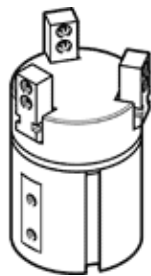


# Three-point gripper DHDS-32-A

Part number: 1259493

FESTO



## Data sheet

Feature	Value
Size	32
Stroke per gripper jaw	3.9 mm
Max. replacement accuracy	$\leq 0.2$ mm
Max. angular gripper jaw backlash ax,ay	$\leq 0.2$ deg
Max. gripper jaw backlash Sz	$\leq 0.02$ mm
Rotationally symmetrical	$\leq 0.2$ mm
Repetition accuracy, gripper	$\leq 0.04$ mm
Number of gripper fingers	3
Assembly position	Any
Mode of operation	double-acting
Gripper function	3-point
Design structure	Lever guided motion sequence
Position detection	For proximity sensor
Total gripping force at 0.6 MPa (6 bar, 87 psi), opening	405 N
Total gripping force at 0.6 MPa (6 bar, 87 psi), closing	345 N
Working pressure	2 ... 8 bar
Max. operating frequency of gripper	$\leq 4$ Hz
Min. opening time at 0.6 MPa (6 bar, 87 psi)	44 ms
Min. closing time at 0.6 MPa (6 bar, 87 psi)	51 ms
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further operation)
Corrosion resistance classification CRC	1 - Low corrosion stress
PWIS conformity	VDMA24364-B2-L
RSBP classification to CD-0033	F5
Ambient temperature	5 ... 60 °C
Gripping force per gripper jaw at 0.6 MPa (6 bar, 87 psi) opening	135 N
Gripping force per gripper jaw at 0.6 MPa (6 bar, 87 psi) closing	115 N
Mass moment of inertia	0.79 kgcm <sup>2</sup>
Max. force on gripper jaw Fz static	150 N
Max. torque at gripper Mx static	9 Nm
Max. torque at gripper My static	9 Nm
Max. torque at gripper Mz static	9 Nm
Lubrication interval for guide components	10 Mio SP
Max. mass per external gripper finger	150 g
Product weight	276 g
Mounting type	With internal thread and dowel pin
Pneumatic connection	M5
Materials note	Conforms to RoHS
Material cover cap	PA
Material housing	Hard anodised wrought aluminium alloy
Material gripper jaws	High alloy steel, non-corrosive