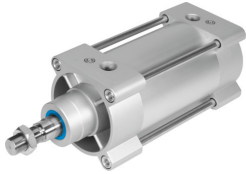


**ISO cylinder**  
**DSBG-...-63- -**  
 Part number: 1646738

**FESTO**



**Data sheet**

Feature	Value
Stroke	1 mm...2800 mm
Piston diameter	63 mm
Piston rod thread	M16x1.5 M10
Torsional backlash at piston rod +/-	-0.45 deg...0.45 deg
Based on standard	ISO 15552
Cushioning	Elastic cushioning rings/plates at both ends Self-adjusting pneumatic end-position cushioning Pneumatic cushioning, adjustable at both ends
Mounting position	optional
Conforms to standard	ISO 15552
Piston-rod end	Male thread Female thread
Design	Piston Piston rod Tie rod Cylinder barrel
Position detection	Via proximity switch
Variants	For unlubricated operation Bellows on bearing cap Hard scraper Extended male piston rod thread Piston rod with female thread Extended piston rod Low friction for balancer applications Metal scraper With protection against rotation Uniform, slow movement Low friction Through piston rod Heat-resistant seals max. 120°C Temperature range 0 to 150°C Temperature range -40 to 80°C Piston rod at one end
Operating pressure	0.01 MPa...1.2 MPa 0.1 bar...12 bar
Mode of operation	Double-acting
CE mark (see declaration of conformity)	To EU Explosion Protection Directive (ATEX)

Feature	Value
UKCA marking (see declaration of conformity)	To UK EX instructions
Explosion protection	Zone 1 (ATEX) Zone 1 (UKEX) Zone 2 (ATEX) Zone 21 (ATEX) Zone 21 (UKEX) Zone 22 (ATEX)
ATEX category gas	II 2G
Explosion protection certification outside the EU	EPL Db (GB) EPL Gb (GB)
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	2 - Moderate corrosion stress 3 - high corrosion stress
LABS (PWIS) conformity	VDMA24364-B1/B2-L VDMA24364 zone III
Ambient temperature	-40 °C...150 °C
Impact energy in end positions	1.3 J
Cushioning length	22 mm
Theoretical force at 0.6 MPa (6 bar, 87 psi), return stroke	1682 N
Theoretical force at 0.6 MPa (6 bar, 87 psi), advance stroke	1682 N...1870 N
Additional weight per piston rod extension of 10 mm	25 g
Additional weight per piston rod thread extension of 10 mm	14 g
Type of mounting	Via female thread With accessories Either:
Pneumatic connection	G3/8
Note on materials	RoHS-compliant
Material cover	Die-cast aluminium, coated
Material piston seal	FPM HNBR TPE-U(PU)
Material piston	Wrought aluminium alloy
Material piston rod	High-alloy stainless steel, hard chrome-plated High-alloy steel High-alloy stainless steel
Material piston rod wiper	FPM HNBR PE TPE-U(PU)
Buffer seal material	FPM TPE-U(PU)
Cushioning boss material	Wrought aluminium alloy POM
Material cylinder barrel	Smooth-anodised wrought aluminium alloy
Material nut	Galvanised steel High-alloy stainless steel
Material rod wiper	Brass PTFE reinforced
Material bearing	Bronze Metal polymer compound POM
Material collar nut	Galvanised steel
Material tie rod	High-alloy steel High-alloy stainless steel
Material swivel mounting	Painted spheroidal graphite cast iron