

## Filter regulators LFR/LFRS, D series

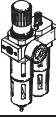
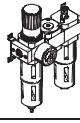
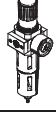
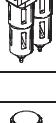
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# Filter regulators LFR/LFRS, D series, metal design

Product range overview D series service units, metal design

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Type	Size	Pneumatic connection										Pressure regulation range [bar]			Grade of filtration [ $\mu\text{m}$ ]							
		M5	M7	G $\frac{1}{8}$	G $\frac{1}{4}$	G $\frac{3}{8}$	G $\frac{1}{2}$	G $\frac{3}{4}$	G1	QS4	QS6	0.5	0.5	2.5	...	12	12	0.01	1	5	40	
<b>Service units</b>																						
FRC/FRCS		Micro	■	■	■	—	—	—	—	■	■	■	—	—	—	—	—	■	—	—	—	
		Mini	—	—	■	■	■	—	—	—	—	—	—	—	—	—	—	■	—	—	■	■
		Midi	—	—	—	■	■	■	—	—	—	—	—	—	—	—	—	■	—	—	■	■
		Maxi	—	—	—	—	—	■	■	■	■	—	—	—	—	—	■	—	—	■	■	■
<b>Service unit combinations</b>																						
FRC-K		Micro	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
		Mini	—	—	■	■	■	—	—	—	—	—	—	■	■	■	■	■	—	—	—	■
		Midi	—	—	—	■	■	■	■	—	—	—	—	■	■	■	■	■	—	—	—	■
		Maxi	—	—	—	—	—	■	■	■	■	—	—	■	■	■	■	■	—	—	—	■
LFR-K LFRS-K		Micro	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
		Mini	—	—	■	■	■	—	—	—	—	—	—	■	■	■	■	■	—	—	—	■
		Midi	—	—	—	■	■	■	■	—	—	—	—	■	■	■	■	■	—	—	—	■
		Maxi	—	—	—	—	—	■	■	■	■	—	—	■	■	■	■	■	—	—	—	■
<b>Individual devices</b>																						
Filter regulators LFR/LFRS		Micro	■	■	■	—	—	—	—	■	■	■	—	—	—	—	—	■	—	—	—	—
		Mini	—	—	■	■	■	■	■	—	—	—	—	■	■	■	■	■	—	—	■	■
		Midi	—	—	—	■	■	■	■	■	—	—	—	■	■	■	■	■	—	—	■	■
		Maxi	—	—	—	—	—	—	■	■	■	■	—	■	■	■	■	■	—	—	■	■
Filters LF		Micro	■	■	■	—	—	—	—	■	■	■	—	—	—	—	—	■	—	—	■	—
		Mini	—	—	■	■	■	■	■	—	—	—	—	—	—	—	—	—	■	—	■	■
		Midi	—	—	—	■	■	■	■	■	—	—	—	—	—	—	—	—	■	—	■	■
		Maxi	—	—	—	—	—	—	■	■	■	■	—	—	—	—	—	■	—	—	■	■
Fine and micro filters LFMA/LFMB		Micro	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
		Mini	—	—	■	■	■	■	■	—	—	—	—	—	—	—	—	■	■	—	■	■
		Midi	—	—	—	■	■	■	■	■	—	—	—	—	—	—	—	■	■	—	■	■
		Maxi	—	—	—	—	—	—	■	■	■	■	—	—	—	—	—	■	■	—	■	■
Active carbon filters LFX		Micro	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
		Mini	—	—	■	■	■	■	■	—	—	—	—	—	—	—	—	—	—	—	—	—
		Midi	—	—	—	■	■	■	■	■	—	—	—	—	—	—	—	—	—	—	—	—
		Maxi	—	—	—	—	—	—	■	■	■	■	—	—	—	—	—	—	—	—	—	—
Filter combinations LFMBA		Micro	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
		Mini	—	—	■	■	■	■	■	—	—	—	—	—	—	—	—	■	■	—	■	—
		Midi	—	—	—	■	■	■	■	■	—	—	—	—	—	—	—	■	■	—	■	—
		Maxi	—	—	—	—	—	—	■	■	■	■	—	—	—	—	—	■	■	—	■	—
Pressure regulators LR/LRS		Micro	■	■	■	—	—	—	—	—	—	—	—	■	■	■	■	■	—	—	—	—
		Mini	—	—	■	■	■	■	■	—	—	—	—	■	■	■	■	■	—	—	—	—
		Midi	—	—	—	■	■	■	■	■	—	—	—	■	■	■	■	■	—	—	—	—
		Maxi	—	—	—	—	—	—	■	■	■	■	—	■	■	■	■	■	—	—	—	—

# Filter regulators LFR/LFRS, D series, metal design

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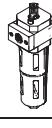
Product range overview D series service units, metal design

Type	Size	Bowl guard		Condensate drain		Pressure indication		Actuator lock	Supply voltage		Options			➔ Page/ Internet		
		Metal bowl guard	Plastic bowl	Manual rotary	Semi-automatic	Fully automatic	With pressure gauge		Without pressure gauge	Rotary knob with detent	Rotary knob with integrated lock	24 V DC	110 V AC	230 V AC		
<b>Service units</b>																
FRC/FRCS	Micro	-	■	■	■	■	-	■	■	■	-	-	-	-	-	frc
	Mini	■	-	■	-	■	■	■	■	■	■	-	-	-	-	
	Midi	■	-	■	-	■	■	■	■	■	■	-	-	-	-	
	Maxi	■	-	■	-	■	■	■	■	■	■	-	-	-	■	
<b>Service unit combinations</b>																
FRC-K	Micro	-														frc
	Mini	■	-	■	-	■	■	-	■	-	-	-	-	-	-	
	Midi	■	-	■	-	■	■	-	■	-	-	-	-	-	-	
	Maxi	■	-	■	-	■	■	-	■	-	-	-	-	■	■	
LFR-K LFRS-K	Micro	-														lfr
	Mini	■	-	■	-	■	■	-	■	■	■	■	-	-	-	
	Midi	■	-	■	-	■	■	-	■	■	■	■	-	-	-	
	Maxi	■	-	■	-	■	■	-	■	■	■	■	-	■	■	
<b>Individual devices</b>																
Filter regulators LFR/LFRS	Micro	-	■	■	■	■	-	■	■	■	-	-	-	-	-	6
	Mini	■	-	■	-	■	■	■	■	■	■	-	-	-	-	
	Midi	■	-	■	-	■	■	■	■	■	■	-	-	-	-	
	Maxi	■	-	■	-	■	■	■	■	■	■	-	-	■	■	
Filters LF	Micro	-	■	■	■	■	-	-	-	-	-	-	-	-	-	lf
	Mini	■	-	■	-	■	-	-	-	-	-	-	-	-	-	
	Midi	■	-	■	-	■	-	-	-	-	-	-	-	-	-	
	Maxi	■	-	■	-	■	-	-	-	-	-	-	-	-	-	
Fine and micro filters LFMA/LFMB	Micro	-														lfma, lfmb
	Mini	■	-	■	-	■	-	-	-	-	-	-	-	-	■	
	Midi	■	-	■	-	■	-	-	-	-	-	-	-	-	■	
	Maxi	■	-	■	-	■	-	-	-	-	-	-	-	-	■	
Active carbon filters LFX	Micro	-														lfx
	Mini	■	-	-	-	-	-	-	-	-	-	-	-	-	-	
	Midi	■	-	-	-	-	-	-	-	-	-	-	-	-	-	
	Maxi	■	-	-	-	-	-	-	-	-	-	-	-	-	-	
Filter combinations LFMBA	Micro	-														lfmba
	Mini	■	-	■	-	■	-	■	-	■	-	■	-	-	■	
	Midi	■	-	■	-	■	-	■	-	■	-	■	-	-	■	
	Maxi	■	-	■	-	■	-	■	-	■	-	■	-	-	■	
Pressure regulators LR/LRS	Micro	-	-	-	-	-	■	■	■	■	-	-	-	-	-	lr
	Mini	-	-	-	-	-	■	■	■	■	■	-	-	■	-	
	Midi	-	-	-	-	-	■	■	■	■	■	-	-	■	-	
	Maxi	-	-	-	-	-	■	■	■	■	■	-	-	■	-	

# Filter regulators LFR/LFRS, D series, metal design

Product range overview D series service units, metal design

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Type	Size	Pneumatic connection										Pressure regulation range [bar]	
		M5	M7	G <sup>1</sup> / <sub>8</sub>	G <sup>1</sup> / <sub>4</sub>	G <sup>3</sup> / <sub>8</sub>	G <sup>1</sup> / <sub>2</sub>	G <sup>3</sup> / <sub>4</sub>	G1	QS4	QS6	0.5	0.5
												0.5	0.5
<b>Individual devices</b>													
Pressure regulators LRB/LRBS		Micro	—										
		Mini	—	—	—	■	—	—	—	—	—	■	■
		Midi	—	—	—	—	■	—	—	—	—	■	■
		Maxi	—										
Pressure regulator combinations LRB-K		Micro	—										
		Mini	—	—	—	■	■	—	—	—	—	■	■
		Midi	—	—	—	—	■	■	—	—	—	■	■
		Maxi	—										
Lubricators LOE		Micro	■	■	■	—	—	—	—	■	■	—	—
		Mini	—	—	■	■	■	—	—	—	—	—	—
		Midi	—	—	—	■	■	■	■	—	—	—	—
		Maxi	—	—	—	—	—	■	■	■	—	—	—
On-off valves HE		Micro	—										
		Mini	—	—	■	■	■	—	—	—	—	—	—
		Midi	—	—	—	■	■	■	■	—	—	—	—
		Maxi	—	—	—	—	—	■	■	■	—	—	—
On-off valves, electrical HEE		Micro	—										
		Mini	—	—	■	■	■	—	—	—	—	—	—
		Midi	—	—	—	■	■	■	■	—	—	—	—
		Maxi	—	—	—	—	—	■	■	■	—	—	—
On-off valves, pneumatic HEP		Micro	—										
		Mini	—	—	■	■	■	—	—	—	—	—	—
		Midi	—	—	—	■	■	■	■	—	—	—	—
		Maxi	—	—	—	—	—	■	■	■	—	—	—
Soft-start valves HEL		Micro	—										
		Mini	—	—	■	■	■	—	—	—	—	—	—
		Midi	—	—	—	■	■	■	■	—	—	—	—
		Maxi	—	—	—	—	—	■	■	■	■	—	—
Membrane air dryers LDM1		Micro	—										
		Mini	—										
		Midi	—										
		Maxi	—	—	—	—	—	■	■	■	■	—	—
Branching modules FRM		Micro	—										
		Mini	—	—	■	■	■	—	—	—	—	—	—
		Midi	—	—	—	■	■	■	■	—	—	—	—
		Maxi	—	—	—	—	—	■	■	■	■	—	—
Distributor block FRZ		Micro	—	—	—	—	—	—	—	—	—	—	—
		Mini	—	—	—	—	—	—	—	—	—	—	—
		Midi	—	—	—	—	—	—	—	—	—	—	—
		Maxi	—	—	—	—	—	—	—	—	—	—	—

# Filter regulators LFR/LFRS, D series, metal design

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Product range overview D series service units, metal design

Type	Size	Bowl guard		Pressure indication		Actuator lock		Supply voltage			Options		➔ Page/ Internet
		Metal bowl guard	Plastic bowl	With pressure gauge	Without pressure gauge	Rotary knob with detent	Rotary knob with integrated lock	24 V DC	110 VAC	230 VAC	Non-return function	Pressure switch	
<b>Individual devices</b>													
Pressure regulators <b>LRB/LRBS</b>	Micro	–											lrb
	Mini	–	–	–	■	■	■	–	–	–	–	–	
	Midi	–	–	–	■	■	■	–	–	–	–	–	
	Maxi	–	–										
Pressure regulator combinations <b>LRB-K</b>	Micro	–											lrb
	Mini	–	–	–	■	■	–	–	–	–	–	–	
	Midi	–	–	–	■	■	–	–	–	–	–	–	
	Maxi	–	–										
Lubricators <b>LOE</b>	Micro	–	■	–	■	–	–	–	–	–	–	–	loe
	Mini	■	–	–	■	–	–	–	–	–	–	–	
	Midi	■	–	–	■	–	–	–	–	–	–	–	
	Maxi	■	–	–	■	–	–	–	–	–	–	–	
On-off valves <b>HE</b>	Micro	–											he
	Mini	–	–	–	■	■	–	–	–	–	–	–	
	Midi	–	–	–	■	■	–	–	–	–	–	–	
	Maxi	–	–	–	■	■	–	–	–	–	–	–	
On-off valves, electrical <b>HEE</b>	Micro	–											hee
	Mini	–	–	–	■	–	–	■	■	■	–	–	
	Midi	–	–	–	■	–	–	■	■	■	–	–	
	Maxi	–	–	–	■	–	–	■	■	■	–	–	
On-off valves, pneumatic <b>HEP</b>	Micro	–											hep
	Mini	–	–	–	■	–	–	–	–	–	–	–	
	Midi	–	–	–	■	–	–	–	–	–	–	–	
	Maxi	–	–	–	■	–	–	–	–	–	–	–	
Soft-start valves <b>HEL</b>	Micro	–											hel
	Mini	–	–	–	■	–	–	–	–	–	–	–	
	Midi	–	–	–	■	–	–	–	–	–	–	–	
	Maxi	–	–	–	■	–	–	–	–	–	–	–	
Membrane air dryers <b>LDM1</b>	Micro	–											ldm1
	Mini	–											
	Midi	–											
	Maxi	■	–	–	■	–	–	–	–	–	–	–	
Branching modules <b>FRM</b>	Micro	–											frm
	Mini	–	–	–	■	–	–	–	–	–	–	–	
	Midi	–	–	–	■	–	–	–	–	–	–	–	
	Maxi	–	–	–	■	–	–	–	–	–	–	–	
Distributor block <b>FRZ</b>	Micro	–	–	–	■	–	–	–	–	–	–	–	frz
	Mini	–	–	–	■	–	–	–	–	–	–	–	
	Midi	–	–	–	■	–	–	–	–	–	–	–	
	Maxi	–	–	–	■	–	–	–	–	–	–	–	

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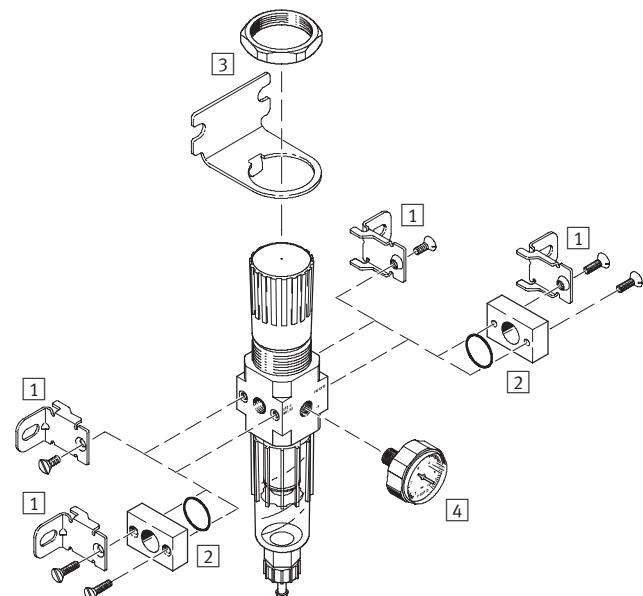
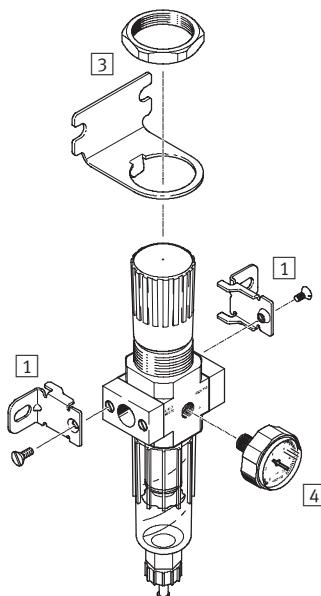
Peripherals overview

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## Micro

Individual unit with connection plates,  
connection size G1/8, QS4 or QS6

Individual unit without connection plates, for service unit combination  
connection size M5 or M7 in housing



## Mounting attachments and accessories

	Individual unit		Combination		→ Page/ Internet
	with connection plates	without connection plates	with connection plates	without connection plates	
[1] Mounting bracket HFOE	■	■	■	■	hfoe-d
[2] Connecting plate kit PBL	-	■	-	■	pbl
[3] Mounting bracket HRS	■	■	■	■	hrs-d
[4] Pressure gauge MA-27	■	■	■	■	35

# Filter regulators LFR/LFRS, D series, metal design

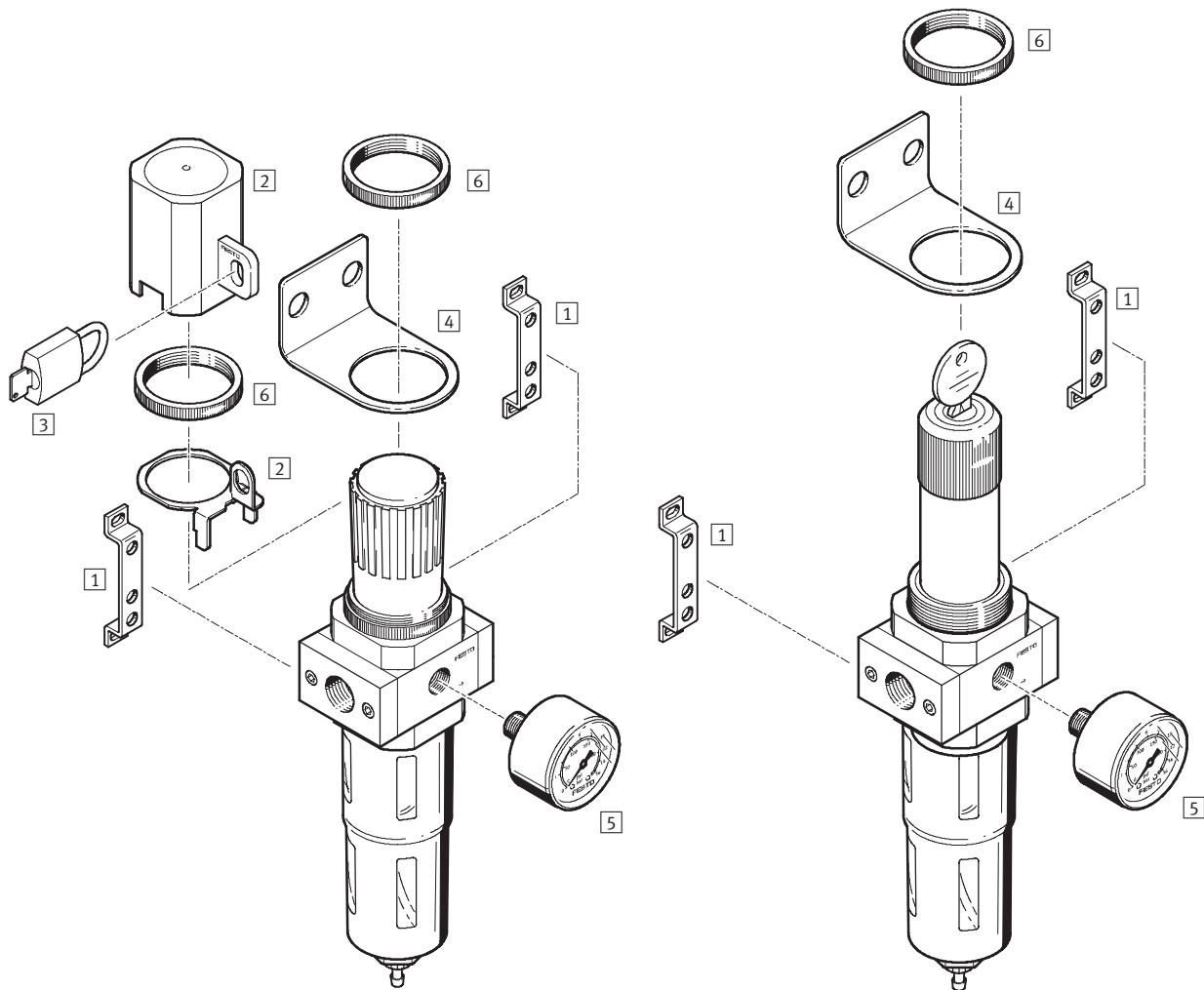
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Peripherals overview

## Mini/Midi/Maxi

Filter regulator LFR

Filter regulator LFRS, lockable



## Mounting attachments and accessories

	Rotary knob with detent	Rotary knob, lockable	➔ Page/ Internet
[1] Mounting bracket HFOE	■	■	hfoe-d
[2] Regulator lock LRVS	■	-	lrvs-d
[3] Padlock LRVS-D	■	-	lrvs-d
[4] Mounting bracket HR-D	■	■	hr-d
[5] Pressure gauge MA	■	■	35
[6] Knurled nut (included in scope of delivery) HMR	■	■	-

# Filter regulators LFR/LFRS, D series, metal design

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Type codes

LFR	—	3/8	—	D	—	7	—		—	0	—		—	MIDI	—	A
<b>Basic function</b>																
LFR	Filter regulator															
LFRS	Filter regulator, lockable															
<b>Pneumatic connection</b>																
M5	Thread M5															
M7	Thread M7															
QS4	Push-in fitting QS4															
QS6	Push-in fitting QS6															
1/8	Thread G1/8															
1/4	Thread G1/4															
3/8	Thread G3/8															
1/2	Thread G1/2															
3/4	Thread G3/4															
1	Thread G1															
<b>Series</b>																
D	Series															
<b>Pressure regulation range</b>																
	0.5 ... 12 bar															
7	0.5 ... 7 bar															
<b>Grade of filtration</b>																
	40 µm															
5M	5 µm															
<b>Pressure gauge</b>																
	With pressure gauge															
0	Without pressure gauge															
<b>Function (Maxi size only)</b>																
DI	Directly actuated pressure regulator with integrated return flow function															
<b>Size</b>																
MICRO	Grid dimension 25 mm (without connecting plates)															
MINI	Grid dimension 40 mm (without connecting plates)															
MIDI	Grid dimension 55 mm (without connecting plates)															
MAXI	Grid dimension 66 mm (without connecting plates)															
<b>Condensate drain</b>																
	Turned manually															
H	Semi-automatic															
A	Fully automatic															

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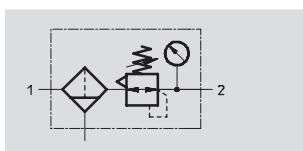
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Technical data

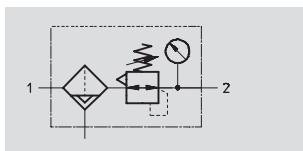
## Function

LFR/LFRS-...-D-...

Condensate drain  
turned manually

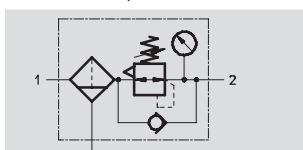


semi- or fully automatic

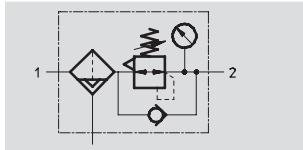


LFR/LFRS-...-D-DI-MAXI

Condensate drain  
turned manually



fully automatic



- Flow rate  
110 ... 11000 l/min
- Temperature range  
-10 ... +60 °C
- Input pressure  
1 ... 16 bar



- Space-saving design with filter and regulator in a single unit
- Good particle separation and high flow rate
- Good regulating characteristics with minimal hysteresis
- Two pressure regulation ranges: 0.5 ... 7 bar and 0.5 ... 12 bar
- Two pressure gauge connections for flexible installation
- With manual, semi-automatic or fully automatic condensate drain
- Setting values are secured by locking the rotary knob
- Choice of filter cartridges: 5 µm or 40 µm
- New filter cartridges → 34
- Pressure sensor (optional) → 35

## General technical data

Size	Micro	Mini	Midi	Maxi
Pneumatic connection	M5 M7 G1/8 QS4 QS6	G1/8 G1/4 G3/8	G1/4 G3/8 G1/2 G3/4	G1/2 G3/4 G1
Operating medium	Compressed air	Compressed air		
Design	Directly actuated diaphragm regulator	Directly actuated diaphragm regulator	Pilot actuated piston regulator	Directly actuated diaphragm regulator
Type of mounting	Via accessories In-line installation Front panel mounting	Via accessories In-line installation Front panel mounting		
Assembly position	Vertical ±5°	Vertical ±5°		
Grade of filtration [µm]	5	5 or 40		
Max. hysteresis [bar]	0.3	0.2	0.4	
Pressure regulation range [bar]	0.5 ... 7	0.5 ... 7 0.5 ... 12		
Pressure indication	Via pressure gauge M5 prepared	Via pressure gauge G1/8 prepared	G1/4 prepared	G1/4 prepared
Max. condensate volume [cm³]	3	22	43	80 <sup>1)</sup>
Input pressure [bar]				
Condensate drain turned manually	1 ... 10	1 ... 16		
semi-automatic	1 ... 10	—		
fully automatic	—	2 ... 12		

1) The max. condensate volume for the LFR/LFRS-...-DI-MAXI is 43 cm<sup>3</sup>.

• Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

# Filter regulators LFR/LFRS, D series, metal design

Technical data

**FESTO**

Standard nominal flow rate <sup>1)</sup> qnN [l/min]						
Connection	Female thread		Connecting plate			
	M5	M7	G1/8	QS4	QS6	
<b>Micro</b>						
LFR	110	280	410	150	410	

1) Measured at p<sub>1</sub> = 10 bar, p<sub>2</sub> = 6 bar and Δp = 1 bar.

Standard nominal flow rate <sup>1)</sup> qnN [l/min]						
Connection	G1/8	G1/4	G3/8	G1/2	G3/4	G1
<b>Mini</b>						
LFR/LFRS-...-D-...	750	1400	1600	-	-	-
LFR/LFRS-...-D-7-...	900	1500	1700	-	-	-
LFR/LFRS-...-D-5M-...	650	1200	1350	-	-	-
<b>Midi</b>						
LFR/LFRS-...-D-...	-	2000	3100	3400	3400	-
LFR/LFRS-...-D-7-...	-	2100	3200	3900	4000	-
LFR/LFRS-...-D-5M-...	-	1600	2400	2600	2600	-
<b>Maxi</b>						
LFR/LFRS-...-D-...	-	-	-	9400	9700	10000
LFR/LFRS-...-D-7-...	-	-	-	9500	10000	11000
LFR/LFRS-...-D-5M-...	-	-	-	7500	7600	8000
<b>Maxi – Directly actuated diaphragm regulator with integrated return flow function</b>						
LFR/LFRS-...-D-...-DI	-	-	-	4500	6800	7000
LFR/LFRS-...-D-7-...-DI	-	-	-	7600	7700	7800
LFR/LFRS-...-D-5M-...-DI	-	-	-	4000	5800	6000

1) Measured at p<sub>1</sub> = 10 bar, p<sub>2</sub> = 6 bar and Δp = 1 bar.

# Filter regulators LFR/LFRS, D series, metal design

**FESTO**

Technical data

Screw-in depth of connecting thread [mm]					
Connection	M5	M7	G1/8	QS4	QS6
<b>Micro</b>					
In housing	5	6	-	-	-
In connecting plates	-	-	8	-	-

Ambient conditions				
Size	Micro	Mini	Midi	Maxi
Ambient temperature [°C]	-10 ... +60			
Temperature of medium [°C]	-10 ... +60			
Corrosion resistance class CRC <sup>1)</sup>	2			

- 1) Corrosion resistance class 2 according to Festo standard 940 070  
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Weight [g]						
Size	Micro		Mini	Midi	Maxi	
	Female thread	Connecting plate			Connection G1/2, G3/4	Connection G1
With pressure gauge						
LFR-...	74	94	460	920	1370	1470
LFR-...-DI	-	-	-	-	1670	1670
LFRS-...	-	-	560	1160	1470	1570
LFRS-...-DI	-	-	-	-	1950	1950
Without pressure gauge						
LFR-...	64	84	410	830	1300	1400
LFR-...-DI	-	-	-	-	1600	1600
LFRS-...	-	-	510	1070	1400	1500
LFRS-...-DI	-	-	-	-	1880	1880

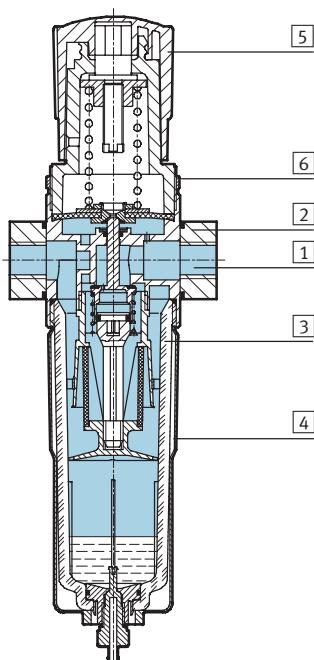
# Filter regulators LFR/LFRS, D series, metal design

Technical data

FESTO

## Materials

### Sectional view



Filter regulator	Micro	Mini/Midi/Maxi
[1] Housing	Wrought aluminium alloy	Die-cast zinc
[2] Connecting plates	Wrought aluminium alloy	Die-cast zinc/aluminium
[3] Bowl	Polycarbonate	Polycarbonate
[4] Metal bowl guard	–	Aluminium
[5] Regulating knob	Polyacetal	Polyacetal
[6] Knurled nut	Wrought aluminium alloy	Aluminium
– Seals	Nitrile rubber	Nitrile rubber
Note on materials	–	Designs free of copper and PTFE → Ordering data

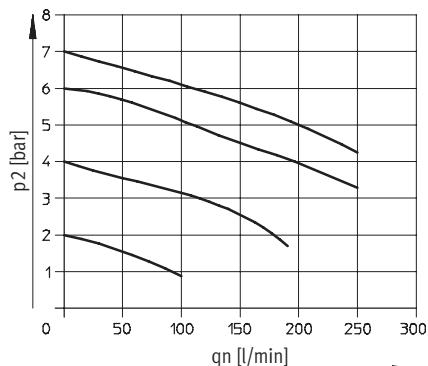
# Filter regulators LFR/LFRS, D series, metal design

FESTO

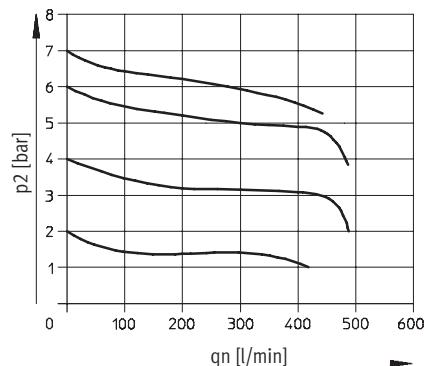
Technical data

Standard flow rate  $q_n$  as a function of the output pressure  $p_2$

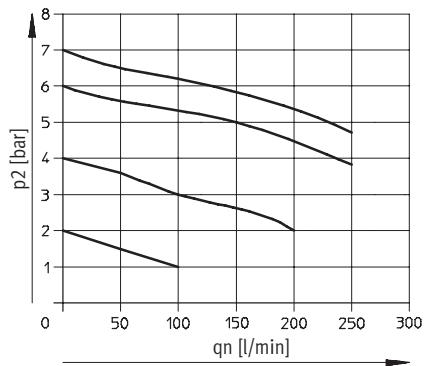
LFR-M5-...-MICRO



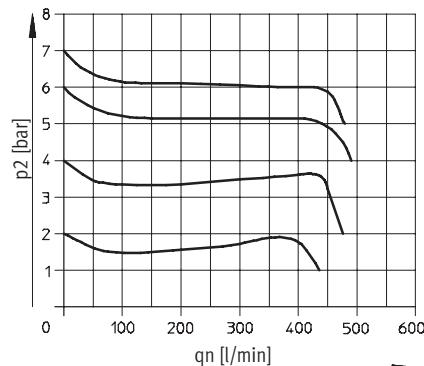
LFR-M7-...-MICRO B



LFR-QS4-...-MICRO



LFR-QS6-...-MICRO and LFR-1/8-...-MICRO



Primary pressure  $p_1 = 10$  bar

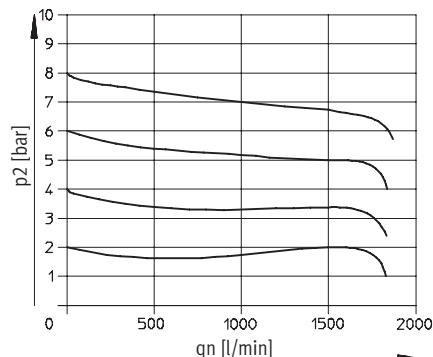
# Filter regulators LFR/LFRS, D series, metal design

Technical data

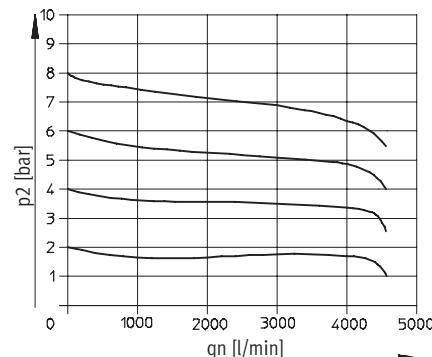
FESTO

Standard flow rate  $q_n$  as a function of the output pressure  $p_2$

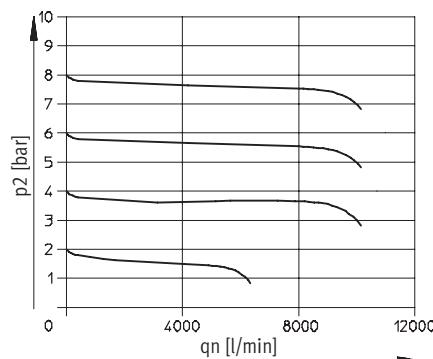
LFR/LFRS-1/4-D-MINI



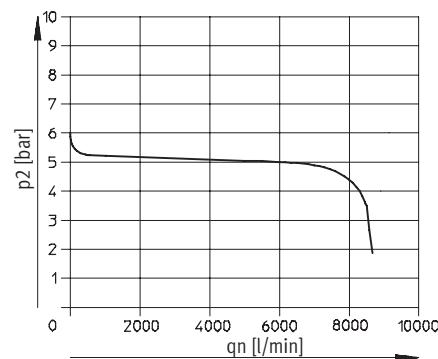
LFR/LFRS-1/2-D-MIDI



LFR/LFRS-1-D-MAXI



LFR/LFRS-1-D-DI-MAXI



Primary pressure  $p_1 = 10$  bar

- - Note

In order to improve control behaviour, primary-pressure dependent internal air consumption is provided on the LFR/LFRS-....-MAXI.

# Filter regulators LFR/LFRS, D series, metal design

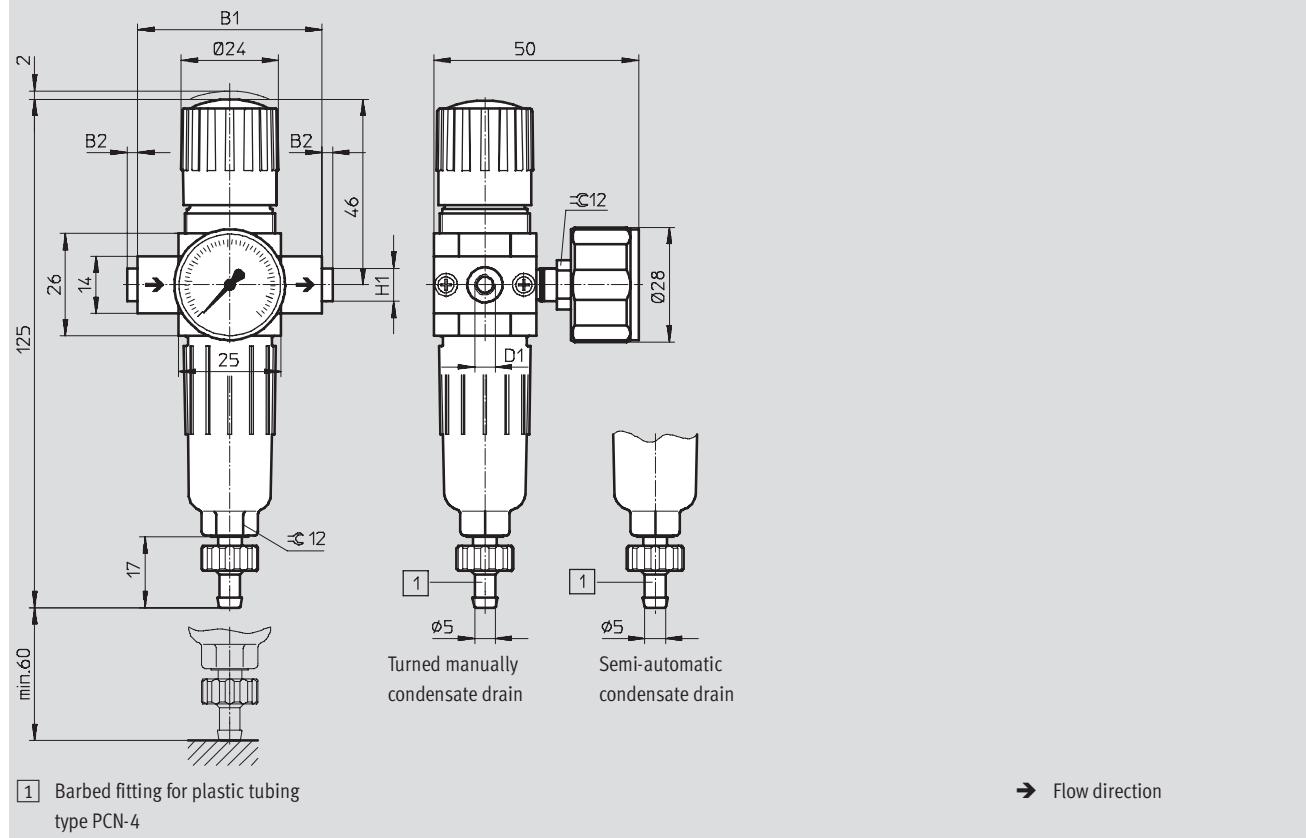
**FESTO**

Technical data

## Dimensions

Micro

Download CAD data ➔ [www.festo.com](http://www.festo.com)



Type	B1	B2	D1	H1
LFR-M5-...-MICRO (H)	25	-	M5	-
LFR-M7-...-MICRO (H) B			M7	-
LFR-1/8-...-MICRO (H)			G1/8	
LFR-QS4-...-MICRO (H)	45	~2.5	QS4	~8
LFR-QS6-...-MICRO (H)			QS6	~10

• Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

# Filter regulators LFR/LFRS, D series, metal design

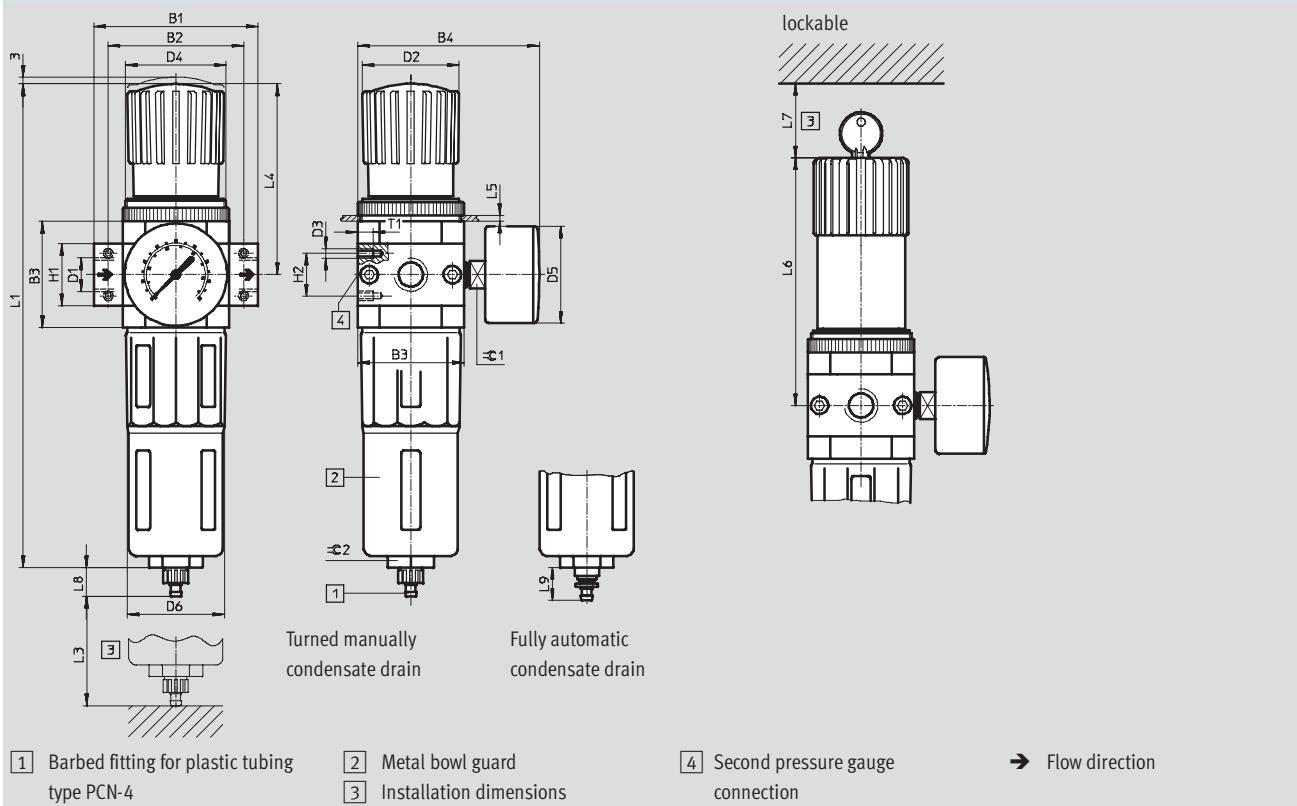
Technical data

**FESTO**

## Dimensions

Mini/Midi/Maxi

Download CAD data → [www.festo.com](http://www.festo.com)



Type	B1	B2	B3	B4	D1	D2	D3	D4	D5	D6
<b>Mini</b>										
LFR/LFRS-1/8-D-MINI (A)	64	52	40	76	G <sup>1</sup> / <sub>8</sub>					
LFR/LFRS-1/4-D-MINI (A)					G <sup>1</sup> / <sub>4</sub>					
LFR/LFRS-3/8-D-MINI (A)	70				G <sup>3</sup> / <sub>8</sub>					
<b>Midi</b>										
LFR/LFRS-1/4-D-MIDI (A)	85	70	55	95	G <sup>1</sup> / <sub>4</sub>					
LFR/LFRS-3/8-D-MIDI (A)					G <sup>3</sup> / <sub>8</sub>					
LFR/LFRS-1/2-D-MIDI (A)					G <sup>1</sup> / <sub>2</sub>					
LFR/LFRS-3/4-D-MIDI (A)					G <sup>3</sup> / <sub>4</sub>					
<b>Maxi</b>										
LFR/LFRS-1/2-D-MAXI (A)	96	80	66	107	G <sup>1</sup> / <sub>2</sub>	31			M36x1.5	
LFR/LFRS-1/2-D-DI-MAXI (A)						49			M52x1.5	
LFR/LFRS-3/4-D-MAXI (A)						31			M36x1.5	
LFR/LFRS-3/4-D-DI-MAXI (A)						49			M52x1.5	
LFR/LFRS-1-D-MAXI (A)	116	91			G <sup>1</sup> / <sub>2</sub>	31			M36x1.5	
LFR/LFRS-1-D-DI-MAXI (A)						49			M52x1.5	

• Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

# Filter regulators LFR/LFRS, D series, metal design

**FESTO**

Technical data

Type	H1	H2	L1	L3	L4	L5 max.	L6	L7	L8	L9	T1	=C 1	=C 2
<b>Mini</b>													
LFR/LFRS-1/8-D-MINI (A)													
LFR/LFRS-1/4-D-MINI (A)	20	11	193	60	68	3	98	60	15	19	7	14	22
LFR/LFRS-3/8-D-MINI (A)													
<b>Midi</b>													
LFR/LFRS-1/4-D-MIDI (A)													
LFR/LFRS-3/8-D-MIDI (A)	32	22	250	80	99	5	130	60	15	19	8	14	24
LFR/LFRS-1/2-D-MIDI (A)													
LFR/LFRS-3/4-D-MIDI (A)													
<b>Maxi</b>													
LFR/LFRS-1/2-D-MAXI (A)													
LFR/LFRS-1/2-D-DI-MAXI (A)	32	22	252		82		111						
LFR/LFRS-3/4-D-MAXI (A)			275		105		135						
LFR/LFRS-3/4-D-DI-MAXI (A)			252		82		111						
LFR/LFRS-1-D-MAXI (A)			275		105		135						
LFR/LFRS-1-D-DI-MAXI (A)	40	22	275		82		111						
LFR/LFRS-1-D-DI-MAXI (A)			252		105		135						

# Filter regulators LFR/LFRS, D series, metal design

Technical data

**FESTO**

<b>Ordering data</b>			
Pressure regulation range 0.5 ... 7 bar			
Condensate drain	Size	Connection	Grade of filtration 5 µm
			Part No. Type
With pressure gauge			
Turned manually	Micro	Without threaded connecting plates, connecting thread in housing	
		M5	526 273 LFR-M5-D-7-5M-MICRO
		M7	534 184 LFR-M7-D-7-5M-MICRO B
		With threaded connecting plates	
		G1/8	526 277 LFR-1/8-D-7-5M-MICRO
		With connecting plate and push-in fitting	
		QS4	526 289 LFR-QS4-D-7-5M-MICRO
		QS6	526 293 LFR-QS6-D-7-5M-MICRO
Semi-automatic	Micro	Without threaded connecting plates, connecting thread in housing	
		M5	526 274 LFR-M5-D-7-5M-MICRO-H
		M7	534 185 LFR-M7-D-7-5M-MICRO-H B
		With threaded connecting plates	
		G1/8	526 278 LFR-1/8-D-7-5M-MICRO-H
		With connecting plate and push-in fitting	
		QS4	526 290 LFR-QS4-D-7-5M-MICRO-H
		QS6	526 294 LFR-QS6-D-7-5M-MICRO-H
Without pressure gauge			
Turned manually	Micro	Without threaded connecting plates, connecting thread in housing	
		M5	526 275 LFR-M5-D-7-0-5M-MICRO
		M7	534 186 LFR-M7-D-7-0-5M-MICRO B
		With threaded connecting plates	
		G1/8	526 279 LFR-1/8-D-7-0-5M-MICRO
		With connecting plate and push-in fitting	
		QS4	526 291 LFR-QS4-D-7-0-5M-MICRO
		QS6	526 295 LFR-QS6-D-7-0-5M-MICRO
Semi-automatic	Micro	Without threaded connecting plates, connecting thread in housing	
		M5	526 276 LFR-M5-D-7-0-5M-MICRO-H
		M7	534 187 LFR-M7-D-7-0-5M-MICRO-H B
		With threaded connecting plates	
		G1/8	526 280 LFR-1/8-D-7-0-5M-MICRO-H
		With connecting plate and push-in fitting	
		QS4	526 292 LFR-QS4-D-7-0-5M-MICRO-H
		QS6	526 296 LFR-QS6-D-7-0-5M-MICRO-H

# Filter regulators LFR/LFRS, D series, metal design

**FESTO**

Technical data

## Ordering data

Pressure regulation range 0.5 ... 12 bar, metal bowl guard

Condensate drain	Size	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm	
			Part No.	Type	Part No.	Type
<b>With pressure gauge</b>						
Turned manually	Mini	G1/8	162 718	LFR-1/8-D-5M-MINI	159 630	LFR-1/8-D-MINI
		G1/4	162 719	LFR-1/4-D-5M-MINI	159 631	LFR-1/4-D-MINI
		G3/8	162 720	LFR-3/8-D-5M-MINI	162 682	LFR-3/8-D-MINI
	Midi	G1/4	186 483	LFR-1/4-D-5M-MIDI	186 481	LFR-1/4-D-MIDI
		G3/8	162 721	LFR-3/8-D-5M-MIDI	159 582	LFR-3/8-D-MIDI
		G1/2	162 722	LFR-1/2-D-5M-MIDI	159 584	LFR-1/2-D-MIDI
		G3/4	162 723	LFR-3/4-D-5M-MIDI	162 683	LFR-3/4-D-MIDI
	Maxi	G1/2	186 491	LFR-1/2-D-5M-MAXI	186 489	LFR-1/2-D-MAXI
		G3/4	162 724	LFR-3/4-D-5M-MAXI	159 632	LFR-3/4-D-MAXI
		G1	162 725	LFR-1-D-5M-MAXI	159 633	LFR-1-D-MAXI
<b>Fully automatic</b>						
Fully automatic	Mini	G1/8	162 726	LFR-1/8-D-5M-MINI-A	159 634	LFR-1/8-D-MINI-A
		G1/4	162 727	LFR-1/4-D-5M-MINI-A	159 635	LFR-1/4-D-MINI-A
		G3/8	162 728	LFR-3/8-D-5M-MINI-A	162 684	LFR-3/8-D-MINI-A
	Midi	G1/4	186 486	LFR-1/4-D-5M-MIDI-A	186 484	LFR-1/4-D-MIDI-A
		G3/8	162 729	LFR-3/8-D-5M-MIDI-A	159 583	LFR-3/8-D-MIDI-A
		G1/2	162 730	LFR-1/2-D-5M-MIDI-A	159 585	LFR-1/2-D-MIDI-A
		G3/4	162 731	LFR-3/4-D-5M-MIDI-A	162 685	LFR-3/4-D-MIDI-A
	Maxi	G1/2	186 494	LFR-1/2-D-5M-MAXI-A	186 492	LFR-1/2-D-MAXI-A
		G3/4	162 732	LFR-3/4-D-5M-MAXI-A	159 636	LFR-3/4-D-MAXI-A
		G1	162 733	LFR-1-D-5M-MAXI-A	159 637	LFR-1-D-MAXI-A
<b>Without pressure gauge</b>						
Without pressure gauge	Turned manually	G1/8	192 610	LFR-1/8-D-5M-O-MINI <sup>1)</sup>	162 686	LFR-1/8-D-O-MINI <sup>1)</sup>
		G1/4	192 611	LFR-1/4-D-5M-O-MINI <sup>1)</sup>	162 687	LFR-1/4-D-O-MINI <sup>1)</sup>
		G3/8	192 612	LFR-3/8-D-5M-O-MINI <sup>1)</sup>	162 688	LFR-3/8-D-O-MINI <sup>1)</sup>
	Midi	G1/4	192 613	LFR-1/4-D-5M-O-MIDI <sup>1)</sup>	186 482	LFR-1/4-D-O-MIDI <sup>1)</sup>
		G3/8	192 614	LFR-3/8-D-5M-O-MIDI <sup>1)</sup>	162 689	LFR-3/8-D-O-MIDI <sup>1)</sup>
		G1/2	192 615	LFR-1/2-D-5M-O-MIDI <sup>1)</sup>	162 690	LFR-1/2-D-O-MIDI <sup>1)</sup>
		G3/4	192 616	LFR-3/4-D-5M-O-MIDI <sup>1)</sup>	162 691	LFR-3/4-D-O-MIDI <sup>1)</sup>
	Maxi	G1/2	192 617	LFR-1/2-D-5M-O-MAXI <sup>1)</sup>	186 490	LFR-1/2-D-O-MAXI <sup>1)</sup>
		G3/4	192 618	LFR-3/4-D-5M-O-MAXI <sup>1)</sup>	162 692	LFR-3/4-D-O-MAXI <sup>1)</sup>
		G1	192 619	LFR-1-D-5M-O-MAXI <sup>1)</sup>	162 693	LFR-1-D-O-MAXI <sup>1)</sup>
<b>Fully automatic</b>						
Fully automatic	Mini	G1/8	192 620	LFR-1/8-D-5M-O-MINI-A <sup>1)</sup>	162 694	LFR-1/8-D-O-MINI-A <sup>1)</sup>
		G1/4	192 621	LFR-1/4-D-5M-O-MINI-A <sup>1)</sup>	162 695	LFR-1/4-D-O-MINI-A <sup>1)</sup>
		G3/8	192 622	LFR-3/8-D-5M-O-MINI-A <sup>1)</sup>	162 696	LFR-3/8-D-O-MINI-A <sup>1)</sup>
	Midi	G1/4	192 623	LFR-1/4-D-5M-O-MIDI-A <sup>1)</sup>	186 485	LFR-1/4-D-O-MIDI-A <sup>1)</sup>
		G3/8	192 624	LFR-3/8-D-5M-O-MIDI-A <sup>1)</sup>	162 697	LFR-3/8-D-O-MIDI-A <sup>1)</sup>
		G1/2	192 625	LFR-1/2-D-5M-O-MIDI-A <sup>1)</sup>	162 698	LFR-1/2-D-O-MIDI-A <sup>1)</sup>
		G3/4	192 626	LFR-3/4-D-5M-O-MIDI-A <sup>1)</sup>	162 699	LFR-3/4-D-O-MIDI-A <sup>1)</sup>
	Maxi	G1/2	192 627	LFR-1/2-D-5M-O-MAXI-A <sup>1)</sup>	186 493	LFR-1/2-D-O-MAXI-A <sup>1)</sup>
		G3/4	192 628	LFR-3/4-D-5M-O-MAXI-A <sup>1)</sup>	162 700	LFR-3/4-D-O-MAXI-A <sup>1)</sup>
		G1	192 629	LFR-1-D-5M-O-MAXI-A <sup>1)</sup>	162 701	LFR-1-D-O-MAXI-A <sup>1)</sup>

1) Free of copper and PTFE

# Filter regulators LFR/LFRS, D series, metal design

Technical data

**FESTO**

Ordering data				
Pressure regulation range 0.5 ... 7 bar, metal bowl guard				
Condensate drain	Size	Connection	Grade of filtration 40 µm	
			Part No.	Type
With pressure gauge				
Turned manually	Mini	G1/8	162 702	LFR-1/8-D-7-MINI
		G1/4	162 703	LFR-1/4-D-7-MINI
		G3/8	162 704	LFR-3/8-D-7-MINI
	Midi	G1/4	186 487	LFR-1/4-D-7-MIDI
		G3/8	162 705	LFR-3/8-D-7-MIDI
		G1/2	162 706	LFR-1/2-D-7-MIDI
		G3/4	162 707	LFR-3/4-D-7-MIDI
	Maxi	G1/2	186 495	LFR-1/2-D-7-MAXI
		G3/4	162 708	LFR-3/4-D-7-MAXI
		G1	162 709	LFR-1-D-7-MAXI
Fully automatic				
Fully automatic	Mini	G1/8	162 710	LFR-1/8-D-7-MINI-A
		G1/4	162 711	LFR-1/4-D-7-MINI-A
		G3/8	162 712	LFR-3/8-D-7-MINI-A
	Midi	G1/4	186 488	LFR-1/4-D-7-MIDI-A
		G3/8	162 713	LFR-3/8-D-7-MIDI-A
		G1/2	162 714	LFR-1/2-D-7-MIDI-A
		G3/4	162 715	LFR-3/4-D-7-MIDI-A
	Maxi	G1/2	186 496	LFR-1/2-D-7-MAXI-A
		G3/4	162 716	LFR-3/4-D-7-MAXI-A
		G1	162 717	LFR-1-D-7-MAXI-A
Without pressure gauge				
Turned manually	Mini	G1/8	192 590	LFR-1/8-D-7-O-MINI <sup>1)</sup>
		G1/4	192 591	LFR-1/4-D-7-O-MINI <sup>1)</sup>
		G3/8	192 592	LFR-3/8-D-7-O-MINI <sup>1)</sup>
	Midi	G1/4	192 593	LFR-1/4-D-7-O-MIDI <sup>1)</sup>
		G3/8	192 594	LFR-3/8-D-7-O-MIDI <sup>1)</sup>
		G1/2	192 595	LFR-1/2-D-7-O-MIDI <sup>1)</sup>
		G3/4	192 596	LFR-3/4-D-7-O-MIDI <sup>1)</sup>
	Maxi	G1/2	192 597	LFR-1/2-D-7-O-MAXI <sup>1)</sup>
		G3/4	192 598	LFR-3/4-D-7-O-MAXI <sup>1)</sup>
		G1	192 599	LFR-1-D-7-O-MAXI <sup>1)</sup>
Fully automatic				
Fully automatic	Mini	G1/8	192 600	LFR-1/8-D-7-O-MINI-A <sup>1)</sup>
		G1/4	192 601	LFR-1/4-D-7-O-MINI-A <sup>1)</sup>
		G3/8	192 602	LFR-3/8-D-7-O-MINI-A <sup>1)</sup>
	Midi	G1/4	192 603	LFR-1/4-D-7-O-MIDI-A <sup>1)</sup>
		G3/8	192 604	LFR-3/8-D-7-O-MIDI-A <sup>1)</sup>
		G1/2	192 605	LFR-1/2-D-7-O-MIDI-A <sup>1)</sup>
		G3/4	192 606	LFR-3/4-D-7-O-MIDI-A <sup>1)</sup>
	Maxi	G1/2	192 607	LFR-1/2-D-7-O-MAXI-A <sup>1)</sup>
		G3/4	192 608	LFR-3/4-D-7-O-MAXI-A <sup>1)</sup>
		G1	192 609	LFR-1-D-7-O-MAXI-A <sup>1)</sup>

1) Free of copper and PTFE

# Filter regulators LFR/LFRS, D series, metal design

FESTO

Technical data

## Ordering data

Pressure regulation range 0.5 ... 12 bar, directly actuated diaphragm regulator with integrated return flow function

Condensate drain	Size	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm	
			Part No.	Type	Part No.	Type
<b>With pressure gauge</b>						
Turned manually	Maxi	G1/2	192 370	LFR-1/2-D-5M-DI-MAXI	192 368	LFR-1/2-D-DI-MAXI
		G3/4	192 376	LFR-3/4-D-5M-DI-MAXI	192 374	LFR-3/4-D-DI-MAXI
		G1	192 382	LFR-1-D-5M-DI-MAXI	192 380	LFR-1-D-DI-MAXI
Fully automatic	Maxi	G1/2	192 388	LFR-1/2-D-5M-DI-MAXI-A	192 386	LFR-1/2-D-DI-MAXI-A
		G3/4	192 394	LFR-3/4-D-5M-DI-MAXI-A	192 392	LFR-3/4-D-DI-MAXI-A
		G1	192 400	LFR-1-D-5M-DI-MAXI-A	192 398	LFR-1-D-DI-MAXI-A
<b>Without pressure gauge</b>						
Turned manually	Maxi	G1/2	192 371	LFR-1/2-D-5M-O-DI-MAXI	192 369	LFR-1/2-D-O-DI-MAXI
		G3/4	192 377	LFR-3/4-D-5M-O-DI-MAXI	192 375	LFR-3/4-D-O-DI-MAXI
		G1	192 383	LFR-1-D-5M-O-DI-MAXI	192 381	LFR-1-D-O-DI-MAXI
Fully automatic	Maxi	G1/2	192 389	LFR-1/2-D-5M-O-DI-MAXI-A	192 387	LFR-1/2-D-O-DI-MAXI-A
		G3/4	192 395	LFR-3/4-D-5M-O-DI-MAXI-A	192 393	LFR-3/4-D-O-DI-MAXI-A
		G1	192 401	LFR-1-D-5M-O-DI-MAXI-A	192 399	LFR-1-D-O-DI-MAXI-A

## Ordering data

Pressure regulation range 0.5 ... 7 bar, directly actuated diaphragm regulator with integrated return flow function

Condensate drain	Size	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm	
			Part No.	Type	Part No.	Type
<b>With pressure gauge</b>						
Turned manually	Maxi	G1/2	-		192 372	LFR-1/2-D-7-DI-MAXI
		G3/4	-		192 378	LFR-3/4-D-7-DI-MAXI
		G1	-		192 384	LFR-1-D-7-DI-MAXI
Fully automatic	Maxi	G1/2	-		192 390	LFR-1/2-D-7-DI-MAXI-A
		G3/4	-		192 396	LFR-3/4-D-7-DI-MAXI-A
		G1	-		192 402	LFR-1-D-7-DI-MAXI-A
<b>Without pressure gauge</b>						
Turned manually	Maxi	G1/2	-		192 373	LFR-1/2-D-7-O-DI-MAXI
		G3/4	-		192 379	LFR-3/4-D-7-O-DI-MAXI
		G1	-		192 385	LFR-1-D-7-O-DI-MAXI
Fully automatic	Maxi	G1/2	-		192 391	LFR-1/2-D-7-O-DI-MAXI-A
		G3/4	-		192 397	LFR-3/4-D-7-O-DI-MAXI-A
		G1	-		192 403	LFR-1-D-7-O-DI-MAXI-A

# Filter regulators LFR/LFRS, D series, metal design

Technical data

**FESTO**

Ordering data				
Pressure regulation range 0.5 ... 12 bar, lockable				
Condensate drain	Size	Connection	Grade of filtration 5 µm	Grade of filtration 40 µm
			Part No.	Type
With pressure gauge				
Turned manually	Mini	G1/8	194 704	LFRS-1/8-D-5M-MINI
		G1/4	194 716	LFRS-1/4-D-5M-MINI
		G3/8	194 728	LFRS-3/8-D-5M-MINI
	Midi	G1/4	194 740	LFRS-1/4-D-5M-MIDI
		G3/8	194 752	LFRS-3/8-D-5M-MIDI
		G1/2	194 764	LFRS-1/2-D-5M-MIDI
		G3/4	194 776	LFRS-3/4-D-5M-MIDI
	Maxi	G1/2	194 788	LFRS-1/2-D-5M-MAXI
		G3/4	194 800	LFRS-3/4-D-5M-MAXI
		G1	194 812	LFRS-1-D-5M-MAXI
Fully automatic	Mini	G1/8	194 706	LFRS-1/8-D-5M-MINI-A
		G1/4	194 718	LFRS-1/4-D-5M-MINI-A
		G3/8	194 730	LFRS-3/8-D-5M-MINI-A
	Midi	G1/4	194 742	LFRS-1/4-D-5M-MIDI-A
		G3/8	194 754	LFRS-3/8-D-5M-MIDI-A
		G1/2	194 766	LFRS-1/2-D-5M-MIDI-A
		G3/4	194 778	LFRS-3/4-D-5M-MIDI-A
	Maxi	G1/2	194 790	LFRS-1/2-D-5M-MAXI-A
		G3/4	194 802	LFRS-3/4-D-5M-MAXI-A
		G1	194 814	LFRS-1-D-5M-MAXI-A
Without pressure gauge				
Turned manually	Mini	G1/8	194 705	LFRS-1/8-D-5M-O-MINI
		G1/4	194 717	LFRS-1/4-D-5M-O-MINI
		G3/8	194 729	LFRS-3/8-D-5M-O-MINI
	Midi	G1/4	194 741	LFRS-1/4-D-5M-O-MIDI
		G3/8	194 753	LFRS-3/8-D-5M-O-MIDI
		G1/2	194 765	LFRS-1/2-D-5M-O-MIDI
		G3/4	194 777	LFRS-3/4-D-5M-O-MIDI
	Maxi	G1/2	194 789	LFRS-1/2-D-5M-O-MAXI
		G3/4	194 801	LFRS-3/4-D-5M-O-MAXI
		G1	194 813	LFRS-1-D-5M-O-MAXI
Fully automatic	Mini	G1/8	194 707	LFRS-1/8-D-5M-O-MINI-A
		G1/4	194 719	LFRS-1/4-D-5M-O-MINI-A
		G3/8	194 731	LFRS-3/8-D-5M-O-MINI-A
	Midi	G1/4	194 743	LFRS-1/4-D-5M-O-MIDI-A
		G3/8	194 755	LFRS-3/8-D-5M-O-MIDI-A
		G1/2	194 767	LFRS-1/2-D-5M-O-MIDI-A
		G3/4	194 779	LFRS-3/4-D-5M-O-MIDI-A
	Maxi	G1/2	194 791	LFRS-1/2-D-5M-O-MAXI-A
		G3/4	194 803	LFRS-3/4-D-5M-O-MAXI-A
		G1	194 815	LFRS-1-D-5M-O-MAXI-A

# Filter regulators LFR/LFRS, D series, metal design

**FESTO**

Technical data

## Ordering data

Pressure regulation range 0.5 ... 7 bar, lockable

Condensate drain	Size	Connection	Grade of filtration 40 µm	
			Part No.	Type
<b>With pressure gauge</b>				
Turned manually	Mini	G <sup>1</sup> / <sub>8</sub>	194 700	LFRS-1/8-D-7-MINI
		G <sup>1</sup> / <sub>4</sub>	194 712	LFRS-1/4-D-7-MINI
		G <sup>3</sup> / <sub>8</sub>	194 724	LFRS-3/8-D-7-MINI
	Midi	G <sup>1</sup> / <sub>4</sub>	194 736	LFRS-1/4-D-7-MIDI
		G <sup>3</sup> / <sub>8</sub>	194 748	LFRS-3/8-D-7-MIDI
		G <sup>1</sup> / <sub>2</sub>	194 760	LFRS-1/2-D-7-MIDI
		G <sup>3</sup> / <sub>4</sub>	194 772	LFRS-3/4-D-7-MIDI
	Maxi	G <sup>1</sup> / <sub>2</sub>	194 784	LFRS-1/2-D-7-MAXI
		G <sup>3</sup> / <sub>4</sub>	194 796	LFRS-3/4-D-7-MAXI
		G <sub>1</sub>	194 808	LFRS-1-D-7-MAXI
<b>Fully automatic</b>				
Fully automatic	Mini	G <sup>1</sup> / <sub>8</sub>	194 702	LFRS-1/8-D-7-MINI-A
		G <sup>1</sup> / <sub>4</sub>	194 714	LFRS-1/4-D-7-MINI-A
		G <sup>3</sup> / <sub>8</sub>	194 726	LFRS-3/8-D-7-MINI-A
	Midi	G <sup>1</sup> / <sub>4</sub>	194 738	LFRS-1/4-D-7-MIDI-A
		G <sup>3</sup> / <sub>8</sub>	194 750	LFRS-3/8-D-7-MIDI-A
		G <sup>1</sup> / <sub>2</sub>	194 762	LFRS-1/2-D-7-MIDI-A
		G <sup>3</sup> / <sub>4</sub>	194 774	LFRS-3/4-D-7-MIDI-A
	Maxi	G <sup>1</sup> / <sub>2</sub>	194 786	LFRS-1/2-D-7-MAXI-A
		G <sup>3</sup> / <sub>4</sub>	194 798	LFRS-3/4-D-7-MAXI-A
		G <sub>1</sub>	194 810	LFRS-1-D-7-MAXI-A
<b>Without pressure gauge</b>				
Without pressure gauge	Turned manually	G <sup>1</sup> / <sub>8</sub>	194 701	LFRS-1/8-D-7-O-MINI
		G <sup>1</sup> / <sub>4</sub>	194 713	LFRS-1/4-D-7-O-MINI
		G <sup>3</sup> / <sub>8</sub>	194 725	LFRS-3/8-D-7-O-MINI
	Midi	G <sup>1</sup> / <sub>4</sub>	194 737	LFRS-1/4-D-7-O-MIDI
		G <sup>3</sup> / <sub>8</sub>	194 749	LFRS-3/8-D-7-O-MIDI
		G <sup>1</sup> / <sub>2</sub>	194 761	LFRS-1/2-D-7-O-MIDI
		G <sup>3</sup> / <sub>4</sub>	194 773	LFRS-3/4-D-7-O-MIDI
	Maxi	G <sup>1</sup> / <sub>2</sub>	194 785	LFRS-1/2-D-7-O-MAXI
		G <sup>3</sup> / <sub>4</sub>	194 797	LFRS-3/4-D-7-O-MAXI
		G <sub>1</sub>	194 809	LFRS-1-D-7-O-MAXI
Fully automatic	Mini	G <sup>1</sup> / <sub>8</sub>	194 703	LFRS-1/8-D-7-O-MINI-A
		G <sup>1</sup> / <sub>4</sub>	194 715	LFRS-1/4-D-7-O-MINI-A
		G <sup>3</sup> / <sub>8</sub>	194 727	LFRS-3/8-D-7-O-MINI-A
	Midi	G <sup>1</sup> / <sub>4</sub>	194 739	LFRS-1/4-D-7-O-MIDI-A
		G <sup>3</sup> / <sub>8</sub>	194 751	LFRS-3/8-D-7-O-MIDI-A
		G <sup>1</sup> / <sub>2</sub>	194 763	LFRS-1/2-D-7-O-MIDI-A
		G <sup>3</sup> / <sub>4</sub>	194 775	LFRS-3/4-D-7-O-MIDI-A
	Maxi	G <sup>1</sup> / <sub>2</sub>	194 787	LFRS-1/2-D-7-O-MAXI-A
		G <sup>3</sup> / <sub>4</sub>	194 799	LFRS-3/4-D-7-O-MAXI-A
		G <sub>1</sub>	194 811	LFRS-1-D-7-O-MAXI-A

# Filter regulators LFR/LFRS, D series, metal design

Technical data

**FESTO**

## Ordering data

Pressure regulation range 0.5 ... 12 bar, directly actuated diaphragm regulator with integrated return flow function, lockable

Condensate drain	Size	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm	
			Part No.	Type	Part No.	Type
<b>With pressure gauge</b>						
Turned manually	Maxi	G1/2	194 818	LFRS-1/2-D-5M-DI-MAXI	194 816	LFRS-1/2-D-DI-MAXI
		G3/4	194 824	LFRS-3/4-D-5M-DI-MAXI	194 822	LFRS-3/4-D-DI-MAXI
		G1	194 830	LFRS-1-D-5M-DI-MAXI	194 828	LFRS-1-D-DI-MAXI
<b>Fully automatic</b>						
	Maxi	G1/2	194 836	LFRS-1/2-D-5M-DI-MAXI-A	194 834	LFRS-1/2-D-DI-MAXI-A
		G3/4	194 842	LFRS-3/4-D-5M-DI-MAXI-A	194 840	LFRS-3/4-D-DI-MAXI-A
		G1	194 848	LFRS-1-D-5M-DI-MAXI-A	194 846	LFRS-1-D-DI-MAXI-A
<b>Without pressure gauge</b>						
Turned manually	Maxi	G1/2	194 819	LFRS-1/2-D-5M-O-DI-MAXI	194 817	LFRS-1/2-D-O-DI-MAXI
		G3/4	194 825	LFRS-3/4-D-5M-O-DI-MAXI	194 823	LFRS-3/4-D-O-DI-MAXI
		G1	194 831	LFRS-1-D-5M-O-DI-MAXI	194 829	LFRS-1-D-O-DI-MAXI
<b>Fully automatic</b>						
	Maxi	G1/2	194 837	LFRS-1/2-D-5M-O-DI-MAXI-A	194 835	LFRS-1/2-D-O-DI-MAXI-A
		G3/4	194 843	LFRS-3/4-D-5M-O-DI-MAXI-A	194 841	LFRS-3/4-D-O-DI-MAXI-A
		G1	194 849	LFRS-1-D-5M-O-DI-MAXI-A	194 847	LFRS-1-D-O-DI-MAXI-A

## Ordering data

Pressure regulation range 0.5 ... 7 bar, directly actuated diaphragm regulator with integrated return flow function, lockable

Condensate drain	Size	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm	
			Part No.	Type	Part No.	Type
<b>With pressure gauge</b>						
Turned manually	Maxi	G1/2	-		194 820	LFRS-1/2-D-7-DI-MAXI
		G3/4	-		194 826	LFRS-3/4-D-7-DI-MAXI
		G1	-		194 832	LFRS-1-D-7-DI-MAXI
<b>Fully automatic</b>						
	Maxi	G1/2	-		194 838	LFRS-1/2-D-7-DI-MAXI-A
		G3/4	-		194 844	LFRS-3/4-D-7-DI-MAXI-A
		G1	-		194 850	LFRS-1-D-7-DI-MAXI-A
<b>Without pressure gauge</b>						
Turned manually	Maxi	G1/2	-		194 821	LFRS-1/2-D-7-O-DI-MAXI
		G3/4	-		194 827	LFRS-3/4-D-7-O-DI-MAXI
		G1	-		194 833	LFRS-1-D-7-O-DI-MAXI
<b>Fully automatic</b>						
	Maxi	G1/2	-		194 839	LFRS-1/2-D-7-O-DI-MAXI-A
		G3/4	-		194 845	LFRS-3/4-D-7-O-DI-MAXI-A
		G1	-		194 851	LFRS-1-D-7-O-DI-MAXI-A

# **Filter regulators LFR/LFRS, D series, metal design**

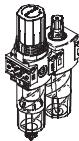
Technical data

**FESTO**

# Filter regulators LFR, D series, polymer

Product range overview D series service units, polymer

**FESTO**

Type	Size	Pneumatic connection			Pressure regulation range [bar]	Grade of filtration [ $\mu\text{m}$ ]	
		G $\frac{1}{8}$	G $\frac{1}{4}$	G $\frac{1}{2}$		5	40
<b>Service units</b>							
FRC		Mini	■	■	-	■	■
<b>Individual devices</b>							
Filter regulators LFR		Mini	■	■	-	■	■
Pressure regulators LR		Mini	■	■	-	■	-
Pressure regulator combinations LRB-K		Mini	-	-	■	■	-

# Filter regulators LFR, D series, polymer

**FESTO**

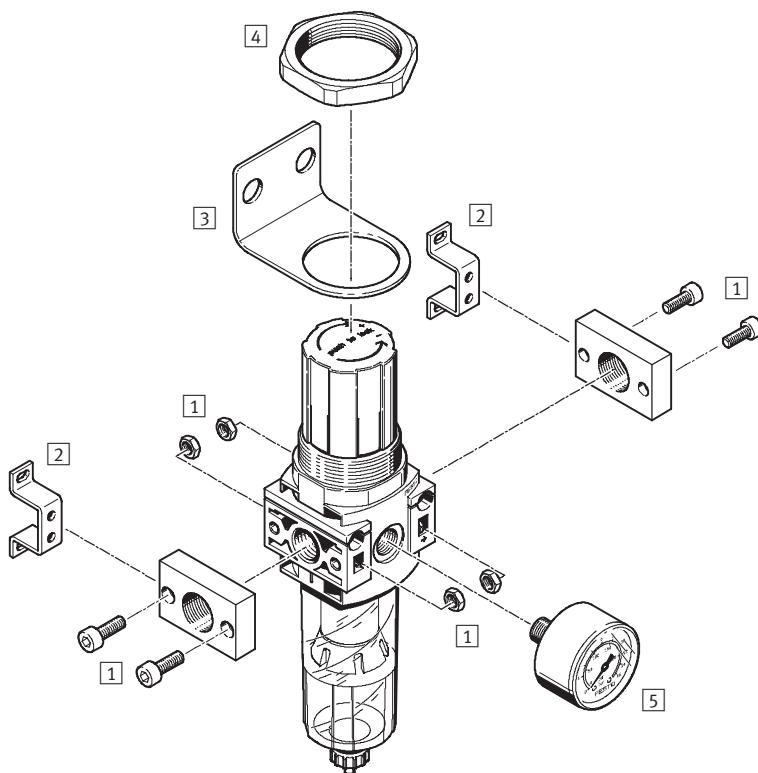
Product range overview D series service units, polymer

Type	Size	Condensate drain		Pressure display		Actuator lock	Regulating functions		➔ Page/ Internet
		Manual rotary	Semi-automatic	With pressure gauge	Without pressure gauge		With secondary venting	With return flow function	
<b>Service units</b>									
FRC	Mini	■	■	■	-	■	■	■	frc
<b>Individual devices</b>									
Filter regulators <b>LFR</b>	Mini	■	■	■	■	■	■	■	28
Pressure regulators <b>LR</b>	Mini	-	-	■	■	■	■	■	lr
Pressure regulator combinations <b>LRB-K</b>	Mini	-	-	-	■	■	■	■	lrb

# Filter regulators LFR, D series, polymer

Peripherals overview

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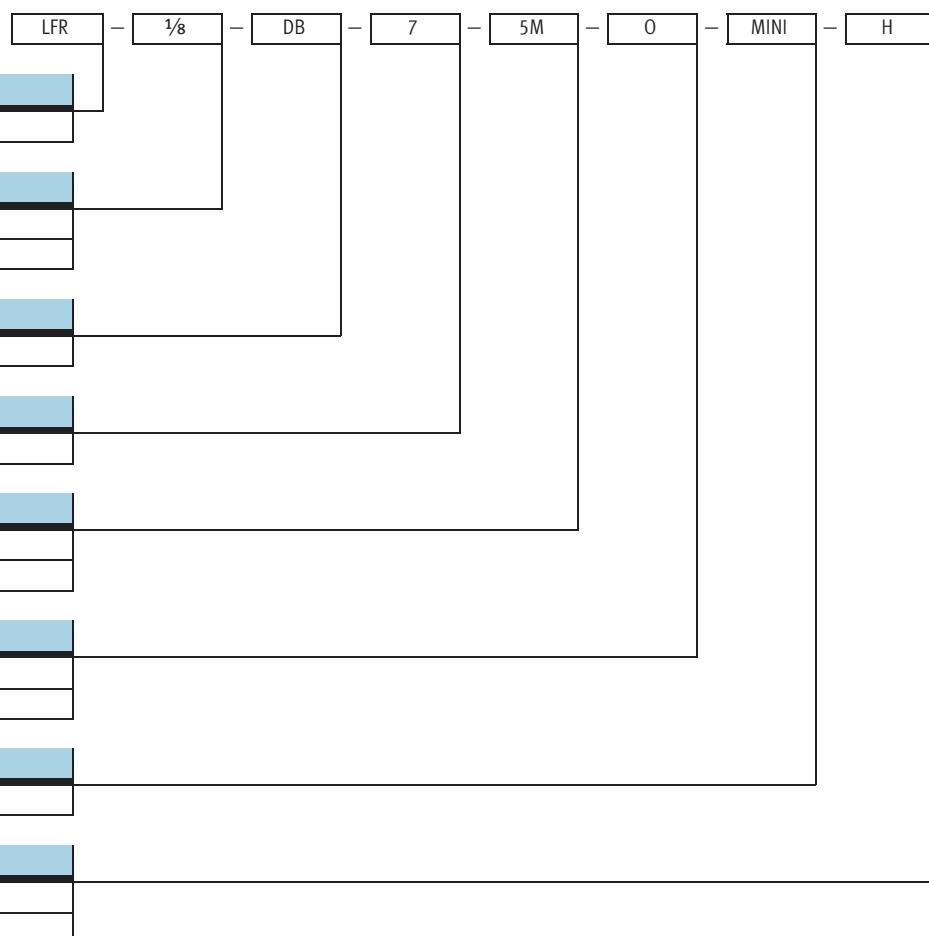


Mounting attachments and accessories		➔ Page/ Internet
[1]	Connecting plate kit PBL	pbl
[2]	Mounting bracket HFOE	hfoe-d
[3]	Mounting bracket HR-D	hr-d
[4]	Hex nut HMR	hmr-d
[5]	Pressure gauge MA	35

## Filter regulators LFR, D series, polymer

FESTO

Type codes



# Filter regulators LFR, D series, polymer

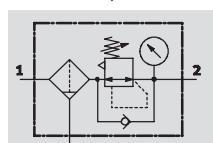
Technical data

## Function

with pressure gauge

Condensate drain

manual rotary



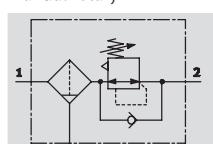
semi-automatic

- - Flow rate  
500 ... 1200 l/min
- - Temperature range  
-5 ... +50 °C
- - Input pressure  
1.5 ... 10 bar

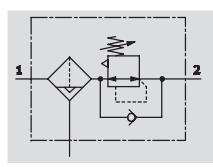
without pressure gauge

Condensate drain

manual rotary



semi-automatic



- Space-saving design with filter and regulator in a single unit
- Good particle separation and high flow rate
- Good regulating characteristics with minimal hysteresis
- With manual or semi-automatic condensate drain
- Setting values are secured by locking the rotary knob
- Choice of filter cartridges: 5 µm or 40 µm
- New filter cartridges → 34

## General technical data

Size	Mini	
	with pressure gauge	without pressure gauge
Pneumatic connection	G1/8	G1/4
Operating medium	Compressed air	
Design	Filter regulator with pressure gauge	
Regulating function	With return flow function With secondary venting	
Type of mounting	Inline installation Via through-holes Via mounting bracket	
Assembly position	Vertical ±5°	
Grade of filtration [µm]	5 or 40	5 or 40
Max. hysteresis [bar]	0.5	
Input pressure [bar]	1.5 ... 10	
Pressure regulation range [bar]	0.5 ... 7	
Pressure indication	Via pressure gauge	G1/8 prepared
Pressure gauge connection	G1/8	

## Standard nominal flow rate<sup>1)</sup> qN [l/min]

Pneumatic connection	G1/8	G1/4
<b>Mini</b>		
Grade of filtration 5 µm	≥ 500	≥ 1000
40 µm	≥ 700	≥ 1200

1) Measured at p1 = 10 bar, p2 = 6 bar and Δp = 1 bar.

# Filter regulators LFR, D series, polymer

FESTO

Technical data

## Ambient conditions

Size	Mini
Ambient temperature [°C]	-5 ... +50
Temperature of medium [°C]	-5 ... +50
Corrosion resistance class CRC <sup>1)</sup>	1

1) Corrosion resistance class 1 according to Festo standard 940 070

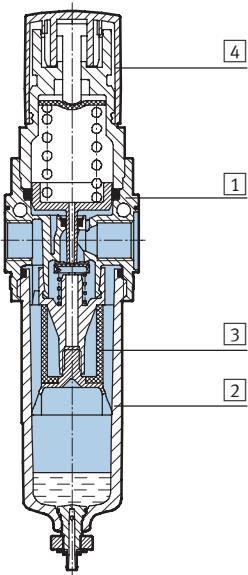
Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

## Weight [g]

Size	Mini
Filter regulator	200

## Materials

### Sectional view



Filter regulator	Mini
1 Housing	Polyamide, reinforced
2 Bowl	Polycarbonate
3 Filter	Polyethylene
4 Rotary knob	Polyacetate
– Seals	Nitrile rubber

# Filter regulators LFR, D series, polymer

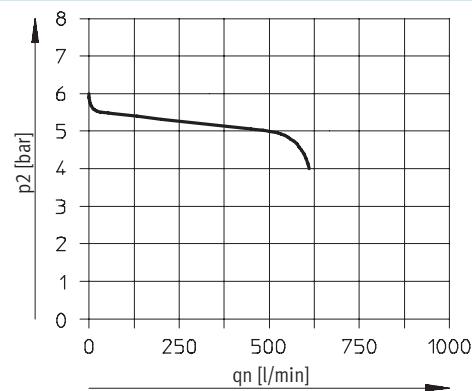
Technical data

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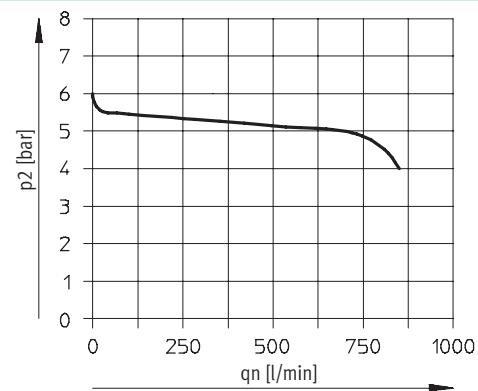
## Standard flow rate $q_n$ as a function of output pressure $p_2$

Pneumatic connection G1/8

Grade of filtration 5 µm

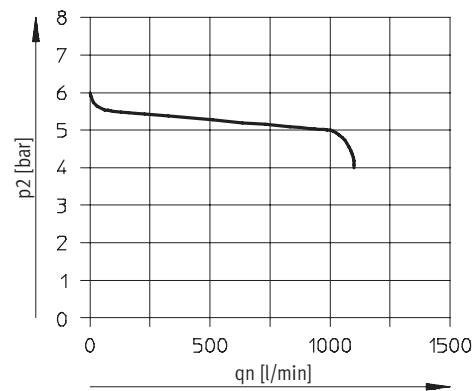


Grade of filtration 40 µm

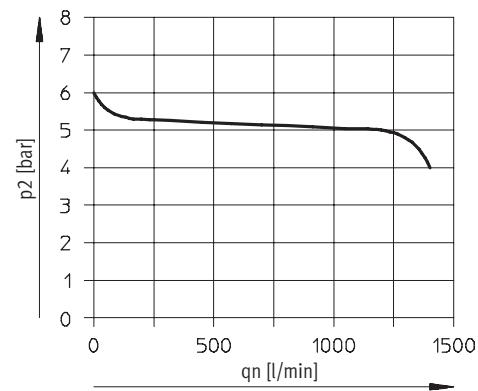


Pneumatic connection G1/4

Grade of filtration 5 µm



Grade of filtration 40 µm



Primary pressure  $p_1 = 10$  bar



Note

In order to improve control behaviour, primary-pressure dependent internal air consumption is provided.

# Filter regulators LFR, D series, polymer

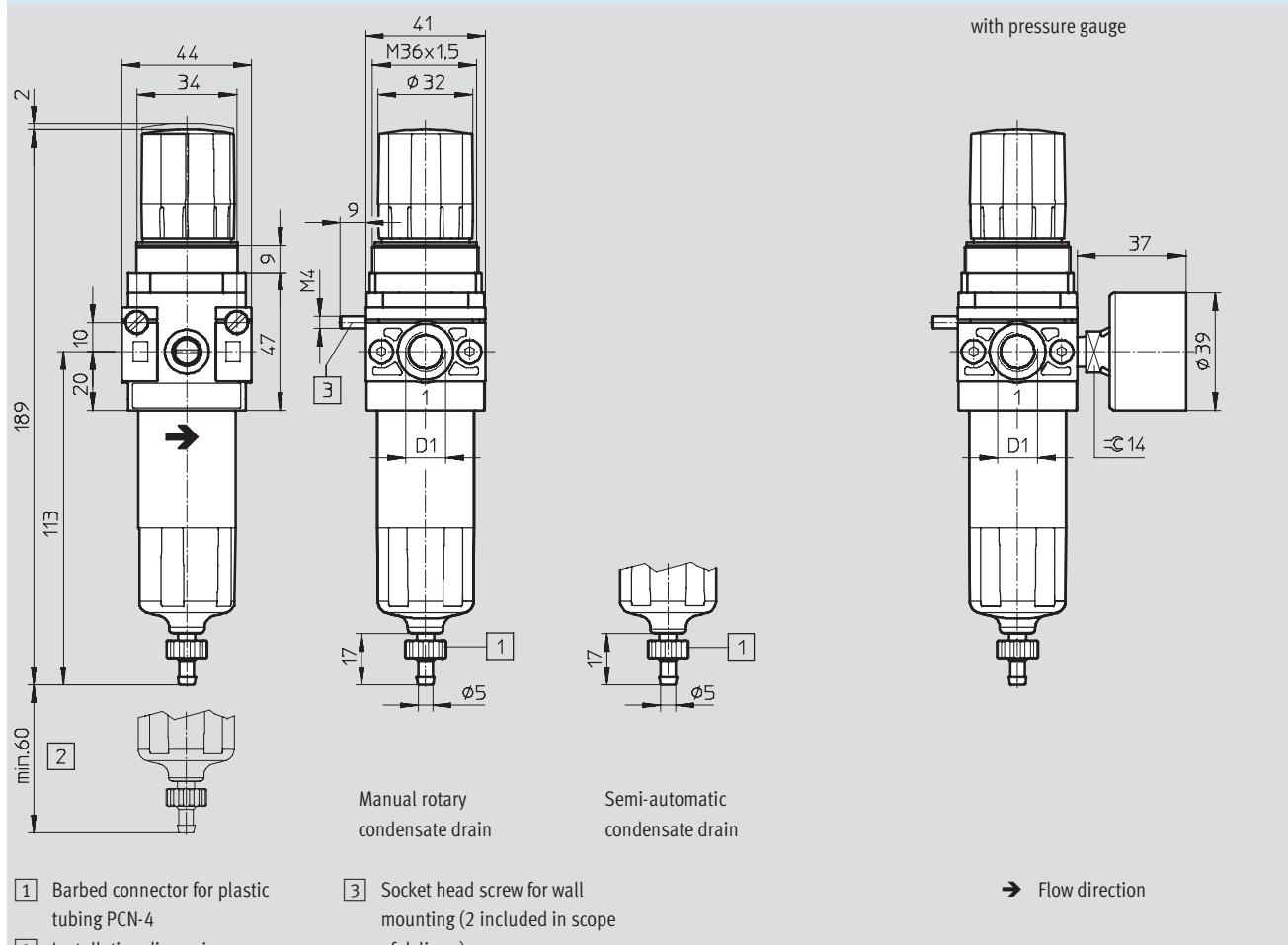
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Technical data

## Dimensions

Mini

Download CAD data → [www.festo.com](http://www.festo.com)



Type	D1
LFR-1/8-DB	G1/8
LFR-1/4-DB	G1/4

## Ordering data

Pressure regulation range 0.5 ... 7 bar

Condensate drain	Size	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm	
			Part No.	Type	Part No.	Type
<b>With pressure gauge</b>						
Manual rotary	Mini	G1/8	539 687	LFR-1/8-DB-7-5M-MINI	539 683	LFR-1/8-DB-7-MINI
		G1/4	539 689	LFR-1/4-DB-7-5M-MINI	539 685	LFR-1/4-DB-7-MINI
Semi-automatic	Mini	G1/8	539 688	LFR-1/8-DB-7-5M-MINI-H	539 684	LFR-1/8-DB-7-MINI-H
		G1/4	539 690	LFR-1/4-DB-7-5M-MINI-H	539 686	LFR-1/4-DB-7-MINI-H
<b>Without pressure gauge</b>						
Manual rotary	Mini	G1/8	537 648	LFR-1/8-DB-7-5M-O-MINI	537 651	LFR-1/8-DB-7-O-MINI
		G1/4	537 644	LFR-1/4-DB-7-5M-O-MINI	537 647	LFR-1/4-DB-7-O-MINI
Semi-automatic	Mini	G1/8	537 650	LFR-1/8-DB-7-5M-O-MINI-H	537 649	LFR-1/8-DB-7-O-MINI-H
		G1/4	537 646	LFR-1/4-DB-7-5M-O-MINI-H	537 645	LFR-1/4-DB-7-O-MINI-H

## Filter regulators LFR/LFRS, D series

Accessories

FESTO

Filter cartridges, D series, metal design



Ordering data		
Size	Grade of filtration [µm]	Part No. Type
Micro	5	526 818 LFP-D-MICRO-5M
Mini	5	159 640 LFP-D-MINI-5M
	40	363 665 LFP-D-MINI-40M
Midi	5	159 594 LFP-D-MIDI-5M
	40	363 667 LFP-D-MIDI-40M
Maxi	5	159 641 LFP-D-MAXI-5M
	40	363 664 LFP-D-MAXI-40M

Filter cartridges, D series, polymer



Ordering data		
Size	Grade of filtration [µm]	Part No. Type
Mini	5	547 957 LFP-DB-MINI-5M
	40	534 502 MS4-LFP-E

# Filter regulators LFR/LFRS, D series

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Accessories

## Ordering data – Pressure gauge MA

	Nominal size	Pneumatic connection	Indicating range		Part No.	Type
			[bar]	[psi]		
 Pressure gauge MA <span style="float: right;">Technical data → Internet: ma</span>						
27	M5	0 ... 10	–	526 323	MA-27-10-M5	
40	G1/8	0 ... 10	0 ... 145	359 874	MA-40-10-1/4	
		0 ... 16	0 ... 232	345 395	MA-40-16-1/4	
50	G1/4	0 ... 10	0 ... 145	359 873	MA-50-10-1/4	
		0 ... 16	0 ... 232	356 759	MA-50-16-1/4	
 Pressure gauge MA, DIN EN 837-1 <span style="float: right;">Technical data → Internet: ma</span>						
40	R1/8	0 ... 10	0 ... 145	162 835	MA-40-10-1/8-EN	
		G1/4	0 ... 10	183 900	MA-40-10-G1/4-EN	
 Flanged pressure gauge FMA, DIN EN 837-1 <span style="float: right;">Technical data → Internet: fma</span>						
40	G1/4	0 ... 10	0 ... 145	159 596	FMA-40-10-1/4-EN	
		0 ... 16	0 ... 232	159 597	FMA-40-16-1/4-EN	
50	G1/4	0 ... 10	0 ... 145	159 599	FMA-50-10-1/4-EN	
		0 ... 16	0 ... 232	159 600	FMA-50-16-1/4-EN	

## Ordering data – Pressure sensor SDE1

	Pneumatic connection	Electrical output	Electrical connection	Display	Technical data → Internet: sde1	
					Part No.	Type
Pressure sensor SDE1 for direct mounting on the service unit with pressure gauge connection (adapter for pneumatic connection included in scope of delivery), pressure measuring range 0 ... 10 bar, relative pressure measurement						
	Male thread R1/8	1 switch output PNP	M8x1, 3-pin	LCD	192 026	SDE1-D10-G2-R18-C-P1-M8
		2 switch outputs PNP	M8x1, 4-pin	LCD	192 027	SDE1-D10-G2-R18-C-P2-M8
	Male thread R1/4	1 switch output PNP	M8x1, 3-pin	LCD	192 028	SDE1-D10-G2-R14-C-P1-M8
		2 switch outputs PNP	M8x1, 4-pin	LCD	192 029	SDE1-D10-G2-R14-C-P2-M8