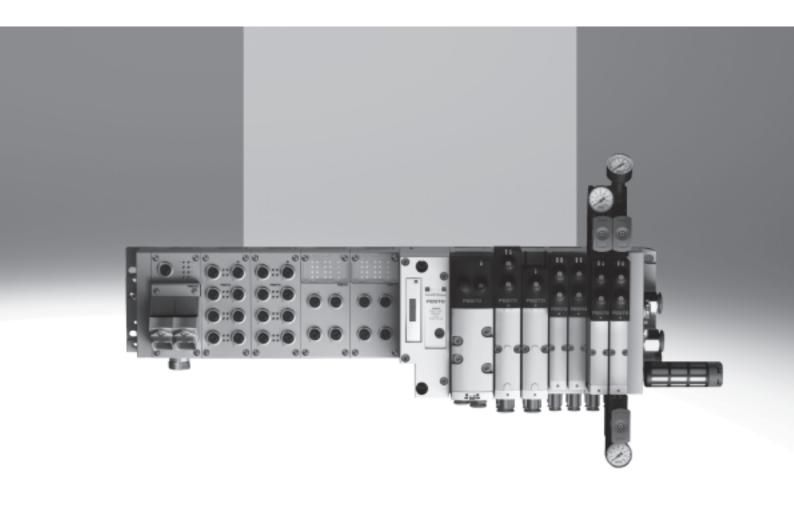
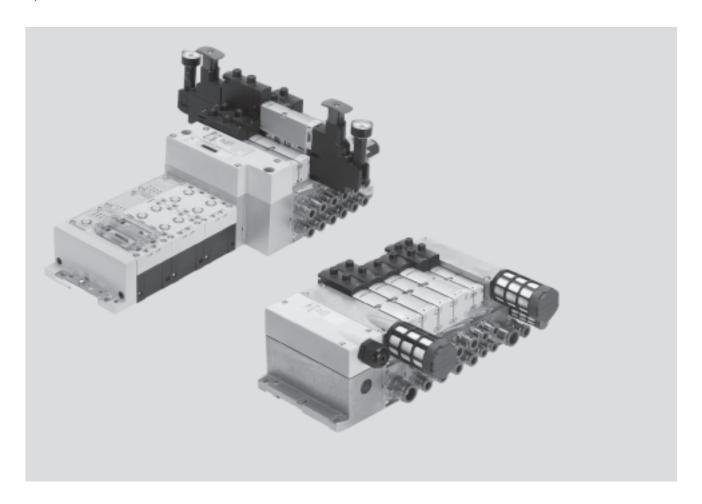
FESTO



Kev features



Innovative

- High-performance valves in sturdy metal housing
- Standardised: from the multi-pin plug connection up to the fieldbus connection and control block
- Dream team: Fieldbus valve terminal suitable for CPX electrical peripherals. This means
 - Future-ready internal communication system for actuation of valves and CPX modules

Flexible

- Modular system offering a range of configuration options
- Expandable up to 32 solenoid coils
- Conversions and extensions are possible at any time
- Manifold sub-bases can be extended using four screws, sturdy duct separation on metal substrate
- Integration of innovative function modules possible
- Supply plates permit a flexible air supply and variable pressure zones
- Reverse operation
- Wide pressure range -0.9 ... 10 bar
- Wide range of valve functions
- Valve supply: 24 V DC or 110 V AC

Reliable

- Sturdy and durable metal components
 - Valves
 - Manifold sub-bases
 - Seals
- Fast troubleshooting thanks to LEDs on the valves and diagnostics via fieldbus
- Reliability of service thanks to valves that can be replaced easily and quickly
- Manual override: pushing, pushing/detented or with cover
- Durable, thanks to tried-and-tested spool valves
- Large and durable labelling system
- 100% duty cycle

Easy to assemble

- Ready to install, already assembled and tested
- Lower cost of selection, ordering, installation and commissioning
- Secure wall mounting or DIN H-rail mounting



Key features

Reduced downtimes: LED diagnosis on the spot

Width 18 mm, 26 mm and 42 mm can be combined on a single terminal without adapter

Pneumatic interface to CPX

Simple electrical connections

- Fieldbus connection via CPX
- Multi-pin plug connection with pre-assembled cable or terminal strip (Cage Clamp)
- Control block via CPX
- Individual connection

CPX diagnostic interface for handheld devices (channel-oriented diagnosis down to the individual valve)

Quick mounting: Direct mounting using screws or DIN H-rail

Secure:

Valves, outputs and logic voltage can be switched off separately

Reliable operation:

Manual override: pushing/detented or with cover

Flexible:

- 32 valve positions/32 solenoid coils
- One valve series for a wide range of flow rates

Functional:

Large ports, flow-optimised ducts, robust metal thread or pre-assembled QS connections

Modular:

Supply plates facilitate the creation of multiple pressure zones as well as numerous additional exhaust and supply ports

Comprehensive range of valve functions

Practical: Large inscription labels

Equipment options

Valve functions

- 5/2-way valve
 - Single solenoid valve,
 pneumatic/spring return
 - Double solenoid valve
 - Double solenoid valve with dominant signal
- 2x 3/2-way valve, single solenoid
 - Normally open
 - Normally open, reversible
 - Normally closed
 - Normally closed, reversible
- 2x 3/2-way valve, single solenoid
 - 1x normally open, 1x normally closed
- 1x normally open, 1x normally closed, reversible
- 5/3-way valve
 - Mid-position pressurised
 - Mid-position closed
- Mid-position exhausted

Special features

Individual valve

- Electrical connection via standardised 4-pin M12 plug or via 4-pin clamped terminal connection for configuration by the user
- Available with internal/external pilot air supply

Terminal with individual connection

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

AS-interface

• 1 to 8 valve positions/ max. 8 solenoid coils

Multi-pin plug terminal

- Max. 32 valve positions/ max. 32 solenoid coils
- Parallel modular valve linking
- Any compressed air supply
- Any number of pressure zones

Fieldbus terminal/control block

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Combinable

- Width 18 mm: valve flow rate up to 550 l/min
- Width 26 mm: valve flow rate up to 1,100 l/min
- Width 42 mm: valve flow rate up to 1,500 l/min
- Width 42 mm, 26 mm and 18 mm can be combined on a single valve terminal

- 🖣 - Note

Valve terminal type 44 VTSA complies with ISO 15407-2 in width 18 and 26 mm and with ISO 5599-2 in width 42 mm.



Key features

Valve terminal configurator

A valve terminal configurator is available to help you select a suitable VTSA valve terminal. This makes it much easier for you to find the right product.

The valve terminals are fully assembled according to your order specifications and are individually tested. This reduces the amount of assembly and installation to a minimum

You order a valve terminal type 44 using the order code.

Ordering system for type 44

→ Internet: type 44

Ordering system, CPX

→ Internet: cpx

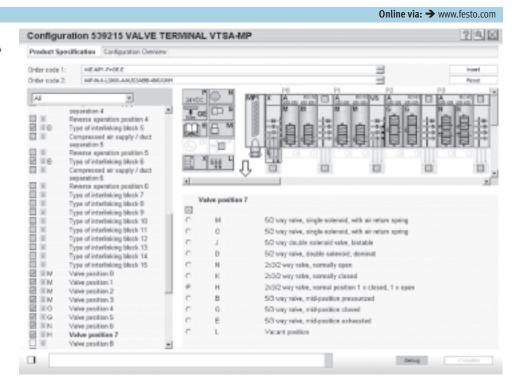
The illustration above provides an example of a valve terminal configuration.

The following steps explain how you arrive at the order code:

Once you have called up \rightarrow www.festo.com, select the online version of the digital product catalogue from the "Products" submenu. Activate the "Direct Search" menu.

Here you can specify a "Part No." (e.g. 539 215 or 539 217), the "Type" (e.g. VTSA) or "Article name" (e.g. valve terminal) to find your "Search result". Click on the blue shopping basket to complete the selected product according to your specifications (this does not create an order).

You will then be prompted to configure the product.
Select "Configurator".
You can then configure the valve terminal step by step (from the top down) according to your requirements.
Select the "Finish" menu to continue on with the ordering process.





Key features

Individual connection

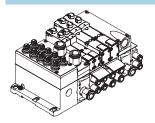


Valves on individual sub-bases can be used for actuators further away from the valve terminal.

The electrical connection is established using a standard 4-pin M12 plug 24 V DC (EN 61076-2-101) or it

can be configured by the user with a 4-pin clamped terminal connection or cable end 24 V DC or 110 V AC.

Terminal with individual connection

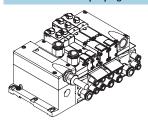


An individual connecting cable carries the control signal between the controller and the valve terminal.

The valve terminals can be fitted with max. 20 valves and max. 20 solenoid coils.

The electrical connection is established via a 5-pin M12 plug 24 V DC

Terminal with multi-pin plug connection

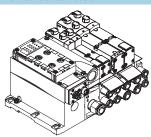


Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-core cable or a self-assembled multi-pin plug connection (Cage Clamp), which substantially reduces installation time. The valve terminals can be fitted with max. 32 valves and max. 32 solenoid coils.

Variants

- Multi-pin plug connection with terminal strip (Cage Clamp) 24 V DC or 110 V AC
- Pre-assembled connecting cable
- Sub-D plug connector for fitting by users, 37-pin
- Round plug connector M23, 19-pin, 24 V DC

AS-interface connection



A special feature of the AS-interface is the simultaneous transmission of data and energy via a 2-core cable. Due to the coded cable form, incorrect polarity can be excluded. The valve terminal with AS-interface is available in the following designs:

- With up to eight modular valve locations (max. 8 solenoid coils). This corresponds to 1 to 8 VTSA valves.
- With all available valve functions.

The design of the inputs can be selected as with CPX: M8, M12, quick connectors, Sub-D, spring-loaded terminal (IP20 terminals).

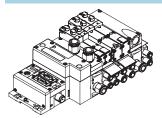
Further information

→Internet: as-interface



Key features

Terminal with fieldbus connection via the CPX system



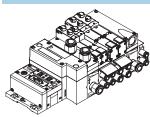
An integrated fieldbus node manages the communication connection to a higher-order PLC. This enables a space-saving pneumatic and electronic solution.

Valve terminals with fieldbus interfaces can be configured with up to 16 manifold sub-bases. With 2 solenoid coils per connection, up to 32 solenoid coils can thus be actuated.

Variants

- Profibus DP
- Interbus
- DeviceNet
- CANopen
- CC-Link
- CPX terminal
 - → Internet: cpx

Terminal with control block connection via the CPX system



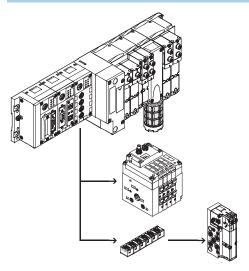
Controllers integrated in the Festo valve terminals enable the construction of stand-alone control units to IP65, without control cabinets.

Using the slave operation mode, these valve terminals can be used for intelligent pre-processing and are therefore ideal modules for designs using decentralised intelligence.

In the master operation mode, terminal groups can be designed with many options and functions, which can autonomously control a medium sized machine or system.

- CPX terminal
 - → Internet: cpx

CP string extension



The optional string extension allows additional valve terminals and I/O modules to be connected to the field-bus node of the CPX terminal.

Different input and output modules as well as CPV-SC, CPV and CPA valve terminals can be connected.

The maximum length of the CP string extension is 10 metres, which means that the extension modules can be mounted directly on site. All of the required electrical signals are transmitted via the CP cable, which in turn means that no further installation is needed on the extension module.

The CP string interface offers:

- 32 input signals
- 32 output signals for output modules 24 V DC or solenoid coils
- Logic and sensor supply for the input modules
- Load voltage supply for the valve terminals
- Logic supply for the output modules



Peripherals overview

Modular pneumatic components

The modular design of the VTSA ensures maximum flexibility right from the planning stage and offers maximum ease of service in operation.

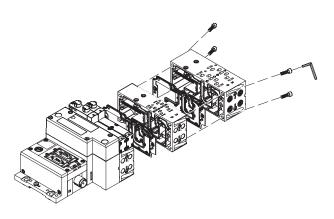
The system consists of manifold sub-bases and valves.

The manifold sub-bases are screwed together and thus form the support system for the valves.

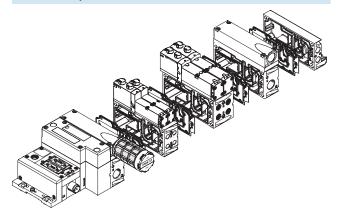
Inside the manifold blocks are the connection channels for supplying compressed air to and venting from the valves on the terminal as well as the working lines for the pneumatic cylinders for each valve.

Each manifold sub-base is connected to the next using four screws. Individual terminal sections can be isolated and further blocks inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

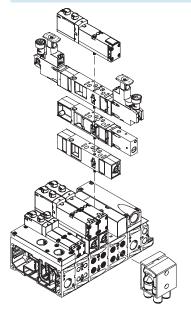
Basic system modularity



Valve modularity



Stacking modularity





Peripherals overview

Modular electrical peripherals

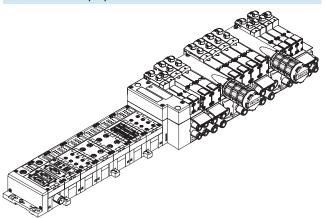
The manner in which the valves are actuated differs according to whether you are using a multi-pin terminal or fieldbus terminal.

The VTSA with CPX interface is based on the internal bus system of the CPX and uses this communication system for all solenoid coils and a range of electrical input and output functions.

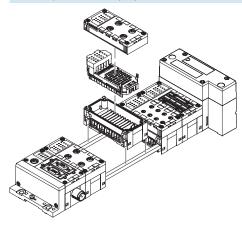
Parallel linking facilitates the following:

- Transmission of switching information
- High valve density
- Compact design
- Position-based diagnostics
- Separate voltage supply for valves
- Flexible alteration without address shifting
- Transmission of status, parameter and diagnostic data
 - → Internet: cpx
- Option of CP interface
- CPX-FEC as autonomous controller with access via Ethernet and web server

VTSA with electrical peripherals CPX



Modularity with electrical peripherals CPX





Peripherals overview

Individual sub-base

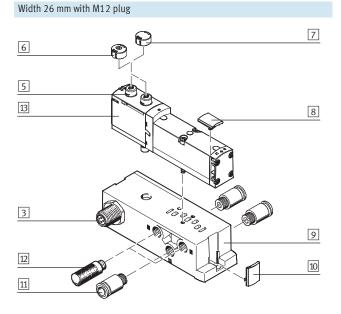
Order code:

• Using individual part numbers

Individual sub-bases can be fitted with any valve.

The electrical connection is established using a standard 4-pin M12 plug (EN 61076-2-101) or it can be

configured by the user with a 4-pin clamped terminal connection/open cable end.

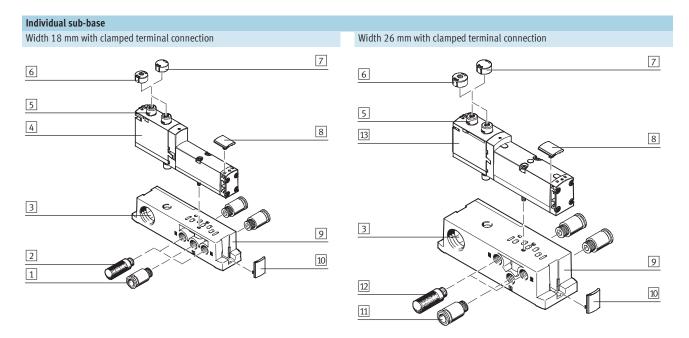


		Brief description	→ Page/Internet
1	Fitting	G½ or 1/8NPT for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	87
2	Silencer	G½ or 1/8NPT for supply/exhaust ports (1, 3, 5)	87
3	Electrical connection M12 ¹⁾	4-pin	-
4	VSVA valve	Width 18 mm	78
5	Manual override	Pushing/detenting, per solenoid coil	-
6	Cover cap	For manual override, pushing	87
7	Cover cap	For manual override, covered	87
8	Inscription label holder	For valves	87
9	Individual sub-base	For valve VSVA	81
10	Inscription label holder	For manifold blocks	87
11	Fitting	G1/4 or 1/4NPT for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	87
12	Silencer	G1/4 or 1/4NPT for supply/exhaust ports (1, 3, 5)	87
13	VSVA valve	Width 26 mm	78

1) Only for 24 V DC

Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2 Peripherals overview





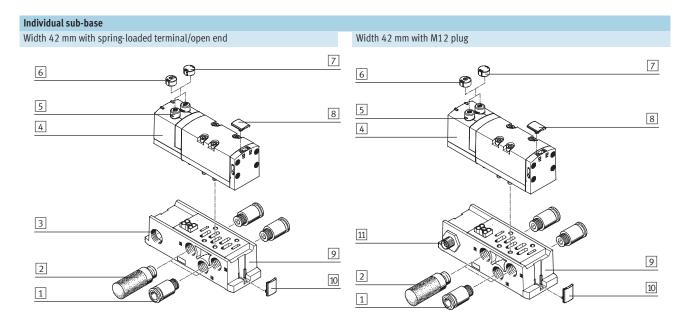
		Brief description	→ Page/Internet
1	Fitting	G½ or 1/8NPT for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	87
2	Silencer	G½ or ½NPT for supply/exhaust ports (1, 3, 5)	87
3	Clamped terminal connection ¹⁾	4-pin, configured by the user	-
4	VSVA valve	Width 18 mm	78
5	Manual override	Pushing/detenting, per solenoid coil	-
6	Cover cap	For manual override, pushing	87
7	Cover cap	For manual override, covered	87
8	Inscription label holder	For valves	87
9	Individual sub-base	For valve VSVA	81
10	Inscription label holder	For manifold blocks	87
11	Fitting	G ¹ / ₄ or ¹ / ₄ NPT for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	87
12	Silencer	G½ or ¼NPT for supply/exhaust ports (1, 3, 5)	87
13	VSVA valve	Width 26 mm	78

^{1) 24} V DC or 110 V AC



Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2 Peripherals overview

FESTO



		Brief description	→ Page/Internet
1	Fitting	G3/8 or 3/8NPT for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	87
2	Silencer	G3/8 or 3/8NPT for supply/exhaust ports (1, 3, 5)	87
3	Clamped terminal connection/open end ¹⁾	4-pin, configured by the user	-
4	VSVA valve	Width 42 mm	78
5	Manual override	Pushing/detenting, per solenoid coil	-
6	Cover cap	For manual override, pushing	87
7	Cover cap	For manual override, covered	87
8	Inscription label holder	For valves	87
9	Individual sub-base	For valve VSVA	81
10	Inscription label holder	For manifold blocks	87
11	Electrical connection M12 ²⁾	4-pin	-

^{1) 24} V DC or 110 V AC 2) Only for 24 V DC

FESTO

Peripherals overview

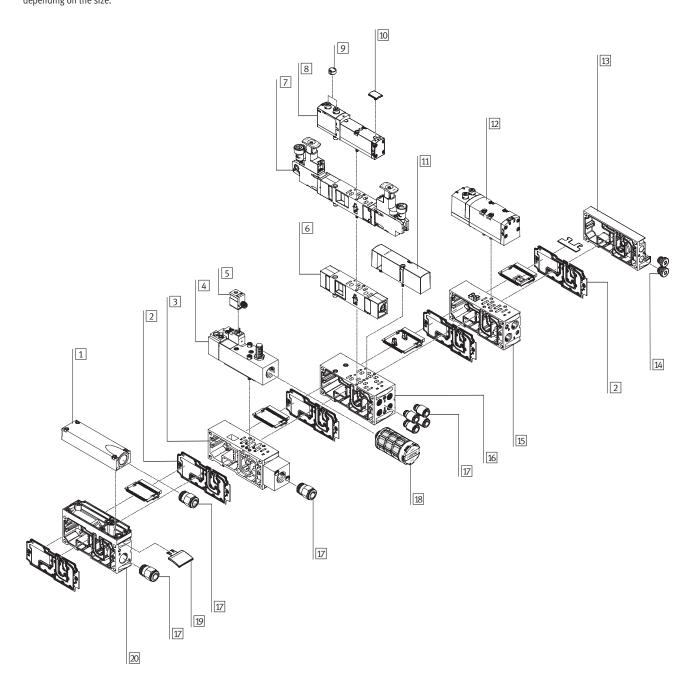
Pneumatik for valve terminal

The manifold sub-bases width 18 and 26 mm are either prepared for:

- 2 single solenoid valves
- 2 double solenoid valves

The manifold sub-bases width 42 mm are prepared for:

- 1 single solenoid valve
- 1 double solenoid valve depending on the size.
- Double solenoid valve positions can be fitted with any valve or a blanking plate.
- Single solenoid valve positions can only be fitted with single solenoid valves or a blanking plate.





Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2 Peripherals overview



Pneumati	Pneumatik for valve terminal						
		Brief description	→ Page/Internet				
1 Exha	ust port cover	For ducted exhaust air (ports 3 and 5 combined)	82				
2 Duct	separation/seal		82				
3 Fittin	ngs	For soft start valve	75				
4 Soft s	start valve		75				
5 Plug	socket		77				
6 Flow	control plate		85				
7 Press	sure regulator plate		83				
8 Valve	9	Width26 mm	78				
9 Cover	rcap	For manual override, pushing, covered	87				
10 Inscr	iption label holder	For valves	87				
11 Blanl	king plate	For unused valve position (vacant position)	87				
12 Valve	9	Width 42 mm	80				
13 End p	plate with pilot air selector		80				
14 Blanl	king plug		88				
15 Mani	ifold sub-base	For valves with a width of 42 mm	80				
16 Mani	ifold sub-base	For valves with a width of 26 mm	80				
17 Fittin	ngs		87				
18 Silen	ncer		87				
19 Silen	ncer	for manifold sub-base,	87				
20 Supp	oly plate		82				

FESTO

Peripherals overview

Valve terminal with individual connection

Order code:

- 44E for the electrical components
- 44P for the pneumatic components

VTSA valve terminals with individual connection can be expanded with up to 20 valves with max. 20 solenoid coils.

The manifold sub-bases width 18 and 26 mm are either prepared for:

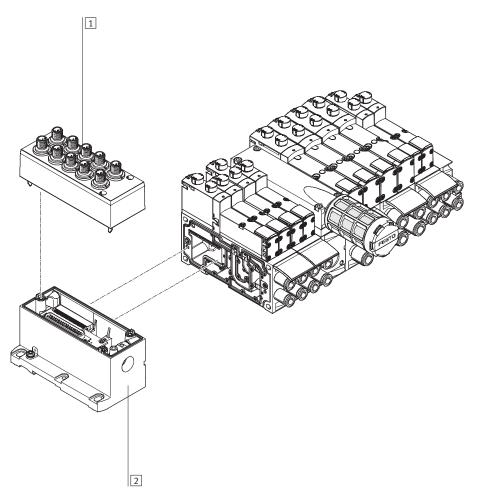
- 2 single solenoid valves
- 2 double solenoid valves

The manifold sub-bases width 42 mm are prepared for:

- 1 single solenoid valve
- 1 double solenoid valve depending on the size.

- Double solenoid valve positions can be fitted with any valve or a blanking plate.
- Single solenoid valve positions can only be fitted with single solenoid valves or a blanking plate.

The electrical connection is established via a 5-pin M12 plug (24 V DC).



	Brief description	→ Page/Internet	
1 Cover	For individual connection	85	
2 Multi-pin plug connection	Individual connection with M12, 10-way or 6-way (including cover)	85	

FESTO

Peripherals overview

Valve terminal with multi-pin plug connection

Order code:

- 44E for the electrical components
- 44P for the pneumatic components

VTSA valve terminals with multi-pin plug connection can be expanded with up to 32 valves with max. 32 solenoid coils.

The manifold sub-bases width 18 and 26 mm are prepared for:

- 2 single solenoid valves
- 2 double solenoid valves

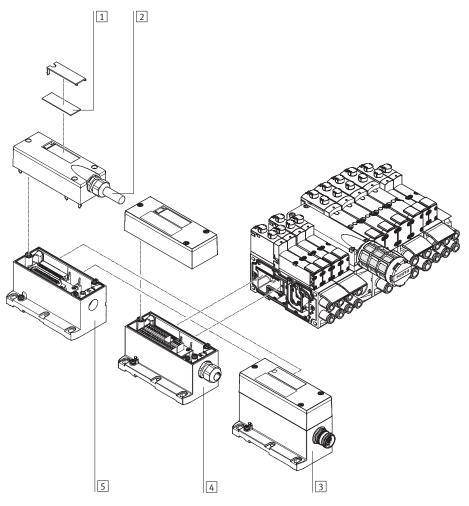
The manifold sub-bases width 42 mm are prepared for:

- 1 single solenoid valve
- 1 double solenoid valve depending on the size.

- Double solenoid valve positions can be fitted with any valve or a blanking plate
- Single solenoid valve positions can only be fitted with single solenoid valves or a blanking plate

The following multi-pin plug connections to IP65 are available:

- 37-pin Sub-D connection (24 V DC): The connecting cable can be ordered in lengths of 2.5 m, 5 m and 10 m for max. 8, 22 or 32 solenoid
- Terminal strip (24 V DC or 110 V AC)
- 19-pin round plug connector (24 V DC)



		Brief description	→ Page/Internet
1	Inscription labels	Large, for multi-pin plug connection	-
2	Multi-core cable		86
3	Multi-pin plug connection	Via M23 round plug connection, 24 V DC	85
4	Multi-pin plug connection	Via terminal strip (CageClamp) 24 V DC or 110 V AC	85
5	Multi-pin plug connection	With multi-core cable 24 V DC	85

FESTO

Peripherals overview

Valve terminal with AS-interface connection

Order code:

- 52E for the electrical components
- 44P for the pneumatic components

VTSA valve terminals with AS-interface plug connection can be expanded with up to 8 valves with max. 8 solenoid coils.

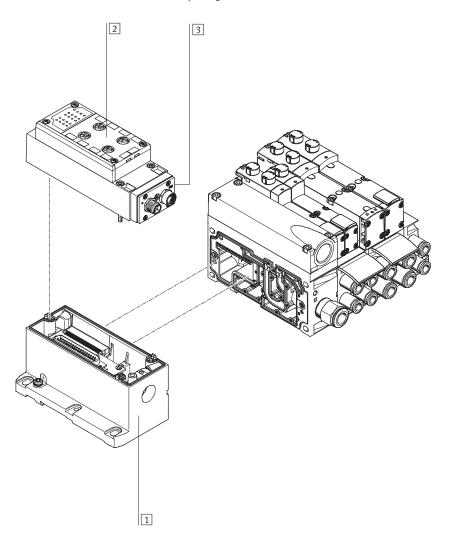
The manifold sub-bases width 18 and 26 mm are prepared for:

- 2 single solenoid valves
- 2 double solenoid valves

The manifold sub-bases width 42 mm are prepared for:

- 1 single solenoid valve
- 1 double solenoid valve depending on the size.

- Double solenoid valve positions can be fitted with any valve or a blanking plate
- Single solenoid valve positions can only be fitted with single solenoid valves or a blanking plate



	Brief description	→ Page/Internet
Multi-pin plug connection	Can be ordered together with AS-interface module as electrical interface for AS-interface	86
2 Connection block for AS-interface	-	86
3 AS-i module	-	86



FESTO

Peripherals overview

Valve terminal with fieldbus connection, control block (electrical peripherals CPX)

Order code:

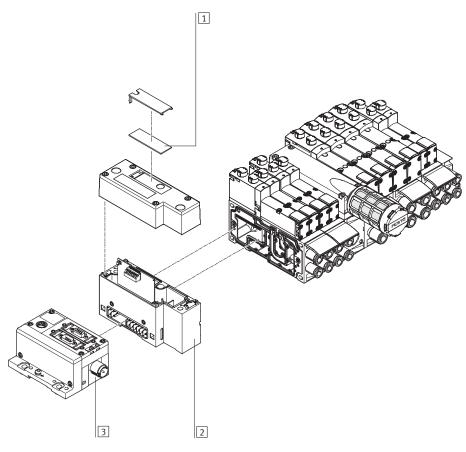
- 50E-... for the electrical peripherals
- 51E-... for the electrical peripherals, metal manifold module
- 44P for the pneumatic components

VTSA valve terminals with fieldbus interface can be expanded with up to 32 valves with max. 32 solenoid coils. Each valve position can be fitted with any valve or a blanking plate.

The rules for CPX apply to the equipment that can be used in combination with the electrical peripherals CPX.

In general:

- Max. 10 electrical modules
- Digital inputs/outputs
- Analogue inputs/outputs
- Parameterisation of inputs and outputs
- Integrated feature-rich diagnostic system
- Preventive maintenance concepts



	Brief description	→ Page/Internet
1 Inscription labels	Large, for pneumatic interface CPX	-
2 Pneumatik Interface		85
3 Fieldbus interface		срх

FESTO

Peripherals overview

Valve terminal with fieldbus connection/multipin plug connection and individually connected valve

In applications with certain emergency stop conditions, it may be necessary to be able to switch one or several valves separately from the terminal controller.

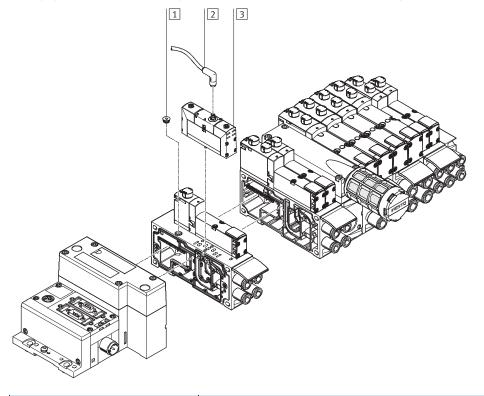
For this purpose, (VSVA) standard

valves with individual electric connections (round or square plugs) are fitted on the valve terminal.
In order to comply with protection class IP65, the then functionless opening for the electrical connection

on the sub-base must be sealed. A sealing cap is available for sizes 18 mm and 26 mm.

For central control of the valve terminal via multipin or fieldbus connec-

tion, the occupied valve location represents a reserve location, i.e. the address assigned in the fieldbus node or the corresponding connection in the multipin connection is occupied.

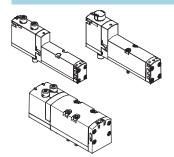


	Brief description	→ Page/Internet
Sealing cap	For sealing the electrical connection on the sub-base	87
2 Connecting cable		valve vsva
3 Valve	Width 18 mm or width 26 mm	valve vsva
	<u>-</u>	"



Key features – Pneumatic components

Sub-base valve



VTSA offers a comprehensive range of valve functions. All valves are fitted with piston spool and patented sealing system which ensure good tightness, a wide operating pressure range and long service life.

Sub-base valves can be quickly replaced since the tubing connections remain on the sub-base.

Irrespective of the valve function there

Irrespective of the valve function there are sub-base valves with one solenoid coil (monostable) or with two solenoid coils for bistable or double valve functions.

Reverse/vacuum operation

Select reverse operation (code Z) if you wish to operate an actuator (cylinder) with different pressures for the forward and return stroke. Please note that these valves must be operated via a separate pressure zone.

The 3/2-way valves, reversible, are also suitable for vacuum operation.

Blanking plate



Plate without valve function for reserving valve positions on a valve terminal.

Valves and blanking plates are attached to the manifold sub-base using two screws.

Valve fu	nction				
Code	Circuit symbol	Width			Description
		18 mm	26 mm	42 mm	
M	14 4 2 1 14 5 1 3	•	•	•	5/2-way valve, double solenoid • Pneumatic spring return
0	14 4 2 14 5 1 3	•	•	•	5/2-way valve, single solenoid • Spring return
J	14 4 2 12	•	•	•	5/2-way valve, double solenoid
D	14	•	•	•	5/2-way valve, double solenoid Dominant signal with port 14 on the control side
N	12/14 1 5 3 (14)	•	•	•	2x 3/2-way valve, single solenoid Normally open Pneumatic spring return Operating pressure > 3 bar
K	12/14 1 5 3 (14)	•	•	•	2x 3/2-way valve, single solenoid Normally closed Pneumatic spring return Operating pressure > 3 bar



For vacuum operation valves require a filter. This is to avoid that foreign matter is drawn into the valve (e.g. when using a suction cup).



Key features – Pneumatic components

Valve fu	Valve function									
Code	Circuit symbol	Width			Description					
		18 mm	26 mm	42 mm						
Н	14 10 10 12/14 1 5 3 (14)	•			2x 3/2-way valve, single solenoid Normal position 1x closed 1x open Pneumatic spring return Operating pressure > 3 bar					
В	14 M 4 2 M 12 14 5 1 3	•	•	•	5/3-way valve • Mid-position pressurised ¹⁾ • Spring return					
G	14 W 12 W 12 14 5 1 3	•	•	•	5/3-way valve • Mid-position closed ¹⁾ • Spring return					
E	14 M 4 2 M 12 14 5 1 3	•	•	•	5/3-way valve • Mid-position exhausted ¹⁾ • Spring return					
P	110 110 110 110 110 110 110 110 110 110	-	•	•	2x 3/2-way valve, single solenoid Reverse operation Normally open Pneumatic spring return					
Q	114 11 33/55 11 (14) (5) (1) (3)	•	•	•	2x 3/2-way valve, single solenoid Reverse operation Normally closed Pneumatic spring return					
R	114 11 33/55 11 (3) (3)	•	•	•	2x 3/2-way valve, single solenoid Reverse operation Normal position 1x closed 1x open Pneumatic spring return					
L		•	•	•	For valve terminal only: Blanking plate for vacant valve position					

¹⁾ If neither solenoid coil is energised, the valve moves to its mid-position by means of spring force.
If both coils are energised at the same time, the valve remains in the previously assumed switching position

Design

Valve replacement

The valves are attached to the metal manifold sub-base using two screws, which means that they can be easily

replaced. The mechanical robustness of the manifold sub-base guarantees good long-term seal tightness.

Expansion

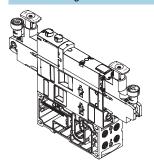
Vacant positions can be fitted with valves at a later date. The dimensions, mounting points and existing pneumatic installations remain unchanged

during this process.
The order code VSVA-... is located on the front of the valve beneath the manual override.

Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2 Key features – Pneumatic components



Vertical stacking



Additional functions can be added to each valve position between the subbase and the valve. These functions are known as vertical stacking, and

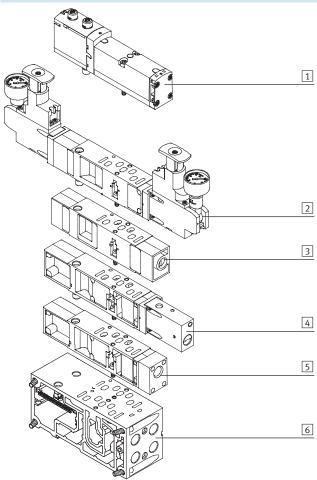
enable special functioning or control of an individual valve position. Combinations of several valve sizes on one valve terminal are possible.



Note

Certain combinations are not recommended due to the design of the individual vertical stacking components.

Vertical stacking components



The following component sequence is recommended for valve positions with vertical stacking:

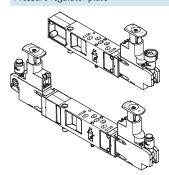
- 1 ISO valve
- Pressure regulator plate 2
- Flow control plate 3
- 4 Vertical shut-off plate
- 5 Vertical supply plate
- 6 Manifold sub-base



Key features - Pneumatic components

Vertical stacking

Pressure regulator plate

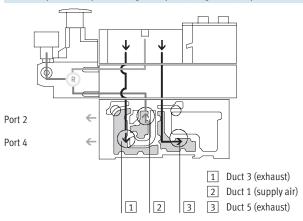


An adjustable pressure regulator can be installed between the sub-base and the valve in order to control the force of the respective actuator. This pressure regulating valve maintains an essentially constant output pressure (secondary side) independent of pressure fluctuations (primary side) and air consumption.

Standard version:

- Standard port pattern to ISO 15407-2 or ISO 5599-2
- For supply pressure up to 6 bar or up to 10 bar
- Without pressure gauge (optional)
- Regulator knob with 3 positions (locked, reference position, free running)

Mode of operation of pressure regulator plate (P regulator) for port 1; code: ZA, ZAY, ZF, ZFY



This pressure regulator regulates the pressure before the valve in duct 1. Ducts 2 and 4 thus have the same regulated pressure.

During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5.

Advantages

- The pressure regulator is not affected by venting, since the pressure is regulated before the valve.
- The pressure regulator can always

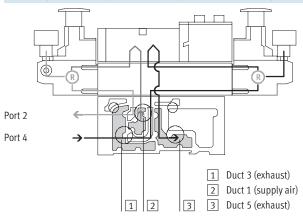
be adjusted, since the pressure from the valve terminal is always present.

Application examples

- An equal working pressure is required at working ports 2 and 4.
- A lower working pressure

(e.g. 3 bar) than the operating pressure present on the valve terminal (e.g. 8 bar) is required.

Mode of operation of the pressure regulator plate (AB regulator) for ports 2 and 4; code: ZD, ZDY, ZI, ZIY



This pressure regulator regulates the pressure in ducts 2 and 4 after the pressure medium flows through the valve. During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5 via the pressure regulator.

Example with the following switching position:

The supply air flows from duct 1 of the manifold sub-base via the valve to duct 2, it is then regulated and made available at port 2 of the manifold sub-base. At the same time, venting takes place via duct 4 of the manifold sub-base, via the regulator and via the valve into duct 5 of the manifold sub-base.

Restrictions

 The pressure regulator cannot be adjusted in the exhaust position.
 For example, the pressure regulator for duct 4 cannot be adjusted when the valve is pressurised in the switching position from duct 1 to duct 2 and exhausted from duct 4 to duct 5.

Application examples

• When two different working pressures are required instead of the

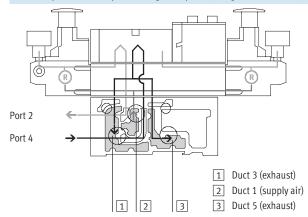
valve terminal operating pressure at ports 2 and 4.



Key features – Pneumatic components

Vertical stacking

Mode of operation of the pressure regulator plate (AB regulator, reversible) for ports 2 and 4, reversible; code: ZE, ZEY, ZJ, ZJY



With this pressure regulator, the supply air (duct 1) is split and routed directly to both pressure regulators. The regulated compressed air is present in ducts 3 and 5 on the valve. The valve is thus operated in reversible mode.

This means

- Duct 3 routes the working pressure to port 2
- Duct 5 routes the working pressure to port 4

Example with the following switching position:

The supply air in duct 1 is split among ducts 3 and 5 in the regulator and flows from here to the valve. In the valve, the supply air is routed to port 2 of the manifold sub-base. The exhaust air is simultaneously routed via duct 4 of the manifold sub-base and via the valve to regulator duct 1, where it is split between ducts 3 and 5 and then drawn off via the manifold sub-base.

Application examples

- When two different pressures are required in ducts 2 and 4 instead of the operating pressure.
- When fast exhaust performance is required.
- When the pressure regulator must always be adjustable.



- Reversible pressure regulator plates may only be combined with valves that can be operated in reversible mode.
- Valves in valve positions with vertical shut-off plates are operated with internal pilot air supply, even when the valve terminal is operated with external pilot air supply.
- The following combination of reversible valve terminals with vertical stacking components is not permitted:
- Reversible pressure regulator plates
- Flow control plates
- Vertical shut-off plates
- Vertical supply plates

Advantages

- Fast cycle times.
- 50% higher exhaust flow rate, as air is not exhausted via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are re-
- quired
- Operating pressure is always present at the pressure regulator, as the pressure is regulated before the valve, i.e. the regulator can always be adjusted.

Disadvantages

- 2x 3/2-way valves (code N, K, H) not used, as pressure is present at ports 3 and 5.
- No practical combination with a flow control plate possible.

Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2 Key features – Pneumatic components



Vertical	stacking – Pressure regulator plate							
Code		Туре	Width	Width		Input pres	ssure	Description
			18 mm	26 mm	42 mm	6 bar	10 bar	
Pressure	regulator plate for port 1 (P regulate							
ZA	♦ 2	VABF-S4R1C2-C-10	•	•	•	-	•	Regulates the operating pressure in duct 1 before the directional control valve
ZAY ¹⁾		VABF-S4R1C2-C-10E	•		-	-	•	
ZF		VABF-S4R1C2-C-6	•	•	•	-	•	
ZFY ¹⁾	14 5 1 3 12	VABF-S4R1C2-C-6E	•	•	-	-	-	
D	11 11 6 12 D		•	•	•	•	•	
ZC	e regulator plate for port 2 (B regulate	VABF-S4R2C2-C-10				1		Regulates the operating
ZCY ¹⁾	4 2 O		•	•	•	-	•	pressure in duct 2 after
		VABF-S4R2C2-C-10E	•	•	-	-	•	the directional control valve
ZH		VABF-S4R2C2-C-6	•		•	•	-	valve
ZHY ¹⁾	14 5 1 3 12	VABF-S4R2C2-C-6E	•		-	-	-	
Droccure	e regulator plate for port 4 (A regulato	or)						
ZB ¹⁾		VABF-S4R3C2-C-10						Regulates the operating
	4 2 	W.B. 34 K962 C 10	•	•	•	-	•	pressure in duct 4 after the directional control
ZG ¹⁾	14 5 1 3 12	VABF-S4R3C2-C-6	•	•	•	•	-	valve
Droccura	e regulator plate for ports 2 and 4 (Al	3 regulator)						
ZD		VABF-S4R4C2-C-10				Τ	Τ	Regulates the operating
1)	4 2		-	•	-	-	•	pressure in ducts 2 and 4
ZDY ¹⁾		VABF-S4R4C2-C-10E	•	•	•	-	•	after the directional control valve
ZI	14 5 1 3 12	VABF-S4R4C2-C-6	-	-	-	-	-	- Note These pressure regulator
ZI ¹⁾		VABF-S4R4C2-C-6E	•	•	-	•	-	plates cannot be combined with reversible 2x 3/2-way valves (code P, Q, R).
	<u> </u>	1		1		1	1	
	e regulator plate for port 2, reversible							1. 6. 11.
ZL	4 2 🛇	VABF-S4R6C2-C-10	•	•	•	-	•	Reversible pressure regulator for port 2
ZLY ¹⁾		VABF-S4R6C2-C-10E	•	•	-	-	•	
ZN		VABF-S4R6C2-C-6	•	•	•	•	-	
ZNY ¹⁾	14 5 1 3 12	VABF-S4R6C2-C-6E	•	•	-	-	-	
Pressure	e regulator plate for port 4, reversible	e (A regulator)						
ZK ¹⁾		VABF-S4R7C2-C-10					1	Reversible pressure
	**************************************		•	•	•	-	•	regulator for port 4
ZM ¹⁾		VABF-S4R7C2-C-6	•	-	•	•	-	

¹⁾ Also suitable for valves with symmetrical design

Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2 Key features – Pneumatic components



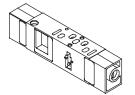
Vertical:	stacking – Pressure regulator plate							
Code		Туре	Width			Input pres	sure	Description
			18 mm	26 mm	42 mm	6 bar	10 bar	
Pressure	regulator plate for ports 2 and 4, rev	versible (AB regulator)						
ZE	♦ 2 ♦	VABF-S4R5C2-C-10	•	•	•	-	•	Reversible pressure regulator for ports 2 and 4 Pressure regulation before the valve Redirects the operating
ZEY ¹⁾	14 5 1 3 12	VABF-S4R5C2-C-10E	•	•	-	_	•	pressure from duct 1 to ducts 3 and 5 • Routes the exhaust air from duct 1 to ducts 3 and 5
ZJ		VABF-S4R5C2-C-6E	-	-	•	-	-	- Note These pressure regulator plates cannot be combined with standard 2x 3/2-way valves (code N, K, H).
ZJY ¹⁾		VABF-S4R5C2-C-6	•	•	-	•	_	Reversible 2x 3/2-way valves (code P, Q, R) must not be operated in a separate pressure zone in combination with these pressure regulators.

¹⁾ Also suitable for valves with symmetrical design



Key features – Pneumatic components

Vertical stacking - Flow control plate



This plate is used for exhaust air flow control in ducts 3 and 5 of a valve in order to adjust the speed of the actuator.

Ducts 3 and 5 can be adjusted independently of each other.

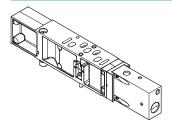


Note

On reversible valve terminals, supply air flow control takes place in ducts 3 and 5 before the valve.

Code		Туре	Width			Description	
			18 mm	26 mm	42 mm		
X	14 5 1 3 12	VABF-S4F1B1-C	•	•	•	Controls the flow of exhaust air after the valve to ducts 3 and 5	

Vertical stacking - Vertical shut-off plate



With this plate a valve can be shut off from the supply pressure of the terminal. This means that the valve can be removed without shutting off the pressure.

Following activation of the shut-off, the exhaust air/return air from the cylinder is drawn off via the M5 threaded connection.

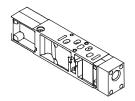


Note

It must be ensured that the operating pressure of the valve terminal lies within the range of the required pilot pressure (i.e. min. 3 bar).

Code		Туре	Width			Description
			18 mm	26 mm	42 mm	
ZT	33	VABF-S4L1D1-C	•		•	 2/2-way valve for shutting off the operating pressure at the valve position Blocks ducts 12 and 14 for the valve position Supplies the valve position with internal pilot air

Vertical stacking - Vertical supply plate



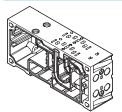
With this plate a valve can be supplied with individual operating pressure independently of the operating pressure of the terminal.

Code		Туре	Width			Description
			18 mm	26 mm	42 mm	
ZU	14 5 1 3 12	VABF-S4P1A3	•	•	•	Plate with port 11 for supplying an individual operating pressure for a valve position



Key features – Pneumatic components

Manifold sub-base



VTSA is based on a modular system which consists of manifold sub-bases and valves. Manifold sub-bases are available for valve width 18 mm and width 26 mm in a double grid, i.e. two valves per manifold sub-base. For width 42 mm there are manifold sub-bases for one valve per sub-base. The manifold sub-base contains a ducting seal and electrical linking and can be

freely mixed within a valve terminal. The manifold sub-bases are screwed together and thus form the support system for the valves.

Inside the manifold blocks are the connection channels for supplying compressed air to and venting from the valves on the terminal as well as the working lines for the pneumatic

cylinders for each valve.

Each manifold sub-base is connected to the next using four screws. Individual terminal sections can be isolated and further manifold sub-bases inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

Port patterns on the manifold sub-ba Width 18 mm	Width 26 mm	Width 42 mm
0000000	0 00000	

90° conr	nection plate for working ports (2 an	d 4) of the manifold sub-bases	5				
Code		Туре	Width			Ports	Working ports (2, 4) in the 90°
			18 mm 26 mm 42 mm			connection plate	
P		Threaded connection: VABF-S4A2G2-G NPT thread: VABF-S4A2G2-N	•	•		2 and 4	Outlet at bottom • Connection sizes for 18 mm width: G1/s, 1/sNPT • Connection sizes for 26 mm width: G1/4, 1/4NPT • Connection sizes for 42 mm width: G3/s, 3/sNPT

Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2 Key features – Pneumatic components



Code	ld sub-base variants	Time	Width			No. of valve	Working ports (2, 4) on manifold
Code		Туре	wiath			positions/	sub-base
			18 mm	26 mm	42 mm	solenoid coils	
Manifo	d sub-base for multi-pin plug/fie	ldbus connection for double soler	noid valves				
A AK	000	Threaded connection: VABV-S4-2S-G18-2T2 NPT thread: VABV-S4-2S-N18-2T2	•	-	-	2/4	• Connection sizes for 18 mm width: G¹/8, QS-G¹/8-8, QS-G¹/8-6, ¹/8NPT, QS-¹/8-5/16-U, QS-¹/8-¹/4-U
B BK		Threaded connection: VABV-S4-1S-G14-2T2 NPT thread: VABV-S4-1S-N14-2T2	-	-	-	2/4	• Connection sizes for 26 mm width: G¹/4, QS-G¹/4-10, QS-G¹/4-8, ¹/4NPT, QS-¹/4-³/8-U, QS-¹/4-5/16-U
C CK		Threaded connection: VABV-S2-1S-G38-T2 NPT thread: VABV-S2-1S-N38-T2	-	-	•	1/2	• Connection sizes for 42 mm width: G3/8 QS-G3/8-12, QS-G3/8-10, 3/8NPT, QS-3/8-3/8-U, QS-3/8-1/2-U
Manifo	d sub-base for multi-nin nlug/fie	ldbus connection for single solen	nid valves				
E EK	o sub-base for intutti-pin pittg/fle	Threaded connection: VABV-S4-2S-G18-2T1 NPT thread: VABV-S4-2S-N18-2T1	- I	-	-	2/2	• Connection sizes for 18 mm width: G1/8, QS-G1/8-8, QS-G1/8-6, 1/8NPT, QS-1/8-5/16-U, QS-1/8-1/4-U
F FK		Threaded connection: VABV-S4-1S-G14-2T1 NPT thread: VABV-S4-1S-N14-2T1	-	•	-	2/2	 Connection sizes for 26 mm width: G¹/4, QS-G¹/4-10, QS-G¹/4-8, ¹/4NPT, QS-¹/4-³/8-U, QS-¹/4-5/16-U
G GK		Threaded connection: VABV-S2-1S-G38-T1 NPT thread: VABV-S2-1S-N38-T1	-	-	-	1/1	• Connection sizes for 42 mm width: G3/8 QS-G3/8-12, QS-G3/8-10, 3/8NPT, QS-3/8-3/8-U, QS-3/8-1/2-U

Key features – Pneumatic components



Compressed air supply and venting

Right-hand end plate

• Code V



Port configuration for supply plates Exhaust air 3/5 separated

• Code K



Right-hand end plate

Code X



Port configuration for supply plates Exhaust port 3/5 common

Code L



End plate with pilot air selector

• Code Y, U, Z, W



The valve terminal VTSA can be supplied with compressed air at one or more points. This is a reliable way of ensuring that all functional components will always offer good performance, even with large-scale expansions. The valve terminal is supplied via supply plates (max. 16 per terminal) or via an end plate. Venting is performed either using silencers or ports for ducted exhaust air on the supply plates and/or on the right-hand end plate. There are two types of supply plates:

- Exhaust port 3/5 common
- Exhaust air 3/5 separated

Pilot air supply supply

The port for the pneumatic supply is located on the supply plates or the right-hand end plate.

The ports differ for the following types of pilot air supply supply:

- Internal
- External

Internal pilot air supply

Internal pilot air supply can be selected if the working pressure is between 3 and 10 bar.

The pilot air supply supply is then branched from the compressed air supply 1 using an internal connection. Port 14 on the right-hand end plate is sealed with a blanking plug.

External pilot air supply

If the supply pressure is less than 3 bar, you must operate your VTSA valve terminal using external pilot air supply. The pilot air supply is supplied via port 14 on the right-hand end plate to this end. This is the case even if the valve terminal is operated with different pressure zones.



Note

If a gradual pressure build-up in the system using a pressurised on-off valve is required, external pilot air supply where the control pressure applied during switch-on is already very high should be selected.

Right-hand end plate

Different right-hand end plates are available.

With the following two end plates, the outgoing direction of the ports is aligned with the horizontal stacking direction.

Right-hand end plates with pilot air supply/pilot exhaust air

- Internal pilot air supply: Code V
- External pilot air supply: Code X

For end plates with pilot air selector, the outgoing direction of the ports is to the front face of the valve terminal. This means that all of the ports on the terminal can be combined in one outgoing direction.

The special feature of the end plates with pilot air selector is the selector switch itself, which has four settings for different pilot air supply/pilot exhaust air.

End plates with pilot air selector switch set at the factory for:

- Internal pilot air supply: Code Y
- External pilot air supply: Code Z
- Internal pilot air supply, ducted pilot exhaust air: Code U
- External pilot air supply, ducted pilot exhaust air: Code W



Note

The end plate with pilot air selector must be used in combination with a supply plate.

The reversible 3/2-way valves (code P, Q, R) must only be operated in selector position 1 or 2.

Right-hand end plate with pilot air selector							
Code	Selector position						
Z	1						
Υ	2						
W	3						
U	4						

Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2 Key features – Pneumatic components



	and end plate		1			,
Code	Type of compressed air supply and	l pilot air supply	Width	126	1.0	Description
			18 mm	26 mm	42 mm	
V	Right-hand end plate	3 5 12 14			•	Internal pilot air supply, silencer Pilot air supply is branched internally from port 1 Port 14 is sealed with a blanking plug Exhaust 3/5 via silencer For operating pressure in the range 3 10 bar Pilot exhaust 1)
X	000	3 5 12 14 1 1 0 0	•	•	•	External pilot air supply, silencer Pilot air supply between 2 and 10 bar is connected at port 14 Exhaust 3/5 via silencer For operating pressure in the range –0.9 10 bar (suitable for vacuum) Pilot exhaust ¹⁾
Code ²⁾	End plate with pilot air selector					
Y (2)	End plate with phot all selection	3 5 12 14 1	•	•	-	Internal pilot air supply Pilot air supply is branched internally from port 1 Ports 1/12/14 are internally connected Ports 12/14 are sealed with blanking plugs Pilot exhaust air unducted via valve housing
U (4)		3 5 12 14	•	•	•	Internal pilot air supply, ducted exhaust air Pilot air supply is branched internally from port 1 Ports 1/14 are internally connected Port 14 is sealed with a blanking plug Pilot exhaust via port 12 with silencer1)
Z (1)		3 5 12 14	•	•	•	External pilot air supply Pilot air supply is connected at port 14 Port 12 is sealed with a blanking plug Ports 12/14 are internally connected Pilot exhaust air unducted via valve housing
W (3)		3 5 12 14	•	•	•	External pilot air supply, ducted exhaust air • Pilot air supply is connected at port 14 • Pilot exhaust via port 12 with silencer ¹⁾

- Ducted pilot exhaust air is only possible with turned seals on the valve
 Selector setting in brackets



Key features – Pneumatic components

Compressed air supply/duct separation

Additional supply plates can be used for larger terminals or to create pressure zones.

These can be selected at any point before or after manifold sub-bases.

Supply plates contain the ports:

- Compressed air supply (1)
- Exhaust port (3/5) common or separated

Depending on your order, the exhaust air ducts are either ducted or vented via silencers.

VTSA with ducted exhaust air

With ducted exhaust air, venting can be performed via a supply plate or a right-hand end plate (code V or X).

If duct separation is required, there are three different options:

- Duct separation 1, 3, 5: Code S
- Duct separation 1: Code T
- Duct separation 3, 5: Code R

If a combination of duct separation (S, T or R) and one or two supply plates is required, the following variants can be selected:

- Supply plate with duct separation on the left-hand side: Code SU, TU,
- Supply plate with duct separation on the right-hand side: Code US, UT, UR
- 2 supply plates with intermediate duct separation: Code USU, UTU,

Supply	plates					
Code		Туре	Width			Description
			18 mm	26 mm	42 mm	
U		Exhaust port 3/5 common For threaded connection: VABF-S6-10-P1A7-G12 For NPT thread: VABF-S6-10-P1A7-N12 Exhaust air 3/5 separated For threaded connection:		•		Supply plate without duct separation (no R, S or T selected)
SU TU RU		VABF-S6-10-P1A6-G12 For NPT thread: VABF-S6-10-P1A6-N12				Supply plate with duct separation on left, if R, S or T selected
US UT UR				•		Supply plate with duct separation on right, if R, S or T selected
USU UTU URU				•	•	2 supply plates with duct separation in centre, if R, S or T selected

Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2 Key features – Pneumatic components



Configur	ation of all pneumatic th	hreaded connections									
Code ¹⁾	·		Connec	tion	Designation	Code M Plug connector large	Code N Plug connector small				
٧		-	Right-h	and end plate, internal	pilot air supply, silencer						
	60		1	Compressed air/ vacuum supply	Push-in fitting	QS-G ¹ / ₂ -16	QS-G ¹ / ₂ -12				
	100 OC		3/5	Exhaust air	Via silencer	U-1/2-B	U-1/2-B				
	9		14	Pilot air supply	Blanking plug	B-1/4	B-1/4				
Х			Right-h	and end plate, external	pilot air supply, silencer						
			1	Compressed air/ vacuum supply	Push-in fitting	QS-G ¹ /2-16	QS-G ¹ /2-12				
			3/5	Exhaust air	Via silencer	U-1/2-B	U-1/2-B				
			12	Pilot exhaust air	Via silencer	U-1/4	U-1/4				
			14	Pilot air supply	Push-in fitting	QS-G ¹ / ₄ -10	QS-G1/4-8				
Y (2)	12	12 12	End plate with pilot air selector, internal pilot air supply								
		3 1 	12	Pilot air supply	Blanking plug	B-1/4	B-1/4				
			14	Pilot exhaust air	Push-in fitting	QS-G ¹ / ₄ -10	QS-G ¹ / ₄ -8				
U (4)		12 12 3 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	End plate with pilot air selector, internal pilot air supply, ducted exhaust air								
			12	Pilot air supply	Blanking plug	B-1/4	B-1/4				
			14	Pilot exhaust air	Blanking plug	B-1/4	B-1/4				
Z (1)		12 12	End pla	te with pilot air selector	r, external pilot air supply						
		3 	12	Pilot air supply	Push-in fitting or silencer	QS-G ¹ / ₄ -10 or U- ¹ / ₄	QS-G ¹ / ₄ -8 or U- ¹ / ₄				
			14	Pilot exhaust air	Push-in fitting	QS-G ¹ / ₄ -10	QS-G ¹ / ₄ -8				
W (3)	·	12 12	End pla	te with pilot air selector	r, external pilot air supply, ducte	d exhaust air	1				
		3 	12	Pilot air supply	Push-in fitting or silencer	QS-G ¹ / ₄ -10 or U- ¹ / ₄	QS-G ¹ / ₄ -8 or U- ¹ / ₄				
			14	Pilot exhaust air	Blanking plug	B-1/4	B-1/4				

¹⁾ Selector setting in brackets

Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2 Key features – Pneumatic components



Design o	of all pneumatic connect	ions with NPT thread									
Code ¹⁾			Connec	tion	Designation	Code M Plug connector large	Code N Plug connector small				
٧		-	Right-h	and end plate, internal	pilot air supply, silencer						
	6.0		1	Compressed air/ vacuum supply	Push-in fitting	QS-1/2-5/8-U	QS-1/2-1/2-U				
	1000 OC		3/5	Exhaust air	Via silencer	U-1/2-B-NPT	U-1/2-B-NPT				
	9		14	Pilot air supply	Blanking plug	B-1/4-NPT	B-1/4-NPT				
Х			Right-h	and end plate, external	pilot air supply, silencer						
			1	Compressed air/ vacuum supply	Push-in fitting	QS-1/2-5/8-U	QS-1/2-1/2-U				
			3/5	Exhaust air	Via silencer	U-1/2-B-NPT	U-1/2-B-NPT				
			12	Pilot exhaust air	Via silencer	U-1/4-B-NPT	U-1/4-B-NPT				
			14	Pilot air supply	Push-in fitting	QS-1/4-3/8-U	QS-1/4-5/16-U				
Y (2)		12 12	End plate with pilot air selector, internal pilot air supply								
		14 14	12	Pilot air supply	Blanking plug	B-1/4-NPT	B-1/4-NPT				
			14	Pilot exhaust air	Push-in fitting	QS-1/4-3/8-U	QS-1/4-5/16-U				
U (4)		12 12 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	End plate with pilot air selector, internal pilot air supply, ducted exhaust air								
			12	Pilot air supply	Blanking plug	B-1/4-NPT	B-1/4-NPT				
	0		14	Pilot exhaust air	Blanking plug	B-1/4-NPT	B-1/4-NPT				
Z (1)		12 12	End pla	ate with pilot air selecto	r, external pilot air supply						
		3 1 5 5	12	Pilot air supply	Push-in fitting or silencer	QS-1/4-3/8-U or U-1/4-B-NPT	QS-1/4-5/16-U or U-1/4-B-NPT				
			14	Pilot exhaust air	Push-in fitting	QS-1/4-3/8-U	QS-1/4-5/16-U				
W (3)	/2	12 12	End pla	ate with pilot air selecto	r, external pilot air supply, ducte	ed exhaust air					
		14 14 14 14 14 14 14 14 14 14 14 14 14 1	12	Pilot air supply	Push-in fitting or silencer	QS-1/4-3/8-U or U-1/4-B-NPT	QS-1/4-5/16-U or U-1/4-B-NPT				
			14	Pilot exhaust air	Blanking plug	B-1/4-NPT	B-1/4-NPT				

¹⁾ Selector setting in brackets



Key features – Pneumatic components

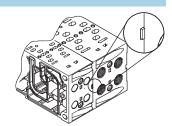
Creation of pressure zones and separation of exhaust air

The valve terminal VTSA offers a number of options for creating pressure zones if different working pressures are required.

Pressure zones are created by isolating the internal supply channels between the manifold sub-bases using appropriate duct separation.

Compressed air is supplied and vented by using a supply plate.
The position of the supply plates and duct separations can be freely selected for VTSA.

Duct separations are integrated ex-works as per your order.
Duct order and separations can be distinguished by their coding, even when the valve terminal is assembled.



Creating pressure zones						
Code	Separating seal		Width			Description
	Pictorial examples	Coding	18 mm	26 mm	42 mm	
T			•	•	•	Duct 1 separated
S			•	•	•	Duct 1 and 3/5 separated
R			•	•	•	Duct 3/5 separated

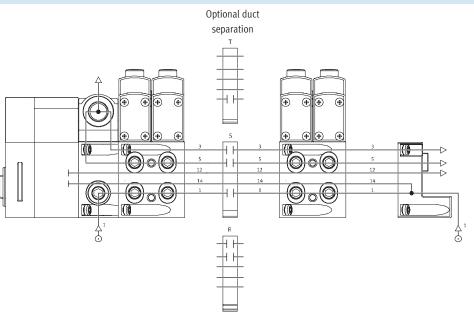


Key features – Pneumatic components

Examples: Compressed air supply and pilot air supply, right-hand end plate

Internal pilot air supply, silencer/ducted exhaust air

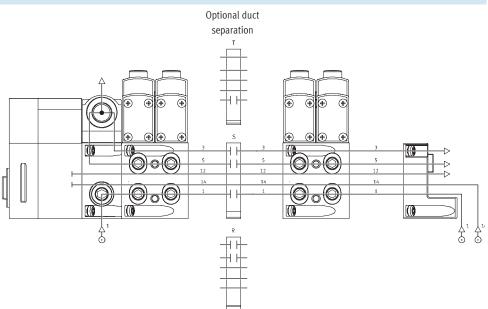
Right-hand end plate: Code V
The diagram opposite shows an example for the configuration and connection of the compressed air supply with internal pilot air supply.
Port 14 on the right-hand end plate is tightly sealed. Exhaust air port 3/5 is drawn off via the silencer.
Duct separations can be used optionally to create pressure zones.



External pilot air supply, silencer/ducted exhaust air

Right-hand end plate: Code X
The diagram opposite shows an example for the configuration and connection of the compressed air supply with external pilot air supply.
Port 14 on the right-hand end plate is equipped with a fitting for this.
Exhaust air port 3/5 is drawn off via the silencer.

Duct separations can be used optionally to create pressure zones.



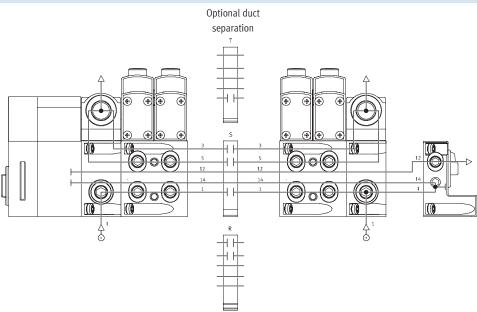


Key features – Pneumatic components

Examples: Compressed air supply and pilot air supply via right-hand end plate with pilot air selector

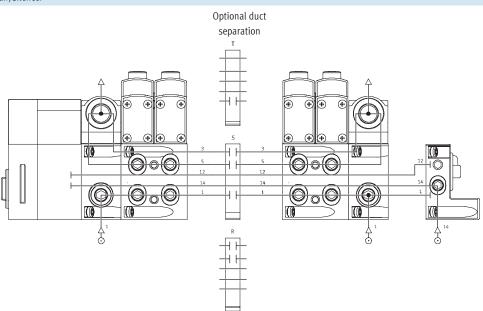
Internal pilot air supply, ducted exhaust air/silencer

Right-hand end plate: Code Y, U
The diagram opposite shows an
example for the configuration and
connection of the compressed air
supply with internal pilot air supply.
Port 14 on the right-hand end plate is
tightly sealed. Exhaust air port 3/5 is
ducted or drawn off via the silencer.
Duct separations can be used
optionally to create pressure zones.



External pilot air supply, ducted exhaust air/silencer

Right-hand end plate: Code Z, W
The diagram opposite shows an
example for the configuration and
connection of the compressed air
supply with external pilot air supply.
Port 14 on the right-hand end plate is
equipped with a fitting for this.
Exhaust air port 3/5 is ducted or
drawn off via the silencer.
Duct separations can be used
optionally to create pressure zones.



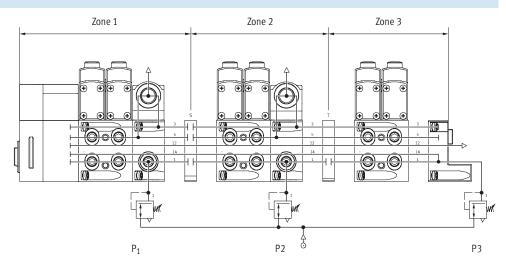
FESTO

Key features – Pneumatic components

Examples: Creation of pressure zones

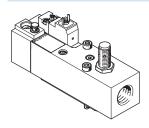
VTSA with CPX terminal connection

VTSA allows the creation of up to 16 pressure zones (32 pressure zones if only (42 mm) size 1, ISO 5599-2, is fitted). The diagram shows an example for the configuration and connection of three pressure zones using duct separations – with internal pilot air supply.



Soft start valve

Valve



The purpose of the soft-start valve is to smoothly build up the supply pressure in duct 1 of the valve terminal or to quickly exhaust it.

The piston position of the soft-start valve can be monitored using a sensor. This sensor registers whether the valve has switched and thus whether the valve terminal is being supplied

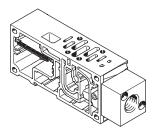
with working air. Pressure sensing via a pressure gauge (optional) is also possible.

The valve terminal can either be supplied with internal pilot air via the soft-start valve or with internal or external pilot air via the various end plate variants. The type of pilot air supply is determined by the seal of

the soft-start valve. If internal pilot air supply (duct 14) via the soft-start valve is chosen, there must be no other pilot air supply within the valve terminal.

Exhaust air cannot be expelled via the soft-start valve. If it is being operated in a pressure zone with duct 3/5 separated, an exhaust plate is required.

Manifold sub-base



For the soft-start valve there are modified manifold sub-bases in size 42 mm. This manifold sub-base supplies the pressure zone on the valve terminal with compressed air and provides a high flow range.

The pneumatic interface as per

ISO 5599-1 is used here, so that conventional ISO individual sub-bases in combination with the soft-start valve can also be used as an alternative to this manifold sub-base. The manifold sub-base is supplied with blanking plugs for sealing the connections on

the end plate VABE-S6-1RZ-.... Depending on the position/pressure zone of the soft-start valve on the valve terminal and the use of internal or external control air supply, the connections on the end plate are sealed with blanking plugs.



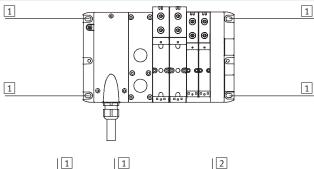
Key features - Assembly

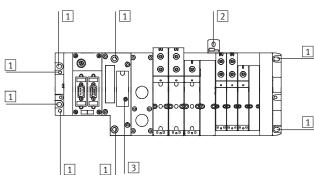
Valve terminal assembly

Sturdy terminal assembly thanks to:

- Four through-holes for wall mounting
- Additional mounting bracket
- DIN H-rail mounting

Wall mounting





The VTSA valve terminal is screwed onto the mounting surface using M6 screws. The mounting holes are located at the following points:

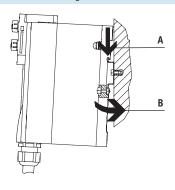
- Multi-pin plug (4 pieces):
 2 each at the multi-pin connection
 block and the right-hand end plate.
- Fieldbus (4 pieces):
 2 each at the left-hand (CPX) and right-hand (VTSA) end plate. The pneumatic interface additionally provides further mounting holes as well as optional mounting brackets.

- Note

When mounting valve terminals with more than 5 manifold subbases onto a wall, use additional mounting brackets of type VAME-SI-10-W in order to prevent damage to the valve terminal. The mounting brackets must be fitted onto the pneumatic supply plates.

- 1 Hole for M6 screw
- 2 Hole for M5 screw
- 3 Hole for DIN H-rail mounting

DIN H-rail mounting



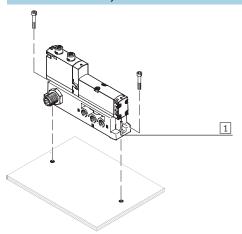
The VTSA valve terminal is hooked onto the DIN H-rail (see arrow A). The VTSA valve terminal is swivelled about the DIN H-rail, then swung into place and secured with the clamping shim (see arrow B).

For DIN H-rail mounting of the valve terminal you will need the following VTSA mounting kit:

- With multi-pin plug: CPA-BG-NRH
- With fieldbus: CPX-CPA-BG-NRH

This permits mounting of the valve terminal on a DIN H-rail to EN 60715.

Individual valve assembly



1 Vertical mounting holes

The individual manifold block is designed for wall mounting for integration into a system or machine. It is mounted vertically.



Key features - Display and operation

Display and operation

Each solenoid coil is allocated an LED which indicates its switching status.

- Indicator 12 shows the switching status of the pilot control for output 2.
- Indicator 14 shows the switching status of the pilot control for output 4.

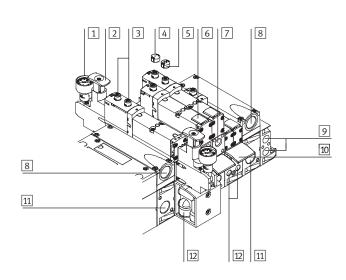
Manual override

The manual override allows the valve to be switched when in the electrically non-activated or de-energised status. The valve is actuated by pushing the manual override. The set switching status can also be fixed by turning the manual override.

Alternatives:

- A cover cap (accessory code N) can be fitted over the manual override to prevent it from being turned. The valve can only be actuated by pressing it.
- A cover cap (accessory code V) can be fitted over the manual override to prevent it from being accidentally actuated.

Pneumatic connection and control elements



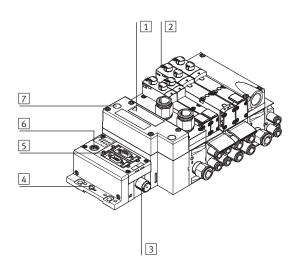
- 1 Pressure gauge (optional)
- 2 Adjusting knob of optional pressure regulator plate
- 3 Manual override (for each pilot solenoid coil, pushing or pushing/detenting)
- 4 Optional cover cap for manual override (inhibits manual override)
- 5 Optional cover for manual override with non-detenting pushing function
- 6 Inscription label holder for valve
- 7 Adjusting screw of optional flow control plate
- 8 Exhaust ports (valves) (3/5)

- Pilot ports 12 and 14 for supplying the external pilot air supply
- Inscription label holder for manifold block
- Supply port 1 (operating pressure)
- Working ports 2 and 4, for each valve position



A manually actuated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

Electrical connection and display components



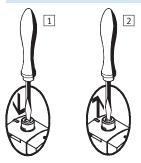
- 1 Inscription area and cover for DIN H-rail mounting
- 2 Yellow LEDs: Signal status display for pilot solenoid coils
- 3 Voltage supply connection
- 4 Earth terminal
- 5 Fieldbus connection (bus-specific)
- 6 Service interface for handheld unit, etc.
- 7 Red LED: Common fault display for valves



Key features – Display and operation

Manual override (MO)

Manual override with automatic return (pushing)



- 1 Press in the stem of the manual override using a pin or screwdriver.
 - Valve is then actuated.
- 2 Remove the screwdriver.

 Spring force pushes the stem of the manual override back.

 Valve returns to the initial position (not with double solenoid valve code J).

Manual override set via turning (covered)

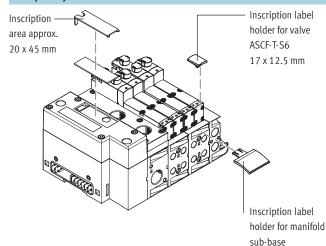




- 1 Press in the stem of the manual override using a pin or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.
 - Valve remains actuated.
- 2 Turn the stem anti-clockwise by 90° until the stop is reached and then remove the screwdriver.

 Spring force pushes the stem of the manual override back. Valve returns to the initial position (not with double solenoid valve code J and D).

Inscription system



Inscription label holders can be applied to the valves and manifold sub-bases to identify them. These inscription label holders can be ordered by entering the code B or T in the order code for accessories.

Scope of delivery: Inscription label holder including inscription label

Scope of delivery: Inscription label holder including inscription label. The following inscription labels can be used as spares:

- Inscription label holder for valve type ASCF-T-S6: Part No. 540 888
- Inscription label holder for manifold sub-base type ASCF-M-S6:
 Part No. 540 889

Large inscription labels can be attached to the pneumatic interface as an alternative or in addition to the smaller labels.

ASCF-M-S6 26.4 x 34.2 mm

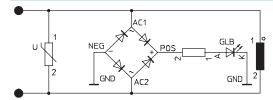
FESTO

Key features – Electrical components

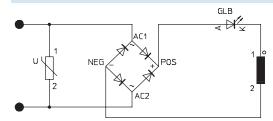
Protective circuit

Each VTSA solenoid coil is protected with a spark arresting protective circuit as well as against reverse-polarity protection.

24 V DC version



110 V AC version



Individual valve

Valves can also be used on individual sub-bases for actuators further away from the valve terminal.

- Electrical M12 connector, 4 pin
- 4-pin clamped terminal connection for configuration by the user
 24 V DC or 110 V AC

Electrical individual connection

A maximum of 20 solenoid coils can be activated. 2 solenoid coils per valve can be addressed. Individual electrical connection M12
 6-way or 10-way
 5-pin
 24 V DC

Electrical multi-pin plug connection

The following multi-pin plug connection variants are offered for the valve terminal VTSA:

- Sub-D multi-pin plug connection (37-pin for 24 V DC): This valve terminal is available with 1 ... 16 valve positions fitted with double solenoid valves and 1 ... 32 valve positions fitted with single solenoid valves. A maximum of 32 solenoid coils can be activated.
- Terminal box (terminal strip for 24 V DC or 110 V AC): This valve terminal is available with 1 ... 16 valve positions fitted with double solenoid valves and

- 1 ... 32 valve positions fitted with single solenoid valves. A maximum of 32 solenoid coils can be activated.
- Multi-pin node (round plug connector): Electrical multi-pin plug connection with round plug connector, 19-pin to CNOMO E03.62.530.N, connecting thread M23 for 24 V DC. The valve terminals can be fitted with max. 16 solenoid coils.

The valves are switched by means of positive or negative logic (PNP or

NPN). Mixed operation is not permitted.

Each pin on the Sub-D multi-pin plug or terminal box (terminal strip) can activate exactly a single solenoid coil. If the maximum configurable number of valve positions is 32, this means that 32 valves, each with a single solenoid coil, can be addressed. With 16 or less valve positions, 2 e solenoid coils per valve can be addressed.



Use the following 37-pin connecting cables from Festo to connect the valve terminal VTSA with Sub-D multi-pin plug connection:

- NEBV-S1W37-...-LE10 for max. 8 solenoid coils
- NEBV-S1W37-...-LE26 for max. 22 solenoid coils
- NEBV-S1W37-...-LE37 for max. 32 solenoid coils
- NECV-S1W37
 pre-assembled plug connector

Fieldbus connection/control block

All functions and features of the electrical peripherals CPX are permitted in connection with the CPX interface. This means:

- The valves and electrical outputs are supplied via the CPX operating voltage connection.
- The valves are supplied and switched independently via a separate port on the CPX.



Note

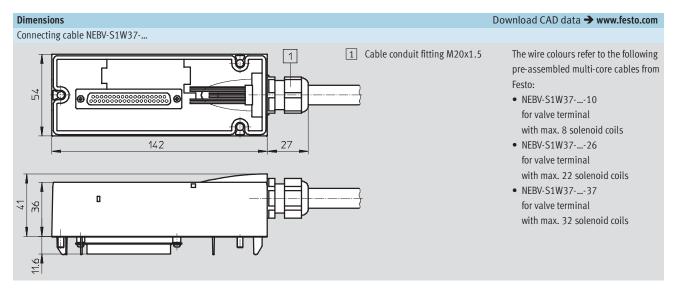
Further information can be found in

→ Internet: cpx



Pin allocation - Sub-D plug so	Pin allocation – Sub-D plug socket, 24 V DC; electrical connection code MP1									
	Pir	n ²⁾ A	ddress/coil	Core colour ¹⁾		Pin ²⁾	Address/coil	Core colour ¹⁾		
	1	0		WH		17	16	WH PK		
PIN 1 # 0 P	IN 20 2	1		BN		18	17	PK BN		
	3	2	!	GN		19	18	WH BU		
	4	3	}	YE		20	19	BN BU		
	5	4		GY		21	20	WH RD		
	6	5		PK		22	21	BN RD		
	7	6		BU		23	22	GY GN		
	8	7	,	RD		24	23	YE GY		
	9	8	1	GY PK		25	24	PK GN		
	10) 9)	RD BU		26	25	YE PK		
	11	. 1	0	WH GN		27	26	GN BU		
	12	2 1	1	BN GN		28	27	YE BU		
	13	3 1	2	WH YE		29	28	GN RD		
	'IN 37 14	1	.3	YE BN		30	29	YE RD		
1 11 13	15	5 1	4	WH GY		31	30	GN BK		
	16	5 1	.5	GY BN		32	31	GY BU		
- - Note	Со	nductor	'	•						
₹	33	3 0	(V3)	YE BK		35	0 N ₃₎	BN BK		
The drawing shows the view on	77	0	(V ₃)	WH BK		36	0 V ₃₎	ВК		
Sub-D plug socket at the multi-	core Ea	rthing				'				
cable NEBV-S1W37	37	' FI	E (earth)	VT		-	_	_		

- To IEC 757
- Pin 9 ... 35: Not available with cable NEBV-S1-W37-...-LE10
 Pin 23 ... 33: Not available with cable NEBV-S1-W37-...-LE26
- 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.





Type	Sheath	Length	Wire x mm ²	Cable ∅	Part No.
		[m]	[mm ²]	[mm]	
NEBV-S1W37-E2,5-LE10	Polyurethane	2.5	10 x 0.34	7.7	539 240
NEBV-S1W37-E5-LE10		5			539 241
NEBV-S1W37-E10-LE10		10			539 242
NEBV-S1W37-E2,5-LE26		2.5	26 x 0.34	11.5	539 243
NEBV-S1W37-E5-LE26		5			539 244
NEBV-S1W37-E10-LE26		10			539 245
NEBV-S1W37-K2,5-LE37		2.5	37 x 0.34	13	539 246
NEBV-S1W37-K5-LE37		5			539 247
NEBV-S1W37-K10-LE37		10			539 248
			•	•	•
NEBV-S1W37-KM-2,5-LE10	Polyvinyl chloride	2.5	10 x 0.34	7.7	543 271
NEBV-S1W37-KM-5-LE10		5			543 272
NEBV-S1W37-KM-10-LE10		10			543 273
NEBV-S1W37-KM-2,5-LE27		2.5	27 x 0.34	11.5	543 274
NEBV-S1W37-KM-5-LE27		5			543 275
NEBV-S1W37-KM-10-LE27		10			543 276
NEBV-S1W37-KM-2,5-LE37		2.5	37 x 0.34	13	543 277
NEBV-S1W37-KM-5-LE37		5			543 278
NEBV-S1W37-KM-10-LE37		10			543 279



Pin allocation – Multi-pin terminal strip (CageClamp), 24 V DC and 110 V AC; electrical connection code T									
		Terminal	Coil/address		Terminal	Coil/address			
Each solenoid coil must be assigned to a specific	1	0		17	16				
the terminal strip in order for actuation of the val	ves to take	2	1		18	17			
place.		3	2		19	18			
Coil 0 Coil	19	4	3		20	19			
		5	4		21	20			
		6	5		22	21			
		7	6		23	22			
		8	7		24	23			
		9	8		25	24			
		10	9		26	25			
		11	10		27	26			
		12	11		28	27			
		13	12		29	28			
		14	13		30	29			
	24	15	14		31	30			
0 V ¹⁾ Coil 20 Coil	31	16	15		32	31			
- Note		Conductor							
The drawing shows the view onto the multi-pin te	33	0 V		35	0 V				
(CageClamp).		34	0 V		36	0 V			

^{1) 0} V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.

Pin allocation - Round plug connector, 24 V DC; electric	Pin allocation – Round plug connector, 24 V DC; electrical connection code MP4										
	Address	Pin ¹⁾		Address	Pin ¹⁾						
	0	15		8	17						
5 + 7	1	7		9	9						
\[\left(\frac{4}{4} + \frac{1}{14} + \frac{1}{15} + \frac{1}{8} \right) \]	2	5		10	2						
$\left(\left(\begin{array}{ccc} 3 + \begin{array}{ccc} + & 19 & -17 \\ 3 + & +3 & -17 & +9 \end{array} \right) \right)$	3	4		11	13						
$\left(\left(2 + + \frac{18}{4} + \frac{10}{10} \right) \right)$	4	16		12	11						
i ⁺ + ⁺ 11	5	8		13	10						
	6	3		14	1						
	7	14		15	18						

¹⁾ Pin 6: 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted. Pin 12: Earth Pin 19: Unused

Rules for addressing

- Address allocation does not depend on whether single or double solenoid valve are fitted.
- Addresses are allocated in ascend-
- ing order without gaps, from left to
- A valve position for single solenoid coil activation occupies one address (type VABV-...-...T1).
- A valve position for two solenoid coil activations occupies two addresses (type VABV-...-...T2). The following allocation applies in this case:
- Coil 14: Lower-value address
- Coil 12: Higher-value address



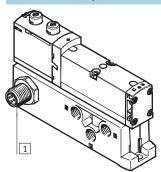
Pin allocation - Round plug connector, 24 V DC; electri	cal connection – CNO	AO assignment		
	Pin	Valve position/sole- noid coils	Pin	Valve position/coil
	1	8/14	10	7/12
0 120 10	2	6/14	11	7/14
110 18 0 2 10 170 19 0 3	3	4/14	12	FE (earth)
	4	2/12	13	6/12
\\\\\o ₈	5	2/14	14	4/12
O7 O6 O5	6	0 V ¹⁾	15	1/14
	7	1/12	16	3/14
	8	3/12	17	5/14
	9	5/12	18	8/12
			19	Unused

^{1) 0} V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.



Key features – Electrical components

Electrical connection, individual valve 24 V DC





1 Connector plug M12x1, male, 4-pin to EN 61076-2-101

Pin allocation M12 on individual

valve to ISO 20401

With positive logic:

Pin1 - Unused

Pin2 – U_B for coil 12 Pin3 - 0 V for coil 12 and 14

Pin4 – U_B for coil 14

With negative logic:

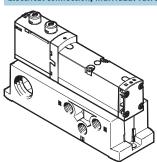
Pin1 - Unused

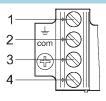
Pin2 - 0 V for coil 12

Pin 3 - U_B for coil 12 and 14

Pin4 - 0 V for coil 14

Electrical connection, individual valve, 24 V DC or 110 V AC





Pin allocation for assembly by the

With positive logic:

Pin1 – Unused (with 110 V AC connection for earthing)

Pin2 – U_B for coil 12

Pin3 - 0 V for coil 12 and 14

Pin4 $-U_B$ for coil 14

With negative logic:

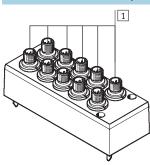
Pin1 – Unused

Pin2 - 0 V for coil 12

Pin 3 $-U_B$ for coil 12 and 14

Pin4 - 0 V for coil 14

Individual electrical connection, 6-way or 10-way, 24 V DC; code: MP2, MP3





1 Connector plug M12x1, male, 5-pin

Pin allocation M12

Pin1 – Unused

Pin2 – U_B for coil 12

Pin3 - 0 V for coil 12 and 14

Pin4 - U_B for coil 14

Pin5 - Functional earth



Electrical connection	technology			
	Electrical connection	Type of mounting/cable length	Туре	Part No.
Sensor plug/socket fo	r inputs/outputs			
	Straight plug, 4-pin, screw terminal	Threaded connector M12	SEA-GS-7	18 666
			SEA-GS-9	18 778
			SEA-GS-11-DUO	18 779
	Plug socket, angled, 4-pin, screw terminal	Union nut M12	SEA-M12-4WD-PG7	185 498
	Straight plug, 4-pin, screw terminal	Threaded connector M12	SEA-4GS-7-2,5	192 008
Plug socket with cable	e for connecting individual valves or sensors		1	<u>'</u>
	Straight socket, 4-pin, M12	5 m	SIM-M12-4GD-5-PU	164 259
	Angled socket, 4-pin, M12	5 m	SIM-M12-4WD-5-PU	164 258
	Modular system for connecting cables	-	NEBU → Internet: nebu	-



Instructions for use

Equipment

Operate your equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed for operation under normal use without any additional lubrication and still have a long service life. The quality of compressed air downstream from the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used.

Unsuitable additional oil and an excessive oil content in the compressed air reduce the service life of the valve terminal

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524-HLP32; basic oil viscosity 32 CST at 40 °C).

Bio-oils

When using bio-oils (oils which are based upon synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

Mineral oils

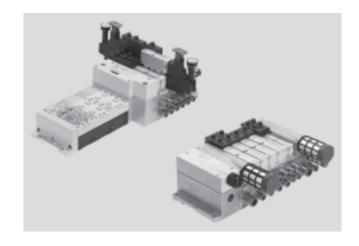
When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 through 3) or similar oils based on poly-alpha-ole-fins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4). A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.



- N - Flow rate Width 18 mm: Up to 550 l/min Width 26 mm: Up to 1,100 l/min Width 42 mm: Up to 1,500 l/min

- [] - Valve width 02: 18 mm 01: 26 mm 1: 42 mm

- **** - Voltage 24 V DC 110 V AC



General technical data											
Width		18 mm		26 mm		42 mm					
Design		Electromagneticall	y actuated piston sp	ool valve	pol valve						
Lubrication		Lubrication for life									
Type of mounting		Wall mounting									
		On DIN H-rail to EN	V 60715								
Mounting position		Any									
Manual override		Pushing, pushing/	detenting, covered								
Width		18 mm		26 mm		42 mm					
Pneumatic connections		Threaded connection	NPT thread	Threaded connection	NPT thread	Threaded connection	NPT thread				
Pneumatic connection		Via manifold sub-b	ase	connection		confection					
Supply port	1	G½, QS-G½-12, QS-G½-16	1/2NPT, QS-1/2-1/2-U, QS-1/2-5/8-U	G½, QS-G½-12, QS-G½-16	¹ / ₂ NPT, QS- ¹ / ₂ - ¹ / ₂ -U, QS- ¹ / ₂ - ⁵ / ₈ -U	G½, QS-G½-12, QS-G½-16	1/2NPT, QS-1/2-1/2-U, QS-1/2-5/8-U				
Exhaust port	3/5	G ¹ / ₂ , QS-G ¹ / ₂ -12, QS-G ¹ / ₂ -16	1/2NPT, QS-1/2-1/2-U, QS-1/2-5/8-U	G½, QS-G½-12, QS-G½-16	1/2NPT, QS-1/2-1/2-U, QS-1/2-5/8-U	G½, QS-G½-12, QS-G½-16	1/2NPT, QS-1/2-1/2-U, QS-1/2-5/8-U				
Working ports	2/4	Depending on the	connection type sele	cted		1	•				
		• G½8	• 1/8NPT	• G1/4	• 1/4NPT	G3/8,	3/8NPT,				
		• QS-G ¹ / ₈ -6	• QS-1/8-1/4-U	• QS-G ¹ / ₄ -8	• QS-1/4-5/16-U	QS-G3/8-12,	QS-3/8-3/8-U,				
		• QS-G ¹ / ₈ -8	• QS-1/8-5/16-U	• QS-G ¹ / ₄ -10	• QS-1/4-3/8-U	QS-G3/8-10	QS-3/8-1/2-U				
Port for external pilot supply air	14	G ¹ / ₄	½NPT	G1/4	1/4NPT	G ¹ / ₄	1/4NPT				
Pilot exhaust air port	12	G1/4	½NPT	G ¹ / ₄	½NPT	G ¹ / ₄	1/4NPT				

 $^{\|\}cdot\|$ Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.



Standard nominal flow rate [l/min]													
Valve function order code	М	0	J	D	N	K	Н	В	G	Е	Р	Q	R
Width 18 mm													
Flow rate of valve	750				600			700 ¹			600		
								4302					
Flow rate of valve on individual sub-base	600				500			550 ¹			500		
								360 ²					
Flow rate of valve on valve terminal	550				400			450 ¹			400		
								300 ²	2)				
Width 26 mm													
Flow rate of valve	1 40)			1 25	0		1 40	01)		1 25	0	
. tow rate or rate		~						1 00			122		
Flow rate of valve on individual sub-base	1 20)			1 10	0		1 20	01)		1 00	0	
								850 ²	2)				
Flow rate of valve on valve terminal	1 10)			900			1 00	01)		900		
								700 ²	2)				
Width 42 mm													
Flow rate of valve	1 80	1			1 40	0		1 70	o1)		1 40	0	
Tiow rate of valve	1 000	J			1 40	U		7502			1 40	U	
Flow rate of valve on individual sub-base	1 30	1			1 20	<u> </u>		1 20			1 20	0	
Tiow rate of valve on malvidual sub-base	1 500	J			1 200	U		8002			1 20	U	
Flow rate of valve on valve terminal	1 50	1			1 20	<u> </u>		1 40			1 20	0	
Trow rate or varve on varve terminar	1 500	J			1 20	U		8002			1 20	U	

Switching position
 Mid-position

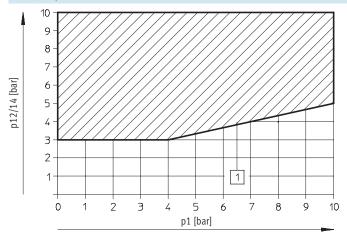


Operating and environmental conditions														
Valve function order code		M	0	J	D	N	K	Н	В	G	Е	Р	Q	R
Operating medium		Filtere	ed comp	ressed	air, lub	ricated	d or unlı	ubricated	l, inert g	gases 🗲	48			
Grade of filtration	[µm]	40 (a	verage p	ore siz	e)									
Operating pressure	[bar]	-0.9	+10			3	10		-0.9	+10				
Operating pressure for valve termina with internal pilot	[bar]	3 1	0											
air supply														
Pilot pressure	[bar]	3 1	0											
Ambient temperature	[°C]	-5 	+50											
Temperature of medium	[°C]	-5 	+50											
Storage temperature ¹⁾	[°C]	-20	+40											
CE marking		In acc	ordance	with E	U Low \	/oltage	Directiv	re						
Relative air humidity	[%]	90												

¹⁾ Long-term storage





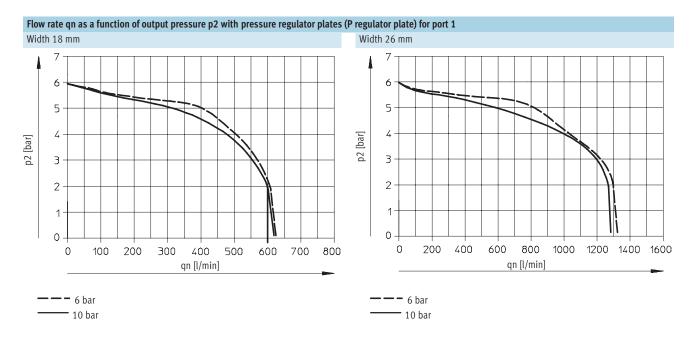


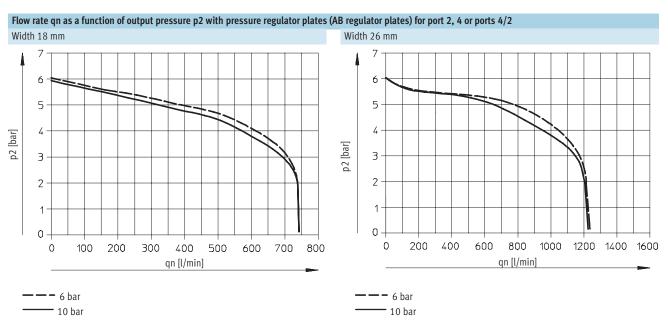
1 Operating range for valves with external pilot air supply

Valve response times [ms]													
Valve function order code		М	0	J	D	N	K	Н	В	G	E	Р	Q	R
18 mm														
Response times	on	22	12	-	-	12	12	12	15	15	15	25	25	25
	off	28	38	-	-	30	30	30	44	44	44	12	12	12
	change-	-	-	11	11	-	-	-	-	-	-	-	-	-
	over													
						,		,	,					
26 mm														
Response times	on	25	20	-	-	20	20	20	22	22	22	32	32	32
	off	45	65	-	-	38	38	38	65	65	65	30	30	30
	change-	-	-	18	18	-	-	-	-	-	-	-	-	-
	over													
42 mm														
Response times	on	27	22	-	-	20	20	20	22	22	22	34	34	34
	off	45	60	-	-	38	38	38	65	65	65	28	28	28
	change-	-	-	16	16	-	-	-	-	-	-	-	-	-
	over													



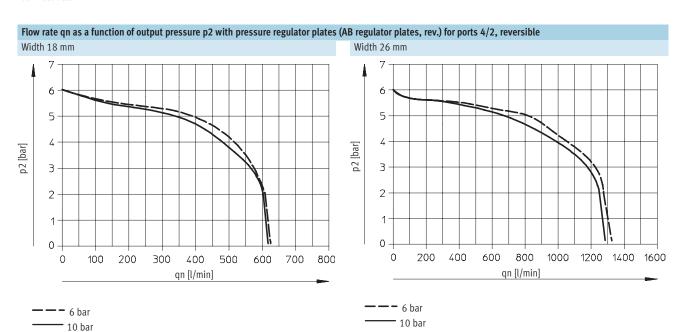
Technical data



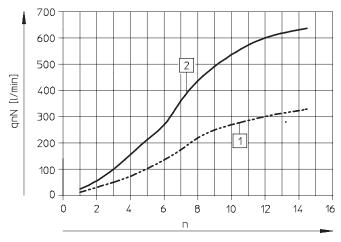




Technical data



Flow rate qn as a function of flow control

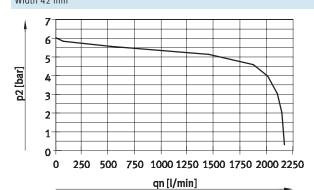


- 1 Width 18 mm
- 2 Width 26 mm
- n Revolutions of the adjusting screw



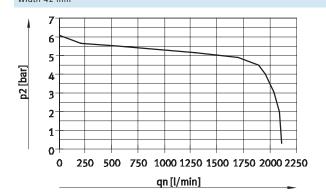
Technical data

Flow rate qn as a function of output pressure p2 with pressure regulator plates (P regulator plate) for port 1 Width 42 mm



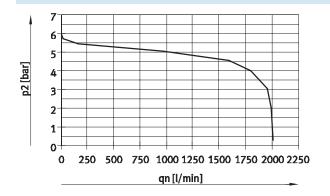
input pressure 10 bar, set controller pressure 6 bar

Flow rate qn as a function of output pressure p2 with pressure regulator plates (AB regulator plates) for port 2, 4 or ports 4/2 Width 42 mm



input pressure 10 bar, set controller pressure 6 bar

Flow rate qn as a function of output pressure p2 with pressure regulator plates (AB regulator plates, rev.) for ports 4/2, reversible Width 42 mm

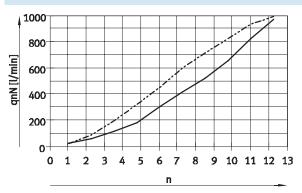


input pressure 10 bar, set controller pressure 6 bar

FESTO

Flow rate qn as a function of flow control

Width 42 mm



 Drosselschraube von 2 → 3 ----- Drosselschraube von 4 → 5

> n Revolutions of the adjusting screw



Electrical data				
VTSA with CPX terminal		18 mm	26 mm	42 mm
Voltage supply for electronics (V _{EL/SEN})			
Operating voltage	[V DC]	24 ±10%		
Max. intrinsic current consumption	[mA]	20		
at 24 V DC				
Duty cycle		100%		
Load voltage supply for valves (V _{val})				
Operating voltage	[V DC]	24 ±10%		
Diagnostic message undervoltage	[V]	21.6 21.5		
V _{OFF} , load voltage outside function				
range				
Protection class to EN 60529		IP65 (for all types of signal transmission	on in assembled state)	
Power consumption at 24 V DC				
2x 3/2-way valve	[W]	1.3		
5/2-way valve, 5/3-way valve	[W]	1.6		

Electrical data				
VTSA with multi-pin plug connection		18 mm	26 mm	42 mm
Load voltage supply for valves (V _{val})				
Operating voltage	[V DC]	24 ±10%		
	[V AC]	110 ± 10% (50 60 Hz)		
Maximum resultant current	[A]	6		
Current load at 40 °C	[A]	1		
Surge strength	[kV]	1.5		
Degree of contamination		3		
Duty cycle		100%		
Protection class to EN 60529		IP65 (for all types of signal transmissi	on in assembled state)	
Power consumption at 24 V DC				
2x 3/2-way valve	[W]	1.3		
5/2-way valve, 5/3-way valve	[W]	1.6		
Power consumption at 110 V AC				
2x 3/2-way valve	[VA]	1		
5/2-way valve, 5/3-way valve	[VA]	1.6		

Electrical data					
VTSA with individual connection		18 mm	26 mm	42 mm	
Load voltage supply for valves (V _{val})					
Operating voltage	[V]	24 DC ±10%			
Maximum resultant current	[A]	10			
Duty cycle		100%			
Protection class to EN 60529	Protection class to EN 60529 IP65 (for all types of signal transmission in assembled state)				
Power consumption at 24 V DC					
2x 3/2-way valve	[W]	1.3			
5/2-way valve, 5/3-way valve	[W]	1.6			



Electrical data					
valve on individual sub-base		18 mm	26 m	m	42 mm
Current load at 40 °C	{A]	2 (1A per coil)			
Variants with round plug M12					
-					
Operating voltage	[V DC]	24	24		
Surge strength	[kV]	0.8			
\/:					
Variants with cable conduit fitting					
Operating voltage	[V DC]	300			
	[V DC]	300			
Surge strength	[kV]	4			

Materials				
	18 mm	26 mm	42 mm	
Manifold sub-base	Die-cast aluminium			
Valve	Die-cast aluminium, reinforced polyan	nide		
Seals	Nitrile rubber, elastomer (support mac	le of steel)		
Supply plate	Die-cast aluminium			
Right-hand end plate	Die-cast aluminium			
Left-hand pneumatic interface	Die-cast aluminium			
Flow control plate	Die-cast aluminium			
Pressure regulator plate	Die-cast aluminium, reinforced polyamide			
Multi-pin connection block	Die-cast aluminium			
Cover for the pneumatic interface and multi-	Wellamid, reinforced polyamide			
pin plug connection				

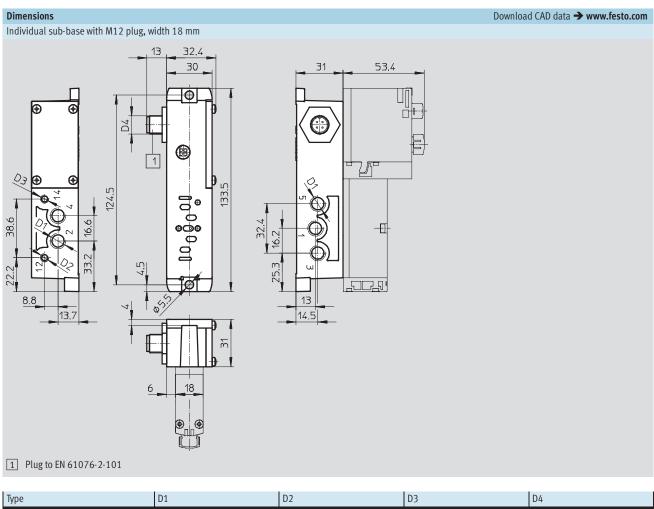


Product weight	Design		
Approx. weights [g]	18 mm	26 mm	42 mm
Sub-D multi-pin interface module or terminal strip ¹⁾	550		
Interface module CPX ¹⁾	1,470		
Electrical connectiion AS-interface	300		
AS-interface module	850		
Supply plate ²⁾			
Exhaust plate with 3 and 5 common	617		
Exhaust port cover with 3 and 5 separated	597		
Right-hand end plate ³⁾			
Axial	339		
Selector	281		
Manifold sub-base ⁴⁾	447	634	340
90° connection plate ³⁾	170	230	176
Pressure regulator plate			
for port 1	350	402	640
for port 4 or 2	367	448	640
for ports 4/2	611	692	920
Flow control plate	228	320	220
Vertical supply plate ³⁾	140	191	340
Vertical shut-off plate	209	273	600
Valves			
• 5/3-way valve (code: B, G, E)	191	320	456
• 5/2-way valve, single solenoid (code: M, O)	163	293	426
• 5/2-way valve, double solenoid (code: J, D)	172	276	439
• 2x 3/2-way valve (code: N, K, H, P, Q, R)	190	335	442
Blanking plate	34.4	73.3	68

¹⁾ With thin metal seal, printed circuit board

With thin metal seal and electrical manifold module
 With screws
 With thin metal seal, electrical manifold module, inscription label holder, 4 screws

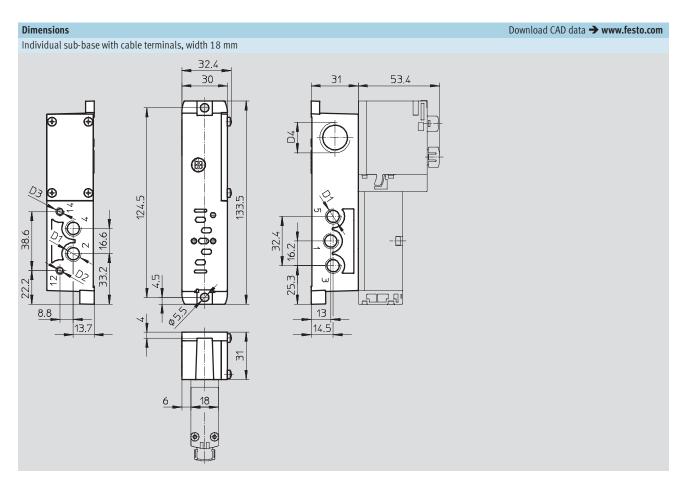




Туре	D1	D2	D3	D4
External pilot air supply, M12 plug				
VABS-S4-2S-G18-R3	G1/8	M5	M5	M12
Internal pilot air supply, M12 plug				
VABS-S4-2S-G18-B-R3	G ¹ / ₈	M5	_	M12

Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.



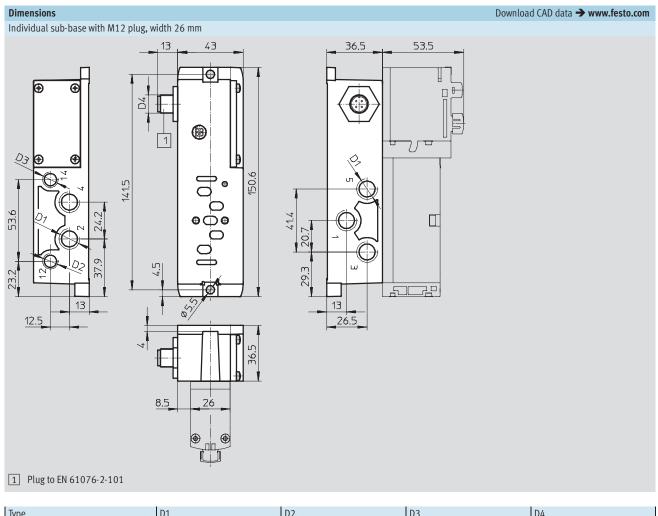


Туре	D1	D2	D3	D4		
External pilot air supply, cable termin	External pilot air supply, cable terminals					
VABS-S4-2S-G18-K2	G1/8	M5	M5	M20x1.5		
VABS-S4-2S-N18-K2	½NPT	10-32 UNF-2B	10-32 UNF-2B	½NPT		
Internal pilot air supply, cable termina	als					
VABS-S4-2S-G18-B-K2	G1/8	M5	-	M20x1.5		
VABS-S4-2S-N18-B-K2	½NPT	10-32 UNF-2B	_	½NPT		

 $^{\|\}cdot\|$ Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

60

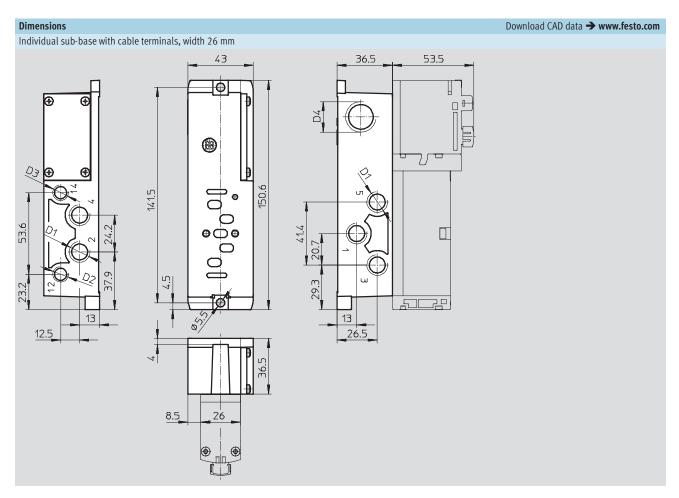




Туре	D1	D2	D3	D4
External pilot air supply, M12 plug				
VABS-S4-1S-G14-R3	G1/4	G1/8	G1/8	M12
Internal pilot air supply, M12 plug				
VABS-S4-1S-G14-B-R3	G ¹ / ₄	G1/8	-	M12

^{· ∥ ·} Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

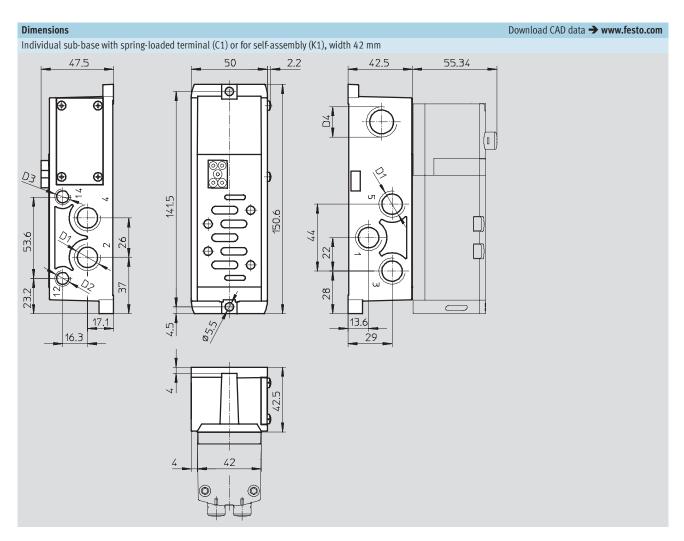




Туре	D1	D2	D3	D4	
External pilot air supply, cable termin	als				
VABS-S4-1S-G14-K2	G1/4	G1/8	G1/8	M20x1.5	
VABS-S4-1S-N14-K2	1/4 NPT	1/8NPT	½NPT	½NPT	
Internal pilot air supply, cable termina	Internal pilot air supply, cable terminals				
VABS-S4-1S-G14-B-K2	G ¹ / ₄	G ¹ / ₈	-	M20x1.5	
VABS-S4-1S-N14-B-K2	1/4 NPT	1/8NPT	_	½NPT	

 $[\]cdot$ | \cdot | Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

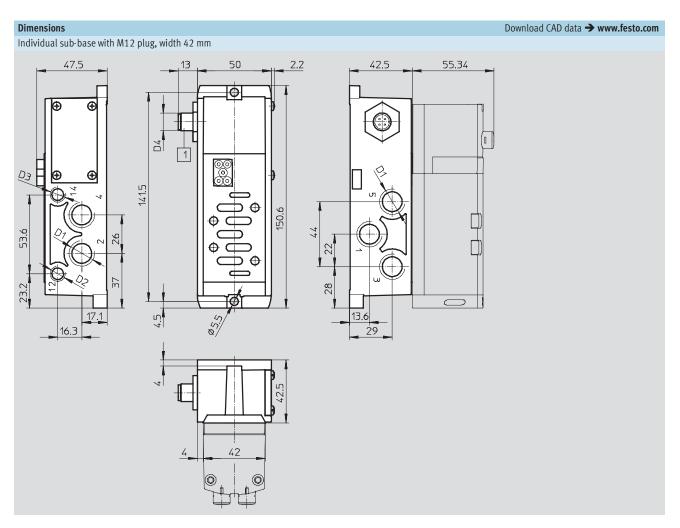




Туре	D1	D2	D3	D4		
External pilot air supply	External pilot air supply					
VABS-S2-1S-G38-K1(C1)	G3/8	G1/8	G1/8	M20x1.5		
VABS-S2-1S-N38-K1(C1)	3/8 NPT	1/8NPT	½NPT	½NPT		
Internal pilot air supply	Internal pilot air supply					
VABS-S2-1S-G14-B-K1(C1)	G3/8	G1/8	-	M20x1.5		
VABS-S2-1S-N14-B-K1(C1)	3/8NPT	½NPT	-	½NPT		

 $[\]cdot$ | \cdot | Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.



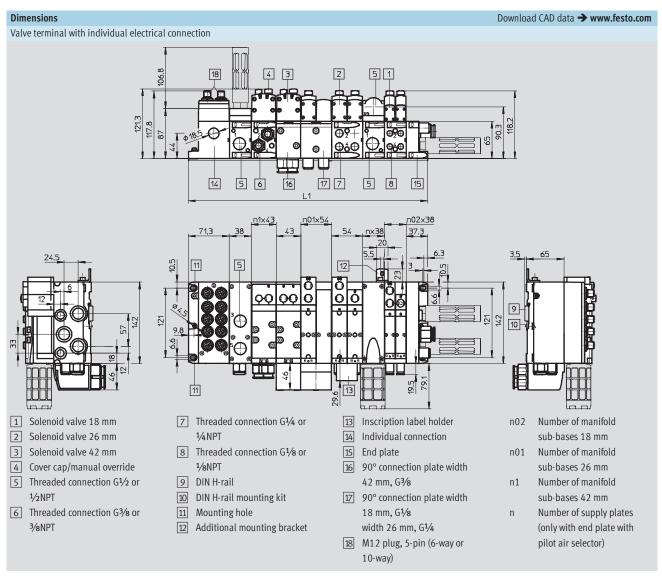


Туре	D1	D2	D3	D4
External pilot air supply				
VABS-S2-1S-G38-R3	G3/8	G1/8	G1/8	M12
Internal pilot air supply				
VABS-S2-1S-G14-B-R3	G3/8	G1/8	-	M12

Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.



Technical data

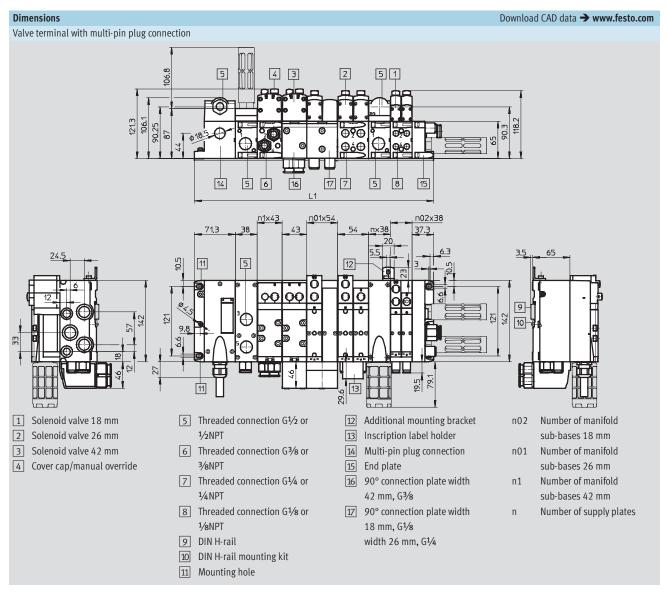


Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
Mixture of 18 mm, 26 mm and 42 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n x 38 + 37.3

 $^{\|\}cdot\|$ Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

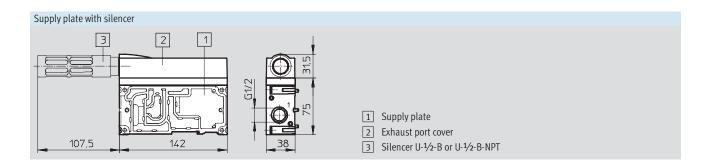


Technical data

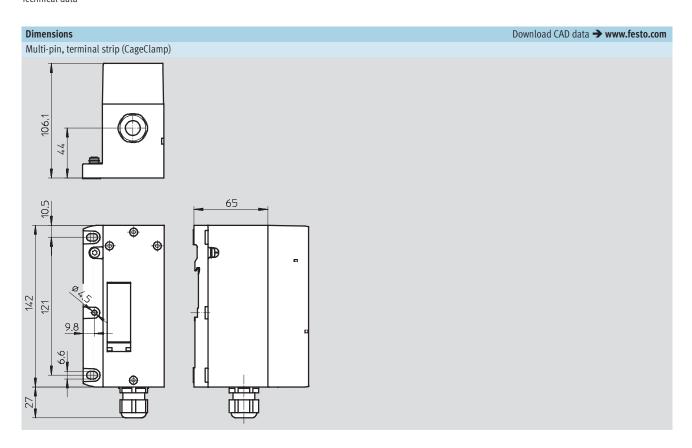


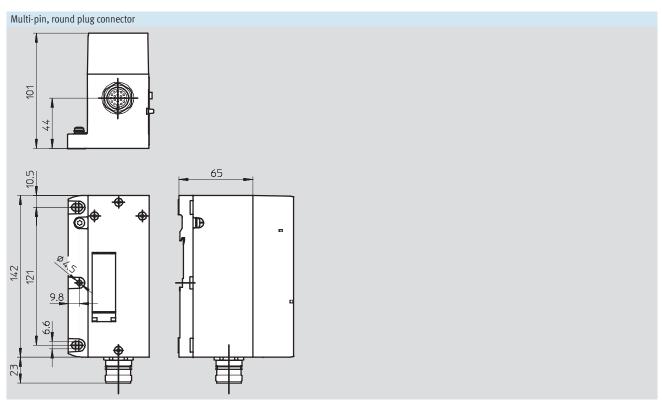
Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
Mixture of 18 mm, 26 mm and 42 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n x 38 + 37.3

 $^{\|\}cdot\|$ Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.



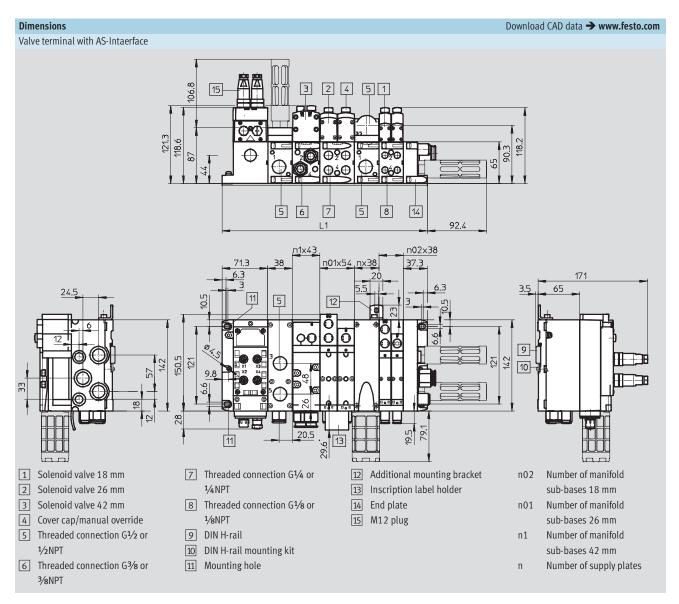








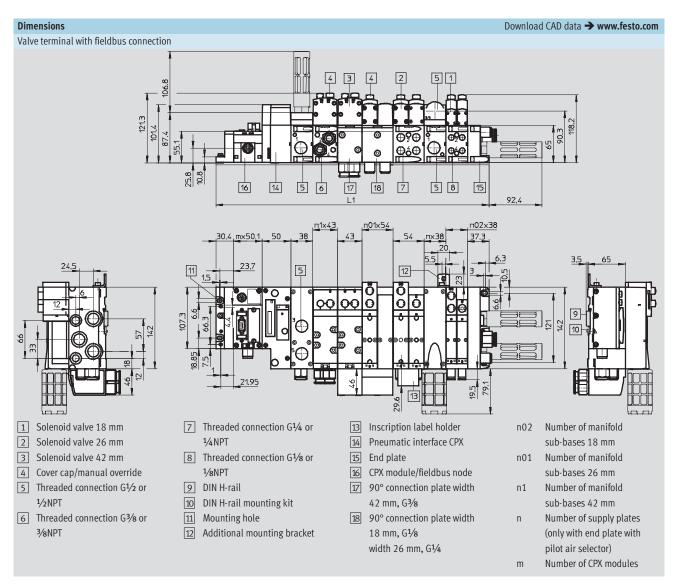
Technical data



Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 38 + n x 38 + 37.3
42 mm	71.3 + n1 x 38 + n x 38 + 37.3
Mixture of 18 mm, 26 mm and 42 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n x 38 + 37.3

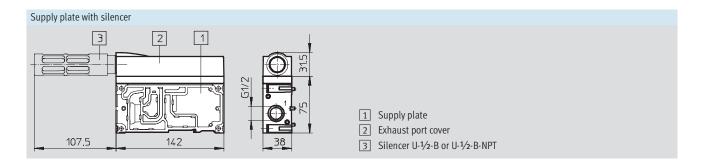


Technical data



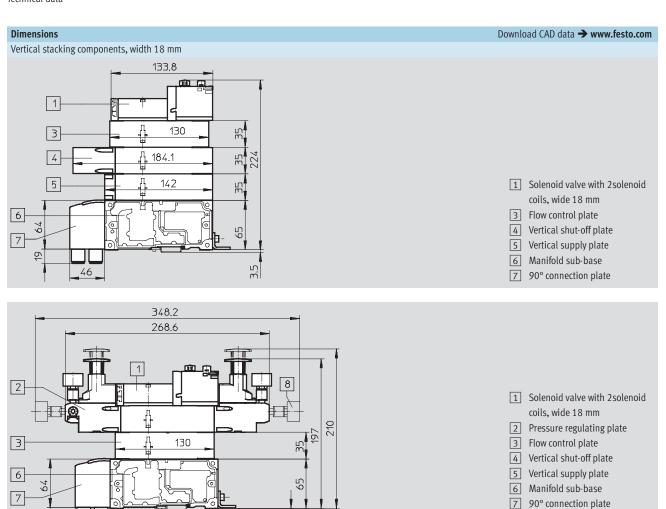
Width	L1
18 mm	30.4 + m x 50.1 + 50 + n02 x 38 + n x 38 + 37.3
26 mm	30.4 + m x 50.1 + 50 + n01 x 54 + n x 38 + 37.3
42 mm	30.4 + m x 50.1 + 50 + n1 x 43 + n x 38 + 37.3
Mixture of 18 mm, 26 mm and 42 mm	30.4 + m x 50.1 + 50 + n02 x 38 + n01 x 54 + n1 x 43 + n x 38 + 37.3

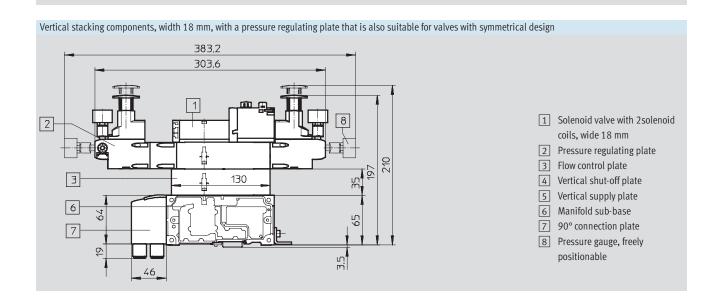
 $^{\|\}cdot\|$ Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.





Technical data





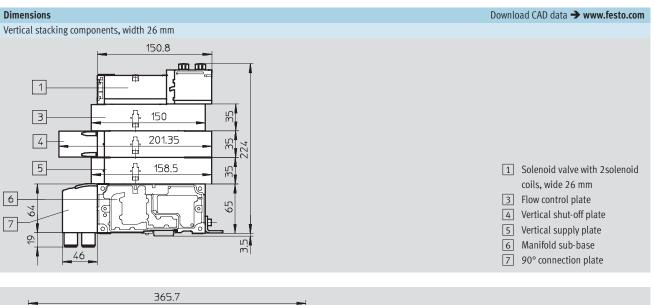
46

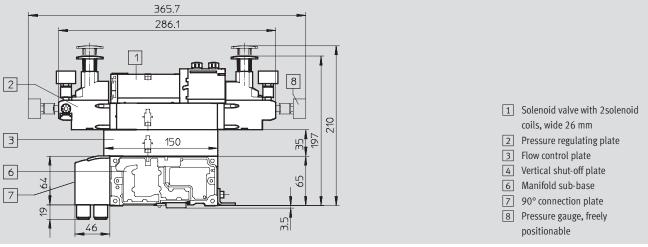
8 Pressure gauge, freely

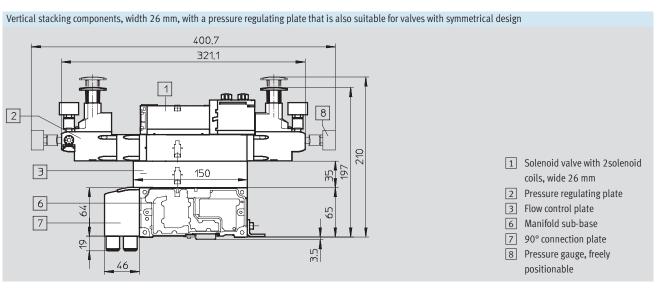
positionable



Technical data

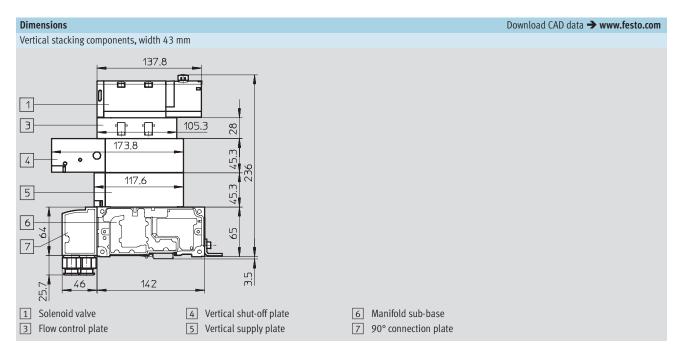


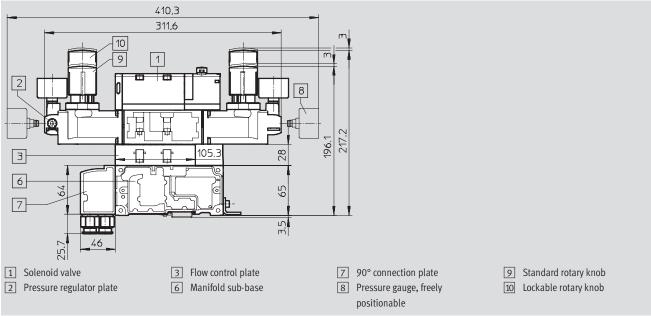






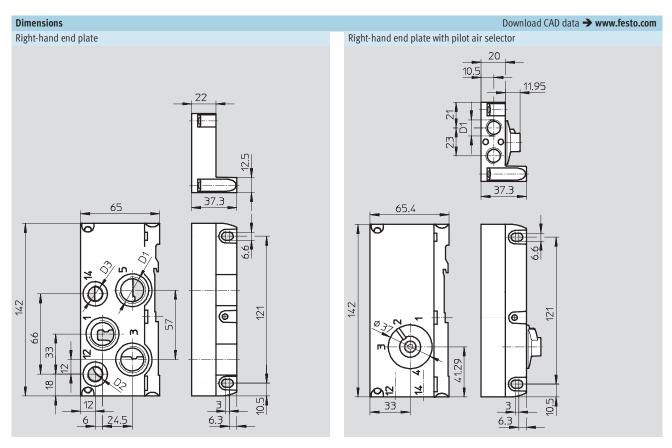
Technical data





Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2 Technical data





Туре	D1	D2	D3	
VABE-S6-1R-G12	G1/2	G1/4	G1/4	
VABE-S6-1RZ-G12	G-72	0-74	G-74	
VABE-S6-1R-N12	VABE-S6-1R-N12 1/2NPT 1/4NPT 1		1/4NPT	
VABE-S6-1RZ-N12	721111	7411171	7411111	

Туре	D1
VABE-S6-1RZ-G-B1	G1/4
VABE-S6-1RZ-N-B1	½NPT

Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

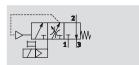
[·] Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.



FESTO

Technical data - Soft-start valve

Function





Flow rate

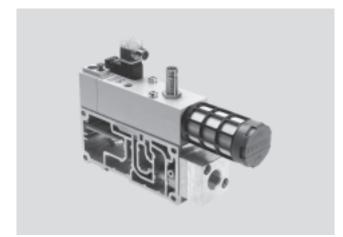
Pressurisation: 3,000 l/min Exhaust: 3,300 l/min



Temperature range −5 ... +50 °C



Operating pressure 2 ... 10 bar



Application

Function

The purpose of the soft-start valve is to smoothly build up the supply pressure in duct 1 of the valve terminal or to quickly exhaust it.

Switch-on takes place in two stages:

 First the working pressure provided for duct 1 gradually increases (the speed can be adjusted using a flow control screw). Once the working pressure in duct 1 reaches a previously set value, the soft-start valve switches the full operating pressure at duct 1 of the valve terminal.

The switching point for full operating pressure is set to 4 bar at the factory,

but can be changed using an adjusting screw.

The full operating pressure is applied to duct 14 (pilot air) at all times. This pressure causes the valves on the valve terminal to immediately move to the required switching position.

When the valve is not switched, duct 1 of the valve terminal is exhausted via the soft-start valve's exhaust port. A self-resetting manual override is available for maintenance and service purposes.

Diagnostics

The piston position of the soft-start valve can be monitored using a sensor. This sensor registers whether the valve has switched and thus whether

the valve terminal is being supplied with working air. Pressure sensing via a pressure gauge (optional) is also possible. The soft-start valve can alternatively be ordered with a sensor (retrofitting of a sensor is very complicated due to the necessary sensor calibration).

Connecting cables with integrated LED display are available for displaying showing status/signal status.

Pilot air supply

The valve terminal can either be supplied with internal pilot air via the soft-start valve or with internal or

external pilot air via the various end plate variants. The type of pilot air supply is determined by the seal of the soft-start valve.

The scope of delivery of the soft-start valve includes both the seal for

internal pilot air supply and the seal for external pilot air supply.

Restrictions

Compressed air supply

There must be no other elements supplying compressed air in the pressure zone in which the soft-start valve is being operated.

Exhaust air

Exhaust air cannot be expelled via the soft-start valve. If it is being operated in a pressure zone with duct 3/5 separated, an exhaust plate is required.

Pilot air supply

If internal pilot air supply (duct 14) via the soft-start valve is chosen, there must be no other pilot air supply within the valve terminal.

Reverse operation

The soft-start valve is not approved for reverse operation.



Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2 Technical data – Soft-start valve



General technical data	
Constructional design	Piston spool
Actuation type	Electric
Sealing principle	Soft
Type of mounting	On sub-base
Mounting position	Any
Valve function	Pressure build-up function
Manual override	Via pushing
Reset method	Mechanical spring
Type of control	Piloted
Pilot air supply	Internal, external
Direction of flow	Non-reversible

Standard nominal flow rate qnN [l/min]	
Pressurisation	3,000
Exhaust	3,300

Electrical data		
Туре	VABF-S6-1-P5A42A	VABF-S6-1-P5A41
Electrical connection	Plug type C to DIN EN 175301-803, square design	
Nominal operating voltage [V]	110 AC	24 DC
Operating voltage range [V]	110 AC ±10%	24 DC ±10%
Coil characteristics	110 V AC: 50/60 Hz, 2.1 VA Pull	24 V DC: 2.5 W
	110 V AC: 50/60 Hz, 2.4VA Hold	
Protection class to EN 60529	IP65	

Operating and environmen	perating and environmental conditions				
Туре		VABF-S6-1-P5A42A	VABF-S6-1-P5A41		
Operating pressure	[bar]	2 10			
Switchover pressure [bar]		4			
presetting					
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of	filtration 40 µm		
Ambient temperature [°C]		-5 +50			
CE mark (see declaration of	conformity)	In accordance with EU EMC directive	-		

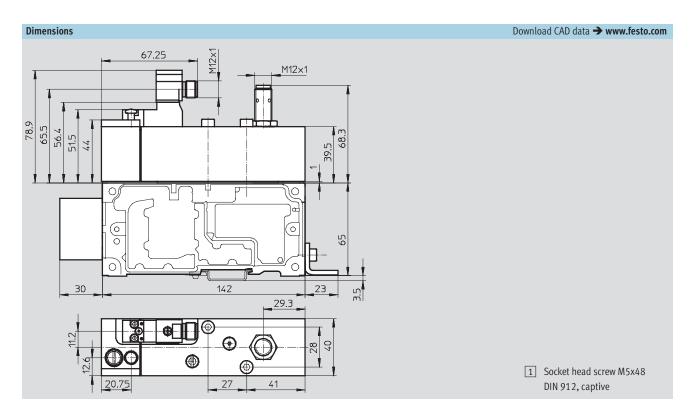
Weight [g]	
Manifold sub-base	570
Soft-start valves without proximity	590
sensor	
Soft-start valves with proximity sensor	605

Materials	
Housing	Wrought aluminium alloy
Seals	Nitrile rubber
Screws	Galvanised steel



Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2 Technical data – Soft-start valve





Ordering data - V	/alves					
	Nominal operatin	g voltage	Sensor output	Pneumatic connection	Туре	Part No.
	24 V DC	110 V AC				
	-	•	None	G ¹ / ₂	VABF-S6-1-P5A4-G12-4-2A	558 228
	-		None	½ NPT	VABF-S6-1-P5A4-N12-4-2A	558 229
		-	None	G ¹ / ₂	VABF-S6-1-P5A4-G12-4-1	558 230
		_	None	½ NPT	VABF-S6-1-P5A4-N12-4-1	558 231
		_	PNP	G ¹ / ₂	VABF-S6-1-P5A4-G12-4-1-P	557 377
		_	PNP	½ NPT	VABF-S6-1-P5A4-N12-4-1-P	558 232
		-	NPN	G1/2	VABF-S6-1-P5A4-G12-4-1-N	558 233
		-	NPN	1/2 NPT	VABF-S6-1-P5A4-N12-4-1-N	558 234

Ordering data - M	lanifold sub-bases		
	Pneumatic connection	Туре	Part No.
	G1/2	VABV-S6-1Q-G12	556 989
	1/2 NPT	VABV-S6-1Q-N12	556 988







Ordering data -	- Accessories		1_	1
			Туре	Part No.
	Angled socket, for solenoid coil, 2-pin;		MSSD-EB-M12-MONO	188 024
	straight plug, 2-pin, M12			
	Protective cap M12 for sealing the sensor open	ning	ISK-M12	165 592
	Proximity sensor	PNP	SIEN-M12B-PS-S-L	150 403
		NPN	SIEN-M12B-NS-S-L	150 401
	4-wire connecting cable, straight socket M12x1	5 m cable	SIM-M12-4GD-5-PU	164 259
	3-wire connecting cable, angled socket M12x1	5 m cable	NEBU-M12W5-K-5-LE3	541 370
	Connecting cable 3-wire, straight socket M12x1	5 m cable	NEBU-M12G5-K-5-LE3	541 364
	Connecting cable, angled socket, type C, for	2.5 m cable	KMEB-1-24-2,5-LED	151 688
	solenoid coil 24 V DC, with LED for switching status display	5 m cable	KMEB-1-24-5-LED	151 689
⋄		10 m cable	KMEB-1-24-10-LED	193 457
- A	Connecting cable, angled socket, type C, for solenoid coil 230 V AC	2.5 m cable	KMEB-1-230AC-2,5	151 690
		5 m cable	KMEB-1-230-5	151 691
<u> </u>	Connecting cable, angled socket, type C, for	2.5 m cable	KMEB-2-24-2,5-LED	174 844
6	solenoid coil 24 V DC, with LED for switching status display	5 m cable	KMEB-2-24-5-LED	174 845
	Connecting cable, angled socket, type C, for	2.5 m cable	KMEB-2-230AC-2,5	174 846
	solenoid coil 230 V AC	5 m cable	KMEB-2-230-5	174 847
	Blanking plug for thread G½	scpe of delivery 10 pieces	B-1/2	3 571
	Pressure gauge 0 10 bar	Pneumatic connection M5	MA-27-10-M5	526 323

Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2 Individual valve



ering data	la i	lui, e e	Luca	1-	la .u
	Code	Valve function	Width	Туре	Part N
enoid valves,	24 V DC				
	M	5/2-way valve, single solenoid,	18 mm	VSVA-B-M52-AZD-A2-1T1L	539 1
.		pneumatic spring return	26 mm	VSVA-B-M52-AZD-A1-1T1L	539 1
YY			42 mm	VSVA-B-M52-AZD-D1-1T1L	543 6
A ROOM	0	5/2-way valve, single solenoid,	18 mm	VSVA-B-M52-MZD-A2-1T1L	539 1
B .		mechanical spring return	26 mm	VSVA-B-M52-MZD-A1-1T1L	539 1
			42 mm	VSVA-B-M52-MZD-D1-1T1L	543 6
YY1	J	5/2-way valve, double solenoid,	18 mm	VSVA-B-B52-ZD-A2-1T1L	539 1
M Re			26 mm	VSVA-B-B52-ZD-A1-1T1L	539 1
0			42 mm	VSVA-B-B52-ZD-D1-1T1L	543 6
	D	5/2-way valve, double solenoid,	18 mm	VSVA-B-D52-ZD-A2-1T1L	539 1
,		dominant signal	26 mm	VSVA-B-D52-ZD-A1-1T1L	539 1
			42 mm	VSVA-B-D52-ZD-D1-1T1L	543 6
	N	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32U-AZD-A2-1T1L	539 1
		normally open	26 mm	VSVA-B-T32U-AZD-A1-1T1L	539 1
			42 mm	VSVA-B-T32U-AZD-D1-1T1L	543 6
	K	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32C-AZD-A2-1T1L	539 1
2 / San		normally closed	26 mm	VSVA-B-T32C-AZD-A1-1T1L	539 1
			42 mm	VSVA-B-T32C-AZD-D1-1T1L	543 6
	H	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32H-AZD-A2-1T1L	539 1
1		1x normally open, 1x normally closed	26 mm	VSVA-B-T32H-AZD-A1-1T1L	539 1
			42 mm	VSVA-B-T32H-AZD-D1-1T1L	543 6
	В	5/3-way valve,	18 mm	VSVA-B-P53U-ZD-A2-1T1L	539 1
1 1 m		mid-position pressurised	26 mm	VSVA-B-P53U-ZD-A1-1T1L	539 1
	1		42 mm	VSVA-B-P53U-ZD-D1-1T1L	543 7
0	G	5/3-way valve,	18 mm	VSVA-B-P53C-ZD-A2-1T1L	539 1
		mid-position closed	26 mm	VSVA-B-P53C-ZD-A1-1T1L	539 1
			42 mm	VSVA-B-P53C-ZD-D1-1T1L	543 7
	E E	5/3-way valve,	18 mm	VSVA-B-P53E-ZD-A2-1T1L	539 1
		mid-position exhausted	26 mm	VSVA-B-P53E-ZD-A1-1T1L	539 1
			42 mm	VSVA-B-P53E-ZD-D1-1T1L	543 7
	Р	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32F-AZD-A2-1T1L	539 1
		normally open	26 mm	VSVA-B-T32F-AZD-A1-1T1L	539 1
			42 mm	VSVA-B-T32F-AZD-D1-1T1L	543 6
	Q	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32N-AZD-A2-1T1L	539 1
		normally closed	26 mm	VSVA-B-T32N-AZD-A1-1T1L	539 1
		,	42 mm	VSVA-B-T32N-AZD-D1-1T1L	543 6
	R	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32W-AZD-A2-1T1L	539 1
	"	1x normally open, 1x normally closed	26 mm	VSVA-B-T32W-AZD-A1-1T1L	539 1
			42 mm	VSVA-B-T32W-AZD-D1-1T1L	543 6
			72 111111	TOTAL OF THE DE THE	2420

Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2 Individual valve



Ordering data					
	Code	Valve function	Width	Туре	Part No.
Solenoid valves, 11	.0 V AC				
P	M	5/2-way valve, single solenoid,	18 mm	VSVA-B-M52-AZD-A2-2AT1L	539 171
200 O		pneumatic spring return	26 mm	VSVA-B-M52-AZD-A1-2AT1L	539 145
			42 mm	VSVA-B-M52-AZD-D1-2AT1L	543 685
	0	5/2-way valve, single solenoid,	18 mm	VSVA-B-M52-MZD-A2-2AT1L	539 172
		mechanical spring return	26 mm	VSVA-B-M52-MZD-A1-2AT1L	539 146
			42 mm	VSVA-B-M52-MZD-D1-2AT1L	543 686
8 Co.	J	5/2-way valve, double solenoid,	18 mm	VSVA-B-B52-ZD-A2-2AT1L	539 169
	>		26 mm	VSVA-B-B52-ZD-A1-2AT1L	539 143
			42 mm	VSVA-B-B52-ZD-D1-2AT1L	543 683
•	D	5/2-way valve, double solenoid,	18 mm	VSVA-B-D52-ZD-A2-2AT1L	539 170
Θ_{\geq}		dominant signal	26 mm	VSVA-B-D52-ZD-A1-2AT1L	539 144
			42 mm	VSVA-B-D52-ZD-D1-2AT1L	543 684
	N	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32U-AZD-A2-2AT1L	539 165
BI A	>	normally open	26 mm	VSVA-B-T32U-AZD-A1-2AT1L	539 139
			42 mm	VSVA-B-T32U-AZD-D1-2AT1L	543 679
	K	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32C-AZD-A2-2AT1L	539 163
		normally closed	26 mm	VSVA-B-T32C-AZD-A1-2AT1L	539 137
	%		42 mm	VSVA-B-T32C-AZD-D1-2AT1L	543 677
	H	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32H-AZD-A2-2AT1L	539 167
~		1x normally open, 1x normally closed	26 mm	VSVA-B-T32H-AZD-A1-2AT1L	539 141
			42 mm	VSVA-B-T32H-AZD-D1-2AT1L	543 681
	В	5/3-way valve,	18 mm	VSVA-B-P53U-ZD-A2-2AT1L	539 173
	>	mid-position pressurised	26 mm	VSVA-B-P53U-ZD-A1-2AT1L	539 147
			42 mm	VSVA-B-P53U-ZD-D1-2AT1L	543 687
	G	5/3-way valve,	18 mm	VSVA-B-P53C-ZD-A2-2AT1L	539 175
		mid-position closed	26 mm	VSVA-B-P53C-ZD-A1-2AT1L	539 149
			42 mm	VSVA-B-P53C-ZD-D1-2AT1L	543 689
W W	E	5/3-way valve,	18 mm	VSVA-B-P53E-ZD-A2-2AT1L	539 174
		mid-position exhausted	26 mm	VSVA-B-P53E-ZD-A1-2AT1L	539 148
			42 mm	VSVA-B-P53E-ZD-D1-2AT1L	543 688
	Р	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32F-AZD-A2-2AT1L	539 166
		normally open	26 mm	VSVA-B-T32F-AZD-A1-2AT1L	539 140
			42 mm	VSVA-B-T32F-AZD-D1-2AT1L	543 680
	Q	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32N-AZD-A2-2AT1L	539 164
		normally closed	26 mm	VSVA-B-T32N-AZD-A1-2AT1L	539 138
		<u> </u>	42 mm	VSVA-B-T32N-AZD-D1-2AT1L	543 678
	R	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32W-AZD-A2-2AT1L	539 168
		1x normally open, 1x normally closed	26 mm	VSVA-B-T32W-AZD-A1-2AT1L	539 142
		, 5,5, 5	42 mm	VSVA-B-T32W-AZD-D1-2AT1L	543 682
					5 002



Ordering data					
Designation	Code	Description	Width	Туре	Part No.
Right-hand end pla	te				
\sim	Threaded	connection			
000	V	With work air/exhaust air, internal pilot air supply, G½		VABE-S6-1R-G12	539 234
	Х	With work air/exhaust air, external pilot air supply, G½		VABE-S6-1RZ-G12	539 236
	NPT threa	d			
	V	With work air/exhaust air, internal pilot air supply, NPT1/2		VABE-S6-1R-N12	539 235
	Х	With work air/exhaust air, external pilot air supply, NPT1/2		VABE-S6-1RZ-N12	539 237
End plate with pilot					
		connection		WARE CO ART OR	
	Υ	Internal pilot air supply		VABE-S6-1RZ-G-B1	539 238
	U	Internal pilot air supply, ducted pilot exhaust air			
	Z	1 11 7	External pilot air supply		
	W	External pilot air supply, ducted pilot exhaust air			
	NPT threa	·	T		
	Υ	Internal pilot air supply		VABE-S6-1RZ-N-B1	539 239
	U	Internal pilot air supply, ducted pilot exhaust air			
	Z	External pilot air supply			
	W	External pilot air supply, ducted pilot exhaust air			
Manifold sub-base	nort nattern t	to ISO 15407-2 and ISO 5599-2			
mannota sab base,		connection			
	A	2 valve positions, 4 addresses, for double solenoid valves	18 mm	VABV-S4-2S-G18-2T2	539 224
	В	2 valve positions, 4 addresses, for double solenoid valves	26 mm	VABV-S4-1S-G14-2T2	539 220
	С	1 valve position, 2 addresses, for double solenoid valves	42 mm	VABV-S2-1S-G38-T2	542 458
	E	2 valve positions, 2 addresses, for single solenoid valves	18 mm	VABV-S4-2S-G18-2T1	539 226
*	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	VABV-S4-1S-G14-2T1	539 222
	G	1 valve position, 1 address, for single solenoid valves	42 mm	VABV-S2-1S-G38-T1	542 459
	NPT threa				
	А	2 valve positions, 4 addresses, for double solenoid valves	18 mm	VABV-S4-2S-N18-2T2	539 223
	В	2 valve positions, 4 addresses, for double solenoid valves	26 mm	VABV-S4-1S-N14-2T2	539 219
	С	1 valve position, 2 addresses, for double solenoid valves	42 mm	VABV-S2-1S-N38-T2	542 460
	E	2 valve positions, 2 addresses, for single solenoid valves	18 mm	VABV-S4-2S-N18-2T1	539 225
	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	VABV-S4-1S-N14-2T1	539 221
	G	1 valve position, 1 address, for single solenoid valves	42 mm	VABV-S2-1S-N38-T1	542 461
		,,,	.=	1	



Ordering data								
Designation	Code	Description	Width	Туре	Part No.			
Individual sub-base	, port patterr	n to ISO 15407-2 and ISO 5599-2, electrical connect	ion with plug connector M12					
	Threaded	Threaded connection, internal pilot air supply						
1000	-	Connections at side, G½	18 mm	VABS-S4-2S-G18-B-R3	541 070			
	-	Connections at side, G1/4	26 mm	VABS-S4-1S-G14-B-R3	541 069			
	-	Connections at side, G ³ / ₈	42 mm	VABS-S2-1S-G38-B-R3	546 104			
	Threaded	connection, external pilot air supply	I		I			
	_	Connections at side, G½	18 mm	VABS-S4-2S-G18-R3	541 064			
	_	Connections at side, G ¹ / ₄	26 mm	VABS-S4-1S-G14-R3	541 063			
	' -	Connections at side, G ³ / ₈	42 mm	VABS-S2-1S-G38-R3	546 101			
			'					
Individual sub-base	, port patterr	n to ISO 15407-2, electrical connection with cable ter	rminals					
		connection, internal pilot air supply						
	-	Connections at side, G½	18 mm	VABS-S4-2S-G18-B-K2	541 067			
	-	Connections at side, G1/4	26 mm	VABS-S4-1S-G14-B-K2	541 065			
	Threaded	connection, external pilot air supply	•	•	•			
	-	Connections at side, G½	18 mm	VABS-S4-2S-G18-K2	539 723			
	-	Connections at side, G ¹ / ₄	26 mm	VABS-S4-1S-G14-K2	539 725			
	NPT threa	NPT thread, internal pilot air supply						
	-	Connections at side, 1/8NPT	18 mm	VABS-S4-2S-N18-B-K2	541 068			
	-	Connections at side, 1/4 NPT	26 mm	VABS-S4-1S-N14-B-K2	541 066			
	NPT threa	NPT thread, external pilot air supply						
	-	Connections at side, 1/8NPT	18 mm	VABS-S4-2S-N18-K2	539 724			
	-	Connections at side, 1/4 NPT	26 mm	VABS-S4-1S-N14-K2	539 726			
Individual sub-base	· . · · · · · · · · · · · · · · · · · ·	n to ISO 5599-2, electrical connection with spring-loa	ided terminal					
	Inreaded	connection, internal pilot air supply	/ 2 mm	VADC C2 4C C20 D C4	F4/ 7/2			
	Three ded	Connections at side, G3/8	42 mm	VABS-S2-1S-G38-B-C1	546 762			
	mreaded	Connections at side, G ³ / ₈	/2 mm	VABS-S2-1S-G38-C1	F46 760			
	NDT throa	nd, internal pilot air supply	42 mm	VAD3-32-13-036-C1	546 760			
	_	Connections at side, 3/8NPT	42 mm	VABS-S2-1S-N38-B-C1	546 763			
	NPT threa	nd, external pilot air supply	42 111111	VAD3-32-13-N30-D-C1	340703			
	-	Connections at side, 3/8NPT	42 mm	VABS-S2-1S-N38-C1	546 761			
		connections at stack your i	72 11111	17155 52 15 1150 01	340701			
Individual sub-base	, port patterr	n to ISO 5599-2, electrical connection for self-assemb	ply					
		connection, internal pilot air supply	,					
	-	Connections at side, G ³ / ₈	42 mm	VABS-S2-1S-G38-B-K1	546 102			
	Threaded	connection, external pilot air supply	,		,			
	-	Connections at side, G3/8	42 mm	VABS-S2-1S-G38-K1	546 099			
K B	NPT threa	nd, internal pilot air supply	•	•				
	-	Connections at side, 3/8NPT	42 mm	VABS-S2-1S-N38-B-K1	546 103			
	NPT threa	nd, external pilot air supply						
	-	Connections at side, 3/8NPT	42 mm	VABS-S2-1S-N38-K1	546 100			



Ordering data					
Designation	Code	Description	Width	Туре	Part No.
Separator plate					
	S	Duct separation 1, 3, 5		VABD-S6-10-P3-C	539 228
	Т	Duct separation 1		VABD-S6-10-P1-C	539 227
	R	Duct separation 3, 5		VABD-S6-10-P2-C	539 229
90° connection pl					
88	Threaded	I connection			
80	Р	Outlet at bottom, connecting thread G½	18 mm	VABF-S4-2-A2G2-G18	539 719
	P	Outlet at bottom, connecting thread G1/4	26 mm	VABF-S4-1-A2G2-G14	539 721
	P	Outlet at bottom, connecting thread G3/8	42 mm	VABF-S2-1-A1G2-G38	546 097
	NPT threa	ad		•	•
00	Р	Outlet at bottom, connecting thread 1/8NPT	18 mm	VABF-S4-2-A2G2-N18	539 720
000	Р	Outlet at bottom, connecting thread 1/4NPT	26 mm	VABF-S4-1-A2G2-N14	539 722
	P P	Outlet at bottom, connecting thread 3/8NPT	42 mm	VABF-S2-1-A1G2-N38	546 098
Supply plate					
	Threaded	connection			
	L	With exhaust plate, 3/5 common, G½		VABF-S6-10-P1A7-G12	539 231
2	K	With exhaust port cover, 3/5 separated, G½		VABF-S6-10-P1A6-G12	539 230
	NPT threa			T	T
	L	With exhaust plate, 3/5 common, NPT ¹ / ₂		VABF-S6-10-P1A7-N12	539 233
	K	With exhaust port cover, 3/5 separated, NPT1/2		VABF-S6-10-P1A6-N12	539 232
Vertical supply pla	ate				
		I connection			
	ZU	Connecting thread G ¹ / ₈	18 mm	VABF-S4-2-P1A3-G18	540 173
		Connecting thread G ¹ / ₄	26 mm	VABF-S4-1-P1A3-G14	540 171
	9	Connecting thread G ³ / ₈	42 mm	VABF-S2-1-P1A3-G38	546 093
	NPT threa		<u> </u>		1
(A)	ZU	Connecting thread 1/8NPT	18 mm	VABF-S4-2-P1A3-N18	540 174
		Connecting thread 1/4NPT	26 mm	VABF-S4-1-P1A3-N14	540 172
		Connecting thread 3/8NPT	42 mm	VABF-S2-1-P1A3-N38	546 094



Ordering data					
Designation	Code	Description	Width	Туре	Part No.
Regulator plate			<u>'</u>		<u>'</u>
	ZA	For port 1, 10 bar	18 mm	VABF-S4-2-R1C2-C-10	540 153
		For port 1, 10 bar	26 mm	VABF-S4-1-R1C2-C-10	540 154
		For port 1, 10 bar	42 mm	VABF-S2-1-R1C2-C-10	546 084
	ZF	For port 1, 6 bar	18 mm	VABF-S4-2-R1C2-C-6	540 151
	b	For port 1, 6 bar	26 mm	VABF-S4-1-R1C2-C-6	540 152
		For port 1, 6 bar	42 mm	VABF-S2-1-R1C2-C-6	546 083
	ZB ¹⁾	For port 4, 10 bar	18 mm	VABF-S4-2-R3C2-C-10	540 157
P		For port 4, 10 bar	26 mm	VABF-S4-1-R3C2-C-10	540 158
	à	For port 4, 10 bar	42 mm	VABF-S2-1-R3C2-C-10	546 086
	ZG ¹⁾	For port 4, 6 bar	18 mm	VABF-S4-2-R3C2-C-6	540 155
		For port 4, 6 bar	26 mm	VABF-S4-1-R3C2-C-6	540 156
		For port 4, 6 bar	42 mm	VABF-S2-1-R3C2-C-6	546 085
	ZC	For port 2, 10 bar	18 mm	VABF-S4-2-R2C2-C-10	540 161
		For port 2, 10 bar	26 mm	VABF-S4-1-R2C2-C-10	540 162
		For port 2, 10 bar	42 mm	VABF-S2-1-R2C2-C-10	546 088
	ZH	For port 2, 6 bar	18 mm	VABF-S4-2-R2C2-C-6	540 159
		For port 2, 6 bar	26 mm	VABF-S4-1-R2C2-C-6	540 160
		For port 2, 6 bar	42 mm	VABF-S2-1-R2C2-C-6	546 087
	ZD	For ports 2 and 4, 10 bar	18 mm	VABF-S4-2-R4C2-C-10	540 165
		For ports 2 and 4, 10 bar	26 mm	VABF-S4-1-R4C2-C-10	540 166
		For ports 2 and 4, 10 bar	42 mm	VABF-S2-1-R4C2-C-10	546 090
	ZI	For ports 2 and 4, 6 bar	18 mm	VABF-S4-2-R4C2-C-6	540 163
		For ports 2 and 4, 6 bar	26 mm	VABF-S4-1-R4C2-C-6	540 164
		For ports 2 and 4, 6 bar	42 mm	VABF-S2-1-R4C2-C-6	546 089
	ZE	For ports 2 and 4, reversible, 10 bar	18 mm	VABF-S4-2-R5C2-C-10	540 169
		For ports 2 and 4, reversible, 10 bar	26 mm	VABF-S4-1-R5C2-C-10	540 170
		For ports 2 and 4, reversible, 10 bar	42 mm	VABF-S2-1-R5C2-C-10	546 092
	ZJ	For ports 2 and 4, reversible, 6 bar	18 mm	VABF-S4-2-R5C2-C-6	540 167
		For ports 2 and 4, reversible, 6 bar	26 mm	VABF-S4-1-R5C2-C-6	540 168
		For ports 2 and 4, reversible, 6 bar	42 mm	VABF-S2-1-R5C2-C-6	546 091
	ZL	For port 2, reversible, 10 bar	18 mm	VABF-S4-2-R6C2-C-10	546 252
		For port 2, reversible, 10 bar	26 mm	VABF-S4-1-R6C2-C-10	546 251
		For port 2, reversible, 10 bar	42 mm	VABF-S2-1-R6C2-C-10	546 832
	ZN	For port 2, reversible, 6 bar	18 mm	VABF-S4-2-R6C2-C-6	546 248
		For port 2, reversible, 6 bar	26 mm	VABF-S4-1-R6C2-C-6	546 247
		For port 2, reversible, 6 bar	42 mm	VABF-S2-1-R6C2-C-6	546 831
	ZK	For port 4, reversible, 10 bar	18 mm	VABF-S4-2-R7C2-C-10	546 254
		For port 4, reversible, 10 bar	26 mm	VABF-S4-1-R7C2-C-10	546 253
		For port 4, reversible, 10 bar	42 mm	VABF-S2-1-R7C2-C-10	546 834
	ZM	For port 4, reversible, 6 bar	18 mm	VABF-S4-2-R7C2-C-6	546 250
		For port 4, reversible, 6 bar	26 mm	VABF-S4-1-R7C2-C-6	546 249
		For port 4, reversible, 6 bar	42 mm	VABF-S2-1-R7C2-C-6	546 833

¹⁾ Also suitable for valves with symmetrical design

Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2



Ordering data					
Designation	Code	Description	Width	Туре	Part No.
Regulator plate fo	r valves wit syn	nmetrical desyn			
&	ZAY	For port 1, 10 bar	18 mm	VABF-S4-2-R1C2-C-10E	560 756
		For port 1, 10 bar	26 mm	VABF-S4-1-R1C2-C-10E	560 757
	ZFY	For port 1, 6 bar	18 mm	VABF-S4-2-R1C2-C-6E	560 758
		For port 1, 6 bar	26 mm	VABF-S4-1-R1C2-C-6E	549 876
14	ZCY	For port 2, 10 bar	18 mm	VABF-S4-2-R2C2-C-10E	560 763
		For port 2, 10 bar	26 mm	VABF-S4-1-R2C2-C-10E	560 764
	ZHY	For port 2, 6 bar	18 mm	VABF-S4-2-R2C2-C-6E	560 765
		For port 2, 6 bar	26 mm	VABF-S4-1-R4C2-C-6E	560 766
	ZDY	For ports 2 and 4, 10 bar	18 mm	VABF-S4-2-R4C2-C-10E	560 767
		For ports 2 and 4, 10 bar	26 mm	VABF-S4-1-R4C2-C-10E	560 768
	ZIY	For ports 2 and 4, 6 bar	18 mm	VABF-S4-2-R4C2-C-6E	560 769
		For ports 2 and 4, 6 bar	26 mm	VABF-S4-1-R4C2-C-6E	560 770
	ZEY	For ports 2 and 4, reversible, 10 bar	18 mm	VABF-S4-2-R5C2-C-10E	560 771
		For ports 2 and 4, reversible, 10 bar	26 mm	VABF-S4-1-R5C2-C-10E	560 772
	ZJY	For ports 2 and 4, reversible, 6 bar	18 mm	VABF-S4-2-R5C2-C-6E	560 773
		For ports 2 and 4, reversible, 6 bar	26 mm	VABF-S4-1-R5C2-C-6E	560 774
	ZLY	For port 2, reversible, 10 bar	18 mm	VABF-S4-2-R6C2-C-10E	560 775
		For port 2, reversible, 10 bar	26 mm	VABF-S4-1-R6C2-C-10E	560 776
	ZNY	For port 2, reversible, 6 bar	18 mm	VABF-S4-2-R6C2-C-6E	560 777
		For port 2, reversible, 6 bar	26 mm	VABF-S4-1-R6C2-C-6E	560 778



Ordering data					
Designation	Code	Description	Width	Туре	Part No.
Pressure gauge					
	Т	With cartridge connection for regulator, 10 bar	18 mm	PAGN-26-16-P10	543 487
		for regulator plate, code ZA, ZB, ZC, ZD, ZE	26 mm		
			42 mm	PAGN-40-16-P10	548 010
	U	With cartridge connection for regulator, 6 bar	18 mm	PAGN-26-10-P10	543 488
		for regulator plate, code ZF, ZG, ZH, ZI, ZJ	26 mm		
		For soft start up as	42 mm	PAGN-40-10-P10	548 009
	_	For soft-start valves	42 mm	MA-27-10-M5	526 323
Cartridge for regula	tor plate				
	<u> </u>	For tubing O.D. 4 mm		QSP10-4	172 972
	-	For tubing O.D. 3/16"		QSP10-3/16U	172 975
Flow control plate					
<u> </u>	Х	Controls the flow of exhaust air after the valve to ducts 3 and 5	18 mm	VABF-S4-2-F1B1-C	540 176
			26 mm	VABF-S4-1-F1B1-C	540 175
			42 mm	VABF-S2-1-F1B1-C	546 095
Vertical shut-off pla	to				
vertical silut-on pia	ZT	2/2-way valve for shutting off the operating pressure at the	18 mm	VABF-S4-2-L1D1-C	542 884
		valve position	26 mm	VABF-S4-1-L1D1-C	542 885
			42 mm	VABF-S2-1-L1D1-C	546 096
				1	L
Multi-pin node	Тт	Tension spring, for threaded connection, 36-pin		VABE-S6-1LF-C-M1-C36M	543 412
	MD	Tension spring, for NPT connection, 36-pin		VABE-S6-1LF-C-M1-C36N	543 413
	MP1	Sub-D plug, 37-pin	VABE-S6-1LT-C-M1-S37	543 414	
	MP4	Round plug, 19-pin		VABE-S6-1LF-C-M1-R19	543 415
Individual electrical	connection				
	-MP2	Multi-pin node with individual connection M12, 6-way		VABE-S6-LT-C-S6-R5	549 046
0	-MP3	Multi-pin node with individual connection M12, 10-way	Multi-pin node with individual connection M12, 10-way		549 047
	-	Cover for individual connection M12, 6-way	Cover for individual connection M12, 6-way		549 048
	-	Cover for individual connection M12, 10-way		VAEM-S6-C-S10-R5	549 049
Pneumatic interface					
- neumane miteriate	_	For electrical terminal CPX, plastic design		VABA-S6-1-X1	543 416
	-	For electrical terminal CPX, metal design		VABA-S6-1-X2	550 663
	- 1	- '		•	



Ordering data					
Designation	Code	Description		Туре	Part No.
for AS-Interface	<u>'</u>			•	
	_	4 inputs/4 outputs		VABE-S6-1LF-C-A4	549 042
	-	4 inputs/8 outputs		VABE-S6-1LF-C-A8	549 043
AS-Interface module					
A5-interface inodute	1_	4 inputs/4 outputs		VAEM-S6-S-FAS-4-4E	549 044
		+ inputs/ + outputs		VALINI-30-3-1A3-4-4E	777 077
	-	4 inputs/8 outputs		VAEM-S6-S-FAS-8-8E	549 045
Connection block for		1		1	
	Х	4xM12, 5-pin, double, socket		CPX-AB-4-M12x2-5POL	195 704
	GW	4xM12, 5-pin, metal thread, socket		CPX-AB-4-M12x2-5POL-R	541 254
1786 199	R	8xM8, 3-pin, socket		CPX-AB-8-M8-3POL	195 706
	J	8x CageClamp clamps, 4-pin		CPX-AB-8-KL-4POL	195 708
	Н	4xHarax [®] , 4-pin, socket		CPX-AB-4-HAR-4POL	525 636
	В	Sub-D 25-pin, socket		CPX-AB-1-SUB-BU-25POL	525 676
Connecting cable with					
	Polyurethane		10.5	HERV CANAL E O T LEAD	1
	GA	Connecting cable for max. 8 solenoid coils, 10-pin, suitable for	2.5 m	NEBV-S1W37-E-2,5-LE10	539 240
	GB	chain link trunking	5 m	NEBV-S1W37-E-5-LE10	539 241
	GC		10 m	NEBV-S1W37-E-10-LE10	539 242
	GD	Connecting cable for max. 22 solenoid coils, 26-pin, suitable	2.5 m	NEBV-S1W37-E-2,5-LE26	539 243
lÜ	GE	for chain link trunking	5 m	NEBV-S1W37-E-5-LE26	539 244
	GF		10 m	NEBV-S1W37-E-10-LE26	539 245
	GG	Connecting cable for max. 32 solenoid coils, 37-pin	2.5 m	NEBV-S1W37-K-2,5-LE37	539 246
	GH		5 m	NEBV-S1W37-K-5-LE37	539 247
	GI		10 m	NEBV-S1W37-K-10-LE37	539 248
	Polyvinyl chl			_	
	GK	Connecting cable for max. 8 solenoid coils, 10-pin	2.5 m	NEBV-S1W37-KM-2,5-LE10	543 271
	GL		5 m	NEBV-S1W37-KM-5-LE10	543 272
	GM		10 m	NEBV-S1W37-KM-10-LE10	543 273
	GN	Connecting cable for max. 22 solenoid coils, 27-pin	2.5 m	NEBV-S1W37-KM-2,5-LE27	543 274
	GO	_	5 m	NEBV-S1W37-KM-5-LE27	543 275
	GP		10 m	NEBV-S1W37-KM-10-LE27	543 276
	GQ	Connecting cable for max. 32 solenoid coils, 37-pin	2.5 m	NEBV-S1W37-KM-2,5-LE37	543 277
	GR	_	5 m	NEBV-S1W37-KM-5-LE37	543 278
	GS		10 m	NEBV-S1W37-KM-10-LE37	543 279



Ordering data					
Designation	Code	Description		Туре	Part No.
Cover for multi-pin plu	ug				
	-	For user configuration		NECV-S1W37	545 974
				1	•
Cover					
	L	Blanking plate for vacant position	18 mm	VABB-S4-2-WT	539 213
			26 mm	VABB-S4-1-WT	539 212
			42 mm	VABB-S2-1-WT	543 186
	N	Cover cap for manual override, pushing	10 pieces	VAMC-S6-CH	541 010
	14	cover cup for manual override, pasining	10 pieces	VAMC-30-CII	341 010
9	V	Cover cap for manual override, covered	10 pieces	VAMC-S6-CS	541 011
	_	End cap for electrical manifold module, size 18 mm and 26 mm	10 pieces	VABD-S4-E-C	547 713
9	_	End cap for electrical mannota module, size 18 min and 26 min	10 pieces	VADD-34-E-C	547 /15
-		-		ı	
Inscription label hold	er				
	В	Clip-on inscription label holder for valve cap	5 pieces	ASCF-T-S6	540 888
\$	T	Inscription label holder for manifold blocks	5 pieces	ASCF-M-S6	540 889
Push-in fitting					
r usir in intering	Threaded co	nnection			
	-	Connecting thread G1/4 for tubing O.D. 10 mm	10 pieces	QS-G ¹ / ₄ -10	186 101
		Connecting thread G½ for tubing O.D. 8 mm	10 pieces	QS-G ¹ / ₄ -8	186 099
		Connecting thread G½ for tubing O.D. 10 mm	10 pieces	QS-G ¹ /8-10	190 643
		Connecting thread G½ for tubing O.D. 8 mm	10 pieces	QS-G ¹ / ₈ -8	186 098
		Connecting thread G½ for tubing O.D. 6 mm	10 pieces	QS-G ¹ / ₈ -6	186 096
		Connecting thread G½ for tubing O.D. 16 mm	1 piece	QS-G½-16	186 105
		Connecting thread G3/8 for tubing O.D. 10 mm	10 pieces	QS-G3/8-10	186 102
		Connecting thread G3/8 for tubing O.D. 12 mm	10 pieces	QS-G3/8-12	186 103
	NPT thread				
	-	Connecting thread 1/4 NPT for tubing O.D. 5/16"		QS-1/4-5/16-U	153 609
		Connecting thread 1/4 NPT for tubing O.D. 1/2"		QS-1/4-1/2-U	190 681
		Connecting thread 1/8NPT for tubing O.D. 5/16"		QS-1/8-5/16-U	153 608
		Connecting thread 1/8NPT for tubing O.D. 1/4"		QS-1/8-1/4-U	153 605
		Connecting thread 1/2 NPT for tubing O.D. 1/2"		QS-1/2-1/2-U	153 615
		Connecting thread ½NPT for tubing O.D. 5/8"		QS-1/2-5/8-U	190 682
					•
Silencer					
	Threaded co				
	-	Connecting thread G1/4		U-1/4	2316
	L	Connecting thread G1/2		U-1/2	2310
	K	Connecting thread G½		U-1/2-B	6844
	NPT thread			T	
	-	Connecting thread 1/4 NPT		U-1/4-B-NPT	12 639
	K, L	Connecting thread ½NPT		U-1/2-B-NPT	12 741

Valve terminal type 44 VTSA, ISO 15407-2 / ISO 5599-2



Ordering data					
Designation	Code	Description		Туре	Part No.
Blanking plug					
	Threaded	connection			
	-	Thread G½	10 pieces	B-1/8	3568
	-	Thread G1/4	10 pieces	B-1/4	3569
	NPT thread	d		•	•
	-	Thread 1/8NPT	1 piece	B-1/8-NPT	173 985
	-	Thread 1/4NPT	1 piece	B-1/4-NPT	174 165
		·	•	•	<u> </u>
DIN H-rail mounti	ng				
	-	VTSA with fieldbus	3 piece	CPX-CPA-BG-NRH	526 032
					
	-	VTSA with multi-pin plug	2 pieces	CPA-BG-NRH	173 498
-	l.		<u>'</u>	'	
Wall mounting					
9	U	Mounting bracket		VAME-S6-10-W	539 214
User manual	•			·	•
USEI IIIdiiudi	D	User manual for valve terminal VTSA	German	P.BE-VTSA-44-DE	538 922
	> E	OSCI Manual for valve terminal visa	English	P.BE-VTSA-44-EN	538 923
	S	_	Spanish	P.BE-VTSA-44-ES	538 924
	F	- 	French	P.BE-VTSA-44-FR	538 925
	1	_	Italian	P.BE-VTSA-44-IT	538 926
	V	 	Swedish	P.BE-VTSA-44-11	538 927
	v		Swearsti	1.01-134-44-31	330 921