

Electric cylinders DNCE-LAS, with linear motor

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Electric cylinders DNCE-LAS, with linear motor

Key features

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At a glance

Characteristics

- Linear motor axis with piston rod
- The electric cylinder consists of a freely positionable linear motor, integrated displacement encoder with magnetic strip, reference switch and plain bearings
- Enables positioning with very high dynamic response. Accelerations of up to 125 m/s^2 are possible without load
- Mechanical interfaces are largely compatible with the standard cylinder DNC
- Together with the motor controller SFC-LACI and the associated cables, it is a quickly commissioned positioning system for small loads

Range of applications

- Positioning of small loads such as:
 - placing small parts into and removing small parts from magazines
 - sorting parts quickly
 - for equipping and assembly processes

Everything from a single source

Electric cylinder
DNCE-LAS

→ 3



Motor controller
SFC-LACI

→ Internet: sfc-laci

The electric cylinder DNCE-LAS and motor controller SFC-LACI form one unit.

- Thanks to protection class IP54, the SFC can be mounted close to the DNCE, either:
 - via central supports or
 - via H-rail
- Just two cables are required between the electric cylinder DNCE and motor controller SFC (motor and encoder cable)
- The motor controller SFC is available with or without control panel

Up to 31 positioning records

Parameterisation via:

- Control panel:
 - suitable for simple position sequences

Parameterisation via:

- FCT (Festo Configuration Tool) configuration package:
 - via RS 232 interface
 - Windows-based PC user interface, Festo Configuration Tool
- Easy actuation via:
 - I/O interface
 - Profibus
 - CANopen, incl. “interpolated position mode”
 - DeviceNet



CANopen

DeviceNet

Optional: Electric cylinder DNCE-LAS with clamping unit



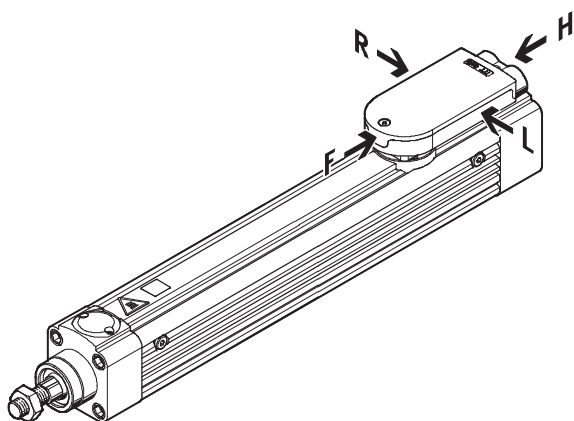
The pneumatically actuated clamping unit can be used to hold loads in any stroke position and with the module installed in any position. Clamping in the end positions is not permitted. In the case of a pressure drop or pressure failure, the clamping unit acts like an EMERGENCY STOP device. The clamping unit can be released by means of the manual override.

Electric cylinders DNCE-LAS, with linear motor

Type codes

| | | | | | | | | | | | | | | |
|---------------------------------------|------------------------------|------|---|----|---|-----|---|-----|---|---|---|---|---|----|
| | | DNCE | – | 32 | – | 100 | – | LAS | – | F | – | C | – | S1 |
| Type | | | | | | | | | | | | | | |
| DNCE | Electric cylinder | | | | | | | | | | | | | |
| Size | | | | | | | | | | | | | | |
| Stroke [mm] | | | | | | | | | | | | | | |
| Drive type/motor technology | | | | | | | | | | | | | | |
| LAS | Linear motor, AC synchronous | | | | | | | | | | | | | |
| Cable outlet direction | | | | | | | | | | | | | | |
| H | To the rear | | | | | | | | | | | | | |
| F | To the front | | | | | | | | | | | | | |
| L | To the left | | | | | | | | | | | | | |
| R | To the right | | | | | | | | | | | | | |
| Clamping unit | | | | | | | | | | | | | | |
| C | Attached | | | | | | | | | | | | | |
| Protection class for electrics | | | | | | | | | | | | | | |
| S1 | IP65 | | | | | | | | | | | | | |

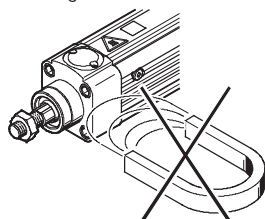
Cable outlet direction



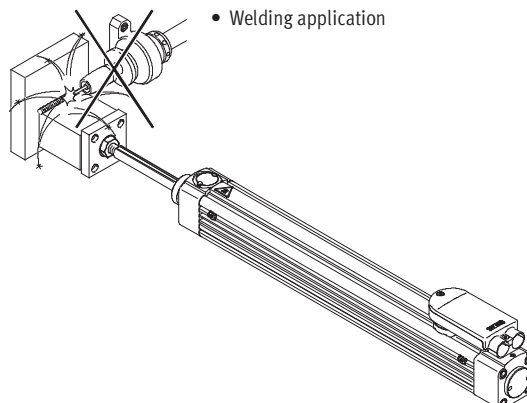
Instructions for use

The electric cylinder with linear motor is not designed for the following sample applications:

- Magnetic field



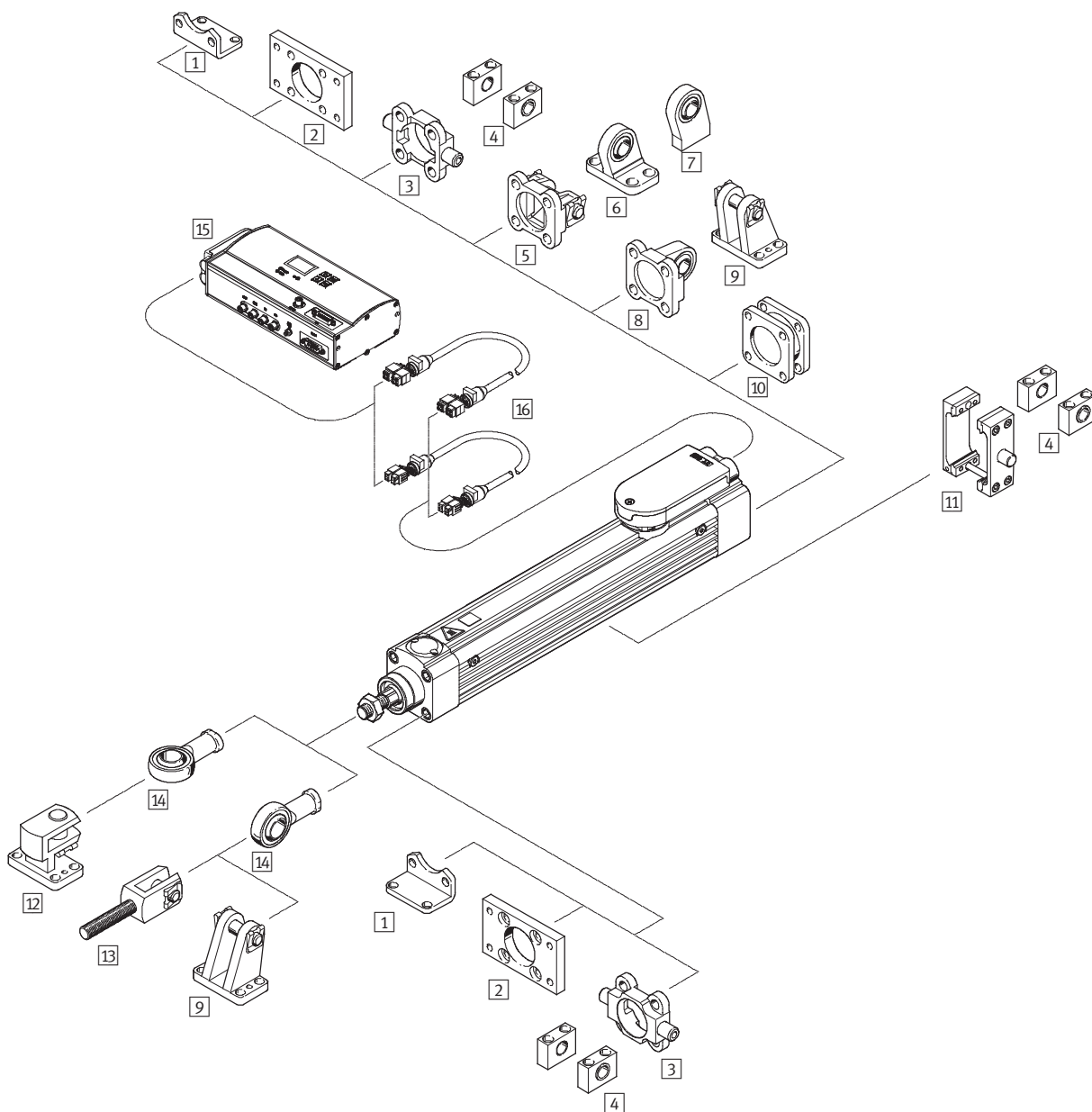
- Welding application



Electric cylinders DNCE-LAS, with linear motor

Peripherals overview

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Electric cylinders DNCE-LAS, with linear motor

Peripherals overview

| Mounting attachments and accessories | | |
|--------------------------------------|---------------------------------|-----------------|
| | Brief description | → Page/Internet |
| 1 | Foot mounting HNC/CRHNC | 17 |
| 2 | Flange mounting FNC/CRFNG | 18 |
| 3 | Trunnion flange ZNC/CRZNG | 19 |
| 4 | Trunnion support LNZG/CRLNZG | 20 |
| 5 | Swivel flange SNC | 21 |
| 6 | Clevis foot LSNG | 22 |
| 7 | Clevis foot LSNSG | 22 |
| 8 | Swivel flange SNCS | 21 |
| 9 | Clevis foot LBG | 22 |
| 10 | Multi-position kit DPNC | 19 |
| 11 | Trunnion mounting kit ZNCM | 22 |
| 12 | Right-angle clevis foot LQG | 22 |
| 13 | Rod clevis SGA | 22 |
| 14 | Rod eye SGS | 22 |
| 15 | Motor controller SFC-LACI | sfc-laci |
| 16 | Motor/encoder cable NEBM | sfc-laci |

Electric cylinders DNCE-LAS, with linear motor

Technical data

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Function



- N- Size
32, 40
- T- Stroke length
100 ... 400 mm

Note

All values are based on a standard temperature of 23 °C.
Dynamic response and accuracy are dependent on the mounting (rigidity) and temperature stresses (heat concentration).

www.festo.com/en/Spare_parts_service



| General technical data | | | | | | | | |
|---|-------|--|------|------|------|------|------|------|
| Size | | 32 | | | 40 | | | |
| Stroke | [mm] | 100 | 200 | 320 | 100 | 200 | 320 | 400 |
| Mechanical | | | | | | | | |
| Design | | Electric linear direct drive | | | | | | |
| Drive unit operating mode | | Piston rod | | | | | | |
| Type of mounting | | Via female thread | | | | | | |
| | | Via accessories | | | | | | |
| Mounting position | | Any | | | | | | |
| Continuous feed force ¹⁾ | [N] | 33.7 | 29.4 | 33.8 | 55.3 | 33.8 | 42.1 | 47.9 |
| Peak feed force ¹⁾ | [N] | 93.7 | 141 | 141 | 183 | 202 | 202 | 202 |
| Max. effective load without external guide (horizontal operation) | [kg] | 1.5 | 1 | 0.5 | 2.5 | 2.5 | 1.5 | 1.4 |
| Max. effective load with external guide (horizontal operation) | [kg] | 2.8 | 6 | 4 | 3.4 | 6 | 6 | 6 |
| Max. effective load without external guide (vertical operation) | [kg] | 3 | 3 | 2 | 3 | 3 | 3 | 3 |
| Max. speed | [m/s] | 2 | 3 | 3 | 2 | 3 | 3 | 3 |
| Repetition accuracy | [mm] | ±0.02 | | | | | | |
| | | | | | | | | |
| Electric | | | | | | | | |
| Type of motor | | Linear AC servo motor | | | | | | |
| Displacement encoder | | Relative measurement, magnetic, incremental, contactless | | | | | | |
| Peak motor current | [A] | 5.9 | 16.2 | 16.2 | 7.65 | 22.5 | 22.5 | 22.5 |
| Nominal motor current | [A] | 2.1 | 3.3 | 3.9 | 2.25 | 3.7 | 4.6 | 5.2 |
| Rated motor output | [W] | 101 | 88 | 101 | 166 | 101 | 126 | 144 |
| Homing | | Integrated reference sensor | | | | | | |

1) Disregarding friction

| Technical data – Clamping unit | | | | | | | | |
|---|-------|--|-----|-----|-------|-----|-----|-----|
| Size | | 32 | | | 40 | | | |
| Stroke | [mm] | 100 | 200 | 320 | 100 | 200 | 320 | 400 |
| Design | | Spring-loaded clamping profile | | | | | | |
| Pneumatic connection | | M5 | | | G1/8 | | | |
| Min. release pressure | [bar] | 3 | | | | | | |
| Max. operating pressure | [bar] | 8 | | | | | | |
| Operating medium | | Dried compressed air, lubricated or unlubricated | | | | | | |
| Max. static holding force | [N] | 600 | | | 1,000 | | | |
| Max. effective load (vertical operation) | [kg] | 1.5 | 1.5 | 1 | 1.5 | 1.5 | 1.5 | 1.5 |
| Max. axial backlash with clamped piston rod without load | [mm] | 0.5 | | | | | | |

Electric cylinders DNCE-LAS, with linear motor

Technical data

| Operating and environmental conditions | | |
|---|------|--|
| Ambient temperature | [°C] | 0 ... +40 |
| Max. motor temperature | [°C] | 70 (warning at 70 °C, shut-off at 75 °C) |
| Standard temperature ¹⁾ | [°C] | 23 |
| Temperature monitoring | | Shuts off if motor overheats |
| Protection class (mechanical system) | | IP40 |
| Protection class (electrical connection) | | IP40 (with DNCE-...-S1: IP65) |
| CE marking (see declaration of conformity) | | To EU EMC Directive |
| Corrosion resistance class CRC ²⁾ | | 1 |

1) Unless otherwise stated, all values are based on standard temperature

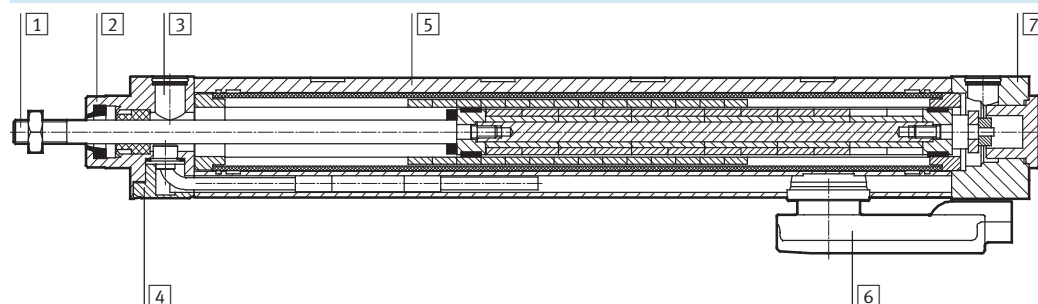
2) Corrosion resistance class 1 according to Festo standard 940 070

Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers

| Weight [g] | | | | | | | |
|----------------|-------|-------|-------|-------|-------|-------|-------|
| Size | 32 | | | 40 | | | |
| Stroke [mm] | 100 | 200 | 320 | 100 | 200 | 320 | 400 |
| Product weight | 2,570 | 3,170 | 3,750 | 4,560 | 5,420 | 6,420 | 7,000 |
| Moving load | 530 | 610 | 710 | 1,340 | 1,470 | 1,630 | 1,750 |

Materials

Sectional view



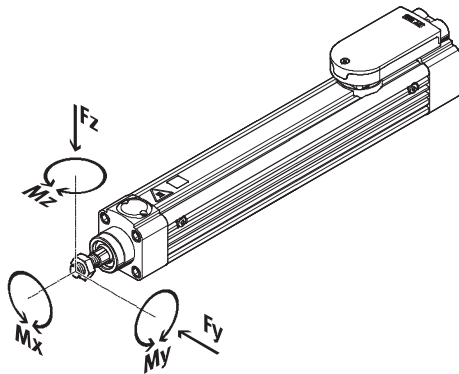
| Electric cylinder | |
|---|-----------------|
| 1 | Piston rod |
| 2 | Bearing cap |
| 3 | Filter disc |
| 4 | Distance piece |
| 5 | Cylinder barrel |
| 6 | Terminal strip |
| 7 | End cap |
| - | Screws |
| Note on materials | |
| Contains PWIS (paint-wetting impairment substances) | |
| RoHS-compliant | |

Electric cylinders DNCE-LAS, with linear motor

Technical data

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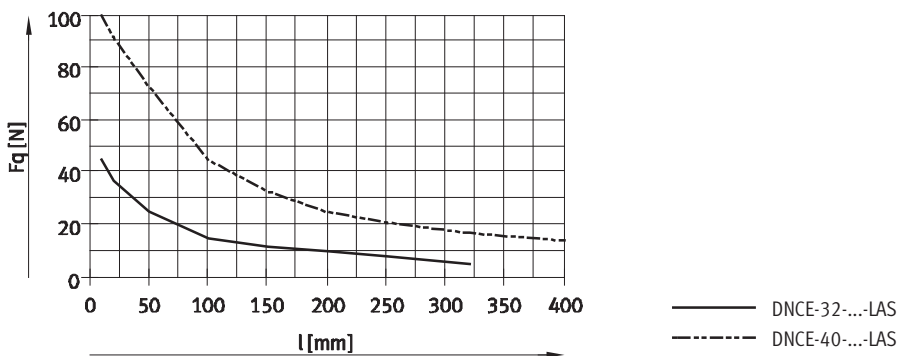
Maximum permissible loads on the piston rod



If there are two or more forces and torques simultaneously acting upon the piston rod, the following equations must be satisfied:

$$\frac{|F_x|}{F_{x_{max}}} + \frac{|F_y|}{F_{y_{max}}} + \frac{|F_z|}{F_{z_{max}}} + \frac{|M_x|}{M_{x_{max}}} + \frac{|M_y|}{M_{y_{max}}} + \frac{|M_z|}{M_{z_{max}}} \leq 1$$

Maximum permissible lateral forces $F_{y_{max}}$ and $F_{z_{max}}$ as a function of stroke l (limited by the plain bearing)



Maximum permissible forces and torques

| Size | | 32 | 40 |
|----------------------------|------|--------------------------|----|
| $M_{x_{max}}$ | [Nm] | No torques are permitted | |
| $M_{y_{max}}, M_{z_{max}}$ | [Nm] | 2 | 5 |

Note

PositioningDrives
sizing software
→ www.festo.com

Stroke reserve and cushioning length

1 Working stroke:

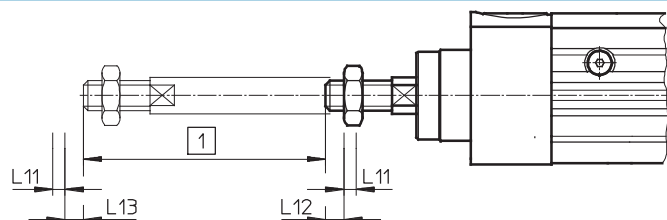
The recommended, available operating range

L12, L13 Stroke reserve:

The distance from the end positions of the working stroke to the buffers

L11 Cushioning length:

The distance from the buffer surface to the mechanical end position



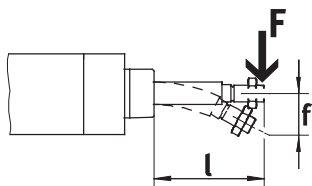
| Size | | Retracted | | Advanced | |
|------|------|-----------|-----|----------|-----|
| | | L12 | L11 | L13 | L11 |
| 32 | [mm] | 3.3 | 2 | 5.9 | 2 |
| 40 | [mm] | 3.1 | 2 | 3.7 | 2 |

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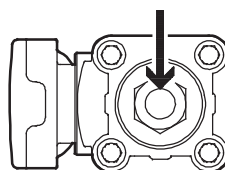
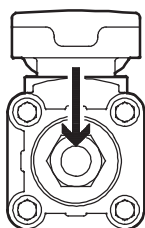
Technical data

FESTO

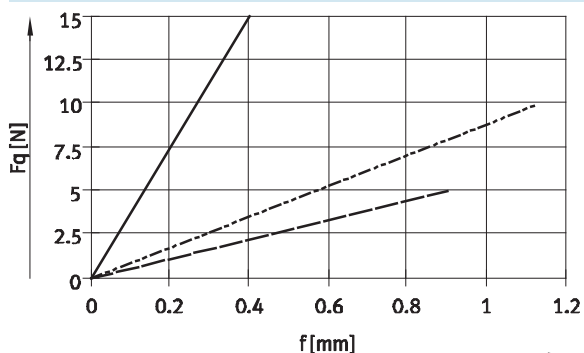
Piston rod displacement f , with fully advanced piston rod, as a function of lateral force F_q



Mounting position

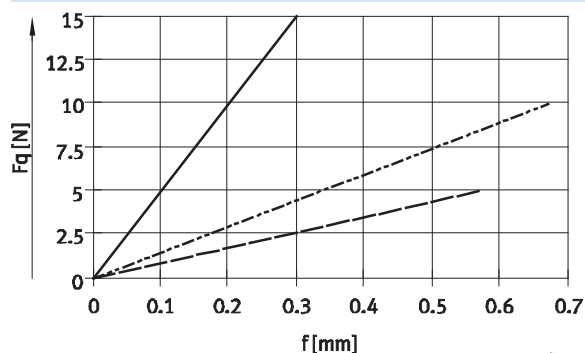


DNCE-32



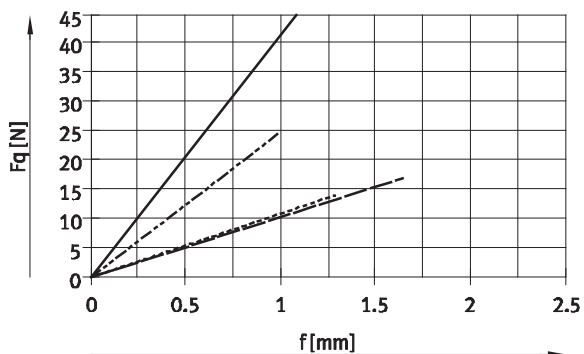
— DNCE-32-100-LAS
 - - - DNCE-32-200-LAS
 - · - DNCE-32-320-LAS

DNCE-32



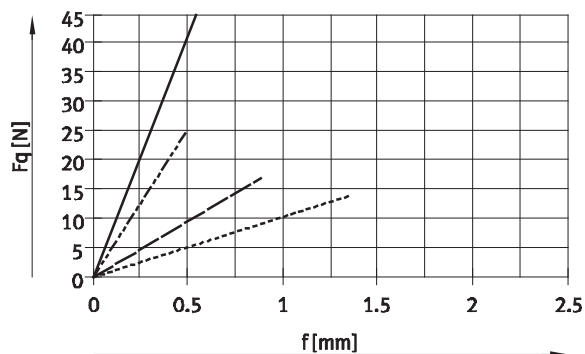
— DNCE-32-100-LAS
 - - - DNCE-32-200-LAS
 - · - DNCE-32-320-LAS

DNCE-40



— DNCE-40-100-LAS
 - - - DNCE-40-200-LAS
 - · - DNCE-40-320-LAS
 - · · - DNCE-40-400-LAS

DNCE-40



— DNCE-40-100-LAS
 - - - DNCE-40-200-LAS
 - · - DNCE-40-320-LAS
 - · · - DNCE-40-400-LAS

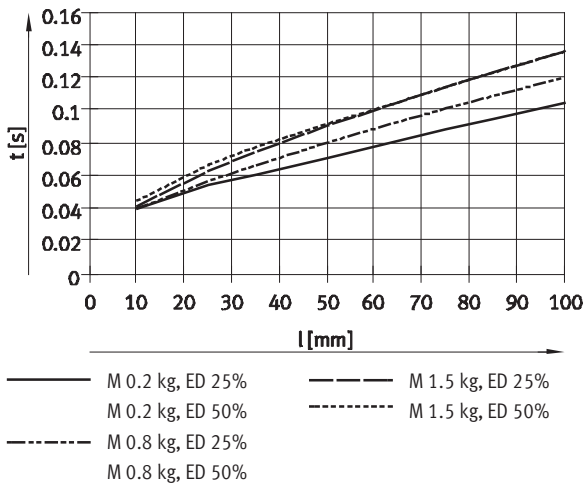
Electric cylinders DNCE-LAS, with linear motor

Technical data

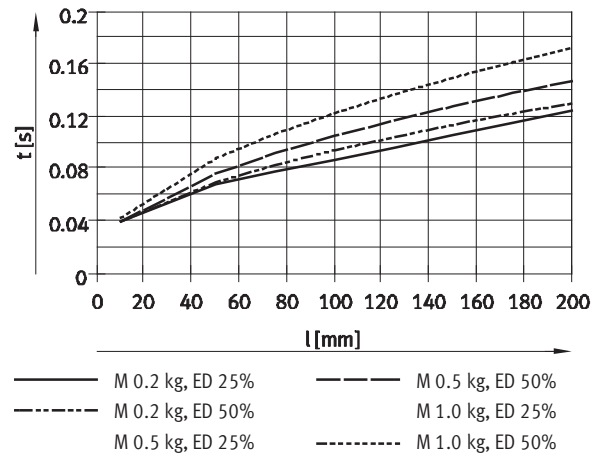
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Positioning time t as a function of stroke l , effective load M and duty cycle ED
For horizontal mounting position

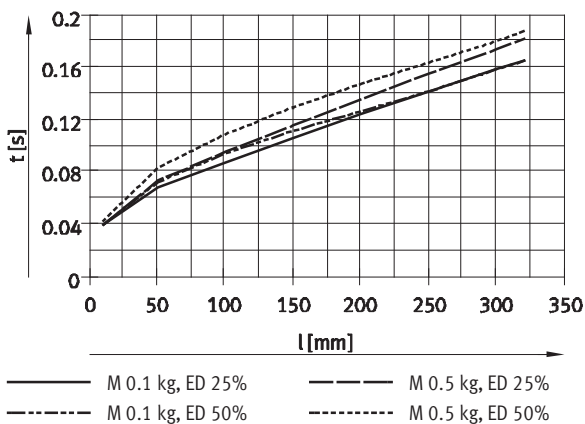
DNCE-32-100



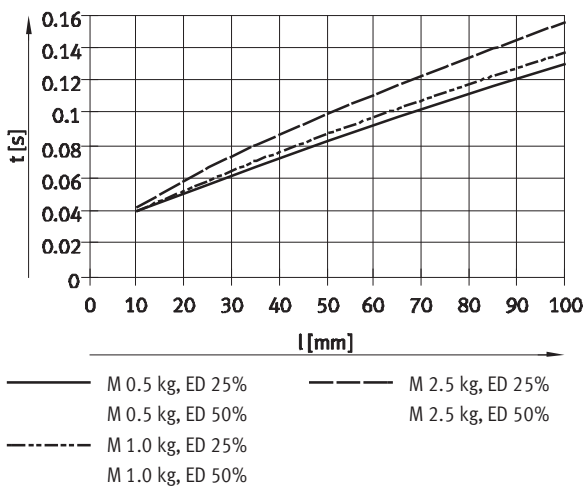
DNCE-32-200



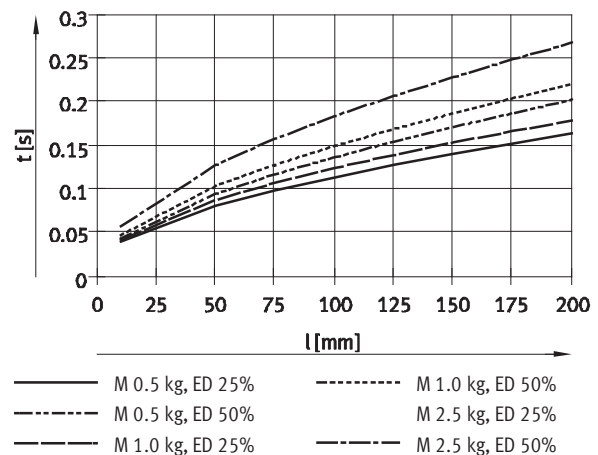
DNCE-32-320



DNCE-40-100



DNCE-40-200



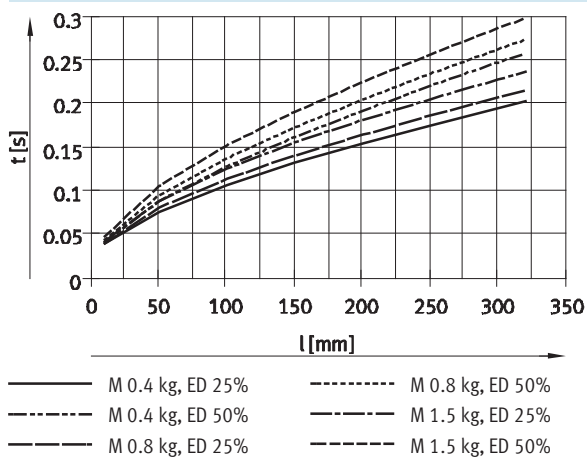
Electric cylinders DNCE-LAS, with linear motor

Technical data

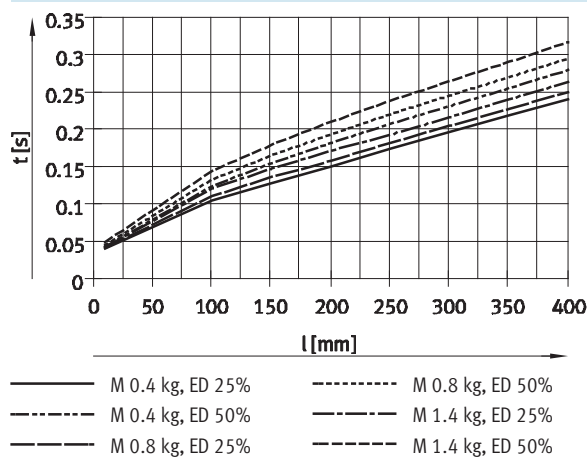
FESTO

Positioning time t as a function of stroke l , effective load M and duty cycle ED
For horizontal mounting position

DNCE-40-320



DNCE-40-400



Feed force F as a function of stroke l

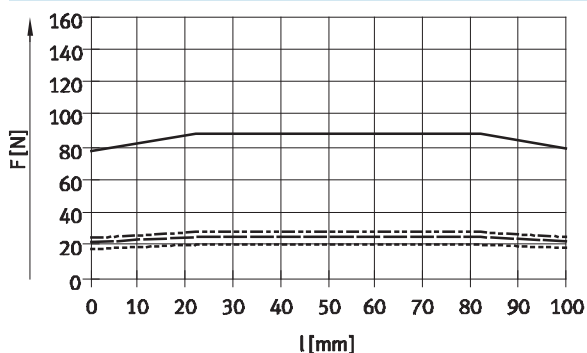
The graphs are based on practical values with friction taken into account.

Peak feed force

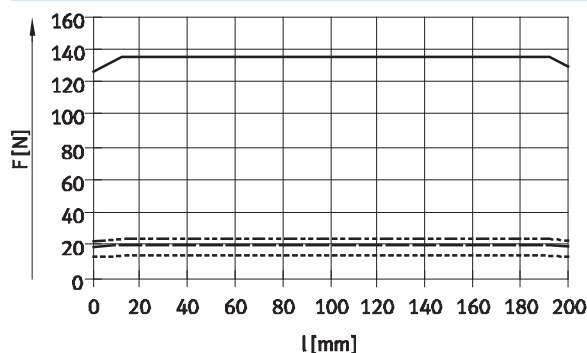
Continuous feed force at ambient temperature:

----- from 23 °C
 ----- from 30 °C
 ----- from 40 °C

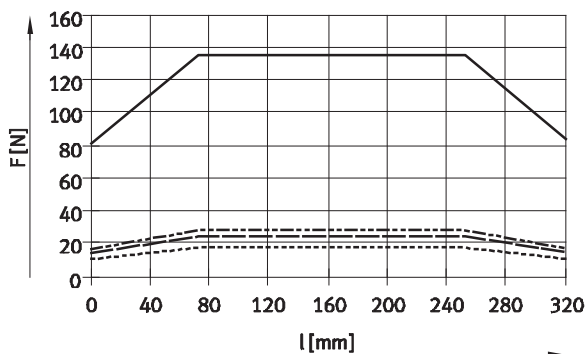
DNCE-32-100



DNCE-32-200



DNCE-32-320



Electric cylinders DNCE-LAS, with linear motor

Technical data

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Feed force F as a function of stroke l

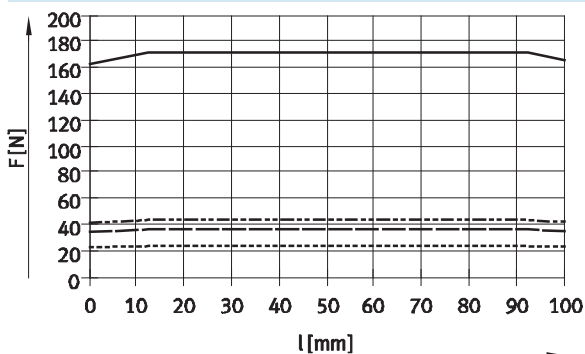
The graphs are based on practical values with friction taken into account.

Peak feed force

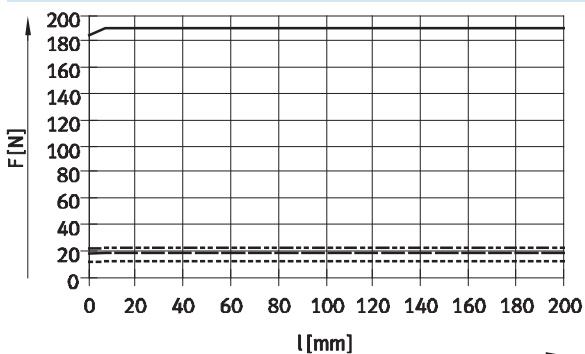
Continuous feed force at ambient temperature:

- - - - - from 23 °C
 ——— from 30 °C
 - - - - - from 40 °C

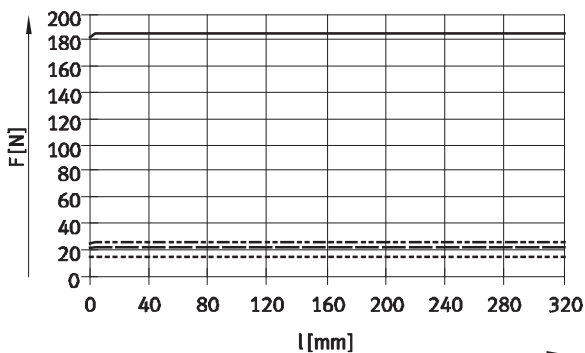
DNCE-40-100



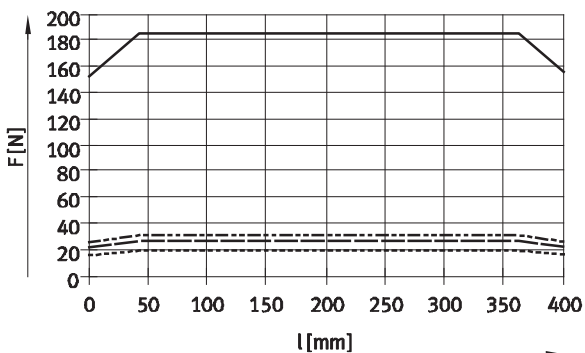
DNCE-40-200



DNCE-40-320



DNCE-40-400






Electric cylinders DNCE-LAS, with linear motor

Technical data

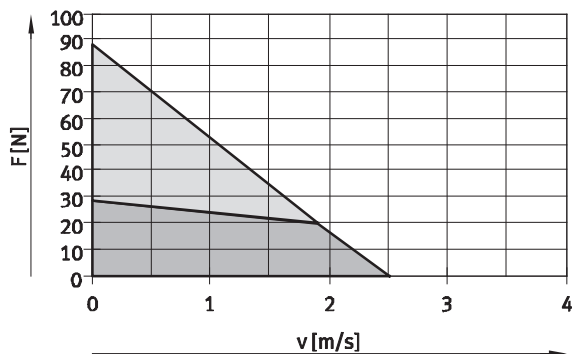
Feed force F as a function of speed v

The graphs are based on practical values under the following conditions:

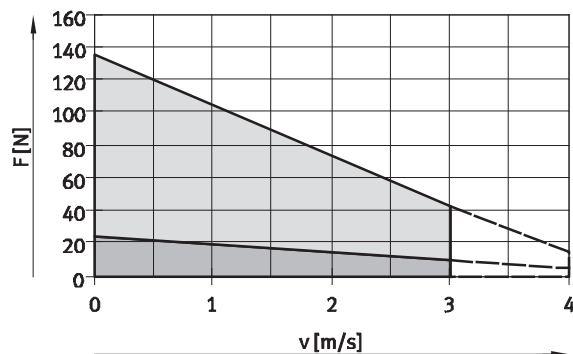
- Stroke centre of the electric cylinder
- Friction taken into account
- Standard temperature of 23 °C
- Max. motor temperature of 70 °C

-  Peak feed force
-  Continuous feed force
-  Non-permissible range

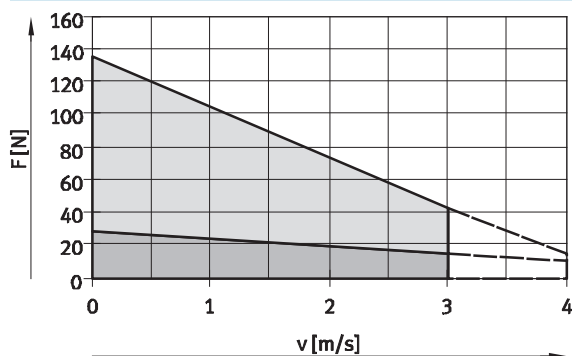
DNCE-32-100



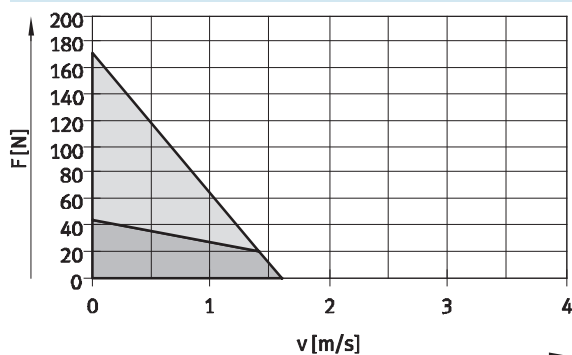
DNCE-32-200



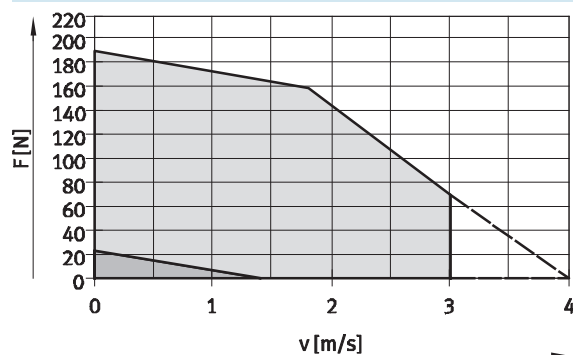
DNCE-32-320



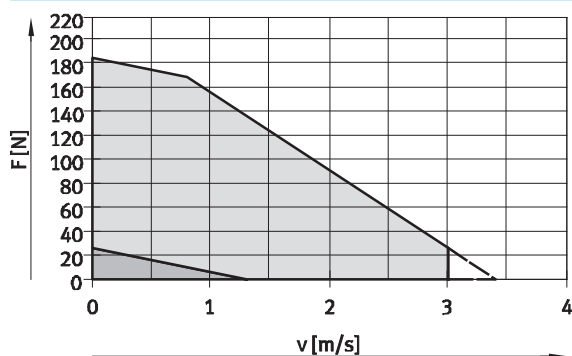
DNCE-40-100



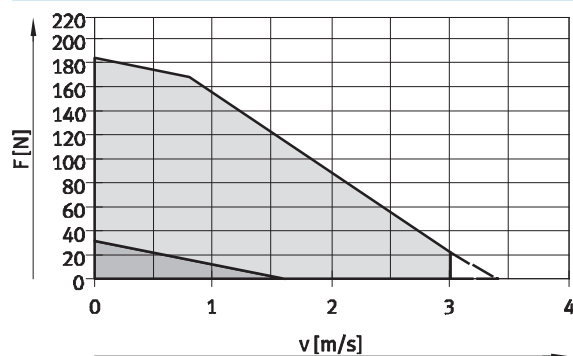
DNCE-40-200



DNCE-40-320



DNCE-40-400



Electric cylinders DNCE-LAS, with linear motor

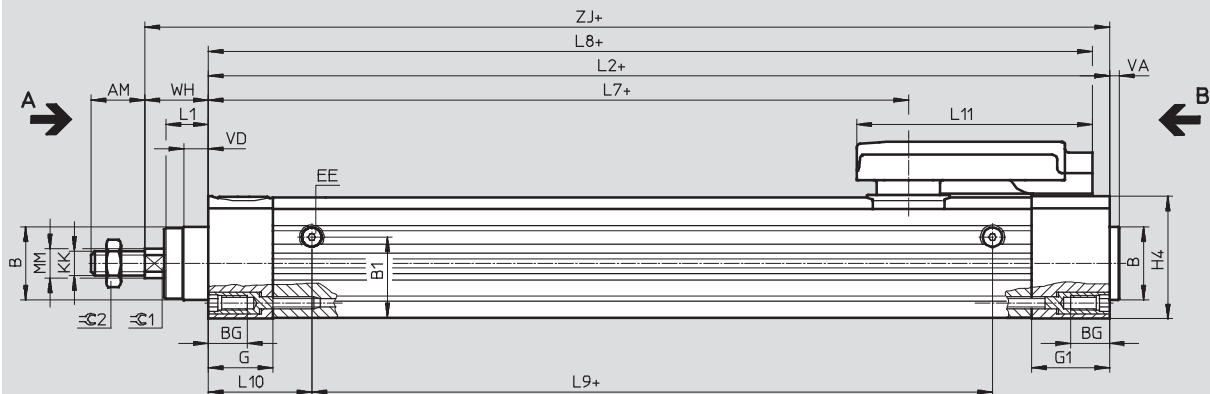
Technical data

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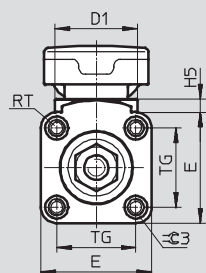
Dimensions

Download CAD Data → www.festo.com/us/cad

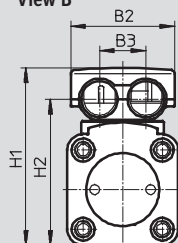
DNCE-...



View A



View B



+ = plus stroke length

| Size | AM | B Ø d11 | B1 | B2 | B3 | BG | D1 Ø | E | EE | G | G1 |
|------|----|---------------|----|------|----|----|---------|------|----|------|----|
| 32 | 22 | 30 | 33 | 42.6 | 19 | 16 | 34 | 45.5 | M5 | 26.5 | 32 |
| 40 | 24 | 35 | 38 | 42.6 | 19 | 16 | 34 | 54 | M5 | 26.5 | 32 |

| Size | H1 | H2 | H4 | H5 | KK | L1 | L2 | L7 | L8 | L9 | L10 |
|------|------|------|------|-----|----------|------|-----|-------|-----|-------|------|
| 32 | 72.8 | 59.8 | 50.3 | 5.5 | M10X1.25 | 18 | 270 | 187.5 | 263 | 179.5 | 42.5 |
| 40 | 81.3 | 68.3 | 58.7 | 5.5 | M12X1.25 | 21.3 | 341 | 258.5 | 334 | 240.5 | 47.5 |

| Size | L11 | MM Ø | RT | TG | VA | VD | WH | ZJ | ∅1 | ∅2 | ∅3 |
|------|------|---------|----|------|----|------|--------------------|---------------------|----|----|----|
| 32 | 96.8 | 12 | M6 | 32.5 | 4 | 10 | 26 _{-3,3} | 296 _{-3,3} | 10 | 17 | 6 |
| 40 | 96.8 | 16 | M6 | 38 | 4 | 10.3 | 30 _{-3,1} | 371 _{-3,1} | 13 | 19 | 6 |

Electric cylinders DNCE-LAS, with linear motor

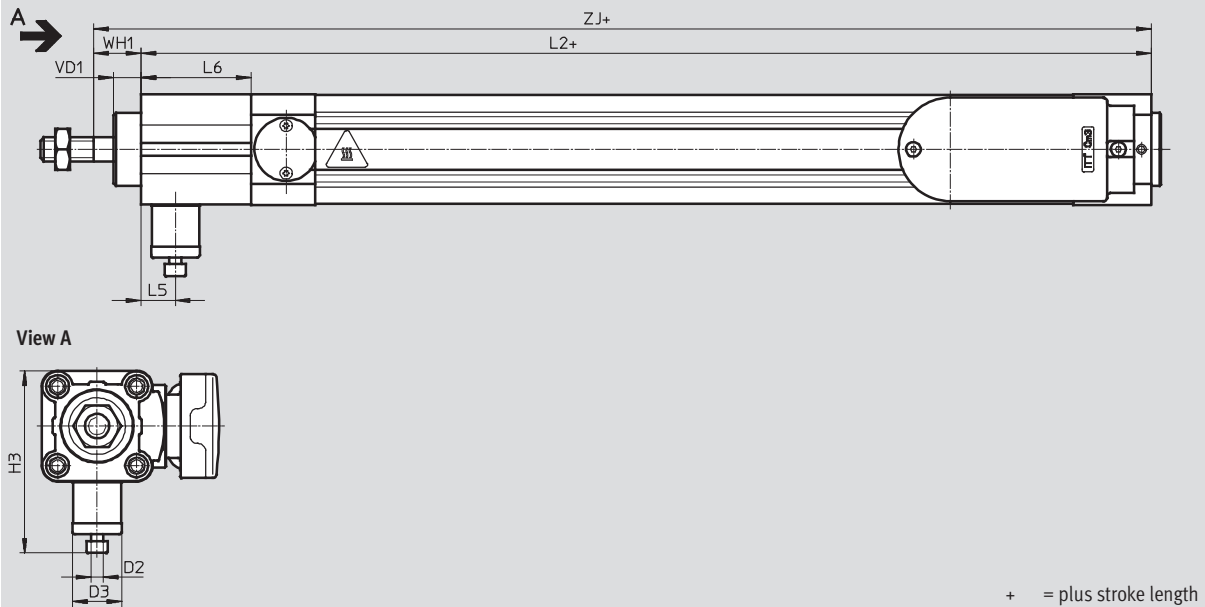
Technical data

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Dimensions

Download CAD Data → www.festo.com/us/cad

DNCE-...C – With clamping unit



| Size | D2 | D3 Ø | H3 | L2 | L5 | L6 | VD1 | WH1 | ZJ |
|------|------|---------|------|-----|----|----|------|----------|-----------|
| 32 | M5 | 20 | 67.3 | 315 | 14 | 45 | 11.5 | 19.5-3.3 | 334.5-3.3 |
| 40 | G1/8 | 24 | 88 | 394 | 16 | 53 | 11.5 | 20-3.1 | 414-3.1 |

Electric cylinders DNCE-LAS, with linear motor

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Ordering data – Modular products

| Ordering table | | | | | |
|--------------------------------|-------------------|---------------|------------|-------------|------------|
| Size | 32 | 40 | Conditions | Code | Enter code |
| M Module No. | 562830 | 562831 | | | |
| Function | Electric cylinder | | | DNCE | DNCE |
| Size | 32 | 40 | | -... | |
| Stroke [mm] | 100 | 100 | | -... | |
| | 200 | 200 | | | |
| | 320 | 320 | | | |
| | - | 400 | | | |
| Drive type | Linear motor | | | -L | -L |
| Motor technology | AC synchronous | | | AS | AS |
| Cable outlet direction | To the rear | | | -H | |
| | To the front | | | -F | |
| | To the left | | | -L | |
| | To the right | | | -R | |
| O Clamping unit | Attached | | | -C | |
| Protection class for electrics | IP65 | | | -S1 | |

Transfer order code

| | | | | | | | | | | | | | | | |
|--|------|---|--|---|--|---|---|--|----|---|--|---|--|---|--|
| | DNCE | - | | - | | - | L | | AS | - | | - | | - | |
|--|------|---|--|---|--|---|---|--|----|---|--|---|--|---|--|

Electric cylinders DNCE-LAS, with linear motor

Accessories

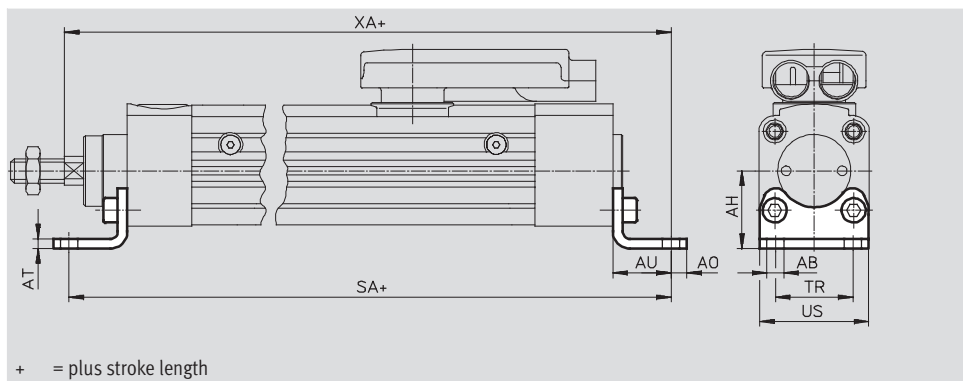
Foot mounting HNC/CRHNC

Material:

HNC: Galvanised steel

CRHNC: High-alloy steel

Free of copper, PTFE and silicone



Dimensions and ordering data

| For size | AB Ø | AH | AO | AT | AU | SA | | TR | US | XA | |
|----------|---------|----|-----|----|----|-----|-----|----|----|-----|-------|
| [mm] | | | | | | | -C | | | | -C |
| 32 | 7 | 32 | 6.5 | 4 | 24 | 318 | 363 | 32 | 45 | 320 | 358.5 |
| 40 | 10 | 36 | 9 | 4 | 28 | 397 | 450 | 36 | 54 | 399 | 442 |

| For size [mm] | Basic version | | | | High corrosion protection | | | |
|------------------|-------------------|---------------|---------------|---------------|---------------------------|---------------|---------------|-----------------|
| | CRC ¹⁾ | Weight [g] | Part No. | Type | CRC ¹⁾ | Weight [g] | Part No. | Type |
| 32 | 2 | 144 | 174369 | HNC-32 | 4 | 139 | 176937 | CRHNC-32 |
| 40 | 2 | 193 | 174370 | HNC-40 | 4 | 188 | 176938 | CRHNC-40 |

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

Corrosion resistance class 4 according to Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required

Electric cylinders DNCE-LAS, with linear motor

Accessories

FESTO

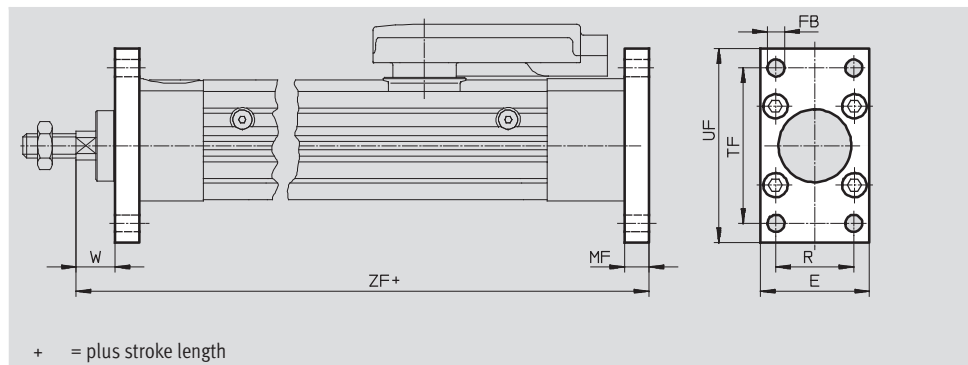
Flange mounting FNC/CRFNG

Material:

FNC: Galvanised steel

CRFNG: High-alloy steel

Free of copper, PTFE and silicone



| Dimensions and ordering data | | | | | | | | | | |
|------------------------------|----|---------|----|----|----|----|----|-----|-----|-------|
| For size | E | FB Ø | MF | R | TF | UF | W | | ZF | |
| [mm] | | H13 | | | | | | -C | | -C |
| 32 | 45 | 7 | 10 | 32 | 64 | 80 | 16 | 9.5 | 306 | 344.5 |
| 40 | 54 | 9 | 10 | 36 | 72 | 90 | 20 | 10 | 381 | 424 |

| For size | Basic version | | | | High corrosion protection | | | |
|----------|-------------------|---------------|---------------|---------------|---------------------------|---------------|---------------|-----------------|
| | CRC ¹⁾ | Weight [g] | Part No. | Type | CRC ¹⁾ | Weight [g] | Part No. | Type |
| [mm] | | | | | | | | |
| 32 | 1 | 221 | 174376 | FNC-32 | 4 | 240 | 161846 | CRFNG-32 |
| 40 | 1 | 291 | 174377 | FNC-40 | 4 | 300 | 161847 | CRFNG-40 |

1) CRC1: Corrosion resistance class to Festo standard 940070

Components with light corrosion exposure. Protection for transport and storage. Components without significant decorative function or surface, e.g. installed out of sight internally or behind covers.

Corrosion resistance class 4 according to Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required

Electric cylinders DNCE-LAS, with linear motor

Accessories

Trunnion flange ZNCF/CRZNG

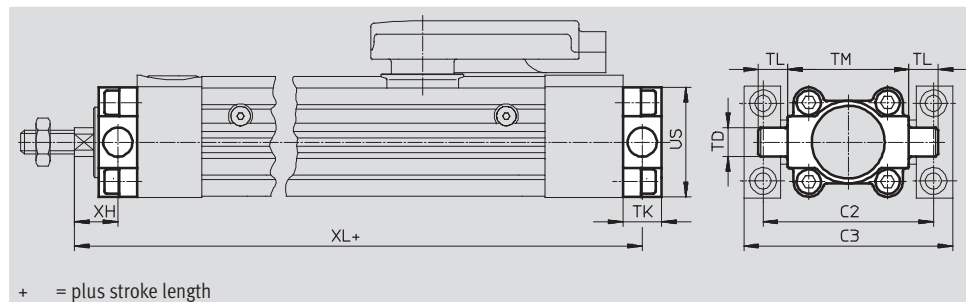
Material:

ZNCF: Stainless steel casting

CRZNG: Electropolished special steel

casting

Free of copper, PTFE and silicone



Dimensions and ordering data

| For size | C2 | C3 | TD Ø e9 | TK | TL | TM | US | XH | | XL | |
|----------|----|-----|---------------|----|----|----|----|----|------|-----|-------|
| [mm] | | | | | | | | | -C | | -C |
| 32 | 71 | 86 | 12 | 16 | 12 | 50 | 45 | 18 | 11.5 | 304 | 342.5 |
| 40 | 87 | 105 | 16 | 20 | 16 | 63 | 54 | 20 | 10 | 381 | 424 |

| For size [mm] | Basic version | | | | High corrosion protection | | | |
|------------------|-------------------|---------------|---------------|----------------|---------------------------|---------------|---------------|-----------------|
| | CRC ¹⁾ | Weight [g] | Part No. | Type | CRC ¹⁾ | Weight [g] | Part No. | Type |
| 32 | 2 | 130 | 174411 | ZNCF-32 | 4 | 150 | 161852 | CRZNG-32 |
| 40 | 2 | 240 | 174412 | ZNCF-40 | 4 | 260 | 161853 | CRZNG-40 |

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

Corrosion resistance class 4 according to Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required

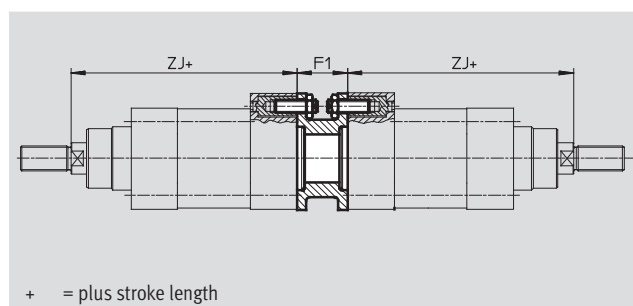
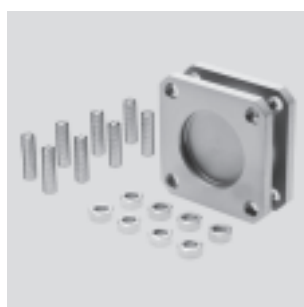
Multi-position kit DPNC

Material:

Flange: Wrought aluminium alloy

Threaded studs, hex nuts:

Galvanised steel



Dimensions and ordering data

| For size [mm] | F1 | ZJ | | Weight [g] | Part No. | Type |
|------------------|----|-----|-------|---------------|---------------|----------------|
| | | | -C | | | |
| 32 | 27 | 296 | 334.5 | 85 | 174418 | DPNC-32 |
| 40 | 27 | 371 | 414 | 115 | 174419 | DPNC-40 |

Electric cylinders DNCE-LAS, with linear motor

Accessories

FESTO

Trunnion support LN2G

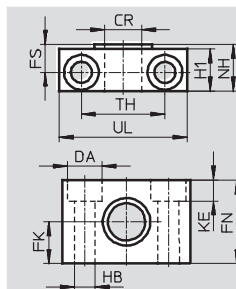
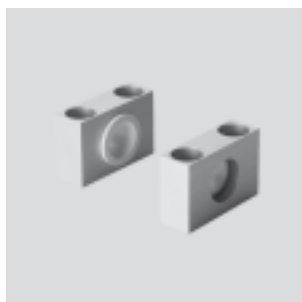
Material:

Trunnion support:

Anodised aluminium

Plain bearing: Plastic

Free of copper, PTFE and silicone



Dimensions and ordering data

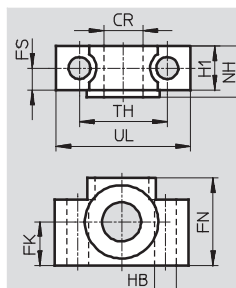
| For size | CR | DA | FK | FN | FS | H1 | HB | KE | NH | TH | UL | CRC ¹⁾ | Weight | Part No. | Type |
|----------|----|----|----|----|------|----|-----|-----|----|------|----|-------------------|--------|--------------|-------------------|
| [mm] | Ø | Ø | Ø | | | | Ø | | | ±0.2 | | | [g] | | |
| 32 | 12 | 11 | 15 | 30 | 10.5 | 15 | 6.6 | 6.8 | 18 | 32 | 46 | 2 | 83 | 32959 | LN2G-32 |
| 40 | 16 | 15 | 18 | 36 | 12 | 18 | 9 | 9 | 21 | 36 | 55 | 2 | 129 | 32960 | LN2G-40/50 |

Trunnion support CRLN2G

Material:

High-alloy steel

Free of copper, PTFE and silicone



Dimensions and ordering data

| For size | CR | FK | FN | FS | H1 | HB | NH | TH | UL | CRC ¹⁾ | Weight | Part No. | Type |
|----------|----|----|----|------|----|-----|----|------|----|-------------------|--------|---------------|---------------------|
| [mm] | Ø | Ø | | | | Ø | | ±0.2 | | | [g] | | |
| 32 | 12 | 15 | 30 | 10.5 | 15 | 6.6 | 18 | 32 | 46 | 4 | 205 | 161874 | CRLN2G-32 |
| 40 | 16 | 18 | 36 | 12 | 18 | 9 | 21 | 36 | 55 | 4 | 323 | 161875 | CRLN2G-40/50 |

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

Corrosion resistance class 4 according to Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required

Electric cylinders DNCE-LAS, with linear motor

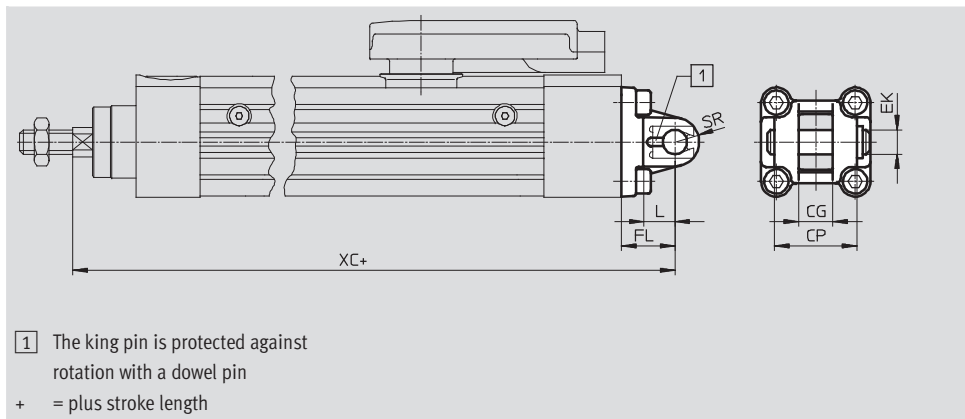
Accessories

Swivel flange SNC

Material:

Die-cast aluminium

Free of copper, PTFE and silicone



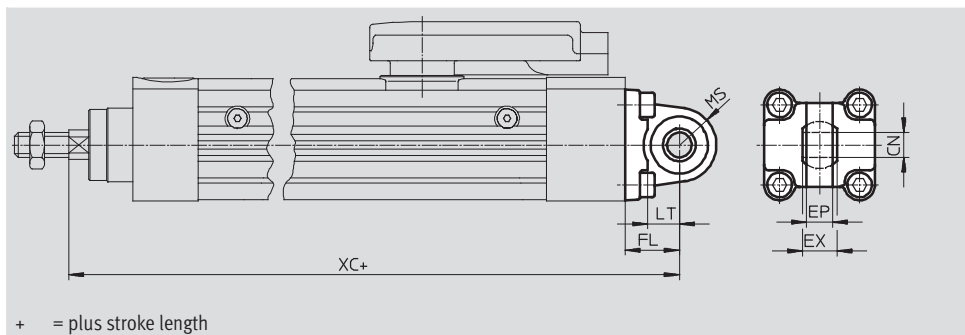
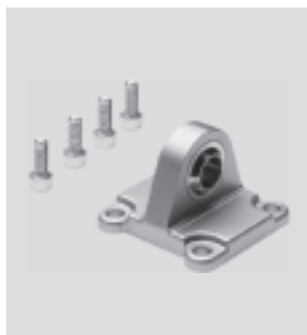
| Dimensions and ordering data | | | | | | | | | | | |
|------------------------------|-----|-----|----|------|----|----|-----|-------|-------------------|--------|----------------------|
| For size | CG | CP | EK | FL | L | SR | XC | | CRC ¹⁾ | Weight | Part No. Type |
| [mm] | H14 | h14 | ∅ | ±0.2 | | | | -C | | [g] | |
| 32 | 14 | 34 | 10 | 22 | 13 | 10 | 318 | 356.5 | 2 | 90 | 174383 SNC-32 |
| 40 | 16 | 40 | 12 | 25 | 16 | 12 | 396 | 439 | 2 | 120 | 174384 SNC-40 |

Swivel flange SNCS

Material:

Die-cast aluminium

Free of copper, PTFE and silicone



| Dimensions and ordering data | | | | | | | | | | | |
|------------------------------|---------|------|----|------|----|----|-----|-------|-------------------|--------|-----------------------|
| For size | CN | EP | EX | FL | LT | MS | XC | | CRC ¹⁾ | Weight | Part No. Type |
| [mm] | ∅ H7 | +0.2 | | ±0.2 | | | | -C | | [g] | |
| 32 | 10 | 10.5 | 14 | 22 | 13 | 15 | 318 | 356.5 | 2 | 85 | 174397 SNCS-32 |
| 40 | 12 | 12 | 16 | 25 | 16 | 17 | 396 | 439 | 2 | 125 | 174398 SNCS-40 |

1) Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

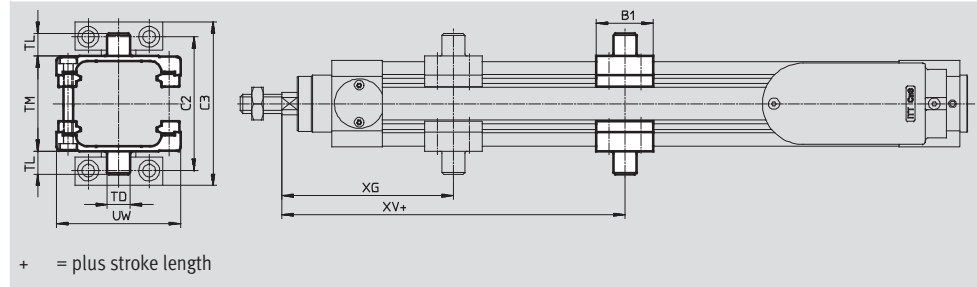
Electric cylinders DNCE-LAS, with linear motor

Accessories

FESTO

Trunnion mounting kit ZNCM

Material:
Tempered steel



Note

The kit can be mounted axially anywhere on the cylinder barrel between the positions XG and XV+stroke.



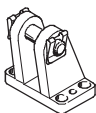
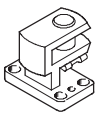
The kit can only be mounted as shown in the drawing and not turned by 90°. The bolt on the top side must be removed for attachment.



| Dimensions and ordering data | | | | | | | | | |
|------------------------------|----|----|-----|---------------|----|----|----|-----|-----|
| For size | B1 | C2 | C3 | TD Ø e9 | TL | TM | UW | XG | XV |
| [mm] | | | | | | | | | |
| 32 | 30 | 71 | 86 | 12 | 12 | 50 | 65 | 90 | 80 |
| 40 | 32 | 87 | 105 | 16 | 16 | 63 | 75 | 100 | 150 |

| For size | Max. tightening torque | CRC ¹⁾ | Weight | Part No. | Type |
|----------|------------------------|-------------------|--------|----------|---------|
| [mm] | [Nm] | | [g] | | |
| 32 | 4+1 | 2 | 224 | 163525 | ZNCM-32 |
| 40 | 8+1 | 2 | 396 | 163526 | ZNCM-40 |

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

| Ordering data – Mounting attachments | | | | Technical data → Internet: clevis foot | | | |
|---|----------|----------|---------|---|----------|----------|----------|
| Designation | For size | Part No. | Type | Designation | For size | Part No. | Type |
| Clevis foot LSNG | | | | Clevis foot LSNSG | | | |
|  | 32 | 31740 | LSNG-32 |  | 32 | 31747 | LSNSG-32 |
| | 40 | 31741 | LSNG-40 | | 40 | 31748 | LSNSG-40 |
| Clevis foot LBG | | | | Right-angle clevis foot LQG | | | |
|  | 32 | 31761 | LBG-32 |  | 32 | 31768 | LQG-32 |
| | 40 | 31762 | LBG-40 | | 40 | 31769 | LQG-40 |

| Ordering data – Piston rod attachments | | | | Technical data → Internet: piston rod attachments | | | |
|---|----------|----------|--------------|---|----------|----------|--------------|
| Designation | For size | Part No. | Type | Designation | For size | Part No. | Type |
| Rod eye SGS | | | | Rod clevis SGA | | | |
|  | 32 | 9261 | SGS-M10x1,25 |  | 32 | 32954 | SGA-M10x1,25 |
| | 40 | 9262 | SGS-M12x1,25 | | 40 | 10767 | SGA-M12x1,25 |

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