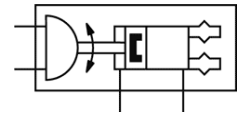
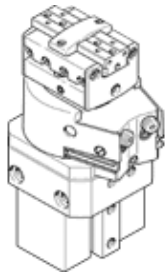


Swivel/gripper unit HGDS-PP-20-P-A

Part number: 534282

FESTO

With flexible cushioning



Data sheet

Feature	Value
Max. force on gripper jaw Fz static	60 N
Mode of operation	double-acting
Total force at 6 bar, closing	130 N
Total force at 6 bar, opening	170 N
Fine adjustment of swivel drive	-6 deg
Max. angular gripper jaw backlash ax,ay	0 deg
Max. gripper jaw backlash Sz	0 mm
Min. closing time at 6 bar	100 ms
Min. opening time at 6 bar	70 ms
Max. torque at gripper Mz static	8 Nm
Max. torque at gripper Mx static	8 Nm
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further operation)
Stroke per gripper jaw	7 mm
Max. swivel frequency at 6 bar	2 Hz
Torque at 6 bar	2.5 Nm
Product weight	1,120 g
Working pressure	3 ... 8 bar
Swivel angle	210 deg
Rotation angle adjustment range	0 ... 210 deg
Number of gripper fingers	2
Ambient temperature	5 ... 60 °C
Max. torque at gripper My static	8 Nm
Gripping force per gripper jaw at 6 bar, closing	65 N
Gripping force per gripper jaw at 6 bar, opening	85 N
Gripper function	Parallel
Corrosion resistance classification CRC	2
Materials information for drive shaft	Steel
Assembly position	Any
Position detection, swivel actuator	with proximity sensor
Position detection, gripper	with proximity sensor
Materials information for cover	Aluminum
Materials information, housing	Wrought Aluminum alloy
Materials note	Contains PWIS substances
Mounting type	Internal thread and centering sleeve
Materials information for gripper jaws	Wrought Aluminum alloy
Materials information for seals	NBR
Cushioning of swivel actuator	P: Flexible cushioning rings/plates at both ends
Materials information for cover	POM
Size	20
Mounting type	With through-hole and centering sleeve
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
Mounting type	With dovetail slot Optional
Design structure	Swivel actuator
Pneumatic connection	M5
Design structure	With parallel gripper and gripper actuator