

## Motor controllers CMMD-AS, for servo motors

**FESTO**






## Motor controllers CMMD-AS, for servo motors

Key features

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Comparison of motor controllers				
Motor controller for motor type	CMMD-AS Servo motor	CMMS-AS Servo motor	CMMP-AS Servo motor	CMMS-ST Stepper motor
Torque at standstill [Nm]	2x 4.7	4.7	25	9.3
Peak torque [Nm]	2x 9.2	9.2	48	9.3
Speed [rpm]	2x 6,000	6,000	6,000	2,000
Positioning records	2x 63	63	255	63
Measuring system	Incremental/absolute		Incremental/absolute	Incremental
Extended I/O interface	4 working modes		Flexibly configurable	4 working modes
Notification of remaining distance	1 for n		Separately for all positions	1 for n
Torque reduction	No		Separately for all positions	No
Set linking	Linear		With branching	Linear
STO/SS1	To EN 61800-5-2		To EN 61800-5-2	To EN 61800-5-2 with external circuitry

Performance characteristics			
Compactness		Motion control	
<ul style="list-style-type: none"> <li>The double motor controller CMMD-AS consists of two identical motor controllers CMMS-AS in one housing</li> <li>Intermediate circuits are connected internally</li> <li>Braking resistors are connected in parallel internally so that twice the continuous braking performance is available</li> <li>Total nominal current is 8 A. The nominal current can be flexibly distributed between the axes</li> </ul>		<ul style="list-style-type: none"> <li>Small dimensions</li> <li>Full integration of all components for controller and power section, including RS232 and CANopen interface</li> <li>Integrated brake chopper</li> <li>Integrated EMC filters</li> <li>Automatic actuation for a holding brake integrated in the motor</li> <li>Complies with the current CE and EN standards without additional external measures (motor cable length of up to 15 m)</li> </ul>	
		<ul style="list-style-type: none"> <li>Digital absolute angle encoder in single-turn and multi-turn versions</li> <li>Can be operated as a torque, speed or position controller</li> <li>Integrated position controller</li> <li>Time-optimised (trapezoidal) or jerk-free (S-shaped) positioning</li> <li>Absolute and relative movements</li> </ul>	
		<ul style="list-style-type: none"> <li>Point-to-point positioning with and without motion path smoothing</li> <li>Position synchronisation</li> <li>Electronic gear unit</li> <li>2x 63 positioning records</li> <li>2x 8 positioning profiles</li> <li>Wide range of homing methods</li> </ul>	

Fieldbus interfaces	Input/output	Integrated sequence control
<p>Integrated:</p> 	<ul style="list-style-type: none"> <li>Freely programmable I/Os</li> <li>High-resolution 12-bit analogue input</li> <li>Jog/teach-in mode</li> <li>Easy linking to a higher-level controller via I/O or fieldbus</li> <li>Synchronous operation</li> <li>Master/slave mode</li> <li>Additional I/Os with the plug-in card CAMC-D-8E8A → 10</li> </ul>	<ul style="list-style-type: none"> <li>Automatic sequence of positioning records without a higher-level controller</li> <li>Linear and cyclical position sequences</li> <li>Adjustable delay times</li> </ul>
<p>Optional:</p>  		

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### Performance characteristics

#### Integrated safety functions

- The position controllers of the CMMD-AS range support the "Safe Torque Off (STO)" and "Safe Stop 1 (SS1)" safety functions with protection against unexpected start-up in accordance with EN 61800-5-2
- Protection against unexpected

start-up

- Two-channel disconnection of the output stage
- Reduced external circuitry
- Shorter response times in the event of an error
- Faster restart, intermediate circuit remains charged

#### Interpolating multi-axis movement

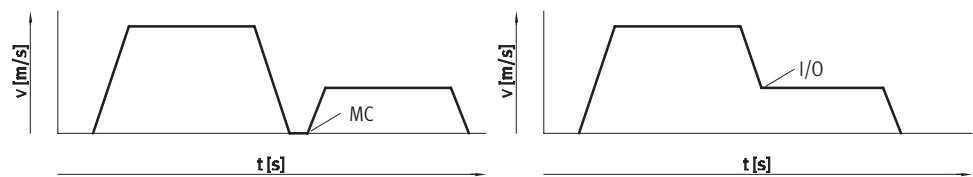
- With a suitable controller, the CMMD-AS can perform path movements with interpolation via CAN-open. The controller specifies setpoint position values in a fixed

time pattern to this end.

In between, the servo position controller independently interpolates the data values between two data points.

### Travel program

- Linking of any number of positioning records into a travel program
- Step criteria for the travel program possible via digital inputs, for example  
MC – motion complete  
I/O – digital inputs



### Library for EPLAN

→ 12



EPLAN macros for fast and reliable planning of electrical projects in combination with motor controllers,

motors and cables. This enables a high level of planning reliability, standardisation of

documentation, no need to create symbols, graphics and master data.

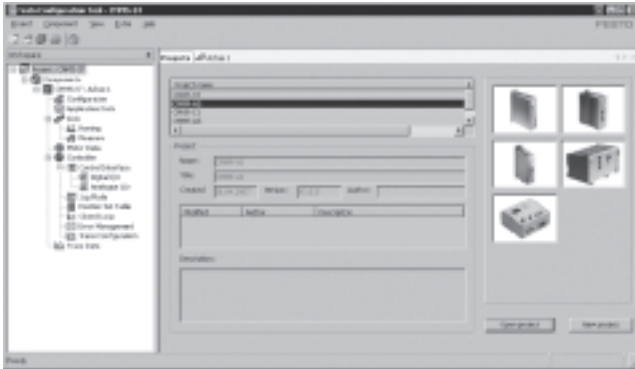
## Motor controllers CMMD-AS, for servo motors

Key features

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### FCT software – Festo Configuration Tool

Software platform for electric drives from Festo



- All drives in a system can be managed and saved in a common project
- Project and data management for all supported device types
- Easy to use thanks to graphically supported parameter entry
- Universal mode of operation for all drives
- Working offline at your desk or online at the machine

### FHPP – Festo Handling and Positioning Profile

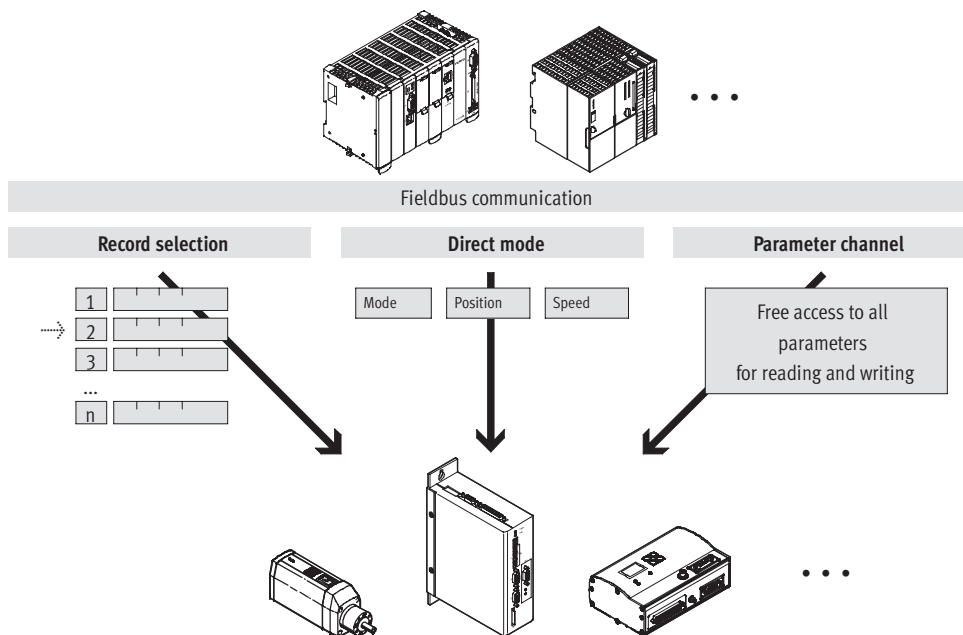
Optimised data profile

Festo has developed an optimised data profile especially tailored to the target applications for handling and positioning tasks, the "Festo Handling and Positioning Profile (FHPP)".

The FHPP data profile permits the actuation of Festo motor controllers, using a fieldbus interface, via standardised control and status bytes.

The following are defined, among others:

- Operating modes
- I/O data structure
- Parameter objects
- Sequence control



## Motor controllers CMMD-AS, for servo motors

Type codes

		CMMD	—	AS	—	C8	—	3A
<b>Type</b>								
CMMD	Double motor controller							
<b>Motor technology</b>								
AS	AC synchronous							
<b>Nominal current</b>								
C8	8 A							
<b>Input voltage</b>								
3A	230 V AC							

## Motor controllers CMMD-AS, for servo motors

Technical data

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Fieldbus interfaces

**CANopen**

**PROFIBUS**

**DeviceNet**



General technical data		
Type of mounting	Screwed to a mounting plate	
Display	7-segment display	
Parameterisation interface	RS232 (9,600 ... 115,000 bits/s)	
Encoder interface input	Setpoint position value as encoder signal	
	EnDat V2.2	
Encoder interface output	Actual value feedback via encoder signals in speed control mode	
	Setpoint specification for downstream slave drive	
	Resolution 4,096 ppr	
Braking resistor, integrated	[Ω]	115
Pulse power of braking resistor	[kVA]	1.4
Braking resistor, external	[Ω]	50
Impedance of setpoint input	[kΩ]	20
Number of analogue outputs		2
Operating range of analogue outputs	[V]	0 ... 10
Resolution of analogue outputs	[bit]	8
Characteristics of analogue outputs	Short circuit proof	
Number of analogue inputs		2
Operating range of analogue inputs	[V]	±10
Characteristics of analogue inputs	Differential inputs	
	Configurable for speed	
	Configurable for current	
Mains filter	Integrated	
Max. length of motor cable without external mains filter	[m]	15
Product weight	[g]	2,400

Technical data – Fieldbus interface				
Interfaces	I/O	CANopen	Profibus DP	DeviceNet
Number of digital logic outputs	10			
Characteristics of digital logic outputs	Freely configurable in some cases			
Number of digital logic inputs	28	–		
Operating range of logic inputs	[V]	12 ... 30	–	
Characteristics of logic inputs	Freely configurable		–	
Process coupling	For 2x 63 positioning records	–		
Communication profile	–	DS301, FHPP	DP-V0/FHPP	FHPP
	–	DS301, DSP402	–	
Max. fieldbus transmission rate	[Mbps]	–	1	12
Interface	Integrated	■	■	■
	Optional	–	–	–
			→ 11	→ 11

# Motor controllers CMMD-AS, for servo motors

Technical data

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Function blocks for PLC programming				
Programming software	Controller manufacturer	Interfaces		
		CANopen	Profibus DP	DeviceNet
CoDeSys	Festo	■	■	■
	Beckhoff			
	Other manufacturers			
RSLogix5000	Rockwell Automation	–	–	■
Step7	Siemens	–	■	–

Electrical data		
Output port data		
Output voltage range	[V AC]	0 ... 320
Nominal output current	[A]	8
Peak current	[A]	20
Max. peak current duration	[s]	2
Max. intermediate circuit voltage	[V DC]	380
Output frequency	[Hz]	0 .... 1,000
Load supply		
Nominal voltage phases		1
Input voltage range	[V AC]	95 ... 255
Max. nominal input current	[A]	10
Rated output	[VA]	1,200
Peak output	[VA]	2,400
Mains frequency	[Hz]	50 ... 60
Logic supply		
Nominal voltage	[V DC]	24 ±20%
Nominal current	[A]	0.7
Max. current (incl. holding brake)	[A]	1.7
Max. current of digital logic outputs	[mA]	100

Operating and environmental conditions	
Digital logic outputs	Not galvanically isolated
Logic inputs	Galvanically connected to logic potential
Protection class	IP20
Protective function	I <sup>2</sup> t monitoring
	Intermediate circuit over/undervoltage
	Short circuit in output stage
	Standstill monitoring
	Temperature monitoring
Ambient temperature	[°C] 0 ... +50
Storage temperature	[°C] –25 ... +70
Relative air humidity	[%] 0 ... 90 (non-condensing)
CE mark (see declaration of conformity)	To EU Low Voltage Directive
	To EU EMC Directive <sup>1)</sup>
	To EU Machinery Directive
STO/SS1	To EN 61800-5-2
Safety function	"Protection against unexpected start-up" to DIN EN ISO 13849-1, category 3, performance level d, SIL 2 to Table 4
Note on materials	RoHS-compliant

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: [www.festo.com](http://www.festo.com) → Support → User documentation.  
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

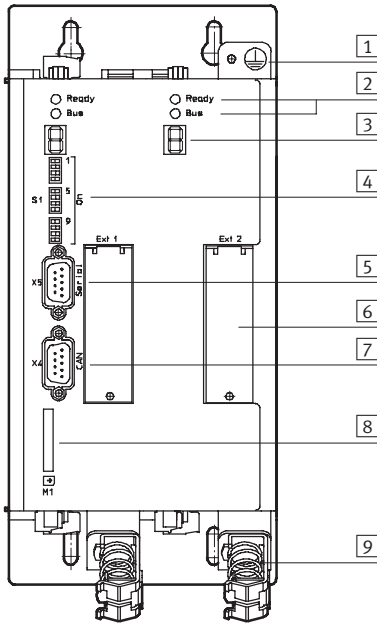
## Motor controllers CMMD-AS, for servo motors

Technical data

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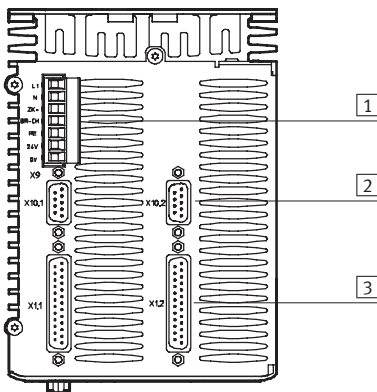
### View of motor controller

From the front



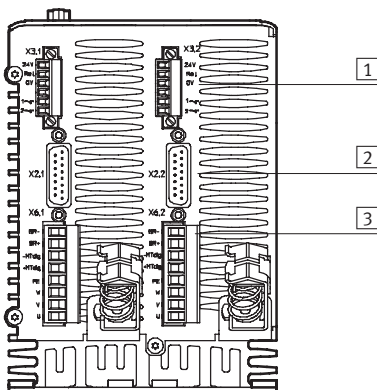
- 1 Earthing
- 2 Ready/bus LED
- 3 Status displays
- 4 Fieldbus settings and boot loader
- 5 Interface: RS232/RS485
- 6 Technology modules (optional)
- 7 Interface: CAN bus
- 8 SD memory card
- 9 Screened connections

From above



- 1 Power supply
- 2 Increment generator output
- 3 I/O interface

From underneath



- 1 Safe stop
- 2 Increment generator input
- 3 Motor connection

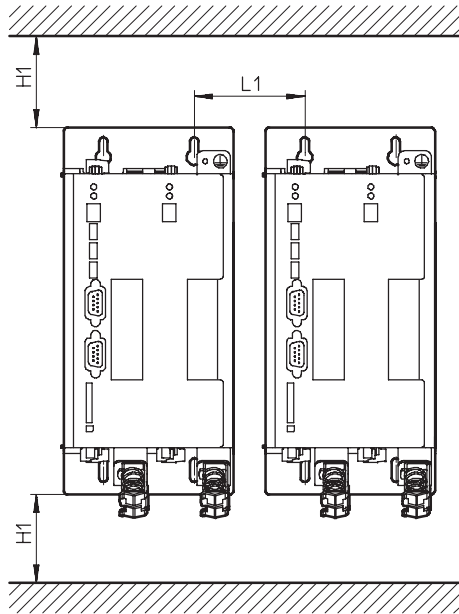


# Motor controllers CMMD-AS, for servo motors

Technical data

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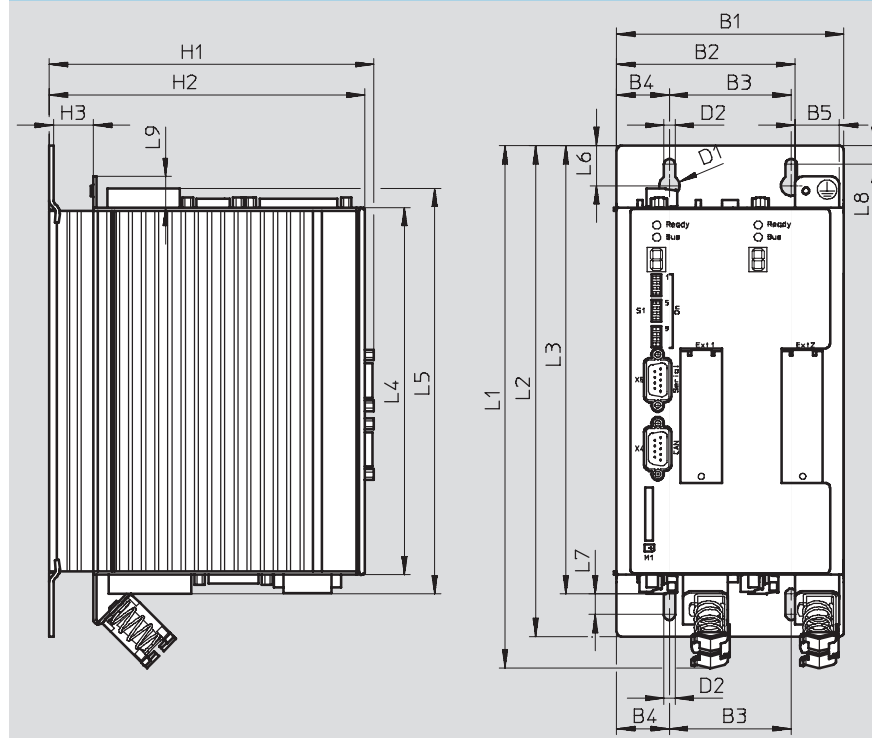
## Installation clearance for motor controller



H1	L1
100	73

## Dimensions

Download CAD Data → [www.festo.com/us/cad](http://www.festo.com/us/cad)



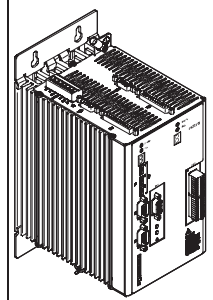
Type	B1	B2	B3	B4	B5	D1 Ø	D2 Ø	H1	H2	H3
CMMD-AS	112	87.8	60	26	22	10	5.5	160	155.5	19.7

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9
CMMD-AS	257.6	242.1	221.1	181	200	19.75	10	9.25	15.3

## Motor controllers CMMD-AS, for servo motors

Technical data and accessories

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Ordering data			
	Brief description	Part No.	Type
	The plug assortment NEKM (→ 11) and the operator package (→ 12) are included in the scope of delivery.	<b>561406</b>	<b>CMMD-AS-C8-3A</b>

### Accessories

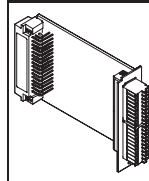
#### Interface CAMC-D-8E8A

The interface is used to extend the digital I/Os.

Up to two interfaces are supported simultaneously.

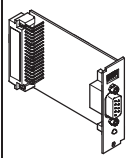
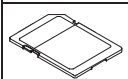


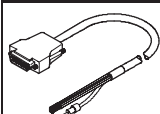
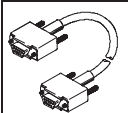
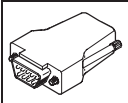
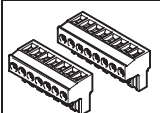
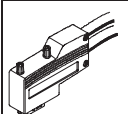
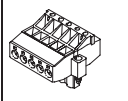
Technical data		
General information		
Max. cable cross section	[mm <sup>2</sup> ]	0.5
Digital inputs		
Number		8
Nominal voltage	[V DC]	24
Voltage range	[V]	−30 ... +30 (protected against reverse polarity and short circuit proof)
Nominal value for True	[V]	8
Nominal value for False	[V]	2
Input impedance	[kΩ]	4.7
Digital outputs		
Number		8
Nominal voltage	[V DC]	24
Voltage range	[V]	+18 ... +30 (protected against reverse polarity and short circuit proof, protection in the event of thermal overload)
Output current	[mA]	100
Short circuit, overcurrent protection	[mA]	500

Ordering data – Plug-in card			
	Brief description	Part No.	Type
	For additional I/Os (The plugs are included in the scope of delivery. Plug NEKM for reorder → 11)	<b>567855</b>	<b>CAMC-D-8E8A</b>

## Motor controllers CMMD-AS, for servo motors

Accessories

Ordering data – Plug-in cards			
	Brief description	Part No.	Type
	Interface module, for Profibus interface	547450	CAMC-PB
	Interface module, for DeviceNet interface	547451	CAMC-DN
	Memory card, for data backup and firmware downloads	562212	CAMC-M-S-F3-V1

Ordering data – Cables and plugs				
	Brief description	Cable length [m]	Part No.	Type
	Control cable, for I/O interface to any controller	2.5	552254	NEBC-S1G25-K-2.5N-LE26
	Programming cable	1.5	160786	PS1-ZK11-NULLMODEM-1,5M
	Encoder plug	–	564264	NECC-A-S-S1G9-C2M
	Plug assortment for CMMD	–	560504	NEKM-C-4 <sup>1)</sup>
	Plug assortment for interface CAMC-D-8E8A	–	569959	NEKM-C-5 <sup>2)</sup>
	Plug for Profibus interface	–	533780	FBS-SUB-9-WS-PB-K
	Plug for CANopen interface	–	533783	FBS-SUB-9-WS-CO-K
	Plug for DeviceNet interface	–	525635	FBSD-KL-2X5POL


1) Comprising plug for power supply and plug for motor connection. The plug assortment is included in the scope of delivery of the motor controller.


2) Plugs are included in the scope of delivery of the interface card CAMC-D-8E8A.

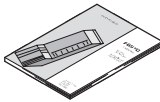
## Motor controllers CMMD-AS, for servo motors

Accessories

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Ordering data – Software and documentation			
	Brief description	Part No.	Type
	Operator package contains: – CD-ROM – with manual for CMMD-AS, in de, en, es, fr, it, sv – with FCT (Festo Configuration Tool) configuration software, in de, en – Brief description This package is included in the scope of delivery	<b>570608</b>	<b>GSIB-CMMD-AS-ML</b>

Ordering data – Software for EPLAN			
	Brief description	Part No.	Type
	EPLAN macros for fast and reliable planning of electrical projects in combination with motor controllers, motors and cables. The CD-ROM is not included in the scope of delivery.	<b>572327</b>	<b>GSWC-CD-EP-MC-1-ML</b>

Ordering data – Documentation <sup>1)</sup>					
	Language	Part No. Type		Part No. Type	
		For motor controller		Festo Handling and Positioning Profile (FHPP) for the motor controller range CMM...	
	DE	<b>571733</b>	<b>P.BE-CMMD-AS-3A-HW-DE</b>	<b>555695</b>	<b>P.BE-CMM-FHPP-SW-DE</b>
	EN	<b>571734</b>	<b>P.BE-CMMD-AS-3A-HW-EN</b>	<b>555696</b>	<b>P.BE-CMM-FHPP-SW-EN</b>
	ES	<b>571735</b>	<b>P.BE-CMMD-AS-3A-HW-ES</b>	<b>555697</b>	<b>P.BE-CMM-FHPP-SW-ES</b>
	FR	<b>571736</b>	<b>P.BE-CMMD-AS-3A-HW-FR</b>	<b>555698</b>	<b>P.BE-CMM-FHPP-SW-FR</b>
	IT	<b>571737</b>	<b>P.BE-CMMD-AS-3A-HW-IT</b>	<b>555699</b>	<b>P.BE-CMM-FHPP-SW-IT</b>
	SV	<b>571738</b>	<b>P.BE-CMMD-AS-3A-HW-SV</b>	<b>555700</b>	<b>P.BE-CMM-FHPP-SW-SV</b>
		For CANopen interface		For Profibus interface	
	DE	<b>554351</b>	<b>P.BE-CMMS-FHPP-CO-SW-DE</b>	<b>554345</b>	<b>P.BE-CMMS-FHPP-PB-SW-DE</b>
	EN	<b>554352</b>	<b>P.BE-CMMS-FHPP-CO-SW-EN</b>	<b>554346</b>	<b>P.BE-CMMS-FHPP-PB-SW-EN</b>
	ES	<b>554353</b>	<b>P.BE-CMMS-FHPP-CO-SW-ES</b>	<b>554347</b>	<b>P.BE-CMMS-FHPP-PB-SW-ES</b>
	FR	<b>554354</b>	<b>P.BE-CMMS-FHPP-CO-SW-FR</b>	<b>554348</b>	<b>P.BE-CMMS-FHPP-PB-SW-FR</b>
	IT	<b>554355</b>	<b>P.BE-CMMS-FHPP-CO-SW-IT</b>	<b>554349</b>	<b>P.BE-CMMS-FHPP-PB-SW-IT</b>
	SV	<b>554356</b>	<b>P.BE-CMMS-FHPP-CO-SW-SV</b>	<b>554350</b>	<b>P.BE-CMMS-FHPP-PB-SW-SV</b>
		For DeviceNet interface			
	DE	<b>554357</b>	<b>P.BE-CMMS-FHPP-DN-SW-DE</b>		
	EN	<b>554358</b>	<b>P.BE-CMMS-FHPP-DN-SW-EN</b>		
	ES	<b>554359</b>	<b>P.BE-CMMS-FHPP-DN-SW-ES</b>		
	FR	<b>554360</b>	<b>P.BE-CMMS-FHPP-DN-SW-FR</b>		
	IT	<b>554361</b>	<b>P.BE-CMMS-FHPP-DN-SW-IT</b>		
	SV	<b>554362</b>	<b>P.BE-CMMS-FHPP-DN-SW-SV</b>		

1) Manual in paper form is not included in the scope of delivery

## Product Range and Company Overview

### A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components**  
Complete custom engineered solutions



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Comprehensive engineering support  
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### The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



**Electromechanical**  
Electromechanical actuators, motors,  
controllers & drives



**Pneumatics**  
Pneumatic linear and rotary actuators,  
valves, and air supply



**PLCs and I/O Devices**  
PLC's, operator interfaces, sensors  
and I/O devices

### Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

### Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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**Email:** [customer.service@us.festo.com](mailto:customer.service@us.festo.com)

For technical support,

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## USA Headquarters

Festo Corporation  
395 Moreland Road  
P.O. Box 18023  
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## USA Sales Offices

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Lewisville, TX 75057, USA

### Detroit – Automotive Engineering Center

2601 Cambridge Court, Suite 320  
Auburn Hills, MI 48326, USA

### New York

395 Moreland Road  
Hauppauge, NY 11788, USA

### Silicon Valley

4935 Southfront Road, Suite F  
Livermore, CA 94550, USA

## United States



**USA Headquarters, East:** Festo Corp., 395 Moreland Road, Hauppauge, NY 11788

Phone: 1.631.435.0800; Fax: 1.631.435.8026;

Email: [info@festo-usa.com](mailto:info@festo-usa.com)

[www.festo.com/us](http://www.festo.com/us)

## Canada



**Headquarters:** Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4

Phone: 1.905.624.9000; Fax: 1.905.624.9001;

Email: [festo.canada@ca.festo.com](mailto:festo.canada@ca.festo.com)

[www.festo.ca](http://www.festo.ca)

## Mexico



**Headquarters:** Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquahuac,  
54020 Tlalneapantla, Edo. de México

Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65;

Email: [festo.mexico@mx.festo.com](mailto:festo.mexico@mx.festo.com)

[www.festo.com/mx](http://www.festo.com/mx)

## Central USA

Festo Corporation  
1441 East Business  
Center Drive  
Mt. Prospect, IL 60056, USA  
Phone: 1.847.759.2600  
Fax: 1.847.768.9480



## Western USA

Festo Corporation  
4935 Southfront Road,  
Suite F  
Livermore, CA 94550, USA  
Phone: 1.925.371.1099  
Fax: 1.925.245.1286



## Festo Worldwide

Argentina Australia Austria Belarus Belgium Brazil Bulgaria Canada Chile China Colombia Croatia Czech Republic Denmark  
Estonia Finland France Germany Great Britain Greece Hong Kong Hungary India Indonesia Iran Ireland Israel Italy Japan Latvia  
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