

# Standards-based cylinder

## DSBG-32-25-PPSA-N3

Part number: 1645460

FESTO



### Data sheet

Feature	Value
Stroke	25 mm
Piston diameter	32 mm
Piston rod thread	M10x1,25
Cushioning	PPS: Self-adjusting pneumatic end-position cushioning
Assembly position	Any
Conforms to standard	ISO 15552
Piston-rod end	Male thread
Design structure	Piston Piston rod Tie rod Cylinder barrel
Position detection	For proximity sensor
Variants	Single-ended piston rod
Operating pressure MPa	0.06 ... 1.2 MPa
Working pressure	0.6 ... 12 bar
Mode of operation	double-acting
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further operation)
Corrosion resistance classification CRC	2 - Moderate corrosion stress
PWIS conformity	VDMA24364-B1/B2-L
Cleanroom class	ISO class 6
Ambient temperature	-20 ... 80 °C
Impact energy in end positions	0.4 J
Cushioning length	17 mm
Theoretical force at 0.6 MPa (6 bar, 87 psi), retracting	415 N
Theoretical force at 0.6 MPa (6 bar, 87 psi), advance	415 ... 483 N
Moving mass	133 g
Moving mass with 0 mm stroke	110 g
Additional mass factor per 10 mm of stroke	9 g
Product weight	528 g
Basic weight for 0 mm stroke	465 g
Additional weight per 10 mm stroke	25 g
Mounting type	with internal (female) thread with accessories Optional
Pneumatic connection	G1/8
Materials note	Conforms to RoHS
Material cover	Coated die-cast aluminium
Material piston seal	TPE-U(PU)
Material piston	Wrought Aluminium alloy
Material piston rod	High alloy steel
Material piston rod wiper seal	TPE-U(PU)
Buffer seal material	TPE-U(PU)
Cushion piston material	POM
Material cylinder barrel	Smooth-anodised wrought aluminium alloy
Material nut	steel, galvanized
Material bearing	POM
Collar nut material	Galvanized steel
Material tie rod	High alloy steel