

## Proportional directional control valves VPWS

**FESTO**



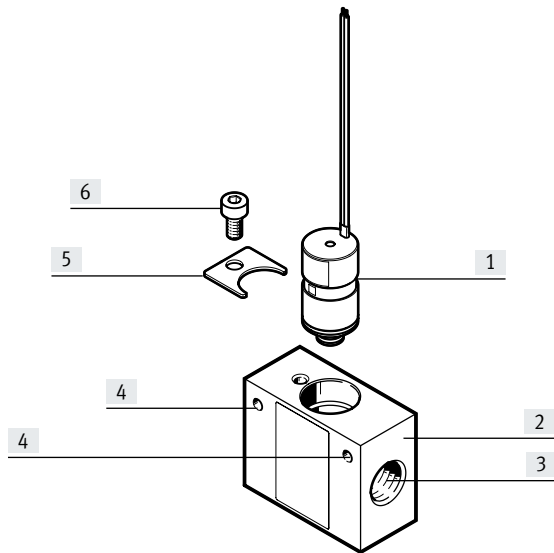
## Key features

### General

The solenoid valves VPWS are proportional directional control valves. This means that the flow rate of suitable media can be controlled proportionally. Approved operating media include air, oxygen and inert gases.

The solenoid valve VPWS should only be operated within the limits defined in the technical data. The specific on-site operating conditions are to be observed.

### Overview of valve with manifold block



- [1] Solenoid valve VPWS
- [2] Manifold block
- [3] Pneumatic connection
- [4] Mounting hole for M3 screws
- [5] Mounting
- [6] Socket head screw M4

Fit the valve using a mounting component that engages in the shoulder of the housing. When using the mounting component from the accessories, an additional M4 screw is required for nominal width 1.0/ 1.5/ 2.2 and 6 (3 bar/7 bar); an M3 screw is required for nominal width 0.3.

### Note

The product has no redundancy and no error detection. Where required, steps must be taken to detect malfunctions in the customer product.

## Type codes

001	Series	
VPWS	Proportional directional control valve	

002	Nominal width [mm]	
0.3	0.3	
1	1	
1.5	1.5	
2.2	2.2	
6	6	

003	Directional control valve type	
B	Sub-base valve	




004	Valve function	
6	2/2-way valve, normally closed	

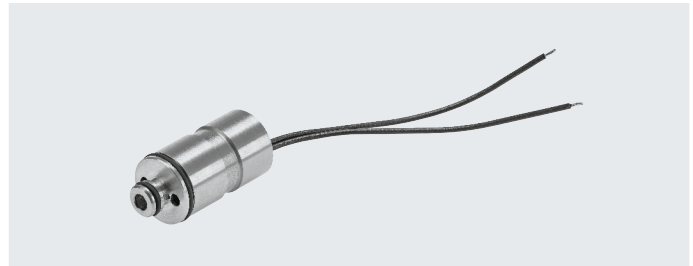
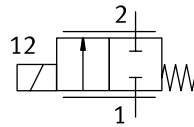
005	Pneumatic connection	
PC15	Cartridge 15 mm	
PC8	Cartridge 8 mm	

006	Pressure range [bar]	
3	0 ... 3	
7	0 ... 7	
8	0 ... 8	
10	0 ... 10	

007	Sealant	
V	FPM	

Datasheet

-  Flow rate  
6.6 ... 220 l/min
-  Diameter of cartridge  
5.8 ... 15 mm
-  Voltage  
≤19 ... 19.9 V DC



**General technical data**

Nominal width DN		0.3 mm	1 mm	1.5 mm	2.2 mm	6 mm	
Valve function		2/2-way proportional directional control valve, closed					
Reset method		Mechanical spring					
Design		Directly actuated poppet valve					
Sealing principle		Soft					
Actuation type		Electrical					
Type of control		Direct					
Flow direction		Not reversible					
Mounting position		Any					
Type of mounting		On sub-base Plug-in With accessories					
Pneumatic connection 1	[mm]	Cartridge 8	Cartridge 15			Cartridge 7.5	
Pneumatic connection 2	[mm]	Cartridge 5.8	Cartridge 7.2			Cartridge 15	
Flow rate q	VPWS-...	[l/min]	6.6 ... 8	68 ... 88	82 ... 98	46 ... 56	200 ... 220
	VPWS-6-B-6-PC15-7-V	[l/min]	-				270 ... 350
Product weight	[g]	5	23			25	
Protection rating to EN 60529		IP60					
Note on degree of protection		IP65 with suitable plug In mounted state					
Vibration resistant		Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6					
Note on vibration resistance		Oscillation in the Z-direction can lead to flow fluctuations					
Shock resistance		Shock test SL1 in accordance with FN/EN					
Note on shock resistance		Shock in the Z-direction can lead to flow fluctuations					

**Operating and environmental conditions**

Nominal width DN		0.3 mm	1 mm	1.5 mm	2.2 mm	6 mm	
Medium		Inert gases Air - Oxygen					
Note on the medium		Lubricated operation not possible					
Note on the medium, maximum particle size	[µm]	10					
Operating pressure	VPWS-...	[MPa]	0 ... 1	0 ... 1	0 ... 0.8	0 ... 0.3	
		[bar]	0 ... 10	0 ... 10	0 ... 8	0 ... 3	
	VPWS-6-B-6-PC15-7-V	[MPa]	-	-	-	-	0 ... 0.7
		[bar]	-	-	-	-	0 ... 7
Nominal operating pressure	VPWS-...	[MPa]	1	1	0 ... 0.8	0.3	0.2
		[bar]	10	10	8	3	2
		[psi]	145	145	116	43.5	29
	VPWS-6-B-6-PC15-7-V	[MPa]	-	-	-	-	0 ... 0.7
		[bar]	-	-	-	-	0 ... 7
		[psi]	-	-	-	-	101.5
Ambient temperature	[°C]	+5 ... +50					
Temperature of medium	[°C]	+5 ... +50					
Storage temperature	[°C]	-40 ... +80					
Corrosion resistance class CRC <sup>1)</sup>		1					
Biocompatibility according to standard		ISO 18562					
Oxygen suitability according to standard		ISO 15001					

1) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

## Datasheet

<b>Electrical data</b>		0.3 mm	1 mm	1.5 mm	2.2 mm
Nominal width DN					
Continuous operating voltage at 20 °C without inflow	[V DC]	≤ 28	≤ 16.5		
Continuous operating voltage at 50 °C without inflow	[V DC]	≤ 25	≤ 14.5		
Typical continuous operating voltage at 50 °C with inflow	[V DC]	≤ 32	≤ 19.0		
Continuous operating current at 20 °C without inflow	[mA]	≤ 58	≤ 180		
Continuous operating current at 50 °C without inflow	[mA]	≤ 52	≤ 160		
Typical continuous operating current at 50 °C with inflow	[mA]	≤ 70	≤ 200		
Max. switching frequency	[Hz]	25	18		
Hysteresis	[mA]	14	16		
Coil resistance	[Ω]	308	60.5		
Max. electrical power consumption	[W]	1.5	2.5		
Current regulating range	[mA]	0 ... 70	0 ... 200		
Duty cycle	[%]	100 (see operating instructions)			

Nominal width DN	6 mm	
Medium	Air	Oxygen
Continuous operating voltage at 20 °C without inflow	[V DC]	≤ 14.5
Continuous operating voltage at 50 °C without inflow	[V DC]	≤ 13.3
Typical continuous operating voltage at 50 °C with inflow (≥ 30 l/min)	[V DC]	≤ 19.9
Continuous operating current at 20 °C without inflow	[mA]	≤ 180
Continuous operating current at 50 °C without inflow	[mA]	≤ 150
Typical continuous operating current at 50 °C with inflow	[mA]	≤ 225
Switching time on	[ms]	10
Hysteresis	[mA]	22.5
Coil resistance	[Ω]	60.5
Max. electrical power consumption	[W]	3
Current regulating range	[mA]	0 ... 225
Duty cycle	[%]	100 (see operating instructions)

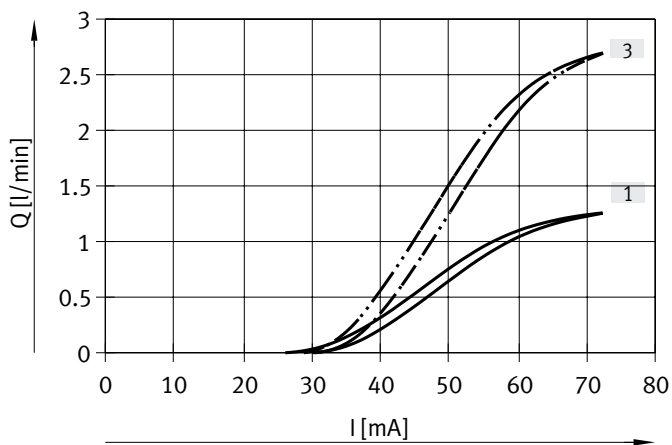
<b>Electrical connection</b>		
Electrical connection	Connection technology	Open end
	Number of pins/cores	2
	Connection type	Cable
Cable length	[mm]	70 ... 80

<b>Materials</b>	
Housing	High-alloy steel
Seals	FPM
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364 zone III

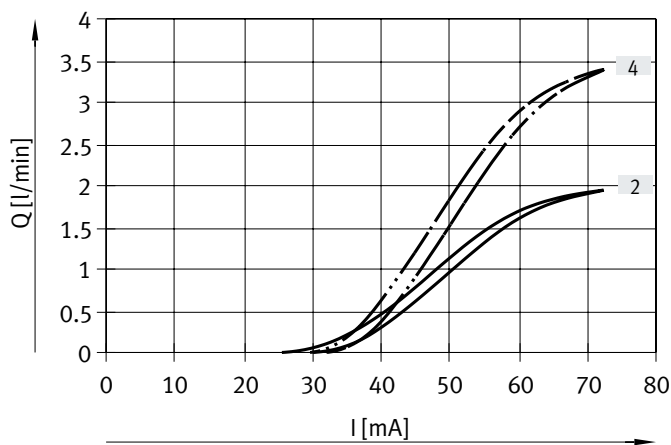
Datasheet

Flow rate/current characteristic curves

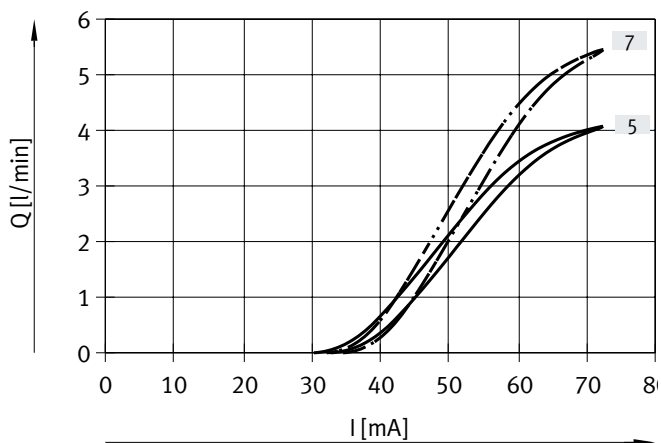
Nominal width 0.3 mm



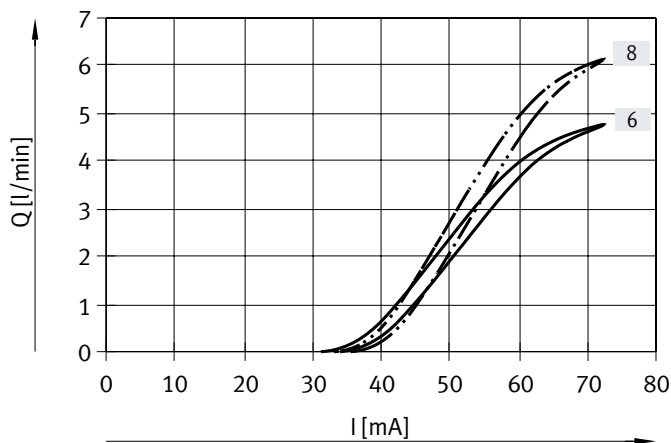
[1] Characteristic curve for 1 bar



[2] Characteristic curve for 2 bar



[3] Characteristic curve for 3 bar



[4] Characteristic curve for 4 bar

[5] Characteristic curve for 5 bar

[7] Characteristic curve for 7 bar

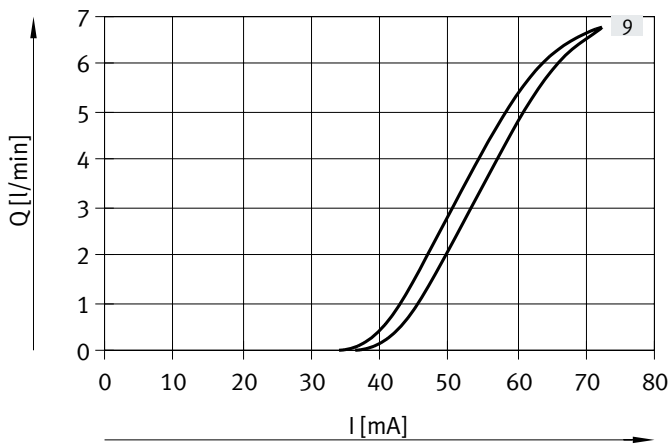
[6] Characteristic curve for 6 bar

[8] Characteristic curve for 8 bar

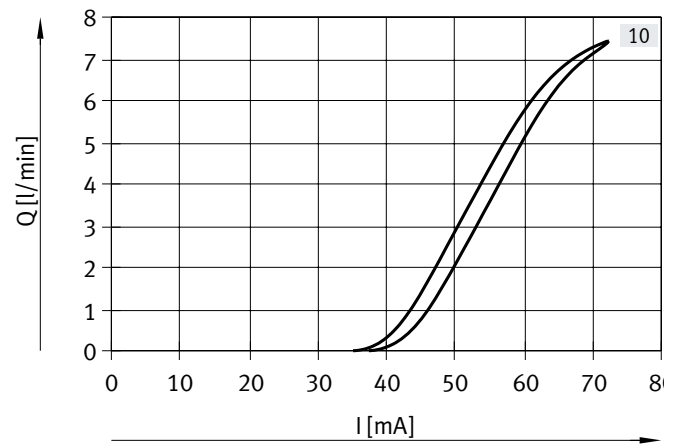
## Datasheet

## Flow rate/current characteristic curves

Nominal width 0.3 mm



[9] Characteristic curve for 9 bar



[10] Characteristic curve for 10 bar

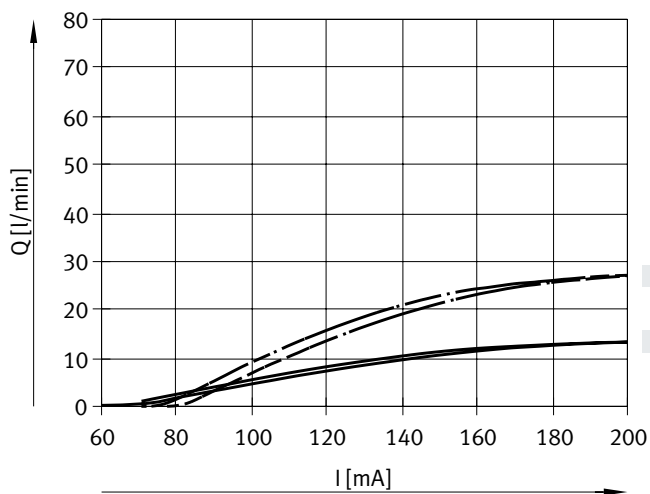
**Note**

Resonance may occur during operation at a low frequency and this may affect the flow rate. Operation at very low flow rates may generate noise. No resonance occurs during operation at a frequency of 0.3 Hz or higher.

## Datasheet

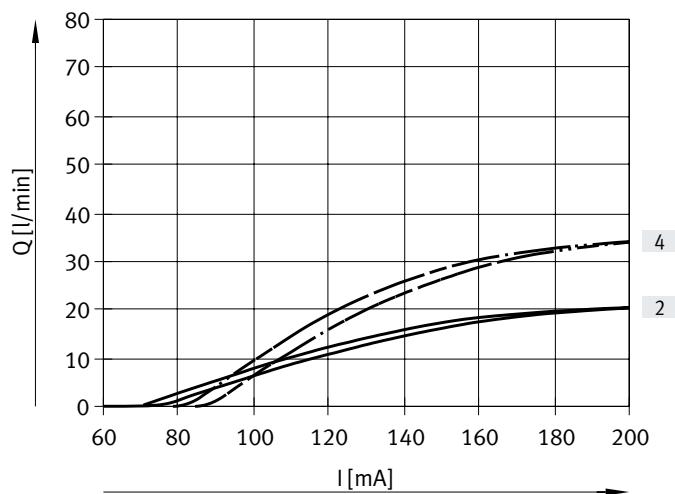
### Flow rate/current characteristic curves

Nominal width 1 mm



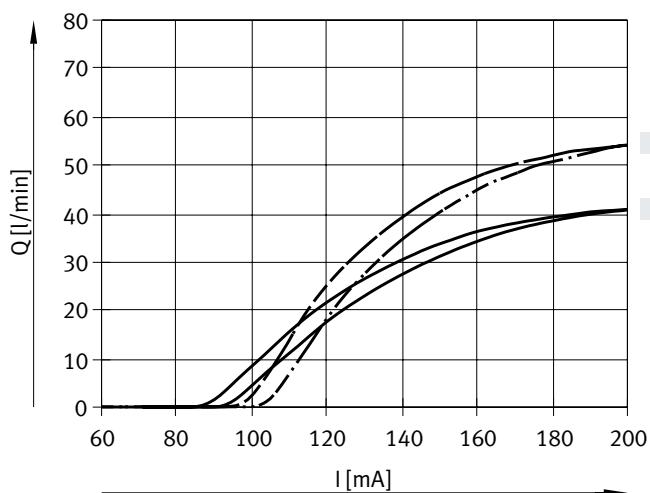
[1] Characteristic curve for 1 bar

[3] Characteristic curve for 3 bar



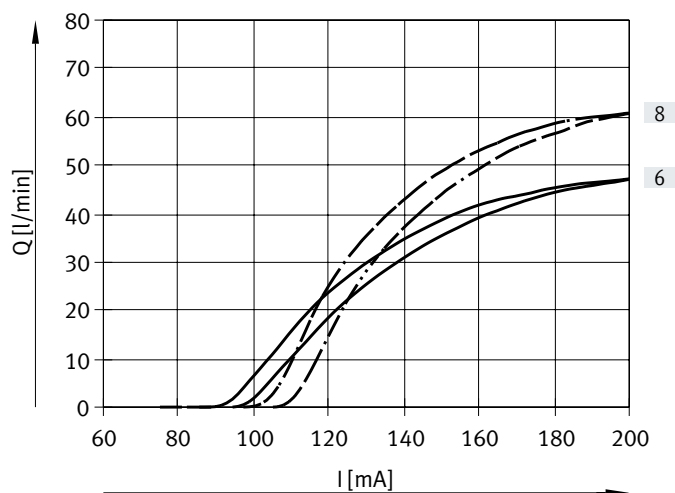
[2] Characteristic curve for 2 bar

[4] Characteristic curve for 4 bar



[5] Characteristic curve for 5 bar

[7] Characteristic curve for 7 bar



[6] Characteristic curve for 6 bar

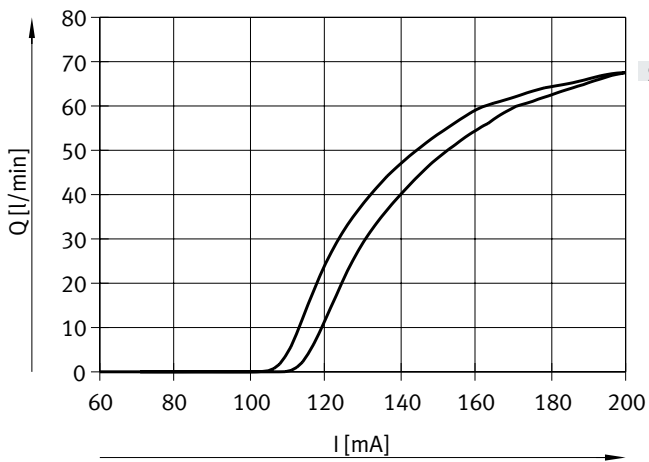
[8] Characteristic curve for 8 bar



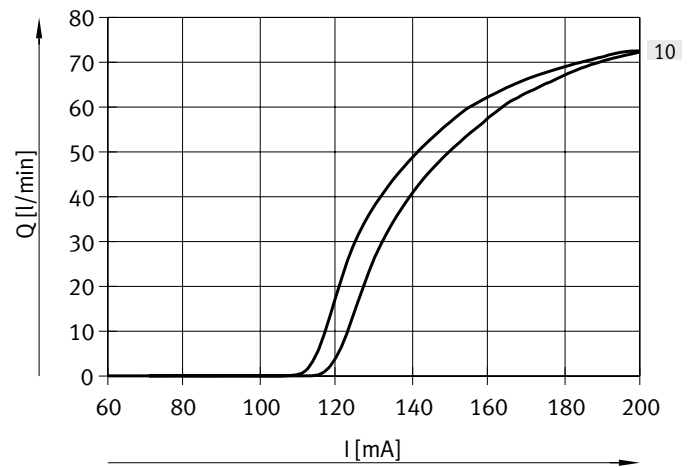
## Datasheet

## Flow rate/current characteristic curves

Nominal width 1 mm



[9] Characteristic curve for 9 bar



[10] Characteristic curve for 10 bar

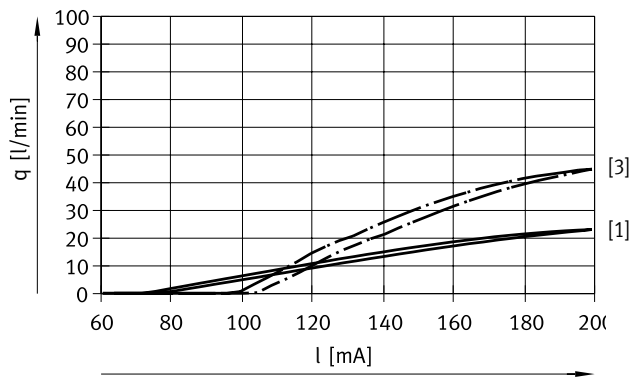
**Note**

Resonance may occur during operation at a low frequency and this may affect the flow rate. Operation at very low flow rates may generate noise. No resonance occurs during operation at a frequency of 0.3 Hz or higher.

Datasheet

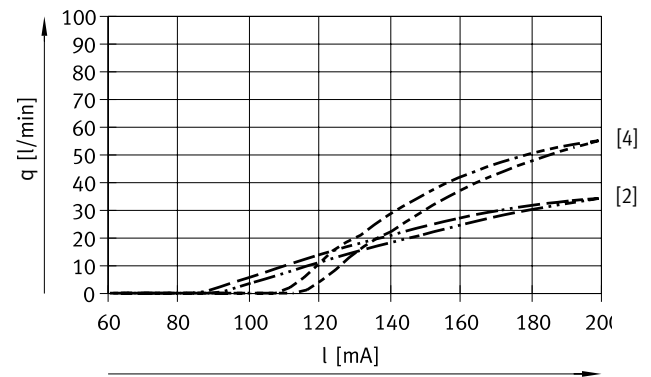
Flow rate/current characteristic curves

Nominal width 1.5 mm



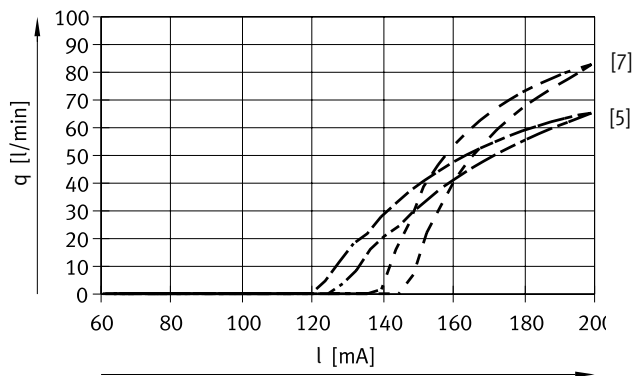
[1] Characteristic curve for 1 bar

[3] Characteristic curve for 3 bar



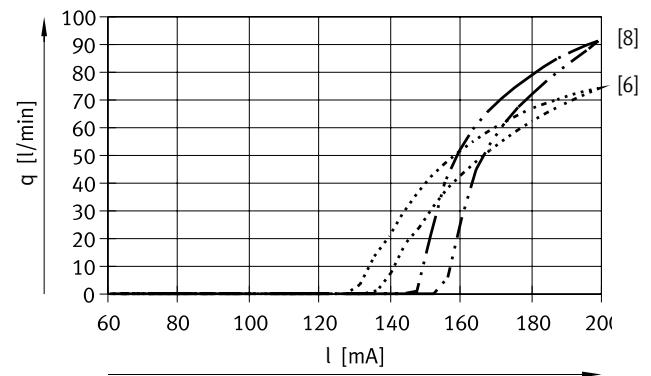
[2] Characteristic curve for 2 bar

[4] Characteristic curve for 4 bar




[5] Characteristic curve for 5 bar

[7] Characteristic curve for 7 bar



[6] Characteristic curve for 6 bar

[8] Characteristic curve for 8 bar

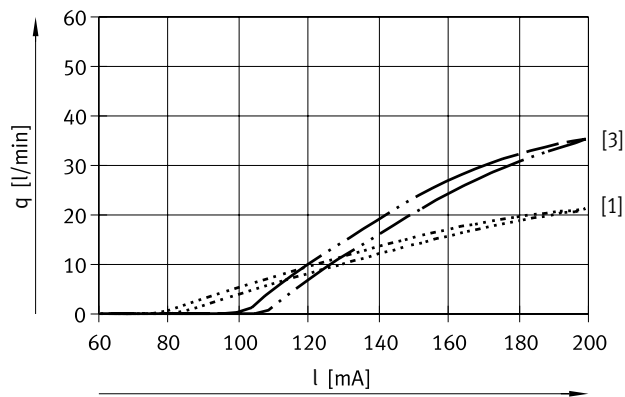
 Note

Resonance may occur during operation at a low frequency and this may affect the flow rate. Operation at very low flow rates may generate noise. No resonance occurs during operation at a frequency of 0.3 Hz or higher.

Datasheet

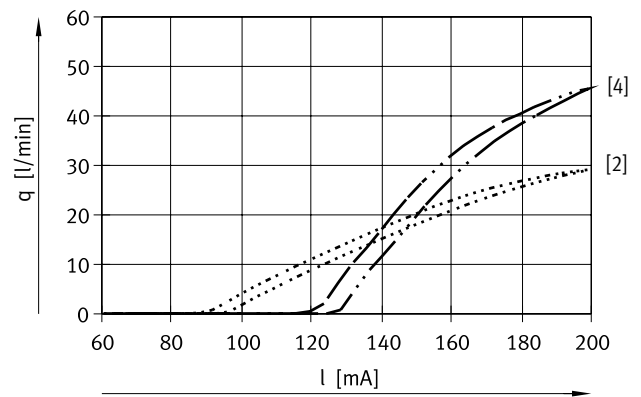
Flow rate/current characteristic curves

Nominal width 2.2 mm



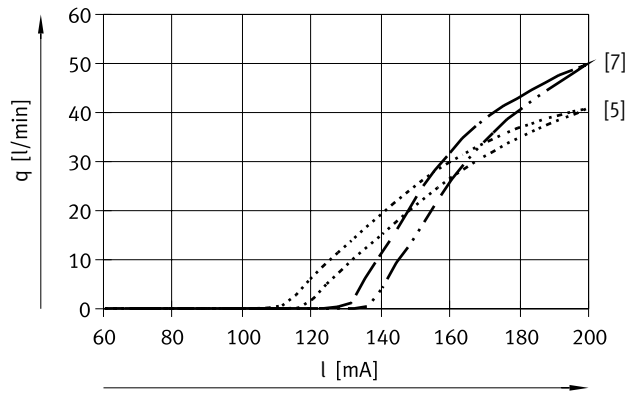
[1] Characteristic curve for 0.5 bar

[3] Characteristic curve for 1.5 bar



[2] Characteristic curve for 1.0 bar

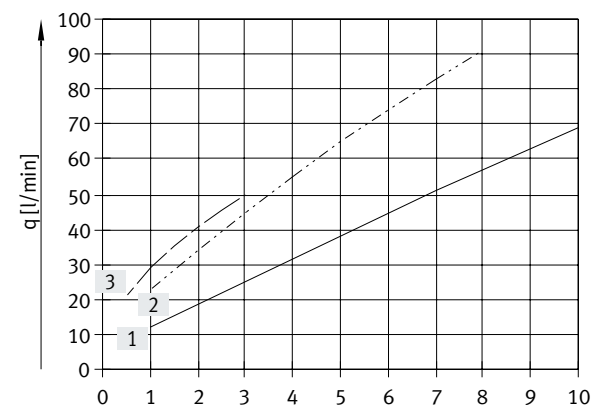
[4] Characteristic curve for 2.5 bar



[5] Characteristic curve for 2.0 bar

[7] Characteristic curve for 3.0 bar

Flow rate/pressure characteristic curve at 200 mA

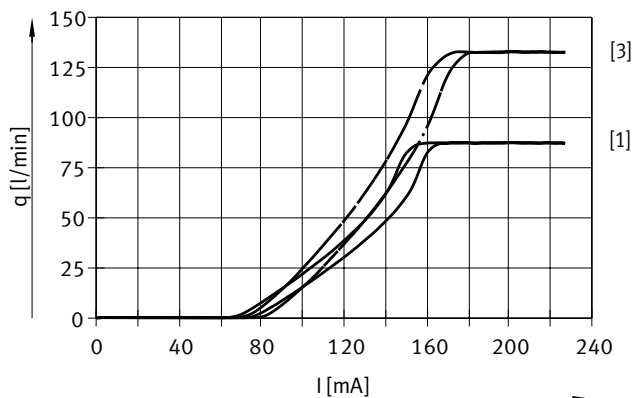


- [1] VPWS-DN 1
- [2] VPWS-DN 1.5
- [3] VPWS-DN 2.2

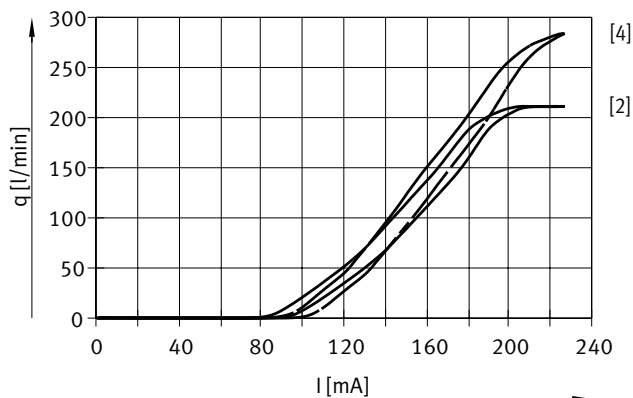
Datasheet

Flow rate/current characteristic curves

Nominal width 6 mm, VPWS-6-B-6-PC15-3-V

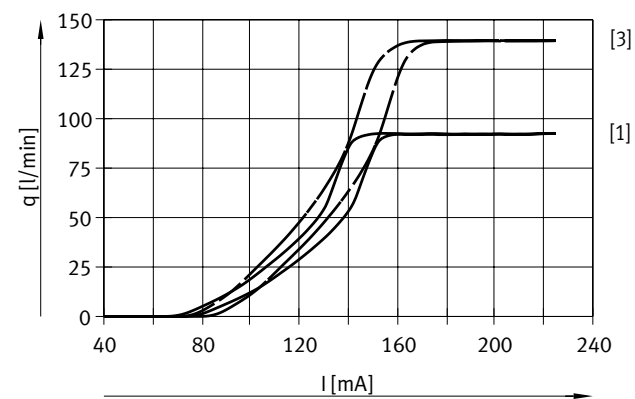


[1] Characteristic curve for 0.5 bar      [3] Characteristic curve for 1 bar

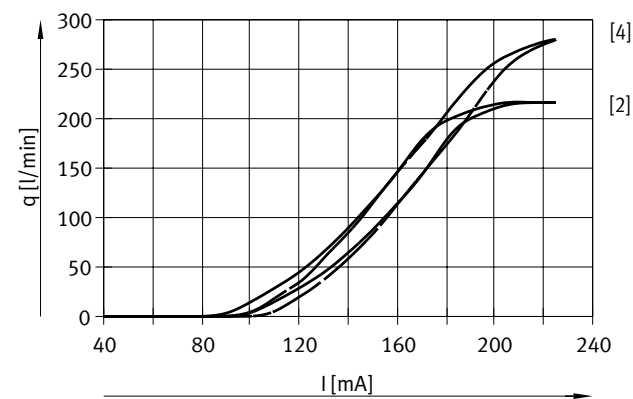


[2] Characteristic curve for 2 bar      [4] Characteristic curve for 3 bar

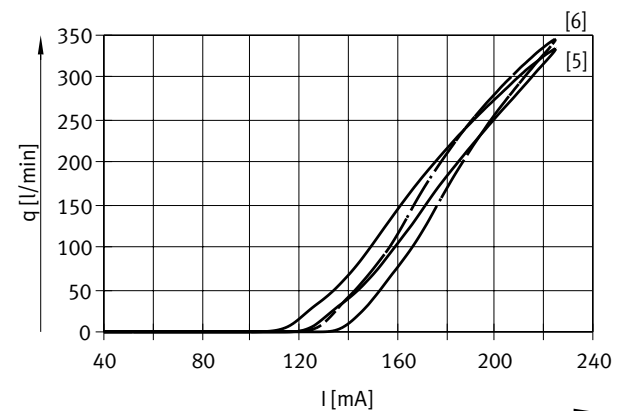
Nominal width 6 mm, VPWS-6-B-6-PC15-7-V



[1] Characteristic curve for 0.5 bar      [3] Characteristic curve for 1 bar



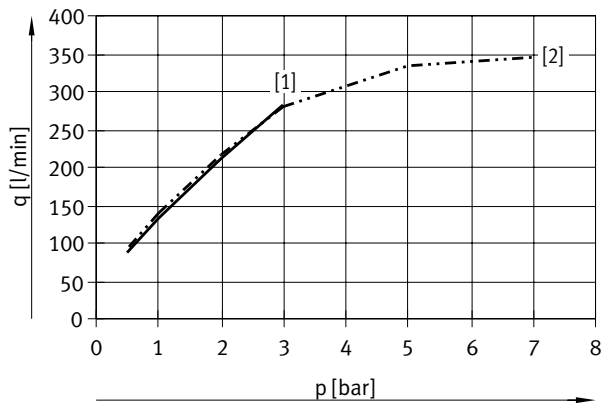
[2] Characteristic curve for 2 bar      [4] Characteristic curve for 3 bar



[5] Characteristic curve for 5 bar      [6] Characteristic curve for 7 bar

## Datasheet

## Characteristic flow rate-pressure curve at 225 mA



[1] VPWS-DN 6

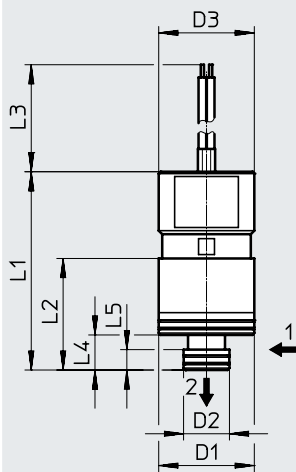
[2] VPWS-DN 6, 7 bar

## Datasheet

### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

Proportional directional control valve



[1] Pneumatic connection 1  
(for VPWS-6 as connection 2)

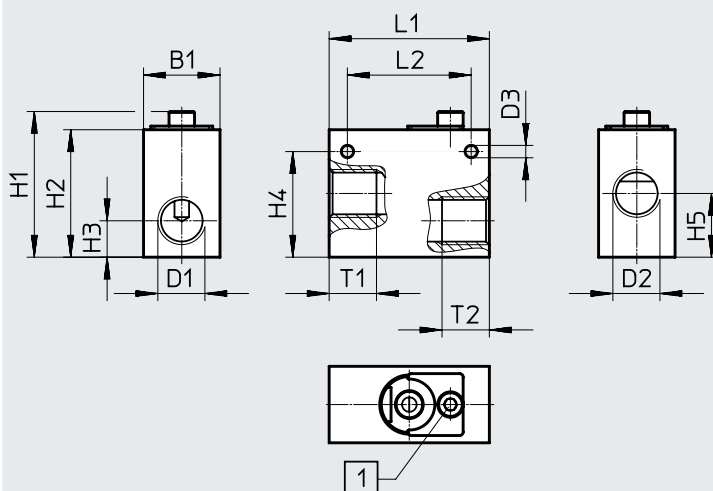
[2] Pneumatic connection 2  
(for VPWS-6 as connection 1)

Type	D1 ø	D2 ø	D3 ø	L1	L2	L3	L4	L5
VPWS-0.3-B-6-PC8-10-V	8	5.8	8	24.3	11.5	70 ... 80	4.5	2.6
VPWS-1-B-6-PC15-10-V	15	7.2	15	31	17.5	70 ... 80	5.5	3.2
VPWS-1.5-B-6-PC15-8-V	15	7.2	15	31	17.5	70 ... 80	5.5	3.2
VPWS-2.2-B-6-PC15-3-V	15	7.2	15	31	17.5	70 ... 80	5.5	3.2
VPWS-6-B-6-PC15-3-V	15	7.5	15	36.4	22.9	70 ... 80	7.23	2.9
VPWS-6-B-6-PC15-7-V	15	7.5	15	36.4	22.9	70 ... 80	7.23	2.9

### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

Manifold block



[1] Socket head screw M4x8 (M3x5 for VABS-P4-8S-M5)

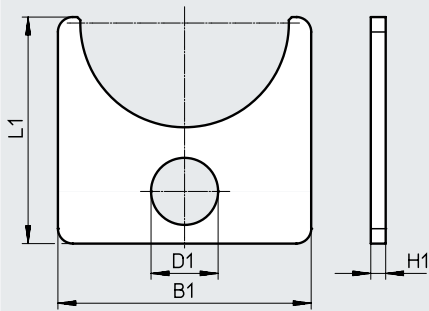
Type	B1	D1	D2	D3 ø	H1	H2	H3	H4	H5	L1	L2	T1	T2
VABS-P4-8S-M5	12	M5	M5	3.5	22.4	19	4.6	–	9.9	–	–	5	5
VABS-P4-10S-G14	21	G1/4	G1/4	3.4	40	35	10	29	17.5	44	34	13	13
VABS-P4-20S-G38	25	G3/8	G3/8	3.4	47	42	11.5	36	19	44	34	13	13

## Datasheet

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

## Mounting



Type	B1	D1	H1	L1
VAME-P4-PC8-P-P10	9	3.4	0.5	11.5
VAME-P4-PC15-P-P10	17	4.5	1	15.2

## Ordering data

		Part no.	Type	PU <sup>1)</sup>	
<b>Proportional directional control valve</b>					
	2/2-way proportional directional control valve, closed	Nominal width 0.3 mm	<b>8186784</b>	<b>VPWS-0.3-B-6-PC8-10-V</b>	1
		Nominal width 1 mm	<b>8186783</b>	<b>VPWS-1-B-6-PC15-10-V</b>	1
		Nominal width 1.5 mm	<b>8074075</b>	<b>VPWS-1.5-B-6-PC15-8-V</b>	1
		Nominal width 2.2 mm	<b>8074074</b>	<b>VPWS-2.2-B-6-PC15-3-V</b>	1
		Nominal width 6 mm	<b>8074537</b>	<b>VPWS-6-B-6-PC15-3-V</b>	1
		Nominal width 6 mm	<b>8074538</b>	<b>VPWS-6-B-6-PC15-7-V</b>	1

## Manifold block

	Suitable for proportional directional control valves with nominal width 0.3 mm Set for 2/2-way proportional directional control valve VPWS, comprising: <ul style="list-style-type: none"> <li>Manifold block VABS-P4-8S-M5</li> <li>1 mounting component from the set VAME-P4-PC8-P-P10</li> <li>Socket head screw M3x5</li> </ul>	<b>8186785</b>	<b>VABS-P4-8S-M5</b>	1
	Suitable for proportional directional control valves with nominal width 1, 1.5 and 2.2 mm Set for 2/2-way proportional directional control valve VPWS, comprising: <ul style="list-style-type: none"> <li>Manifold block VABS-P4-10S-G14</li> <li>1 mounting component from the set VAME-P4-PC15-P-P10</li> <li>Socket head screw M4x8</li> </ul>	<b>8087327</b>	<b>VABS-P4-10S-G14</b>	1
	Suitable for proportional directional control valve with nominal width 6 mm Set for 2/2-way proportional directional control valve VPWS, comprising: <ul style="list-style-type: none"> <li>Manifold block VABS-P4-20S-G38</li> <li>1 mounting component from the set VAME-P4-PC15-P-P10</li> <li>Socket head screw M4x8</li> </ul>	<b>8087328</b>	<b>VABS-P4-20S-G38</b>	1

## Mounting

	For 2/2-way proportional directional control valve VPWS on manifold block VABS (set comprises 10 mounting components for 10 proportional directional control valves VPWS)	<b>8187513</b>	<b>VAME-P4-PC8-P-P10</b>	10
		<b>8087347</b>	<b>VAME-P4-PC15-P-P10</b>	10

1) Packaging unit.