## Proportional directional control valves VPWS

# **FESTO**



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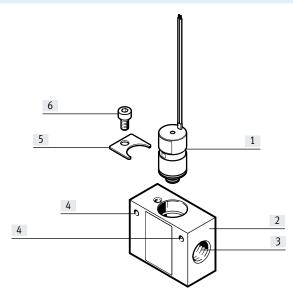
## Key features

#### General

The solenoid valves VPWS are proportional directional control valves. This means that the flow rate of suitable media can be controlled proportionally. Approved operating media include air. oxygen and inert gases.

The solenoid valve VPWS should only be operated within the limits defined in the technical data. The specific on-site operating conditions are to be observed.

#### Overview of valve with manifold block



- 🖣 - Note

The product has no redundancy and no error detection. When malfunctions need to be detected, this must be done by implementing the necessary measures in the customer product.

- [1] Solenoid valve VPWS
- [2] Manifold block
- [3] Pneumatic connection
- [4] Mounting hole for M3 screws
- [5] Mounting
- [6] Socket head screw M4

## Type codes

001	Series	
VPWS	Proportional directional control valve	
002	Nominal width [mm]	
0.3	0.3	
1	1	
1.5	1.5	
2.2	2.2	
6	6	
003	Directional control valve type	
В	Sub-base valve	
004	Valve function	
6	2/2-way valve, normally closed	

005	Pneumatic connection	
PC15	Cartridge 15 mm	
PC8	Cartridge 8 mm	
006	Pressure range [bar]	
3	03	
7	07	
8	0 8	
10	0 10	
007	Sealant	
٧	FPM	

## Proportional directional control valves VPWS

## Technical data

- N - Flow rate

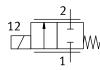
46 ... 220 l/min

- **[]** - Diameter of cartridge

7.5 ... 15 mm

- **-** Voltage

≤19 ... 19.9 V DC





General technical data Nominal width DN		0.3 mm	1 mm	1.5 mm	2.2 mm	6 mm		
Valve function			2/2-way proporti	onal directional c	ontrol valve. clo	sed		
Reset method			Mechanical sprin	g				
Design			Directly actuated	poppet valve				
Sealing principle			Soft					
Actuation type			Electrical					
Type of control			Direct					
Direction of flow			Not reversible					
Mounting position			Any			,		
Type of mounting			On sub-base					
			Plug-in					
			With accessories					
Pneumatic connection 1			Cartridge 8 mm Cartridge 15 mm Cartridge 15 mm					
							7.5 mm	
Pneumatic connection 2			Cartridge				Cartridge	
			5.8 mm				15 mm	
Flow rate q	VPWS	[l/min]	6.6 8	68 88	82 98	46 56	200 220	
	VPWS-6-B-6-PC15-7-V	[l/min]	_				270 350	
Product weight		[g]	5	23			25	
Degree of protection to EN 60529	IP60							
Note on degree of protection			IP65 with suitable plug					
			In assembled sta	te	-			

<b>Operating and environmental</b> on Nominal width DN	conditions		0.3 mm	1 mm	1.5 mm	2.2 mm	6 mm	
Medium			Inert gases					
			Air					
			Oxygen				·	
Note on the medium			Lubricated op	eration not possi	ole			
Note on the medium. maximum	particle size	[µm]	10					
Operating pressure	VPWS	[MPa]	0 1	0 1	0 0.8	0 0.3		
		[bar]	0 10	0 10	0 8	0 3		
	VPWS-6-B-6-PC15-7-V	[MPa]	-	-	-	-	0 0.7	
		[bar]	-	-	-	-	0 7	
Nominal operating pressure	VPWS	[MPa]	1	1	0 0.8	0.3	0.2	
		[bar]	10	10	8	3	2	
		[psi]	145	145	116	43.5	29	
	VPWS-6-B-6-PC15-7-V	[MPa]	-	-	-	-	0 0.7	
		[bar]	-	-	-	-	0 7	
		[psi]	-	-	-	-	101.5	
Ambient temperature		[°C]	+5 +50					
Temperature of medium		[°C]	+5 +50					
Storage temperature		[°C]	-40 +80					
Corrosion resistance class CRC <sup>1)</sup>			1					

<sup>1)</sup> More information: www.festo.com/x/topic/kbk

Electrical data					
Nominal width DN		0.3 mm	1 mm	1.5 mm	2.2 mm
Continuous operating voltage at 20°C without inflow	[V DC]	-	≤ 16.5		
Continuous operating voltage at 50°C without inflow	[V DC]	-	≤ 14.5		
Typical continuous operating voltage at 50 °C with inflow	[V DC]	-	≤ 19.0		
Max. switching frequency	[Hz]	25	18		
Hysteresis	[mA]	14	16		
Coil resistance	[Ω]	308	60.5		
Max. electrical power consumption	[W]	1.5	2.5		
Current regulating range	[mA]	0 70	0 200		
Duty cycle ED	[%]	100 (see assembly i	nstructions)		

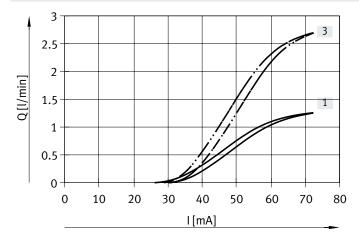
Nominal width DN		6 mm	
		Air	Oxygen
Continuous operating voltage at 20°C without inflow	[V DC]	≤ 14.5	≤ 11.4
Continuous operating voltage at 50°C without inflow	[V DC]	≤ 13.3	≤ 9.6
Typical continuous operating voltage at 50°C with inflow (≥ 30 l/min)	[V DC]	≤ 19.9	
Switching time on	[ms]	10	
Hysteresis	[mA]	22.5	
Coil resistance	[Ω]	60.5	
Max. electrical power consumption	[W]	3	
Current regulating range	[mA]	0 225	
Duty cycle ED	[%]	100 (see assembly instructions)	

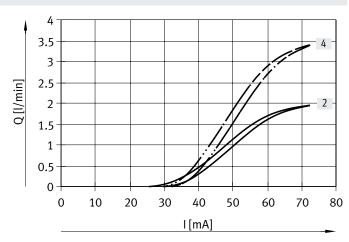
Electrical connection		
Electrical connection	Connection technology	Open end
	Number of pins/wires	2
	Connection type	Cable
Cable length	[mm]	70 80

Materials	
Housing	High-alloy steel
Seals	FPM
Note on materials	RoHS-compliant
PWIS conformity	VDMA24364 zone III

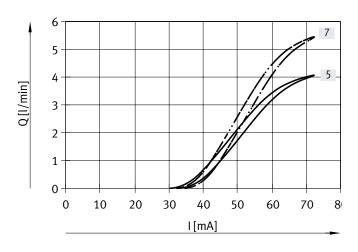
## Flow rate/current characteristic curves

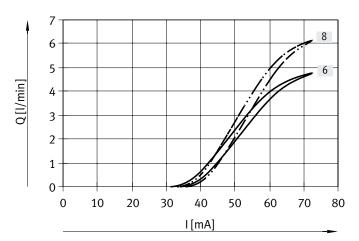
Nominal width 0.3 mm





- [1] Characteristic curve for 1 bar
- [3] Characteristic curve for 3 bar
- [2] Characteristic curve for 2 bar
- [4] Characteristic curve for 4 bar

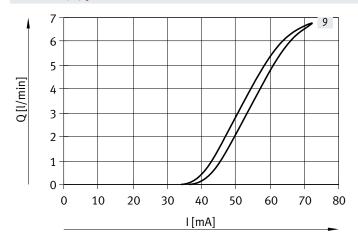


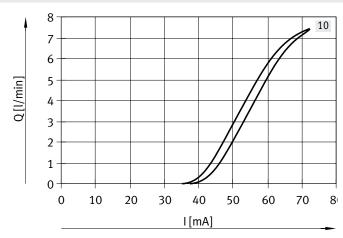


- [5] Characteristic curve for 5 bar
- [7] Characteristic curve for 7 bar
- [6] Characteristic curve for 6 bar
- [8] Characteristic curve for 8 bar

### Flow rate/current characteristic curves

Nominal width 0.3 mm





[9] Characteristic curve for 9 bar

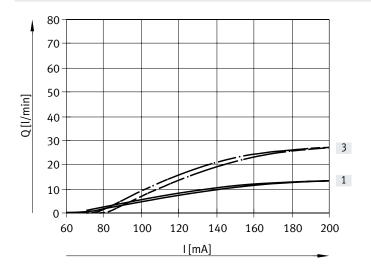
[10] Characteristic curve for 10 bar

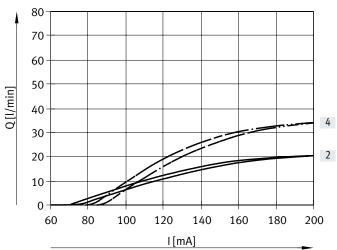


Resonance may occur during operation at a low frequency and this may affect the flow rate. Operation at very low flow rates may generate noise. No resonance occurs during operation at a frequency of 0.3 Hz or higher.

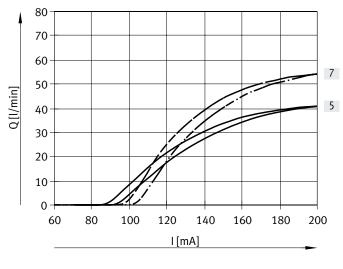
#### Flow rate/current characteristic curves

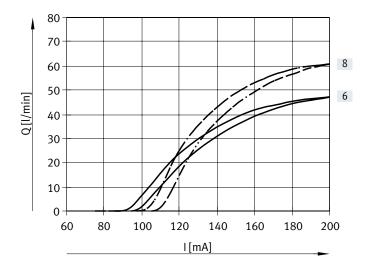
Nominal width 1 mm





- [1] Characteristic curve for 1 bar
- [3] Characteristic curve for 3 bar
- [2] Characteristic curve for 2 bar
- [4] Characteristic curve for 4 bar

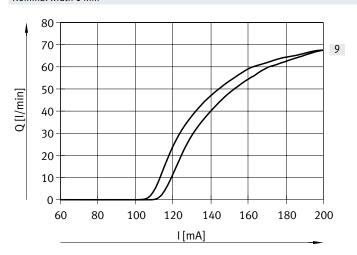


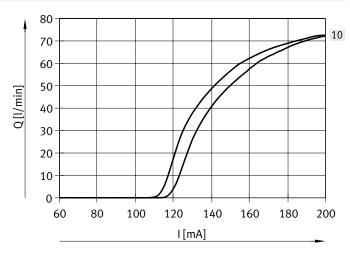


- [5] Characteristic curve for 5 bar
- [7] Characteristic curve for 7 bar
- [6] Characteristic curve for 6 bar
- [8] Characteristic curve for 8 bar

#### Flow rate/current characteristic curves

Nominal width 1 mm





[9] Characteristic curve for 9 bar

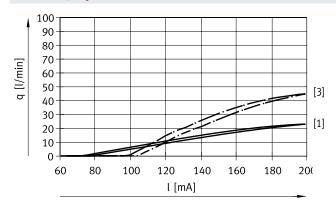
[10] Characteristic curve for 10 bar

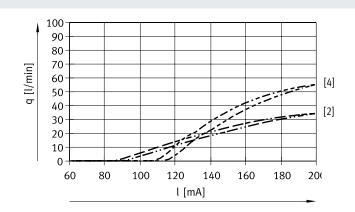


Resonance may occur during operation at a low frequency and this may affect the flow rate. Operation at very low flow rates may generate noise. No resonance occurs during operation at a frequency of 0.3 Hz or higher.

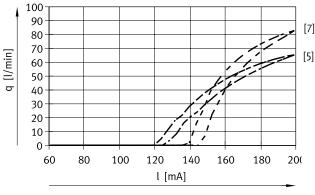
#### Flow rate/current characteristic curves

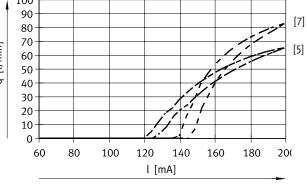
Nominal width 1.5 mm

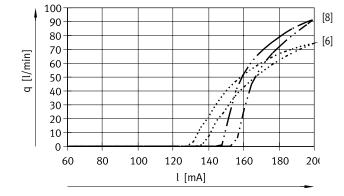




- [1] Characteristic curve for 1 bar
- [3] Characteristic curve for 3 bar
- [2] Characteristic curve for 2 bar
- [4] Characteristic curve for 4 bar







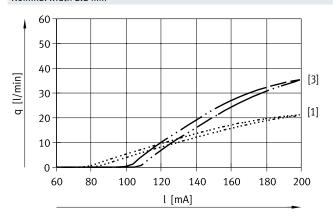
- [5] Characteristic curve for 5 bar
- [7] Characteristic curve for 7 bar
- [6] Characteristic curve for 6 bar
- [8] Characteristic curve for 8 bar

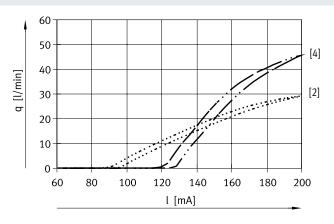


Resonance may occur during operation at a low frequency and this may affect the flow rate. Operation at very low flow rates may generate noise. No resonance occurs during operation at a frequency of 0.3 Hz or higher.

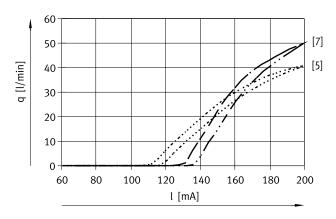
#### Flow rate/current characteristic curves

Nominal width 2.2 mm



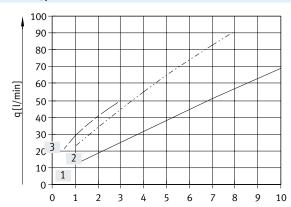


- [1] Characteristic curve for 0.5 bar
- [3] Characteristic curve for 1.5 bar
- [2] Characteristic curve for 1.0 bar
- [4] Characteristic curve for 2.5 bar



- [5] Characteristic curve for 2.0 bar
- [7] Characteristic curve for 3.0 bar

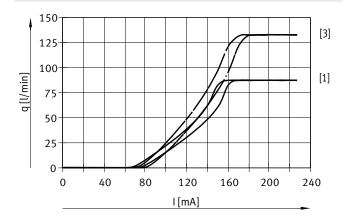
#### Flow rate/pressure characteristic curve at 200 mA

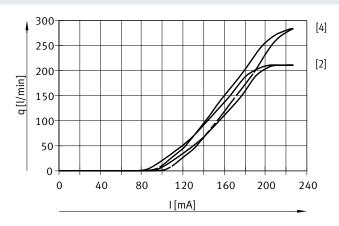


- [1] VPWS-DN 1
- [2] VPWS-DN 1.5
- [3] VPWS-DN 2.2

#### Flow rate/current characteristic curves

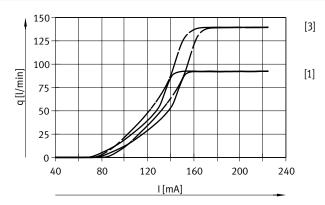
Nominal width 6 mm. VPWS-6-B-6-PC15-3-V

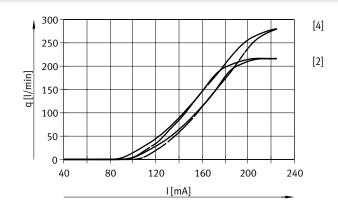




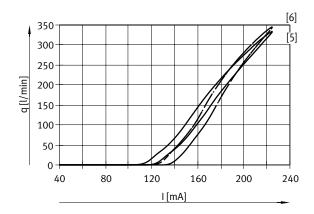
- [1] Characteristic curve for 0.5 bar
- [3] Characteristic curve for 1 bar
- [2] Characteristic curve for 2 bar
- [4] Characteristic curve for 3 bar

Nominal width 6 mm. VPWS-6-B-6-PC15-7-V



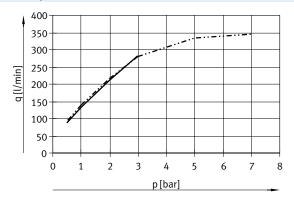


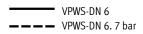
- [1] Characteristic curve for 0.5 bar
- [3] Characteristic curve for 1 bar
- [2] Characteristic curve for 2 bar
- [4] Characteristic curve for 3 bar



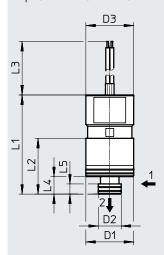
- [5] Characteristic curve for 5 bar
- [6] Characteristic curve for 7 bar

### Flow rate/pressure characteristic curve at 225 mA





Proportional directional control valve

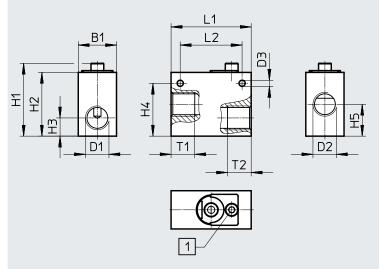


- [1] Pneumatic connection 1 (with VPWS-6 as connection 2)
- [2] Pneumatic connection 2 (with VPWS-6 as connection 1)

Туре	D1	D2	D3	L1	L2	L3	L4	L5
	Ø	Ø	Ø					
VPWS-0.3-B-6-PC8-10-V	8	5.8	8	24.3	11.5	70 80	4.5	2.6
VPWS-1-B-6-PC15-10-V	15	7.2	15	31	17.5	70 80	5.5	3.2
VPWS-1.5-B-6-PC15-8-V	15	7.2	15	31	17.5	70 80	5.5	3.2
VPWS-2.2-B-6-PC15-3-V	15	7.2	15	31	17.5	70 80	5.5	3.2
VPWS-6-B-6-PC15-3-V	15	7.5	15	36.4	22.9	70 80	7.23	2.9
VPWS-6-B-6-PC15-7-V	15	7.5	15	36.4	22.9	70 80	7.23	2.9

### Dimensions

Manifold block



[1] Socket head screw M4X8

Туре	B1	D1	D2	D3 Ø	H1	H2	Н3	H4	H5	L1	L2	T1	T2
VABS-P4-8S-G18	12	M5	M5	3.5	22.4	19	4.6	-	9.9	_	-	5	5
VABS-P4-10S-G14	21	G1/4	G1/4	3.4	40	35	10	29	17.5	44	34	13	13
VABS-P4-20S-G38	25	G3/8	G3/8	3.4	47	42	11.5	36	19	44	34	13	13

#### Dimensions

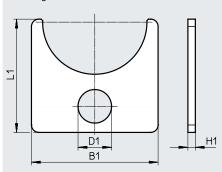
Download CAD data → www.festo.com

Download CAD data → www.festo.com

## Dimensions

Mounting





Туре	B1	D1	H1	L1
VAME-P4-PC8-P-P10	9	3.6	0.5	10.9
VAME-P4-PC15-P-P10	17	4.5	1	15.2

Ordering data					
			Part No.	Туре	PU <sup>1)</sup>
Proportional directi	ional control valve				
	2/2-way proportional directional control	Nominal width 0.3 mm	8186784	VPWS-0.3-B-6-PC8-10-V	1
	valve. closed	Nominal width 1 mm	8186783	VPWS-1-B-6-PC15-10-V	1
		Nominal width 1.5 mm	8074075	VPWS-1.5-B-6-PC15-8-V	1
		Nominal width 2.2 mm	8074074	VPWS-2.2-B-6-PC15-3-V	1
		Nominal width 6 mm	8074537	VPWS-6-B-6-PC15-3-V	1
		Nominal width 6 mm	8074538	VPWS-6-B-6-PC15-7-V	1
Manifold block					
	Suitable for proportional directional control valves with nominal width 0.3 mm  Set for 2/2-way proportional directional control valve VPWS. comprising:  • Manifold block VABS-P4-8S-G18  • 1 mounting component from the set VAME-P4-PC15-P-P10  • Socket head screw M4x8		8186785	VABS-P4-8S-G18	1
	Suitable for proportional directional control Set for 2/2-way proportional directional co Manifold block VABS-P4-10S-G14 1 mounting component from the set VAI Socket head screw M4x8	, ,	8087327	VABS-P4-10S-G14	1
	Suitable for proportional directional control Set for 2/2-way proportional directional co Manifold block VABS-P4-20S-G38 1 mounting component from the set VAI Socket head screw M4x8	ntrol valve VPWS. comprising:	8087328	VABS-P4-20S-G38	1
Mounting					
	For 2/2-way proportional directional contro comprises 10 mountings for 10 proportion	•	8187513	VAME-P4-PC8-P-P10	10
			8087347	VAME-P4-PC15-P-P10	1

<sup>1)</sup> Packaging unit.