



Key features

Application

Controllers



Basic functions

The CODESYS controllers offer the following basic functions:

- Programming with CODESYS to IEC 61131-3
- Communication via Ethernet (Modbus/TCP, EasyIP, TCP/IP)
- Process visualisation using operator unit CDPX or OPC server

Bus connection

The CODESYS controllers are remote controllers that can be connected to a higher-order PLC via the fieldbus nodes of the CPX terminal or via Ethernet, for example:

- PROFINET
- EtherNet/IP
- EtherCAT[®]
- PROFIBUS
- DeviceNet[®]

The CODESYS controllers are modern control systems for CPX terminals that enable programming with CODESYS to IEC 61131-3.

• Communication via fieldbus in

combination with a fieldbus

• Diagnostics and quick commis-

sioning of CPX modules via

• Remote controller on the field-

Remote controller on Ethernet

handheld CPX-FMT

Operating modes

Stand-alone

bus

node in the CPX terminal

Programming in a global language

CODESYS provided by Festo offers a convenient user interface with the following functions:

- Integrated module libraries
- Library Manager for integrating further libraries
- Visualisation editor

CPX-CEC-C1 offers

- All basic functions
- CANopen master for controlling up to 127 CANopen stations. Electric axes can be controlled in point-to-point mode

- Simulation mode
- Integrated project documentation
- Debugging functions for fault finding
- Configuration and parameterisation of the controller using the control configuration

CPX-CEC offers

- All basic functions
- RS232 interface for operating external devices

📲 - Note

When using third-party devices, data communication must be programmed by the user.

System expansion

CANopen connects CPX-CEC with valve terminals and electric drive controllers from Festo:

- CPX, CPV
- CMMP-AS, CMMS-ST, etc.
- AS-Interface gateway
- Ethernet connects CPX-CEC with additional controllers and operator units from Festo: • CDPX
- Camera SBO...-Q

Key features

Advantages for users

Increased performance

Improved cycle times – more connectable actuators.

The CPX terminal ensures compatibility with virtually all control systems on the market.

Simple, yet efficient decentralised structures

The modular I/O system with up to 512 I/Os and CAN master functionality (CPX-CEC) offers complete flexibility, whether for open- and closedloop control, stand-alone for economical automation (e.g. of manual work stations) or remote control with preprocessing.

The extensive CODESYS function

library provides diagnostics and

condition monitoring options.

Reduced costs

As an intelligent remote I/O terminal to IP65/IP67, it reduces installation costs for standardised preprocessing directly at the machine.

The only one in the world to IP65

The fully integrated automation platform for standard, proportional and servo-pneumatic, sensor and motion control to IP65.

Embedded controller

CPX-CEC is ideally adapted to CPX and motion applications with up to 31 axes.

And commissioning is really easy.

Classification of CPX-CEC in the portfolio for multi-axis controllers for electric drive technology

CPX-CEC as part of the world of electric drive technology



Datasheet

- Industrial Ethernet
- TCP/IP
- EasyIP
- Web interface
- Email
- Data transfer

The CODESYS controller is a modern control system for CPX terminals that enables programming with CODESYS to IEC 61131-3. The power supply to and communication with other modules takes place via the interlinking block. In addition to network connections, LEDs are also provided for the bus status, operating status of the PLC and CPX peripherals information, as are switching elements and a diagnostic interface for CPX-FMT.



Application Bus connection Communication protocols Operating modes The CPX-CEC is a remote controller • Fieldbus via CPX bus node At the same time, it is possible to • Stand-alone • Modbus/TCP that can be connected to a highoperate the CPX-CEC as a compact • Remote controller, fieldbus er-order PLC via the bus nodes of stand-alone controller directly on EasyIP • Remote controller, Ethernet the CPX terminal or via Ethernet. the machine. Setting options The CPX-CEC has the following in-· For the CPX-FMT The operating mode and fieldbus The integrated web server offers a terfaces for monitoring, program-• Ethernet interface for IT appliprotocol are set using the DIL convenient means of querying ming and commissioning: switch on the CPX-CEC. data saved in the CPX-CEC. cations Remote diagnostics Characteristics • Easy actuation of valve terminal · Activation of decentralised in- Connection to all fieldbuses as • Early warnings and visualisation configurations with MPA, VTSA

- Diagnostics with flexible monitoring options for pressure, flow rate, cylinder operating time, air consumption
- stallation systems on the basis of CPI control of applications in proportional pneumatics
- AS-Interface control via gateway
- a remote controller and for pre-processing
- Control of electric actuators as individual axes via CANopen (CPX-CEC-C1/-M1)
- options
- Servo-pneumatic applications

Datasheet

General technical data CODESYS Level 2 Protocol EasyIP Modbus TCP TCP/IP Processing time Approx. 200 μ s/1 k instructions CODESYS provided by Festo Programming software To IEC 61131-3 Programming language Sequential function chart (SFC) Instruction list (IL) Function chart (FCH), additional continuous function chart (CFC) Ladder diagram (LD) Structured text (ST) Programming German, English Operating language Support for file handling Yes Diagnostics memory Device-specific diagnostics Channel and module-oriented diagnostics Undervoltage/short circuit of modules LED indicators Bus-specific TP: Link/traffic Product-specific RUN: PLC status STOP: PLC status ERR: PLC runtime error PS: Electronics supply, sensor supply PL: Load supply SF: System fault M: Modify/forcing active IP address setting DHCP Via CODESYS Via MMI Function elements CPX diagnostic status, copy CPX diagnostic trace, read CPX module diagnostics, and more Dimensions (including interlinking block) W x L x H 50 x 107 x 55 [mm]

Materials

Housing	Reinforced PA
	PC
Note on materials	RoHS-compliant

Operating and environmental conditions

Ambient temperature	[°C]	-5 +50
Storage temperature	[°C]	-20 +70
Relative humidity	[%]	95, non-condensing
Corrosion resistance class CRC ¹⁾		2

1) More information www.festo.com/x/topic/crc

Electrical data

	•		
Nominal operating voltage		[V DC]	24
Load voltage Nominal operating voltage		[V DC]	24
	With pneumatics type VTSA	[V DC]	21.6 26.4
	With pneumatics type MPA	[V DC]	18 30
	Without pneumatics	[V DC]	18 30
Power failure buffering		[ms]	10
Intrinsic current consumption at nominal operating voltage [m		[mA]	Typically 85
Degree of protection to EN 60529			IP65, IP67

Datasheet

Technical data					
Туре			CPX-CEC	CPX-CEC-C1	
Additional functions			Motion functions for electric drives	Diagnostic functions	
				RS232 communication function	
CPU data	Flash	[MB]	32	32	
	RAM	[MB]	32	32	
	Processor	[MHz]	400	400	
Control interface			CAN bus	-	
Parameterisation			CODESYS V2.3	CODESYS V2.3	
Configuration support			CODESYS V2.3	CODESYS V2.3	
Program memory, user program		[MB]	4	4	
Flags			CODESYS variable concept		
	Remanent data	[kB]	30	30	
	Global data memory	[MB]	8	8	
Control elements			DIL switch for CAN termination	-	
			Rotary switch for RUN/STOP	Rotary switch for RUN/STOP	
Total number of axes			31	127	
Ethernet No. of			1		
	Connection technology		RJ45 socket, 8-pin		
	Data transmission speed	[Mbps]	10/100		
	Supported protocols		TCP/IP, EasyIP, Modbus TCP		
Fieldbus interface	No. of		1		
	Connection technology		Sub-D plug, 9-pin	Sub-D socket, 9-pin	
	Data transmission speed, can be	[kbps]	125, 250, 500, 800, 1000	9.6 230.4	
	set via software				
	Supported protocols		CAN bus	RS232 interface	
	Galvanic isolation		Yes	Yes	

Datasheet

Connection and display elements CPX-CEC-C1



- [1] CPX-FMT connection
- [2] DIL switch
- [3] Fieldbus interface (Sub-D plug, 9-pin)
- [4] Status LEDs, bus-specific and product-specific
- [5] RUN/STOP rotary switch
- [6] Ethernet interface (RJ45 socket, 8-pin)

Pin assignment – CPX-CEC-C1

	Pin	Signal	Meaning		
Fieldbus interface, Sub-D plug					
	1	n.c.	Not connected		
1 + + + + + / 5	2	CAN_L	CAN low		
8 1 1 1 9	3	CAN_GND	CAN Ground		
	4	n.c.	Not connected		
	5	CAN_SHLD	Connection to functional earth FE		
	6	CAN_GND	CAN Ground (optional) 1)		
	7	CAN_H	CAN High		
	8	n.c.	Not connected		
	9	n.c.	Not connected		
	Housing	Shielding	Plug housing must be connected to FE		
Ethernet interface, RJ45 plug					
	1	TD+	Transmitted data+		
	2	TD-	Transmitted data-		
	3	RD+	Received data+		
	4	n.c.	Not connected		
	5	n.c.	Not connected		
	6	RD-	Received data-		
	7	n.c.	Not connected		
	8	n.c.	Not connected		
	Housing	Shielding	Shielding		

1) If a servo drive is connected to an external power supply, CAN Ground (optional), pin 6, cannot be used on the CPX-CEC-C1/-M1.

Datasheet

Connection and display elements CPX-CEC



- [1] CPX-FMT connection
- [2] DIL switch[3] RS232 interface
- (Sub-D socket, 9-pin)[4] Status LEDs, bus-specific and
- product-specific
- [5] RUN/STOP rotary switch
- [6] Ethernet interface (RJ45 socket, 8-pin)

Pin assignment – CPX-CEC

	Pin	Signal	Meaning		
RS 232 interface, Sub-D socket					
	1	n.c.	Not connected		
	2	RxD	Received data		
9(000)6	3	TxD	Transmitted data		
	4	n.c.	Not connected		
	5	GND	Data reference potential		
	6	n.c.	Not connected		
	7	n.c.	Not connected		
	8	n.c.	Not connected		
	9	n.c.	Not connected		
	Shield-	Shielding	Connection to functional earth		
	ing				
Ethernet interface, RJ45 plug					
	1	TD+	Transmitted data+		
	2	TD-	Transmitted data-		
	3	RD+	Received data+		
	4	n.c.	Not connected		
	5	n.c.	Not connected		
	6	RD-	Received data-		
	7	n.c.	Not connected		
	8	n.c.	Not connected		
	Housing	Shielding	Shielding		

Accessories

Ordering data						
Designation					Part no.	Туре
Control block						
	Motion functions for electric drives					CPX-CEC-C1
	RS232 communication function	567346	CPX-CEC			
Fieldbus interface						
	Sub-D plug, 9-pin, for CANopen					FBS-SUB-9-BU-2x5POL-B
	Micro style bus connection, 2xM12 for DeviceNet/CANopen					FBA-2-M12-5POL
SP B	Socket for micro style connection, M12					NECB-M12G5-C2
I PB	Plug for micro style connection, M12				8162296	NECB-S-M12G5-C2
Contraction of the second seco	Open style bus connection for 5-pin terminal strip for DeviceNet/CANopen					FBA-1-SL-5POL
A STATES	Terminal strip for open style connection, 5-pin				525635	FBSD-KL-2x5POL
Ethernet interface						
	RJ45 plug	Degree of protection IP 65, IP67		534494	FBS-RJ45-8-GS	
	Cover for RJ45 connection Degree of protection IP 65, IP67			534496	AK-Rj45	
	Straight plug, RJ45, 8-pin	Straight plug,	Degree of pro-	1 m	8040451	NEBC-D12G4-ES-1-S-R3G4-ET
AND A DE		M12x1, 4-pin,	tection IP20	3 m	8040452	NEBC-D12G4-ES-3-S-R3G4-ET
and and the	D-coded 5 m				8040453	NEBC-D12G4-ES-5-S-R3G4-ET
	10 m				8040454	NEBC-D12G4-ES-10-S-R3G4-ET
	Straight plug, RJ45, 8-pin	Straight plug, RJ45, 8-pin	Degree of pro- tection IP20	1 m	8040455	NEBC-R3G4-ES-1-S-R3G4-ET

Accessories

Ordering data						
Designation		Part no.	Туре			
Covers and attachment	ts					
	Inspection cover, transparent, for Sub-D connection		533334	AK-SUB-9/15-B		
	Inscription label holder for connection block			CPX-ST-1		
	Manual for control block CPV-CEC	Corman	560121	PRE-CRY-CEC-DE		
		German	569121			
		Englisn	569122	P.BE-UPX-UEU-EN		