

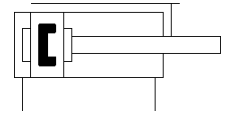
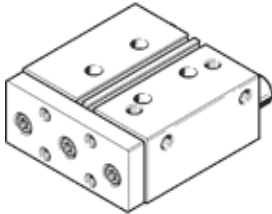
# Guide cylinder

## DFM-25-80-P-A-KF-F1A

Part number: 8118874

FESTO

The proximity switch, type SMTSO-8E, can be used with this product with stroke lengths equal to or greater than 50 mm. The corresponding mounting kit, type SMB-8E, is mounted inwardly or outwardly.



## Data sheet

Feature	Value
Centre of gravity distance from working load to yoke plate	50 mm
Stroke	80 mm
Piston diameter	25 mm
Operating mode of drive unit	Yoke
Cushioning	P: Flexible cushioning rings/plates at both ends
Assembly position	Any
Guide	Recirculating ball bearing guide
Design structure	Guide
Position detection	For proximity sensor
Variants	Recommended for production facilities for the manufacture of lithium-ion batteries
Operating pressure MPa	0.15 ... 1 MPa
Working pressure	1.5 ... 10 bar
Max. speed	0.8 m/s
Mode of operation	double-acting
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further operation)
Corrosion resistance classification CRC	0 - No corrosion stress
PWIS conformity	VDMA24364-B1/B2-L
RSBP classification to CD-0033	F1a
Cleanroom class	ISO class 5
Ambient temperature	-5 ... 60 °C
Impact energy in end positions	0.3 Nm
Max. force F <sub>y</sub>	863 N
Max. force F <sub>y</sub> static	1,060 N
Max. force F <sub>z</sub>	863 N
Max. force F <sub>z</sub> static	1,060 N
Max. torque M <sub>x</sub>	29.35 Nm
Max. torque M <sub>x</sub> static	36.04 Nm
Max. torque M <sub>y</sub>	16.83 Nm
Max. torque M <sub>y</sub> static	20.67 Nm
Max. torque M <sub>z</sub>	16.83 Nm
Max. torque M <sub>z</sub> static	20.67 Nm
Max. permissible torque load M <sub>x</sub> as a function of the stroke	4.33 Nm
Max. useful load as a function of the stroke at defined distance xs	95 N
Theoretical force at 0.6 MPa (6 bar, 87 psi), retracting	247 N
Theoretical force at 0.6 MPa (6 bar, 87 psi), advance	295 N
Moving mass	802 g
Product weight	1,863 g
Centre of gravity of the moving mass as a function of the stroke	50.9 mm
alternative connections	See product drawing

Feature	Value
Pneumatic connection	G1/8
Materials note	Conforms to RoHS
Material cover	Wrought Aluminum alloy
Material seals	NBR
Material housing	Wrought Aluminum alloy
Material piston rod	High alloy steel, non-corrosive