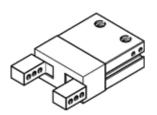
## Parallel gripper HGP-10-A-B Part number: 197542

**FESTO** 

Self-centering, can be used as internal and external gripper. Magnetic piston for proximity position sensing.





## **Data sheet**

Feature	Value
Size	10
Stroke per gripper jaw	3 mm
Max. replacement accuracy	0.2 mm
Repetition accuracy, gripper	<= 0.04 mm
Number of gripper fingers	2
Mode of operation	double-acting
Gripper function	Parallel
Design structure	Lever
Position detection	For proximity sensor
Total force at 6 bar, opening	44 N
Total force at 6 bar, closing	34 N
Working pressure	2 8 bar
Max. operating frequency of gripper	4 Hz
Min. opening time at 6 bar	22 ms
Min. closing time at 6 bar	31 ms
Operating medium	Filtered, unlubricated compressed air, 40 µm filtration
	Filtered, lubricated compressed air, 40 µm filtration
Corrosion resistance classification CRC	1
Ambient temperature	10 60 °C
Gripping force per gripper jaw at 6 bar, opening	22 N
Gripping force per gripper jaw at 6 bar, closing	17 N
Max. force on gripper jaw Fz dynamic	2.5 N
Max. force on gripper jaw Fz static	25 N
Max. torque at gripper Mx dynamic	0.05 Nm
Max. torque at gripper Mx static	0.5 Nm
Max. torque at gripper My dynamic	0.05 Nm
Max. torque at gripper My static	0.5 Nm
Max. torque at gripper Mz dynamic	0.05 Nm
Max. torque at gripper Mz static	0.5 Nm
Product weight	75 g
Mounting type	Optional
	with through hole
	with internal (female) thread
Pneumatic connection	M3
Materials note	Free of copper and PTFE
Materials information for cover cap	PA
Materials information, housing	Wrought Aluminum alloy
	Hard anodized
Materials information for gripper jaws	High alloy steel, non-corrosive