Bernoulli grippers OGGB

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Bernoulli grippers OGGB

Key features

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General

Purpose

The Bernoulli gripper OGGB is ideally suited to transporting thin, extremely delicate and brittle workpieces.

Benefits

- Minimised workpiece contact, gentle workpiece handling
- Low energy costs thanks to minimised air consumption
- Maximum workpiece loads thanks to high suction forces
- Low-noise
- Reliable separation of porous and air-permeable materials
- Minimal assembly and installation

Applications

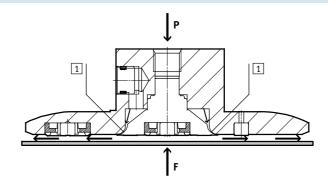
- Photovoltaics (solar cell and wafer transport)
- Thin film solutions
- Film transport
- Flat panel
- · Thin glass panes
- Electronic circuit boards
- Flexible parts with large surface
- Air-permeable workpieces
- Separation of thin and porous
- Workpieces with textured surface

Functional principle

The incoming compressed air is deflected radially in the gripper and flows back out between the workpiece and gripper surface. The air is routed through a very thin gap 1 between the gripper body and the core in the gripper, which greatly accelerates its speed. The high outflow speeds generate a vacuum between the gripper and the workpiece.

Spacers hold the workpiece at a distance to ensure that the air can flow off smoothly.

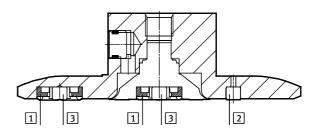
Vacuum generation according to the Bernoulli principle enables a wide range of workpieces to be gripped gently and with very little contact.



Variants

The gripper is available in three sizes. Two different materials can be chosen for the spacers for each size. With the first variant, all the spacers (ring shape 1 and knobs 2 are made from POM. The second variant has ring-shaped spacers 1 made from POM and knobs (2 and 3) made from NBR. This second variant can absorb higher lateral forces than the

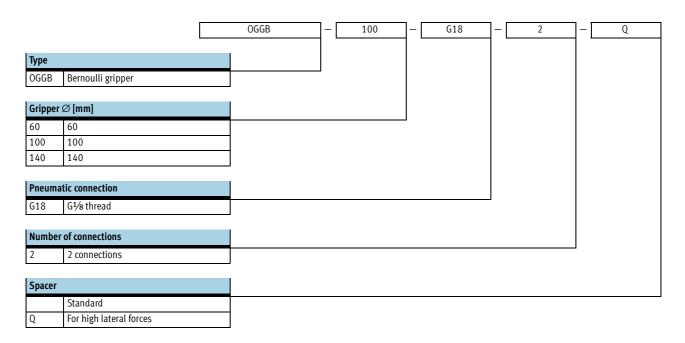
POM variant and the NBR spacers can be replaced if they become worn. Each gripper has two connection options for compressed air: one connection on the top and one alternative connection on the side. The blanking screw included is used to seal unused connections and is pre-assembled on the side as standard.





Bernoulli grippers OGGB Type codes

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Bernoulli grippers OGGB Technical data

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Function



- **D** - Diameter 60, 100, 140 mm

Temperature range 0 ... +60 °C



General technical data						
Gripper ∅	[mm]	60	100	140		
Pneumatic connection		G1/8	G½	G½		
Alternative connections		G1/8	G½	G½		
Connection position		On top/at side				
Type of mounting		Via female thread				
Mounting position		Any				

Operating and environmental conditions						
Operating pressure	[bar]	0 6				
Nominal operating pressure [bar]		1				
Operating medium		Compressed air according to ISO 8573-1:2010 [7:4:4]				
Note about the operating/pilot medium		Operation with lubricated medium not possible				
Ambient temperature [°C]		0+60				
Temperature of medium	[°C]	0+60				
Corrosion resistance class CRC ¹⁾		2				

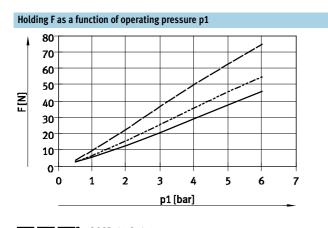
¹⁾ Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

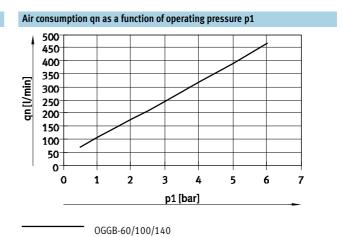
Performance data							
Spacer		Standard			For high lateral forces		
Gripper ∅	[mm]	60	100	140	60	100	140
Air consumption at nominal operating pressure 1 bar	[l/min]	110					
Holding force at nominal operating pressure 1 bar	[N]	10	7	7	7	6	6
Lateral force at nominal operating pressure 1 bar	[N]	1	1	1	15	12	12
Noise level at nominal operating pressure 1 bar	[dB (A)]	65					
Sound power level at nominal operating pressure 1 bar	[dB (A)]	78					

Materials							
Spacer	Standard	For high lateral forces					
Housing	Anodised wrought aluminium alloy	Anodised wrought aluminium alloy					
Spacer	Spacer POM						
	-	- Nitrile rubber					
Note on materials	RoHS-compliant						

Bernoulli grippers OGGB Technical data

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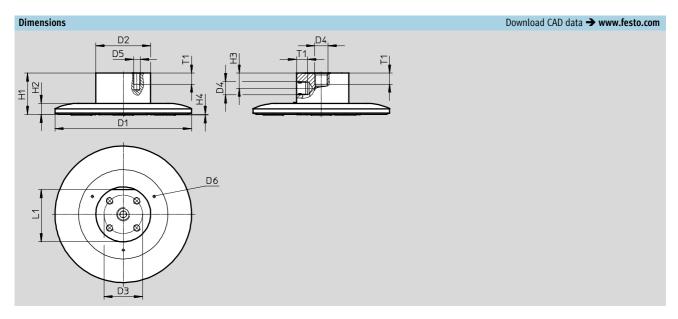




OGGB-60-G18-2

OGGB-60-G18-2-Q, OGGB-100/140-G18-2

OGGB-100/140-G18-2-Q



Туре	D1 Ø	D2 Ø	D3 Ø	D4 Ø	D5	D6 Ø	H1	H2	Н3	H4	L1	T1
OGGB-60	59.5	, C	, C	E .		E .						
OGGB-100	99.5	40	28	G ¹ /8	M5	1.7	30	8	11	0.4	38	8
OGGB-140	139.5											

Ordering data			
Gripper \varnothing	Pneumatic connection	Weight	Part No. Type
[mm]		[g]	
Standard			
60	G ¹ / ₈	119	574563 OGGB-60-G18-2
100	G ¹ / ₈	210	574565 OGGB-100-G18-2
140	G1/8	348	574567 OGGB-140-G18-2
For high lateral forces			
60	G1/8	119	574564 OGGB-60-G18-2-Q
100	G1/8	210	574566 OGGB-100-G18-2-Q
140	G1/8	348	574568 OGGB-140-G18-2-Q