



### Characteristics

#### At a glance Description:

• The low-noise piezo technology consumes minimal energy, has compact dimensions and is suitable for a wide range of applications

#### Benefits:

- Very low power consumption
- High dynamic response
- Very low self-heating
- Completely silent
- Excellent price/performance ratio
- Sturdy and durable
- Linear control behaviour
- Small installation space and low weight

#### Operating mode:

- VEFC is a flow control valve. The flow rate is controlled in a closed control loop.
- The setpoint value for the flow rate can be specified via an analogue interface, and the current actual value is also fed back in analogue form.
- The flow rate is measured using the differential pressure method.

#### Range of applications:

- The proportional flow control valve VEMD is used to control the flow rate of air and inert gases proportionally in relation to a given setpoint value.
- A filter may need to be installed downstream for applications with special requirements, for example with regard to technical cleanliness and being free from particles.

Type code

001	Series					
VEFC	Mass flow controller					
002	Directional control valve type					
L	In-line valve					
003	Valve function					
6	2/2-way valve, normally closed					
<b>6</b>	2/2-way valve, normally closed Flow rate range					
004	Flow rate range					

006	Pneumatic connection 1	
G14	G1/4	
R14	R1/4	
007	Pneumatic connection 2	_
G14	G1/4	
R14	R1/4	
008	Bus protocol/activation	
MR	analog	
009	Electrical connection	
M1	Multi-pin with SUB-D plug	

## Datasheet

General technical data	
Pneumatic connection, port 1	61/4
	R1/4
Pneumatic connection, port 2	G1/4
	R1/4
Valve function	2-way proportional flow control valve
Type of actuation	Electric
Flow direction	Non-reversible
Display type	LED
Reverse polarity protection	For operating voltage
Protection against direct and	PELV
indirect contact	
Product weight	250 g
Dimensions (W x L x H)	24 mm x 130 mm x 97.1 mm
Suitability for the production	Metals with more than 5% by mass of copper, zinc or nickel by mass are excluded from use. Exceptions are nickel in steel, chemically nickel-plated surfac-
of Li-ion batteries	es, printed circuit boards, cables, electrical plug connectors and coils
Instructions on use	The product is suitable for industrial purposes only. Measures to eliminate radio interference may be required in residential areas., For indoor use only

#### Electrical data

Electrical data	
Nominal operating voltage DC	24 V
Operational voltage range DC	24 V
Max. current consumption	55 mA
Max. electrical power con-	1.3W
sumption	
Overvoltage category	
Residual ripple	± 10%
Setpoint value input	0-10V
	4 - 20 mA
Buffer time for voltage failure	10 ms
of logic supply	
Electrical connection 1, func-	Power supply
tion	
Electrical connection 1, con-	Socket
nection type	
Electrical connection 1, con-	Sub-D
nector system	
Electrical connection 1, num-	9
ber of connections/cores	

## Datasheet

Operating and environmen	tal conditions
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
	Inert gases
Operating pressure	0.6 MPa
Operating pressure	6 bar
Overload pressure	0.8 MPa
Overload pressure	8 bar
Burst pressure	1.4 MPa
Burst pressure	14 bar
Inlet pressure 1	0.3 0.7 MPa
Inlet pressure 1	37 bar
Flow rate control range	10 200 l/min
Degree of protection	IP20
Relative air humidity	5 - 85%
	Non-condensing
Climatic category	3K22 to EN 60721
Nominal altitude of use	<= 2000 m NHN
Media temperature	15 35℃
Ambient temperature	15 35℃
Storage temperature	-20 50°C
Total accuracy	2.5% FS
Reproducibility	0.75 %FS
Linearity	1.5 %FS
Hysteresis	1 %FS
Pollution degree	2
Approval	RCM trademark
CE mark (see declaration of	To EU EMC Directive
conformity) 1)	In accordance with EU RoHS Directive
UKCA marking (see declaration	To UK instructions for EMC
of conformity) <sup>2)</sup>	To UK RoHS instructions
KC mark	KC-EMV
KC Approval No. EMC/Radio	R-R-FTO-KC-2024-1003
LABS (PWIS) conformity	VDMA24364 zone III

1) For information about the area of use, see the declaration of conformity at: www.festo.com/catalogue/... -> Support/Downloads.

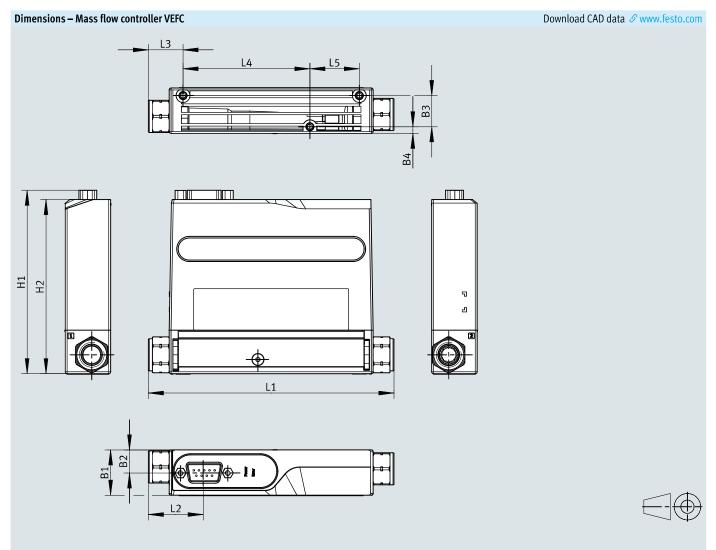
If the devices are subject to usage restrictions in residential, commercial or light industrial environments, further measures for reducing the emitted interference may be necessary.

2) For information about the area of use, see the declaration of conformity at: www.festo.com/catalogue/... -> Support/Downloads.

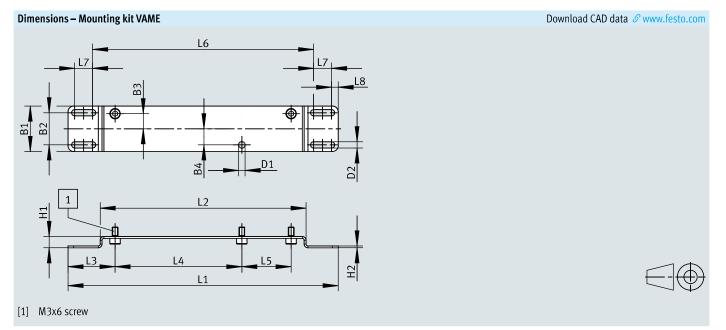
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Materials	laterials						
Material seals	HNBR						
	NBR						
Note on materials	RoHS-compliant						
Fire test material	UL94 HB						

## Dimensions



## Dimensions

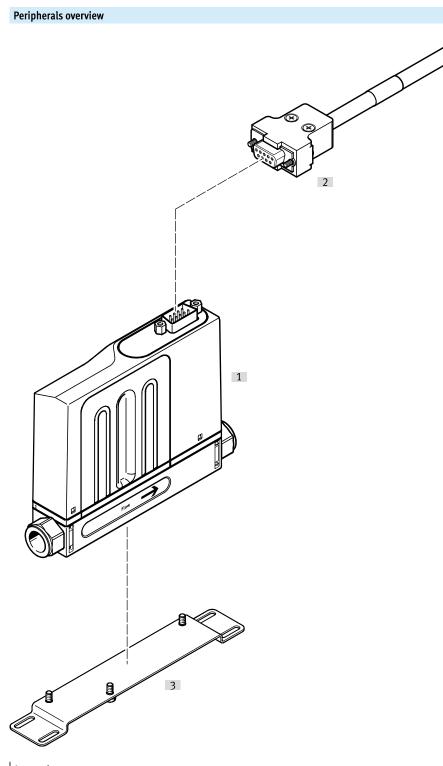


	B1	B2	B3	B4	D1 Ø	D2	H1	H2	L1	L2	L3	L4	L5	L6	L7	L8
	±0.1							±0.1	±0.3							
VAME-P20-24-K	24	17	8	8,5	3,5	3,3	6	1	143	109	249	67,1	26,1	119	9,5	3,5

## Ordering data

Mass flow controller VEFC						
	Pneumatic connection, port 1	Pneumatic connection, port 2	Part no.	Туре		
10 Alianti di Barrisona di Ba	G1/4	G1/4	8204587	VEFC-L-6-200-D31-G14-G14-MRM1		
	R1/4	R1/4	8204588	VEFC-L-6-200-D31-R14-R14-MRM1		

## Peripherals



Acces	sories

Access	Accessories					
	Type/order code	Description				
[1]	Mass flow controller	VEFC	S vefc			
[2]	Connecting cable	КМР6-09Р-8	10			
[3]	Mounting kit	VAME-P20-24-K	10			

### Accessories

Mounting kit								
	Dimensions (W x L x H)	Product weight	Part no.	Туре				
	24 mm x 143 mm x 6 mm	12 g	8210178	VAME-P20-24-K				

#### Connecting cable

Connecting cable				
	Product weight	Cable length	Part no.	Туре
~	248 g	2.5 m	531184	КМР6-09Р-8-2,5
	454 g	5 m	531185	КМР6-09Р-8-5
ST.	864 g	10 m	531186	КМР6-09Р-8-10