Vacuum generators OVEM

Key features

At a glance

Rapid purging of vacuum for safe placement of the workpiece using an integrated solenoid valve to control the ejector pulse

Central electrical connection via an M12 plug

OVEM-...-1PD/2P/2N/PU/PI/LK
Monitoring and visualisation of the vacuum pressure using a vacuum sensor with LCD display (bar)
OVEM-...-LK
Vacuum sensor with IO-Link

Adjustment of the ejector pulse via a flow control screw

Contamination of the vacuum generator is prevented by an integrated filter

Quick and secure installation thanks to QS fitting

Fast vacuum build-up using an integrated solenoid valve to control the compressed air supply

OVEM-...-1P/1N
Monitoring of the vacuum pressure and status displays for switching output and solenoid valves using a vacuum sensor with LED display

Prevention of pressure drop using an integrated check valve

Maintenance-free operation and reduced noise level through an integrated, open silencer

The modular vacuum generator series

The modular series of vacuum generators OVEM offers a wide range of individually selectable functions, providing numerous solutions for a wide variety of applications.

Functions	Values
Laval nozzle	0.45 mm
	0.7 mm
	0.95 mm
	1.4 mm
	2.0 mm
	3.0 mm
Vacuum generator characteristics	High vacuum
	High suction rate
Housing size	20 mm, metric version, display in bar
	20 mm, NPT version, display in inHg[1]
	36 mm, metric version, display in bar
Pneumatic connections	QS fittings, with or without open silencer
	QS fittings (inch), with or without open silencer[1]
	G female thread, with or without open silencer
	NPT female thread, with or without open silencer[1]
	Prepared for supply manifold
Normal position of the vacuum generator	Normally open, with or without ejector pulse
	Normally closed, with or without ejector pulse
Electrical connection	M12 plug (5-pin)
Vacuum sensor	Without vacuum sensor
	1 switching output PNP or NPN, LED display
	1 switching output PNP, LCD display
	2 switching outputs PNP or NPN, LCD display
	1 switching output PNP and 1 analogue output, LCD display
	IO-Link, LCD display
Alternative vacuum display	inHg[2]
	inH2O[1] [2]
	bar[2]

1) Product documentation → Internet: ovem-npt
2) Vacuum sensor with LCD display

Key features

The innovative vacuum generator

Economical

- Short switching times thanks to integrated solenoid valves
  - Vacuum on/off
  - Ejector pulse
- Quick, precise and safe placement of the workpiece via the ejector pulse
- Cost saving through preventive maintenance/service thanks to maintenance display
- Cost saving through integrated air-saving function
- Powerful supply of multiple vacuum generators via a common supply manifold (➔ page 23)
- Low-cost variants with one switching output (OVEM-...-1P/1N)

Easy to use

- Simple installation using M12 plugs and QS fittings
- Straightforward mounting with retaining screws
- All control elements on one side
- Low-noise operation due to integrated silencer
- Vacuum sensor with LCD display (OVEM-...-1PD/2P/2N/PU/PI/LK)
  - Vacuum is displayed numerically and as a bar chart
  - Important parameters and diagnostic information are displayed

Reliable

- Permanent monitoring of the entire vacuum system via a vacuum sensor to reduce downtimes (condition monitoring)
- Prevention of pressure drop using an integrated air-saving function in conjunction with an integrated check valve

Space-saving

All functions are compactly integrated in one unit.

- No protruding elements such as valves or vacuum sensors
- Space-optimised installation is possible as all the control elements can be accessed from one side

Easy to maintain

- Integrated filter with inspection window for maintenance display
- Reduced contamination of the vacuum generator thanks to an open silencer

Choice of mounting types

- Direct mounting or via mounting bracket
- Straightforward mounting on H-rail via accessories
- Linking of multiple vacuum generators on a common supply manifold (➔ page 23)

Key features

Functional principle of OVEM

Vacuum ON/OFF

The compressed air supply is controlled by an integrated solenoid valve. The solenoid valve is available in two different switching functions, NC/NO.

- NC - normally closed:
  The vacuum is generated when the vacuum generator is pressurised with compressed air and the solenoid valve has been switched.
- NO - normally open:
  The vacuum is generated when the vacuum generator is pressurised with compressed air and the solenoid valve is in the normal position.

Ejector pulse

After the vacuum is switched off, an ejector pulse is activated and generated by a second integrated solenoid valve to release the workpiece safely from the suction cup and to purge the vacuum quickly.

Power ejector pulse
A power ejector pulse is generated by means of an additional shut-off piston, thus preventing the ejector pulse from escaping via the silencer.

Note
Use the power ejector pulse only in open vacuum systems as the exhaust duct is sealed tightly during the ejector pulse. This can cause overpressure at the vacuum port and destroy the vacuum sensor.

Vacuum sensor

The set or taught-in setpoint value for the generated vacuum is monitored via an integrated vacuum sensor. If the setpoint value is reached or if it is not reached due to malfunctions (e.g. leakages, dropped workpiece), the vacuum sensor emits an electrical signal.

Connection to higher-level systems and configuration of the switching outputs

OVEM-...-1P/1PD/1N

- Switching inputs for actuating the solenoid valves for vacuum generation and ejector pulse
- OVEM-...-1P/1N only:
  One switching output for supplying a control signal
  – Configured as an N/O contact
  – Switching function configured as a threshold value comparator
- OVEM-...-1PD only:
  One digital switching output for supplying a control signal
  – Switching output can be configured as N/C or N/O contact
  – Switching function of the output can be configured as a threshold value or window comparator

OVEM-...-2P/2N/PU/PI

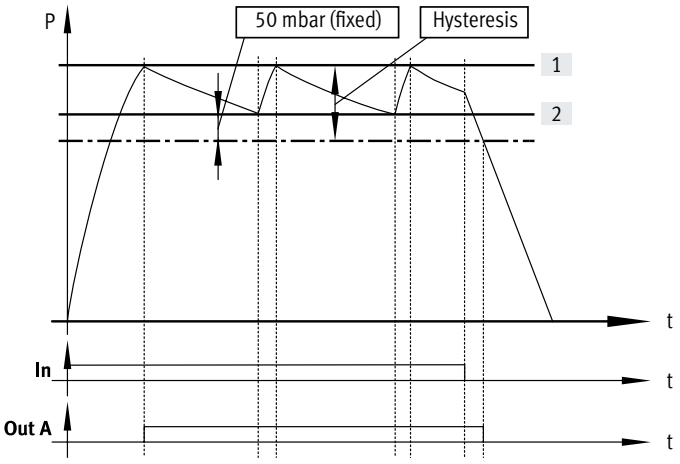
- One digital switching input for actuating the solenoid valves
- Two digital switching outputs or one digital switching output and one analogue output for supplying control signals
  – Switching outputs can be configured as N/C or N/O contacts
  – Switching function of the outputs can be configured as a threshold value or window comparator
- If there are two switching outputs, these can be configured independently of each other. This enables tasks to be performed in parallel with one vacuum generator, reducing the time needed for sorting good and reject parts, for example.

OVEM-...-LK

- Digital setpoint and actual value transfer for simple parameterisation and diagnostic feedback. Communication takes place in IO-Link mode with an IO-Link master.
- SIO mode is supported. In the case of this local configuration using the operating buttons on the vacuum sensor, the OVEM takes on the function of an OVEM-...-2P.

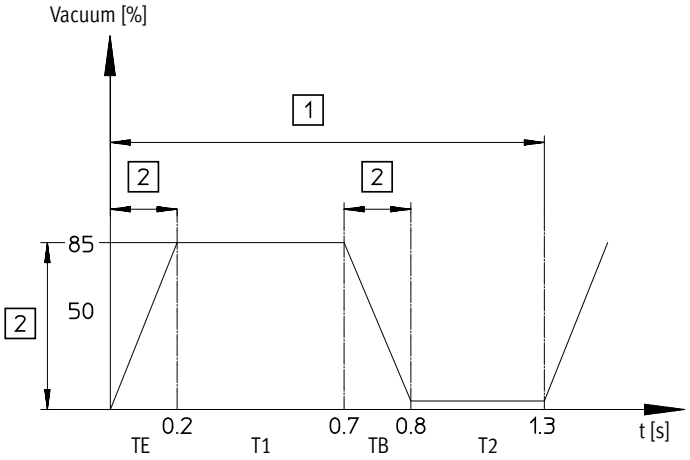
Key features

Air saving function (with OVEM-...-OE/OPE/CE/CPE-...-1PD/2P/2N/PU/PI/LK)



If the desired threshold value [1] for the vacuum is reached, vacuum generation is automatically switched off. A check valve prevents a decrease of the vacuum. Nonetheless, leakage (e.g. due to rough workpiece surfaces) will slowly reduce the vacuum. If the vacuum drops below the threshold value [2], vacuum generation is automatically switched on. Vacuum is generated until the set threshold value [1] is reached again.

Condition monitoring and diagnostics (with OVEM-...-1PD/2P/2N/PU/PI/LK)



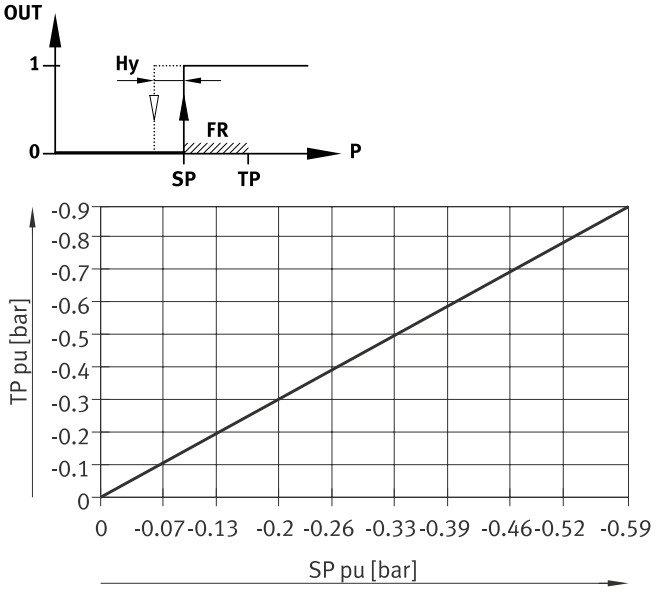
[1] Cycle time
[2] Monitoring
TE Evacuation time
T1 Transport time
TB Air supply time
T2 Return time

The most important operating parameters:
- Vacuum
- Evacuation time
- Air supply time

are continuously measured in the vacuum generator and compared with the individually set setpoint values (condition monitoring). If deviations in the setpoint values occur, these will be determined by the vacuum generator and shown on the display (diagnostics).
In addition, in the case of an OVEM with two switching outputs (OVEM-...-2P/2N, OVEM-...-LK in SIO mode), diagnostic messages can also be transmitted by the switching output Out B.

This enables preventive action to be taken:
- in order to prevent machine failure or downtime, for example, through timely maintenance
- and to ensure process reliability (adherence to the cycle time).

From the teach-in point to the switching point (with OVEM-...-1P/1N)

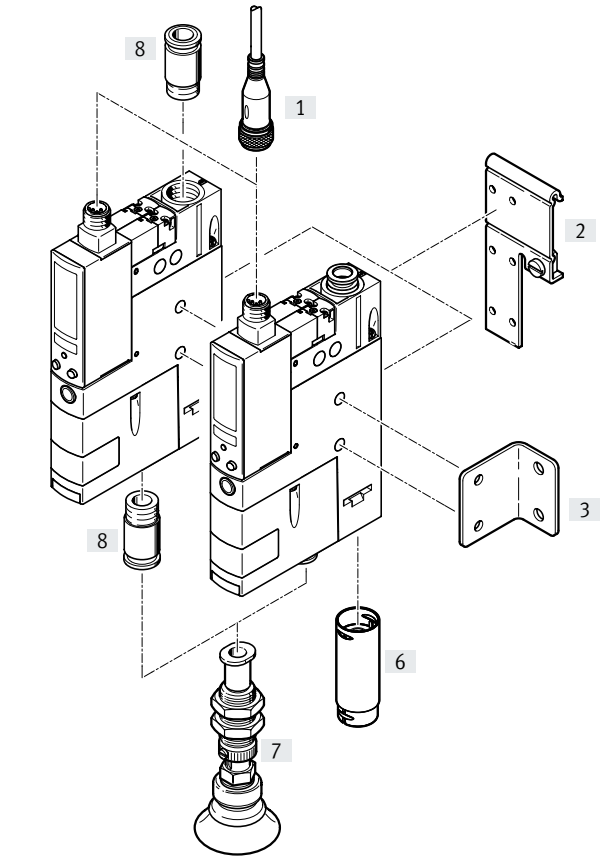


TP Teach-in point
SP Switching point
Hy Hysteresis
FR Function reserve

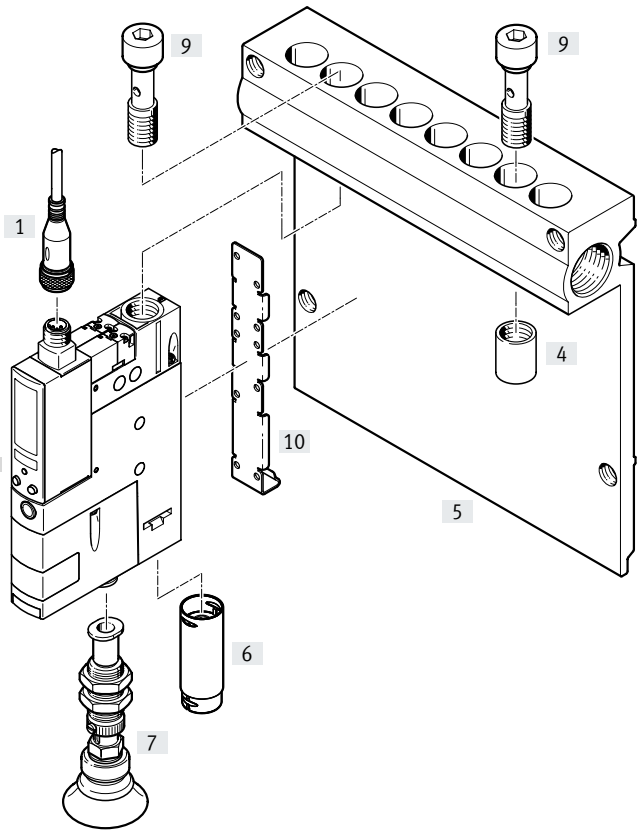
The switching point is determined from the teach pressure and the function reserve.
A function reserve (35% of the teach pressure) is deducted from the teach pressure (SP = TP – 0.35*TP).
For example, with a teach pressure of –0.5 bar, a switching point of –0.33 bar is set.
The hysteresis has a fixed value.

Peripherals overview

OVEM-...-QS/QO/GN/GO



OVEM-...-PL/PO[1)]



1) Hollow bolt [9] and mounting bracket [10] are included in the scope of delivery for the OVEM-...-PL/PO.

Mounting attachments and accessories

Type		OVEM-...-B						OVEM-...-C						→ Page/Internet
Pneumatic connections		[QS]	[QO]	[GN]	[GO]	[PL]	[PO]	[QS]	[QO]	[GN]	[GO]	[PL]	[PO]	
[1]	Connecting cable NEBA-M12	■				■		■				■		26
[2]	H-rail mounting OABM-H	■				–		–				–		25
[3]	Mounting bracket HRM-1	■				–		–				–		26
[4]	Blanking plug OASC-G1-P	–				■		–				■		25
[5]	P manifold rail OABM-P	–				■		–				■		23
[6]	Silencer extension UOMS-1/4	–	■[2)]	–	■[2)]	–	■[2)]	–				–		26
	Silencer extension UOMS-3/8	–				–		–	■	–	■	–	■	26
[7]	Suction gripper ESG	■				■		■				■		esg
[8]	Push-in fitting QS	–		■		–		–		■		–		qs
–	Suction cup holder ESH	■				■		■				■		esh
–	Suction cup with connection ESS	■				■		■				■		ess

2) Silencer extension UOMS-1/4 [6] is included in the scope of delivery of the OVEM-20.

Type codes

001	Series	
OVEM	Vacuum generator	

002	Nominal width of Laval nozzle	
05	0.45 mm	
07	0.70 mm	
10	0.95 mm	
14	1.4 mm	
20	2.0 mm	
30	3.0 mm	

003	Vacuum type	
H	High vacuum	
L	High suction rate	

004	Housing width	
B	20 mm	
C	36 mm	

005	Pneumatic connections	
QS	All connections with QS fittings	
QO	Supply/vacuum port with QS fittings, exhaust port with open silencer	
GN	All connections with G female thread	
GO	Supply/vacuum port with G female thread, exhaust port with open silencer	
PL	Prepared for supply manifold, vacuum port and exhaust port with QS fittings	
PO	Prepared for supply manifold, vacuum port with QS pneumatic fittings, exhaust port with open silencer	

006	Normal position of the vacuum generator	
ON	NO, normally open (vacuum generation)	
OE	NO, normally open (vacuum generation) with ejector pulse	
OPE	NO, normally open (vacuum generation) with powerful ejector pulse	
CN	NC, normally closed (no vacuum generation)	
CE	NC, normally closed (no vacuum generation) with ejector pulse	
CPE	NC, normally closed (no vacuum generation) with powerful ejector pulse	

007	Electrical connection	
N	Plug M12 (5-pin)	

008	Vacuum sensor	
	Without vacuum sensor (switching input PNP)	
1N	Switching output 1 x NPN	
1P	Switching output 1x PNP	
1PD	Switching output 1 x PNP and display	
2N	Switching output 2 x NPN	
2P	Switching output 2x PNP	
PI	Switching output 1 x PNP + I	
PU	Switching output 1 x PNP + U	
LK	IO-Link®	

009	Alternative vacuum display	
	Without	
H	InHg	

Data sheet

Function

NC, normally closed:

- Ejector pulse
- QS fitting or G female thread
- With open silencer
- Prepared for common supply manifold

NO, normally open:

- Ejector pulse
- QS fitting or G female thread
- With open silencer
- Prepared for common supply manifold

Temperature range
0 ... +50°C

Operating pressure
2 ... 8 bar

Spare parts service

OVEM-...-1PD/2P/2N/PU/PI/LK

OVEM-...-1P/1N

General technical data

Type		OVEM-...-B					OVEM-...-C	
Nominal width of Laval nozzle	[mm]	0.45	0.7	0.95	1.4	2.0	2.0	3.0
Grid dimension	[mm]	20					36	
Grade of filtration	[µm]	40					–	
Mounting position		Any						
Type of mounting		With through-hole						
		Via female thread						
		With accessories						
Pneumatic port 1 (P)		→ Dimensions on page 16						
Vacuum port (V)		→ Dimensions on page 16						
Pneumatic port 3 (R)		→ Dimensions on page 16						

Technical data – Design

Type		OVEM-...-QO/GO/PO	OVEM-...-QS/GN/PL
Design		Modular	
Ejector characteristic		High vacuum	
		High suction rate	
Silencer design		Open	–
Integrated function	[ON]/[CN]	Electric on/off valve	Electric on/off valve
		Vacuum sensor[1]	Vacuum sensor[1]
		Filter	Filter
		Open silencer	–
	[OE]/[OPE]/[CE]/[CPE]	Electric on/off valve	Electric on/off valve
		Ejector pulse / power ejector pulse, electrical	Ejector pulse / power ejector pulse, electrical
		Flow control valve	Flow control valve
		Vacuum sensor[1]	Vacuum sensor[1]
		Air saving function, electrical[2]	Air saving function, electrical[2]
		Check valve	Check valve
		Filter	Filter
		Open silencer	–
Valve function	[ON]/[OE]/[OPE]	Open	
	[CN]/[CE]/[CPE]	Closed	
Manual override		Non-detenting	
		Additionally via operating buttons[2]	

1) Only with OVEM-...-1P/1PD/1N/2P/2N/PU/PI/LK
2) Only possible with OVEM-...-1PD/2P/2N/PU/PI/LK

Data sheet

Operating and environmental conditions				
Type		OVEM-...-QO/GO/PO	OVEM-...-QS/GN/PL	
			Without vacuum sensor	With vacuum sensor
Operating pressure	[bar]	2 ... 8	2 ... 8	2 ... 6
Nominal operating pressure	[bar]	6		
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]		
Note on the operating/pilot medium		Operation with lubricated medium not possible		
Ambient temperature	[°C]	0 ... +50		
Temperature of medium	[°C]	0 ... +50		
Relative humidity	[%]	5 ... 85		
Protection class		III		
Degree of protection		IP65		
Corrosion resistance class CRC[1]		2 - Moderate corrosion stress		
CE marking (see declaration of conformity)[2]		To EU EMC Directive		
UKCA marking (see declaration of conformity)		To UK instructions for EMC		
Certification		c UL us - Listed (OL) (OVEM-...-B only)		
		RCM compliance mark		
KC mark		KC EMC		

1) More information www.festo.com/x/topic/crc

2) For information about the area of use, see the declaration of conformity at: www.festo.com/catalogue/ovem → Support/Downloads.
If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Performance data – High vacuum									
Type			OVEM-...-B					OVEM-...-C	
Nominal width of Laval nozzle		[mm]	0.45	0.7	0.95	1.4	2.0	2.0	3.0
Max. vacuum		[%]	93						
Operating pressure for max. vacuum		[bar]	5.1	4.1	3.5	3.6	5.3	4	4
Max. suction rate with respect to atmosphere		[l/min]	6	16	19.5	50.5	86.5	98	181
Suction rate at p_1 = 6 bar		[l/min]	5.9	15.1	18.6	46	80.5	93.4	173.8
Air supply time[1] for 1 l volume, at p_1 = 6 bar	[ON]/[CN]	[s]	4.8	1.9	1.2	0.6	0.4	0.4	0.3
	[OE]/[CE]	[s]	2	0.4	0.2	0.2	0.2	0.2	0.2
	[OPE]/[CPE]	[s]	–	–	–	–	–	0.15	0.15
Noise level at p_1 = 6 bar		[db(A)]	51	58	73	77	74	62	75

1) Time required to reduce the vacuum to a residual vacuum of –0.05 bar

Performance data – High suction rate								
Type			OVEM-...-B				OVEM-...-C	
Nominal width of Laval nozzle		[mm]	0.45	0.7	0.95	1.4	2.0	3.0
Max. suction rate with respect to atmosphere		[l/min]	13	31.5	45	92	190	348
Suction rate at p_1 = 6 bar		[l/min]	12.8	31.5	45.1	88.7	182.5	320
Air supply time[1] for 1 l volume, at p_1 = 6 bar	[ON]/[CN]	[s]	2	1	0.8	0.4	0.3	0.3
	[OE]/[CE]	[s]	1.3	0.2	0.2	0.2	0.2	0.2
	[OPE]/[CPE]	[s]	–	–	–	–	0.15	0.15
Noise level at p_1 = 6 bar		[db(A)]	45	53	64	70	57	69

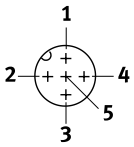
1) Time required to reduce the vacuum to a residual vacuum of –0.05 bar

Data sheet

Technical data – Electrical data, general

Type		Without vacuum sensor	With vacuum sensor				
			OVEM-...-1P/1N	OVEM-...-1PD	OVEM-...-2P/2N	OVEM-...-PU/PI	OVEM-...-LK
Electrical connection		Plug M12x1, 5-pin					
Switching input to standard		IEC 61131-2					
Operating voltage range	[V DC]	20.4 ... 27.6					
Duty cycle	[%]	100					
Coil characteristics 24 V DC	[W]	Low-current phase: 0.3					
		High-current phase: 2.55					
Max. current consumption	[mA]	30	180	170	270	180	150 (270 in SIO mode)
Insulation voltage	[V]	50					
Surge resistance	[kV]	0.8					
Contamination level		3					
Reverse polarity protection		For all electrical connections					
Switching position indication		LED		LCD			

Pin allocation

Plug M12x1, 5-pin	Pin	Meaning
	**OVEM without vacuum sensor**	
	1	Supply voltage +24 V DC
	2	Switching input for vacuum ON/OFF
	3	0 V
	4	No function
	5	Switching input for ejector pulse ON/OFF
	OVEM-...-1P/1N	
	1	Supply voltage +24 V DC
	2	Switching input for vacuum ON/OFF
	3	0 V
	4	Switching output (switching output for vacuum sensor)
	5	Switching input for ejector pulse ON/OFF
	OVEM-...-1PD	
	1	Supply voltage +24 V DC
	2	Digital output Out A (switching output for vacuum sensor)
	3	0 V
	4	Digital switching input (ejector pulse)
	5	Digital switching input (vacuum ON/OFF)
	OVEM-...-2P/2N/PU/PI	
	1	Supply voltage +24 V DC
	2	Digital output Out B (OVEM-...-2P/2N)
		Analogue output Out B (OVEM-...-PU/PI)
	3	0 V
	4	Digital output Out A (switching output for vacuum sensor)
	5	Digital switching input (vacuum ON/OFF and ejector pulse)
	OVEM-...-LK	
	1	Supply voltage +24 V DC
	2	Digital output Out B
	3	0 V
	4	IO-Link communication or digital output Out A (switching output for vacuum sensor)[1]
	5	Not allocated, or digital switching input (vacuum ON/OFF and ejector pulse)[2]

1) After a fallback or in SIO mode, this pin has the configuration of a digital switching output.

2) This pin is not allocated in IO-Link mode. After a fallback or in SIO mode, this pin has the configuration of a digital input.

Data sheet

Technical data – Vacuum sensor									
Vacuum sensor		[1PD]	[2P]	[2N]	[PU]	[PI]	[LK]	[1P]	[1N]
Input signal/measuring element									
Measured variable		Relative pressure							
Measuring principle		Piezoresistive							
Pressure measuring range	[bar]	–1 ... 0							
Display/operation									
Setting options		Via display and keys						–	
		–					IO-Link	–	
		–						Teach-in	
Threshold value setting range	[bar]	–0.999 ... 0						–1 ... 0	
Hysteresis setting range	[bar]	–0.9 ... 0						–	
Setting range ejector pulse duration	[ms]	–[1]	20 ... 9999 (OVEM-05)				40 ... 9999	–	
			40 ... 9999 (OVEM-07/10/14/20/30)						
Display type		4-character alphanumeric, backlit LCD						LED	
Displayable units		bar						–	
	[H]	inHg					–	–	
Display range	[bar]	–0.999 ... 0						–	
	[inHg]	–29.5 ... 0					–	–	
Protection against tampering		PIN code	–				Electronic lock	–	
Accuracy									
Accuracy FS[2]	[%]	±3						±0.5	
Reproducibility of switching value FS[2]	[%]	0.6						0.6	
Inputs/outputs									
Input switching logic		PNP	PNP	NPN	PNP	PNP	PNP	PNP	NPN
Switching output		1x PNP	2x PNP	2x NPN	1x PNP	1x PNP	2x PNP	1x PNP	1x NPN
Switching function		Window comparator						–	
		Threshold value comparator[3]							
Switching status indication		Optical							
Switching element function		N/O contact							
		N/C contact						–	
Fixed hysteresis	[mbar]	–						20	
Max. output current	[mA]	100							
No-load supply current	[mA]	< 70						< 80	
Residual current	[mA]	0.1							
Voltage drop	[V]	≤ 2	≤ 1.5				≤ 1.8	≤ 1.5	
Analogue output	[V]	–			0 ... 10	–	–	–	
	[mA]	–			–	4 ... 20	–	–	
Permitted load resistance, analogue output	[ohm]	–			Min. 2000	Max. 500	–	–	
Accuracy of analogue output FS[2]	[%]	–			4		–	–	
Short circuit current rating		Yes							
Inductive protective circuit		Adapted to MZ, MY, ME coils					–	Adapted to MZ, MY, ME coils	
Overload protection		Provided							

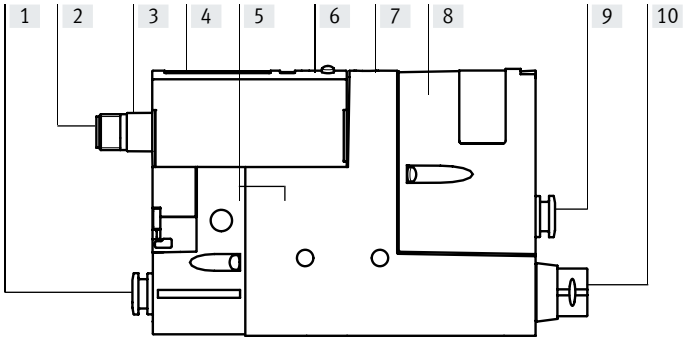
1) Generation of an ejector pulse via a control signal at the digital switching input.
2) % FS = % of the measuring range final value (full scale)
3) OVEM-...-1P/1N threshold value with fixed hysteresis

Data sheet

Technical data – IO-Link		
Protocol version		Device V 1.1
Profile		Smart sensor profile
Function classes		Binary data channel (BDC)
		Diagnostics
		Identification
		Process data variable (PDV)
		Teach channel
Communication mode		COM2 (38.4 kBd)
Port class		A
Process data width OUT		1 bytes
Process data content OUT		1-bit (ejector pulse ON/OFF)
		1 bit (vacuum ON/OFF)
Process data width IN		2 bytes
Process data content IN		14 bit PDV (pressure measurement value)
		2 bit BDC (pressure monitoring)
Minimum cycle time	[ms]	3.5
Data memory required		0.5 KB
Device ID	OVEM-...-H-...-OE-N-LK	0x00003C
	OVEM-...-L-...-OE-N-LK	0x00003D
	OVEM-...-H-...-OPE-N-LK	0x000104
	OVEM-...-L-...-OPE-N-LK	0x000105
	OVEM-...-H-...-CE-N-LK	0x00003E
	OVEM-...-L-...-CE-N-LK	0x00003F
	OVEM-...-H-...-CPE-N-LK	0x000106
	OVEM-...-L-...-CPE-N-LK	0x000107

Data sheet

Materials

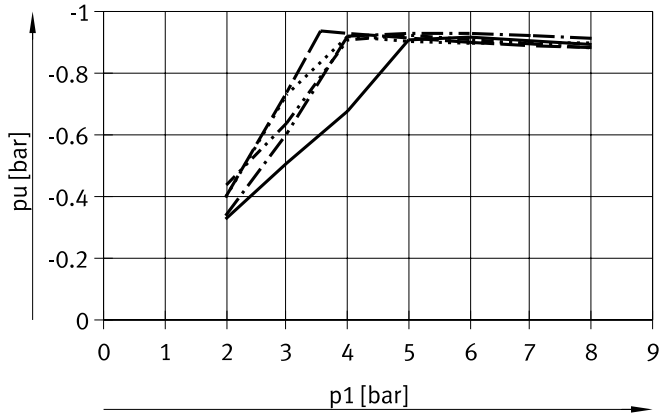


Type			OVEM-...-1PD/2P/2N/PU/PI/LK	OVEM-...-1P/1N
[1]	Fitting	[QS]/[QO]	Nickel-plated brass	
	Connecting thread	[GN]/[GO]	Anodised wrought aluminium alloy	
[2]	Pin contacts		Gold-plated brass	
[3]	Plug housing		Nickel-plated brass	
[4]	Inspection window		PA	–
[5]	Housing		Die-cast aluminium (OVEM-...-B), wrought aluminium alloy (OVEM-...-C), reinforced PA	
[6]	Keypad		TPE-U	Reinforced PA
[7]	Adjusting screw	[OE]/[OPE]/[CE]/[CPE]	Steel	
[8]	Filter housing		Reinforced PA	
[9]	Fitting	[QS]/[QO]/[PL]/[PO]	Nickel-plated brass	
	Connecting thread	[GN]/[GO]	Anodised wrought aluminium alloy	
[10]	Silencer	[QO]/[GO]/[PO]	Wrought aluminium alloy, PU foam, POM (OVEM-...-C)	
	Fitting	[QS]/[QO]/[PL]/[PO]	Nickel-plated brass	
		[GN]/[GO]	Anodised wrought aluminium alloy	
–	Screws, pins		Steel	
–	Jet nozzle		Wrought aluminium alloy	
–	Receiver		POM	
–	Filter		Fabric, PA, sintered steel	
–	Seals		NBR, HNBR (OVEM-...-C)	
–	Hollow bolt	[PL]/[PO]	Wrought aluminium alloy	
–	Mounting bracket	[PL]/[PO]	Stainless steel	
Note on materials			RoHS-compliant	
		[QO]/[GO]/[PO]	Contains paint-wetting impairment substances	

Data sheet

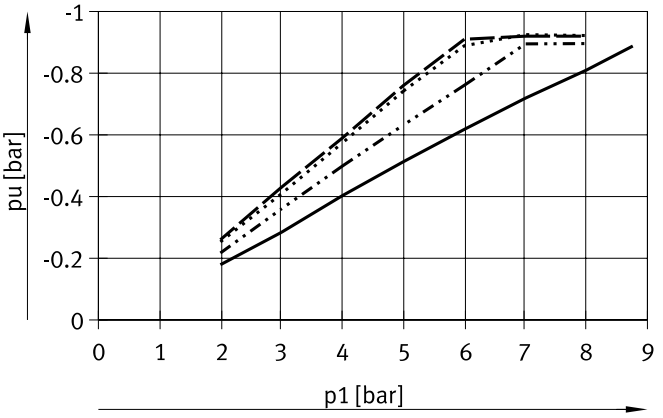
Vacuum p_u as a function of operating pressure p_1

High vacuum



OVEM-05-H-B
OVEM-07-H-B
OVEM-10-H-B
OVEM-14-H-B
OVEM-20-H-B

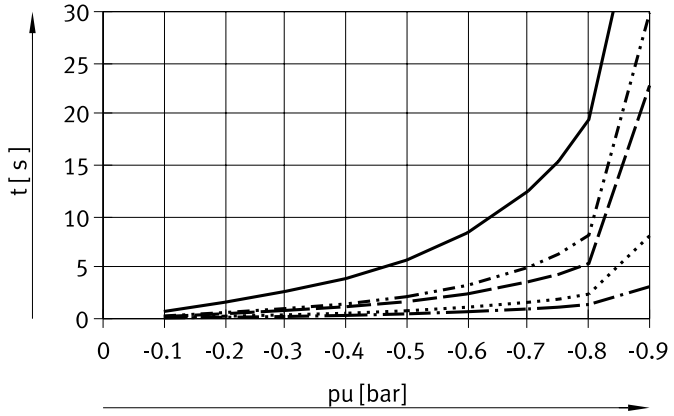
High suction rate



OVEM-05-L-B
OVEM-07-L-B
OVEM-10-L-B
OVEM-14-L-B

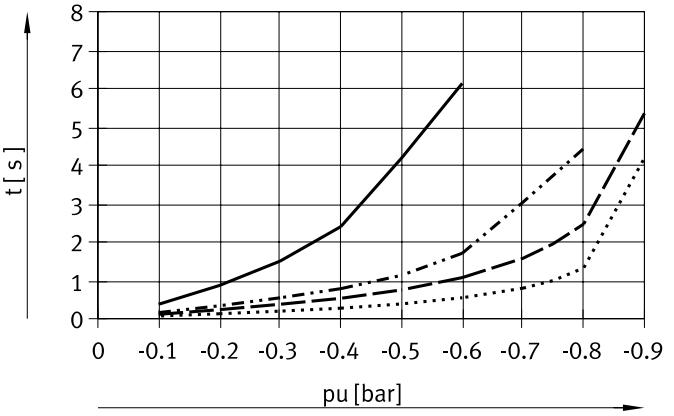
Evacuation time t as a function of vacuum p_u for 1 l volume at 6 bar operating pressure

High vacuum



OVEM-05-H-B
OVEM-07-H-B
OVEM-10-H-B
OVEM-14-H-B
OVEM-20-H-B

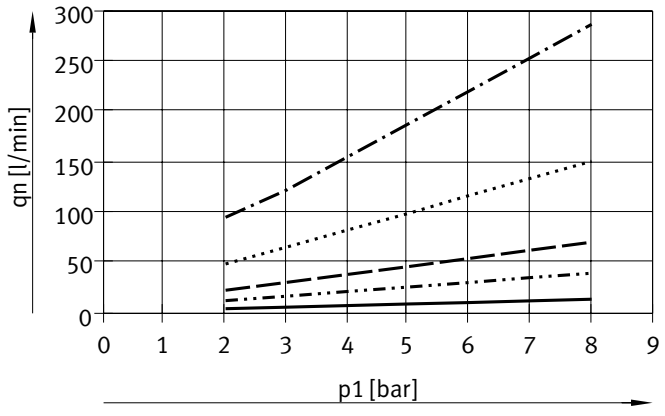
High suction rate



OVEM-05-L-B
OVEM-07-L-B
OVEM-10-L-B
OVEM-14-L-B

Air consumption q_n as a function of operating pressure p_1

High vacuum/high suction rate

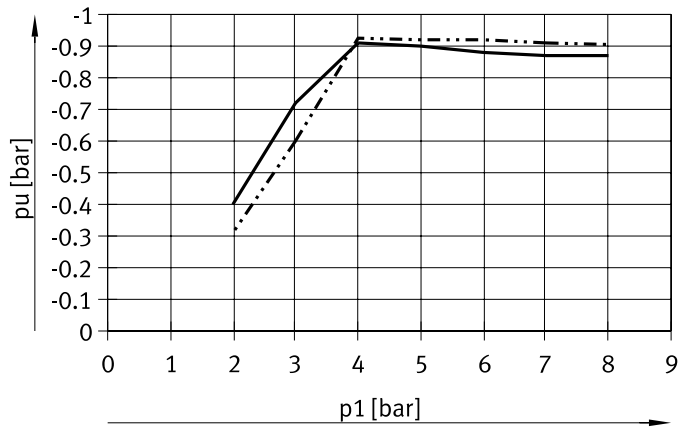


OVEM-05-H/L-B
OVEM-07-H/L-B
OVEM-10-H/L-B
OVEM-14-H/L-B
OVEM-20-H-B

Data sheet

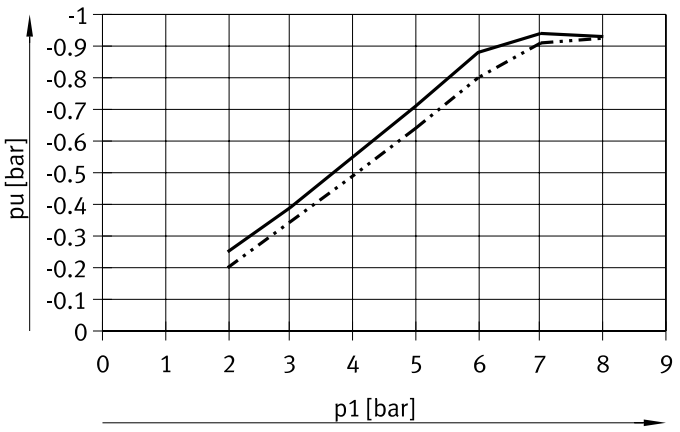
Vacuum p_u as a function of operating pressure p_1

High vacuum



OVEM-20-H-C
OVEM-30-H-C

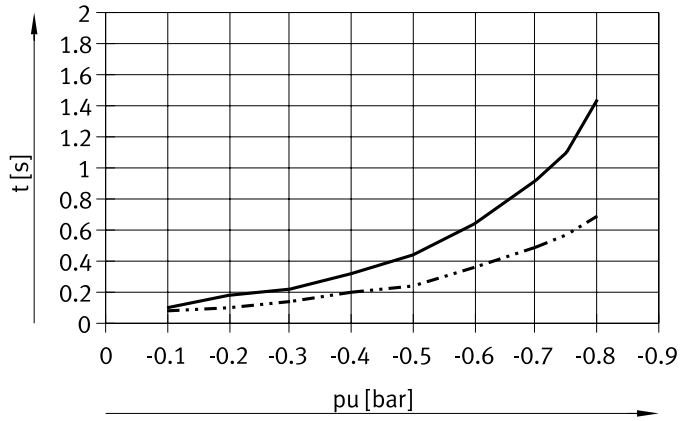
High suction rate



OVEM-20-L-C
OVEM-30-L-C

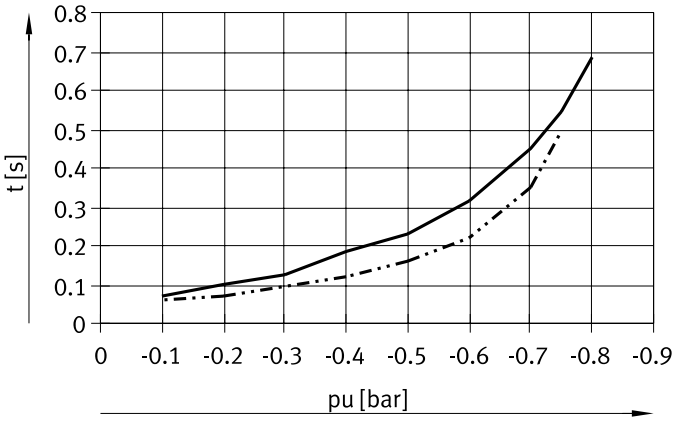
Evacuation time t as a function of vacuum p_u for 1 l volume at 6 bar operating pressure

High vacuum



OVEM-20-H-C
OVEM-30-H-C

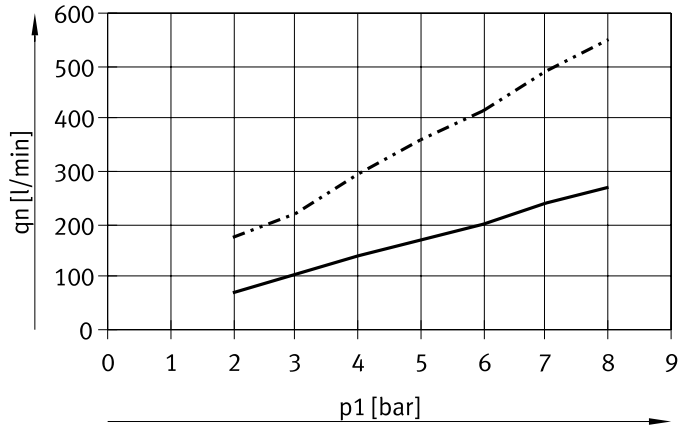
High suction rate



OVEM-20-L-C
OVEM-30-L-C

Air consumption q_n as a function of operating pressure p_1

High vacuum/high suction rate

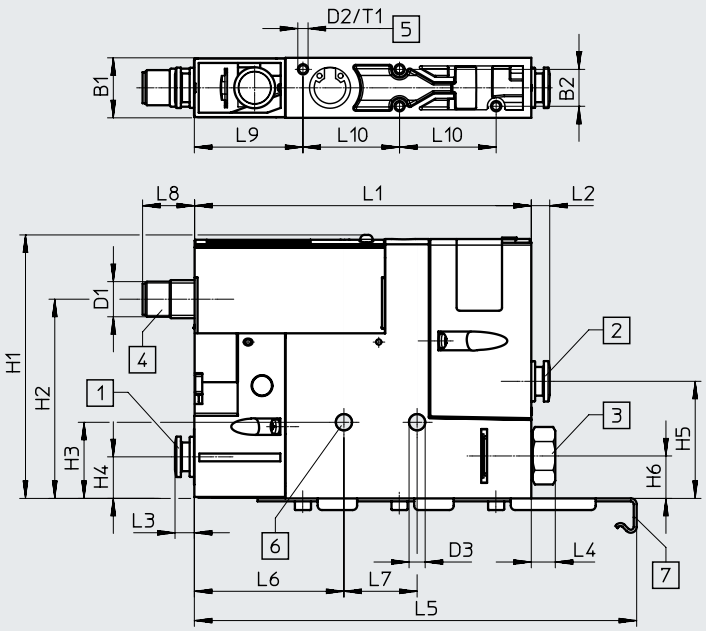


OVEM-20-H/L-C
OVEM-30-H/L-C

Data sheet

Dimensions Download CAD data ➔ www.festo.com

OVEM-05-...-B



[1] Supply port (P)
[2] Vacuum port (V)
[3] Exhaust port (R)
[4] Electrical connection to fit NEBA-M12G5-U
[5] Mounting thread M3
Max. tightening torque 0.8 Nm
[6] Mounting hole
Max. tightening torque 2.5 Nm
[7] Mounting bracket only with OVEM-...-B-PL/PO

Type	Pneumatic connections			B1	B2	D1	D2	D3	H1	H2	H3	H4	H5	H6
	P	V	R											
OVEM-05-...-B-QS	QS-6	QS-6	QS-8	20.5	12.6	M12x1	M3	5.5	90	68	26	14.5	40	14.5
OVEM-05-...-B-QO			SD[2]											
OVEM-05-...-B-PL	(G1/4)[1]	QS-6	QS-8											
OVEM-05-...-B-PO			SD[2]											
OVEM-05-...-B-GN	G1/8	G1/8	G1/8											
OVEM-05-...-B-GO			SD[2]											

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	T1
OVEM-05-...-B-QS	115	6.5	6.5	12	–	51	25	18	37	33	5.5
OVEM-05-...-B-QO				–							
OVEM-05-...-B-PL			–	12	160.5						
OVEM-05-...-B-PO				–							
OVEM-05-...-B-GN		8.2	8.2	8.2	–						
OVEM-05-...-B-GO				–							

1) Thread for mounting on the common supply manifold ➔ page 23
2) SD = Silencer

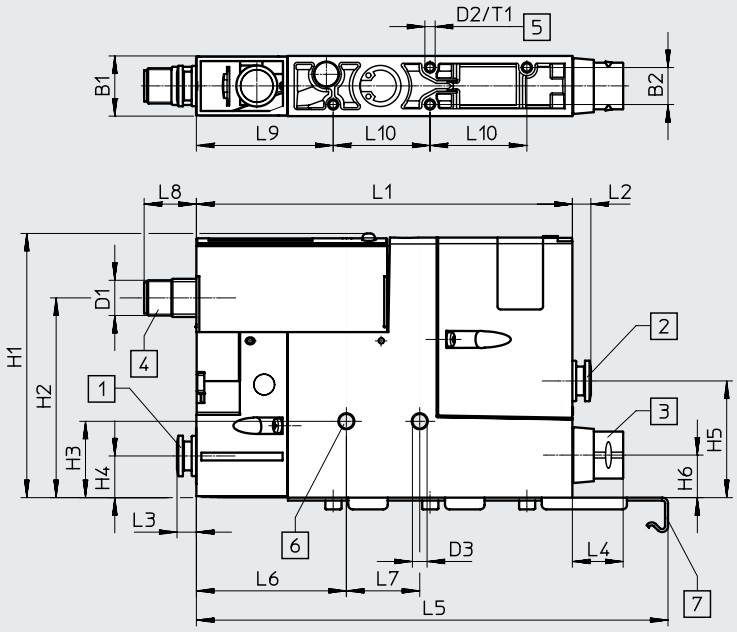
Minimum inside diameter [mm] of the connection tubes for connections with G female thread

Type	OVEM-05-...-B-GN/GO	
Tube length	< 0.5 m	< 2 m
Pneumatic port 1 (P)	1	2
Vacuum port (V)	2	3
Pneumatic port 3 (R)	2	3

Data sheet

Dimensions Download CAD data ➔ www.festo.com

OVEM-07/10-...-B



[1] Supply port (P)
[2] Vacuum port (V)
[3] Exhaust port (R)
[4] Electrical connection to fit NEBA-M12G5-U
[5] Mounting thread M3
Max. tightening torque 0.8 Nm
[6] Mounting hole
Max. tightening torque 2.5 Nm
[7] Mounting bracket only with OVEM-...-B-PL/PO

Type	Pneumatic connections			B1	B2	D1	D2	D3	H1	H2	H3	H4	H5	H6
	P	V	R											
OVEM-07/10-...-B-QS	QS-8	QS-8	QS-8	20.5	12.6	M12x1	M3	5.5	90	68	26	14.5	40	14.5
OVEM-07/10-...-B-QO			SD[2]											
OVEM-07/10-...-B-PL	(G1/4)[1]	QS-8	QS-8											
OVEM-07/10-...-B-PO			SD[2]											
OVEM-07/10-...-B-GN	G1/4	G1/4	G3/8											
OVEM-07/10-...-B-GO			SD[2]											

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	T1
OVEM-07/10-...-B-QS	128	6.5	6.5	12	–	51	25	18	46.5	33	5.5
OVEM-07/10-...-B-QO				17.3							
OVEM-07/10-...-B-PL			–	12	160.5						
OVEM-07/10-...-B-PO				17.3							
OVEM-07/10-...-B-GN		17.2	17.2	–	–						
OVEM-07/10-...-B-GO				17.3							

1) Thread for mounting on the common supply manifold ➔ page 23
2) SD = Silencer

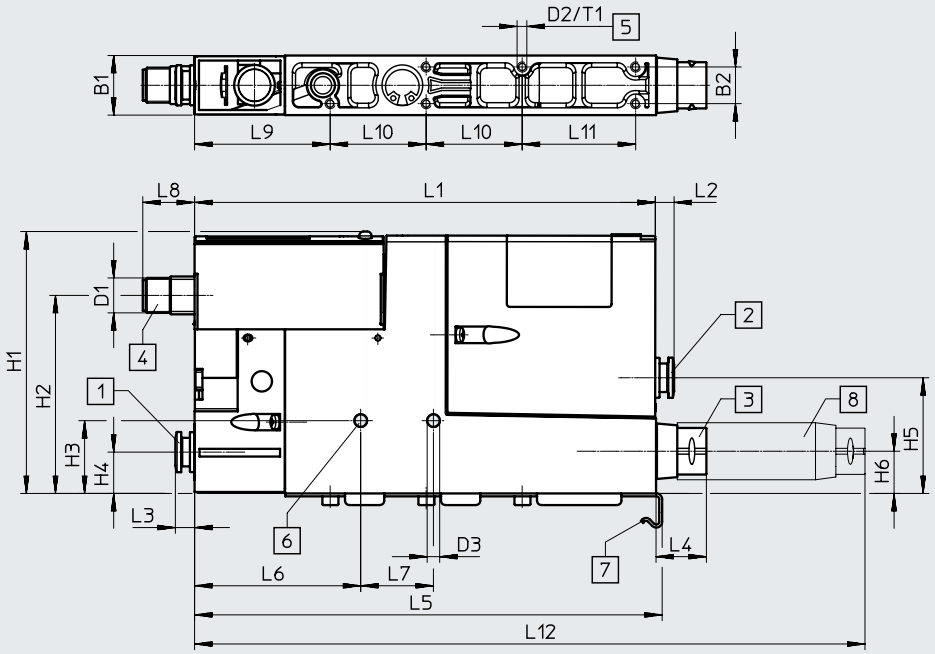
Minimum inside diameter [mm] of the connection tubes for connections with G female thread

Type	OVEM-07-...-B-GN/GO		OVEM-10-...-B-GN/GO	
Tube length	< 0.5 m	< 2 m	< 0.5 m	< 2 m
Pneumatic port 1 (P)	1.5	2	2	3
Vacuum port (V)	3	4	4	5
Pneumatic port 3 (R)	3	4	4	5

Data sheet

Dimensions Download CAD data ➔ www.festo.com

OVEM-14/20-...-B



[1] Supply port (P)
[2] Vacuum port (V)
[3] Exhaust port (R)
[4] Electrical connection to fit NEBA-M12G5-U
[5] Mounting thread M3
Max. tightening torque 0.8 Nm
[6] Mounting hole
Max. tightening torque 2.5 Nm
[7] Mounting bracket only with OVEM-...-B-PL/PO
[8] Silencer extension (included in the scope of delivery for OVEM-20)

Type	Pneumatic connections			B1	B2	D1	D2	D3	H1	H2	H3	H4	H5	H6
	P	V	R											
OVEM-14/20-...-B-QS	QS-8	QS-8	QS-8	20.5	12.6	M12x1	M3	4.3	90	68	25	14.5	40	14.5
OVEM-14/20-...-B-QO			SD[2]											
OVEM-14/20-...-B-PL	(G1/4)[1]	QS-8	QS-8											
OVEM-14/20-...-B-PO			SD[2]											
OVEM-14/20-...-B-GN	G1/4	G1/4	G3/8											
OVEM-14/20-...-B-GO			SD[2]											

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	T1
OVEM-14/20-...-B-QS	158	6.5	6.5	12	–	57	25	18	46.5	33	39	–	5.5
OVEM-14/20-...-B-QO				17.3								~230	
OVEM-14/20-...-B-PL			–	12	160.5							–	
OVEM-14/20-...-B-PO				17.3								~230	
OVEM-14/20-...-B-GN		17.2	17.2	–	–							–	
OVEM-14/20-...-B-GO				17.3								~230	

1) Thread for mounting on the common supply manifold ➔ page 23
2) SD = Silencer

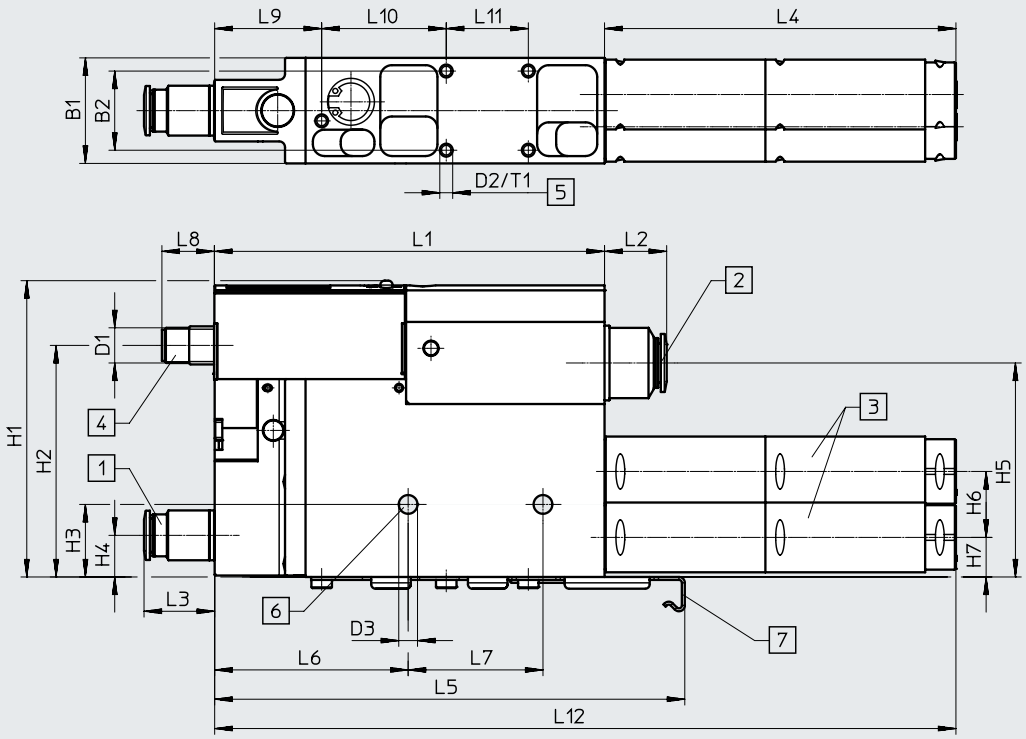
Minimum inside diameter [mm] of the connection tubes for connections with G female thread

Type	OVEM-14-...-B-GN/GO		OVEM-20-...-B-GN/GO	
Tube length	< 0.5 m	< 2 m	< 0.5 m	< 2 m
Pneumatic port 1 (P)	3	4	4	5
Vacuum port (V)	5.5	6	6	7
Pneumatic port 3 (R)	5.5	6	6	7

Data sheet

Dimensions Download CAD data ➔ www.festo.com

OVEM-20/30-...-C



[1] Supply port (P)
[2] Vacuum port (V)
[3] Exhaust port (R)
[4] Electrical connection to fit NEBA-M12G5-U
[5] Mounting thread M4
Max. tightening torque 0.8 Nm
[6] Mounting hole
Max. tightening torque 2.5 Nm
[7] Mounting bracket only with OVEM-...-C-PL/PO

Type	Pneumatic connections			B1	B2	D1	D2	D3	H1	H2	H3	H4	H5	H6	H7
	P	V	R					ø							
OVEM-20/30-...-C-QS	QS-10	QS-12 (QS-16)[2]	QS-12 (QS-16)[2]	36	27	M12x1	M4	6.4	101	79	25	~14.5	73	22.5	13
OVEM-20/30-...-C-QO			SD[3]												
OVEM-20/30-...-C-PL	(G1/4)[1]	QS-12 (QS-16)[2]	QS-12 (QS-16)[2]												
OVEM-20/30-...-C-PO			SD[3]												
OVEM-20/30-...-C-GN	G1/4	G1/2	G3/8												
OVEM-20/30-...-C-GO			SD[3]												

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	T1
OVEM-20/30-...-C-QS	133	21.2 (28.7)[2]	24	25.7 (31.7)[2]	–	66	46	~18	36.5	42.5	28	~253	8.5
OVEM-20/30-...-C-QO				120									
OVEM-20/30-...-C-PL				25.7 (31.7)[2]	160.5								
OVEM-20/30-...-C-PO				120									
OVEM-20/30-...-C-GN		–		–	–								
OVEM-20/30-...-C-GO				120									

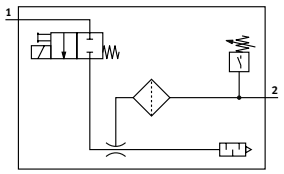
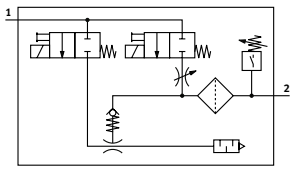
1) Thread for mounting on the common supply manifold ➔ page 23
2) Value in brackets applies to OVEM-30-L
3) SD = Silencer

Minimum inside diameter [mm] of the connection tubes for connections with G female thread

Type	OVEM-20-...-C-GN/GO		OVEM-30-...-C-GN/GO	
Tube length	< 0.5 m	< 2 m	< 0.5 m	< 2 m
Pneumatic port 1 (P)	4	5	6	7
Vacuum port (V)	6	7	7	11
Pneumatic port 3 (R)	6	7	9	11

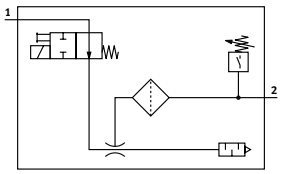
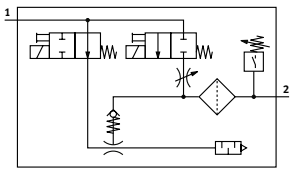
Data sheet

Ordering data and weights – OVEM-...-B

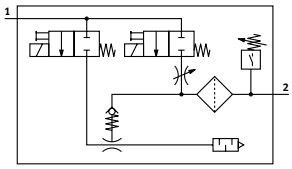
Circuit symbol	Description	Electrical switching output	Display	Nominal width of Laval nozzle [mm]	Weight [g]	Part no.	Type
NC – normally closed							
	P-V with QS fitting, R with open silencer	2x PNP	LCD	0.45	320	**538834**	**OVEM-05-H-B-QO-CN-N-2P**
				0.7	325	**538835**	**OVEM-07-H-B-QO-CN-N-2P**
				0.95		**538836**	**OVEM-10-H-B-QO-CN-N-2P**
				1.4	370	**539998**	**OVEM-14-H-B-QO-CN-N-2P**
	With ejector pulse, P-V with QS fitting, R with open silencer	2x PNP	LCD	0.45	325	**538831**	**OVEM-05-H-B-QO-CE-N-2P**
				0.7	330	**538832**	**OVEM-07-H-B-QO-CE-N-2P**
				0.95		**538833**	**OVEM-10-H-B-QO-CE-N-2P**
				1.4	380	**539997**	**OVEM-14-H-B-QO-CE-N-2P**
				2.0		**8023700**	**OVEM-20-H-B-QO-CE-N-2P**
		2x NPN	LCD	0.7	330	**540018**	**OVEM-07-H-B-QO-CE-N-2N**
				0.95		**540019**	**OVEM-10-H-B-QO-CE-N-2N**
				1.4	380	**540020**	**OVEM-14-H-B-QO-CE-N-2N**
		PNP	LED	0.45	315	**540021**	**OVEM-05-H-B-QO-CE-N-1P**
				0.7	320	**540022**	**OVEM-07-H-B-QO-CE-N-1P**
				0.95		**540023**	**OVEM-10-H-B-QO-CE-N-1P**
				1.4	371	**540024**	**OVEM-14-H-B-QO-CE-N-1P**
				2.0		**8023699**	**OVEM-20-H-B-QO-CE-N-1P**
			LCD	0.45	325	**8037697**	**OVEM-05-H-B-QO-CE-N-1PD**
				0.7	330	**8037698**	**OVEM-07-H-B-QO-CE-N-1PD**
				0.95		**8037699**	**OVEM-10-H-B-QO-CE-N-1PD**
				1.4	380	**8037700**	**OVEM-14-H-B-QO-CE-N-1PD**
		IO-Link, 2x PNP in SIO mode	LCD	0.45	325	**8037693**	**OVEM-05-H-B-QO-CE-N-LK**
				0.7	330	**8037694**	**OVEM-07-H-B-QO-CE-N-LK**
				0.95		**8037695**	**OVEM-10-H-B-QO-CE-N-LK**
				1.4	380	**8037696**	**OVEM-14-H-B-QO-CE-N-LK**
	With ejector pulse, P-V with female thread, R with open silencer	2x PNP	LCD	0.7	335	**540015**	**OVEM-07-H-B-GO-CE-N-2P**
				0.95		**540016**	**OVEM-10-H-B-GO-CE-N-2P**
				1.4	385	**540017**	**OVEM-14-H-B-GO-CE-N-2P**
		2x NPN	LCD	0.7	335	**540012**	**OVEM-07-H-B-GO-CE-N-2N**
				0.95		**540013**	**OVEM-10-H-B-GO-CE-N-2N**
				1.4	385	**540014**	**OVEM-14-H-B-GO-CE-N-2N**
		PNP	LED	0.45	300	**540025**	**OVEM-05-H-B-GO-CE-N-1P**
				0.7	325	**540026**	**OVEM-07-H-B-GO-CE-N-1P**
				0.95		**540027**	**OVEM-10-H-B-GO-CE-N-1P**
				1.4	375	**540028**	**OVEM-14-H-B-GO-CE-N-1P**
	With ejector pulse, prepared for common supply manifold, V with QS fitting, R with open silencer	2x PNP	LCD	2.0	410	**8023702**	**OVEM-20-H-B-PO-CE-N-2P**
		PNP	LED	2.0	400	**8023701**	**OVEM-20-H-B-PO-CE-N-1P**

Data sheet

Ordering data and weights – OVEM-...-B

Circuit symbol	Description	Electrical switching output	Display	Nominal width of Laval nozzle [mm]	Weight [g]	Part no.	Type
NO – normally open							
	P-V with QS fitting, R with open silencer	2x PNP	LCD	0.45	320	**538828**	**OVEM-05-H-B-QO-ON-N-2P**
				0.7	325	**538829**	**OVEM-07-H-B-QO-ON-N-2P**
				0.95		**538830**	**OVEM-10-H-B-QO-ON-N-2P**
				1.4	370	**539996**	**OVEM-14-H-B-QO-ON-N-2P**
	With ejector pulse, P-V with QS fitting, R with open silencer	2x PNP	LCD	0.45	325	**538825**	**OVEM-05-H-B-QO-OE-N-2P**
				0.7	330	**538826**	**OVEM-07-H-B-QO-OE-N-2P**
				0.95		**538827**	**OVEM-10-H-B-QO-OE-N-2P**
				1.4	380	**539995**	**OVEM-14-H-B-QO-OE-N-2P**
		2x NPN	LCD	0.7	330	**540009**	**OVEM-07-H-B-QO-OE-N-2N**
				0.95		**540010**	**OVEM-10-H-B-QO-OE-N-2N**
				1.4	380	**540011**	**OVEM-14-H-B-QO-OE-N-2N**
	With ejector pulse, P-V with female thread, R with open silencer	2x PNP	LCD	0.7	335	**540006**	**OVEM-07-H-B-GO-OE-N-2P**
				0.95		**540007**	**OVEM-10-H-B-GO-OE-N-2P**
				1.4	385	**540008**	**OVEM-14-H-B-GO-OE-N-2P**
		2x NPN	LCD	0.7	335	**540003**	**OVEM-07-H-B-GO-OE-N-2N**
				0.95		**540004**	**OVEM-10-H-B-GO-OE-N-2N**
				1.4	385	**540005**	**OVEM-14-H-B-GO-OE-N-2N**

Ordering data and weights – OVEM-...-C

Circuit symbol	Description	Electrical switching output	Display	Nominal width of Laval nozzle [mm]	Weight [g]	Part no.	Type
NC – normally closed							
	With ejector pulse, P-V with QS fitting, R with open silencer	2x PNP	LCD	2.0	825	**8070092**	**OVEM-20-H-C-QO-CE-N-2P**
				3.0		**8070094**	**OVEM-30-H-C-QO-CE-N-2P**
		PNP	LED	2.0	815	**8070091**	**OVEM-20-H-C-QO-CE-N-1P**
				3.0		**8070093**	**OVEM-30-H-C-QO-CE-N-1P**
			LCD	2.0	825	**8070095**	**OVEM-20-H-C-QO-CE-N-1PD**
				3.0		**8070097**	**OVEM-30-H-C-QO-CE-N-1PD**
		IO-Link, 2x PNP in SIO mode	LCD	2.0	825	**8070096**	**OVEM-20-H-C-QO-CE-N-LK**
				3.0		**8070098**	**OVEM-30-H-C-QO-CE-N-LK**

Ordering data – Modular product system

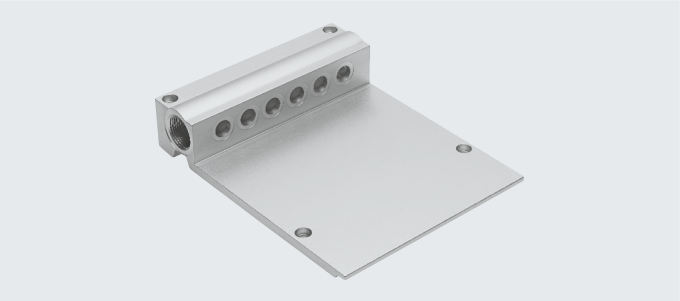
Ordering table

Type	OVEM	Conditions	Code	Enter code
Module no.	**539074**			
Vacuum generator	Vacuum generator with solenoid valve for vacuum on/off and manual override		**OVEM**	OVEM
Nominal width of Laval nozzle [mm]	0.45		**-05**	
	0.7		**-07**	
	0.95		**-10**	
	1.4		**-14**	
	2.0		**-20**	
	3.0		**-30**	
Ejector characteristic	High vacuum		**-H**	
	High suction rate	[1]	**-L**	
Housing size/width [mm]	20	[2]	**-B**	
	36	[3]	**-C**	
Pneumatic connections	All connections with QS fittings		**-QS**	
	Supply/vacuum port with QS fittings, exhaust port with open silencer		**-QO**	
	All connections with G female thread		**-GN**	
	Supply / vacuum port with G female thread, exhaust port with open silencer		**-GO**	
	Prepared for supply manifold, vacuum port and exhaust port with QS fittings		**-PL**	
	Prepared for supply manifold, vacuum port with QS fittings, exhaust port with open silencer		**-PO**	
Normal position of the vacuum generator	NO, normally open (vacuum generation)		**-ON**	
	NO, normally open (vacuum generation) with ejector pulse		**-OE**	
	N/O, normally open (vacuum generation) with power ejector pulse	[4]	**-OPE**	
	NC, normally closed (no vacuum generation)		**-CN**	
	NC, normally closed (no vacuum generation) with ejector pulse		**-CE**	
	N/C, normally closed (no vacuum generation) with power ejector pulse	[4]	**-CPE**	
Electrical connection	M12 plug (5-pin)		**-N**	-N
Vacuum sensor, (standard scale in bar)	Without vacuum sensor			
	1 switching output PNP		**-1P**	
	1 switching output PNP and LCD display	[5]	**-1PD**	
	1 switching output NPN		**-1N**	
	2 switching outputs PNP		**-2P**	
	1 switching output PNP, 1 analogue output 0 ... 10 V		**-PU**	
	1 switching output PNP, 1 analogue output 4 ... 20 mA		**-PI**	
	2 switching outputs NPN		**-2N**	
	IO-Link	[5]	**-LK**	
Alternative vacuum display	None			
	inHg	[6]	**-H**	

[1] L Not with Laval nozzle nominal width 20 in combination with housing size/width B.
[2] B Not with Laval nozzle nominal width 30.
[3] C Not with Laval nozzle nominal width 05, 07, 10, 14.
[4] OPE, CPE Not with housing size/width B.
[5] 1PD, LK Not with normal position of the vacuum generator ON, CN.
[6] H Only with vacuum sensor 2P, PU, PI, 2N, LK.

Accessories

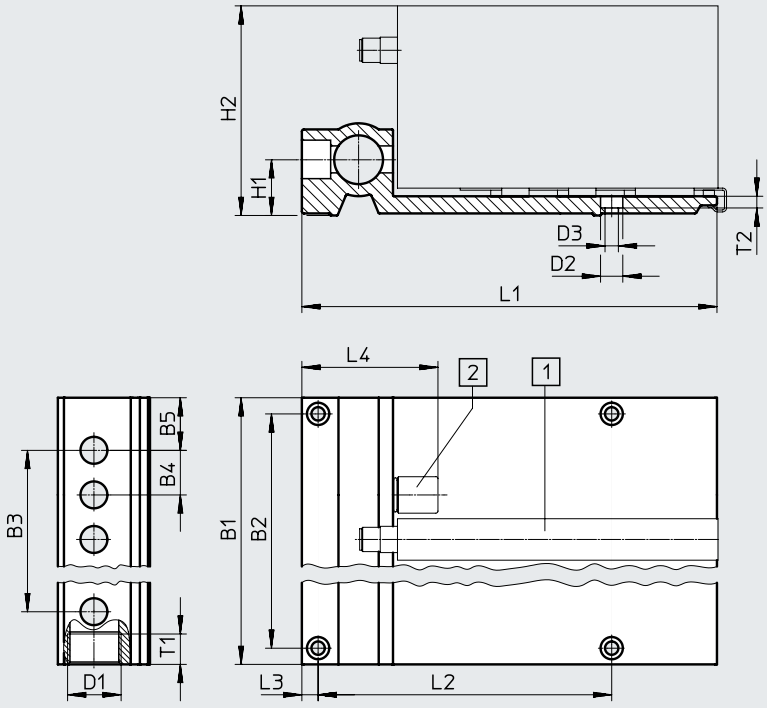
Common supply manifold OABM-P
For vacuum generator
OVEM-...-PL/PO



General technical data	
Pneumatic port 1	G3/4
Type of mounting	With through-hole

Materials	
Sub-base	Wrought aluminium alloy
Note on materials	RoHS-compliant

Dimensions Download CAD data ➔ www.festo.com



[1] Vacuum generator
[2] Blanking plug

Type	Number of device positions	B1	B2	B3	B4	B5	D1	D2 ø	D3 ø	H1	H2	L1	L2	L3	L4	T1	T2
For OVEM-...-B-PL/PO																	
OABM-P-4	4	118	102	66	22	26	G3/4	11	6.6	28	103.5	205	145	8	67	15	5.8
OABM-P-6	6	162	146	110													
OABM-P-8	8	206	190	154													
For OVEM-...-C-PL/PO																	
OABM-P-G1-36-2	2	118	102	38	38	26	G3/4	11	6.6	28	103.5	205	145	8	67	15	5.8
OABM-P-G1-36-4	4	194	178	114													

Accessories

Tubing inside diameter d_i as a function of total air consumption q_{nN}																	
Total air consumption [l/min]																	
50	75	154	175	225	310	400	480	500	750	890	1000	1190	1340	1850	2240	2300	2900
Tubing inside diameter[1] [mm]																	
≥ 2.5	≥ 2.9	≥ 3.8	≥ 4	≥ 4.4	≥ 5	≥ 5.5	≥ 5.9	≥ 6	≥ 7	≥ 7.5	≥ 8	≥ 8.4	≥ 8.8	≥ 10	≥ 10.8	≥ 11	≥ 12
Recommended tubing														Data sheets → Internet: pun-h, pan			
PUN-H-4	PUN-H-6			PUN-H-8			PUN-H-10			PUN-H-12		PUN-H-14		PUN-H-16			PAN-16

1) With a tubing length of 3 m.

Note

The total air consumption of the fully equipped common supply manifold can be determined by adding the individual consumption of each generator used. Note that, in the case of vacuum generators with ejector pulse, the individually set values for the ejector pulse (duration and intensity) can result in much higher air consumption.

Ordering data and weight

	Number of device positions	CRC[1]	Weight [g]	Part no.	Type
For OVEM-...-B-PL/PO	4	2	767	**549456**	**OABM-P-4**
	6	2	1045	**549457**	**OABM-P-6**
	8	2	1330	**549458**	**OABM-P-8**
For OVEM-...-C-PL/PO	2	2	806	**8100283**	**OABM-P-G1-36-2**
	4	2	1327	**8100284**	**OABM-P-G1-36-4**

1) Corrosion resistance class CRC 2 to Festo standard FN 940070
Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Accessories

Blanking plug OASC-G1-P
For common supply manifold OABM-P

Max. tightening torque: 10 Nm

General technical data	
Type of mounting	Screw-in

Materials	
Hollow bolt	Wrought aluminium alloy
Cap nut	Steel
Seals	NBR, steel
Note on materials	RoHS-compliant

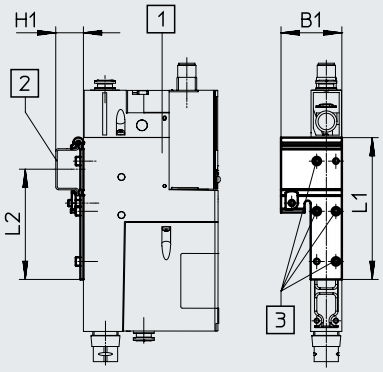
Ordering data

	CRC[1]	Weight [g]	Part no.	Type
For common supply manifold OABM-P	2	53	**549460**	**OASC-G1-P**

1) Corrosion resistance class CRC 2 to Festo standard FN 940070
Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

H-rail mounting
OABM-H
For vacuum generator OVEM-...-B

Max. tightening torque for H-rail mounting: 0.8 Nm



[1] Vacuum generator
[2] H-rail TH-35-15
[3] Screws M3x6 (enclosed)

Materials	
H-rail mounting	Galvanised steel
Note on materials	RoHS-compliant

Dimensions and ordering data

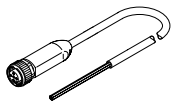
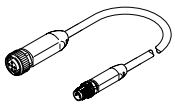
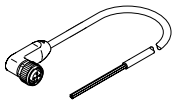
	Dimensions [mm]				CRC[1]	Weight [g]	Part no.	Type
	B1	H1	L1	L2				
For vacuum generator OVEM-...-B	40	18	93	72.5	1	52	**549461**	**OABM-H**

1) Corrosion resistance class CRC 1 to Festo standard FN 940070
Low corrosion stress. Dry indoor application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Accessories

Ordering data – Connecting cable NEBA-M12

Data sheets → Internet: neba

	Electrical connection		Cable length [m]	Part no.	Type
	Straight socket, M12x1, 5-pin	Open end, 5-wire	2.5	**8078242**	**NEBA-M12G5-U-2.5-N-LE5**
			5	**8078243**	**NEBA-M12G5-U-5-N-LE5**
			10	**8078244**	**NEBA-M12G5-U-10-N-LE5**
	Straight socket, M12x1, 5-pin	Straight plug, M8x1, 4-pin, rotatable thread	2.5	**8078221**	**NEBA-...** [1]
	Angled socket, M12x1, 5-pin	Open end, 5-wire	2.5	**8078251**	**NEBA-M12W5-U-2.5-N-LE5**
			5	**8078252**	**NEBA-M12W5-U-5-N-LE5**

1) Modular system.

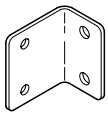
Ordering data – Silencer extension UOMS

Data sheets → Internet: uoms

Description		Design	Type of mounting	Part no.	Type
	For OVEM-...-B	Open silencer	Latching	**538436**	**UOMS-1/4**
	For OVEM-...-C	Open silencer	Latching	**538437**	**UOMS-3/8**

Ordering data – Mounting bracket HRM

Data sheets → Internet: hrm

Description		Material	Part no.	Type
	For OVEM-...-B	Galvanised steel	**9769**	**HRM-1**