

**Pinch valve**  
**VZQA-C-M22U-6-TT-V4V4S1-4**  
 Part number: 2931685

**FESTO**



## Data sheet

Feature	Value
Design	Pinch valve, pneumatically actuated
Type of actuation	Pneumatic
Sealing principle	Soft
Mounting position	optional
Type of mounting	In-line installation
Connection Process valve	1/4 NPT
Nominal size DN	6
Valve function	2/2 open, single solenoid
Flow direction	Reversible
Medium pressure	0 MPa...0.4 MPa 0 bar...4 bar 0 psi...58 psi
Note on the medium pressure	Use in the vacuum range was tested up to -0.09 MPa with the air at room temperature. Depending on the application, a counter-vacuum may have to be created on the control side to guarantee the media flow.
Operating pressure	0.1 MPa...0.65 MPa 1 bar...6.5 bar 14.5 psi...94.25 psi
Nominal pressure PN	10
Differential pressure	0.25 MPa 2.5 bar 36.25 psi
Burst pressure	1.6 MPa 16 bar 232 psi
Overload pressure	0.78 MPa 7.8 bar 113.1 psi
Type of reset	Rebound resilience
Type of piloting	Externally controlled

Feature	Value
Auxiliary pilot air port 12	M5
Pilot medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Medium	Compressed air to ISO 8573-1:2010 [-::-]
Max. viscosity	4000 mm <sup>2</sup> /s
Media temperature	-5 °C...150 °C
Ambient temperature	-5 °C...60 °C
Storage temperature	5 °C...30 °C
Flow rate Kv	0.7 m <sup>3</sup> /h
Switching time on	125 ms
Switching time off	125 ms
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364 zone III
Suitability for the production of Li-ion batteries	Product corresponds to the internal product definition from Festo for use in battery production:Metals with more than 1% by mass of copper, zinc or nickel are excluded from use.The exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connectors and coils
Material housing	High-alloy stainless steel
Material number housing	1.4404
Material housing cover	High-alloy stainless steel
Material seals	FPM
Material shut-off element	VMQ (silicone)
Product weight	157 g
Suitable for use with food	See declaration of conformity
Material bowl	PA6