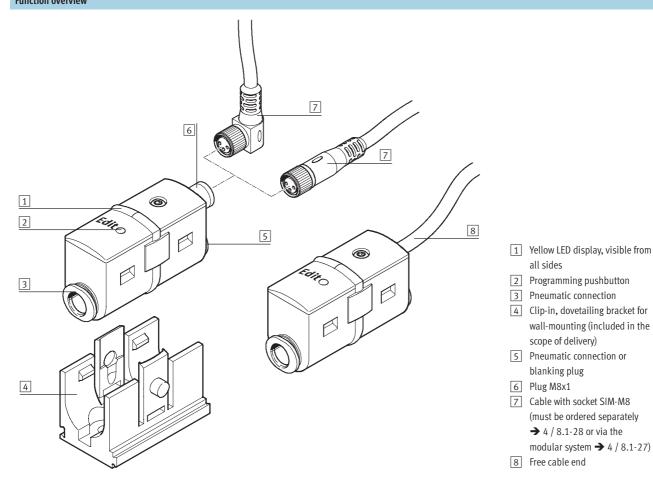
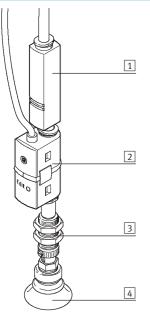


Function overview



Application example

Separation of parts by checking the applied vacuum



- Vacuum generator VNPressure switch SDE5
- 3 Suction cup holder HCL
- 4 Suction cup ESS

Two pressures must be programmed (taught-in) for this application:

- Teach-in pressure 1: Part gripped
- Teach-in pressure 2: Part not gripped

Operating mode 1 of the SDE5 calculates the average of the stored teach-in pressures:

If the applied vacuum is below the average, the workpiece is regarded as gripped and the SDE5 registers it as an acceptable part.

If the applied vacuum is above the average, the workpiece is regarded as not fully gripped and is rejected as unacceptable.

Other applications:

- Pressure monitoring (pressure present?)
- Regulator monitoring (pressure in desired range?)
- Detection of objects by means of back pressure monitoring

Sensors and monitoring devicesPressure switches

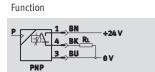
8.1

		SDE5	- D2	- 0	- Q6	- P	- M8	- G5]- 🗀]- 🔲
Туре										
SDE5	Pressure switch		_							
Droccur										
	e measuring range -1 0 bar			J						
V1 D2	0 2 bar									
D10	0 2 bai									
	ng function]					
FP	Freely programmable									
Thresho	ld comparator with fixed hysteresis, 1 teach-in pressure									
0	Normally open contact									
С	Normally closed contact									
Thresho	ld comparator with fixed hysteresis, 2 teach-in pressures									
01	Normally open contact									
C1	Normally closed contact									
Thresho	ld comparator with variable hysteresis, 2 teach-in pressur	res								
02	Normally open contact									
C2	Normally closed contact									
Window	comparator with fixed hysteresis, 2 teach-in pressures									
03	Normally open contact									
C3	Normally closed contact									
Pneuma	tic connection									
	connector at both ends					J				
Q3	For tubing OD 3 mm									
Q4	For tubing OD 4 mm									
Q6	For tubing OD 6 mm									
Push-in	connector at one end									
Q3E	For tubing OD 3 mm									
Q4E	For tubing OD 4 mm									
Q6E	For tubing OD 6 mm									
Electrica	al output									
Р	1 switch output PNP (positive switching)						J			
Flectric	al connection									
K	2.5 m cable]		
M8	3-pin M8 plug									
	ing cable]	
G SIM cab	le with straight connection socket 2.5 m long									
G5	5 m long									
SIM cab	le with angled connection socket 2.5 m long									
W W5	5 m long									
	point 1 permanently set]
X	Permanent factory setting as per customer's requiremen	ıt,								
	required switching pressure [bar]									
Teach-ir	point 2 permanently set									
Y	Permanent factory setting as per customer's requiremen	ıt,								
	required switching pressure [bar]									

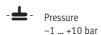
Pressure switches SDE5

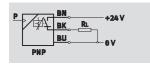
Technical data



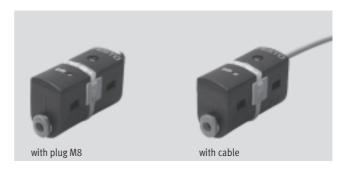












General technical data									
Mechanical									
Pneumatic connection	Push-in connector at one or both ends, QS-3, QS-4 or QS-6								
Method of measurement	Piezoresistive pressure switch								
Measured variable	Relative pressure								
Reproducibility of switching value	±0.3% of the measuring range final value								
Hysteresis FS	2%								
Electrical connection	Plug M8x1, round design to EN 60947-5-2, 3-pin								
	3-core cable, 2.5 m long								
Type of mounting	/ia accessories								
Assembly position	ny ¹⁾								
Electrical									
Operating voltage range [V DC]	15 30								
Max. output current [mA]	100								
	Pulsed								
Protection against short circuit	For all electrical connections								
Protection against polarity reversal	PNP								
Switching output	1.11								
Switching function	→ Table 4 / 8.1-23								
Switching element function	NO contact, NC contact or switchable								
Type of display	Yellow LED, visible from all sides								
CE marking symbol	As per EU EMC directive								
(see conformity declaration)									

1) The collection of condensate in the sensor should be prevented.

Operating and environmental conditions										
Pressure measuring range [bar]	-1 0	0 2	0 10							
Operating medium	Filtered compressed air, lubricated or unlubricated, grade of filtration 40µm									
Threshold value setting range	0 100%									
Ambient temperature [°C]	0 50	0 50								
Temperature of medium [°C]	0 50									
Corrosion resistance class CRC ¹⁾	2									
Protection class to EN 60 529	IP 40									
Certification	c UL us - Recognized (OL)									

1) Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Weights [g]							
With plug M8x1, without wall bracket	19						
With cable, without wall bracket	47						
Wall bracket	5.5						

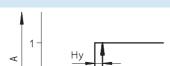
Switching functions

Operating mode

Mode 0

Threshold value with fixed hysteresis, 1 teach-in pressure



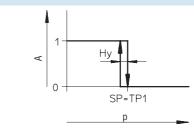


SP=TP1

р

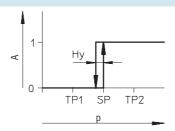
0

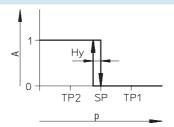
NC switching element (normally closed)



Mode 1

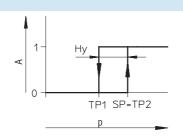
Threshold value with fixed hysteresis, 2 teach-in pressures

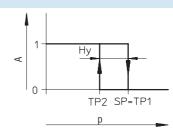




Mode 2

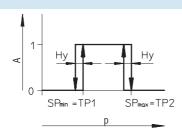
Threshold value with variable hysteresis, 2 teach-in pressures

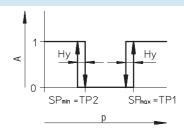




Mode 3

Window comparator with fixed hysteresis, 2 teach-in pressures

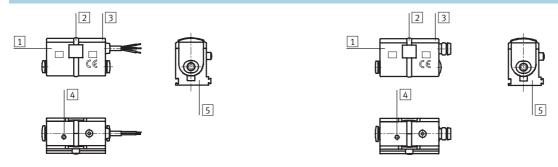




- Binary output signal
- Pressure
- Switching point SP
- TP Teach-in pressure
- Hy Hysteresis

leciliicai uata

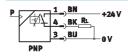
Materials



Pressure switches							
1 Housing	Polyacetate, reinforced						
2 Fibre optic display	Polyamide						
3 Cover	Polyphenylene sulphide, reinforced						
4 Pushbutton	Silicone rubber						
5 Wall bracket	Polypropylene						

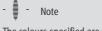
Terminal allocation

Variant with plug M8x1



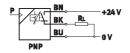






The colours specified are for cables with socket SIM-...

Variant with cable



BN = brown BK = black

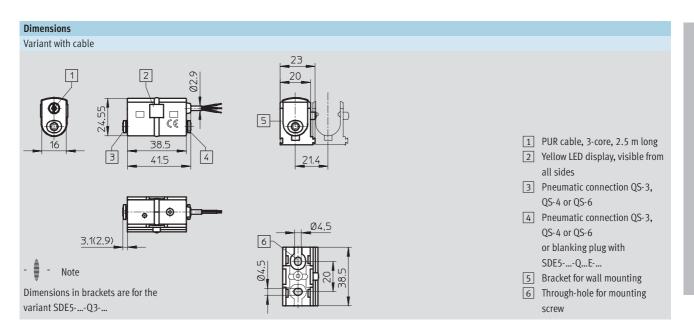
BU = blue

Download CAD data → www.festo.com/en/engineering **Dimensions** Variant with plug M8x1 1 Plug M8x1, 3-pin 2 Yellow LED display, visible from all sides 3 Pneumatic connection QS-3, QS-4 or QS-6 38.5 4 Pneumatic connection QS-3, 4 QS-4 or QS-6 or blanking plug with 8 SDE5-...-Q...E-... 5 Bracket for wall mounting 6 Through-hole for mounting 3.1(2.9) 73.5 6 screw 7 Angled connection socket Note SIM-M8-3WD Dimensions in brackets are for the 8 Straight connection socket SIM-M8-3GD variant SDE5-...-Q3-...

FESTO

Pressure switches SDE5

Technical data



Pressure	Pneumatic con	inection	For tubing	For tubing O.D. [mm]			ction		
measuring range	At one end	At both ends	3	4	6	Plug M8x1	Cable	Part No.	Туре
NO contact									
−1 0 bar		-		-	-	-	-	527 459	SDE5-V1-O-Q3E-P-M8
		-	-	-	-	-	-	527 460	SDE5-V1-O-Q4E-P-M8
		-	-	-		•	-	527 461	SDE5-V1-O-Q6E-P-M8
	-			-	-	•	-	527 456	SDE5-V1-O-Q3-P-M8
	-	-	-	-	-	-	-	527 457	SDE5-V1-O-Q4-P-M8
	-	-	-	-		-	-	527 458	SDE5-V1-O-Q6-P-M8
0 2 bar	-	-	-	-		-	•	542 888	SDE5-D2-O-Q6E-P-K
0 10 bar		-		-	-	-	-	527 465	SDE5-D10-O-Q3E-P-M8
	-	-	-		-	-	-	527 466	SDE5-D10-O-Q4E-P-M8
		-	-	-		-	-	527 467	SDE5-D10-O-Q6E-P-M8
	-	-		-	-	-	-	527 462	SDE5-D10-O-Q3-P-M8
	-	-	-		-	-	-	527 463	SDE5-D10-O-Q4-P-M8
	_	-	-	-			-	527 464	SDE5-D10-O-Q6-P-M8
		-	-	-		-	•	542 890	SDE5-D10-O-Q6E-P-K
		•	•			•	•	_	
NC contact									
0 10 bar		-	-		-	-	-	542 889	SDE5-D10-C-Q4E-P-M8
		-	-	-			-	542 894	SDE5-D10-C-Q6E-P-M8
		-	-	-		-		542 895	SDE5-D10-C-Q6E-P-K

- 🖣 - Note

Additional wall brackets can be reordered using the embossed part number.

Core Range

Pressure switches SDE5



Technical data

Ordering data – Threshold value with fixed hysteresis, 2 teach-in pressures												
Pressure	sure Pneumatic connection			For tubing O.D. [mm]			tion					
measuring range	At one end	At both ends	3	4	6	Plug M8x1	Cable	Part No.	Туре			
NO contact	NO contact											
−1 0 bar	-1 0 bar - 542 886 SDE5-V1-01-Q6-P-M8											

Ordering data – Threshold value with variable hysteresis, 2 teach-in pressures											
Pressure	Pneumatic conne	For tubing O.D. [mm]			Electrical connec	tion					
measuring range	At one end	At both ends	3	4	6	Plug M8x1	Cable	Part No.	Туре		
NO contact	NO contact										
0 10 bar	-	-	-	-	-		-	542 891	SDE5-D10-O2-Q6E-P-M8		
	_	-	-	-			-	542 892	SDE5-D10-O2-Q6-P-M8		

Ordering data – Window comparator with fixed hysteresis, 2 teach-in pressures											
Pressure	Pneumatic connection		For tubing	For tubing O.D. [mm]			tion				
measuring range	At one end	At both ends	3	4	6	Plug M8x1	Cable	Part No.	Туре		
NO contact											
0 10 bar		_	-	-		-		542 893	SDE5-D10-03-Q6E-P-K		
NC contact	NC contact										
0 10 bar		-	-	-	-	-		542 896	SDE5-D10-C3-Q6E-P-K		

Ordering data – Freely programmable												
Pressure	Pneumatic connection		For tubing	For tubing O.D. [mm]			tion					
measuring range	At one end	At both ends	3	4	6	Plug M8x1	Cable	Part No.	Туре			
NO contact	NO contact											
-1 0 bar	-	-	-	-		•	-	542 887	SDE5-V1-FP-Q6-P-M8			
0 10 bar	-	-	-	-		•	-	542 900	SDE5-D10-FP-Q4E-P-M8			
	•	-	-	-	-	•	-	542 897	SDE5-D10-FP-Q6E-P-M8			
	-	-	-	-	-		-	542 898	SDE5-D10-FP-Q6-P-M8			
	•	-	-	-		-	•	542 901	SDE5-D10-FP-Q4E-P-K			
		-	-	_	-	-		542 899	SDE5-D10-FP-Q6-P-K			



Additional wall brackets can be reordered using the embossed part number.

Pressure switch SDE5

Ordering data – Modular products

M Mandatory	data			O Options					
Module No.	Sensor function	Pressure range	Switch- ing function	Pneumatic connection	Electrical output	Electrical connection	Connect- ing cable	Teach-in point 1 per- manently set	Teach-in point 2 per- manently set
529 027	SDE5	V1 D2 D10	FP 0 C O1 C1 O2 C2 O3 C3	Q3 Q4 Q6 Q3E Q4E Q6E	P	K M8	G W G5 W5	X	Y
Ordering example 529 027	SDE5 -	- D10 -	02 -	Q6 -	· P _	M8 -	G5 -	5,5X -	5,5Y

e	5	Condi- tions	Code	Enter coo
Module No.	529 027			529 027
Sensor function	Pressure switch		SDE5	SDE5
Pressure range	Pressure range 0 –1 bar (relative)		-V1	
	Pressure range 0 2 bar (relative)		-D2	
	Pressure range 0 10 bar (relative)		-D10	
Switching function	Freely programmable, NO contact, NC contact		-FP	
	Threshold value with fixed hysteresis, 1 teach-in point, NO contact		-0	
	Threshold value with fixed hysteresis, 1 teach-in point, NC contact		-C	
	Threshold value with fixed hysteresis, 2 teach-in points, NO contact		-01	
	Threshold value with fixed hysteresis, 2 teach-in points, NC contact		-C1	
	Threshold value with variable hysteresis, NO contact		-02	
	Threshold value with variable hysteresis, NC contact		-C2	
	Window comparator with fixed hysteresis, NO contact		-03	
	Window comparator with fixed hysteresis, NC contact		-C3	
Pneumatic connection	QS3 connection at both ends		-Q3	
	QS4 connection at both ends		-Q4	
	QS6 connection at both ends		-Q6	
	QS3 connection at one end		-Q3E	
	QS4 connection at one end		-Q4E	
	QS6 connection at one end		-Q6E	
Electrical output	1 switch output PNP		-P	-P
Electrical connection	Cable 2.5 m		-K	
	M8 plug, 3-pin		-M8	
Connecting cable (accessory)	2.5 m SIM cable with straight connection socket	1	-G	
	2.5 m SIM cable with angled connection socket	1	-W	
	5.0 m SIM cable with straight connection socket	1	-G5	
	5.0 m SIM cable with angled connection socket	1	-W5	
Teach-in point 1 permanently set [bar]	0 10 (required switching pressure)	2	X	
Teach-in point 2 permanently set [bar]	0 10 (required switching pressure)	23	Y	

G, W, G5, W5 Only in combination with M8 **2 X, Y**

Not in combination with FP, O1, C1 3 Y

Must be evaluated if O2, C2, O3, C3,
and X or Y was selected

Only one decimal place permissible in combination with D10

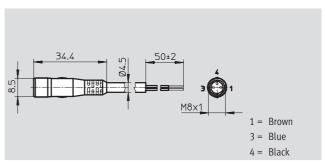
Not in combination with O, C $\,$

Pressure switch SDE5

Accessories

Socket with cable SIM-M8-3GD-...-PU

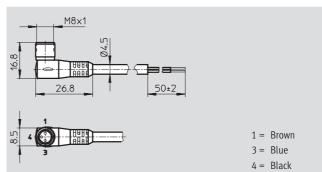




FESTO

Socket with cable SIM-M8-3WD-...-PU





Technical data						
Technical data		LCIM MO OF BU	LCIM MO 5 DIL	CIM MO 40 BU		
		SIM-M82,5-PU	SIM-M85-PU	SIM-M810-PU		
Cable length	[m]	2.5	5	10		
Cable diameter	[mm]	4.5				
Constructional design		3x0.25 mm ²				
Cable ends		Open end				
Current-carrying capacity	[A]	2.8 A				
Operating voltage		45 V AC / 70 V DC				
Protection class to EN 60 529		IP 67				
Ambient temperature						
Fixed cable installation	[°C]	-40 70				
Flexible cable installation	[°C]	-5 70				
Materials						
Housing		PUR				
Cable sheath		PUR				

Ordering data					
Plug outlet		Straight		Angled	
		Part No.	Туре	Part No.	Туре
Cable length	2.5 m	159 420	SIM-M8-3GD-2,5-PU	159 422	SIM-M8-3WD-2,5-PU
	5 m	159 421	SIM-M8-3GD-5-PU	159 423	SIM-M8-3WD-5-PU
	10 m	192 964	SIM-M8-3GD-10-PU	192 965	SIM-M8-3WD-10-PU

