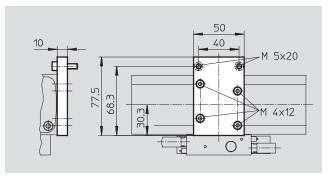


Flange mounting FDPA for DPA-40

Material:

Mounting: anodised aluminium Screws: galvanised steel Free of copper and PTFE





Ordering data				
For type	CRC ¹⁾	Weight [g]	Part No.	Туре
DPA-40	2	120	540783	FDPA-40

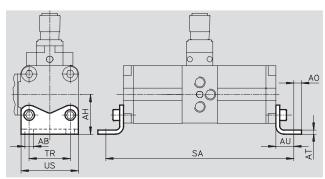
¹⁾ Corrosion resistance class 2 as per Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or

Foot mounting HUA for DPA-63/100

Material:

Mounting, screws: galvanised steel Free of copper and PTFE





Ordering data	Ordering data											
For type	AB	AH	AO	AT	AU	SA	TR	US	CRC ¹⁾	Weight	Part No.	Туре
	Ø									[g]		
DPA-63	11	56.5	11.75	6	27	343	62	85.5	2	550	157315	HUA-63
DPA-100	13.5	81	11.75	8	33	433	103	126.5	2	1,050	157317	HUA-100

¹⁾ Corrosion resistance class 2 as per Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Accessories

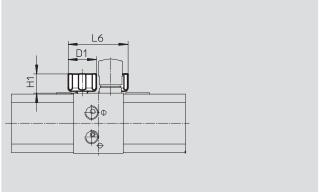
Pressure gauge set DPA-MA-SET for DPA-40-10/16/D

Material: Housing: polyamide Dial cover: polystyrene Connection piece: polyamide

The pressure gauges generally have to be sealed with PTFE sealing tape.

Single pressure gauge MA-27-...-R½:
Technical data → Internet: ma-27

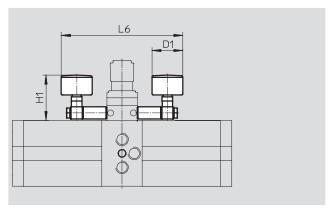




for DPA-63/100-10/16

Material: Housing: acrylic butadiene styrene Dial cover: polystyrene Connection piece: brass





Dimensions									
For type	Pneumatic connection	D1 Ø	H1	L6					
DPA-40	R ¹ /8	28	19	59.2					
DPA-63	G1/8	39	65	159					
DPA-100	G1/4	39	75	173					

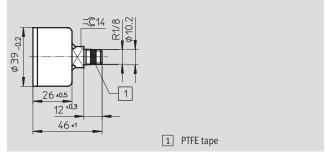
Ordering data	Ordering data									
For type		Measurement accuracy class	Weight	Operating pressure 10 bar		Operating pressure 16 bar				
	gauge		[g]	Part No. Type		Part No. Type				
DPA-40	27	4	16	540781 DPA-40-10-MA-SET		540782 DPA-40-16-MA-SET				
DPA-63	40	2.5	250	526096 DPA-63-10-MA-SET		526097 DPA-63-16-MA-SET				
DPA-100	40	2.5	305	526098 DPA-100-10-MA-SET		526099 DPA-100-16-MA-SET				

Accessories

Pressure gauge MA, to EN 837-1 for DPA-63/100-D

Material: Housing: acrylic butadiene styrene (colour: black) Inspection window: polystyrene Threaded plug/Materials in contact with the medium: brass Conforms to RoHS





General technical data	
Nominal tubing size	40
Pneumatic connection	R½
Operating medium	Neutral liquids
	Neutral gases
	Not permitted: Oxygen
	Not permitted: Acetylene
Design	Bourdon tube pressure gauge
Based on standard	EN 837-1
Type of mounting	Inline installation
Connection position	Centred, rear side
Ambient temperature [°C]	-20 +60
Temperature of medium [°C]	-20 +60
Measurement accuracy class	2.5
Continuous load factor	0.75
Intermittent load factor	0.66
Protection class	IP43
Weight [g]	60

Ordering data								
For type	Pressure control	Operating pressure	Indicating range		Part No.	Туре		
		[bar]	[bar]	[psi]				
DPA-63/100-D	For supply pressure	0 16	0 16	0 232	529046	MA-40-16-1/8-EN-DPA		
	For output pressure	0 25	0 25	0 360	526167	MA-40-25-½-EN		

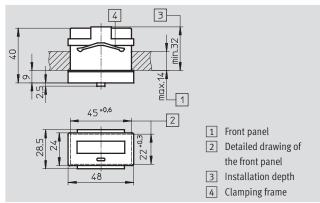
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Accessories

Adding counter CCES for DPA-63/100-...-A

Material: Housing: Polycarbonate Conforms to RoHS





Ordering data	Technical data → Internet: cces					
For type	Display	Power supply	Weight [g]	Part No.	Туре	
DPA-63/100A	8-digit	Lithium battery (nominal value retention 7 years)	30	549403	CCES-P-C8-E	

	Ordering data – Proximity sensor SME/SMT for adding counter CCES					Technical data → Internet: sme-8m, smt-8m		
		Switching element function	Switch output	Electrical connection	Cable length [m]	Part No.	Туре	
		N/O contact	Contacting, bipolar	Cable, 3-wire	2.5	543862	SME-8M-DS-24V-K-2,5-OE	
			PNP	Cable, 3-wire	2.5	543867	SMT-8M-PS-24V-K-2,5-OE	
E STATE OF THE STA					•	•		

Note

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Please note the following points:

- The abovementioned proximity sensor SME can be connected to the adding counter as a 2-wire switch without additional power supply.
- If using other proximity sensors, an additional power supply is needed
- and the clock pulse input of the adding counter must be reprogrammed from NPN to PNP.
- Screened cables must be used for cables longer than 3 m.
- The maximum permissible cable length is 30 m.

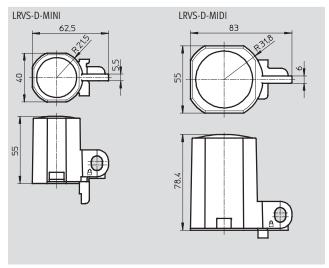
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Accessories

Regulator lock LRVS for DPA-63/100

Material: Cap: polyacetal Lock plate: steel Knurled nut: aluminium Free of copper and PTFE





Ordering data	Ordering data					
For type	Weight	Part No.	Туре			
	[g]					
DPA-63	40	193781	LRVS-D-MINI			
DPA-100	60	193782	LRVS-D-MIDI			

Ordering data								
	Pneumatic connection	Part No.	Туре		Volume [l]	Part No.	Туре	PU ¹⁾ [m]
Silencer UC			Technical data → Internet: u	Compressed air re	eservoir		Technical data 👈 Inter	rnet: vzs
	M7	161418	UC-M7		Stainless steel			
					0.1	160233	CRVZS-0.1	
					0.4	160234	CRVZS-0.4	
					0.75	160235	CRVZS-0.75	
Silencer UB	102/	14040	Technical data → Internet: u		2	160236	CRVZS-2	
	G ³ /8 G ¹ / ₂	6843 6844	U- ³ / ₈ -B U- ¹ / ₂ -B		5	192159 160237	CRVZS-5 CRVZS-10	
	6 1/2	6844	U½2-B		20	534845	CRVZS-10	
					20	334643	CRV23-20	
Silencer U-M3			Technical data → Internet: u		Standard			
	M3	163978	U-M3		20	192161	VZS-20-B	
Quick coupling p	Alua VC /	Т	echnical data → Internet: ks4	Plastic tubing P/P	DA NI	Т	echnical data → Interi	not. nan
Quick coupting p	Male thread	'	ecillical data 7 iliterilet. K34	for supply pressu		'	ecililicat data 🥕 liiteri	net. pan
	G1/4	2154	KS4-1/4-A	Tor suppry pressur	-	553909	PAN-10x1,5-BL	50
-	G3/8	2155	KS4-3/8-A			553910	PAN-12x1,75-BL	50
	G ¹ / ₂	531676	KS4-1/2-A			553911	PAN-16x2-BL	50
	Female thread					2235	P-19-SW	40
	G1/4	531678	KS4-1/4-I			•		
	G3/8	531679	KS4-3/8-I	Plastic tubing PAN	N-R	Teo	chnical data 🗲 Interne	et: pan-r
	G ¹ / ₂	531680	KS4-1/2-I	for output pressu	re			
					-	541676	PAN-R-8x1,5-SI	50
Padlock LRVS-D						541677	PAN-R-10x1,9-SI	50
	-	193786	LRVS-D			541678	PAN-R-12x2,2-SI	50
<u> </u>						541679	PAN-R-16x3-SI	50

1) Packaging unit

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