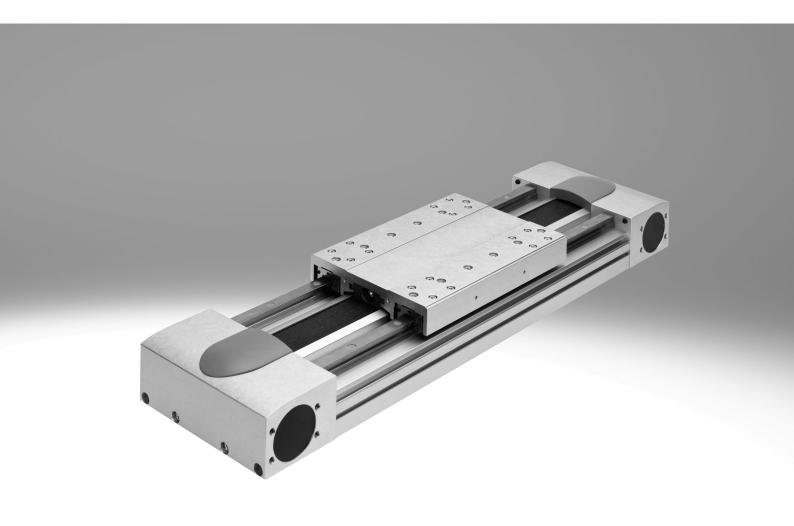
Toothed belt axes EGC-HD-TB, with heavy-duty guide

FESTO



Selection aid

Overview of toothed belt and spindle axes

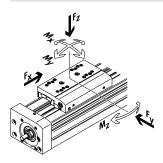
Toothed belt axes

- Speeds of up to 10 m/s
- Acceleration of up to 50 m/s^2
- Repetition accuracy of up to ±0.08 mm
- Strokes of up to 8500 mm (longer strokes on request)
- Flexible motor mountings

Spindle axes

- Speeds of up to 2 m/s
- Acceleration of up to 20 m/s^2
- Repetition accuracy of up to ±0.003 mm
- Strokes of up to 3000 mm





oothed belt axes						
ype	F _x [N]	v [m/s]	Mx [Nm]	My [Nm]	Mz [Nm]	Characteristics
leavy-duty recirculating ball bea	aring guide					
EGC-HD-TB						
	450 1000 1800	3 5 5	140 300 900	275 500 1450	275 500 1450	 Flat drive unit with rigid, closed profile Precision DUO guide rail with high load capacity Ideal as a base axis for linear gantries and cantilever axes
ecirculating ball bearing guide						
EGC-TB-KF						
	50 100 350 800 2500	3 5 5 5 5	3.5 16 36 144 529	10 132 228 680 1820	10 132 228 680 1820	Rigid, closed profile Precision guide rail with high load capacity Small drive pinions reduce required driving torque Space-saving position sensing
ELGA-TB-KF						
	350 800 1300 2000	5 5 5 5	16 36 104 167	132 228 680 1150	132 228 680 1150	 Internal guide and toothed belt Precision guide rail with high load capacity Guide and toothed belt protected by cover strip High feed forces
ELGA-TB-KF-F1						
	260 600 1000	5 5 5	16 36 104	132 228 680	132 228 680	Suitable for use in the food zone "Clean look": smooth, easy-to-clean surfaces Internal guide and toothed belt Precision guide rail with high load capacity Guide and toothed belt protected by cover strip
ELGC-TB-KF						
	75 120 250	1.2 1.5 1.5	5.5 29.1 59.8	4.7 31.8 56.2	4.7 31.8 56.2	 Internal guide and toothed belt Precision guide rail with high load capacity Guide and toothed belt protected by cover strip
ELGR-TB						•
	50 100 350	3 3 3	2.5 5 15	20 40 124	20 40 124	Cost-optimised rod guide Ready-to-install unit Linear ball bearings with high load capacity for dynamic operation

Selection aid

Overview of toothed belt and spindle axes

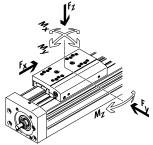
Toothed belt axes

- Speeds of up to 10 m/s
- ullet Acceleration of up to 50 m/s 2
- Repetition accuracy of up to ±0.08 mm
- Strokes of up to 8500 mm (longer strokes on request)
- Flexible motor mountings

Spindle axes

- Speeds of up to 2 m/s
- Acceleration of up to 20 m/s^2
- Repetition accuracy of up to ±0.003 mm
- Strokes of up to 3000 mm





oothed belt axes						
ype	F _x [N]	v [m/s]	Mx [Nm]	My [Nm]	Mz [Nm]	Characteristics
oller bearing guide						
ELGA-TB-RF						
	350 800	10 10	11 30	40 180	40 180	Heavy-duty roller bearing guide Guide and toothed belt protected by cover strip
	1300	10	100	640	640	Speeds of up to 10 m/s Lower weight than axes with guide rails
ELGA-TB-RF-F1						
	260 600	10 10	8.8	32 144	32 144	Suitable for use in the food zone "Clean look": smooth, easy-to-clean surfaces
	1000	10	80	512	512	Heavy-duty roller bearing guide Guide and toothed belt protected by cover strip
						Lower weight than axes with guide rails
ain-bearing guide						
ELGA-TB-G						
	350 800	5	5 10	30 60	10 20	Guide and toothed belt protected by cover strip For simple handling tasks
	1300	5	120	120	40	As a drive component for external guides Insensitive to harsh ambient conditions
ELGR-TB-GF						
	50 100 350	1 1 1	1 2.5 1	10 20 40	10 20 40	Cost-optimised rod guide Ready-to-install unit Heavy-duty plain bearings for use in harsh ambient conditions

Selection aid

Overview of toothed belt and spindle axes

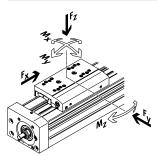
Toothed belt axes

- Speeds of up to 10 m/s
- Acceleration of up to 50 m/s^2
- Repetition accuracy of up to ±0.08 mm
- Strokes of up to 8500 mm (longer strokes on request)
- Flexible motor mountings

Spindle axes

- Speeds of up to 2 m/s
- Acceleration of up to 20 m/s^2
- Repetition accuracy of up to ±0.003 mm
- Strokes of up to 3000 mm





indle axes						
oe .	F _x	V	Mx	My	Mz	Characteristics
	[N]	[m/s]	[Nm]	[Nm]	[Nm]	
avy-duty recirculating ball	bearing guide					
EGC-HD-BS						
	400	0.5	140	275	275	Flat drive unit with rigid, closed profile
	650	1.0	300	500	500	Precision DUO guide rail with high load capacity
	1500	1.5	900	1450	1450	Ideal as a base axis for linear gantries and cantilever axes
circulating ball bearing gui	de					
EGC-BS-KF						
<i>S</i>	400	0.5	16	132	132	Rigid, closed profile
	650	1.0	36	228	228	Precision guide rail with high load capacity
	1500	1.5	144	680	680	For the highest requirements in terms of feed force and accuracy
	3000	2.0	529	1820	1820	Space-saving position sensing
ELGA-BS-KF						
	650	0.5	16	132	132	Internal guide and ball screw drive
	1600	1.0	36	228	228	Precision guide rail with high load capacity
	3400	1.5	104	680	680	For the highest requirements in terms of feed force and accuracy
	6400	2.0	167	1150	1150	Guide and ball screw protected by cover strip
						Space-saving position sensing
ELGC-BS-KF						
2200 20 111	40	0.6	1.3	1.1	1.1	Internal guide and ball screw drive
	100	0.6	5.5	4.7	4.7	Guide and ball screw protected by cover strip
	200	0.8	29.1	31.8	31.8	Space-saving position sensing
	350	1.0	59.8	56.2	56.2	
EGSK	[7	0.22	12	27	27	• Chindle avec with maximum precision, compactness and visidities
	57	0.33	13	3.7	3.7 9.2	Spindle axes with maximum precision, compactness and rigidity Presignalising half beginn gride and half except drive without cored half.
	133	1.10	28.7	9.2		Recirculating ball bearing guide and ball screw drive without caged ball bearings
	184	0.83	60	20.4	20.4	bearings Standard designs in stock
	239 392	1.10	79.5 231	77.3	77.3	- Standard designs in stock
0.0	392	1.48	231	//.3	//.3	

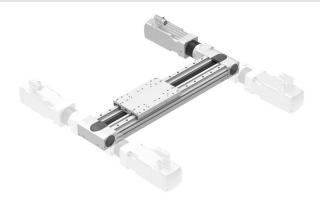
Key features

At a glance

- New heavy-duty design for:
 - Maximum loads and torques
 - High feed forces and speeds
 - Long service life
- Precision DUO guide rail with high load capacity
- Ideal as a basic axis for linear gantries and cantilever axes
- Space-saving position sensing with proximity switch in the profile slot is possible
- Toothed belt material can be selected from:
 - Chloroprene rubber for long service life
 - Coated PU with steel reinforcement cords for long service life and resistance to certain cooling to certain cooling lubricants
- Wide range of options for mounting on drives
- In addition to the technical data, the toothed belt axis impresses with its excellent price/performance ratio

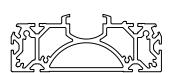
Flexible motor mounting

The motor position can be freely selected on 4 sides and can be changed at any time.

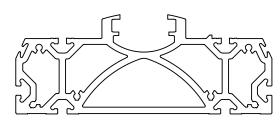


Flat unit with rigid, closed profile

EGC-HD-125 EGC-HD-160 EGC-HD-220







Characteristic values of the axes

The specifications shown in the table are maximum values.

The precise values for each of the variants can be found in the relevant data sheet in the catalogue.

Design	Size	Working stroke	Speed	Repetition	Feed force	Guide ch	Guide characteristics Forces and torques			
				accuracy		Forces a				
						Fy	Fz	Mx	My	Mz
		[mm]	[m/s]	[mm]	[N]	[N]	[N]	[Nm]	[Nm]	[Nm]
Recirculating ball bearing guid	le									
\Diamond	125	50 3000	3	±0.08	450	3650	3650	140	275	275
	160	50 5000	5	±0.08	1000	5600	5600	300	500	500
	220	50 4750	5	±0.1	1800	13000	13000	900	1450	1450
			•					,		



Engineering software

Electric Motion Sizing

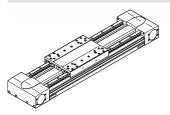
www.festo.com/x/electric-motion-sizing

Toothed belt axes EGC-HD-TB, with heavy-duty guide

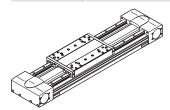
Key features

Slide variants

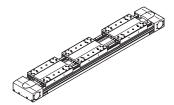
Standard slide



Standard slide, protected

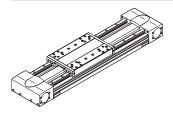


With additional slide



Guide options

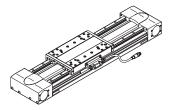
With central lubrication



- → Page 19
- The lubrication adapters enable the guide to be permanently lubricated using semi or fully automatic relubrication devices
- The adapters are suitable for oils and greases
- All lubrication connections must be connected

Displacement encoder





The position of the slide can be sensed directly when using the incremental displacement encoder. This means that all elasticities of the drivetrain can be detected and corrected by the motor controller.

Complete system comprising toothed belt axis, motor, motor controller and motor mounting kit

Toothed belt axis with recirculating ball bearing guide



Motor



Servo motor: EMMT-AS, EMME-AS

Stepper motor: EMMS-ST Gear unit: EMGA

Servo drives

→ Page 28



Servo drive: CMMT-AS Servo drive for extra-low voltage: CMMT-ST

Motor mounting kit



Axial kit



Kit comprising:

- Motor flange
- Coupling housing
- Coupling
- Screws



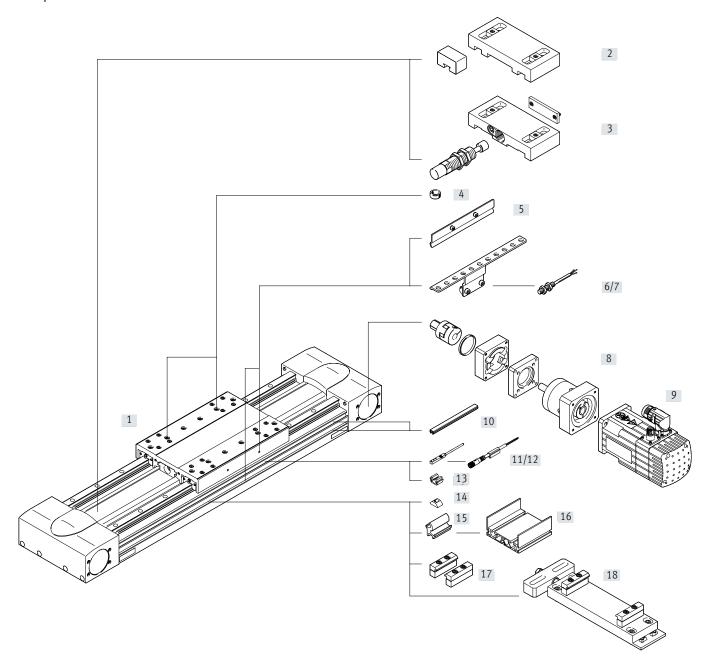
A range of specially adapted complete solutions is available for the toothed belt axis EGC and the motors.

Type codes

001	Series
EGC	Electric linear axis
002	Guide
HD	Heavy-duty guide
003	Size
125	125
160	160
220	220
004	Stroke range [mm]
	50 5000
005	Drive content
005	Drive system
ТВ	Toothed belt
006	Stroke reserve [mm]
•••	1999
007	Slide
GK	Standard slide
GP	Standard slide, protected
008	Additional slide left
	None
KL	Additional slide, standard, left
009	Additional slide, right
	None
KR	Additional slide standard, right
010	Toothed belt material
	Chloroprene rubber
PU2	Coated PU
011	Lubrication function
011	None
С	Lubrication adapter
012	Displacement encoder
***	None
M1 M2	With displacement encoder, incremental, resolution 2.5 µm With displacement encoder, incremental, resolution 10 µm
IVIZ	with displacement encoder, incremental, resolution 10 µm
013	Displacement encoder attachment position
г	None
F B	Front Rear
014	Profile mounting
M	1 - 50 pieces
	Slot cover, mounting slot
015	Stot cover, mounting stot
015	Without

016	Slot cover, sensor slot
	Without
S	1 - 50 pieces
017	Slot nut, mounting slot
	Without
Ү	1 99 pieces
018	Proximity switch, inductive, slot 8, PNP, N/O contact, cable 7.5 m
	None
Х	1 6 pieces
019	Proximity switch, inductive, slot 8, N/C contact, cable 7.5 m
Z	1 6 pieces
2	1 0 pieces
020	Emergency buffer with retaining bracket
	Without
A	1 2 pieces
021	Shock abcorbor with rataining bracket
021	Shock absorber with retaining bracket
	None
C	1 2 pieces
022	Proximity switch, inductive, M8, PNP, N/O contact, cable 2.5 m
	Without
0	1 99 pieces
023	Proximity switch, inductive, M8, PNP, N/C contact, cable 2.5 m
	None
Р	1 99 pieces
1	
024	Proximity switch, inductive, M8, PNP, N/O contact, M8 plug
	Without
W	1 99 pieces
025	Proximity switch, inductive, M8, PNP, N/C contact, M8 plug
	None
R	1 99 pieces
	1 m >> picces
026	Connecting cable 2.5 m, M8, 3-wire
	None
V	1 99 pieces
027	Cable clip
	None
10CL	10 pieces
20CL	20 pieces
30CL	30 pieces
40CL	40 pieces
50CL	50 pieces
60CL	60 pieces
70CL	70 pieces
80CL	80 pieces
90CL	90 pieces

Peripherals overview



Peripherals overview

	Type/order code	Description	→ Page/Internet
1]	Toothed belt axis	Electric drive	10
	EGC-HD-TB		
2]	Emergency buffer with retaining bracket A	For avoiding damage at the end stop in the event of a malfunction	35
3]	Shock absorber with retaining bracket C	For avoiding damage at the end stop in the event of a malfunction	35
4]	Centring pin/sleeve	For centring loads and attachments on the slide	35
	ZBS, ZBH	Included in the scope of delivery:	
		- For size 125: 2x ZBS-5, 2x ZBH-9	
		- For size 160, 220: 2x ZBH-9	
5]	Switch lug	For sensing the slide position	33
•	X, Z, O, P, W, R		
6]	Sensor bracket	Adapter for mounting the inductive proximity switches (round design) on the axis	34
0]	O, P, W, R	raupeor for modulating the medicare proximity strictions (locality design) on the data	
7]	Proximity switch, M8	Inductive proximity switch, round design	37
,]	O, P, W, R	The order code O, P, W, R includes 1 switch lug and max. 2 sensor brackets in the scope of delivery) '
8]	Axial kit	For axial motor mounting (comprising: coupling, coupling housing and motor flange)	28
oj	EAMM	Tot axiat motor mounting (comprising: coupling, coupling mousing and motor range)	20
9]	Motor	Motors specially matched to the axis, with gear unit, with or without brake	28
.9]	EMME, EMMS	Motors specially matched to the axis, with gear unit, with or without brake	20
101	Slot cover	. For week alies and in the section is alies	35
[10]	B, S	For protection against contamination	35
11		to do ative construits and the fact rates	26
11	Proximity switch, T-slot	Inductive proximity switch, for T-slot	36
1	X, Z	The order code X, Z includes 1 switch lug in the scope of delivery	
12]	Connecting cable	For proximity switch (order code W and R)	37
	V		
[13]	Clip	For mounting the proximity switch cable in the slot	35
	CL		
14]	Slot nut	For mounting attachments	35
	Υ		
[15]	Adapter kit	For mounting the support profile on the axis	36
	DHAM		
[16]	Support profile	For mounting and guiding an energy chain	36
	HMIA		
[17]	Profile mounting	For mounting the axis on the profile	31
-	M		
[18]	Adjusting kit	For mounting the axis on a vertical surface. Once mounted, the axis can be aligned horizontally	32
-,	EADC-E16	,,	

Toothed belt axes EGC-HD-TB, with heavy-duty guide

Data sheet



- **Ø** -

Size

125 ... 220

- |

Stroke length 50 ... 5000 mm



www.festo.com



General technical data	General technical data							
Size		125	160	220				
Design		Electromechanical axis with toothed b	elt					
Guide		Recirculating ball bearing guide						
Mounting position		Any	Any					
Working stroke	[mm]	50 3000	50 5000	50 4750				
Max. feed force F _x	[N]	450	1000	1800				
Max. no-load torque ¹⁾	[Nm]	1.1	2.1	4.1				
Max. no-load resistance to shifting ¹⁾	[N]	67.75	105.5	123.8				
Max. driving torque	[Nm]	7.2	20	59.58				
Max. speed								
EGC GK	[m/s]	3	5					
EGC GP	[m/s]	-	3					
Max. acceleration	[m/s ²]	40	50					
Repetition accuracy	[mm]	±0.08	·	±0.1				

¹⁾ At 0.2 m/s and toothed belt made of chloroprene rubber

Operating and environmental conditi	ions	
Ambient temperature	[°C]	-10 +60
Degree of protection		IP40
Duty cycle	[%]	100

Weight [g]						
Size	125	160	220			
Basic weight with 0 mm stroke ¹⁾	4720	9050	25510			
Additional weight per 10 mm stroke	73	107	210			
Slide						
EGC GK	1218	2571	6317			
EGCGK-C	1334	2813	6785			
EGC GP	-	2643	6417			
Additional slide						
EGC GK	1026	2022	5498			
EGCGK-C	1142	2264	5996			
EGC GP	-	2134	5598			

¹⁾ Incl. slide

Toothed belt				
Size		125	160	220
Pitch	[mm]	3	5	8
Width	[mm]	30.3	40.0	50.5
Effective diameter	[mm]	32.47	39.79	66.21
Feed constant	[mm/rev]	102	125	208

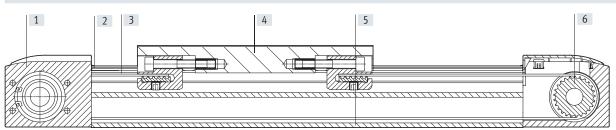
Mass moment of inertia				
Size		125	160	220
Jo	[kg cm ²]	4.639	14.49	108.99
J _H per metre stroke	[kg cm ² /m]	0.38	1.267	6.269
J _L per kg payload	[kg cm ² /kg]	2.635	3.96	10.96
J _W Additional slide	[kg cm ²]	3.3	11.734	80.66

The mass moment of inertia J_A of the entire axis is calculated as follows:

 $J_A = J_O + J_W + J_H x$ working stroke [m] + $J_L x$ m_{payload} [kg]

Materials

Sectional view



Axis			
[1]	Drive cover	Anodised wrought aluminium alloy	
[2]	Guide rail	Coated and corrosion-resistant steel	
[3] Toothed belt			
	EGC	Polychloroprene with glass cord and nylon coating	
	EGCPU2	Polyurethane with steel cord and nylon cover	
[4]	Slide	Anodised wrought aluminium alloy	
[5]	Profile	Anodised wrought aluminium alloy	
[6]	Toothed belt pulley	High-alloy stainless steel	
	Note on materials	RoHS-compliant	
		Contains paint-wetting impairment substances	

Technical data — Displacement encoder			Dimensions → page 25
Туре		EGCM1	EGCM2
Resolution	[µm]	2.5	10
Max. travel speed	[m/s]	4	4
with displacement encoder			
Encoder signal		5 V TTL; A/A, B/B; reference s	ignal (N/N) cyclically every 5 mm (zero pulse)
Signal output		Line driver, alternating, resis	tant to sustained short circuit
Electrical connection		8-pin plug, round design, M1	2
Cable length	[mm]	160	

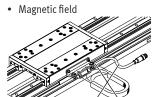
Operating and environmental conditions – Displacement encoder system					
Ambient temperature	[°C]	-10 +70			
Degree of protection		IP64			
CE marking (see declaration of conformity)		To EU EMC Directive ¹⁾			

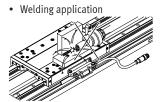
¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Application information

- 1) The displacement encoder contains paint-wetting impairment substances.
- The toothed belt axis with displacement encoder is not designed for the following application examples:

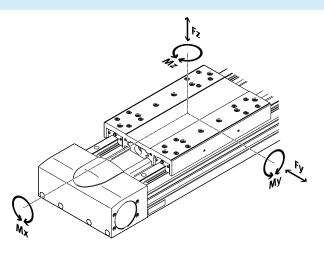




Characteristic load values

The indicated forces and torques refer to the slide surface. The point of application of force is the point where the centre of the guide and the longitudinal centre of the slide intersect.

These values must not be exceeded during dynamic operation. Special attention must be paid to the deceleration phase.



Max. permissible force	Max. permissible forces and torques for service life							
Size		125	160	220				
Service life	[km]	5000						
Fy _{max.}	[N]	3650	5600	13000				
Fz _{max} .	[N]	3650	5600	13000				
Mx _{max} .	[Nm]	140	300	900				
My _{max.}	[Nm]	275	500	1450				
Mz _{max} .	[Nm]	275	500	1450				



For a guide system to have a service life of 5000 km, the load comparison factor must have a value of $fv \le 1$, based on the maximum permissible forces and torques for a service life of 5000 km.

If the axis is subjected to two or more of the indicated forces and torques simultaneously, the following equation must be satisfied in addition to the indicated maximum loads:

Calculating the load comparison factor:

$$f_v = \frac{\left|F_{y1}\right|}{F_{y2}} + \frac{\left|F_{z1}\right|}{F_{z2}} + \frac{\left|M_{x1}\right|}{M_{x2}} + \frac{\left|M_{y1}\right|}{M_{y2}} + \frac{\left|M_{z1}\right|}{M_{z2}} \leq 1$$

 F_1/M_1 = dynamic value F_2/M_2 = maximum value

Calculating the service life

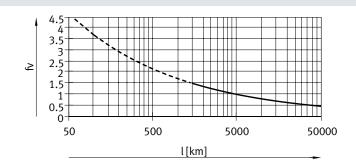
The service life of the guide depends on the load. To be able to make a statement as to the service life of the guide, the graph below plots the load comparison factor fv against the service life.

These values are only theoretical. You must consult your local Festo contact for a load comparison factor fv greater than 1.5.

Load comparison factor f_v as a function of service life

Example:

A user wants to move an X kg load. Using the formula (\rightarrow page 13) gives a value of 1.5 for the load comparison factor f_v . According to the graph, the guide would have a service life of approx. 1500 km. Reducing the acceleration reduces the Mz and My values. A load comparison factor f_v of 1 now gives a service life of 5000 km.



· 🖣 - Note

Engineering software Electric Motion Sizing www.festo.com/x/electric-motionsizing The engineering software can be used to calculate the guide workload for a service life of 5000 km.

 f_{ν} > 1.5 are only theoretical comparison values for the recirculating ball bearing guide.

Comparison of the characteristic load values for 5000 km with dynamic forces and torques of recirculating ball bearing guides

The characteristic load values of bearing guides are standardised to ISO and JIS using dynamic and static forces and torques. These forces and torques are based on an expected service life of the guide system of 100 km to ISO or 50 km to JIS. As the characteristic load values are dependent on the service life, the maximum permissible forces and torques for a 5000 km service life cannot be compared with the dynamic forces and torques of bearing guides to ISO/JIS.

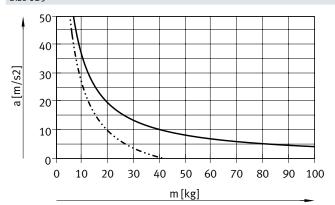
To make it easier to compare the guide capacity of linear axes EGC with bearing guides, the table below lists the theoretically permissible forces and torques for a calculated service life of 100 km. This corresponds to the dynamic forces and torques to ISO.

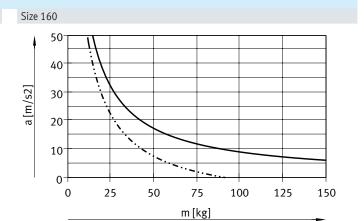
These 100 km values have been calculated mathematically and are only to be used for comparing with dynamic forces and torques to ISO. The drives must not be loaded with these characteristic values as this could damage the axes.

Max. permissible forces and torques for a theoretical service life of 100 km (from a guide perspective only)							
Size		125	160	220			
Fy _{max} .	[N]	13447	20631	47892			
Fz _{max} .	[N]	13447	20631	47892			
Mx _{max} .	[Nm]	516	1105	3316			
My _{max} .	[Nm]	1013	1842	5342			
Mz _{max.}	[Nm]	1013	1842	5342			

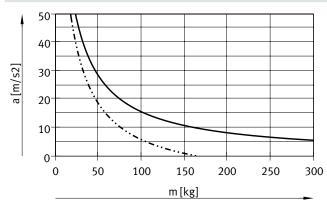
Max. acceleration a as a function of payload m

Size 125





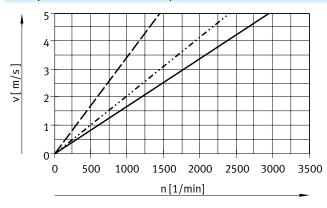
Size 220



Horizontal installed length

Vertical installed length

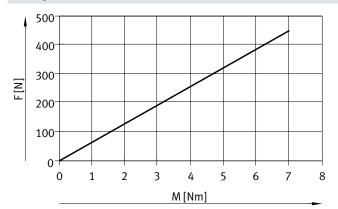
Velocity v as a function of rotational speed n



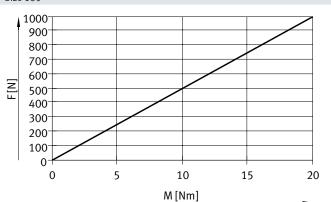
EGC-HD-125
EGC-HD-160
EGC-HD-220

Theoretical feed force F as a function of input torque M

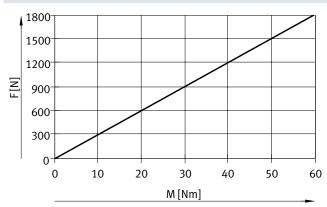
Size 125



Size 160



Size 220



Stroke reserve

Stroke length

The selected stroke corresponds in principle to the required working stroke. The variants GK do not have a long-term lubrication unit on the guide. These variants therefore have an additional safety distance between the drive cover and slide that is not designated as part of the working stroke.

Stroke reserve

It is possible to define a safety distance (similar to that for GK) between the drive cover and slide for the variants GP using the "stroke reserve" characteristic in the modular product system. With the variants GK, the stroke reserve and safety distance are added for each end position.

- The stroke reserve length can be freely selected
- The sum of the stroke length and 2x stroke reserve must not exceed the maximum working stroke

Example:

Type:

EGC-HD-125-500-TB-20H-... Working stroke = 500 mm

2x stroke reserve = 40 mm

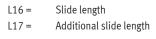
Total stroke= 540 mm (540 mm = 500 mm + 2x 20 mm)

Size	125	160	220
L = safety distance with GK (per [mm] end position)	12.5	15.5	20

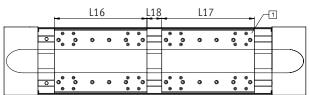
Working stroke reduction

For standard slide GK/GP with additional slide KL/KR

- With a toothed belt axis with additional slide [1], the working stroke is reduced by the length of the additional slide L17 and the distance between both slides L18
- If the variant GP is ordered, the additional slide is also protected
- If the variant GK-C is ordered, the additional slide is also supplied with lubrication adapters



L18 = Distance between the two slides



Example:

Type: EGC-HD-220-1000-TB-...-GP-KL/KR L18 = 100 mm

Working stroke = 1000 mm - 328 mm - 100 mm = 572 mm

Dimension	– Additional slide								
Size		125		160			220		
Variant		GK	GK-C	GK	GK-C	GP	GK	GK-C	GP
Length L17	[mm]	202	220	220	244	250	302	327.6	328

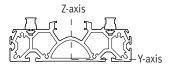
Working stroke reduction per side

With integrated emergency buffer NPE/shock absorber YSRW with shock absorber retainer EAYH-L2

With a toothed belt axis, the working stroke is reduced by the total dimension of the emergency buffer/shock absorber and shock absorber retainer.

Size		125	160	220	
With emergency buffer	[mm]	65	93	98	
With shock absorber	[mm]	66	94	99	

2nd moments of area

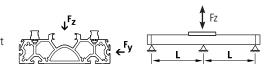


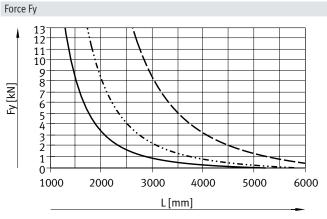
Size		125	160	220
ly	[mm ⁴]	6.89x10 ⁵	12.9x10 ⁵	55.8x10 ⁵
Iz	[mm ⁴]	40.9x10 ⁵	98.9x10 ⁵	351x10 ⁵

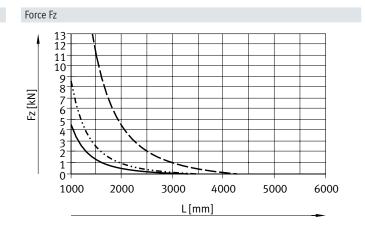
Maximum permissible support span L (without profile mounting) as a function of force F

In order to limit deflection in the case of large strokes, the axis may need to be supported.

The following graphs can be used to determine the maximum permissible support span l as a function of force F acting on the axis. The deflection is f = 0.5 mm.







EGC-HD-125-TB
------ EGC-HD-160-TB
----- EGC-HD-220-TB

Recommended deflection limits

Adherence to the following deflection limits is recommended so as not to impair the functionality of the axes.

Greater deformation can result in increased friction, greater wear and reduced service life.

	Dynamic deflection (moving load)	Static deflection (stationary load)
125 220	0.05% of the axis length, max. 0.5 mm	0.1% of the axis length

Central lubrication

The lubrication adapters enable the guide of the toothed belt axis EGC-HD-TB to be permanently lubricated in applications in humid or wet ambient conditions using semi or fully automatic relubrication devices.

- For size 125, 160, 220
- The modules are suitable for oils and greases.
- The dimensions of the toothed belt axis EGC-HD-TB are the same with and without central lubrication modules.
- All lubrication connections must be connected
- There are two connection options on each side
- Can be used in combination with:
 - Standard slide GK
 - Additional slide KL, KR
- Cannot be used in combination with:
 - Standard slide, protected GP

Slide dimensions

→ page 24

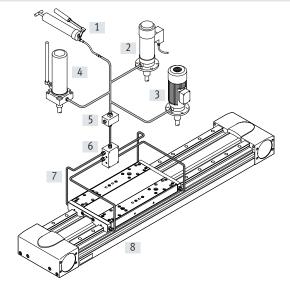
Order code C in the modular product system → page 27

Design of a central lubrication system

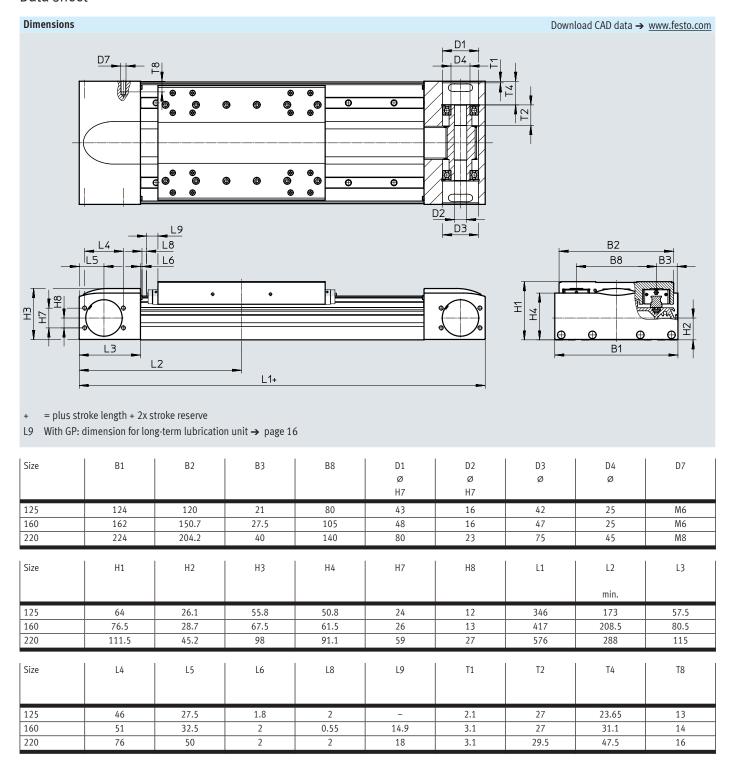
A central lubrication system requires various additional components. The illustration shows different options (using a hand pump, pneumatic container pump or electric container pump) required as a minimum for designing a central lubrication system. Festo does not sell these additional components; however, they can be obtained from the following companies:

- Lincoln
- Bielomatik
- SKF (Vogel)

Festo recommends these companies because they can supply all the necessary components.



- [1] Hand pump
- [2] Pneumatic container pump
- [3] Electric container pump
- [4] Manually operated container pump
- [5] Nipple block
- [6] Distributor block
- [7] Tubing or piping
- [8] Fittings



Dimensions Profile [1] Sensor slot for proximity switch B10 [2] Mounting slot for slot nut

Size	B10	B11	H10
125	122	80	20
160	160	100	20
220	220	140	20

GK - Standard slide Size 125 B4 L5 (L11) 6 5 • **(** ● **•** Ф • **⊕©** £ ¥ **(** • ⊕⊕ **⊕ • • (P)** lacktriangledownΦ_Φ **⊕Ф** D6 L2 L1 L10 [5] Drilled hole for centring sleeve ZBH [6] Drilled hole for centring pin ZBS Size В4 B10 D1 D2 D3 Н2 Н3 Н4 D6 L1 L2 L3 Ø Ø ±0.1 Н7 Н7 ±0.03 ±0.05 ±0.1 ±0.1 ±0.2 ±0.1 M5 125 12 9 9 M4 80 80 20 200 190 90 5 Size L4 L5 L6 L7 L8 L10 Т3 L11 T1 T2

125

±0.1

40

±0.2

56

±0.1

20

202

±0.1

10

±0.03

100

7.8

±0.03

20

+0.1

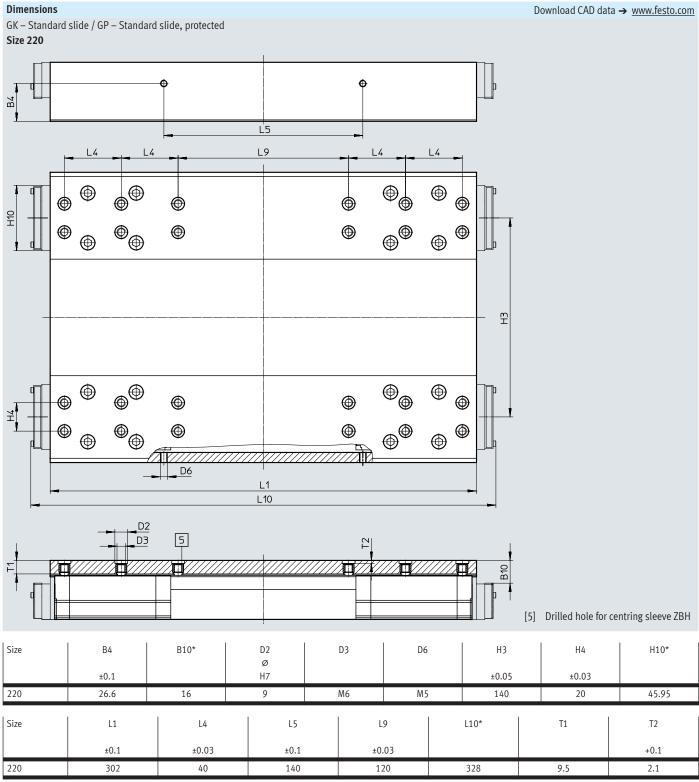
3.1

+0.1

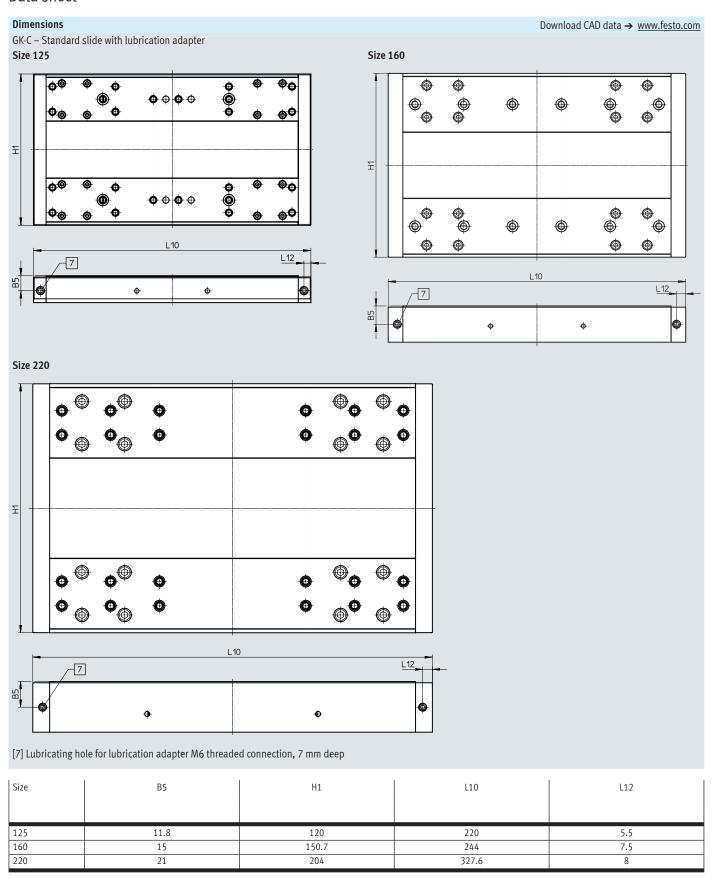
2.1

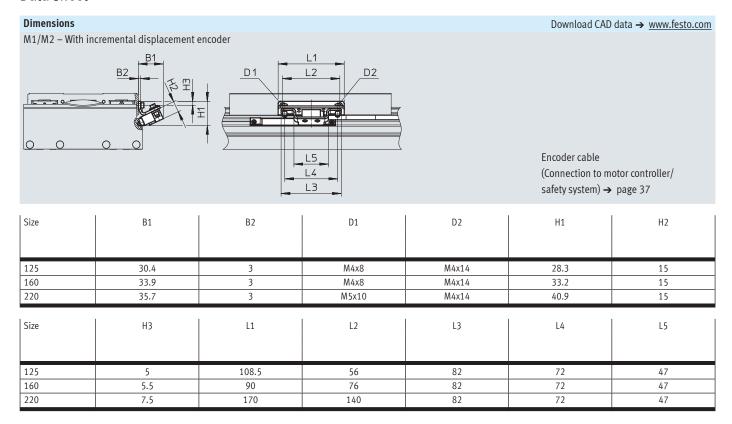
Dimensions Download CAD data → www.festo.com GK – Standard slide / GP – Standard slide, protected Size 160 B4 Ľ5 **((((• (** \oplus 면 **⊕ ⊕ ((⊕ (** \bigoplus \oplus **(((** _D6 L10 D2 D3 5 [5] Drilled hole for centring sleeve ZBH Size В4 B10* D2 D3 D6 H2 Н3 Ø ±0.1 Н7 ±0.03 ±0.05 М6 160 16.5 10.5 9 M4 100 105 Size H10* L1 L4 L5 L10* T1 T2 ±0.03 +0.1 ±0.1 ±0.1 160 31 220 40 76 250 9 2.1

^{*} Protected version

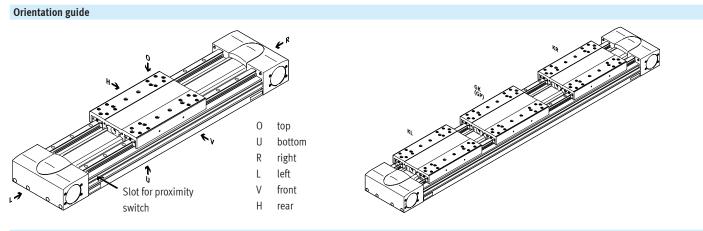


^{*} Protected version

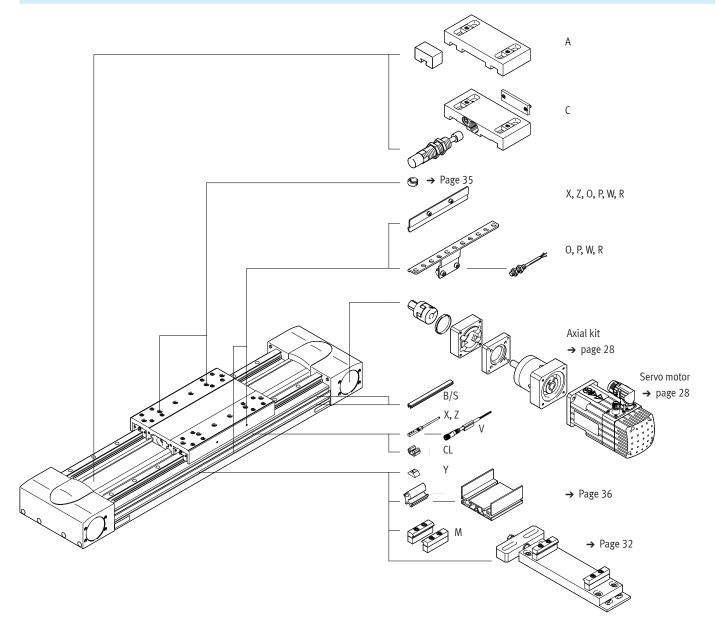




Ordering data – Modular product system



Accessories



Ordering data – Modular product system

Ordering table							
Size		125	160	220	Conditions	Code	Enter code
Module no.		556823	556824	556825			
Design		Linear axis				EGC	EGC
Guide		Heavy-duty guide				-HD	-HD
Size		125	160	220			
Stroke length	[mm]	50 3000	50 5000	50 4750	[1]		
Function		Toothed belt	'			-TB	-TB
Stroke reserve	[mm]	0 999 (0 = no str	oke reserve)		[1]	Н	
Slide	,	Standard slide		,		-GK	
		_	Standard slide, pr	otected		-GP	
Additional slide	Left	Additional slide, sta			[2]	-KL	
	Right	Additional slide, sta	andard, right		[2]	-KR	
Material of toothed belt		Chloroprene rubber					
		Coated PU		,		-PU2	
Lubrication function		Without					
		Lubrication adapter			[5]	-C	
Measurement system		Without					
		With displacement encoder, incremental, 2.5 µm				-M1	
		With displacement encoder, incremental, 10 µm				-M2	
Displacement encoder attachment		Without					
position		Rear			[6]	-B	
		Front			[6]	-F	
Accessories		Accessories enclosed separately				ZUB-	ZUB-
Profile mounting		1 50				M	
Slot cover	Mounting slot	1 50 (1 = 2 units, 500 mm length)			[4]	В	
	Sensor slot	1 50 (1 = 2 units	, 500 mm length)			S	
Slot nut for mounting slot		199			[4]	Ү	
Proximity switch (SIES), inductive,	N/O contact, 7.5 m cable	16				Х	
slot type 8, PNP, including switch lug	N/C contact, 7.5 m cable	16				Z	
Emergency buffer with retaining bracke	et	12			[3]	A	
Shock absorber with retaining bracket		12			[3]	C	
Proximity sensor (SIEN), inductive, N/O contact, 2.5 m cable		1 99				0	
M8, PNP, including switch lug with	N/C contact, 2.5 m cable	1 99				Р	
sensor bracket	N/O contact, M8 plug	1 99				W	
	N/C contact, M8 plug	1 99				R	
Connecting cable, M8, 3-wire, 2.5 m	,, -1 -0	1 99				V	
Cable clip		10, 20, 30, 40, 50, 60, 70, 80, 90				CL	-

[1] -... The sum of nominal stroke and 2x stroke reserve must not exceed the maximum stroke length. If the protected slide variant (GP) is selected, the additional slide (KL, KR) is also protected. If the slide with lubrication adapter (GK-C) is selected, then the additional slide (KL, KR) is also supplied with lubrication adapter

[3] ... A, ... C Cannot be combined with slide GP

[4] B, Y Included in the scope of delivery with size 160 for both slot sizes (→ page 35).

[5] C Cannot be combined with GP, ...C, O, P, W, R, V

[6] B, F Mandatory in combination with (measurement system) M1, M2

Only in combination with (measurement system) M1, M2

Toothed belt axes EGC-HD-TB, with heavy-duty guide

Accessories



Note

Depending on the combination of motor and drive, it may not be possible to reach the maximum feed force of the drive.

Permissible axis/motor combinations wi	th avial kit			Data shareta a lintarrant arranga
Motor/gear unit ¹⁾	Axial kit			Data sheets → Internet: eamm-a
	AND SECTION OF THE PROPERTY OF		Kits for third-party motors → Internet: eamm-a	
Туре	Part no.	Туре		
EGC-HD-125				
With servo motor and gear unit				
EMMT-AS-60, EMME-AS-60	1456612	EAMM-A-M43-60H		
EMGA-60-P-GEAS-60				
With stepper motor and gear unit				
EMMS-ST-57	1190076	EAMM-A-M43-60G		
EMGA-60-P-GSST-57				
With integrated drive and gear unit				
EMCA-EC-67	1456612	EAMM-A-M43-60H		
EMGC-60				

¹⁾ The input torque must not exceed the max. permissible transferable torque of the axial kit.

Permissible axis/motor combinations with ax	rial kit			Data sheets → Internet: eamm-a
Motor/gear unit ¹⁾	Axial kit			
			Kits for third-party motors → Internet: eamm-a	
Туре	Part no.	Туре		
EGC-HD-160				
With servo motor and gear unit				
EMMT-AS-60, EMME-AS-60	1456614	EAMM-A-M48-60H		
EMGA-60-P-GEAS-60				
EMMT-AS-80, EMME-AS-80	1190421	EAMM-A-M48-80G		
EMGA-80-P-GEAS-80				
EMMT-AS-100, EMME-AS-100	1190421	EAMM-A-M48-80G		
EMGA-80-P-GSAS-100				
With stepper motor and gear unit				
EMMS-ST-87	1190421	EAMM-A-M48-80G		
EMGA-80-P-GSST-87				
With integrated drive and gear unit				
EMCA-EC-67	1456614	EAMM-A-M48-60H		
EMGC-60				
EGC-HD-220				
With servo motor and gear unit				
EMMT-AS-100, EMME-AS-100	1190774	EAMM-A-M80-120G		
EMGA-120-P-GSAS-100				

¹⁾ The input torque must not exceed the max. permissible transferable torque of the axial kit.

Toothed belt axes EGC-HD-TB, with heavy-duty guide

Accessories

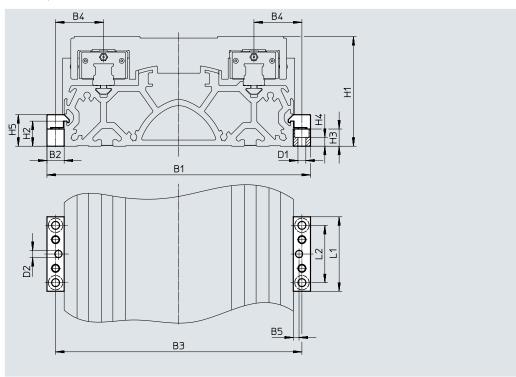
Axial kit	Comprising:		
	Motor flange	Coupling	Centring ring
assall dell		OF THE PERSON OF	
Part no.	Part no.	Part no.	Part no.
Туре	Туре	Туре	Туре
EGC-HD-125			
1190076	1597579	558001	575962
EAMM-A-M4360G	EAMF-A-43D-60G/H	EAMD-32-32-11-16X20	EAML-43-4-43
1456612	1597579	1377840	575962
EAMM-A-M43-60H	EAMF-A-43D-60G/H	EAMD-32-32-14-16X20	EAML-43-4-43
EGC-HD-160			
1456614	1460111	3420022	558031
EAMM-A-M48-60H	EAMF-A-48C-60G/H	EAMD-42-40-14-16X25-U	EAML-48-4-48
1190421	1190375	1781043	558031
EAMM-A-M48-80G	EAMF-A-48C-80G	EAMD-42-40-20-16X25-U	EAML-48-4-48
EGC-HD-220			·
1190774	1190702	1781045	1209006
EAMM-A-M80-120G	EAMF-A-80A-120G	EAMD-56-46-25-23X27-U	EAML-80-6-80

Profile mounting MUE

(order code M)

Material: Anodised aluminium RoHS-compliant



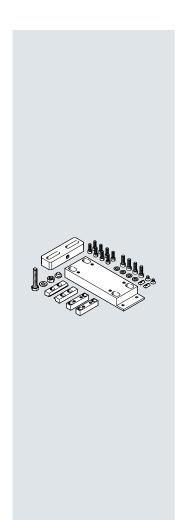


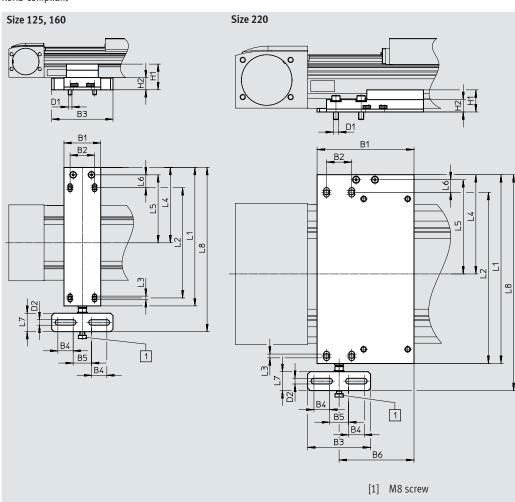
Dimensions and or	imensions and ordering data									
For size	B1	B2	В3	B4	B5	D1	D2	H1	H2	
						Ø	Ø			
							H7			
125	146	12	134	27	4	5.5	5	64	17.5	
160	184	12	172	33.5	4	5.5	5	76.5	17.5	
220	258	19	239	49.5	4	9	5	111.5	16	

For size	Н3	H4	H5	L1	L2	Weight [g]	Part no.	Туре
125	12	6.2	22	52	40	80	558043	MUE-70/80
160	12	6.2	22	52	40	80	558043	MUE-70/80
220	14	5.5	29.5	90	40	290	558044	MUE-120/185

Adjusting kit EADC-E16

Material: Wrought aluminium alloy RoHS-compliant



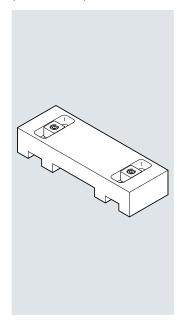


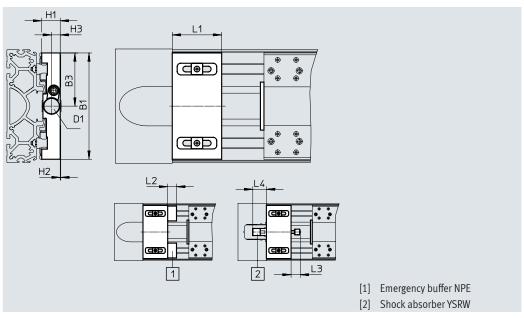
Dimensions and ord	ensions and ordering data											
For size	B1	B2	В3	B4	B5	B6	D1	D2	H1	H2	L1	L2
125	60	40	100	25	30	-	M6	9	42	20	226	180
125 160	60 60	40 40	100 100	25 25	30 30	-	M6 M6	9	42 44	20 22	226 266	180 220

For size	L3	L4	L5	L6	L7	L8	Weight [g]	Part no.	Туре
125	6	123	111	21	30	308	974	8047580	EADC-E16-125-E14
160	6	143	131	21	30	343	1189	8047581	EADC-E16-160-E14
220	6	157.7	149.7	20	30	343	1500	8047582	EADC-E16-220-E14

Shock absorber retainer, retaining bracket EAYH

Emergency buffer NPE → page 35 Shock absorber YSRW → page 35 (order code A or C) Material: Anodised aluminium RoHS-compliant Cannot be used in combination with the variants GP or C.





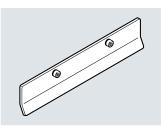
Dimensions and ord	ering data B1	В3	D1	н1	H2	H3	l L1	L2	L3	l L4	Weight	Part no.	Туре
										min.	[g]		71
Shock absorber reta	hock absorber retainer												
125	120	60	M16x1	19.8	0.4	9.7	50	-	20	36	286	1653251	EAYH-L2-125
160	150.7	75.3	M22x1.5	26.2	0.8	12.3	70	-	26	38.5	622	1653250	EAYH-L2-160
220	204	102	M26x1.5	38.7	0.1	15	70	-	34	63.5	1218	1653253	EAYH-L2-220
Retaining bracket fo	r emergend	y buffer											
125	120	-	-	19.8	0.4	-	50	17	-	-	260	1662803	EAYH-L2-125-N
160	150.7	-	-	26.2	0.8	-	70	25	-	-	617	1669259	EAYH-L2-160-N
220	204	-	-	38.7	0.1	-	70	30	-	-	1195	1669260	EAYH-L2-220-N

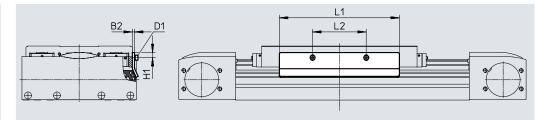
Switch lug SF-EGC-HD-1

For sensing via proximity switch SIES-8M

(order code X or Z)

Material: Galvanised steel RoHS-compliant





Dimensions and ord	imensions and ordering data											
For size	B2	D1	H1	L1	L2	Weight [g]	Part no.	Туре				
125	2	M4x8	7.8	150	56	70	570027	SF-EGC-HD-1-125				
160	3	M4x8	7.3	170	76	160	1645872	SF-EGC-HD-1-160				
220	3	M5x10	11.5	250	140	310	1645866	SF-EGC-HD-1-220				

Switch lug SF-EGC-HD-2

For sensing via proximity switch SIEN-M8B (order code O, P, W or R) or SIES-8M (order code X or Z)

Material: Galvanised steel RoHS-compliant

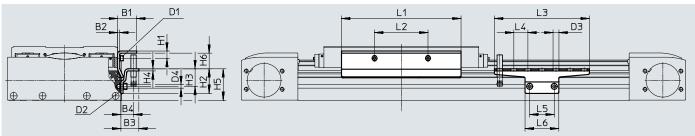


Sensor bracket HWS-EGC

For proximity switch SIEN-M8B (order code O, P, W or R)

Material: Galvanised steel RoHS-compliant





Dimensions and	ordering data									
For size	B1	B2	В3	B4	D1	D2	D3	D4	H1	H2
							Ø	Ø		
125	24	2	25.5	18	M4x8	M5x8	8.4	5.2	9	35
160	27	3	25.5	18	M4x8	M5x8	8.4	5.2	10.3	35
220	31	3	25.5	18	M5x10	M5x14	8.4	5.2	11.5	65
For size	Н3	H4	H5	Н6	L1	L2	L3	L4	L5	L6
125	25	3	45	14	150	56	135	20	35	48
160	25	3	45	22.2	170	76	135	20	35	48
220	55	3	75	18.4	250	140	215	20	35	48

For size	Weight [g]	Part no.	Туре
	Switch lug		
125	122	570030	SF-EGC-HD-2-125
160	261	1645865	SF-EGC-HD-2-160
220	430	1645868	SF-EGC-HD-2-220

For size	Weight [g]	Part no.	Туре
	Sensor bracket		
125	110	558057	HWS-EGC-M5
160	110	558057	HWS-EGC-M5
220	217	570365	HWS-EGC-M8-B

Ordering data						
-	For size	Description	Order code	Part no.	Туре	PU ¹⁾
Emergency buffer NPE						
	125	Use in combination with retaining	A	1662475	NPE-125	1
	160	bracket EAYH		1672593	NPE-160	
	220			1672598	NPE-220	
Shock absorber YSRW	-				Data sheets	→ Internet: ysrw
	125	Use in combination with shock	С	191196	YSRW-12-20	1
	160	absorber retainer EAYH		191197	YSRW-16-26	
	220			191198	YSRW-20-34	
Slot nut NST						
	125, 160 ²⁾	For mounting slot	Υ	150914	NST-5-M5	1
				8047843	NST-5-M5-10	10
				8047878	NST-5-M5-50	50
	160 ³⁾ , 220	For mounting slot	Υ	150915	NST-8-M6	1
				8047868	NST-8-M6-10	10
				8047869	NST-8-M6-50	50
Centring pin/sleeve ZBS/ZBH						
	125	For slide	-	150928	ZBS-5	10
	125, 160, 220			8137184	ZBH-9-B	
Slot cover ABP						,
	125, 160 ²⁾	For mounting slot	В	151681	ABP-5	2
	160 ³⁾ , 220	Each 0.5 m		151682	ABP-8	
Slot cover ABP-S						
	125, 160, 220	For sensor slot Each 0.5 m	S	563360	ABP-5-S1	2
Clip SMBK		·	-			
	125, 160, 220	For sensor slot, for mounting the proximity switch cables	CL	534254	SMBK-8	10

¹⁾ Packaging unit

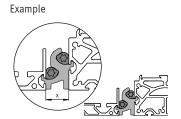
²⁾ For mounting slot at the side3) For mounting slot underneath

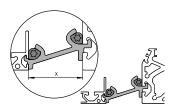
Mounting options between axis and support profile

Depending on the adapter kit, the spacing between the axis and the support profile is:

x = 20 mm or 50 mm

The support profile must be mounted using at least 2 adapter kits. For longer strokes, an adapter kit must be used every 500 mm.





Ordering data							
	For size	Description	Part no.	Туре	PU ¹⁾		
Adapter kit DHAM							
	160	For mounting the support profile on the axis Spacing between axis and profile is 20 mm	562241	DHAM-ME-N1-CL	1		
	220		562242	DHAM-ME-N2-CL			
	125, 160	For mounting the support profile on the axis Spacing between axis and profile is 50 mm	574560	DHAM-ME-N1-50-CL			
	220		574561	DHAM-ME-N2-50-CL			
Support profile HMIA							
13868	70 120	For guiding an energy chain	539379	HMIA-E07-	1		

¹⁾ Packaging unit

Ordering data − Proximity switches for T-slot, inductive Data sheets →							Data sheets → Internet: sies
	Type of mounting	Electrical connection	Switching output	Cable length [m]	Order code	Part no.	Туре
N/O contact							
	Inserted in the slot from	Cable, 3-wire	PNP	7.5	Х	551386	SIES-8M-PS-24V-K-7.5-OE
THE SOL	above, flush with the	Plug M8x1, 3-pin	1	0.3	-	551387	SIES-8M-PS-24V-K-0.3-M8D
SEE S SOLUME	cylinder profile	Cable, 3-wire	NPN	7.5	-	551396	SIES-8M-NS-24V-K-7.5-OE
		Plug M8x1, 3-pin		0.3	-	551397	SIES-8M-NS-24V-K-0.3-M8D
N/C contact	N/C contact						
	Inserted in the slot from	Cable, 3-wire	PNP	7.5	Z	551391	SIES-8M-PO-24V-K-7.5-0E
SEE SEE	above, flush with the	Plug M8x1, 3-pin		0.3	-	551392	SIES-8M-PO-24V-K-0.3-M8D
MILLION TO STATE OF THE PARTY O	cylinder profile	Cable, 3-wire	NPN	7.5	_	551401	SIES-8M-NO-24V-K-7.5-OE
		Plug M8x1, 3-pin		0.3	_	551402	SIES-8M-NO-24V-K-0.3-M8D

Ordering data	Ordering data – Proximity switch M8 (round design), inductive ¹⁾ Data sheets → Interne						Data sheets → Internet: sier
	Electrical connection	LED	Switching output	Cable length [m]	Order code	Part no.	Туре
N/O contact		<u>'</u>	·				
	Cable, 3-wire		PNP	2.5	0	150386	SIEN-M8B-PS-K-L
		-	NPN	2.5	-	150384	SIEN-M8B-NS-K-L
~ 	Plug M8x1, 3-pin		PNP	-	W	150387	SIEN-M8B-PS-S-L
		•	NPN	-	-	150385	SIEN-M8B-NS-S-L
N/C contact							
	Cable, 3-wire		PNP	2.5	Р	150390	SIEN-M8B-PO-K-L
		•	NPN	2.5	-	150388	SIEN-M8B-NO-K-L
	Plug M8x1, 3-pin		PNP	-	R	150391	SIEN-M8B-PO-S-L
		•	NPN	-	-	150389	SIEN-M8B-NO-S-L

¹⁾ The proximity switches M8 (round design), inductive, cannot be combined with the central lubrication variant -C.

Ordering data –	Data sheets → Internet: nebu				
	Electrical connection, left	Electrical connection, right	Cable length	Part no.	Туре
			[m]		
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	159420	SIM-M8-3GD-2.5-PU
OF JEE			2.5	541333	NEBU-M8G3-K-2.5-LE3
			5	541334	NEBU-M8G3-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541338	NEBU-M8W3-K-2.5-LE3
			5	541341	NEBU-M8W3-K-5-LE3

Ordering data -	Ordering data – Encoder cables for displacement encoder system, EGCM1/-M2 Data she					
	Electrical connection, left	Electrical connection, right	Cable length	Part no.	Туре	
			[m]			
	Displacement encoder EGCM1/-M2	Motor controllers CMMP-AS and	5.0	1599105	NEBM-M12G8-E-5-S1G9-V3	
		CMMT-AS	10	1599106	NEBM-M12G8-E-10-S1G9-V3	
•			15	1599107	NEBM-M12G8-E-15-S1G9-V3	
			X ¹⁾	1599108	NEBM-M12G8-ES1G9-V3	

¹⁾ Max. cable length 25 m.

Ordering data – Adapter						
	Description	Part no.	Туре			
	Required in combination with the servo drive CMMT-AS as adapter between encoder cable NEBM-M12G8V3 and interface X3 (position encoder 2)	8106112	NEFM-S1G9-K-0.5-R3G8			