Service unit combinations MSB4/MSB6, MS series





★ Festo Core Range

Solves the majority of your automation tasks

Worldwide: Quickest delivery – wherever, whenever

Simply good: Expected high Festo quality Fast: Easy and fast to select

With the Festo Core Range, we have selected the most important products and functions from our broad product catalogue, and added the quickest delivery.

The Core Range offers you the best value for your automation tasks.



Service unit components of the MS series

Solutions for every application

With its large product range, highly effective components and a wide choice of functions, the MS series from Festo offers a complete concept for compressed air preparation. It is suitable for simple standard applications as well as application-specific solutions with very high quality requirements. Available as individual components, pre-assembled combinations ex-stock,

application-specific combinations or complete turnkey solutions. The five sizes in the MS series achieve maximum flow rates with minimum space requirements.

Freely combinable function modules

Pressure regulators, on/off and softstart valves with safety function, filters, pressure and flow sensors, dryers, sensors and lubricators can be assembled into a suitable solution for every task. Thanks to the modular structure the components can be combined as required. The simple connection system saves time because there is no need to disassemble the entire combination when replacing individual mod-

Many of the components are also UL and ATEX certified.

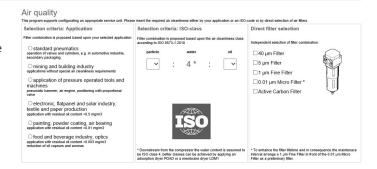
CAD models and configurator

Convenient tools for planning and selecting application-specific individual devices and combinations. The product configurator can be used to configure customised solutions quickly and to transfer the order data without any hassle.

Engineering tools

Selection tool for choosing the right combination of service unit components without oversizing, and with the right air purity class:

→ www.festo.com/engineering/ service unit



Integrated sensors

Pressure and flow sensors

Safety functions

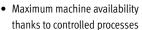
Soft-start/quick exhaust valves MS6-SV/MS9-SV

Saving energy

Service unit combinations MSE6

Intelligent mix of sizes





- Reliable air preparation and supply for systems
- Integrated or stand-alone
- Easy to connect with M8/M12 plug



- Fast and reliable exhausting of systems up to Performance Level e, certified to EN ISO 13849-1
- Integrated soft-start function



- Fully automatic monitoring and regulation of the compressed air supply
- Automatic shut-off of the compressed air in stand-by mode
- Detection and notification of leakages
- Condition monitoring of relevant process data



- Optimum flow rate with a size that is up to 18% smaller
- Excellent energy efficiency
- Cost-optimised combinations save up to 30%!

Size differences						
Size		MS2	MS4	MS6	MS9	MS12
Grid dimension	[mm]	25	40	62	90	124
Connection sizes		M5, QS-6	G1/8, G1/4, G3/8	G1/4, G3/8, G1/2, G3/4	G1/2, G3/4, G1, G1 1/4, G1 1/2	G1, G1 1/4, G1 1/2, G2
Standard nominal flow rate qnN ¹⁾	[l/min]	350	1800	6500	20000	22000

¹⁾ Using pressure regulator MS-LR as an example

Note

Information

The next few pages provide a brief overview of the product range for the MS series service unit components.

You can find detailed information and all the technical data in the documentation for the relevant service unit component.

Accessories such as connecting plates or mounting brackets can be ordered either via the configurator or separately.

Design of a service unit combination

The order of the individual service unit components within a combination is relevant for safety and functionality. The service unit components cannot be combined in any order in the flow direction. There are restrictions and rules.

The configurator for the service unit MSB is a reliable and convenient way of combining individual service unit components and ensures compliance with the applicable rules. As a result, you get a fully assembled combination with UL or ATEX certification, if necessary.

When combining a unit from individually configured and ordered service unit components, the following points must be adhered to under all circumstances.

- Regulators MS-LFR/LR/LRP/LRE are only permissible in the flow direction with the same or decreasing pressure regulation range
- Filters MS-LFR/LF/LFM/LFX are only permissible in the flow direction with an increasing grade of filtration
- Lubricators MS-LOE are not permitted in the flow direction upstream of a filter MS-LFR/LFM/LF/LFX, water separator MS-LWS or membrane air dryer MS-LDM1
- A micro filter MS-LFM must be installed in the flow direction upstream of an activated carbon filter MS-LFX or membrane air dryer MS-LDM1
- A flow sensor SFAM cannot be installed directly downstream of a regulator MS-LFR/LR; a branching module MS-FRM must be positioned between them
- A soft-start/quick exhaust valve MS-SV must be the last service unit component in the flow direction

Туре	Description	Size	Pneumatic o	connection				
			Push-in	Female thread			Connecting plate with thread	
			connector	M	G	NPT	G	NPT
Combinations								
Service unit c	ombinations MSB-FRC							Datasheets → Internet: ms
. 0	Combinations of filter regu-	4	_	-	1/8, 1/4	-	-	-
	lator and lubricator	6	-	-	1/4, 3/8, 1/2	-	-	-
Till								
Service unit c	ombinations MSB							Datasheets → Internet: ms
	Certain predefined combi-	4	_	-	1/4	-	_	_
	nations	6	-	-	1/2	-	-	-
ام ال	Freely configurable combi-	4	1-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
	nations	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
	Ĭ l	9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
. The	,							
Service unit c	ombinations MSE6						<u>'</u>	Datasheets → Internet: mse
g	Combinations with fieldbus	6	 -	-	_	-	1/2	_
7	connection for measuring					,		
	pressure, flow rate and con-							
	sumption							

Гуре	Description	Size	Pneumatic					
			Push-in	Female thr	· · · · · · · · · · · · · · · · · · ·	T	Connecting plate with thre	<u> </u>
			connector	M	G	NPT	G	NPT
ndividual devi	ces							
ilter regulator	's MS-LFR						Datasheets → Internet: ms2-lfr; m	ns4-lfr; ms6-lfr; ms9-lfr; ms12
1	Filter and pressure regula-	2	QS-6	M5		-	_	_
	tor in a single device, grade	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
	of filtration 5 or 40 μm	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
		9	_	_	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
Ψ		12	-	_	_	-	1, 1 1/4, 1 1/2, 2	_
ilter regulator	's MS-LFR-B						Datasheets	→ Internet: ms4-lfr-b; ms6-l
	Filter and pressure regula-	4	-	 -	1/4	_	_	-
	tor in a single device in pol-	6	1-	-	1/2	-	_	_
0 7	ymer housing, grade of fil-				·			
ilters MS-LF							Natasheets → Interne	t: ms4-lf; ms6-lf; ms9-lf; ms2
IIICI3 MIS-LI	Grade of filtration 5 or	4	1_	T_	1/8, 1/4	I_	1/8, 1/4, 3/8	1/8, 1/4, 3/8
-	40 μm	6	1_	1_	1/4, 3/8, 1/2	<u> </u>	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
	· · · · · · · · · · · · · · · · · · ·	9	1_	1_	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
1		12	_	_	-	-	1, 1 1/4, 1 1/2, 2	-
ine and micro	filters MS-LFM						Datasheets → Internet: ms4-l	
	Grade of filtration 0.01 or	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
4	1 μm	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
1		9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
1		12			-	-	1, 1 1/4, 1 1/2, 2	-
Activated carbo	on filters MS-LFX						Datasheets → Internet: ms	4-lfx; ms6-lfx; ms9-lfx; ms12
	For removing liquid and	4	_	_	1/8, 1/4	_	1/8, 1/4, 3/8	1/8, 1/4, 3/8
0	gaseous oil particles	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
		9	_	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
1		12	-	-	-	-	1, 1 1/4, 1 1/2, 2	_
	ors MS-IWS		•				Datasheets → Intern	et: ms6-lws; ms9-lws; ms12-
Nater separato		6	1_	1_	1/4, 3/8, 1/2	I_	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
Nater separato	Remove condensate from			1	1 1, 1, 2, 0, 1/2		-, ,, >, >, -, -, >, ,	-, ., >, >, >, -, -, >, '
Water separato	Remove condensate from compressed air, mainte-	9	_	_	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2

pe	Description	Size	Pneumatic (connection				
			Push-in	sh-in Female thread			Connecting plate with three	ad
			connector	M	G	NPT	G	NPT
dividual devic	es							
essure regula	tors MS-LR						Datasheets → Internet: ms2-lr	; ms4-lr; ms6-lr; ms9-lr; ms
	For setting the required op-	2	QS-6	M5	_	-	_	_
	erating pressure, 4 pressure regulation rang-	4	-	-	1/8, 1/4	_	1/8, 1/4, 3/8	1/8, 1/4, 3/8
		6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
2 1	es	9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
		12	-	-	-	_	1, 1 1/4, 1 1/2, 2	_
essure regula	tors MS-LR-B						Datasheet	s → Internet: ms4-lr-b; ms
	For setting the required op-	4	-	-	1/4	-	_	-
	erating pressure, in poly-	6	1-	-	1/2	-	_	_
essure regula			1	1	1.,	1		ets → Internet: ms4-lrb; ms
	For configuring a regulator	4	-	-	1/4	-	1/8, 1/4, 3/8	-
W	manifold with independent pressure regulation ranges.	6		-	1/2	-	1/4, 3/8, 1/2, 3/4	_
	Pressure output is at the front or rear.							
ecision pressi	ure regulators MS-LRP			1	Г	_		Datasheets → Internet: ms
	For precisely setting the required operating pressure, 4 pressure regulation ranges, pressure hysteresis 0.02 bar	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
ecision pressi	ure regulators MS-LRPB	-					D	atasheets → Internet: ms6
-	For configuring a regulator	6	-	-	1/2	-	1/4, 3/8, 1/2, 3/4	-
	manifold with independent pressure regulation ranges. Pressure output is at the front or rear.							
bricators MS-	IOE						Datasheets → Internet: ms4-l	00, mc6 loo, mc0 loo, mc1
שוונמנטוא ואוס-	Add a precisely adjustable	4	1-	T_	1/8, 1/4	1-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
	amount of oil to the com-	6	-	1-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
	pressed air. The amount of	9	-	1-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/
J	oil mist is proportional to	12	- -	 -	3/4, 1	J/4, 1	1, 1 1/4, 1 1/2, 2	
1	the compressed air flow	12		1-		1-	1, 1 1/4, 1 1/2, 2	

Туре	Description	Size					1		
			Push-in	Female thr	ead		Connecting plate with three	ead	
			connector	M	G	NPT	G	NPT	
Individual device	es								
On/off valves M	S-EM						Datasheets → Internet: ms4-	em; ms6-em; ms9-em; ms12-	
	Manually actuated on/off	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8	
	valve for pressurising and	6	-	_	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4	
	exhausting pneumatic sys	9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2	
	tems.	12	-	_		_	1, 1 1/4, 1 1/2, 2	_	
							,		
n/off valves M	5-EE						Datasheets → Internet: m	s4-ee; ms6-ee; ms9-ee; ms12	
1	Electrically actuated on/off	4	_	_	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8	
	valve for pressurising and	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4	
	exhausting pneumatic sys-	9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2	
	tems.	12	-	-	-	-	1, 1 1/4, 1 1/2, 2	-	
n/off valves M	S-FF-R						Natacheets	→ Internet: ms4-ee-b; ms6-e	
ii, sii istres iii.	Electrically actuated on/off	4	T-	1_	1/4	I_	-		
SE.	valve in polymer housing	6	1-	1_	1/2	-		_	
	for pressurising and ex-				1-1-				
	hausting pneumatic sys-								
	tems.								
. 6	MC DI						D. 1		
oft-start valves		1,	T	1	1/0 1//	1		nternet: ms4-dl; ms6-dl; ms12	
	Pneumatically actuated soft-start valve for slowly	4	+	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8	
	pressurising and exhaust-	6	-	-	1/4, 3/8, 1/2	- -	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4	
	ing pneumatic systems.	12		-		-	1, 1 1/4, 1 1/2, 2	-	
	,								
Soft-start valves								ernet: ms4-de; ms6-de; ms12-	
	Electrically actuated soft-	4	_	_	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8	
	start valve for slowly pres-	6	_	_	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4	
	surising and exhausting	12	-	-	_	-	1, 1 1/4, 1 1/2, 2	-	
	pneumatic systems.								
n/off valves M		1	_		т.		Datasheets →	Internet: ms4-ede-b; ms6-ed	
	Electrically actuated soft-	4	-	-	1/4	-	-	-	
15.	start valve in polymer hous- ing for slowly pressurising	6	-	-	1/2	-	-	-	
	and exhausting pneumatic								
	systems.								
oft-start/quick	exhaust valves MS-SV						Datash	eets → Internet: ms6-sv; ms9	
	For gradually increasing	6	-	_	1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4	
	pressurisation and quick,	9	_	_	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2	
	safe pressure reduction in								
	pneumatic piping systems.								
	Up to category 1, PL c.								
-	Up to category 3, PL d.	6	-	-	1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4	
010	Up to category 4, PL e in the		'						
15	case of optional extension.								
1/10									
	Up to category 4, PL e.	6	-	-	1/2	-	1/4, 3/8, 1/2, 3/4	-	
010									
H									
(H)	I	1							

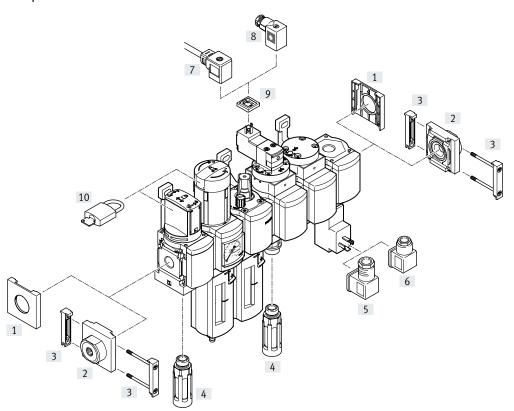
Гуре	Description	Size	Pneumatic o	onnection					
			Push-in	Female thread			Connecting plate with three	Connecting plate with thread	
			connector	M	G	NPT	G	NPT	
ndividual de	vices								
Nembrane ai	r dryers MS-LDM1						Datasheets	→ Internet: ms4-ldm; ms6-ld	
•	Wear-free membrane dryer	4	-	_	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8	
	with internal air consump- tion	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4	
- 1									
ranching mo	odules MS-FRM						Datasheets → Internet: ms4-fr	m; ms6-frm; ms9-frm; ms12-	
(4)	Compressed air distributors	4	_	_	1/8, 1/4	_	1/8, 1/4, 3/8	_	
	with 4 connections	6	-	_	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	_	
		9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2	
		12	-	-	-	_	1, 1 1/4, 1 1/2, 2	-	
istributor bl	locks MS-FRM-FRZ						Datasheets → In	nternet: ms4-frm-frz; ms6-frm-	
	Compressed air distributors	4	_	-	_	-	-	_	
6	with 4 connections and half	6	-	-	-	-	-	-	
	the grid width								
low sensors	SFAM							Datasheets → Internet: sfa	
	For absolute flow rate infor-	6	-	-	-	_	1/2	1/2	
	mation and cumulative air	9	-	-	-	_	1, 1 1/2	1, 1 1/2	
	consumption measurement								

Product range overview

Combinations		Combination 1	Combination 2	Combination 3
Comprising:				
Manually operated on/off valve	EM1	•	•	-
Filter regulator with pressure gauge	LFR/ LFR-B	•		
Lubricators	LOE	•	-	-
Electrically actuated on/off valve	EE	-	-	•
Electrically actuated on/off valve, with pressure sensor	EE	-	-	-
Pneumatically actuated soft-start valve	DL	-	-	•
Branching module with pressure switch	FRM	•	-	-
Branching module with pressure sensor	FRM	-	-	-
Mounting bracket	WP	•	•	•
Datasheet → page		10	13	20

Combinations		Combination 4		Combination 5	Combination 6	Combination 7
Comprising:						
Manually operated on/off valve	EM1	•	•	•	•	•
Filter regulator with pressure gauge	LFR/ LFR-B	•	•	•	•	•
Lubricators	LOE	-	-	-	•	-
Electrically actuated on/off valve	EE	_	_	•	_	-
Electrically actuated on/off valve, with pressure sensor	EE	-	-	-	-	
Pneumatically actuated soft-start valve	DL	-	-	•	-	-
Branching module with pressure switch	FRM	•	-	•	-	-
Branching module with pressure sensor	FRM	-	•	-	-	-
Mounting bracket	WP	•	•	•	•	•
Datasheet → page		23	23	28	31	34

Peripherals overview





Note

The range of accessories depends on the service unit selected.

Range of accessories

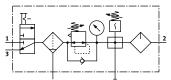
→ Pages with peripherals for the individual devices

Moun	nting attachments and accessories	→ Page/ Internet
[1]	Cover cap	ms4-end,
	MS4/6-END	ms6-end
[2]	Connecting plate set	ms4-ag,
	MS4/6-AG	ms6-ag
[3]	Module connector	ms4-mv1,
	MS4/6-MV1	ms6-mv1
[4]	Silencer	38
	U	
[5]	Angled plug socket	38
	PEV-1/4-WD-LED	
[6]	Plug socket	38
	MSSD-C-4P	
[7]	Plug socket with cable	38
	KMEB	
[8]	Plug socket	38
	MSSD-EB	
[9]	Illuminating seal	38
	MEB-LD	
[10]	Padlock	38
	LRVS-D	
_	Mounting bracket	ms4-wp,
	MS4/6-WP/WPB/WPE/ WPE-B ¹ /WPM	ms6-wp

¹⁾ Valid for EM1FR-B

Function

With manual condensate drain



- On/off valve MS...-EM1, manually operated
- Filter regulator MS...-LFR-D7 with pressure gauge
- Branching module MS...-FRM-Y with pressure switch without display
- Lubricator MS...-LOE-R
- Mounting bracket MS...-WP



Flow rate 950 l/min



Temperature range





Pressure regulation range 1 ... 12 bar



Spare parts service



- For filtered and lubricated compressed air
- Supply pressure can be opened and closed
- Output pressure is infinitely adjustable within the pressure regulation range
- The unit is exhausted when switched off
- Electrical pressure monitoring with adjustable switching pressure
- Removal of filtered and unlubricated compressed air at the ports of the branching module

General technical data		
Size		MSB4
Pneumatic connection 1, 2, 3		61/4
Regulator function		Output pressure constant, with primary pressure compensation, with return flow, with secondary exhausting
Type of mounting		Via accessories
Mounting position		Vertical ±5°
Grade of filtration	[µm]	40
Air purity class at the output		Compressed air to ISO 8573-1:2010 [7:4:-]
Bowl guard		Plastic bowl guard
Condensate drain		Manual
Actuator lock		Rotary knob with latch, can be locked using accessories
Pressure regulation range	[bar]	112
Pressure indication		With pressure gauge

 $[\]slash$ - Note: This product conforms to ISO 1179-1 and ISO 228-1.

Standard nominal flow rate qnN [l/min]					
Size		MSB4			
Grade of filtration	40 μm	950			

Operating and environmental	conditions	
Condensate drain		Manual
Size		MSB4
Operating pressure	[bar]	1.5 14
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
		Inert gases
Note on the operating/pilot me	edium	Lubricated operation possible (in which case lubricated operation will always be required)
Ambient temperature	[°C]	-10 +60
Temperature of medium	[°C]	-10 +60
Storage temperature	[°C]	-10 +60
LABS (PWIS) conformity		VDMA24364-B1/B2-L
Corrosion resistance class CRC	1)	2
Food-safe ²⁾		See supplementary material information

¹⁾ More information www.festo.com/x/topic/crc

²⁾ More information: www.festo.com/catalogue/msb \rightarrow Support/Downloads.

Weight [g]	
Size	MSB4
Service unit combination	1700
Mounting bracket	40

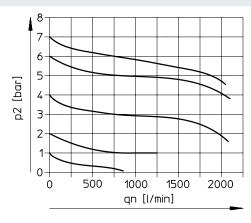


Materials → Datasheet for the individual devices

Standard flow rate qn as a function of output pressure p2

Pressure regulation range 1 ... 12 bar $\,$ Grade of filtration 40 μm MSB4-1/4 $\,$

Input pressure p1 = 10 bar



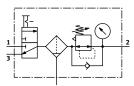
Dimensions Download CAD data → www.festo.com Manually operated on/off valve, filter regulator with pressure gauge, branching module with pressure switch, lubricator В2 ВЗ В5 LFR F8 FRM \subseteq 1 [1] Installation dimension Flow direction Туре В1 B2 В3 В6 D1 L1 MSB4 160.8 40.2 80.4 G1/4 87 44 80 201 Туре L3 L5 L6 L7 L8 L9 L10 MSB4 17.7 25 53 46.5 93.2 106 5.6 80

 $^{| \}label{eq:Note:This product conforms to ISO 1179-1 and ISO 228-1.}$

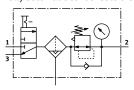
Ordering data						
Size	Connection	Condensate drain	Grade of filtration [µm]	Part no.	Туре	
Pressure regulation	Pressure regulation range 1 12 bar, pressure gauge with outer scale in bar and inner scale in psi					
MSB4	G1/4	Manual	40	542295	MSB4-1/4:C3J1F3M1-WP	

Function

With manual condensate drain



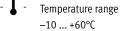
Fully automatic condensate drain

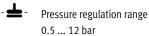


- On/off valve MS...-EM1, manually operated
- Filter regulator MS...-LFR with pressure gauge
- Mounting bracket MS...-WP



Flow rate 950 ... 5500 l/min







Spare parts service



- For filtered and unlubricated compressed air
- Supply pressure can be opened and closed
- Output pressure is infinitely adjustable within the pressure regulation range

General technical data – MS4/6-EM1FRB		
Type of mounting (select one)	In-line installation	
	With mounting bracket	
	Via accessories	
Mounting position	Vertical ±5°	
Pressure indication	Prepared for G1/8"	
	With pressure gauge	

General technical data – MSB4/	6				
Size		MSB4	MSB6		
Pneumatic connection 1, 2, 3 G1/4 G1/2			G1/2		
Regulator function		Output pressure constant, with primary pressure compensation, with	return flow, with secondary exhausting		
Type of mounting		Via accessories			
Mounting position		Vertical ±5°			
Grade of filtration	[µm]	5			
		40			
Bowl guard		Plastic bowl guard			
Condensate drain		Manual			
		Fully automatic			
Actuator lock		Rotary knob with latch, can be locked using accessories			
Pressure regulation range [bar]		0.5 7			
		0.5 12			
Pressure indication		With pressure gauge			

Characteristic flow rate values — MS4/6-EM1FRB [l/min]						
Size		MS4-EM1FRB	MS6-EM1FRB			
Standard flow rate qn (exhaust) 1)						
Grade of filtration	40 μm	1400	3600			
Standard nominal flow rate qnN	Standard nominal flow rate qnN					
Grade of filtration	5 μm	1500	4750			
	40 μm	1700	5300			

¹⁾ $0.6 \rightarrow 0 \text{ MPa } (6 \rightarrow 0 \text{ bar, } 87 \rightarrow 0 \text{ psi})$

¹²⁵ l/min must be available for the fully automatic condensate drain to close correctly.

Characteristic flow rate value	es – MSB4/6 [l/m	nin]			
Condensate drain		Manual		Fully automatic	
Size		MSB4 MSB6		MSB4	MSB6
Standard nominal flow rate q	nN (pressure re	gulation range 0.5 7 bar)			
Grade of filtration	40 μm	1150	5500	_	_
Standard nominal flow rate q	nN (pressure re	gulation range 0.5 12 bar)			
Grade of filtration	5 μm	950	4800	950	4800
	40 μm	1700	5100	1000	5100

 $[\]cdot$ $| \cdot |$ 125 l/min must be available for the fully automatic condensate drain to close correctly.

Condensate drain Size		Manual	Manual				
		MS4-EM1FRB	MS6-EM1FRB	MS4-EM1FRB	MS6-EM1FRB		
Operating pressure [MPa] [bar]		0.1 1	0.1 1				
		110					
Operating medium	·	Compressed air to ISO 857	73-1:2010 [7:4:4]				
Note on the operating/pilot m	nedium	Compatibility with ester oil not guaranteed					
Ambient temperature	[°C] -5 +50 +5 +50						
Temperature of medium	[°C]	-5 +50 +5 +50					
Storage temperature	[°C]	-5 +50		·			
Corrosion resistance class CR	C ¹⁾	1 - Low corrosion stress					

¹⁾ More information www.festo.com/x/topic/crc

Grade of filtration		5	5			40			
Condensate drain		Manual		Fully automatic		Manual		Fully autom	atic
Size		MSB4	MSB6	MSB4	MSB6	MSB4	MSB6	MSB4	MSB6
Operating pressure	[bar]	0.8 14 (1.5 14) ¹⁾	0.8 18	2 12		0.8 14 (1.5 14) ¹⁾	0.8 18	2 12	
Operating medium		Compressed air	Compressed air to ISO 8573-1:2010 [7:4:4], inert gases						
Note on the operating/pilot m	edium	Lubricated opera	ation possible (in	which case lubric	ated operation w	will always be required)			
Air purity class at the output		Compressed air	to ISO 8573-1:20	10 [6:4:4]		Compressed air to ISO 8573-1:2010 [7:4:4]			
Ambient temperature	[°C]	-10 +60		+5 +60		-10 +60 +5		+5 +60	
Temperature of medium	[°C]	-10 +60	-	+5 +60		-10 +60 +5 +		+5 +60	
Storage temperature	[°C]	-10 +60	-10 +60						
Corrosion resistance class CRC	2)	2 - Moderate corrosion stress							
Food-safe ³⁾		See supplement	ary material infor	mation					

¹⁾ For pressure regulation range 0.5 \dots 7 bar

²⁾ More information www.festo.com/x/topic/crc

³⁾ More information: www.festo.com/catalogue/msb \rightarrow Support/Downloads.

Weight [g]				
Size	MS4-EM1FRB	MSB4	MS6-EM1FRB	MSB6
Service unit combination	450	1300	1250	1100
Mounting bracket	40		76	

Materials				
Size	MS4-EM1FRB	MSB4	MS6-EM1FRB	MSB6
Housing material	_	Die-cast aluminium	_	Die-cast aluminium
Bowl material	-	PC	-	PC, PE
Note on materials	RoHS-compliant	-	RoHS-compliant	-
LABS (PWIS) conformity	VDMA24364-B1/B2-L			

Special material properties – Products for battery production				
Size	MS4-EM1FRF1A-B	MS6-EM1FRF1A-B		
Suitability for the production of Li-ion	Metals with more than 1% by mass of copper, zinc or nickel are exclud	ed from use. Exceptions are nickel in steel, chemically nickel-plated		
batteries	surfaces, printed circuit boards, cables, electrical plug connectors and	d coils		



Materials → Datasheet for the individual devices

Standard flow rate qn as a function of output pressure p2

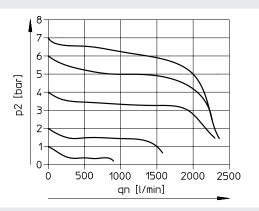
Pressure regulation range

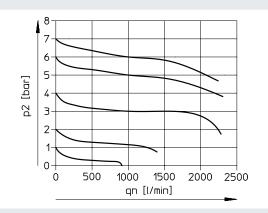
Grade of filtration 5 µm

Grade of filtration 40 µm

0.5 ... 12 bar MSB4-1/4

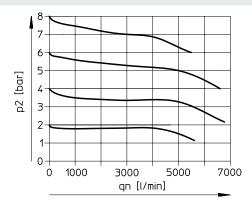
Input pressure p1 = 10 bar

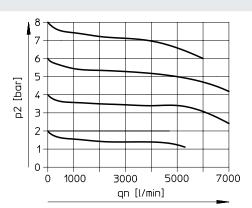


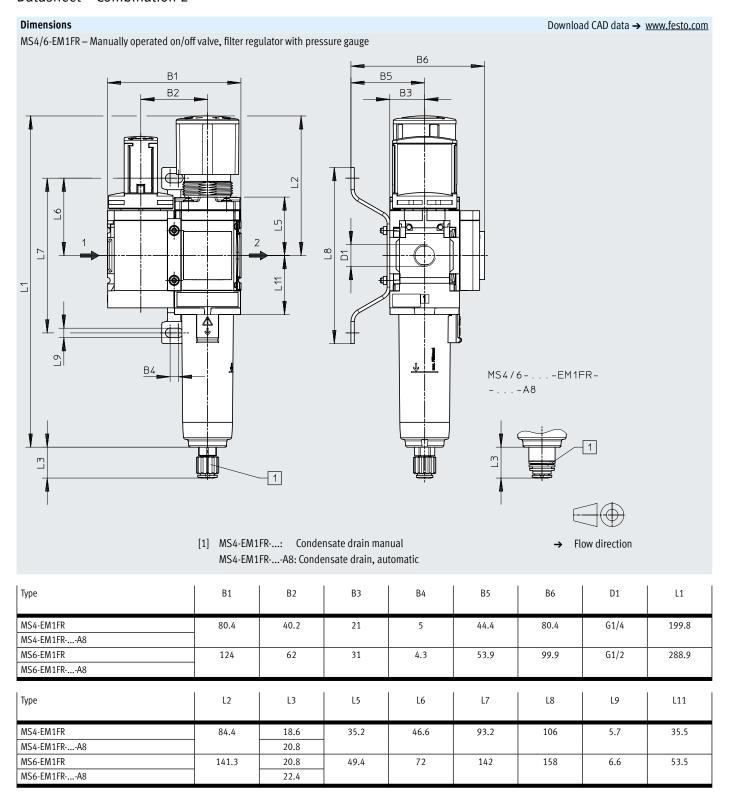


MSB6-1/2

Input pressure p1 = 10 bar







Dimensions Download CAD data → www.festo.com MSB4/6 – Manually operated on/off valve, filter regulator with pressure gauge В6 В2 В5 LFR <u>R</u> EM1 [1] Installation dimension Flow direction Туре В1 В2 В4 B5 В6 D1 L2 L1 MSB4 80.4 40.2 4 44 80 G1/4 201 87 MSB6 124 4.5 100 G1/2 285 134.5 62 54 Туре L3 L4 L7 L8 L9 Condensate drain Manual Fully automatic MSB4 93.2 106 5.6 17.7 20.4 25 46.5 MSB6 15.8 18.5 68 71 142 158 6.6

Note: This product conforms to ISO 1179-1 and ISO 228-1.

★ Core Range

Ordering data – MS Size	Connection	Condensate drain	Grade of filtration [µm]	Part no.	Туре
		Condensate diam	Grade of fittration [µiii]	raitiio.	туре
Pressure indication	_, <u>' ' ' ' </u>		1		
MS4-EM1FRB	G1/4	Manual	5	★ 8130947	MS4-EM1FR-1/4-D6-C-P-M-A8-WPE-B
		Fully automatic	5	★ 8130949	MS4-EM1FR-1/4-D6-C-P-VC-A8-WPE-B
		Manual	40	★ 8130950	MS4-EM1FR-1/4-D6-E-P-M-A8-WPE-B
		Fully automatic	40	★ 8130948	MS4-EM1FR-1/4-D6-E-P-VC-A8-WPE-B
MS6-EM1FRB G	G1/2	Manual	5	★ 8130912	MS6-EM1FR-1/2-D6-C-P-M-A8-WPE-B
		Fully automatic	5	★ 8130911	MS6-EM1FR-1/2-D6-C-P-VC-A8-WPE-B
		Manual	40	* 8130913	MS6-EM1FR-1/2-D6-E-P-M-A8-WPE-B
		Fully automatic	40	* 8130914	MS6-EM1FR-1/2-D6-E-P-VC-A8-WPE-B
Pressure gauge wit	h outer scale in MPa				
MS4-EM1FRB	G1/4	Manual	5	* 8098378	MS4-EM1FR-1/4-D6-C-P-M-AG-MPA-WPE-B
		Fully automatic	5	* 8098377	MS4-EM1FR-1/4-D6-C-P-VC-AG-MPA-WPE-B
		Manual	40	* 8098374	MS4-EM1FR-1/4-D6-E-P-M-AG-MPA-WPE-B
		Fully automatic	40	* 8098380	MS4-EM1FR-1/4-D6-E-P-VC-AG-MPA-WPE-B
MS6-EM1FRB	G1/2	Manual	5	* 8098371	MS6-EM1FR-1/2-D6-C-P-M-AG-MPA-WPE-B
		Fully automatic	5	* 8098368	MS6-EM1FR-1/2-D6-C-P-VC-AG-MPA-WPE-B
		Manual	40	* 8098369	MS6-EM1FR-1/2-D6-E-P-M-AG-MPA-WPE-B
		Fully automatic	40	★ 8098364	MS6-EM1FR-1/2-D6-E-P-VC-AG-MPA-WPE-B
Pressure gauge wit	h outer scale in bar a	nd inner scale in psi			
MS4-EM1FRB	G1/4	Manual	5	* 8098373	MS4-EM1FR-1/4-D6-C-P-M-AG-BAR-WPE-B
		Fully automatic	5	* 8098372	MS4-EM1FR-1/4-D6-C-P-VC-AG-BAR-WPE-B
		Manual	40	* 8098376	MS4-EM1FR-1/4-D6-E-P-M-AG-BAR-WPE-B
		Fully automatic	40	* 8098379	MS4-EM1FR-1/4-D6-E-P-VC-AG-BAR-WPE-B
MS6-EM1FRB	G1/2	Manual	5	* 8098363	MS6-EM1FR-1/2-D6-C-P-M-AG-BAR-WPE-B
		Fully automatic	5	* 8098370	MS6-EM1FR-1/2-D6-C-P-VC-AG-BAR-WPE-B
		Manual	40	* 8098365	MS6-EM1FR-1/2-D6-E-P-M-AG-BAR-WPE-B
		Fully automatic	40	* 8098367	MS6-EM1FR-1/2-D6-E-P-VC-AG-BAR-WPE-B
	!		<u> </u>		
Ordering data – MS	5B4-EM1FRF1A-B ¹)		,	
Size	Connection	Condensate drain	Grade of filtration [μm]	Part no.	Туре
MS4-EM1FRB	G1/4	Manual	5	8176521	MS4-EM1FR-1/4-D6-C-P-M-AG-BAR-WP-F1A-B

Ordering data – MS	Ordering data – MSB4-EM1FRF1A-B ¹⁾								
Size	Connection	Condensate drain	Grade of filtration [μm]	Part no.	Туре				
MS4-EM1FRB	G1/4	Manual	5	8176521	MS4-EM1FR-1/4-D6-C-P-M-AG-BAR-WP-F1A-B				
			5	8176522	MS4-EM1FR-1/4-D6-C-P-M-AG-MPA-WP-F1A-B				
			40	8176523	MS4-EM1FR-1/4-D6-E-P-M-AG-BAR-WP-F1A-B				
			40	8176524	MS4-EM1FR-1/4-D6-E-P-M-AG-MPA-WP-F1A-B				
			5	8176525	MS4-EM1FR-1/4-D6-C-P-M-A8-WP-F1A-B				
			40	8176526	MS4-EM1FR-1/4-D6-E-P-M-A8-WP-F1A-B				
MS6-EM1FRB	G1/2	Manual	5	8176527	MS6-EM1FR-1/2-D6-C-P-M-AG-BAR-WP-F1A-B				
			5	8176528	MS6-EM1FR-1/2-D6-C-P-M-AG-MPA-WP-F1A-B				
			40	8176529	MS6-EM1FR-1/2-D6-E-P-M-AG-BAR-WP-F1A-B				
			40	8176530	MS6-EM1FR-1/2-D6-E-P-M-AG-MPA-WP-F1A-B				
			5	8176531	MS6-EM1FR-1/2-D6-C-P-M-A8-WP-F1A-B				
			40	8176532	MS6-EM1FR-1/2-D6-E-P-M-A8-WP-F1A-B				

¹⁾ F1A: Products for battery production

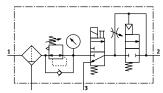
Ordering data – MSB4/	6	
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Size	Connection	Condensate drain	Grade of filtration [µm]	Part no.	Туре			
Pressure regulation i	Pressure regulation range 0.5 12 bar, pressure gauge with outer scale in bar and inner scale in psi							
MSB4	G1/4	Manual	40	★ 8025354	MSB4-1/4:C3:J1-WP			
MSB6	G1/2	Manual	40	★ 8025355	MSB6-1/2:C3:J1-WP			

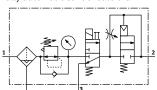
Ordering data – I	Ordering data – MSB4/6							
Size	Connection	Condensate drain	Grade of filtration [μm]	Part no.	Туре			
Pressure regulat	Pressure regulation range 0.5 7 bar, pressure gauge with outer scale in MPa							
MSB4	G1/4	Manual	40	8042668	MSB4-1/4:C3:J120-WP			
MSB6	G1/2	Manual	40	8042672	MSB6-1/2:C3:J120-WP			
Pressure regulat	ion range 0.5 12 bar, pres	sure gauge with outer scale in ba	r and inner scale in psi					
MSB4	G1/4	Manual	5	542304	MSB4-1/4:C3J3-WP			
		Fully automatic	40	542298	MSB4-1/4:C3J2-WP			
			5	542310	MSB4-1/4:C3J4-WP			
MSB6	G1/2	Manual	5	542280	MSB6-1/2:C3J3-WP			
		Fully automatic	40	542274	MSB6-1/2:C3J2-WP			
			5	542286	MSB6-1/2:C3J4-WP			

Function

With manual condensate drain



Fully automatic condensate drain



- Filter regulator MS...-LFR-D7 with pressure gauge
- On/off valve MS...-EE-V24, electrically actuated
- Soft-start valve MS...-DL, pneumatically actuated
- Mounting bracket MS...-WP



Flow rate 750 ... 3100 l/min



Temperature range −10 ... +60°C



Pressure regulation range 4 ... 12 bar



Spare parts service



- For filtered and unlubricated compressed air
- Output pressure is infinitely adjustable within the pressure regulation range
- Gradual pressure build-up prevents sudden, unpredictable movements

 When the unit is switched off, quick exhausting ensures rapid pressure reduction

General technical data				
Size		MSB4	MSB6	
Pneumatic connection 1, 2, 3		G1/4	G1/2	
Regulator function		Output pressure constant, with primary pressure compensation, with	return flow, with secondary exhausting	
Type of mounting		Via accessories		
Mounting position		Vertical ±5°		
Grade of filtration	[µm]	40		
Air purity class at the output		Compressed air to ISO 8573-1:2010 [7:4:4] (grade of filtration 40 μm)		
Bowl guard		Plastic bowl guard		
Condensate drain		Manual		
		-	Fully automatic	
Actuator lock		Rotary knob with latch, can be locked using accessories		
Pressure regulation range	[bar]	412		
Pressure indication		With pressure gauge		
Characteristic coil data		24 V DC: 1.5 W	24 V DC: 1.5 W	

Standard nominal flow rate qnN [l/min]					
Size		MSB4	MSB6		
Grade of filtration	40 µm	750	3100		

¹²⁵ l/min must be available for the fully automatic condensate drain to close correctly.

Operating and environmenta	l conditions						
Condensate drain		Manual		Fully automatic			
Size		MSB4	MSB6	MSB6			
Operating pressure	[bar]	4.5 14	4.5 18	4.5 12			
Operating medium		Compressed air to ISO 8573	-1:2010 [-:4:-]	Compressed air to ISO 8573-1:2010 [7:4:-]			
			Inert gases				
Note on the operating/pilot m	Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)				
Ambient temperature	[°C]	-10 +60		+5 +60			
Temperature of medium	[°C]	-10 +60		+5 +60			
Storage temperature	[°C]	-10 +60		-10 +60			
LABS (PWIS) conformity		VDMA24364-B1/B2-L					
Corrosion resistance class CRC ¹⁾		2					
Food-safe ²⁾		See supplementary material	information				

¹⁾ More information www.festo.com/x/topic/crc

²⁾ More information: www.festo.com/catalogue/msb → Support/Downloads.

Weight [g]		
Size	MSB4	MSB6
Service unit combination	1600	2400
Mounting bracket	40	76

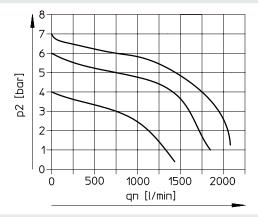


Materials → Datasheet for the individual devices

Standard flow rate qn as a function of output pressure p2

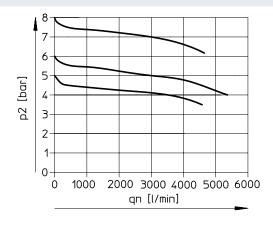
Pressure regulation range 4 ... 12 bar $\,$ Grade of filtration 40 μm MSB4-1/4 $\,$

Input pressure p1 = 10 bar



MSB6-1/2

Input pressure p1 = 10 bar



2024/11 – Subject to change

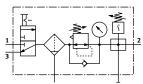
Dimensions Download CAD data → www.festo.com Filter regulator with pressure gauge, electrically actuated on/off valve, pneumatically actuated soft-start valve В1 В5 В2 LFR 7 5 Г8 ΕE DL 1 [1] Installation dimension Flow direction В3 В1 B2 B5 В6 D1 L2 Type В4 L1 MSB4 120.6 40.2 40.2 4 44 80 G1/4 201 87 MSB6 186 100 G1/2 134.5 62 62 4.5 54 285 L9 Туре L3 L4 L5 L6 L7 L8 Condensate drain Manual Fully automatic MSB4 46.5 93.2 106 17.7 25 51.7 5.6 MSB6 15.8 18.5 68 71 71 142 158 6.6

Note: This product conforms to ISO 1179-1 and ISO 228-1.

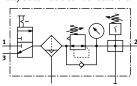
Ordering data							
Size	Connection	Condensate drain	Grade of filtration [µm]	Part no.	Туре		
Pressure regulation	range 4 12 bar, pressu	re gauge with outer scale in bar and in	ner scale in psi				
MSB4	G1/4	Manual	40	531101	MSB4-1/4:J1D1A1-WP		
MSB6	G1/2	Manual	40	530222	MSB6-1/2:J1D1A1-WP		
		Fully automatic	40	530224	MSB6-1/2:J2D1A1-WP		

Function

With manual condensate drain



Fully automatic condensate drain



- On/off valve MS...-EM1, manually operated
- Filter regulator MS...-LFR with pressure gauge

- Flow rate 1300 ... 5300 l/min
- - Pressure regulation range 0.5 ... 12 bar
- Spare parts service



- For filtered and unlubricated compressed air
- Supply pressure can be opened and closed
- Output pressure is infinitely adjustable within the pressure regulation range
- Electrical pressure monitoring with adjustable switching pressure

- Branching module MS...-FRM-Y with pressure switch or MS...-FRM-AD7 with pressure sensor for status indication
 - Mounting bracket MS...-WP

General technical data							
Size		MSB4		MSB6			
Branching module with		Pressure switch	Pressure sensor	Pressure switch	Pressure sensor		
Pneumatic connection 1, 2, 3		G1/4		G1/2			
Regulator function		Output pressure constant, with pr	imary pressure compensation, with	return flow, with secondary exhaus	iting		
Type of mounting		Via accessories					
Mounting position		Vertical ±5°	Vertical ±5°				
Grade of filtration	[µm]	40					
Air purity class at the output		Compressed air to ISO 8573-1:2010 [7:4:4] (grade of filtration 40 µm)					
Bowl guard		Plastic bowl guard					
Condensate drain		Manual	Manual	Manual	Manual		
		Fully automatic	-	Fully automatic	-		
Actuator lock		Rotary knob with latch, can be locked using accessories					
Pressure regulation range	[bar]	-	0.5 7	-	0.5 7		
		0.5 12	0.5 10	0.5 12	0.5 10		
Pressure indication		Via pressure gauge for displaying the output pressure					

Note: This product conforms to ISO 1179-1 and ISO 228-1.

Standard nominal flow rate qnN [l/min]							
Size		MSB4		MSB6			
Branching module with		Pressure switch Pressure sensor Pr		Pressure switch	Pressure sensor		
Pressure regulation range	Pressure regulation range 0.5 7 bar						
Grade of filtration	40 μm	-	1750	-	5300		
Pressure regulation range	0.5 10 bar						
Grade of filtration	40 μm	-	1600	-	4500		
Pressure regulation range 0.5 12 bar							
Grade of filtration	40 μm	1300	-	4500	-		

 $[\]cdot$ $| \cdot |$ 125 l/min must be available for the fully automatic condensate drain to close correctly.

Operating and environmental co	nditions							
Condensate drain		Manual				Fully automatic		
Size		MSB4		MSB6		MSB4	MSB6	
Branching module with		Pressure switch	Pressure sensor	Pressure switch	Pressure sensor	Pressure switch	Pressure switch	
Operating pressure	[bar]	0.8 14		0.8 18		2 12	2 12	
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]						
		Inert gases						
Note on the operating/pilot medi	um	Lubricated operation possible (in which case lubricated operation will always be required)						
Ambient temperature	[°C]	-10 +60	0 +50	-10 +60	0 +50	+5 +60		
Temperature of medium	[°C]	-10 +60	0 +50	-10 +60	0 +50	+5 +60		
Storage temperature	[°C]	-10 +60	•			-10 +60		
LABS (PWIS) conformity		VDMA24364-B1/B2-L	VDMA24364-B1/B2-L					
Corrosion resistance class CRC ¹⁾		2						
Food-safe ²⁾		See supplementary m	aterial information					

¹⁾ More information www.festo.com/x/topic/crc

²⁾ More information: www.festo.com/catalogue/msb \rightarrow Support/Downloads.

Weight [g]				
Size	MSB4	MSB6		
Service unit combination	1500	2000		
Mounting bracket	40	76		



Materials → Datasheet for the individual devices

Standard flow rate qn as a function of output pressure p2

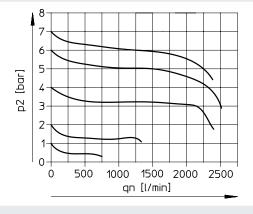
Pressure regulation range

Grade of filtration 40 µm

0.5 ... 12 bar

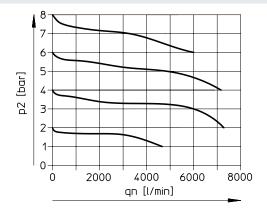
MSB4-1/4

Input pressure p1 = 10 bar



MSB6-1/2

Input pressure p1 = 10 bar



Dimensions Download CAD data → www.festo.com Manually operated on/off valve, filter regulator with pressure gauge, branching module with pressure switch В1 В2 ВЗ В5 LFR 8 EM1 FRM \Box 1 [1] Installation dimension Flow direction B5 Туре В1 B2 В3 В4 В6 D1 L1 L2 MSB4 120.6 40.2 G1/4 201 40.2 4 44 80 87 MSB6 186 100 62 62 4.5 54 G1/2 285 134.5 Туре L3 L4 L5 L6 L7 L8 L9 Condensate drain Manual Fully automatic MSB4 17.7 20.4 25 27 46.5 93.2 106 5.6 MSB6 15.8 18.5 39 71 142 158 6.6

[♦] Note: This product conforms to ISO 1179-1 and ISO 228-1.

Dimensions Download CAD data → www.festo.com Manually operated on/off valve, filter regulator with pressure gauge, branching module with pressure sensor В1 В2 ВЗ В5 LFR 8 EM1 2 [1] Installation dimension Pressure sensor SDE5-D10-O-...-P-M8 with 3-pin plug M8x1, threshold value comparator, 1 switching output PNP, N/O contact 1 → Internet: sde5 Flow direction Туре В1 B2 ВЗ В4 В5 В6 D1 MSB4 120.6 40.2 40.2 82 G1/4 4 44 MSB6 186 62 62 4.5 54 102 G1/2 Туре L4 L5 L6 L8 L9 L1 L2 L3 MSB4 201 87 17.7 25 29.4 46.5 106 5.6

MSB6

134.5

15.8

68

41.7

71

158

6.6

285

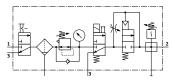
^{♦ ·} Note: This product conforms to ISO 1179-1 and ISO 228-1.

★ Core Range

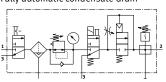
Cole No	11150						
Ordering data	ı .						
Size	Connection	Condensate drain	Grade of filtration [µm]	Part no.	Туре		
Pressure regulation range 0.5 10 bar, pressure gauge with outer scale in bar and inner scale in psi, branching module with pressure sensor							
MSB4	G1/4	Manual	40	★ 8025356	MSB4-1/4:C3:J1:F12-WP		
MSB6	G1/2	Manual	40	★ 8025357	MSB6-1/2:C3:J1:F12-WP		
Ordering data	1						
Size	Connection	Condensate drain	Grade of filtration [µm]	Part no.	Туре		
Pressure regu	ılation range 0.5 7 bar,	pressure gauge with outer scale in I	MPa, branching module with pressure ser	nsor			
MSB4	G1/4	Manual	40	8042667	MSB4-1/4:C3:J120:F12-WP		
MSB6	G1/2	Manual	40	8042671	MSB6-1/2:C3:J120:F12-WP		
Pressure regu	ılation range 0.5 12 bar	, pressure gauge with outer scale in	bar and inner scale in psi, branching mo	dule with pressure swit	ch		
MSB4	G1/4	Manual	40	542294	MSB4-1/4:C3J1F3-WP		
		Fully automatic	40	542300	MSB4-1/4:C3J2F3-WP		
MSB6	G1/2	Manual	40	542270	MSB6-1/2:C3J1F3-WP		
		Fully automatic	40	542276	MSB6-1/2:C3J2F3-WP		

Function

With manual condensate drain



Fully automatic condensate drain



- On/off valve MS...-EM1, manually operated
- Filter regulator MS...-LFR-D7 with pressure gauge
- On/off valve MS...-EE-V24, electrically actuated



Flow rate 750 ... 3100 l/min



Temperature range −10 ... +60°C



Pressure regulation range 4 ... 12 bar



Spare parts service

• Soft-start valve MS...-DL, pneumati-

• Branching module MS...-FRM-Y with

pressure switch without display

• Mounting bracket MS...-WP

cally actuated

With pressure gauge

24 V DC: 1.5 W



- For filtered and unlubricated compressed air
- Supply pressure can be opened and closed
- Output pressure is infinitely adjustable within the pressure regulation range
- Gradual pressure build-up prevents sudden, unpredictable movements

24 V DC: 1.5 W

- To shut-off and exhaust the following device or the system
- Electrical pressure monitoring with adjustable switching pressure

General technical data				
Size		MSB4	MSB6	
Pneumatic connection 1, 2, 3		G1/4	G1/2	
Regulator function		Output pressure constant, with primary pressure compensation, with	return flow, with secondary exhausting	
Type of mounting		Via accessories		
Mounting position	Mounting position Vertical ±5°			
Grade of filtration	[µm]	-	5	
		40		
Air purity class at the output		Compressed air to ISO 8573-1:2010 [6:4:4] (grade of filtration 5 µm)		
		Compressed air to ISO 8573-1:2010 [7:4:4] (grade of filtration 40 µm		
Bowl guard		Plastic bowl guard		
Condensate drain		Manual		
		Fully automatic		
Actuator lock		Rotary knob with latch, can be locked using accessories		
Pressure regulation range	[bar]	412		

Note: This product conforms to ISO 1179-1 and ISO 228-1.

Pressure indication
Characteristic coil data

Standard nominal flow rate qnN [l/min]				
Size		MSB4	MSB6	
Grade of filtration	5 μm	-	3000	
	40 μm	750	3100	

¹²⁵ l/min must be available for the fully automatic condensate drain to close correctly.

Operating and environmental	Operating and environmental conditions						
Condensate drain		Manual		Fully automatic			
Size		MSB4	MSB6	MSB4	MSB6		
Operating pressure	[bar]	4.5 14	4.5 18	4.5 12	4.5 12		
Operating medium		Compressed air to ISO 8	573-1:2010 [7:4:4]				
		Inert gases	Inert gases				
Note on the operating/pilot me	edium	Lubricated operation pos	Lubricated operation possible (in which case lubricated operation will always be required)				
Ambient temperature	[°C]	-10 +60		+5 +60	+5 +60		
Temperature of medium	[°C]	-10 +60		+5 +60			
Storage temperature	[°C]	-10 +60		-10 +60			
LABS (PWIS) conformity		VDMA24364-B1/B2-L					
Corrosion resistance class CRC	1)	2					
Food-safe ²⁾		See supplementary mate	erial information				

¹⁾ More information www.festo.com/x/topic/crc

²⁾ More information: www.festo.com/catalogue/msb \rightarrow Support/Downloads.

Weight [g]				
Size	MSB4	MSB6		
Service unit combination	2200	3500		
Mounting bracket	40	76		



Materials → Datasheet for the individual devices

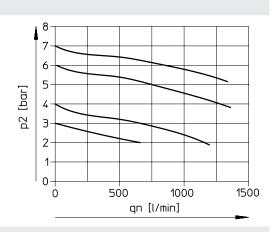
Standard flow rate qn as a function of output pressure p2

Pressure regulation range 4 ... 12 bar $\,$ Grade of filtration 5 μm

MSB4-1/4

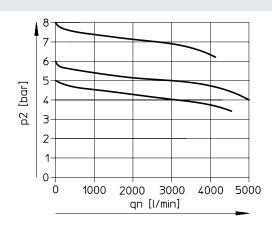
Input pressure p1 = 10 bar

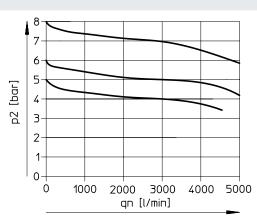
Grade of filtration 40 μm



MSB6-1/2

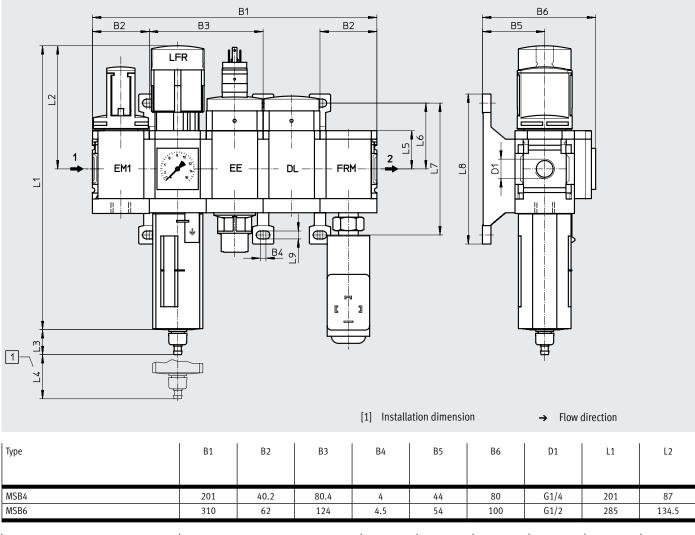
Input pressure p1 = 10 bar





Download CAD data → www.festo.com

Manually operated on/off valve, filter regulator with pressure gauge, electrically actuated on/off valve, pneumatically actuated soft-start valve, branching module with pressure switch

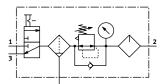


Туре	L3 Condensate drain		L4	L5	L6	L7	L8	L9
	Manual	Fully automatic						
MSB4	17.7	20.4	25	27	46.5	93.2	106	5.6
MSB6	15.8	18.5	68	39	71	142	158	6.6

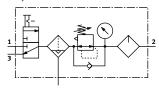
Ordering data						
Size	Connection	Condensate drain	Grade of filtration [μm]	Part no.	Туре	
Pressure regulation range 4 12 bar, pressure gauge with outer scale in bar and inner scale in psi						
MSB4	G1/4	Manual	40	542293	MSB4-1/4:C3J1D1A1F3-WP	
		Fully automatic	40	542299	MSB4-1/4:C3J2D1A1F3-WP	
MSB6	G1/2	Manual	40	542269	MSB6-1/2:C3J1D1A1F3-WP	
			5	542281	MSB6-1/2:C3J3D1A1F3-WP	
		Fully automatic	40	542275	MSB6-1/2:C3J2D1A1F3-WP	
			5	542287	MSB6-1/2:C3J4D1A1F3-WP	

Function

With manual condensate drain



Fully automatic condensate drain



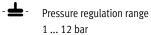
- On/off valve MS...-EM1, manually operated
- Filter regulator MS...-LFR-D7 with pressure gauge
- Lubricator MS...-LOE-R
- Mounting bracket MS...-WP



Flow rate

750 ... 3100 l/min







Spare parts service



- For filtered and lubricated compressed air
- Supply pressure can be opened and closed
- Output pressure is infinitely adjustable within the pressure regulation range

General technical data			l	
Size		MSB4	MSB6	
Pneumatic connection 1, 2, 3		G1/4	G1/2	
Regulator function		Output pressure constant, with primary pressure compensation, with	return flow, with secondary exhausting	
Type of mounting		Via accessories		
Mounting position		Vertical ±5°		
Grade of filtration	[µm]	40		
Air purity class at the output		Compressed air to ISO 8573-1:2010 [7:4:] (grade of filtration 40 µm)		
Bowl guard		Plastic bowl guard		
Condensate drain		Manual		
		-	Fully automatic	
Actuator lock		Rotary knob with latch, can be locked using accessories		
Pressure regulation range	[bar]	112		
Pressure indication		With pressure gauge		

[•] Note: This product conforms to ISO 1179-1 and ISO 228-1.

Standard nominal flow rate qnN [l/min]				
Size		MSB4	MSB6	
Grade of filtration	40 μm	750	3100	

 $[\]cdot$ $\,$ $\,$ $\,$ $\,$ $\,$ 125 l/min must be available for the fully automatic condensate drain to close correctly.

Operating and environmental	conditions				
Condensate drain		Manual		Fully automatic	
Size		MSB4	MSB6	MSB6	
Operating pressure	[bar]	1.5 14	1.5 18	2 12	
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]	Compressed air to ISO 8573-1:2010 [7:4:4]		
		Inert gases			
Note on the operating/pilot me	edium	Lubricated operation possible (in which case lubricated operation will always be required)			
Ambient temperature	[°C]	-10 +60		+5 +60	
Temperature of medium	[°C]	-10 +60		+5 +60	
Storage temperature	[°C]	-10 +60	-10 +60		
LABS (PWIS) conformity		VDMA24364-B1/B2-L			
Corrosion resistance class CRC	1)	2			
Food-safe ²⁾		See supplementary material information			

¹⁾ More information www.festo.com/x/topic/crc

More information: www.festo.com/catalogue/msb → Support/Downloads.

Weight [g]				
Size	MSB4	MSB6		
Service unit combination	1500	1750		
Mounting bracket	40	76		

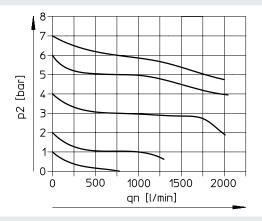


Materials → Datasheet for the individual devices

Standard flow rate qn as a function of output pressure p2

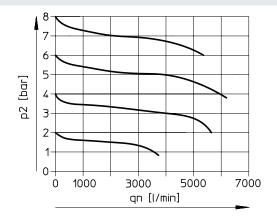
Pressure regulation range 1 ... 12 bar $\,$ Grade of filtration 40 μm MSB4-1/4 $\,$

Input pressure p1 = 10 bar



MSB6-1/2

Input pressure p1 = 10 bar



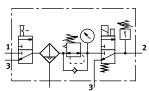
Dimensions Download CAD data → www.festo.com Manually operated on/off valve, filter regulator with pressure gauge, lubricator В1 В6 В2 ВЗ В5 LFR 8 EM1 ⊞ 1 [1] Installation dimension Flow direction Туре В1 В3 B5 D1 B2 В4 В6 L1 L2 MSB4 120.6 40.2 40.2 4 44 80 G1/4 201 87 MSB6 186 100 G1/2 285 62 62 4.5 54 134.5 L9 Туре L3 L4 L5 L6 L8 L10 Condensate drain Manual Fully automatic MSB4 93.2 106 17.7 25 53 46.5 5.6 80 MSB6 15.8 18.5 68 66 71 142 158 6.6 130

[•] Note: This product conforms to ISO 1179-1 and ISO 228-1.

Ordering data										
Size	Connection	Condensate drain	Grade of filtration [µm]	Part no.	Туре					
Pressure regulation range 1 12 bar, pressure gauge with outer scale in bar and inner scale in psi										
MSB4	G1/4	Manual	40	542296	MSB4-1/4:C3J1M1-WP					
MSB6	G1/2	Manual	40	542272	MSB6-1/2:C3J1M1-WP					
		Fully automatic	40	542278	MSB6-1/2:C3J2M1-WP					

Function

With manual condensate drain



- On/off valve MS...-EM1, manually operated
- Filter regulator MS...-LFR with pressure gauge
- On/off valve MS...-EE-10V24P-AD7, electrically actuated, with pressure sensor for status indication
- Mounting bracket MS...-WP



Flow rate
 1400 ... 4400 l/min



Temperature range 0 ... +50°C



Pressure regulation range 4 ... 10 bar



Spare parts service



- For filtered and unlubricated compressed air
- Supply pressure can be opened and closed
- Output pressure is infinitely adjustable within the pressure regulation range
- When the unit is switched off, quick exhausting ensures rapid pressure reduction
- Electrical pressure monitoring with adjustable switching pressure

General technical data						
Size		MSB4	MSB6			
Pneumatic connection 1, 2, 3		G1/4	G1/2			
Regulator function		Output pressure constant, with primary pressure compensation, with	return flow, with secondary exhausting			
Type of mounting		Via accessories				
Mounting position		Vertical ±5°	/ertical ±5°			
Grade of filtration	[µm]	40				
Air purity class at the output		Compressed air to ISO 8573-1:2010 [7:4:4]				
Bowl guard		Plastic bowl guard				
Condensate drain		Manual				
Actuator lock		Rotary knob with latch, can be locked using accessories				
Pressure regulation range	[bar]	47				
		4 10				
Pressure indication		Via pressure sensor for indicating the output pressure via status indic	ator and electrical output			
		Via pressure gauge for displaying the output pressure				

Electrical data – On/off valve MSEE-10V24P-AD7						
Characteristic coil data	24 V DC: 1.8 W; permissible voltage fluctuations –15%/+10%					
Electrical connection	M12x1 to IEC 61076-2-101					
Degree of protection for solenoid coil	IP65					
Duty cycle [%]	100					

Standard nominal flow rate qnN [l/min]								
Size		MSB4	MSB6					
Pressure regulation range 4	Pressure regulation range 4 7 bar							
Grade of filtration	40 μm	1600	4400					
Pressure regulation range 4	Pressure regulation range 4 10 bar							
Grade of filtration	40 μm	1400	4000					

Operating and environmenta	l conditions						
Condensate drain		Manual					
Size		MSB4		MSB6			
Operating pressure	[bar]	414		4 18			
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]	Compressed air to ISO 8573-1:2010 [7:4:4]				
		Inert gases					
Note on the operating/pilot m	edium	Lubricated operation possible (in which case lubricated operation will always be required)					
Ambient temperature	[°C]	0+50					
Temperature of medium	[°C]	0+50					
Storage temperature	[°C]	-10 +60					
LABS (PWIS) conformity		VDMA24364-B1/B2-L					
Corrosion resistance class CRC	(1)	2					
Food-safe ²⁾		See supplementary material information					

More information www.festo.com/x/topic/crc
 More information: www.festo.com/catalogue/msb → Support/Downloads.

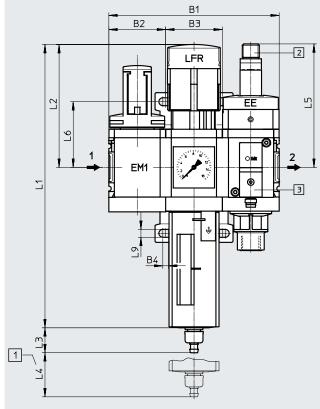
Weight [g]							
Size	MSB4	MSB6					
Service unit combination	1600	2000					
Mounting bracket	40	76					



Materials → Datasheet for the individual devices

Dimensions

Manually operated on/off valve, filter regulator with pressure gauge, electrically actuated on/off valve with pressure sensor



B6 B5



- 1 = not assigned
- 2 = not assigned
- 3 = com(-)
- 4 = Signal (+) solenoid 14

Download CAD data → www.festo.com

- [1] Installation dimension
- [2] Electrical connection to IEC 61076-2-101, M12x1 plug, 2-pin, for NEBA-M12
- [3] Pressure sensor SDE5-D10-O-...-P-M8 with 3-pin plug M8x1, threshold value comparator, 1 switching output PNP, N/O contact
 - → Internet: sde5
- → Flow direction

Туре	B1	B2	В3	B4	B5	B6	D1
MSB4	120.6	40.2	40.2	4	44	82	G1/4
MSB6	186	62	62	4.5	54	102	G1/2

Туре	L1	L2	L3	L4	L5	L6	L8	L9
MSB4	201	87	17.7	25	86.3	46.5	106	5.6
MSB6	285	134.5	15.8	68	104	71	158	6.6

♦ Note: This product conforms to ISO 1179-1 and ISO 228-1.

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★ Core Range

core runge									
Ordering data									
Size	Connection	Condensate drain	Grade of filtration [µm]	Part no.	Туре				
Pressure regulation range 4 10 bar, pressure gauge with outer scale in bar and inner scale in psi									
MSB4 G1/4 Manual			40	★ 8025358	MSB4-1/4:C3:J1:D14-WP				
MSB6	G1/2	Manual	40	MSB6-1/2:C3:J1:D14-WP					
Ordering data									
Size	Connection	Condensate drain	Grade of filtration [µm]	Part no.	Туре				
Pressure regulation range 4 7 bar, pressure gauge with outer scale in MPa									
MSB4	G1/4	Manual	40	8042666	MSB4-1/4:C3:J120:D14-WP				
MSB6	G1/2	Manual	40	8042670	MSB6-1/2:C3:J120:D14-WP				

Accessories

→ Coro

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🖈 Core Range	!								
Ordering data – Sil	encer U								Datasheets → Internet: u
	Description			Pneumatic	connection			Part no.	Туре
10	For MS4-EM1/EE			G1/4				6842	U-1/4-B
	For MS6-EM1/EE			G1/2				6844	U-1/2-B
	For MS4-EE-B/EDE-B/	/EM1FR-B		G1/4				2316	U-1/4
	For MS6-EE-B/EDE-B/			G1/2				2310	U-1/2
Ordering data – An	gled plug socket PEV Description	Operating voltage r	range	Electrical co	nnection	Switch tion	ning status indica-	Part no.	Datasheets → Internet: pe
	For PEV-1/4OD	15 30 V DC		4-pin		Yellow	/ LED	164274	PEV-1/4-WD-LED-24
		≤ 230 V AC ≤ 180 V DC		4-pin		Yellow	ı LED	164275	PEV-1/4-WD-LED-230
Ordering data – Plu	- T	1.		1 .					Datasheets → Internet: mss
	Description	Operating voltage r	ange	Electrical co	nnection	1	of mounting for ca- nnection	Part no.	Туре
<u> </u>	For PEV-1/4OD	≤ 250 V AC/DC		3-pin		Clamp	oing screws	171157	MSSD-C-4P
	For MS4/6-EE/DE	≤ 250 V AC/DC		3-pin		Clamp	oing screws	★ 151687	MSSD-EB
				4-pin		Insulation displacement technology		192745	MSSD-EB-S-M14
Ordering data – Plu	ug socket with cable KM	EB Operating voltage	Elect	rical	Switching	status	Cable length	Part no.	Datasheets → Internet: kme
			conn	ection	indication		[m]		
	For MS4/6-EE/DE	24 V DC	2-pin	1	LED		2.5	547268	KMEB-3-24-2.5-LED
			'				5	547269	KMEB-3-24-5-LED
4					_		2.5	547270	KMEB-3-24-2.5
							5	547271	KMEB-3-24-5
>			3-pin	1	LED		2.5	± 151688	KMEB-1-24-2.5-LED
							5	151689	KMEB-1-24-5-LED
							10	193457	KMEB-1-24-10-LED
		230 V AC	3-pin	1	-		2.5	151690	KMEB-1-230AC-2.5
							5	151691	KMEB-1-230AC-5
Ordering data – Illu	uminating seal MEB-LD								Datasheets → Internet: me
	Description			Operating v	oltage range			Part no.	Туре
	For plug socket with o	cable KMEB and plug so	ocket	12 24 V I	DC			151717	MEB-LD-12-24DC
	MSSD-EB			230 V DC/A	C ±10%			151718	MEB-LD-230AC
Ordering data – Pa	dlock LRVS-D								
	Description			Weight [g]				Part no.	Туре
	For filter and pressur	e regulators		120				193786	LRVS-D

Accessories

★ Core Range

Ordering data – Conn	rdering data – Connecting cable NEBA-M8								
	Electrical connection	Number of cores	Cable length [m]	Part no.	Туре				
	M8x1, straight socket	3	2,5	★ 8078223	NEBA-M8G3-U-2.5-N-LE3				
	MOUL and a solut		5	★ 8078224	NEBA-M8G3-U-5-N-LE3				
	M8x1, angled socket	3	2,5	★ 8078230	NEBA-M8W3-U-2.5-N-LE3				
			5	★ 8078231	NEBA-M8W3-U-5-N-LE3				

Ordering data - Conn	ordering data – Connecting cable NEBA-M12								
	Electrical connection	Number of cores	Cable length [m]	Part no.	Туре				
	M12x1, straight socket	4	2,5	★ 8078239	NEBA-M12G5-U-2.5-N-LE4				
			5	★ 8078240	NEBA-M12G5-U-5-N-LE4				
	M12x1, angled socket	4	2,5	8078248	NEBA-M12W5-U-2.5-N-LE4				
			5	8078249	NEBA-M12W5-U-5-N-LE4				