# Service unit combination MSB4N-FRC

# **FESTO**



#### Service unit combination MSB4N-FRC

#### Characteristics

#### At a glance

Combination of filter regulator and lubricator.

- Grid dimension: 40 mm
- High flow rate and extremely efficient in removing contaminants
- Good regulation characteristics with minimal pressure hysteresis
- Setting values are secured by locking the rotary knob
- Lockable rotary knob
- Two pressure regulation ranges: 4.4 ... 103 psi and 7.4 ... 176 psi
- Optionally with manual or fully automatic condensate drain
- $\bullet~$  Choice of filter inserts 5  $\mu m$  or 40  $\mu m$



A selection tool for sizing a suitable service unit component and the correct air purity class can be found under Engineering Tools.

2 Swww.festo.com/catalogue/... 2025/09

# Type code

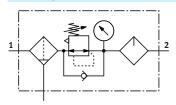
001	Series
MSB	Service unit component MS series
002	Size
4	Grid dimension 40 mm
003	Thread type
N	NPT thread
004	Pneumatic connection, inch
1/8	Female thread NPT 1/8
1/4	Female thread NPT 1/4
005	Function
FRC	Service unit combination

006	Service unit component equipment	
J1	Filter regulator, 0.5 12 bar, 40 µm, plastic bowl with plastic bowl guard, manual condensate drain, lockable rotary knob	
J2	Filter regulator, 0.5 12 bar, 40 µm, plastic bowl with plastic bowl guard, fully automatic condensate drain, lockable rotary knob	
J3	Filter regulator, 0.5 12 bar, 5 µm, plastic bowl with plastic bowl guard, manual condensate drain, lockable rotary knob	
J4	Filter regulator, 0.5 12 bar, 5 µm, plastic bowl with plastic bowl guard, fully automatic condensate drain, lockable rotary knob	
J5	Filter regulator, 0.3 7 bar, 40 µm, plastic bowl with plastic bowl guard, manual condensate drain, lockable rotary knob	
J6	Filter regulator, 0.3 7 bar, 40 µm, plastic bowl with plastic bowl guard, fully automatic condensate drain, lockable rotary knob	
J7	Filter regulator, 0.3 7 bar, 5 μm, plastic bowl with plastic bowl guard, manual condensate drain, lockable rotary knob	
J8	Filter regulator, 0.3 7 bar, 5 µm, plastic bowl with plastic bowl guard, fully automatic condensate drain, lockable rotary knob	
M1	Lubricator, plastic bowl with plastic bowl guard	

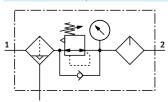
007	Flow direction	
	Flow direction from left to right	

General technical data										
Grade of filtration	5	40								
Air purity class at output	Compressed air to ISO 8573-1:2010 [6:4:-]		Compressed air to ISO 8573-1:2010 [7:4:-]							
Pneumatic connection, port 1	1/8 NPT, 1/4 NPT									
Pneumatic connection, port 2	1/8 NPT, 1/4 NPT									
Design	Filter regulator with pressure gauge, Proportional st	Filter regulator with pressure gauge, Proportional standard mist lubricator								
Controller function	Output pressure constant, Via primary pressure compensation, With secondary venting, With return flow function									
Type of mounting	With accessories									
Mounting position	Vertical +/-5°									
Bowl guard	Plastic bowl guard									
Condensate drain	Fully automatic	Fully automatic	Fully automatic							
	Manually rotating		Manually rotating							
Actuator lock	Rotary knob with integrated lock									
Pressure regulation range	1 12 bar	1 7 bar	1 12 bar							
Pressure gauge (ANALOG) or	With pressure gauge									
Pressure display (DIGITAL)										
Product weight	500 g									

## Function (with manual condensate drain)



#### Function (with fully automatic condensate drain)



Standard nominal flow rate (measured at p1 = 10 bar, p2 = 6 bar and $\Delta p$ = 1 bar)											
Pneumatic connection, port 1	1/8 NPT				1/4 NPT						
Grade of filtration	5 μm		40 μm		5 μm		40 μm				
Pressure regulation range	1 7 bar	1 12 bar	1 7 bar	1 12 bar	1 7 bar	1 12 bar	1 7 bar	1 12 bar			
Standard nominal flow rate (standardised to DIN 1343) <sup>1)</sup>	900 l/min	800 l/min	900 950 l/min	850 l/min	1,300 l/min	850 l/min	1,300 1,400 l/min	900 1,400 l/min			

1) 125 l/min must be available for the fully automatic condensate drain to close correctly.

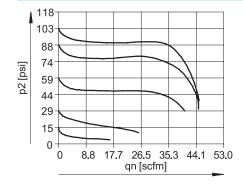
Operating and environmen	tal conditions							
Condensate drain	Fully automatic			Manually rotating				
Pressure regulation range	1 7 bar		1 12 bar		1 7 bar		1 12 bar	
Operating pressure	1.5 12 bar	1.5 14 bar	1.5 12 bar	1.5 14 bar	1.5 12 bar	1.5 14 bar		
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:-] Inert gases	Compressed air to ISO 8573-1:2010 [-:4:-] Inert gases	Compressed air to ISO 8573-1:2010 [7:4:-] Inert gases	Compressed air to ISO 8573-1:2010 [-:4:-] Inert gases	Compressed air to ISO 8573-1:2010 [7:4:-] Inert gases	Compressed air to IS Inert gases	50 8573-1:2010 [-:4:-]	
Grade of filtration	40 μm		5 40 μm	40 μm	5 μm	40 μm	5 40 μm	
Note on operating and pilot medium	Lubricated operation	possible (in which cas	se lubricated operation	n will always be require	d)			
Ambient temperature	5 60°C	-10 60°C	5 60°C	-10 60°C	5 60°C	-10 60°C		
Media temperature	5 60°C	-10 60°C	5 60°C	-10 60°C	5 60°C	-10 60°C		
Storage temperature	-10 60°C							
Corrosion resistance class CRC <sup>1)</sup>	2 - Moderate corrosio	2 - Moderate corrosion stress						
Suitable for use with food 2)	See supplementary r	naterial information						

<sup>1)</sup> More information www.festo.com/x/topic/kbk

#### Materials

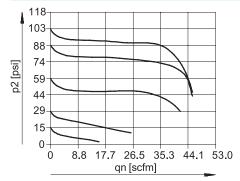
Material housing	Die-cast aluminium
Material bowl	PC
LABS (PWIS) conformity	VDMA24364-B1/B2-L

#### Normal flow qn as a function of output pressure p2 (MSB4N-1/8; pressure regulation range 4.4 ... 103 psi; grade of filtration 5 µm)



Primary pressure p1 = 147 psi

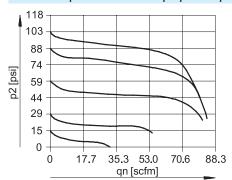
#### Normal flow qn as a function of output pressure p2 (MSB4N-1/8; pressure regulation range 4.4 ... 103 psi; grade of filtration 40 $\mu$ m)



Primary pressure p1 = 147 psi

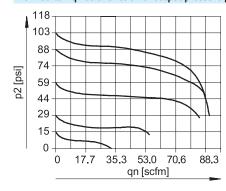
<sup>2)</sup> More information www.festo.com/catalogue/msb4n-frc  $\rightarrow$  Support/Downloads.

#### Normal flow qn as a function of output pressure p2 (MSB4N-1/4; pressure regulation range 4.4 ... 103 psi; grade of filtration 5 µm)



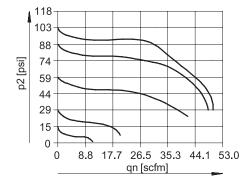
Primary pressure p1 = 147 psi

#### Normal flow qn as a function of output pressure p2 (MSB4N-1/4; pressure regulation range 4.4 ... 103 psi; grade of filtration 40 µm)



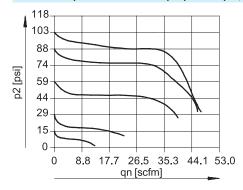
Primary pressure p1 = 147 psi

#### Normal flow qn as a function of output pressure p2 (MSB4N-1/8; pressure regulation range 7.4 ... 176 psi; grade of filtration 5 $\mu$ m)



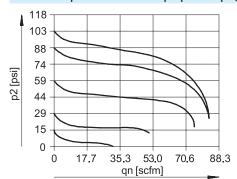
Primary pressure p1 = 147 psi

#### Normal flow qn as a function of output pressure p2 (MSB4N-1/8; pressure regulation range 7.4 ... 176 psi; grade of filtration 40 µm)



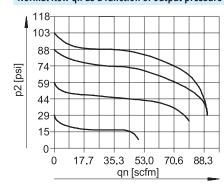
Primary pressure p1 = 147 psi

#### Normal flow qn as a function of output pressure p2 (MSB4N-1/4; pressure regulation range 7.4 ... 176 psi; grade of filtration 5 μm)



Primary pressure p1 = 147 psi

#### Normal flow qn as a function of output pressure p2 (MSB4N-1/4; pressure regulation range 7.4 ... 176 psi; grade of filtration 40 µm)



Primary pressure p1 = 147 psi

## **Dimensions**

# Download CAD data www.festo.com

[1] Installation dimension

					_	_				_		_				
	B1	B2	В3	В4	B5	В6	D1	L1	L2	L3	L4	L5	L	.6	L7	L8
	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]		[inch]	[inch]	[inch]	[inch]	[inch]	[inch] 1)	[inch] <sup>2)</sup>	[inch]	[inch]
MSB4N-1/8	3 17	1.50	0.50	2.24	1.74	1 1 7	1/8 NPT	7.01	2.42	2.26	2.15	0.00	0.7	0.0	6.57	2.00
MSB4N-1/4	3,17	1,58	0,58	2,24	1,/4	1,17	1/4 NPT	7,91	3,43	2,36	3,15	0,98	0,7	0,8	6,57	2,09

<sup>1)</sup> Manual condensate drain

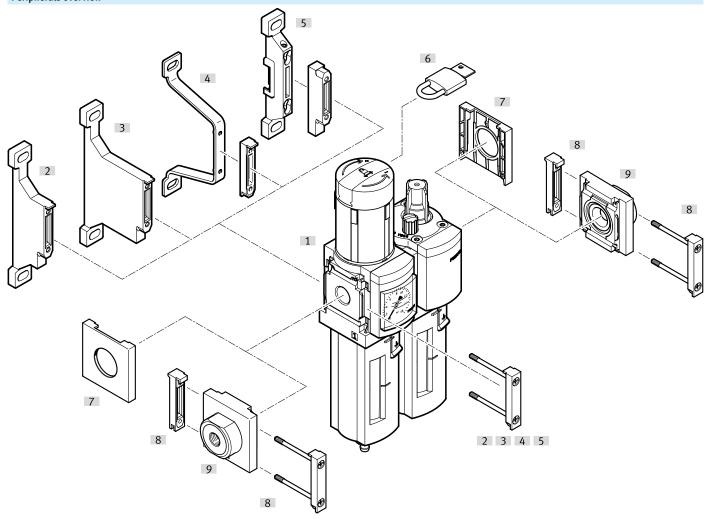
<sup>2)</sup> Fully automatic condensate drain

# Ordering data

Ordering data							
	Pneumatic connection, port 1	Condensate drain	Grade of fil- tration	Pressure regulation range	Standard nominal flow rate (stand- ardised to DIN 1343)	Part no.	Туре
	1/8 NPT	Fully auto-	5 μm	1 12 bar	800 l/min	533977	MSB4N-1/8-FRC8:J4M1
		matic	40 μm	1 7 bar	900 l/min	533967	MSB4N-1/8-FRC3:J7M1
					950 l/min	533965	MSB4N-1/8-FRC2:J6M1
				1 12 bar	850 l/min	533973	MSB4N-1/8-FRC6:J2M1
						533971	MSB4N-1/8-FRC5:J1M1
		Manually ro-	ro- 5 μm	1 7 bar	900 l/min	533969	MSB4N-1/8-FRC4:J8M1
		tating		1 12 bar	800 l/min	533975	MSB4N-1/8-FRC7:J3M1
1000			40 μm	1 7 bar	950 l/min	533963	MSB4N-1/8-FRC1:J5M1
111111111111111111111111111111111111111	1/4 NPT				1,400 l/min	533949	MSB4N-1/4-FRC2:J6M1
		Fully auto-	5 μm	1 12 bar	850 l/min	533961	MSB4N-1/4-FRC8:J4M1
•		matic	40 μm	1 7 bar	1,300 l/min	533951	MSB4N-1/4-FRC3:J7M1
				1 12 bar	900 l/min	533957	MSB4N-1/4-FRC6:J2M1
		Manually ro-	5 μm	1 7 bar	1,300 l/min	533953	MSB4N-1/4-FRC4:J8M1
		tating		1 12 bar	850 l/min	533959	MSB4N-1/4-FRC7:J3M1
			40 μm		900 l/min	533955	MSB4N-1/4-FRC5:J1M1
					1,400 l/min	533947	MSB4N-1/4-FRC1:J5M1

# Peripherals

### Peripherals overview



Acces	sories		→ Link
	Type/order code	Description	
[1]	Service unit combination MSB4N-FRC		S msb4n-frc
[2]	Mounting bracket MS4-WP		11
[3]	Mounting bracket MS4-WPB		11
[4]	Mounting bracket MS4-WPE		11
[5]	Mounting bracket MS4-WPM		11
[6]	Padlock LRVS-D		12
[7]	Cover cap MS4-END		11
[8]	Module connector MS4-MV1		11
[9]	Connecting plate SET MS4N-AQ		11

# Accessories

Cover cap MS4-END									
	Size	Part no.	Туре						
	4	538779	MS4-END						

Connecting plate SET MS4N-AQ									
	Size	Pneumatic connection, port 1	Product weight	Part no.	Туре				
liz.	4	1/8 NPT	128 g	526065	MS4N-AQK				
		1/4 NPT		526066	MS4N-AQN				
		3/8 NPT		526067	MS4N-AQP				

Module connector MS4-MV1						
	Size	Product weight	Part no.	Туре		
	4	13 g	8119201	MS4-MV1		

Mounting bracket MS4-WP						
	Size	Product weight	Part no.	Туре		
	4	39 g	532184	MS4-WP		
0		45 g	526060	MS4-WPM-D		
		55 g	526063	MS4-WPB		
			526061	MS4-WPM-2D		

Filter cartridge MS-LFP					
	Size	Grade of filtration	Part no.	Туре	
	4	5 μm	534501	MS4-LFP-C	

## Accessories

Filter cartridge MS-LFP					
	Size	Grade of filtration	Part no.	Туре	
	4	40 μm	534502	MS4-LFP-E	

Special oil OPSW-32 (1 litre)					
	Short type code	Part no.	Туре		
	OFSW	152811	OFSW-32		

Padlock LRVS-D						
	Short type code	Corrosion resist- ance class CRC <sup>1)</sup>	LABS (PWIS) conformity	Product weight	Part no.	Туре
	LRVS-D	2 - Moderate cor- rosion stress	VDMA24364-B1/ B2-L	120 g	193786	LRVS-D

<sup>1)</sup> More information www.festo.com/x/topic/kbk