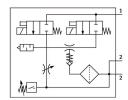
## Vacuum generator VADMI-140-N Part number: 162531

**FESTO** 





## **Data sheet**

| Feature                       | Value                                                                                                           |
|-------------------------------|-----------------------------------------------------------------------------------------------------------------|
| Nominal size, Laval nozzle    | 1.4 mm                                                                                                          |
| Grid dimension                | 22 mm                                                                                                           |
| Silencer design               | Closed                                                                                                          |
| Mounting position             | optional                                                                                                        |
| Ejector characteristic        | High vacuum                                                                                                     |
| Grade of filtration           | 40 μm                                                                                                           |
| Manual override               | Non-detenting                                                                                                   |
| Integrated function           | Electric ejector pulse valve<br>Flow control<br>Electric on-off valve<br>Filter<br>Check valve<br>Vacuum switch |
| Measured variable             | Relative pressure                                                                                               |
| Measuring principle           | Piezoresistive                                                                                                  |
| Switching element function    | N/O contact                                                                                                     |
| Switching function            | Threshold value comparator                                                                                      |
| Valve function                | Closed                                                                                                          |
| Reverse polarity protection   | For all electrical connections                                                                                  |
| Display type                  | LED                                                                                                             |
| Hysteresis setting range      | -50 kPa5 kPa                                                                                                    |
| Setting range hysteresis      | -0.5 bar0.05 bar<br>-7.25 psi0.725 psi                                                                          |
| Setting options               | Potentiometer                                                                                                   |
| Switching status indication   | Optical                                                                                                         |
| Setting range threshold value | -90 kPa0 kPa<br>-0.9 bar0 bar<br>-13.05 psi0 psi                                                                |
| Operating pressure            | 0.2 MPa0.8 MPa<br>2 bar8 bar<br>29 psi116 psi                                                                   |
| Max. vacuum                   | 85 %                                                                                                            |

| Feature                                                          | Value                                       |
|------------------------------------------------------------------|---------------------------------------------|
| Nominal operating pressure                                       | 0.6 MPa                                     |
|                                                                  | 6 bar                                       |
| May available program                                            | 87 psi                                      |
| Max. overload pressure                                           | 5 bar                                       |
| Air supply time at nominal operating pressure with ejector pulse | 0.19 s                                      |
| Operational voltage range DC                                     | 21.6 V26.4 V                                |
| Duty cycle                                                       | 100%                                        |
| Switching output                                                 | NPN                                         |
| Approval                                                         | RCM trademark<br>c UL us - Recognized (OL)  |
| CE mark (see declaration of conformity)                          | To EU EMC Directive                         |
| UKCA marking (see declaration of conformity)                     | To UK instructions for EMC                  |
| Operating medium                                                 | Compressed air to ISO 8573-1:2010 [7:4:4]   |
| Note on operating and pilot medium                               | Lubricated operation not possible           |
| Corrosion resistance class CRC                                   | 2 - Moderate corrosion stress               |
| LABS (PWIS) conformity                                           | VDMA24364-B1/B2-L                           |
| Media temperature                                                | 0 °C60 °C                                   |
| Degree of protection                                             | IP65                                        |
| Ambient temperature                                              | 0 °C50 °C                                   |
| Product weight                                                   | 330 g                                       |
| Pressure measuring range                                         | 0 MPa0.1 MPa<br>0 bar1 bar<br>0 psi14.5 psi |
| Electrical connection                                            | 4-pin<br>M8x1<br>Plugs                      |
| Type of mounting                                                 | Either: With through-hole Via female thread |
| Pneumatic connection, port 1                                     | G1/8                                        |
| Pneumatic connection, port 3                                     | Integrated silencer                         |
| Vacuum connection                                                | G1/4                                        |
| Note on materials                                                | RoHS-compliant                              |
| Material seals                                                   | NBR                                         |
| Material receiver nozzle                                         | Brass, nickel-plated                        |
| Material filter                                                  | PA                                          |
| Material filter housing                                          | PC                                          |
| Material housing                                                 | Wrought aluminium alloy                     |
| Material silencer                                                | PE<br>POM                                   |
| Material piston                                                  | POM                                         |
| Material transmitter nozzle                                      | Nickel-plated brass                         |