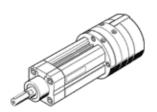
## Swivel/linear unit DSL-25-80-270-P-S2-FF

Part number: 163078

**FESTO** 

For proximity sensing. Rotary and linear movement can be actuated simultaneously or independently of one another. Rotary movement of  $0^{\circ}$  - 270° infinitely adjustable.

The maximum rotary angle play at the piston rod is  $2^\circ$ . When mounting additional components on the drive shaft, never exceed the maximum permitted tightening torque of 48.4 in lb / 5.5 Nm.





## **Data sheet**

Feature	Value
Cushioning angle	10 deg
Rotation angle adjustment range	270 deg
Stroke	80 mm
Piston diameter	25 mm
Swivel angle	272 deg
Cushioning	P: Flexible cushioning rings/plates at both ends
Assembly position	Any
Fine adjustment	5 deg
Mode of operation	double-acting
Design structure	Rotary vane
Position detection	For inductive sensors
	For proximity sensor
Variants	S2: through piston rod
Protection against torque/guide	with plain-bearing guide
Operating pressure	2.5 8 bar
Max. impact speed	500 mm/s
Max. swivel frequency at 6 bar	2 Hz
Operating medium	Dried compressed air, lubricated or unlubricated
Ambient temperature	-10 60 °C
Cushioning length	5 mm
Torque at 6 bar	5 Nm
Theoretical force at 6 bar, return stroke	174 N
Theoretical force at 6 bar, advance stroke	246 N
Permissible mass moment of inertia	0.00011 kgm2
Additional weight per 10 mm stroke	67 g
Basic weight for 0 mm stroke	1,500 g
Product weight	1,500 g
Mounting type	Clamped in T-slot
	with external (male) thread
	Optional
Pneumatic connection	M5
Materials information for cover	Wrought Aluminum alloy
	Anodized
Materials information for seals	TPE-U(PU)
Materials information, housing	Wrought Aluminum alloy
	Smooth anodized
Materials information for piston rod	Heat-treatment steel