# Push-in fittings QSM, mini





Solves the majority of your automation tasks

Worldwide: Quickest delivery – wherever, whenever

Simply good: Expected high Festo quality
Fast: Easy and fast to select

With the Festo Core Range, we have selected the most important products and functions from our broad product catalogue, and added the quickest delivery.

The Core Range offers you the best value for your automation tasks.



## Application



Choosing the right fitting is effortless. With a system that includes well over 1000 types of standard and function fittings, Festo offers the right solution for every connection.

Summary of tubing/fitting	combinations		
Applications	Fitting	Tubing	Description
Standard	QS	PEN	Suitable for a wide range of tasks and attractively priced. Flexible thanks to highly resistant materials, easy to install thanks to optimised bending radii. High level of abrasion resistance in dynamic applications.
	QS	PUN	Maximum flexibility in standard applications thanks to an extremely wide range of options for combining the different types.
	QS	PAN	Meets all requirements, even for standard applications with increased pressure and temperature ranges.
High pressures	NPQM	PAN-MF	Meets DIN standard 73378: ideal for use in mobile pneumatics. Suitable for increased temperature ranges combined with high pressure ranges.
	NPQH	PAN-R	Powerful in pressure ranges up to 20 bar, for example in applications with the pressure booster DPA.
	NPQR	PUN-H-SF	Use in areas with higher pressure ranges and humidity. Tubing PUN-H-SF is resistant to kinking and hydrolysis and is suitable for water applications.
Resistant to chemicals and hydrolysis	NPQP	PLN	Resistant to cleaning agents, FDA-compliant and economical. Can be used instead of the combination with stainless steel fittings.
	NPKA	PUN-H	Hydrolysis-resistant and suitable for water applications. Combination suitable for use in cleanrooms, FDA-compliant and corrosion-resistant because it's 100% polymer. Very easy to install with the "one-click principle".
	NPQR	PFAN/PTFEN	Optimised design, fewer edges where dirt can collect – all at an attractive price. For high temperatures up to 150 °C. Pressure range up to 16 bar. Maximum corrosion resistance (CRC 4).
	NPCK	PFAN/PTFEN	Easy to clean thanks to the union nut's edge-free design. Maximum corrosion resistance (CRC 4) and FDA-compliant. Suitable for a wide range of media.
	CRQS	PFAN/PTFEN	Maximum corrosion resistance (CRC 4) and maximum resistance to aggressive acids and alkalis.
Resistant to chemicals and hydrolysis, food-safe	NPQR	PUN-H-F/PFAN	Food-safe to Regulation (EC) No. 1935/2004 and FDA-listed materials. Can be used in the food and packaging industry in combination with PUN-H-F and PFAN.
	NPQH	PFAN/PTFEN	For high temperatures up to 150 °C. Food-safe to Regulation (EC) No. 1935/2004, FDA-listed materials and resistant to cleaning agents.
Antistatic	NPQM	PUN-CM	Antistatic tubing plus solid metal fitting for maximum protection for electrical and electronic components.
Flame-retardant	NPQM	PUN-V0	Very safe in areas where there is a risk of fire thanks to flame-retardant properties. The tubing has been tested to DIN 5510-2.
Resistant to welding spatter	NPQH	PUN-VO-C	Ideal for applications with welding spatter. Reliable thanks to a tubing wall thickness of 2 mm for all diameters.
	QS-V0	PAN-V0	Safe even in the immediate vicinity of welding spatter thanks to double-walled tubing with special fitting.
Battery manufacturing	NPQE-F1A <sup>1)</sup>	PUN-H	Suitable in battery production areas.

<sup>1)</sup> F1A = Free of copper, zinc and nickel

# Push-in fittings – Product range QSM, mini



Datasheets → Internet: sqm

Compact push-in fittings for maximum component density in confined spaces. For pneumatic applications with a temperature range up to 80 °C and a pressure range up to 14 bar.

Tubing O.D. of 2, 3, 4 and 6 mm with connecting threads M3, M5, M6, M7, R1/8 and G1/8.

#### CRQS, stainless steel



Datasheets → Internet: crqs

Stainless steel push-in fitting. Maximum corrosion resistance CRC4 and chemical resistance with approval for use in the food and packaging industry. For pneumatic applications with a temperature range up to 120 °C and a pressure range up to 10 bar.
Tubing O.D. of 4, 6, 8, 10, 12 and 16 mm with connecting threads M5 and R1/8 ... R1/2.

#### NPQH



All metal push-in fitting made of chemically nickel-plated brass. High corrosion resistance CRC3 and chemical resistance. For pneumatic applications with a temperature range up to 150 °C and a pressure range up to 20 bar. Tubing O.D. of 4, 6, 8, 10, 12 and 14 mm with connecting threads M5, M7 and G1/8 ... G1/2.

#### NPQP



Datasheets → Internet: npqp

Datasheets → Internet: npqh

Polypropylene fitting for use in applications with extreme media influences. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 10 bar.
Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting threads from R1/8 ... R1/2.

#### QS, standard



Datasheets → Internet: qs

Wide selection of push-in fittings for pneumatic applications with a temperature range up to 80°C and a pressure range up to 14 bar.

Tubing O.D. of 4, 6, 8, 10, 12, 16 and 22 mm with connecting threads from R1/8 ... R1/2 and G1/8 ... G3/4.

#### QS-V0, resistant to welding spatter



Datasheets → Internet: qs-v0

Flame-retardant push-in fitting for use in all areas where there is a risk of fire, for example welding systems in the automotive industry, and in the construction industry. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 10 bar.

Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting threads R1/8 ... R1/2 and G1/8 ... G1/2.

#### NPQM



Datasheets → Internet: npqm

Attractively priced metal push-in fitting for pneumatic applications with a temperature range up to 70 °C and a pressure range up to 16 bar.
Tubing O.D. of 3. 4. 6. 8. 10. 12 and

Tubing O.D. of 3, 4, 6, 8, 10, 12 and 14 mm with connecting threads M5, M7 and G1/8 ... G1/2.

#### NPQR, stainless steel



Datasheets → Internet: npqr

Stainless steel push-in fitting. Maximum corrosion resistance CRC 4 and chemical resistance. For pneumatic applications with a temperature range up to 150 °C and a pressure range up to 16 bar.

Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting threads M5, M7 and  $G1/8 \dots G1/2$ .

#### Functional push-in fittings – Product range

QSK,

Push-in fitting, self-sealing

Datasheets → Internet: qsk

QSR, Push-in fitting, rotatable Datasheets → Internet: qsr



Push-in fitting that blocks the air flow after the tubing is disconnected. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 14 bar.

Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting threads M5, R1/8 ... R1/2 and G1/8 ... G1/2.



Push-in fitting with swivel joint, rotatable by 360°. The ball bearing enables rotating movements in the application up to max. 500 rpm. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 14 bar.

Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting threads M5, R1/8 ... R1/2 and G1/8 ... G1/2.

#### **Quick connectors - Product range**

NPCK

Datasheets → Internet: npck

Stainless steel fitting for use in areas subject to intensive cleaning. Maximum corrosion resistance CRC 4. For pneumatic applications with a temperature range up to 120 °C and a pressure range up to 12 bar.
Tubing O.D. 4, 6, 8 and 10 mm with

Click fittings – Product range

NPKA



Datasheets → Internet: npka

Polymer fitting for easy installation with one hand. Hydrolysis-resistant, FDA-compliant and easy to clean. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 10 bar.

Tubing O.D. of 6 mm with connecting thread G1/8.

#### Simply "plug and work"

The stainless steel retaining claw holds the tubing securely without damaging its surface. Vibration and pressure surges are absorbed.

#### **Reliably connected**

G1/8 ... G3/8.

connecting thread M5 and

A nitrile rubber sealing ring guarantees a perfect seal between the standard O.D. tubing and the body of the fitting. The standard tubing combined with the Festo push-in connector is suitable for compressed air and vacuum.

#### The captive seal

All brass parts of the push-in fittings from Festo are nickel-plated and thus highly resistant to corrosion. The tapered ISO R threads have a self-sealing PTFE coating, which allows the fitting to be re-used up to five times without the need for additional sealing components.

#### Rotatable

It can be rotated once it has been fitted.

#### Which fitting fits which thread?

#### Metric thread

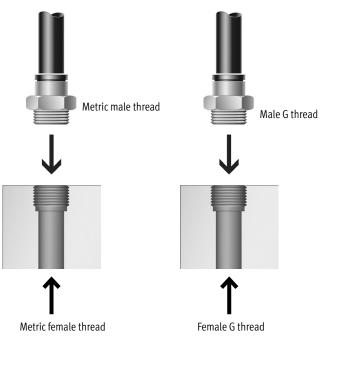
- Threads are comparable with G threads and are fitted as cylindrical metric thread
- Sealing is guaranteed as the O-ring sits in a groove that seals against the tube.

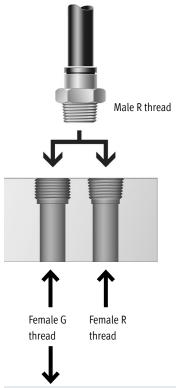
#### G thread to ISO 228-1

- Shorter thread
- · Constant installation depth
- Replaceable sealing ring
- Sealing at the front
- Can be re-used a number of times thanks to replaceable sealing ring.

#### R thread to EN 10226-1 and ISO 7/1

- Self-sealing thread
- Sealing via coated threads
- No additional sealing surface required
- Smaller installation dimensions since there is no need for an offset for the sealing surface
- Can be reused up to 5 times.





· 🖢 - Note

If male R threads are combined with female G threads, leakage can occur if the female G thread was not manufactured cleanly or if it is not within permissible tolerances. In this case additional sealing, e.g. using a sealing band, is required.



All R threads are coated with a sealing material. This coating replaces the conventional sealing ring. Simply screw in the R thread by hand and tighten it by turning it 1 or 2 times using an open-ended spanner. The fitting can be reinstalled up to five times.

When screwing in R threads several times, you must make sure that the abraded particles from the sealing material coating cannot get into the compressed air system.

## Push-in fittings QSM, mini

## Key features

#### Tube mounting/removal

Assembly

The prerequisite for ensuring that the inner seal is securely held and protected against damage is that the tube is cut into straight lengths and deburred.

- Insert tubing as far as the stop.
   It is important to ensure that the tubing is inserted into the inner seal. Depending on the tolerance between the tubing and the seal, the contact of the tubing with the seal may be wrongly interpreted as the stop.
- 2) Check that the tubing connection is secure by pulling gently on the tube.

#### Removal

- 1) The tubing can be detached easily by pressing and holding down the release ring. Carefully remove the tubing from the fitting.
- 2) Before re-using the tubing, remove the damaged part by cutting it off.

## Technical data

#### General technical data

Design		Push-pull principle							
Mounting position		ny							
Type of seal on the screwed trunnion	1	ealing ring for M/G thread							
		pating for R thread							
Nominal tightening torque	[Nm]	55% for M3 male thread							
		±20% for M5 male thread							
		2.2 ±20% for M7 male thread							
		4 ±20% with G1/8 male thread							
Tubing insertion depth <sup>1)</sup>	[mm]	8.4 for tubing O.D. 2 mm							
		9.5 for tubing O.D. 3 mm							
		11.5 for tubing 0.D. 4 mm							
		12 for tubing O.D. 6 mm							

<sup>1)</sup> The indicated tubing insertion depths are reference values and may vary slightly depending on the type.

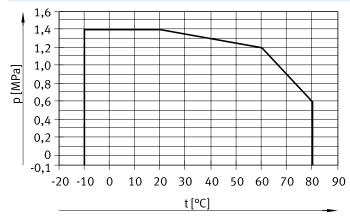


When using push-in fittings with internal hex, ensure that the Allen key is not inserted too far into the fitting when tightening it, to prevent the risk of damage to components behind the fitting.

Operating and environmental condi	tions					
Operating pressure for full temper-	[MPa]	-0.095 +0.6				
ature range	[bar]	-0.95 +6				
	[psi]	−13.775 +87				
Temperature-dependent operating	[MPa]	-0.095 +1.4 → graph				
pressure	[bar]	-0.95 +14				
	[psi]	-13.775 +203				
Operating medium		Compressed air to ISO 8573-1:2010 [7:]				
Note on the operating/pilot medium		Lubricated operation possible				
Ambient temperature [°C]		10 +80				
Corrosion resistance class CRC <sup>1)</sup>		1 - Low corrosion stress				

<sup>1)</sup> More information: www.festo.com/x/topic/crc

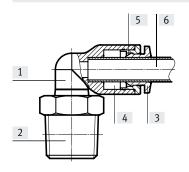
#### Operating pressure p as a function of temperature t



## Technical data

#### Materials

Sectional view



Туре		QSM, mini
[1]	Housing	Nickel-plated brass, PBT, anodised aluminium
		QSM-M3-3/4: Nickel-plated steel
[2]	Screwed trunnion	Nickel-plated brass
		M3: Nickel-plated steel
[3]	Release ring	POM (colour: blue)
[4]	Tubing seal	NBR
[5]	Tube clamping segment	High-alloy stainless steel
[6]	Plastic tubing, standard O.D.	PUN-H, PEN, PAN
[-]	Nut (QSMS)	Nickel-plated brass
[-]	Hollow bolt (QSMLV/QSMLLV)	Nickel-plated brass
Note o	on materials	RoHS-compliant
LABS	(PWIS) conformity	VDMA24364-B1/B2-L

Possible push-	Possible push-in fitting/tubing combinations											
Thread	Tubing O.D. [mm]											
	2	3	4	6								
M3	+	++	+	-								
M5	+	+	++	+								
M6	-	-	-	+								
M7	-	-	+	++								
M8	-	-	-	++								
R1/8	-	-	+	++								
G1/8	-	-	+	++								

<sup>+</sup> Possible thread/tubing O.D. combinations

<sup>++</sup> Optimum thread/tubing O.D. combination (for the flow rate)

# Product range overview

	Version	Туре	Connection D1					Connection D2	→ Page/Ir							
			M thread	R thread	G thread	Tubing O.D.	Push-in sleeve Ø	Tubing O.D.	ternet							
t	Push-in fittin	ng – Male thread	with external hex	:	:	:			·							
		QSM	M3	_	_	_	<b>I</b> -	2, 3, 4	12							
			M5					2, 3, 4, 6								
			M6	_				6	_							
		QSM	-	R1/8	G1/8	-	-	4, 6	12							
	Push-in fitting – Male thread with internal hex															
		QSMI	M3	_	_	_	_	2, 3, 4	13							
			M5					3, 4, 6	-							
	000		M7	R1/8	G1/8			4, 6								
			_					7,0								
	Push-in fittir		with internal hex, i	round release ring												
		QSMI-R	M3	–	-	-	-	3, 4	14							
			M5					3, 4, 6								
			M7					6								
	Donald in Cast	Push-in fitting – Female thread with external hex														
	Pusn-in fittir						1	12.7	15							
		QSMF	M3	-	-	-	-	3, 4	15							
			M5					3, 4								
	_							<u> </u>								
	Push-in fitting – Male thread with internal hex															
	7 d311 111 11tt11	QSMP	M6x0.75	T			1_	4	15							
		QSIMI	M8x0.75	$\dashv^-$				6	7							
				$\dashv$				6	_							
			M8x1.25					р								
	Push-in conn	nector														
		QSM	-	_	_	3		3	16							
						4		4								
						6		6								
		QSM	1_	1_	_	3	_	2	16							
		Reducing				4		3	- 10							
						6	_	4								
								14								
	Push-in bulk	head connector														
		QSMS	_	-	_	3	_	-	16							
						4										
						6										
	Book to con															
	Push-in cap	1	1		T	T -	1	T	1							
		QSMC	-	-	-	3	-	-	17							
	Push-in conn	nector with push-	in claava													
	1 4311-111 CO111	QSMH	III Steeve	1_			3	2	17							
		Q3WП	1	-	-	[-		3	-  1/							
							4		_							
	<u> </u>						6	4								
	Blanking plu	g														
	7	QSMCH	-	-	-	_	2	-	17							
								_								
		1					3									
	-															

## Product range overview

Design	Version	Туре	Connection D1	Connection D2	→ Page/In							
			M thread	R thread	G thread	Tubing O.D.	Push-in sleeve Ø	Tubing O.D.	ternet			
L-shape	Push-in L-fittin	g – Male threa	d with external hex	, rotatable			•		: :			
•	600	QSML	M3	-	_	_	-	2, 3, 4	18			
			M5					2, 3, 4, 6				
			M7	R1/8	G1/8			4,6				
	Duch in Lifittin	a lona – Malo	thread with extern	al how rotatable		•						
	Fusii-iii E-iittiii	QSMLL	M3		T_			2, 3, 4	19			
		QSMLL	M5					2, 3, 4, 6	- 1			
			M7	R1/8	G1/8			4, 6	_			
			_									
	Push-in L-fittin	2.4	120									
		QSMLVI	M5	_	-	_	-	3, 4	20			
			M7					4,6				
	Push-in L-fittin		thread with interna	ıl hex, rotatable								
		QSMLLVI	M5	_	_	_	_	3, 4	20			
			M7					4, 6	_			
			IVI7					4,0				
	Push-in L-conn	ector										
		QSML	-	_	-	3	_	1-	21			
						4						
						6						
	Duch in Leann	ostor with nuc	h in closus									
	Push-in L-conn	QSMLH	n-in steeve	T_			3	3	21			
		QSMLn	-	_	_	-	4	4	- 21			
	" "						6	6				
		QSMLH		<del> </del> -		-	4	3	21			
	(a)	Reducing										
							6	4				
						I						
T-shape	Push-in T-fittin	Push-in T-fitting — Male thread with external hex, rotatable										
		QSMT	M3		-	-	-	3, 4	22			
			M5	R1/8	G1/8			3, 4, 6 4, 6	_			
		QSMTL	M3	- K1/8	-		-	3, 4	23			
		QSMIL	M5		_	-	-	3, 4, 6	- 23			
			- NIJ	R1/8	G1/8			4, 6	-			
				1170	01/0			7,0				
	Push-in T-conn		1						r			
		QSMT	-	-	-	2		2	24			
						3		3				
	0.0					4		4				
		OCMT				6		6	2/			
		QSMT Reducing	_	-	-	4	-	3	24			
		cuuciiig				6		4				
X-shape	Push-in X-conr		_					_				
		QSMX	-	-	-	3		-	25			
						4						
						6						

# Product range overview

Design	Version	Туре	Connection D1					Connection D2	→ Page/In-				
			M thread	R thread	G thread	Tubing O.D.	Push-in sleeve Ø	Tubing O.D.	ternet				
Y-shape	Push-in Y-connector												
		QSMY	-	-	-	2	_	2	25				
	10000					3		3					
	9					4		4					
						6		6					
		QSMY	-	-	-	4	_	3	25				
	000	Reducing				6		4					
						ľ		7					
	,												
Release tool	Quick-out rele	ase tool for pu	sh-in connections										
	2	QS0							26				

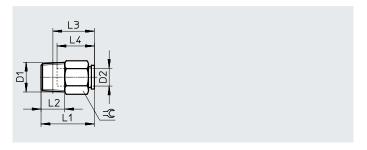
## Push-in fitting QSM

Male thread with external hex

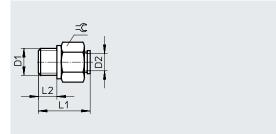










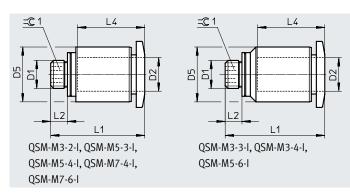


Dimensions an	d ordering data											
Pneumatic con		Nominal	Dimension	s [mm]					Weight/	Part no.	Туре	Pcs. <sup>1</sup>
Male thread	For tubing O.D.	width	D5	L1	L2	L3	L4	=€	piece			
D1	D2	[mm]							[g]			
Metric thread v	vith sealing ring											
M3	2	0.9	4.8	12.1	2.5	-	8.4	5	1	133027	QSM-M3-2	10
	3	1	7	13.3	2.5	_	9.6	5.5	1.1	153301	QSM-M3-3	10
										130775	QSM-M3-3-100	100
	4	1.1	9.8	15.7	2.5	-	11.5	8	2.4	<b>★</b> 153303	QSM-M3-4	10
										130776	QSM-M3-4-100	100
M5	2	1.1	4.8	11.8	3	-	8.4	7	2.2	133028	QSM-M5-2	10
	3	2	9.8	16.2	3	-	11.5	8	3.4	153302	QSM-M5-3	10
										130777	QSM-M5-3-100	100
	4	2.2	9.8	16.2	3	-	11.5	8	3.2	<b>★</b> 153304	QSM-M5-4	10
										130778	QSM-M5-4-100	100
	6	2.1	11.8	17.3	3	-	12	10	4.5	<b>★</b> 153306	QSM-M5-6	10
										130779	QSM-M5-6-100	100
M6	6	2.8	11.8	18	3.9	-	11.7	10	4.8	<b>±</b> 132600	QSM-M6-6	10
R thread			,									
R1/8	4	2.9	_	16	8	12	11.5	10	6	<b>★</b> 153305	QSM-1/8-4	10
										130755	QSM-1/8-4-100	100
	6	4.5	_	18	8	14	12	10	6	<b>±</b> 153307	QSM-1/8-6	10
										130756	QSM-1/8-6-100	100
G thread with s	sealing ring		-	•				-			•	
G1/8	4	2.9	_	16.4	5.1	T -	_	13	9.4	<b>★</b> 186264	QSM-G1/8-4	10
	6	2.8	_	18.4	5.1	_	_	13	11	<b>*</b> 186265	QSM-G1/8-6	10

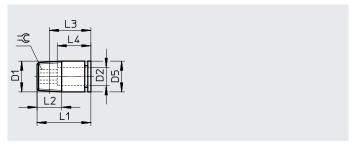
<sup>1)</sup> Pack size

# **Push-in fitting QSM-...-I**Male thread with internal hex

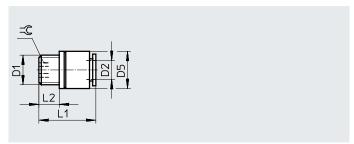












Dimensions an	d ordering data											
Pneumatic con	nection	Nominal	Dimension	s [mm]					Weight/	Part no.	Туре	Pcs. <sup>1)</sup>
Male thread	For tubing O.D.	width	D5 Ø	L1	L2	L3	L4	=©	piece			
D1	D2	[mm]							[g]			
Metric thread v	vith sealing ring											
M3	2	1.1	5	12.1	2.5	-	8.4	1.3	0.8	133026	QSM-M3-2-I	10
	3	1.6	8	15.7	2.5	-	11.5	1.5	2.3	153312	QSM-M3-3-I	10
	4	1.5	8	15.7	2.5	-	11.5	1.5	2.2	<b>*</b> 153314	QSM-M3-4-I	10
M5	3	1.9	8	16.2	3	-	11.5	2	3.2	153313	QSM-M5-3-I	10
	4	2.5	8	16.2	3	-	11.5	2.5	3	<b>★</b> 153315	QSM-M5-4-I	10
	6	2.6	9.8	17.8	3	-	12	2.5	4.4	<b>★</b> 153317	QSM-M5-6-I	10
M7	4	3.1	9.8	18.9	5.5	-	11.5	3	6	<b>★</b> 153319	QSM-M7-4-I	10
										133006	QSM-M7-4-I-100	100
	6	4.1	9.8	20.9	5.5	-	12	4	6.4	<b>★</b> 153321	QSM-M7-6-I	10
R thread						-						
R1/8	4	3.1	10	16.4	8	12.4	11.5	3	6.2	<b>★</b> 153316	QSM-1/8-4-I	10
	6	4.1	10	18.2	8	14.2	12.5	4	5.6	<b>★</b> 153318	QSM-1/8-6-I	10
G thread with s	sealing ring											
G1/8	4	3.1	13	16.4	5.1	_	_	3	8.9	<b>★</b> 186266	QSM-G1/8-4-I	10
	6	4.1	13	18.4	5.1	-	-	4	9.5	<b>★</b> 186267	QSM-G1/8-6-I	10

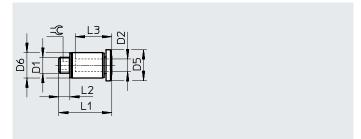
<sup>1)</sup> Pack size

## Push-in fittings QSM, mini

## Datasheet

# **Push-in fitting QSM-...-I-R**Male thread with internal hex Round release ring





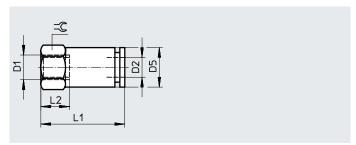
Dimensions a	nd ordering data											
Pneumatic con	nection	Nominal	Dimension	s [mm]					Weight/	Part no.	Туре	Pcs. <sup>1)</sup>
Male thread	For tubing O.D.	width	D5	D6	L1	L2	L3	=©	piece			
			Ø	Ø								
D1	D2	[mm]							[g]			
Metric thread	with sealing ring, ro	und release	ering									
M3	3	1.6	6	5.5	13.3	2.5	9.6	1.5	1.5 2.3	133001	QSM-M3-3-I-R	10
4										132914	QSM-M3-3-I-R-100	100
	4	1.5	7.8	8	15.7	2.5	11.5	1.5	2.2	133002	QSM-M3-4-I-R	10
										132915	QSM-M3-4-I-R-100	100
M5	3	1.9	7.8	8	16.2	3	11.5	2	3.2	133003	QSM-M5-3-I-R	10
										132916	QSM-M5-3-I-R-100	100
	4	2.5	7.8	8	16.2	3	11.5	2.5	3	133004	QSM-M5-4-I-R	10
										132917	QSM-M5-4-I-R-100	100
	6	2.6	2.6 9.8	9.8	17.8	3	12	2.5	4.4	133005	QSM-M5-6-I-R	10
										132918	QSM-M5-6-I-R-100	100
M7	6	4.1	9.8	9.8	20.9	5.5	12	4	6.4	133007	QSM-M7-6-I-R	10
										132919	QSM-M7-6-I-R-100	100

<sup>1)</sup> Pack size

## Push-in fitting QSMF

Female thread with external hex





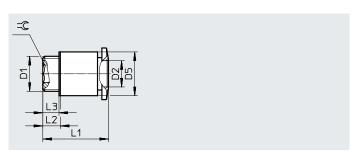
Dimensions and	l ordering data									
Pneumatic conn	ection	Nominal	Dimensions [mm]				Weight/	Part no.	Туре	Pcs. <sup>1)</sup>
Female thread	For tubing O.D.	width	D5	L1	L2	<b>=</b> ©	piece			
			Ø							
D1	D2	[mm]					[g]			
Metric thread										
M3	3	1.3	5.5	13.9	4.4	5.5	1.6	153308	QSMF-M3-3	10
	4	2.1	8	16	4.5	8	4.1	153310	QSMF-M3-4	10
M5	3	1.9	8	15.5	4.5	8	4.3	153309	QSMF-M5-3	10
	4	1.8	8	18.2	4.5	8	4.5	153311	QSMF-M5-4	10

<sup>1)</sup> Pack size

## Push-in fitting QSMP

Male thread with internal hex



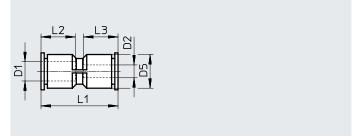


Dimensions an	d ordering data										
Pneumatic con	nection	Nominal	Dimensions [	nm]				Weight/	Part no.	Туре	Pcs. <sup>1)</sup>
Male thread	For tubing O.D.	width	D5	L1	L2	L3	=©	piece			
			Ø								
D1	D2	[mm]						[g]			
Metric thread v	vith sealing ring										
M6x0.75	4	2.5	8	14.6	3.5	3	2.5	2.7	153320	QSMP-M6X0.75-4	10
M8x0.75	6	4	10	15.1	4	3.4	4	3.7	153322	QSMP-M8X0.75-6	10
M8x1.25	6	4	10	19.1	7	6.4	4	4.7	154434	QSMP-M8X1.25-6	10

<sup>1)</sup> Pack size

#### Push-in connector QSM



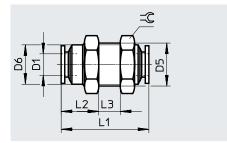


Dimensions and	•	1	la	,			1	Is.	1-	l = 1)
Pneumatic conn		Nominal	Dimensions [mm			,	Weight/	Part no.	Туре	Pcs. <sup>1)</sup>
For tubing O.D.	For tubing O.D.	width	D5	L1	L2	L3	piece			
			Ø							
D1	D2	[mm]					[g]			
3	3	1.9	6	20	9.5	9.5	1.5	153323	QSM-3	10
								130757	QSM-3-100	100
4	4	2.6	8	23.5	11.5	11.5	2	<b>±</b> 153324	QSM-4	10
								130758	QSM-4-100	100
6	6	3.7	10.5	25	12	12	4	<b>±</b> 153325	QSM-6	10
								130759	QSM-6-100	100
Reducing										
3	2	1.1	6	19.1	9.3	8.4	1	133029	QSM-3-2	10
4	3	1.7	8	23.9	11.6	11.6	2.1	<b>★</b> 153326	QSM-4-3	10
								130760	QSM-4-3-100	100
6	4	2.7	10.4	24.9	11.6	11.6	3	<b>★</b> 153327	QSM-6-4	10
								130761	QSM-6-4-100	100

<sup>1)</sup> Pack size

#### Push-in bulkhead connector QSMS



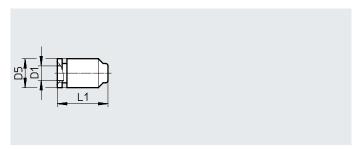


Dimensions and ordering data											
Pneumatic connection	Nomin-	Dimensions	s [mm]					Weight/	Part no.	Туре	Pcs. <sup>1)</sup>
For tubing O.D.	al width	D5	D6	L1	L2	L3	<b>=</b> ©	piece			
			Ø			max.					
D1	[mm]							[g]			
3	1.7	M8x0.75	7	19.5	7	7.5	10	3	153375	QSMS-3	10
4	2.2	M10x1	9	24	9.5	7.5	12	6	<b>★</b> 153376	QSMS-4	10
									130780	QSMS-4-100	100
	1	1112	44	2.5	11		14	Q	<b>★</b> 153377	QSMS-6	10
6	3.7	M12x1	11	25	11	6	14	9	× 100011	Q3NI3-0	10

<sup>1)</sup> Pack size

## Push-in cap QSMC





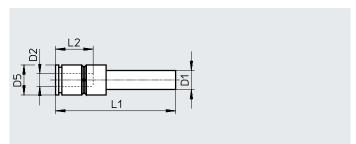
Ordering data						
Pneumatic connection	Dimensions [mm]		Weight/	Part no.	Туре	Pcs. <sup>1)</sup>
For tubing O.D.	D5	L1	piece			
	Ø					
D1			[g]			
3	6	10.5	0.5	153381	QSMC-3	10

<sup>1)</sup> Pack size

## Push-in connector QSM-...H

With push-in sleeve



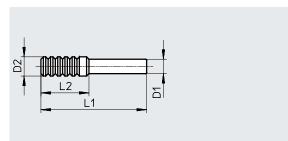


Dimensions and	l ordering data								
Pneumatic conne	ection	Nominal	Dimensions [mm]			Weight/	Part no.	Туре	Pcs. <sup>1)</sup>
Push-in sleeve	For tubing O.D.	width	D5 Ø	L1	L2	piece			
D1	D2	[mm]				[g]			
QS-3	2	1.1	6	26.3	8.4	0.6	133035	QSM-3H-2	10
QS-4	3	1.7	6	27	9.5	0.8	<b>★</b> 153328	QSM-4H-3	10
							130762	QSM-4H-3-100	100
QS-6	4	2.6	9	32.6	11.6	2.4	<b>★</b> 153329	QSM-6H-4	10

<sup>1)</sup> Pack size

## Blanking plug QSMC-...H





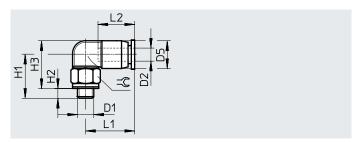
Dimensions and ordering data							
Pneumatic connection	Dimensions [mm]			Weight/	Part no.	Туре	Pcs. <sup>1)</sup>
Push-in sleeve	D2	L1	L2	piece			
	Ø						
D1				[g]			
QS-2	3	20	10.2	0.1	133036	QSMC-2H	10
QS-3	4	22	10.2	0.2	153382	QSMC-3H	10

<sup>1)</sup> Pack size

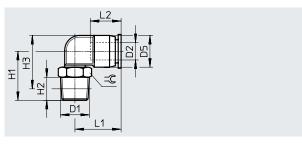
## Push-in L-fitting QSML

Male thread with external hex, rotatable

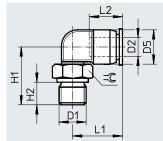












G thread

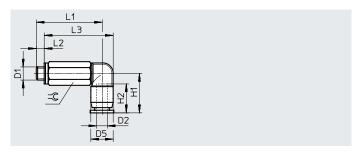
Dimensions a	nd ordering data												
Pneumatic con	nection	Nominal	Dimensio	ns [mm]						Weight/	Part no.	Туре	Pcs. <sup>1)</sup>
Male thread	For tubing O.D.	width	D5 Ø	H1	H2	Н3	L1	L2	=©	piece			
D1	D2	[mm]								[g]			
Metric thread	with sealing ring												
M3	2	0.8	6	12	2.5	12.5	10.3	8.4	5.5	1.4	133030	QSML-M3-2	10
	3		6	12	2.5	12.5	11	9.5	5.5	1.4	153330	QSML-M3-3	10
											130768	QSML-M3-3-100	100
	4	1.3	8	14	2.5	15.5	15.7	11.6	8	3	<b>★</b> 153332	QSML-M3-4	10
											130769	QSML-M3-4-100	100
M5	2	0.9	6	13.5	3	13.5	10.3	8.4	8	2.7	133031	QSML-M5-2	10
	3	1.5	6	13.5	3	13.5	11	9.5	8	2.8	153331	QSML-M5-3	10
											130770	QSML-M5-3-100	100
	4	1.7	8	13.5	3	14.5	15.7	11.6	8	3.4	<b>±</b> 153333	QSML-M5-4	10
											130771	QSML-M5-4-100	100
	6	2.1	10.5	14.5	3	16.8	16.3	11.9	8	4.1	<b>★</b> 153335	QSML-M5-6	10
											130772	QSML-M5-6-100	100
M7	4	2	8	17	5.5	15.5	15.7	11.6	10	5.6	<b>★</b> 186352	QSML-M7-4	10
											130773	QSML-M7-4-100	100
	6	2.4	10.5	19	5.5	18.8	16.3	11.9	10	6.2	<b>★</b> 186353	QSML-M7-6	10
											130774	QSML-M7-6-100	100
R thread													
R1/8	4	2.5	8.5	16	8	16.3	16	11.5	10	6	<b>★</b> 153334	QSML-1/8-4	10
											130764	QSML-1/8-4-100	100
	6	3.3	11	17	8	18.5	16.5	12	10	7	<b>±</b> 153336	QSML-1/8-6	10
											130765	QSML-1/8-6-100	100
G thread with	<del></del>						1			1			
G1/8	4	2.5	8	16.5	5.1	-	15.7	11.6	13	9	<b>★</b> 186268	QSML-G1/8-4	10
											132897	QSML-G1/8-4-100	100
	6	3.3	10.5	17.5	5.1	-	16.3	11.9	13	9.7	<b>★</b> 186269	QSML-G1/8-6	10

<sup>1)</sup> Pack size

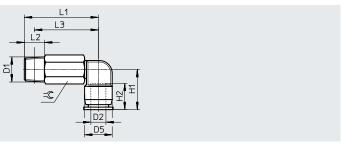
# **Push-in L-fitting, long QSMLL**Male thread with external hex, rotat-

Male thread with external hex, rotat able

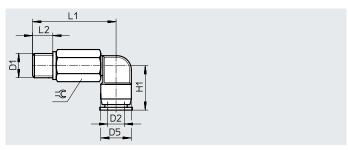












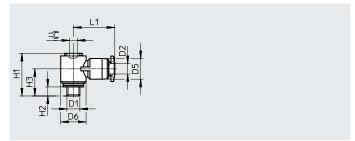
Dimensions ar	nd ordering data												
Pneumatic con	nection	Nominal	Dimensio	ns [mm]						Weight/	Part no.	Туре	Pcs. <sup>1</sup>
Male thread	For tubing O.D.	width	D5	H1	H2	L1	L2	L3	=©	piece			
			Ø										
D1	D2	[mm]								[g]			
Metric thread	with sealing ring												
M3	2	0.8	6	10.3	8.4	19	2.5	19.5	5.5	2.7	133032	QSMLL-M3-2	10
	3	0.9	6	11	9.5	19	2.5	19.5	5.5	2.8	153337	QSMLL-M3-3	10
											133011	QSMLL-M3-3-100	100
	4	1.1	8	15.7	11.6	23	2.5	24.5	8	6.8	153338	QSMLL-M3-4	10
M5	2	0.9	6	10.3	8.4	25	3	25	8	7.6	133033	QSMLL-M5-2	10
	3	1.5	6	11	9.5	25	3	25	8	7.7	130838	QSMLL-M5-3	10
											133012	QSMLL-M5-3-100	100
	4	2	8	15.7	11.6	25	3	26	8	8.3	153339	QSMLL-M5-4	10
											133013	QSMLL-M5-4-100	100
	6	2	10.5	16.3	11.9	26	3	28.3	8	9	153341	QSMLL-M5-6	10
M7	4	2	8	15.7	11.6	29.5	5.5	28	10	14	186354	QSMLL-M7-4	10
											133014	QSMLL-M7-4-100	100
	6	2.4	10.5	16.3	11.9	31.5	5.5	31.3	10	14	186355	QSMLL-M7-6	10
R thread													
R1/8	4	2.3	8.5	15.5	11.5	28.5	8	22	10	13	153340	QSMLL-1/8-4	10
1110	6	3.1	11	16.5	12	29.5	8	25.5	10	14	153342	QSMLL-1/8-6	10
		12.2		1 20.5	1					1-'	200012	7522 2/0 0	1-0
G thread with		1	т	1		1	1	T		1			
G1/8	4	2.3	8	15.7	_	29	5.1	_	13	23	186270	QSMLL-G1/8-4	10
	6	3.1	10.5	16.3	-	30	5.1	-	13	23	186271	QSMLL-G1/8-6	10

<sup>1)</sup> Pack size

## Push-in L-fitting QSMLV-...-I

Male thread with internal hex, rotatable





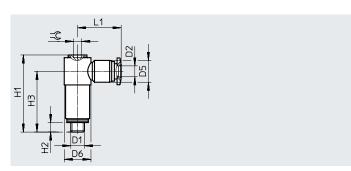
Dimensions an	ıd ordering data												
Pneumatic conr	nection	Nominal	Dimensio	ns [mm]						Weight/	Part no.	Туре	Pcs. <sup>1)</sup>
Male thread	For tubing O.D.	width	D5	D6	H1	H2	H3	L1	=©	piece			
			Ø	ø									
D1	D2	[mm]								[g]			
Metric thread v	with sealing ring												
M5	3	1.7	8	9.8	16.5	3.5	10.5	16	3	5.1	130830	QSMLV-M5-3-I	10
	4	1.8	8	9.8	16.5	3.5	10.5	16	3	5	130831	QSMLV-M5-4-I	10
M7	4	1.9	8	9.8	18.5	5.5	13.2	16	3	7.4	130832	QSMLV-M7-4-I	10
1	6	1.8	10.5	9.8	18.5	5.5	12.5	17.8	3	6.2	130833	QSMLV-M7-6-I	10

<sup>1)</sup> Pack size

## Push-in L-fitting, long QSMLLV-...-I

Male thread with internal hex, rotatable



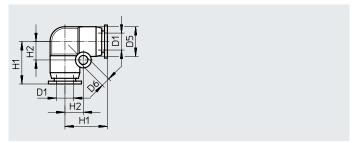


Dimensions ar	d ordering data												
Pneumatic con	nection	Nominal	Dimensio	ns [mm]						Weight/	Part no.	Туре	Pcs. <sup>1)</sup>
Male thread	For tubing O.D.	width	D5 Ø	D6 ø	H1	H2	Н3	L1	=©	piece			
D1	D2	[mm]								[g]			
Metric thread	vith sealing ring												
M5	3	1.6	8	9.8	28.3	3.5	23	16	3	13	130834	QSMLLV-M5-3-I	10
5			1 -	7.0	20.5	7.5	2.5	10	,	1 - 2	-5005.	,	10
5	4	1.8	8	9.8	28.3	3.5	23	16	3	13	130835	QSMLLV-M5-4-I	10
M7	4	1.8						_	3			*	

<sup>1)</sup> Pack size

#### Push-in L-connector QSML





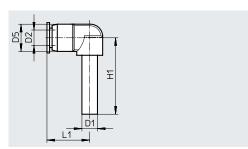
Dimensions and ordering data									
Pneumatic connection	Nominal	Dimensions [mm]				Weight/	Part no.	Туре	Pcs. <sup>1)</sup>
For tubing O.D.	width	D5	D6	H1	H2	piece			
		Ø	Ø						
D1	[mm]					[g]			
3	1.7	6	3.2	11	4.5	1.5	153343	QSML-3	10
4	2.5	8	3.2	13.5	5.5	2	<b>★</b> 153344	QSML-4	10
							130766	QSML-4-100	100
1									
6	3.4	10.5	3.2	15.5	6.5	4	<b>★</b> 153345	QSML-6	10

1) Pack size

## Push-in L-connector QSML-...H

With push-in sleeve





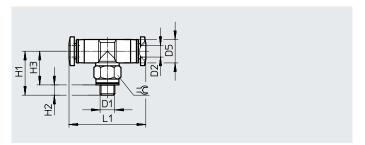
Dimensions and	ordering data								
Pneumatic conne	Pneumatic connection		Dimensions [mm]		Weight/	Part no.	Туре	Pcs. <sup>1)</sup>	
Push-in sleeve	For tubing O.D.	width	D5	H1	L1	piece			
			Ø						
D1	D2	[mm]				[g]			
QS-3	3	1.2	9	24	14.7	1.7	153346	QSML-3H	10
QS-4	4	1.9	9	25	14.7	1.7	<b>★</b> 153347	QSML-4H	10
QS-6	6	3.2	10.5	26.5	17.3	2.4	<b>★</b> 153348	QSML-6H	10
Reducing									
QS-4	3	1.7	9	25	14.7	1.7	<b>±</b> 153349	QSML-4H-3	10
QS-6	4	1.9	9	26	14.7	1.9	<b>★</b> 153350	QSML-6H-4	10

1) Pack size

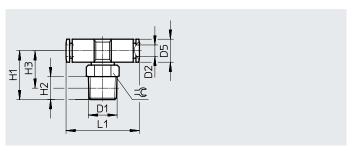
## Push-in T-fitting QSMT

Male thread with external hex, rotatable

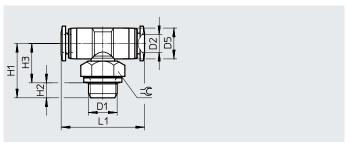












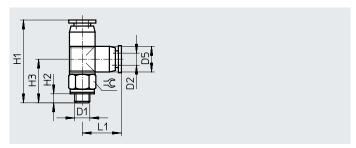
Dimensions ar	nd ordering data											
Pneumatic con	nection	Nominal	Dimension	s [mm]			Weight/	Part no.	Туре	Pcs. <sup>1)</sup>		
Male thread	For tubing O.D.	width	D5	H1	H2	H3	L1	=©	piece			
			Ø									
D1	D2	[mm]							[g]			
Metric thread	with sealing ring											
M3	3	0.9	6	12.8	3.3	9.5	22	5.5	2	153351	QSMT-M3-3	10
	4	1.3	8	15.8	3.3	12.5	26.2	8	4	153353	QSMT-M3-4	10
M5 3	3	1.6	6	14	3.5	10.5	22	8	3.3	153352	QSMT-M5-3	10
	4	2.2	8	15	3.5	11.5	26.2	8	4.4	153354	QSMT-M5-4	10
										130784	QSMT-M5-4-100	100
	6	2.1	10.5	16	3.5	12.5	28.4	8	5.6	153356	QSMT-M5-6	10
										130785	QSMT-M5-6-100	100
R thread												
R1/8	4	2.4	8.5	17	8	13	27	10	7	153355	QSMT-1/8-4	10
	6	3.3	11	18	8	14	30	10	8	153357	QSMT-1/8-6	10
G thread with	sealing ring											
G1/8	4	2.4	8	17.5	5.1	12.4	26.2	13	10	186272	QSMT-G1/8-4	10
	6	3.3	10.5	18.5	5.1	13.4	28.4	13	12	186273	QSMT-G1/8-6	10

<sup>1)</sup> Pack size

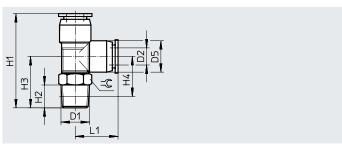
## Push-in T-fitting QSMTL

Male thread with external hex, rotatable

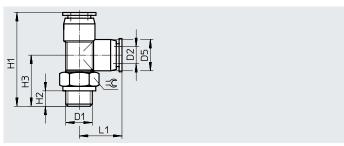










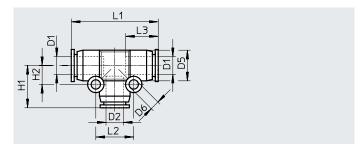


Pneumatic con	nection	Nominal	Dimensio	ns [mm]						Weight/	Part no.	Type	Pcs. <sup>1</sup>
Male thread	For tubing O.D.	width	D5	H1	H2	H3	H4	L1	=@	piece		1,75	1.03.
Male tillead For tubili	For tubing O.D.	Width	ø	111	П2	ПЭ	П4	"		piece			
D1	D2	[mm]	Ø							[g]			
Metric thread v	vith sealing ring												
M3	3	0.9	6	23.8	3.3	12.8	_	11	5.5	2	153358	QSMTL-M3-3	10
	4	1.1	8	29.5	3.3	15.8	-	13.7	8	4	153360	QSMTL-M3-4	10
M5	3	1.7	6	25	3.5	14	-	11	8	3.3	153359	QSMTL-M5-3	10
	4	1.6	8	28.7	3.5	15	-	13.7	8	4.4	153361	QSMTL-M5-4	10
	6	1.7	10.5	31.3	3.5	16	-	15.3	8	5.7	153363	QSMTL-M5-6	10
R thread				,			,						
R1/8	4	2.4	8.5	30	8	17	13	13	10	7	153362	QSMTL-1/8-4	10
	6	3.3	10.5	33	8	18	14	15	10	8.5	153364	QSMTL-1/8-6	10
G thread with	sealing ring												
G1/8	4	2.4	8	31.2	5.1	17.5	-	13.7	13	10	186274	QSMTL-G1/8-4	10
	6	3.3	10.5	33.8	5.1	18.5	_	15.3	13	12	186275	QSMTL-G1/8-6	10

Pack size

#### Push-in T-connector QSMT





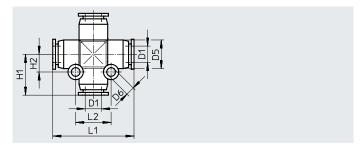
Dimensions and	l ordering data												
Pneumatic conne	Nominal	Dimension	ns [mm]			Weight/	Part no.	Туре	Pcs. <sup>1)</sup>				
For tubing O.D.	For tubing O.D.	width	D5 Ø	D6 Ø	H1	H2	L1	L2	L3	piece			
D1	D2	[mm]								[g]			
2	2	0.9	6	3.2	10.3	4.5	20.5	9	8.4	1.6	133034	QSMT-2	10
3	3	1.6	6	3.2	11	4.5	22	9	9.5	1.7	153365	QSMT-3	10
4	4	2.4	8	3.2	13.7	5.6	27.3	11.2	11.6	3.3	<b>★</b> 153366	QSMT-4	10
											130782	QSMT-4-100	100
6	6	3.4	10.5	3.2	15.3	6.6	30.5	13.2	11.9	5.3	<b>★</b> 153367	QSMT-6	10
											130783	QSMT-6-100	100
Reducing													
4	3	1.7	8	3.2	13	5.5	27	11	11.5	3.5	<b>★</b> 153368	QSMT-4-3	10
6	4	2.6	10.5	3.2	15	6.5	30	13	12	4	<b>★</b> 153369	QSMT-6-4	10

<sup>1)</sup> Pack size

#### Push-in X-connector QSMX

No. of supply lines: 1 No. of outlets: 3



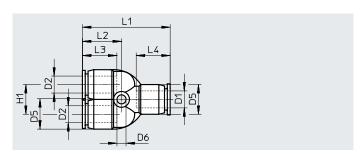


Dimensions and ordering data											
Pneumatic connection	Nominal	Dimensions	s [mm]					Weight/	Part no.	Туре	Pcs. <sup>1)</sup>
For tubing O.D.	width	D5	D6	H1	H2	L1	L2	piece			
		Ø	Ø								
D1	[mm]							[g]			
3	1.7	8	3.2	13.5	5.5	27	11	4	153378	QSMX-3	10
4	2.5	8	3.2	13.5	5.5	27	11	4	153379	QSMX-4	10
6	3.3	10.5	3.2	15.5	6.5	31	13	5	153380	QSMX-6	10

<sup>1)</sup> Pack size

#### Push-in Y-connector QSMY





Dimensions and	ordering data												
Pneumatic conne	Nominal	Dimensio	ns [mm]			Weight/	Part no.	Туре	Pcs. <sup>1)</sup>				
For tubing O.D.	For tubing O.D.	width	D5 Ø	D6 Ø	H1	L1	L2	L3	L4	piece			
D1	D2	[mm]								[g]			
2	2	0.9	6	3.2	6.5	19.5	11.8	8.4	8.4	1.7	133037	QSMY-2	10
3	3	1.6	8	3.2	8	28.8	13.2	11.6	11.6	3.7	153370	QSMY-3	10
4	4	1.7	8	3.2	8	28.8	13.2	11.6	11.6	3.5	<b>★</b> 153371	QSMY-4	10
											130786	QSMY-4-100	100
6	6	2.9	10.5	3.2	10.5	31.6	14.3	11.9	11.9	5.5	<b>★</b> 153372	QSMY-6	10
											130787	QSMY-6-100	100
Reducing													
4	3	1.6	8	3.2	8	28.8	13.2	11.6	11.6	3.6	<b>★</b> 153373	QSMY-4-3	10
6	4	2.3	10.5	3.2	10.5	31.5	14.2	11.6	11.9	5.3	<b>±</b> 153374	QSMY-6-4	10

<sup>1)</sup> Pack size

## Push-in fittings QSM, mini

## Accessories

#### Release tool QSO

Release tool for disconnecting tubing from the plug-in connection in locations that are difficult to access.



Dimensions and ordering data			
For tubing O.D.	Weight/	Part no.	Туре
	piece		
	[g]		
4, 6, 8, 10	13	158419	QS0