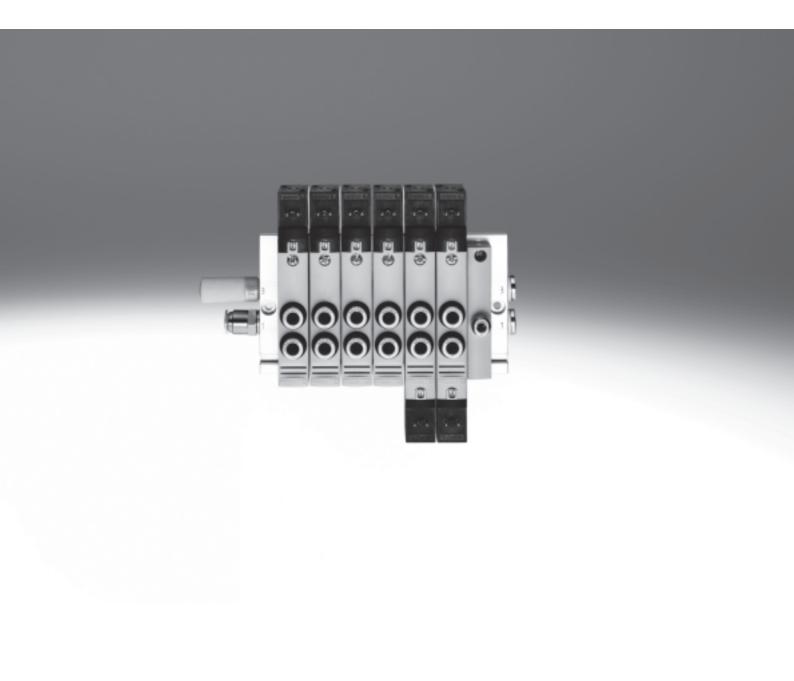
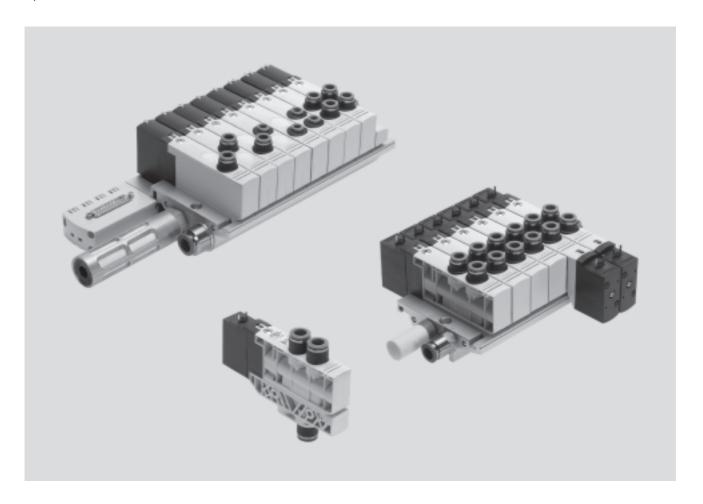
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Kev features



Innovative

- Valve terminal for a wide range of pneumatic applications
- Standardised from the individual valve to the multi-pin plug
- Great flexibility during planning, assembly and operation
- Selectable valve functions; 3/2 and 4/2-way function also suitable for vacuum applications
- Wide selection of optimally tailored accessories for flow rates from 200 to 1,000 l/min

Versatile

- Room for expansion with 2 ... 16 valve positions on one valve terminal
- Use of individual valves in combination with an individual sub-base
- Flexibility of the pneumatic working lines provides a practical solution to different requirements
- Two pressure zones (additional zones on request)
- Large pressure range -0.9 ... 8 bar
- Extensive operating voltage range from 12 V DC to 230 V AC

Reliable

- Manual override
- Durable thanks to tried-and-tested piston spool valves
- Sturdy thanks to the polymer housing and metal manifold rail
- Fast troubleshooting thanks to an LED signal status display in the plug socket with cable or on the valve in the case of the design with multi-pin plug

Easy to mount

- Ready-to-install and tested unit
- Lower ordering, installation and commissioning costs
- Secure mounting on wall or H-rail

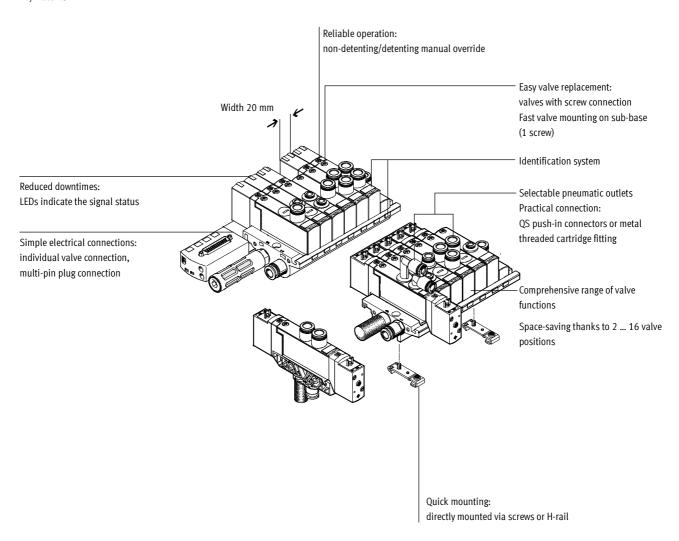


Valve terminals are available for 4, 6, 8, 10, 12 and 16 valve positions in connection size $G\frac{1}{2}$. On the version

with 16 valve positions, only single solenoid valves can be mounted from the ninth valve position onwards.



Kev features



Equipment options

Valve functions

- 3/2-way valve, normally open
- 3/2-way valve, normally closed
- 4/2-way valve, single solenoid
- 4/2-way valve, double solenoid

Electrical connection options

Individual connection/individual valve connection

- 2 ... 16 valve positions with manifold rail
- 2 ... 32 solenoid coils
- Via plug socket with cable with either LED or illuminating seal

Multi-pin plug

- 4 ... 16 valve positions/ max. 24 solenoid coils
- Sub-D

Valve terminal configurator

A valve terminal configurator is available to help you select a suitable valve terminal VTUB. This makes it much easier to order the right product. Valve terminals type 24

VTUB are ordered via an ident. code. All valve terminals are supplied fully assembled and individually tested. This reduces assembly and installation time to a minimum.

Ordering system for valve terminal type 24 VTUB

- Individual electrical connection
- Electrical multi-pin plug connection
- → Internet: vtub

Download CAD data → www.festo.com



Key features

Pilot air supply module



The pilot air supply module is included in the scope of delivery of the manifold rail.

The pilot air supply module for internal or external pilot air supply ensures even greater flexibility.

Manifold rail



The manifold rail features a groove into which the semi in-line valves are latched and secured with just one screw

The valve functions 4/2-way single solenoid, 4/2-way double solenoid, 3/2-way normally closed and 3/2-way normally open are available. All semi in-line valves can be supplied with cartridges QSP for tubing

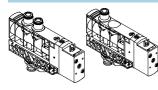
diameters 4, 6, 8 and 10. 4/2-way valves are also supplied without cartridges, allowing users to fit cartridges of their choice or blanking plugs.

Pressure zone supply module



The pressure zone supply module occupies one valve position and can be used as an additional supply or for supplying a pressure zone.

Individual valve



An individual valve can be ordered as an in-line valve (comprising semi in-line valve and sub-base ready assembled) in all functions. Tubing

diameters 6 and 8 can be selected here.

The in-line valve, however, can also be assembled using an individual

sub-base and semi in-line valve. All tubing diameters and the variant without cartridge are available in this case.

Blanking plate



Plate without valve function for reserving valve positions on a valve terminal.

Valves and blanking plates are attached to the manifold rail using one screw.

Sub-base



Individual sub-bases can be equipped with any valve.

Electrical connection is by means of a standardised connector plug, square design to EN 175301-803, type C. Pre-assembled plug sockets with cable or plugs for self-assembly are offered for this.



Key features – Pneumatic components

Pneumatic connection

Supply and exhaust

The valves are supplied pneumatically via manifold rails or individual sub-bases.

The manifold rails contain common lines for compressed air supply, exhaust and pilot exhaust for all valves.

The common lines can be connected

- at the left (code L),
- at the right (code R) or
- at both ends (no code).

Pilot air supply

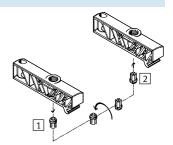
In-line valves are available with internal and external pilot air supply. With semi in-line valves the mounting position of the insert in the sub-base determines whether the valves are actuated internally or externally.

Internal pilot air supply

Internal pilot air supply can be selected if the supply pressure is between 2 and 8 bar. The pilot air supply is branched from duct 1 in the pressure zone supply module in this case.

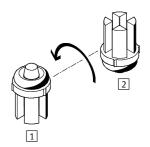
External pilot air supply

External pilot air supply must be used if the supply pressure is between -0.9 and +2 bar. The pilot air supply is supplied via port 12/14 of the pressure zone supply module in this case.



If the selector is installed as shown in position 1, it means that the pilot air supply will be branched internally from duct 1.

If the selector is turned 180° and installed as shown in position 2, it means that the valve manifold is set to external pilot air supply.



Solenoid valves VUVB/valve terminals type 24 VTUB Product range overview – Individual valves and manifold valves



Function	Version	Туре	Nominal flow rate	Pneumatic connection	Operating voltage	Semi in-line	In-line valve	Pilot air su	pply	→ Page/ Internet
			[l/min]		[V]	valve		Internal	External	
3/2-way valves	Single solenoid	valve for individual (connection ar	nd valve manif	old					
		VUVBM32	200	QS-4	24 DC 110 AC	•	-	-		14
			500	QS-6	230 AC 12 DC/24 AC	•	•	•	•	
			800	QS-8		•	•	•	•	
			1,000	QS-10			-	-	•	
			1,000	QX ¹⁾	=	•	-	-	•	

Function	Version	Туре	Nominal flow rate			Semi in-line	In-line valve	Pilot air su	ıpply	→ Page/ Internet
			[l/min]		[V]	valve		Internal	External	
4/2-way	Single solenoi	d valve for individua	l connection a	nd valve mani	fold					
valves		VUVBM42	200	QS-4	24 DC 110 AC	-	-	_	-	14
			500	QS-6	230 AC 12 DC/24 AC	•	•	•	•	
			800	QS-8		•	•	•	•	
			1,000	QS-10		•	-	-	•	
			1,000	QX ¹⁾		•		-	•	
	Double soleno	id valve for individua	l connection	and valve man	ifold	1	1	-	1	1
		VUVBB42	200	QS-4	24 DC 110 AC	-	-	-	•	14
			500	QS-6	230 AC 12 DC/24 AC	-	•	•	•	
			800	QS-8		•	•	•	•	
			1,000	QS-10		-	-	-	•	
			1,000	QX ¹⁾			-	-		

¹⁾ Cartridge not included

Solenoid valves VUVB/valve terminals type 24 VTUB Product range overview – Terminal valves



Function	Version	"	Nominal flow rate [l/min]	Pneumatic connection	Operating voltage [V]	Semi in-line valve	Pilot air supply External	→ Page/ Internet
3/2-way valves	Single solenoid	valve for valve termi	nal with electrical n	nulti-pin plug connec	tion			
		VUVBM32	200	QS-4	24 DC			35
			500	QS-6		•	•	
			800	QS-8			•	
			1,000	QS-10				•
			1,000	QX1)			•	

Function	Version	Туре	Nominal flow rate [l/min]	Pneumatic connection	Operating voltage [V]	Semi in-line valve	Pilot air supply External	→ Page/ Internet
4/2-way	Single soleno	id valve for valve terr	ninal with electrica	l multi-pin plug coi	nnection			
valves		VUVBM42	200	QS-4	24 DC	•	•	35
			500	QS-6		•	•	
			800	QS-8		•	•	
			1,000	QS-10		•	•	
			1,000	QX ¹⁾		•	•	
	Double solene	oid valve for valve ter	minal with electrica	al multi-pin plug co	nnection			
		VUVBB42	200	QS-4	24 DC	•	•	35
			500	QS-6		•	•	
			800	QS-8		•	•	
			1,000	QS-10		•	•	
			1,000	QX ¹⁾		•	•	

¹⁾ Cartridge not included

Solenoid valves VUVB/valve terminals type 24 VTUB Product range overview



Function	Version	Туре	Pneumatic connection	Val	ve po	sitio	15									Pilot air	supply	→ Page/ Internet
				2	3	4	5	6	7	8	9	10	11	12	16	Internal	External	
Manifold rail	For valve manif		al electrical connec	tion														
		VABM	G1/4	•	•	-	•	•	-	•	•	•	•	-	-	•	•	23
		VABM	G1/2		•		•			•	•		•	-		•	•	24
	For valve termin	nal with electrical	multi-pin plug coi	necti	ion													
		VABMM1	G1/2	-	-	-	-	•	-	•	_	•	-			•	•	41
	l., .	1-	Dil	•														
Function	Version	Туре	Pilot air supp Internal	Pilot air supply Internal External					→ Page/ Internet									
Sub-base	Individual valve	<u> </u>									J. (C)							
		VABS			•										•			25
Function	Version	Туре	Pneumatic co	Pneumatic connection Use						→ Page/ Internet								
Pressure zone supply module		VABF	QS-10	QS-10 For additional supply to the manifold rail						43								
Function	Version	Туре	Use							→ Page/ Internet								
Blanking plate		VABB	For covering v	acant	t posi	tions												44
		_																
Function	Version	Туре	Use															→ Page/ Internet
Separator		VABD	For duct sepa	ratior	1													44
Function	Version	Туре	Use															→ Page/ Internet
H-rail mounting kit		VAME	For mounting	on th	e H-r	ail NF	RH-3 !	5-200	00									49
Function	Version	Туре	Туре						→ Page/ Internet									
Cartridge							48											
Function	Version						→ Page/ Internet											
Adapter							49											

Peripherals overview



Overview - Solenoid valve VUVB

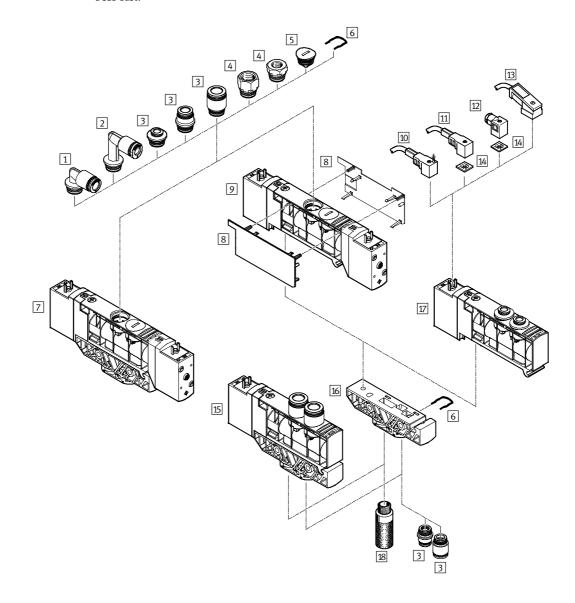
Individual position with individual electrical connection

These peripherals are ordered via individual parts/accessories.

An individual valve can be ordered as an in-line valve or as a fully assembled semi in-line valve on a sub-base.

The in-line valve is available with 6 or 8 mm push-in connectors. The semi in-line valve on sub-base is available

with 4, 6, 8 or 10 mm push-in connectors or as a variant without cartridge.





Peripherals overview

Acce	essories		
		Brief description	→ Page/Internet
1	Cartridge	For connecting compressed air tubing with standard O.D.	48
	QSPL		
2	Cartridge	For connecting compressed air tubing with standard O.D.	48
	QSPLL		
3	Cartridge	For connecting compressed air tubing with standard O.D.	48
	QSP		
4	Adapter	-	49
	NPFA		
5	Blanking plug	For sealing the pneumatic connections on the valve	49
	QSPC18		
6	Clamping spring	For fitting cartridges and blanking plugs	-
		(included in the scope of delivery of the cartridge QSP and the blanking plug QSPC18)	
7	Double solenoid valve	In-line valve	20
	VUVB-LB		
8	Cover for valve housing	-	46
	VAMC Double solenoid valve	Court to the control	4.4
9	VUVB-SB	Semi in-line valve	14
[40]		For indication the signal status	50
10	KMEB-1LED	For indicating the signal status	50
11		Can be used up to 230 V	50
ΙΉ	KMEB-1-230AC	Can be used up to 250 v	50
12	Plug socket	_	50
<u> </u>	MSSD-EB		
13		For indicating the signal status	50
	KMEB-2-24		
14	Illuminating seal	For indicating the signal status	50
	MEB-LD		
15	Single solenoid valve	In-line valve	20
	VUVB-LM		
16	Sub-base	For individual valve	47
	VABS-B6-PB		
17	Single solenoid valve	Semi in-line valve	20
	VUVB-SM		
18	Silencer	For fitting in exhaust ports	49
	U, UC		

Peripherals overview

Overview - Solenoid valve VUVB

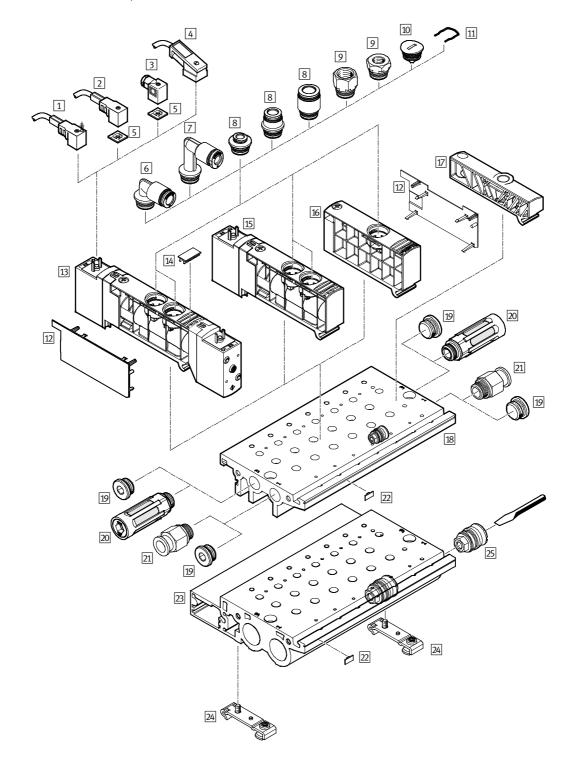
Manifold assembly/valve terminal with individual electrical connections

• "Individual connection type" code:

Valve terminals with individual electrical connections are available in gradations from 2 to max. 16 valve positions.

Valve positions can either be fitted with a valve or a blanking plate for future expansions.

In total up to 32 solenoid valves can be actuated.

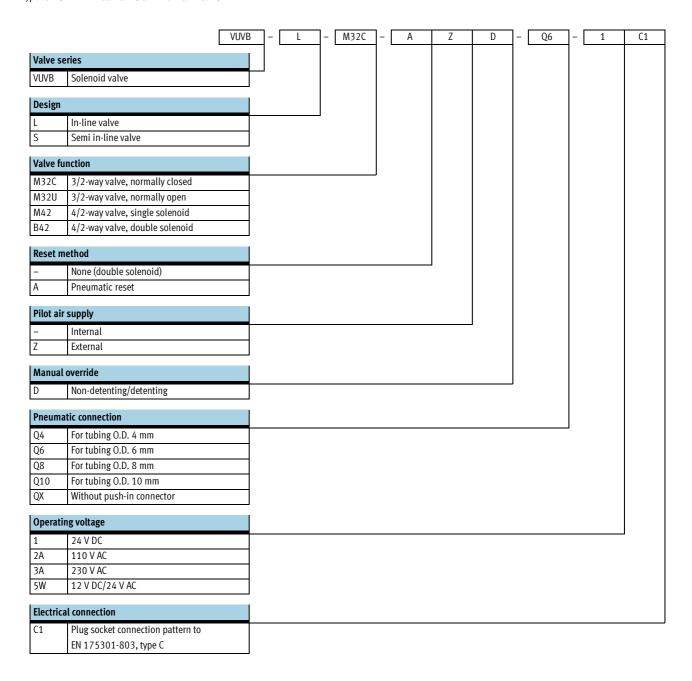


Peripherals overview

Acce	ccessories								
,,,,,,		Brief description	→ Page/Internet						
1	Plug socket with cable with LED	For indicating the signal status	50						
L±1	KMEB-1LED	For marcaring the signar status	30						
2	Plug socket with cable	Can be used up to 230 V	50						
	KMEB-1-230AC	Can be assa up to 250 i							
3	Plug socket	-	50						
	MSSD-EB								
4	Plug socket with cable with LED	For indicating the signal status	50						
	KMEB-2-24								
5	Illuminating seal	For indicating the signal status	50						
	MEB-LD								
6	Cartridge	For connecting compressed air tubing with standard O.D.	48						
	QSPL								
7	Cartridge	For connecting compressed air tubing with standard O.D.	48						
	QSPLL								
8	Cartridge	For connecting compressed air tubing with standard O.D.	48						
	QSP								
9	Adapter	-	49						
	NPFA								
10	Blanking plug	For sealing the pneumatic connections on the valve	49						
	QSPC18								
11	Clamping spring	For fitting cartridges and blanking plugs	-						
F1		(included in the scope of delivery of the cartridge QSP and the blanking plug QSPC18)							
12	Cover for valve housing	-	46						
[42]	VAMC		20						
13	Double solenoid valve VUVBB	-	20						
14		For identifying the values	49						
14	Inscription label IBS-9x17	For identifying the valves	49						
15	Single solenoid valve	_	20						
E)	VUVBM		20						
16	Blanking plate/pressure zone supply	Pressure zone supply module VABF: with cartridge	43/44						
رکت	module	Blanking plate VABB: for vacant position, with blanking plug	1.57						
	VABF/VABB	op							
17	Pilot air supply module	For pilot air supply							
	,	(included in the scope of delivery of the manifold rail VABM)							
18	Manifold rail	Pneumatic connection G ¹ / ₄ ,	23						
	VABM-B6-E-G14	for connecting max. 12 valves							
19	Blanking plug	-	49						
	В								
20	Silencer	For fitting in exhaust ports	49						
	U, UC								
21	Push-in fitting	For connecting compressed air tubing with standard O.D.	48						
	QS								
22	Inscription label	For identifying the manifold rail	49						
	MH-BZ-80X								
23	Manifold rail	Pneumatic connection G½,	24						
	VABM-B6-E-G12	for connecting max. 16 valves							
24	H-rail mounting kit	For mounting on the H-rail NRH-35-2000	49						
	VAME								
25	Separator for pressure zones	For mounting in the manifold rail	44						
	VABD								

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Type codes – Individual valves and manifold valves

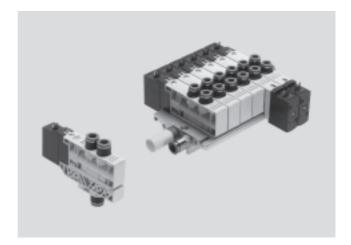


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Technical data – Individual valves and manifold valves

- **** - Voltage 12, 24 V DC 24, 110, 230 V AC

Pressure
-0.9 ... +8 bar



General technical data							
Valve function			3/2-way, single solenoid	4/2-way, single solenoid	4/2-way, double solenoid		
Design			Piston spool valve				
Sealing principle			Soft				
Actuation type			Electric				
Reset method			Pneumatic spring		-		
Type of control			Piloted				
Pilot air supply			Internal or external				
Direction of flow			Non-reversible				
Exhaust function			No flow control				
Manual override			Non-detenting, detenting				
Type of mounting			Via through-hole				
Mounting position			Any				
Nominal size		[mm]	7				
Standard nominal flow rate	qnN	[l/min]	200 (QS-4); 500 (QS-6); 800 (QS-8); 1,000 (QS-10)				
Width		[mm]	20				
Product weight	In-line valve	[g]	170	170	240		
	Semi in-line valve	[g]	150	150	220		

Operating and environmental conditions		
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium		Operation with lubricated medium possible (in which case lubricated operation will
		always be required)
Operating pressure	[bar]	-0.9 +8
Operating pressure for valve terminal with internal pilot air	[bar]	2 8
supply		
Pilot pressure	[bar]	2 8
Ambient temperature	[°C]	-5 +50
Temperature of medium	[°C]	-5 +50
Corrosion resistance class CRC		11)
Note on materials		RoHS-compliant

¹⁾ Corrosion resistance class 1 according to Festo standard 940 070 Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.



A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake

air getting into the valve (e.g. when operating a suction cup).

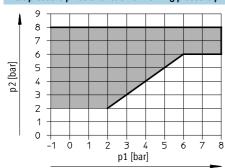
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Technical data – Individual valves and manifold valves

Electrical data			
Electrical connection			Plug, square design to EN 175301-803, type C
Nominal operating voltage	DC	[V]	12, 24
	AC	[V]	24, 110, 230
Permissible voltage fluctuations		[%]	±10
Electrical power consumption	12 V DC	[W]	1.4
	24 V DC	[W]	1.5
	24 V AC	[VA]	Pull: 3.1, hold: 2.2
	110 V AC	[VA]	Pull: 3.1, hold: 2.2
	230 V AC	[VA]	Pull: 3.1, hold: 2.2
Protection class to EN 60529			IP65 (in combination with plug socket)

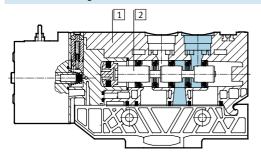
Valve switching times [ms]								
Valve function	3/2-way, single solenoid	4/2-way, single solenoid	4/2-way, double solenoid					
On	20	20	-					
Off	20	20	-					
Changeover	-	-	15					

Pilot pressure p2 as a function of working pressure p1

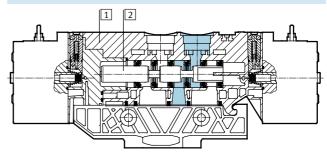


Materials

Sectional view – Single solenoid valve



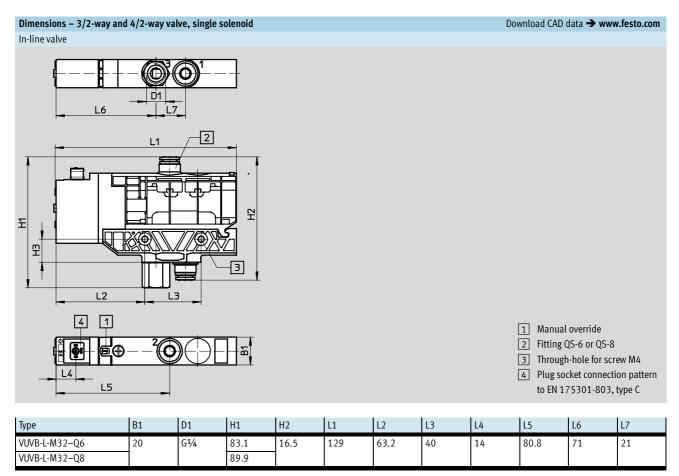
Sectional view – Double solenoid valve

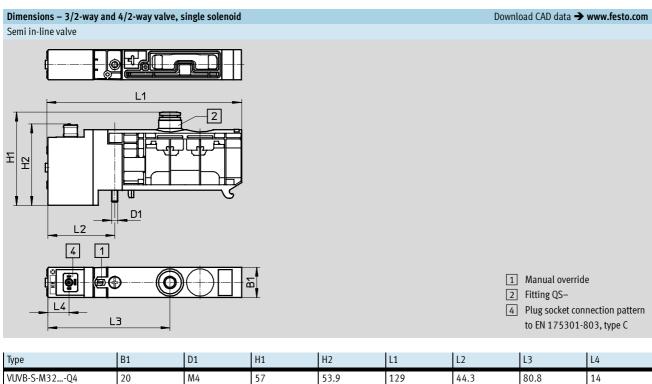


1	Housing	Reinforced polyamide
2	Piston spool	Wrought aluminium alloy
-	Seals	Nitrile rubber, hydrogenated nitrile rubber, fluoro elastomer

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Technical data – Individual valves and manifold valves





60

63

65

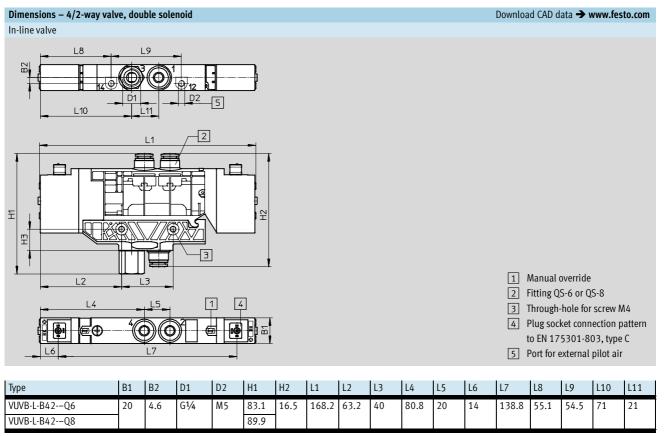
VUVB-S-M32...-Q6

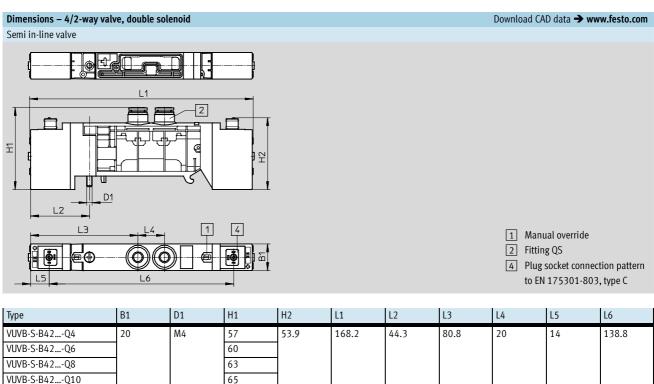
VUVB-S-M32...-Q8

VUVB-S-M32...-Q10

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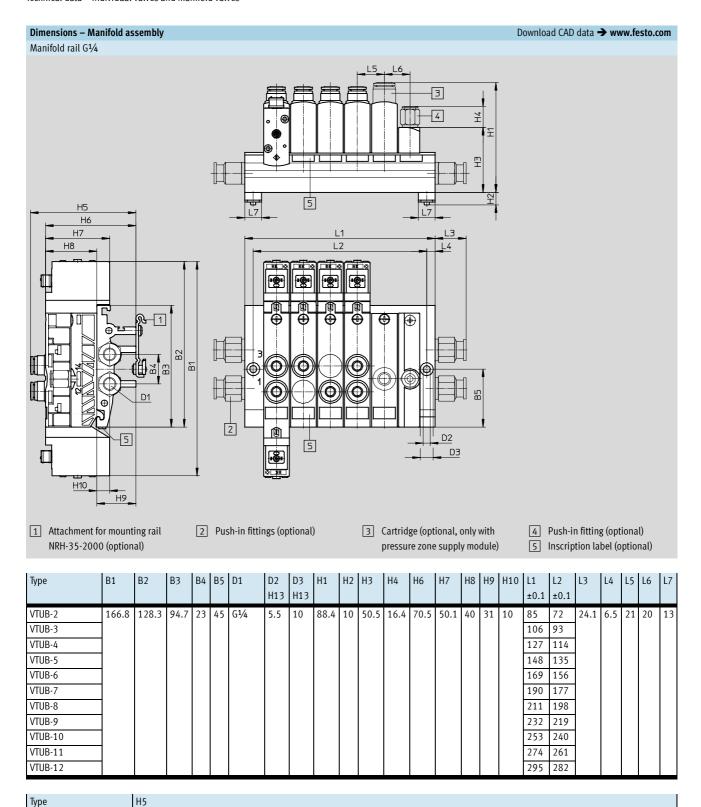
Technical data – Individual valves and manifold valves





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Technical data – Individual valves and manifold valves



74.6

74.7

81.7

85.5

QSPK-18-4

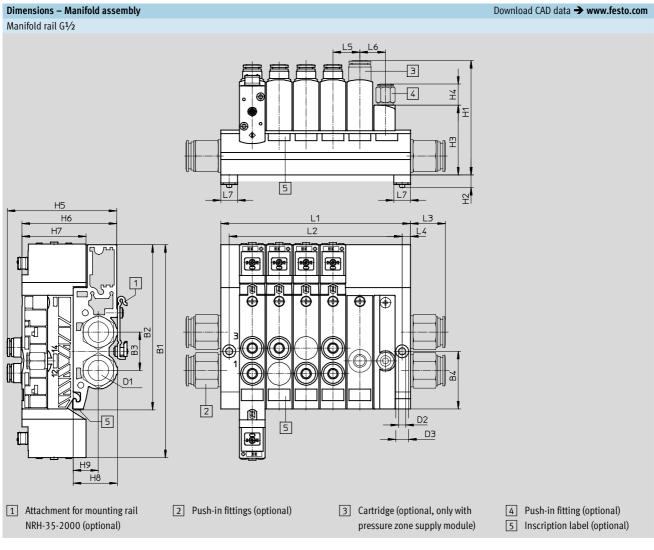
QSPK-18-6

QSPK-18-8

QSPK-18-10

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Technical data – Individual valves and manifold valves



Туре	B1	B2	В3	B4	D1	D2	D3	H1	H2	Н3	H4	Н6	H7	Н8	H9	L1	L2	L3	L4	L5	L6	L7
						H13	H13									±0.1	±0.1					
VTUB-2	166.8	129.1	30	45	G1/4	5.5	10	89.4	10	54.5	16.4	74	50.1	34.5	19.7	85	72	27.35	6.5	21	20	13
VTUB-3																106	93					
VTUB-4																127	114					
VTUB-5																148	135					
VTUB-6																169	156					
VTUB-7																190	177					
VTUB-8																211	198					
VTUB-9																232	219					
VTUB-10																253	240					
VTUB-11																274	261					
VTUB-12																295	282					

Туре	H5
QSPK18-4	78.6
QSPK18-6	78.7
QSPK18-8	85.7
QSPK18-10	89.5

Technical data – Individual valves and manifold valves

Ordering data - In-li	ne valves					
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре
3/2-way valves			1 - 1 - 1 - 1			77-
	T_	Normally closed,	24 V DC	QS-6	537468	VUVB-L-M32C-AD-Q6-1C1
12 2	_	internal pilot air supply,	24 V DC	QS-8	537469	VUVB-L-M32C-AD-Q8-1C1
		pneumatic spring return	110 V AC	QS-6	537538	VUVB-L-M32C-AD-Q6-1C1
1 3		pheumatic Spring return	110 V AC	QS-8	537539	VUVB-L-M32C-AD-Q8-2AC1
			230 V AC	QS-6	537546	VUVB-L-M32C-AD-Q6-3AC1
			230 V AC	QS-8		VUVB-L-M32C-AD-Q6-3AC1 VUVB-L-M32C-AD-Q8-3AC1
10 21		Normally an an	24 V DC		537547	· · · · · · · · · · · · · · · · · · ·
	_	Normally open,	24 V DC	QS-6 QS-8	537470	VUVB-L-M32U-AD-Q6-1C1 VUVB-L-M32U-AD-08-1C1
		internal pilot air supply,	440 1/ 46		537471	
1 3		pneumatic spring return	110 V AC	QS-6	537540	VUVB-L-M32U-AD-Q6-2AC1
			2221/46	QS-8	537541	VUVB-L-M32U-AD-Q8-2AC1
			230 V AC	QS-6	537548	VUVB-L-M32U-AD-Q6-3AC1
				QS-8	537549	VUVB-L-M32U-AD-Q8-3AC1
12 2	-	Normally closed,	24 V DC	QS-6	537476	VUVB-L-M32C-AZD-Q6-1C1
		external pilot air supply,		QS-8	537477	VUVB-L-M32C-AZD-Q8-1C1
14 1 3		pneumatic spring return	110 V AC	QS-6	537554	VUVB-L-M32C-AZD-Q6-2AC1
				QS-8	537555	VUVB-L-M32C-AZD-Q8-2AC1
			230 V AC	QS-6	537562	VUVB-L-M32C-AZD-Q6-3AC1
				QS-8	537563	VUVB-L-M32C-AZD-Q8-3AC1
10 2	-	Normally open,	24 V DC	QS-6	537478	VUVB-L-M32U-AZD-Q6-1C1
		external pilot air supply,		QS-8	537479	VUVB-L-M32U-AZD-Q8-1C1
14 1 3		pneumatic spring return	110 V AC	QS-6	537556	VUVB-L-M32U-AZD-Q6-2AC1
				QS-8	537557	VUVB-L-M32U-AZD-Q8-2AC1
			230 V AC	QS-6	537564	VUVB-L-M32U-AZD-Q6-3AC1
				QS-8	537565	VUVB-L-M32U-AZD-Q8-3AC1
4/2-way valves						
14 4 2	-	Single solenoid,	24 V DC	QS-6	537472	VUVB-L-M42-AD-Q6-1C1
		internal pilot air supply,		QS-8	537473	VUVB-L-M42-AD-Q8-1C1
1 3		pneumatic spring return	110 V AC	QS-6	537542	VUVB-L-M42-AD-Q6-2AC1
				QS-8	537543	VUVB-L-M42-AD-Q8-2AC1
			230 V AC	QS-6	537550	VUVB-L-M42-AD-Q6-3AC1
				QS-8	537551	VUVB-L-M42-AD-Q8-3AC1
14 4 2	-	Single solenoid,	24 V DC	QS-6	537480	VUVB-L-M42-AZD-Q6-1C1
		external pilot air supply,		QS-8	537481	VUVB-L-M42-AZD-Q8-1C1
		pneumatic spring return	110 V AC	QS-6	537558	VUVB-L-M42-AZD-Q6-2AC1
14 1 3				QS-8	537559	VUVB-L-M42-AZD-Q8-2AC1
	1		230 V AC	QS-6	537566	VUVB-L-M42-AZD-Q6-3AC1
	1			QS-8	537567	VUVB-L-M42-AZD-Q8-3AC1
14 4 2 12	-	Double solenoid,	24 V DC	QS-6	537474	VUVB-L-B42-D-Q6-1C1
14 4 2 12	1	internal pilot air supply		QS-8	537475	VUVB-L-B42-D-Q8-1C1
	1		110 V AC	QS-6	537544	VUVB-L-B42-D-Q6-2AC1
1 3	1			QS-8	537545	VUVB-L-B42-D-Q8-2AC1
	1		230 V AC	QS-6	537552	VUVB-L-B42-D-Q6-3AC1
	1			QS-8	537553	VUVB-L-B42-D-Q8-3AC1
44 4 2	 -	Double solenoid,	24 V DC	QS-6	537482	VUVB-L-B42-ZD-Q6-1C1
	1	external pilot air supply		QS-8	537483	VUVB-L-B42-ZD-Q8-1C1
	1		110 V AC	QS-6	537560	VUVB-L-B42-ZD-Q6-2AC1
14 1 3 12	1		120 77.0	QS-8	537561	VUVB-L-B42-ZD-Q8-2AC1
	1		230 V AC	QS-6	537568	VUVB-L-B42-ZD-Q6-3AC1
	1		250 1710	QS-8	537569	VUVB-L-B42-ZD-Q8-3AC1
	1	l		400	55,507	

Solenoid valves VUVBTechnical data – Individual valves and manifold valves



Ordering data - Semi	in-line va	alves for sub-base or manifold ra	il			
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре
3/2-way valves		·	<u> </u>	'	_	
12 2	K	Normally closed,	24 V DC	QS-4	537484	VUVB-S-M32C-AZD-Q4-1C1
12 2		pilot air supply ¹⁾ ,		QS-6	537485	VUVB-S-M32C-AZD-Q6-1C1
14 1 3 12		pneumatic spring return		QS-8	537486	VUVB-S-M32C-AZD-Q8-1C1
				QS-10	537487	VUVB-S-M32C-AZD-Q10-1C1
				Without push-in	573993	VUVB-S-M32C-AZD-QX-1C1
				connector		
			110 V AC	QS-4	537570	VUVB-S-M32C-AZD-Q4-2AC1
				QS-6	537571	VUVB-S-M32C-AZD-Q6-2AC1
				QS-8	537572	VUVB-S-M32C-AZD-Q8-2AC1
				QS-10	537573	VUVB-S-M32C-AZD-Q10-2AC1
				Without push-in	573995	VUVB-S-M32C-AZD-QX-2AC1
				connector	1	
			230 V AC	QS-4	537586	VUVB-S-M32C-AZD-Q4-3AC1
				QS-6	537587	VUVB-S-M32C-AZD-Q6-3AC1
				QS-8	537588	VUVB-S-M32C-AZD-Q8-3AC1
				QS-10	537589	VUVB-S-M32C-AZD-Q10-3AC1
				Without push-in	573997	VUVB-S-M32C-AZD-QX-3AC1
				connector		
			12 V DC/	Without push-in	573999	VUVB-S-M32C-AZD-QX-5WC1
			24 V AC	connector		
10 2	N	Normally open,	24 V DC	QS-4	537488	VUVB-S-M32U-AZD-Q4-1C1
10 2		pneumatic spring return		QS-6	537489	VUVB-S-M32U-AZD-Q6-1C1
14 1 3 12				QS-8	537490	VUVB-S-M32U-AZD-Q8-1C1
				QS-10	537491	VUVB-S-M32U-AZD-Q10-1C1
				Without push-in	573994	VUVB-S-M32U-AZD-QX-1C1
				connector		
			110 V AC	QS-4	537574	VUVB-S-M32U-AZD-Q4-2AC1
				QS-6	537575	VUVB-S-M32U-AZD-Q6-2AC1
				QS-8	537576	VUVB-S-M32U-AZD-Q8-2AC1
				QS-10	537577	VUVB-S-M32U-AZD-Q10-2AC1
				Without push-in	573996	VUVB-S-M32U-AZD-QX-2AC1
				connector		
			230 V AC	QS-4	537590	VUVB-S-M32U-AZD-Q4-3AC1
				QS-6	537591	VUVB-S-M32U-AZD-Q6-3AC1
				QS-8	537592	VUVB-S-M32U-AZD-Q8-3AC1
				QS-10	537593	VUVB-S-M32U-AZD-Q10-3AC1
				Without push-in	573998	VUVB-S-M32U-AZD-QX-3AC1
				connector		
			12 V DC/	Without push-in	574000	VUVB-S-M32U-AZD-QX-5WC1
			24 V AC	connector	<u> </u>	

Technical data – Individual valves and manifold valves

Ordering data - Semi	in-line v	alves for sub-base or manifold rail				
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре
4/2-way valves				_		
. ,	M	Single solenoid,	24 V DC	QS-4	537492	VUVB-S-M42-AZD-Q4-1C1
14 4 2		pneumatic spring return		QS-6	537493	VUVB-S-M42-AZD-Q6-1C1
				QS-8	537494	VUVB-S-M42-AZD-Q8-1C1
14 1 3 12				QS-10	537495	VUVB-S-M42-AZD-Q10-1C1
				Without push-in	537534	VUVB-S-M42-AZD-QX-1C1
				connector		
			110 V AC	QS-4	537578	VUVB-S-M42-AZD-Q4-2AC1
				QS-6	537579	VUVB-S-M42-AZD-Q6-2AC1
				QS-8	537580	VUVB-S-M42-AZD-Q8-2AC1
				QS-10	537581	VUVB-S-M42-AZD-Q10-2AC1
				Without push-in	537632	VUVB-S-M42-AZD-QX-2AC1
				connector		
			230 V AC	QS-4	537594	VUVB-S-M42-AZD-Q4-3AC1
				QS-6	537595	VUVB-S-M42-AZD-Q6-3AC1
				QS-8	537596	VUVB-S-M42-AZD-Q8-3AC1
				QS-10	537597	VUVB-S-M42-AZD-Q10-3AC1
				Without push-in	537636	VUVB-S-M42-AZD-QX-3AC1
				connector		
			12 V DC/	Without push-in	545376	VUVB-S-M42-AZD-QX-5WC1
			24 V AC	connector		
	•			1	•	
4/2-way valves						
14 4 2 12	J	Double solenoid	24 V DC	QS-4	537496	VUVB-S-B42-ZD-Q4-1C1
				QS-6	537497	VUVB-S-B42-ZD-Q6-1C1
14 1 3 12				QS-8	537498	VUVB-S-B42-ZD-Q8-1C1
				QS-10	537499	VUVB-S-B42-ZD-Q10-1C1
				Without push-in	537535	VUVB-S-B42-ZD-QX-1C1
				connector		
			110 V AC	QS-4	537582	VUVB-S-B42-ZD-Q4-2AC1
				QS-6	537583	VUVB-S-B42-ZD-Q6-2AC1
				QS-8	537584	VUVB-S-B42-ZD-Q8-2AC1
				QS-10	537585	VUVB-S-B42-ZD-Q10-2AC1
				Without push-in	537633	VUVB-S-B42-ZD-QX-2AC1
				connector		
			230 V AC	QS-4	537598	VUVB-S-B42-ZD-Q4-3AC1
				QS-6	537599	VUVB-S-B42-ZD-Q6-3AC1
				QS-8	537600	VUVB-S-B42-ZD-Q8-3AC1
				QS-10	537601	VUVB-S-B42-ZD-Q10-3AC1
				Without push-in connector	537637	VUVB-S-B42-ZD-QX-3AC1
			12 V DC/	Without push-in	545377	VUVB-S-B42-ZD-QX-5WC1
			24 V AC	connector		
		·	1	l	1	

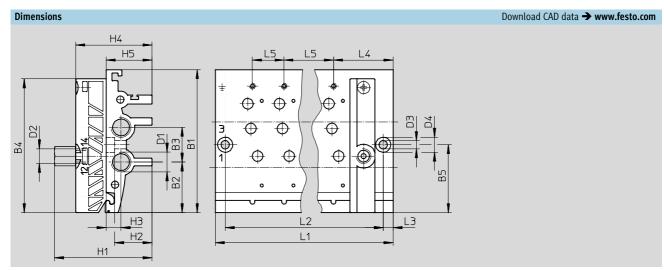
FESTO

Technical data – Manifold rail

Manifold rail G1/4 VABM

Material: Wrought aluminium alloy





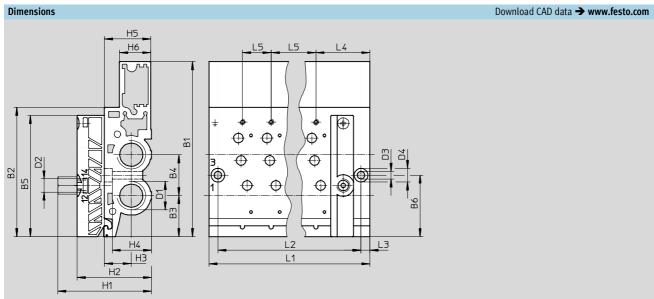
Dimensions and ordering data																			
Туре	L1	L2	L3	L4	L5	B1	B2	В3	B4	B5	D1	D2	D3	D4	H1	H2	Н3	H4	H5
	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1					H13	H13			±0.2		±0.2
VABM-B6-E-G14-2	85	72	6.5	39.5	21	94.7	33.5	23	88.7	45	G1/4	G1/8	5.5	10	64.7	24.8	10	50.5	30.5
VABM-B6-E-G14-3	106	93																	
VABM-B6-E-G14-4	127	114																	
VABM-B6-E-G14-5	148	135																	
VABM-B6-E-G14-6	169	156																	
VABM-B6-E-G14-7	190	177																	
VABM-B6-E-G14-8	211	198																	
VABM-B6-E-G14-9	232	219																	
VABM-B6-E-G14-10	253	240																	
VABM-B6-E-G14-11	274	219																	
VABM-B6-E-G14-12	295	282																	

Technical data – Manifold rail

Manifold rail G½ VABM

Material: Wrought aluminium alloy





Dimensions and ordering	Dimensions and ordering data																				
Туре	L1	L2	L3	L4	L5	B1	B2	В3	В4	B5	В6	D1	D2	D3	D4	H1	H2	Н3	H4	H5	Н6
	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1						H13	H13			±0.2		±0.2	
VABM-B6-E-G14-2	85	72	6.5	39.5	21	128.25	94.7	30	30	88.7	45	G1/4	G1/8	5.5	10	68.7	54.5	19.7	28.8	34	23
VABM-B6-E-G14-3	106	93																			
VABM-B6-E-G14-4	127	114																			
VABM-B6-E-G14-5	148	135																			
VABM-B6-E-G14-6	169	156																			
VABM-B6-E-G14-7	190	177																			
VABM-B6-E-G14-8	211	198																			
VABM-B6-E-G14-9	232	219																			
VABM-B6-E-G14-10	253	240																			
VABM-B6-E-G14-11	274	219																			
VABM-B6-E-G14-12	295	282																			

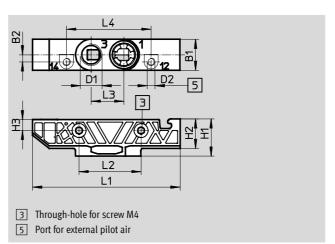
Technical data – Sub-base

FESTO

Sub-base VABS

Material: Reinforced polyamide





Туре	D1	D2	B1	B2	H1	H2	H3	L1		L3	L4
VABS-B6-PB-Q	G1/4	M5	20	4.6	23.5	18.5	7	95	40	21	54.55

Ordering data					
Valve positions	Description	Compressed air supply connection	Weight [g]	CRC	Part No. Type
1	Internal pilot air supply	Cartridge	22	21)	537518 VABS-B6-PB-Q-B
1	External pilot air supply	Cartridge	22	2 ¹⁾	537519 VABS-B6-PB-Q

¹⁾ Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Valve terminals type 24 VTUB Peripherals overview



Overview - Valve terminal type 24 VTUB

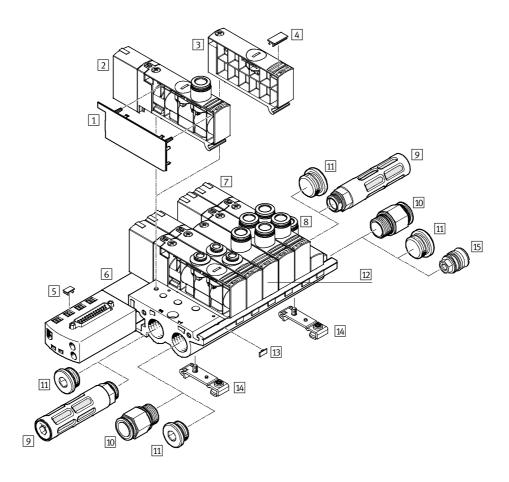
Valve terminal with electrical multi-pin plug connection

• 25-pin Sub-D multi-pin plug connectionCode: SD

Valve terminals with electrical multi-pin plug connection are available in gradations from 2 to max. 16valve positions.

Each valve position can either be equipped with a valve or a blanking plate.

A maximum of 24 solenoid coils can be actuated via the electrical multi-pin plug connection.



Valve terminals are available for 4, 6, 8, 10, 12 and 16 valve positions in connection size $G^{1/2}$. On the version

with 16 valve positions, only single solenoid valves can be mounted from the ninth valve position onwards.

Valve terminals type 24 VTUB Peripherals overview

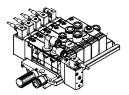


Acce	essories		
		Brief description	→ Page/Internet
1	Cover for valve housing	-	46
	VAMC		
2	Single solenoid valve	-	35
	VUVBM		
3	Blanking plate	Blanking plate VABB: for vacant position, with blanking plug	44
	VABB		
4	Inscription label	For identifying the valves	49
	IBS-9x17		
5	Inscription label	-	49
	IBS-6x10		
6	Manifold rail	With multi-pin plug connection, for connecting max. 16 valves	41
	VABM-B6-E-G6-M1		
7	Double solenoid valve	-	35
	VUVBB		
8	Pilot air supply module	For pilot air supply	-
		(included in the scope of delivery of the manifold rail VABM)	
9	Silencer	For fitting in exhaust ports	49
	U, UC		
10	Push-in fitting	For connecting compressed air tubing with standard O.D.	48
	QS		
11	Blanking plug	-	49
	В		
12	Pressure zone supply module	Pressure zone supply module VABF: with cartridge	43
	VABF		
13	Inscription label	For identifying the manifold rail	49
	MH-BZ-80X		
14	H-rail mounting kit	For mounting on the H-rail NRH-35-2000	49
	VAME		
15	Separator for pressure zones	For mounting in the manifold rail	44
	VABD		

Key features

Individual connection





Connection is independent of the control technology used and is flexible thanks to pre-assembled cables. There are two different valve types; in-line valves and semi in-line valves for manifold rails or individual sub-bases

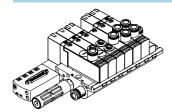
Between 2 ... 32 solenoid coils (divided between 2 ... 16 valve positions) can be selected with individual connection.

Valves can be used on individual sub-bases for actuators further away from the valve terminal.

With an individual electrical connection, the plug is connected directly to the valve. A number of plug sockets/ plug sockets with cable can be selected for the valve terminal and for the individual sub-base:

- KMEB-1-...-LED with signal status display
- KMEB-1-230AC-... can be used up to 230 V AC
- MSSD-EB for self-assembly
- KMEB-2-24-... with signal status display
- Illuminating seal MEB-LD for signal status display

Multi-pin plug connection



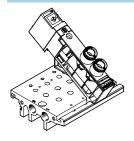
Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-core cable, which substantially reduces installation time. This valve terminal can be equipped with 4 ... 16 valves.

Versions

Sub-D connection

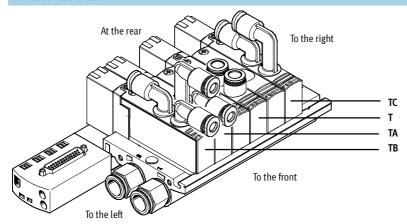
Double solenoid drive with multi-pin plug connection. The valve is equipped with an LED for signal status display.

Wide range of pneumatic components



- Using the same basic valves for both the individual valves and the valve manifold permits fast and flexible conversion and multiple use of parts.
- Flexible construction thanks to assembled and tested units or single components as modules for individual configurations.
- Flow rates from 200 ... 1,000 l/min depending on the respective application through the selection of appropriate QS connections.

Connection to the valve



Connection positions on the valve:

- T (on top, inline)
- TA (on top, angled outlet to the front)
- TB (on top, angled outlet to the front/rear)
- TC (on top, angled outlet to the rear)

Connection sizes for connection position T:

- Push-in connector 4 mm (code P4)
- Push-in connector 6 mm (code P6)
- Push-in connector 8 mm (code P8)
- Push-in connector 10 mm (code P10)

Connection sizes for connection position TB/TA/TC:

- Push-in connector 4 mm (code P4)
- Push-in connector 6 mm (code P6)
- Push-in connector 8 mm (code P8)

Valve terminals type 24 VTUB Key features – Pneumatic components



Instructions for using pressure zones

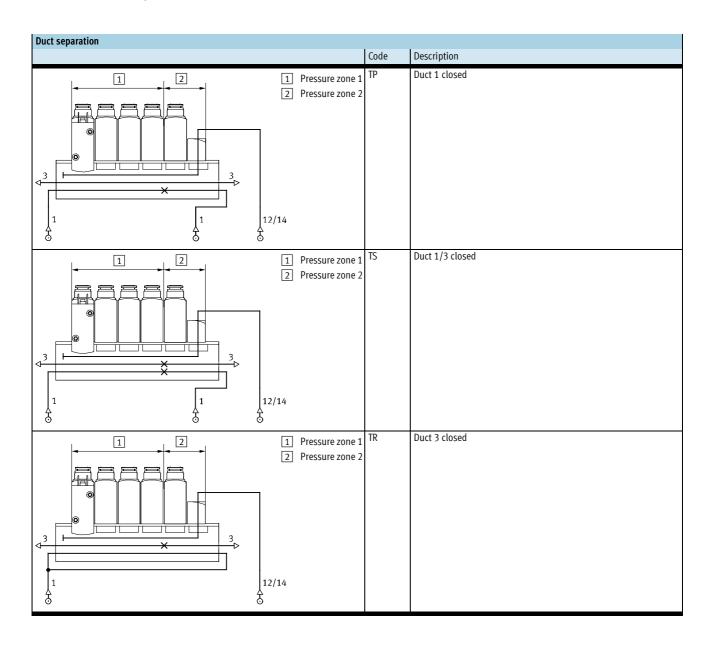
The valve terminal VTUB can be operated with 2 pressure zones, supplied either from the left or from the right. Pressure zones are created by means of separators that can be used in the following ducts:

- Supply duct 1 (code TP)

- Supply duct 1

and exhaust duct 3 (code TS) or

- Exhaust duct 3 (code TR)



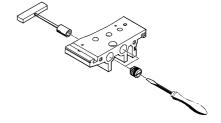
Separator VABD-B6



Note

The separator can also be fitted subsequently using a screwdriver/ socket spanner.



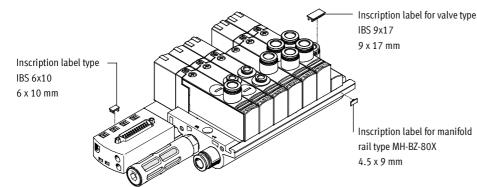


Valve terminals type 24 VTUB

Key features – Display and operation



Identification system



Inscription labels can be applied to the valves and manifold rails to identify them.

- Inscription labels for valve type IBS-9x17
 - Part No. 161937
- Inscription labels for manifold rail type MH-BZ-80X

Part No. 197259

Display and operation

Each solenoid coil can be allocated an LED which indicates its signal status. Suitable plug sockets with cable can be found on page 50. On the multi-pin variant the LED is integrated in the valve.

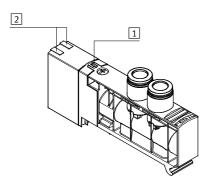
The manual override (MO) enables the valve to be activated without electronic control or power supply.

The valve is switched by pushing the manual override. The set switching status can be secured by rotating the manual override.



Note

A manually actuated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.



- ① Optional manual override (non-detenting and turning with detent using a screwdriver)
- 2 LED signal status display per solenoid coil

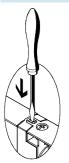
Valve terminals type 24 VTUB

Key features - Display and operation

FESTO

Manual override (MO)

MO with automatic return (non-detenting)

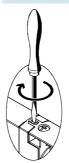


Press in the stem of the MO with a pointed object or screwdriver.

Walve is in switching position Remove the pointed object or screwdriver.

Spring force pushes the stem of the MO back.

MO with detent (turning with detent)¹⁾



Press in the stem of the MO using a pointed object or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.

----> Valve remains in switching position

Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pointed object or screwdriver.

Spring force pushes the stem of the MO back.

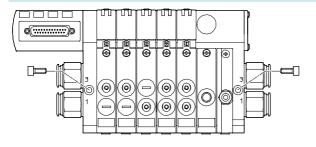
- ----- Valve returns to normal position.
- Not with double solenoid valve code J for electrical multi-pin plug connection (double solenoid valve)

Mounting - Valve terminal

Sturdy terminal mounting thanks to:

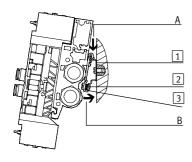
- Two through-holes for wall mounting
- Integrated attachment for H-rail mounting

Wall mounting



The valve terminal VTUB is screwed onto the mounting surface using two M5 screws.

H-rail mounting





The valve terminal VTUB is hooked onto the H-rail (see arrow A).

The valve terminal VTUB is then swivelled on the H-rail and secured in place with the clamping component (see arrow B).

- 1 H-rail
- 2 Self-tapping M4x8 screw of the H-rail clamping unit
- 3 Clamping component of the H-rail clamping unit

For H-rail mounting of the valve terminal you will need the mounting kit VAME-B6-T. This permits mounting of the valve terminal on an H-rail to EN 60715.

Valve terminals type 24 VTUB Key features – Electrical components

FESTO

Protective circuits for plug-in valves for multi-pin terminals 24 V DC version for single solenoid valve 24 V DC version for double solenoid valve AC1 GLB U __GND GND AC2 GLB GLB

Pin allocation - Sub-D plug						
	Connect	ing cable, 25-wire		Connect	ing cable, 15-wire	
	Pin	Address/coil	Wire colour ¹⁾	Pin	Address/coil	Wire colour ¹⁾
	1	0	WH	1	0	WH
+ 1	2	1	BN	2	1	BN
14+ + 2	3	2	GN	3	2	GN
15+ + 3	4	3	YE	4	3	YE
16+	5	4	GY	5	4	GY
17+	6	5	PK	6	5	PK
+ 5	7	6	BU	7	6	BU
+ 6	8	7	RD	8	7	RD
	9	8	BK	9	8	BK
20+	10	9	VT	10	9	VT
21+ + 9	11	10	GY PK	11	10	GY PK
22+	12	11	RD BU	12	11	RD BU
+10	13	12	GN WH	13	-	_
+11	14	13	BN GN	14	-	_
+12	15	14	YE WH	15	-	-
25+ +13	16	15	BN YE	16	-	_
	17	16	GY WH	17	-	_
	18	17	BN GY	18	-	_
	19	18	WH PK	19	-	-
	20	19	BN PK	20	-	-
	21	20	BU WH	21	-	_
- 🌡 - Note	22	21	BN BU	22	-	-
₹	23	22	RD WH	23	-	WH GN
The drawing shows the view onto the	24	23	BN RD	24	-	BN GN
pins of the Sub-D plug.	25	0 V	BK WH	25	0 V	WH YE

1) To IEC 757

Valve terminals type 24 VTUB

Key features – Instructions for use



Equipment

Operate system equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as designated, they will not require additional lubrication and will still achieve a long service life.

The quality of compressed air downstream of the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your system equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used. Incorrect additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 $^{\circ}$ C).

Bio-oils

When using bio-oils (oils which are based on synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

Mineral oils

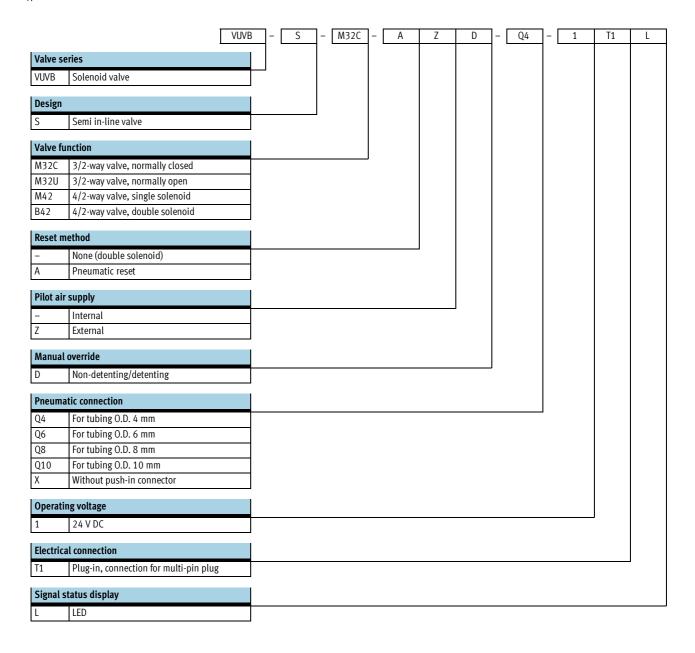
When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4).

A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

Valve terminals type 24 VTUB

FESTO

Type codes - Terminal valves



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Valve terminals type 24 VTUB Technical data – Terminal valves

FESTO



- **L** - Pressure -0.9 ... +8 bar

- **L** - Temperature range -5 ... +50 °C



General technical data				
Valve function		3/2-way, single solenoid	4/2-way, single solenoid	4/2-way, double solenoid
Design		Piston spool valve		
Sealing principle		Soft		
Actuation type		Electric		
Reset method		Pneumatic spring		-
Type of control		Piloted		
Pilot air supply		Internal or external		
Direction of flow		Non-reversible		
Exhaust function		No flow control		
Manual override		Non-detenting, detenting		Non-detenting
Type of mounting		Via through-hole		
Mounting position		Any		
Width	[mm]	20		
Nominal size	[mm]	7		
Pneumatic connections				
Supply port	1	G½ (sub-base)		
Exhaust port	3	G½ (sub-base)		
Working lines	2/4	QS-4, QS-6, QS-8, QS-10		
External pilot air connection	12/14	M5 (sub-base)		
Standard nominal flow rate qnN	[l/min]	200 (QS-4); 500 (QS-6); 80	0 (QS-8); 1,000 (QS-10)	

Operating and environmental conditions		
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium		Operation with lubricated medium possible (in which case lubricated operation will
		always be required)
Operating pressure	[bar]	-0.9 +8
Operating pressure for valve terminal with internal pilot air	[bar]	2 8
supply		
Pilot pressure	[bar]	2 8
Ambient temperature	[°C]	-5 +50
Temperature of medium	[°C]	-5 +50
Storage temperature ¹⁾	[°C]	-20 +40
Note on materials		RoHS-compliant

¹⁾ Long-term storage



A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

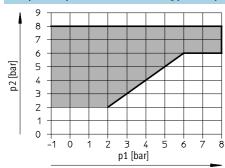
Valve terminals type 24 VTUB Technical data – Terminal valves

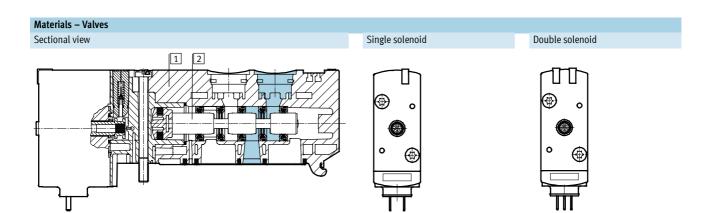


Electrical data				
Valve function		3/2-way, single solenoid	4/2-way, single solenoid	4/2-way, double solenoid
Electrical connection		Socket for multi-pin plug		
Nominal operating voltage	[V DC]	24		
Permissible voltage fluctuations		±10%		
Electrical power consumption	[W]	1.5	1.5	3.3 (following a current
				reduction 0.1)
Protection class to EN 60529		IP65	•	•

Valve switching times [ms]					
Valve function	3/2-way, single solenoid	4/2-way, single solenoid	4/2-way, double solenoid		
On	20	20	-		
Off	20	20	-		
Changeover	-	-	20		

Pilot pressure p2 as a function of working pressure p1



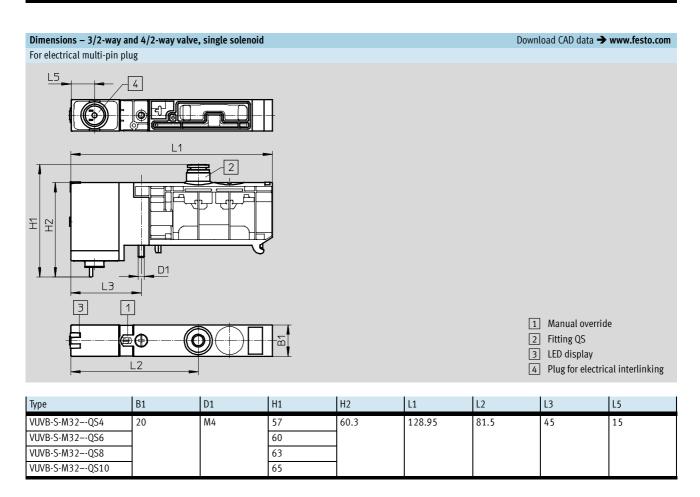


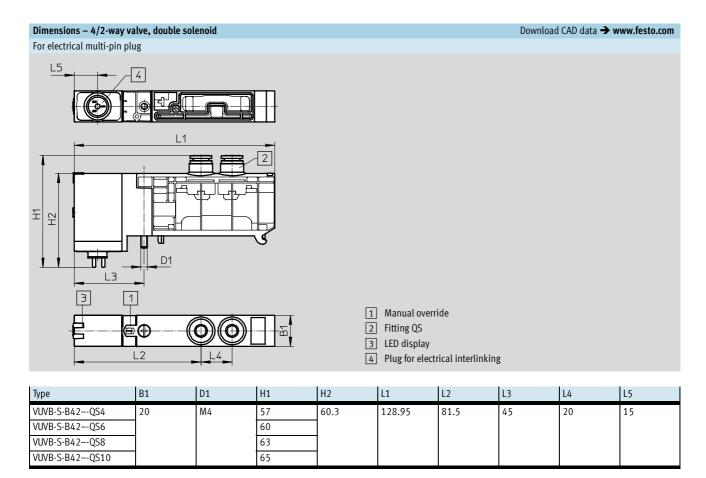
1	Housing	Reinforced polyamide
2	Piston spool	Wrought aluminium alloy
-	Seals	Nitrile rubber, hydrogenated nitrile rubber, fluoro elastomer

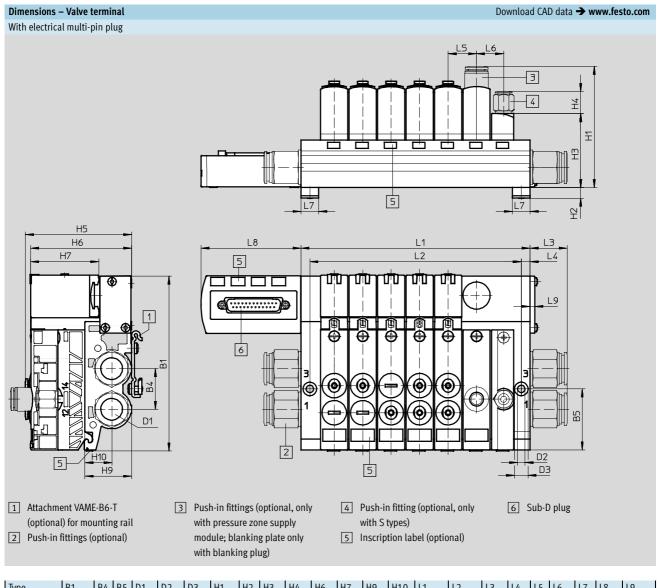
Materials	
Manifold rail with multi-pin plug	Wrought aluminium alloy
Pressure zone supply module	Reinforced polyamide
Blanking plate for vacant position	Reinforced polyamide



Product weight		
Approx. weight	[g]	
Manifold rail with multi-pin plug		
• 4 valve positions		690
6 valve positions		915
8 valve positions		1,150
• 10 valve positions		1,380
• 12 valve positions		1,620
• 16 valve positions		2,100
Pressure zone supply module		30
Valves		
• Single solenoid (code K, N, M)		150
Double solenoid (code J)		220
Blanking plate for vacant position		25







Туре	B1	B4	B5		٠ø٠	D3 -ø- H13	H1	H2	Н3	H4	Н6	H7	Н9			L2 ± 0.1	L3	L4	L5	L6	L7	L8	L9
VTUB-4	129.1	30	4	G1/2	5.5	10	89.4	8	54.5	16.4	74.5	50.1	34.5	19.7	127	114	27.4	6.5	21	20	13	73.8	3.5
VTUB-6															169	156							
VTUB-8															211	198							
VTUB-10															253	240							
VTUB-12															295	282							
VTUB-16															379	366							

Туре	H5
QSPK18-4	78.5
QSPK18-6	78.5
QSPK18-8	86
QSPK18-10	89.4

Ordering data – Valv	es for val	ve terminal				
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре
3/2-way valves						
12 2	K	Normally closed,	24 V DC	QS-4	537602	VUVB-S-M32C-AZD-Q4-1T1L
12 2		pneumatic spring return		QS-6	537603	VUVB-S-M32C-AZD-Q6-1T1L
14 1 3 12				QS-8	537604	VUVB-S-M32C-AZD-Q8-1T1L
				QS-10	537605	VUVB-S-M32C-AZD-Q10-1T1L
				Without push-in	574001	VUVB-S-M32C-AZD-QX-1T1L
				connector		
10 2	N	Normally open,	24 V DC	QS-4	537606	VUVB-S-M32U-AZD-Q4-1T1L
10 2		pneumatic spring return		QS-6	537607	VUVB-S-M32U-AZD-Q6-1T1L
14 1 3 12				QS-8	537608	VUVB-S-M32U-AZD-Q8-1T1L
				QS-10	537609	VUVB-S-M32U-AZD-Q10-1T1L
				Without push-in	574002	VUVB-S-M32U-AZD-QX-1T1L
				connector		
4/2-way valves	_	1				
14 4 2	M	Single solenoid,	24 V DC	QS-4	537610	VUVB-S-M42-AZD-Q4-1T1L
		pneumatic spring return		QS-6	537611	VUVB-S-M42-AZD-Q6-1T1L
14 1 3 12				QS-8	537612	VUVB-S-M42-AZD-Q8-1T1L
				QS-10	537613	VUVB-S-M42-AZD-Q10-1T1L
				Without push-in	537640	VUVB-S-M42-AZD-QX-1T1L
				connector		
14 4 2 12	J	Double solenoid	24 V DC	QS-4	537614	VUVB-S-B42-ZD-Q4-1T1L
14 4 2 12				QS-6	537615	VUVB-S-B42-ZD-Q6-1T1L
14 1 3 12				QS-8	537616	VUVB-S-B42-ZD-Q8-1T1L
				QS-10	537617	VUVB-S-B42-ZD-Q10-1T1L
				Without push-in	537641	VUVB-S-B42-ZD-QX-1T1L
				connector	1	

Valve terminals type 24 VTUB Technical data – Manifold rail

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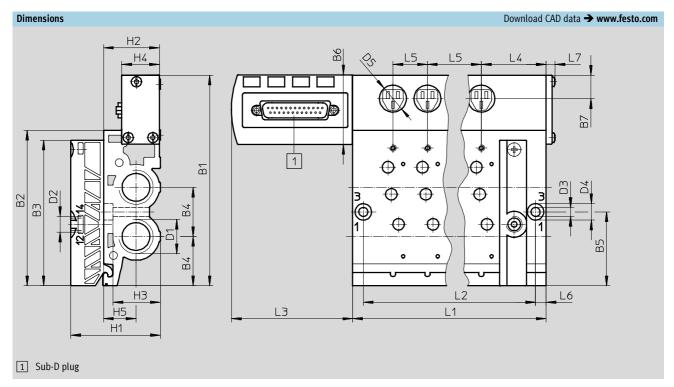
Manifold rail with electrical multi-pin plug

VABM-...-M1

Material:

Wrought aluminium alloy





Туре	B1	B2	В3	B4	B5	B6	В7	D1	D2	D3	D4	D5	H1	H2	Н3	H4	H5
	±0.25	±0.2		±0.2						- ø - H13	- ø - H13	- g -		±0.2			±0.2
VABM-B6-E-G12-4-M1	128.3	94.7	88.7	30	45	42.2	14.3	G1/2	G1/8	5.5	10	16.4	54.5	34	28.8	23	19.7
VABM-B6-E-G12-6-M1																	
VABM-B6-E-G12-8-M1																	
VABM-B6-E-G12-10-M1																	
VABM-B6-E-G12-12-M1																	
VABM-B6-E-G12-16-M1																	

Туре	L1	L2	L3	L4	L5	L6	L7
				±0.1	±0.1	±0.1	
VABM-B6-E-G12-4-M1	127	114	73.8	39.5	21	6.5	5.4
VABM-B6-E-G12-6-M1	169	156	1				
VABM-B6-E-G12-8-M1	211	198	1				
VABM-B6-E-G12-10-M1	253	240	1				
VABM-B6-E-G12-12-M1	295	282					
VABM-B6-E-G12-16-M1	379	366					

Valve terminals type 24 VTUB Technical data – Manifold rail



Dimensions and ordering data		
Weight	CRC	Part No. Type
[g]		
690	21)	537618 VABM-B6-E-G12-4-M1
915	2 ¹⁾	537619 VABM-B6-E-G12-6-M1
1,150	2 ¹⁾	537620 VABM-B6-E-G12-8-M1
1,380	2 ¹⁾	537621 VABM-B6-E-G12-10-M1
1,620	2 ¹⁾	537622 VABM-B6-E-G12-12-M1
2,100	2 ¹⁾	550186 VABM-B6-E-G12-16-M1

¹⁾ Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

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Accessorie

Cover for valve housing VAMC

Material: Polyamide



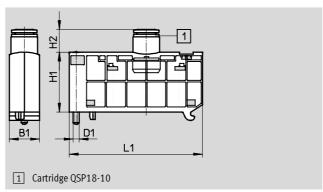
Ordering data		
CRC	Part No.	Туре
21)	537512	VAMC-B6-C

1) Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Pressure zone supply module VABF

Material: Reinforced polyamide





Туре	D1	B1	H1	H2	L1
VABF-B6	M4	20	40		88.5

Ordering data									
		CRC	Part No.	Туре					
For individual electrical connection	With cartridge QSP18-10	2 ¹⁾	537517	VABF-B6-P1A5-Q10					
For multi-pin plug connection	With cartridge QSP18-10 and cover cap	2 ¹⁾	537624	VABF-B6-P1A9-Q10					
	for multi-pin plug connection								

¹⁾ Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

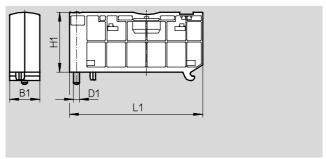
FESTO

Accessorie

Blanking plate VABB

Material: Reinforced polyamide





Туре	B1	D1	H1	L1
VABB-B-6-E	20	M4	40	88.5

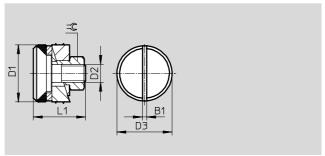
Ordering data				
		CRC	Part No.	Туре
For individual electrical connection	-	2 ¹⁾	537513	VABB-B6-E
For multi-pin plug connection	With cover cap for multi-pin plug	2 ¹⁾	537623	VABB-B6-ET
	connection			

¹⁾ Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Separator for pressure zones VABD

Material: Steel





Туре	B1	D1 ∅	D2 Ø	D3	L1	4
VABD-B6-14-P-C	1.6	11.7	M4	11.3	13.9	7
VABD-B6-12-P-C	1.4	19	M6	18.3	17.3	10

Dimensions and ordering data							
Manifold rail	CRC	Part No.	Туре				
G ¹ / ₄	2 ¹⁾	537515	VABD-B6-14-P-C				
G ¹ / ₂	2 ¹⁾	537516	VABD-B6-12-P-C				

¹⁾ Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

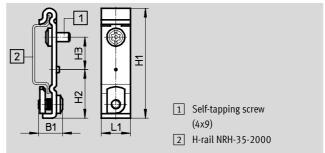
FESTO

Accessorie

H-rail mounting kit VAME

Material: Steel





Туре	B1	H1	H2	H3	L1
VAME-B6-T	10.7	49.1	21.7	14.5	13

Ordering data		
CRC	Part No.	Туре
21)	537514	VAME-B6-T

¹⁾ Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.



Ordering data	,		_		
	Code	Valve function	Pneumatic connection	Part No.	Туре
Blanking plate for	r vacant posit	ion			
	L	For individual electrical connection	-	537513	VABB-B6-E
	L	For multi-pin plug connection with cover cap for electrical multi-pin plug connection	-	537623	VABB-B6-ET
Pressure zone su	pply module				
	S	Additional supply for individual electrical connection	QS-10	537517	VABF-B6-P1A5-Q10
	S	Additional supply for multi-pin plug connection with cover cap for electrical multi-pin plug connection	QS-10	537624	VABF-B6-P1A9-Q10
•	-	Variable plate from which either a sub-base is produced through combination with a blanking plug or a pressure zone supply module is produced through combination with a cartridge	-	537532	VABF-B6-P1A5-Q
C	har harratu				
Cover plate for va		Value design with seven		F27542	VANC DC C
A STATE OF THE STA	C	Valve design with cover	-	537512	VAMC-B6-C



Ordering data						
3 ****	Code	Description	Valve positions	Compressed air supply connection	Part No.	Туре
Sub-base for individua	al valve		Positions			
	-	Internal pilot air supply	1	Cartridge	537518	VABS-B6-PB-Q-B
	-	External pilot air supply	1	Cartridge	537519	VABS-B6-PB-Q
*						
Manifold rail for indiv	idual elec	trical connection				
	-		2	G ¹ / ₄	537500	VABM-B6-E-G14-2
			3		545815	VABM-B6-E-G14-3
			4		537501	VABM-B6-E-G14-4
			5		545816	VABM-B6-E-G14-5
•			6		537502	VABM-B6-E-G14-6
			7		545817	VABM-B6-E-G14-7
			8	1	537503	VABM-B6-E-G14-8
			9		545818	VABM-B6-E-G14-9
			10		537504	VABM-B6-E-G14-10
			11		545819	VABM-B6-E-G14-11
			12	=	537505	VABM-B6-E-G14-12
	_		2	G½	537506	VABM-B6-E-G12-2
			3	=	545820	VABM-B6-E-G12-3
			4		537507	VABM-B6-E-G12-4
			5	-	545821	VABM-B6-E-G12-5
			6	+	537508	VABM-B6-E-G12-6
			7		545822	VABM-B6-E-G12-7
			8			VABM-B6-E-G12-8
				4	537509	
			9		545823	VABM-B6-E-G12-9
			10		537510	VABM-B6-E-G12-10
			11		545824	VABM-B6-E-G12-11
			12		537511	VABM-B6-E-G12-12
			16		564835	VABM-B6-E-G12-16
A4 (C.11 11 C.	, , ,	201 10 2 1 2				
manifold rail for valve	terminal	with multi-pin plug connection	1,	C1/	F05445	WARM BY F CAR I III
	_		4	G ¹ / ₂	537618	VABM-B6-E-G12-4-M1
			6	_	537619	VABM-B6-E-G12-6-M1
			8	_	537620	VABM-B6-E-G12-8-M1
=			10		537621	VABM-B6-E-G12-10-M1
			12		537622	VABM-B6-E-G12-12-M1
			16		550186	VABM-B6-E-G12-16-M1
_						
Separator						
	TP, TS,	For duct separation	-	G1/4	537515	VABD-B6-14-P-C
39	TR		-	G½	537516	VABD-B6-12-P-C

Ordering data						
	Code	Description	Tubing O.D.	Packaging unit	Part No.	Туре
Cartridge with push-ir	connecto	or				
0	-	Inline	4 mm	10 pieces	130839	QSPK18-4
	-	connection Ø 18 mm	6 mm	10 pieces	130840	QSPK18-6
	-	1	8 mm	10 pieces	130841	QSPK18-8
	-	1	10 mm	10 pieces	130842	QSPK18-10
8	-	L-shaped	4 mm	10 pieces	130843	QSPLK18-4
	-	connection \varnothing 18 mm	6 mm	10 pieces	130844	QSPLK18-6
	-]	8 mm	10 pieces	130845	QSPLK18-8
]	10 mm	10 pieces	132639	QSPLK18-10
]	3/8"	10 pieces	132641	QSPLK18-3/8-U
8	-	Extra-long L-shaped	4 mm	10 pieces	130846	QSPLLK18-4
	-	connection Ø 18 mm	6 mm	10 pieces	130847	QSPLLK18-6
	-	1	8 mm	10 pieces	130848	QSPLLK18-8
	_	1	10 mm	10 pieces	132640	QSPLLK18-10
	_	-	3/8"	10 pieces	132642	QSPLLK18-3/8-U
	l		/*	10 p.0003	132012	20. 12.1.20 5/0 0
Push-in fitting					T	echnical data -> Internet: quick star
<i>←</i>	I –	With sealing ring	6 mm	10 pieces	186096	QS-G ¹ / ₈ -6
	_	connection G ¹ / ₈	8 mm	10 pieces	186098	QS-G ¹ /8-8
	_	With sealing ring	6 mm	10 pieces	186097	QS-G ¹ / ₄ -6
	_	connection G ¹ / ₄	8 mm	10 pieces	186099	QS-G ¹ / ₄ -8
	_		10 mm	10 pieces	186101	QS-G ¹ / ₄ -10
	_	-	12 mm	10 pieces	186350	QS-G ¹ / ₄ -12
	_	With sealing ring	12 mm	1 piece	186104	QS-G ¹ / ₂ -12
	-	connection G½	16 mm	1 piece	186105	QS-G ¹ / ₂ -16
	-	Connection R ¹ / ₄	6 mm	10 pieces	153003	QS-1/4-6
	-	1	8 mm	10 pieces	153005	QS-1/4-8
	_		10 mm	10 pieces	153007	QS-1/4-10
	-		12 mm	10 pieces	164980	QS-1/4-12
	-	Connection R ¹ / ₂	10 mm	1 piece	190646	QS-½-10
	-		12 mm	1 piece	153010	QS-½-12
	-	1	16 mm	1 piece	153011	QS-½-16
				•		
Push-in L-fitting					Ţ	echnical data 🗲 Internet: quick star
	-	With sealing ring	6 mm	10 pieces	186117	QSL-G ¹ / ₈ -6
	-	connection G½	8 mm	10 pieces	186119	QSL-G½-8
	_	With sealing ring	6 mm	10 pieces	186118	QSL-G ¹ / ₄ -6
	-	connection G ¹ / ₄	8 mm	10 pieces	186120	QSL-G ¹ / ₄ -8
	_		10 mm	10 pieces	186122	QSL-G ¹ / ₄ -10
	-		12 mm	10 pieces	186351	QSL-G ¹ / ₄ -12
	-	With sealing ring	12 mm	1 piece	186125	QSL-G½-12
	-	connection G½	16 mm	1 piece	186126	QSL-G½-16
Push-in L-fitting, long						echnical data > Internet: quick star
	-	With sealing ring	6 mm	10 pieces	186129	QSLL-G ¹ / ₄ -6
	-	connection G1/4	8 mm	10 pieces	186131	QSLL-G1/4-8
	-		10 mm	10 pieces	186133	QSLL-G1/4-10
	-	With sealing ring	12 mm	1 piece	186136	QSLL-G½-12
	-	connection G½	16 mm	1 piece	190665	QSLL-G½-16



Ordering data					
	Code	Description	Packaging unit	Part No.	Туре
Blanking plug					
	-	Connection ∅ 18 mm	10 pieces	537533	QSPC18
<u> </u>	-	For thread G1/4	10 pieces	3569	B-1/4
	-	For thread G½	10 pieces	3571	B-1/2
Mapter					
(Q)	<u> </u>	For thread G½	10 pieces	545921	NPFA-A-P18-G18-F
	-	For thread G1/4	10 pieces	545922	NPFA-A-P18-G14-F
Silencer	•		·		Technical data → Internet:
-	<u> </u>	For thread G1/4	1 minos	165004	UC-1/4
	-	roi tillead G74	1 piece	165004	UC-4/4
	-	For thread G1/4	1 piece	2316	U-1/4
	-	For thread G½	1 piece	6842	U-1/4-B
	-	For thread G½	1 piece	6844	U-1/2-B
nscription label		Scope of delivery 24 labels in frame		161937	IBS-9x17
	-	Scope of delivery 80 labels in frame		197259	MH-BZ-80X
	_	Scope of delivery 64 labels in frame		18576	IBS-6x10
		Scope of delivery 04 labels in frame		10370	IDO-0VIA
I-rail mounting k	it				
	Н	Attachment of the manifold rails to H-rails to	1 piece	537514	VAME-B6-T
		EN 60715-TH35			



Ordering data						
	Code	Description	Voltage	Cable length	Part No.	Туре
			[V]	[m]		
lug socket						Technical data → Internet: mssd-el
Ω.	-	With screw terminals,	Up to 250 AC	-	151687	MSSD-EB
	-	for self-assembly				11000 50 1110
	С		Up to 250 AC	-	539712	MSSD-EB-M12
~~~	-	With insulation displacement connection,	Up to 250 AC	-	192745	MSSD-EB-S-M14
		for self-assembly				
	,		"	•		
lug socket with cal	ole for indiv	vidual electrical connection	_		T	Technical data → Internet: kme
	-	Switching status display via LED,	24 DC	2.5	151688	KMEB-1-24-2,5-LED
- S		polyvinyl chloride	24 DC	5	151689	KMEB-1-24-5-LED
		Polyvinyl chloride	Up to 240 AC	2.5	151690	KMEB-1-230AC-2,5
<b>Ŷ</b>			Up to 240 AC	5	151691	KMEB-1-230AC-5
ji ji	C1	Switching status display via LED, polyurethane	24 DC	2.5	174844	KMEB-2-24-2,5-LED
<b>1</b> 555	C2	Switching status display via LED, polyurethane	24 DC	5	174845	KMEB-2-24-5-LED
	C1	Polyurethane	Up to 230 AC	2.5	174846	KMEB-2-230AC-2,5
	C2		Up to 230 AC	5	174847	KMEB-2-230AC-5
	-	Switching status display via LED,	24 DC	2.5	547268	KMEB-3-24-2,5-LED
		polyvinyl chloride	24 DC	5	547269	KMEB-3-24-5-LED
		Polyvinyl chloride	24 DC	2.5	547270	KMEB-3-24-2,5
<b>3</b>			24 DC	5	547271	KMEB-3-24-5
				I		
onnecting cable fo	r multi-pin	plug to IP40				
/>	-	Sub-D, 25-pin, up to 20 coils,	24 DC	2.5	530046	KMP6-25P-20-2,5
	-	polyvinyl chloride	24 DC	5	530047	KMP6-25P-20-5
	-		24 DC	10	530048	KMP6-25P-20-10
	-	Sub-D, 25-pin, up to 12 coils,	24 DC	2.5	530049	KMP6-25P-12-2,5
	_	polyvinyl chloride	24 DC	5	530050	KMP6-25P-12-5
	-		24 DC	10	530051	KMP6-25P-12-10
	•					
onnecting cable fo	r multi-pin	plug to IP65				
	M1	Sub-D, 25-pin, up to 12 coils,	24 DC	2.5	538222	NEBV-S1G25-K-2,5-N-LE15
	M2	polyvinyl chloride	24 DC	5	538223	NEBV-S1G25-K-5-N-LE15
	M3		24 DC	10	538224	NEBV-S1G25-K-10-N-LE15
	M1	Sub-D, 25-pin, up to 24 coils,	24 DC	2.5	538225	NEBV-S1G25-K-2,5-N-LE25
	M2	polyvinyl chloride	24 DC	5	538226	NEBV-S1G25-K-5-N-LE25
	M3	<u> </u>	24 DC	10	538227	NEBV-S1G25-K-10-N-LE25
luminating seal						
	_	For indicating the signal status	12 24 DC	-	151717	MEB-LD-12-24DC
	-		Up to 230 AC	-	151718	MEB-LD-230AC