

# Motor controllers SFC-LAC



- 1 - Type discontinued  
Available up until 2011

## Motor controllers SFC-LAC

Key features

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### Hardware

- The motor controller SFC-LAC serves as a positioning controller and closed loop position controller
  - Available with or without control panel
  - Thanks to IP54 protection, the motor controller can be mounted close to the drive
- Parameter assignment via:
- Control panel:
    - suitable for simple position sequences
  - FCT (Festo Configuration Tool) configuration package:
    - with RS 232 interface
    - Windows-based PC user interface, Festo Configuration Tool
- Easy actuation via:
- I/O interface
  - Profibus
  - CANopen, “Interpolated position mode” included
  - DeviceNet



### For controlling

linear module HME



### FHPP – Festo Handling and Positioning Profile

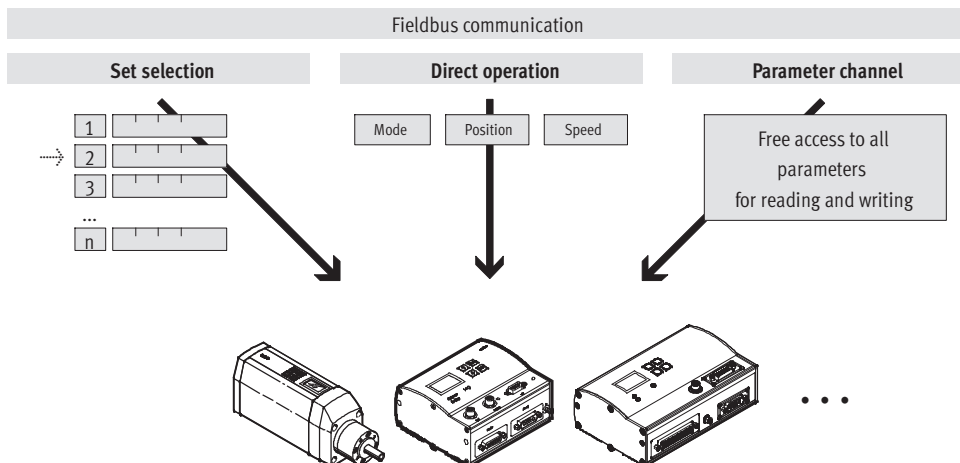
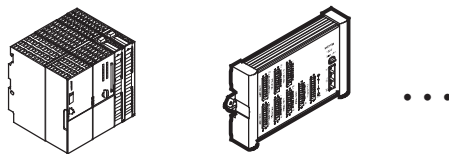
Optimised data profile

Festo has developed an optimised data profile, the “Festo Handling and Positioning Profile (FHPP)”, that is tailored to the target applications for handling and positioning tasks.

The FHPP data profile permits the actuation of Festo motor controllers, using a fieldbus interface, via standardised control and status bytes.

The following are defined, among others:

- Operating modes
- I/O data structure
- Parameter objects
- Sequence control



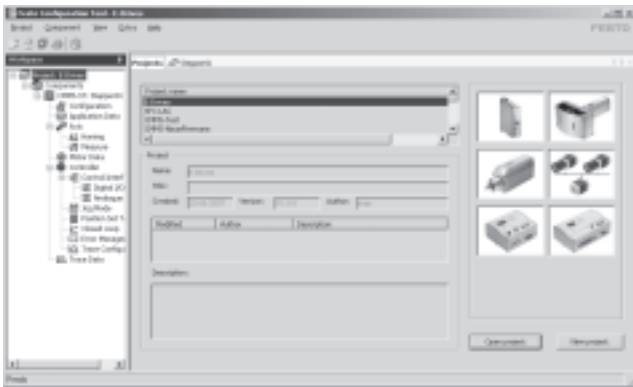
PROFIBUS®, DeviceNet®, CANopen® is a registered trademark of its respective trademark holder in certain countries.

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Key features

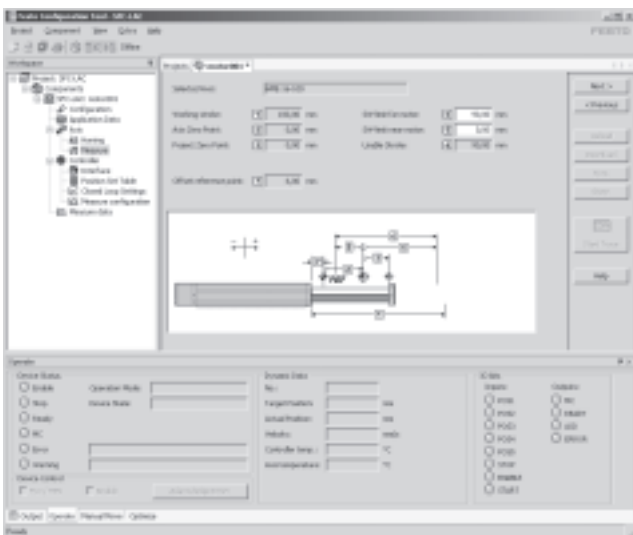
### FCT software – Festo Configuration Tool

Software platform for electric drives from Festo



- All drives in a system can be managed and archived in a common project
- Project and data management for all supported device types
- Simple to use thanks to graphically-supported parameter entry
- Universal mode of operation for all drives
- Working offline at your desk or online at the machine

### Mechanical reference positions and limit positions



- Reference positions can be either edited or taught in
- Flexible adaptation to installation conditions
- Settings are displayed clearly

### Position set table



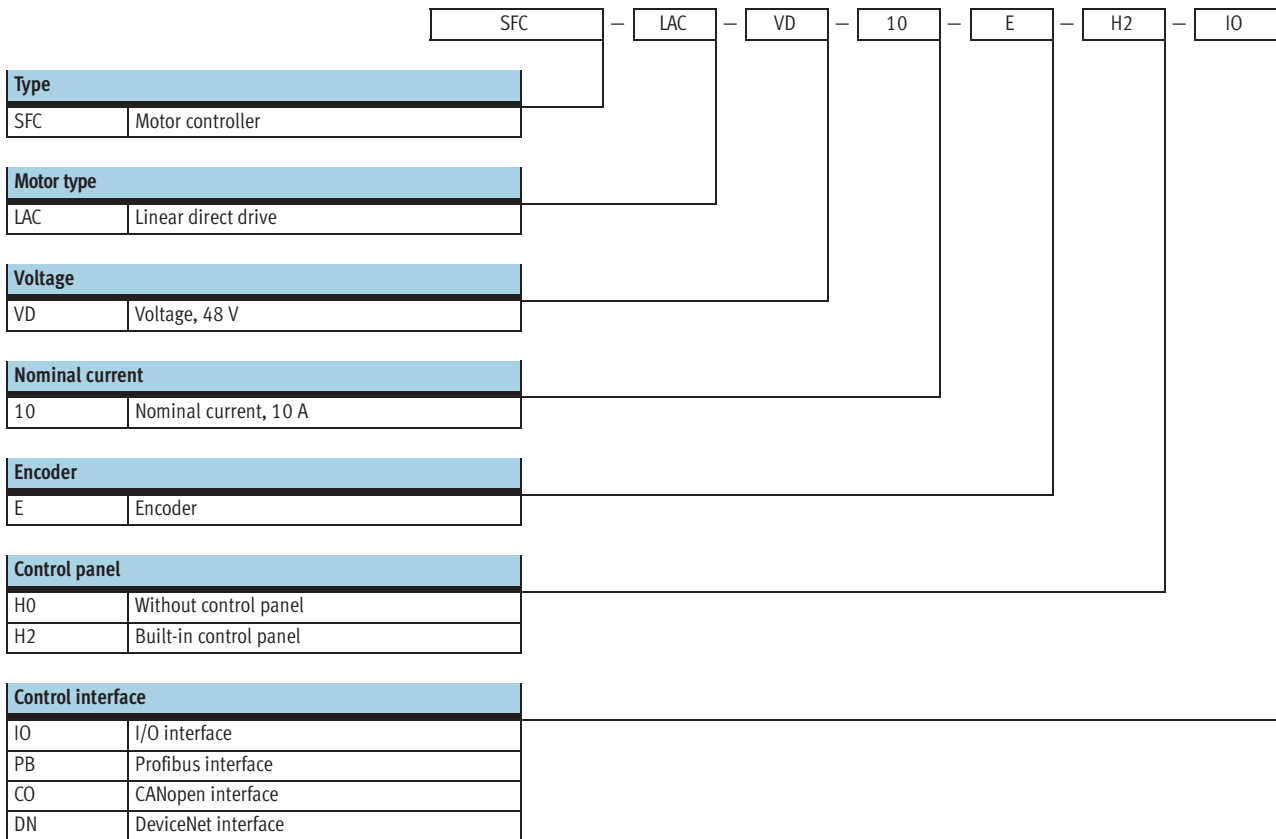
- 31 position sets ensure flexibility in positioning
- Absolute or relative positioning values can be used
- The following parameters can be set flexibly for each application:
  - Position
  - Speed
  - Acceleration
  - Braking ramps
- Complete function test

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## Motor controllers SFC-LAC

Type codes

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## Motor controllers SFC-LAC

Technical data

Fieldbus interfaces



CANopen

DeviceNet



General technical data				
Type	SFC-...-IO	SFC-...-PB	SFC-...-CO	SFC-...-DN
Operating mode	Adaptive status controller			
Position sensor	Encoder			
Encoder input	CAN bus			
Display (optional)	Interface with full-text display via graphic LCD display (128 x 64 pixels)			
Control elements (optional)	4 keys			
Interface	I/O interface for 31 position sets and homing	Profibus DP	CANopen	DeviceNet
Number of digital logic inputs	8	-		
Number of digital logic outputs	4	-		
Bus terminating resistor	-	Not integrated in the device		
Communication profile	-	DP-V0/V1 / FHPP	DS301 / FHPP	FHPP
	-	Step7 functional modules	DS301, DSP402	Device type 0C <sub>h</sub>
Max. fieldbus baud rate [Mbit/s]	-	12	1	0.5
Mains filter	Integrated			
Type of mounting	H-rail, wall or surface bracket			
Product weight [g]	1,200			

Electrical data		
General		
Rated output [VA]	480	
Parameterisation interface	RS232; 38,400 baud	
Max. intermediate circuit voltage [V DC]	48	
Peak power [VA]	960	
Peak current per phase, effective [A]	15	
Load supply		
Nominal voltage [V DC]	48 +5/-10%	
Nominal current [A]	10	
Peak current [A]	20	
Logic supply		
Nominal voltage [V DC]	24 ±10%	
Nominal current [A]	0.5	
Peak current [A]	0.8	
Max. current per output (digital logic outputs) [A]	0.5	

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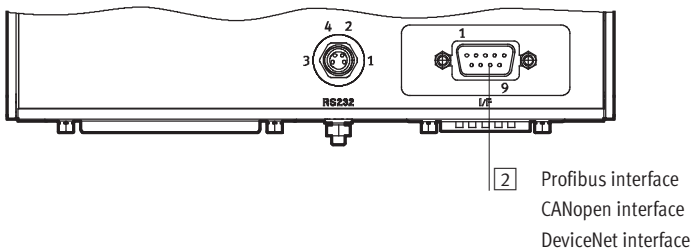
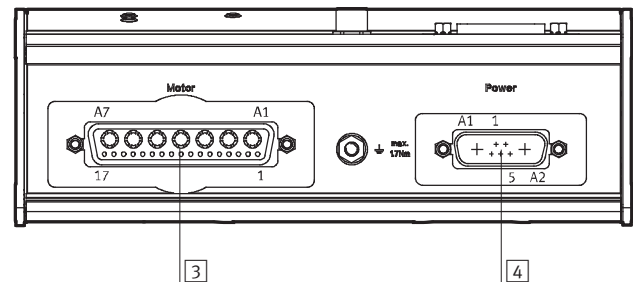
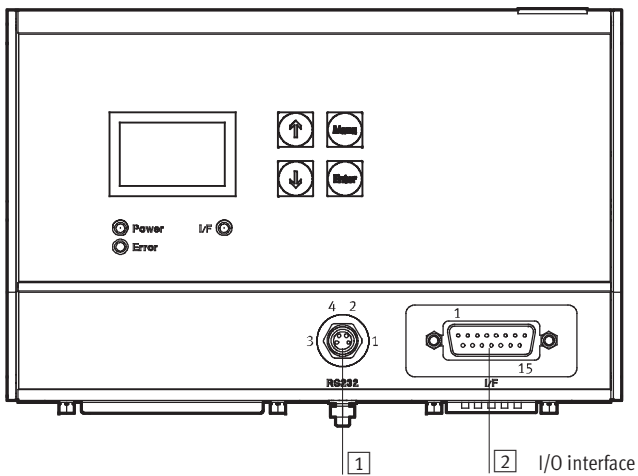
## Motor controllers SFC-LAC

Technical data

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Operating and environmental conditions				
Type	SFC-...-IO	SFC-...-PB	SFC-...-CO	SFC-...-DN
Digital logic outputs	Electrically isolated	-	-	-
Logic inputs	Electrically isolated	-	-	-
Logic input specification	IEC 61131	-	-	-
Mains filter	Integrated			
Protection class	IP54			
Vibration resistance	To DIN EN 60068-2-6			
Shock resistance	To DIN EN 60068-2-27			
Protective function	I <sup>2</sup> t monitoring			
	Current monitoring			
	Voltage failure detection			
	Lag error monitoring			
	Software end position detection			
	Temperature monitoring			
CE mark (see declaration of conformity)	In accordance with EU EMC directive			
Ambient temperature	[°C]	0 ... +40		
Relative air humidity	[%]	0 ... 95 (non-condensing)		
Certification	C-Tick			

### Pin allocation



## Motor controllers SFC-LAC

Technical data

1 RS232 interface, 4-pin M8 socket	
Pin	Function
1	0 V
2	Transmitted data (TxD)
3	Received data (RxD)
4	–

2 I/O interface, 15-pin Sub-D plug	
Pin	Function
1	24 V (supply for output)
2	Position set coding, bit 1
3	Position set coding, bit 2
4	Position set coding, bit 3
5	Position set coding, bit 4
6	Position set coding, bit 5
7	Stop bit
8	0 V
9	Enable bit
10	Start bit
11	MC
12	Ready
13	Acknowledge
14	Error
15	0 V

2 Profibus interface, 9-pin Sub-D socket	
Pin	Function
1	–
2	–
3	RxD/TxD-P
4	CNTR-P
5	DGND
6	VP
7	–
8	RxD/TxD-N
9	–

2 CANopen interface, 9-pin Sub-D plug	
Pin	Function
1	–
2	CAN_L
3	CAN_GND
4	–
5	CAN_SHLD
6	CAN_V–
7	CAN_H
8	–
9	CAN_V+

2 DeviceNet interface, 9-pin Sub-D plug	
Pin	Function
1	–
2	CAN_L
3	CAN_GND
4	–
5	CAN_SHLD
6	CAN_V–
7	CAN_H
8	–
9	CAN_V+

3 Motor interface, 24-pin plug connector	
Pin	Function
A1	String 1+
A2	String 1–
A3	String 2+
A4	0 V
A5	String 2–
A6	String 3+
A7	String 3–
1	24 V
2	–
3	–
4	CAN-H line
5	CAN-L line
6	CAN ground
7	–
8	–
9	–
10	–
11	–
12	–
13	–
14	–
15	–
16	0 V
17	–

4 Power supply, 7-pin plug	
Pin	Function
A1	48 V (load)
A2	0 V (load)
1	24 V (logic)
2	0 V (logic)
3	–
4	PE
5	–

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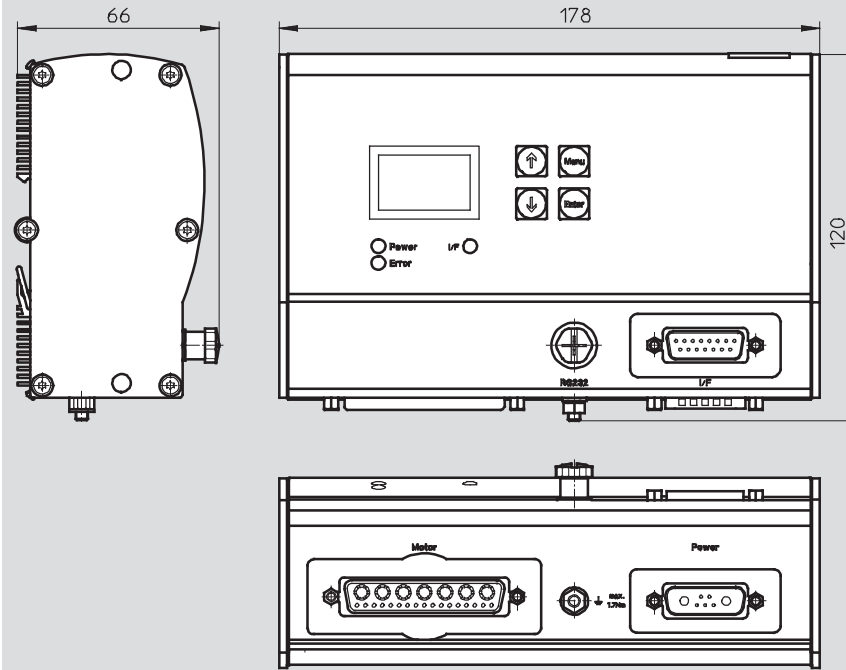
## Motor controllers SFC-LAC

Technical data

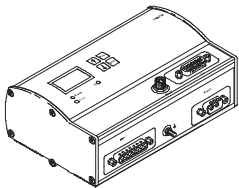
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### Dimensions

Download CAD Data → [www.festo.com/us/cad](http://www.festo.com/us/cad)



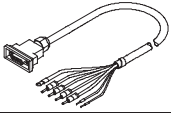
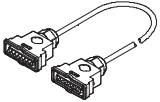
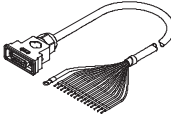
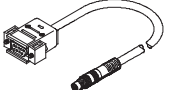
### Ordering data

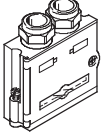
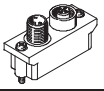
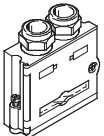
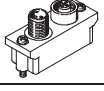
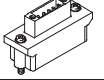
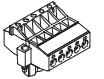
Motor controller	Brief description	Part No.	Type
	With I/O interface		
	Without control panel	540 038	SFC-LAC-VD-10-E-H0-IO
	With control panel	540 039	SFC-LAC-VD-10-E-H2-IO
	With Profibus interface		
	Without control panel	540 631	SFC-LAC-VD-10-E-H0-PB
	With control panel	540 632	SFC-LAC-VD-10-E-H2-PB
	With CANopen interface		
	Without control panel	540 633	SFC-LAC-VD-10-E-H0-CO
	With control panel	540 634	SFC-LAC-VD-10-E-H2-CO
	With DeviceNet interface		
	Without control panel	552 346	SFC-LAC-VD-10-E-H0-DN
	With control panel	552 347	SFC-LAC-VD-10-E-H2-DN



## Motor controllers SFC-LAC

Accessories

Ordering data – Cables				
	Brief description	Cable length [m]	Part No.	Type
	Supply cable, for connecting load and logic supply	2.5	538 914	KPWR-MC-1-SUB-15HC-2,5
		5	538 915	KPWR-MC-1-SUB-15HC-5
		10	538 916	KPWR-MC-1-SUB-15HC-10
	Motor cable, for connecting motor and controller	2.5	539 489	KMTR-LAC-S50HC-S50HC-2,5
		5	539 490	KMTR-LAC-S50HC-S50HC-5
		10	539 491	KMTR-LAC-S50HC-S50HC-10
	Control cable, for I/O interface to any controller	2.5	538 919	KES-MC-1-SUB-15-2,5
		5	538 920	KES-MC-1-SUB-15-5
		10	538 921	KES-MC-1-SUB-15-10
	Programming cable, for parameterisation and commissioning via RS232 interface using FCT software	2.5	537 926	KDI-MC-M8-SUB-9-2,5

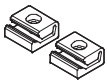
Ordering data – Plugs				
	Brief description	Part No.	Type	
<b>Plug for Profibus</b>				
	<ul style="list-style-type: none"> <li>– 9-pin Sub-D connection</li> <li>– Bus terminating resistor integrated</li> <li>– Position of DIL switch can be read externally</li> <li>– IP65</li> </ul>	532 216	FBS-SUB-9-GS-DP-B	
<b>Bus connection adapter for Profibus</b>				
	<ul style="list-style-type: none"> <li>– 9-pin Sub-D plug to 5-pin round plug/socket M12</li> <li>– Bus terminating resistor must be connected externally</li> </ul>	533 118	FBA-2-M12-5POL-RK	
<b>Plug for CANopen and DeviceNet</b>				
	<ul style="list-style-type: none"> <li>– 9-pin Sub-D connection</li> <li>– Bus terminating resistor integrated</li> <li>– Position of DIL switch can be read externally</li> <li>– IP65</li> </ul>	532 219	FBS-SUB-9-BU-2x5POL-B	
<b>Bus connection adapter for CANopen and DeviceNet</b>				
	<ul style="list-style-type: none"> <li>– 9-pin Sub-D plug to 5-pin round plug/socket M12</li> <li>– Bus terminating resistor must be connected externally</li> </ul>	525 632	FBA-2-M12-5POL	
	<ul style="list-style-type: none"> <li>– 9-pin Sub-D plug to 5-pin strip</li> <li>– Bus terminating resistor must be connected externally</li> </ul>	525 634	FBA-1-SL-5POL	
	– 5-pin terminal strip for connecting the fieldbus cable to the bus connection adapter FBA-1-SL-5POL	525 635	FBSD-KL-2x5POL	

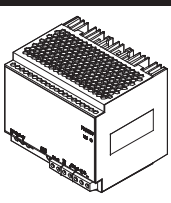
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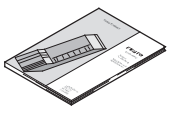
Accessories

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Ordering data – Central support		
Brief description	Part No.	Type
Central support		
 For mounting the controller	160 909	MUP-8/12

Ordering data – Power supply units						
Brief description	Input voltage range [V AC]	Nominal output voltage [V DC]	Nominal output current [A]	Part No.	Type	
	Power supply for motor controller	100 ... 240	48	5	542 403	SVG-1/230VAC-48VDC-5A
		100 ... 240	48	10	542 404	SVG-1/230VAC-48VDC-10A
		400 ... 500	48	20	542 405	SVG-3/400VAC-48VDC-20A

Ordering data – Documentation and software		
Brief description	Part No.	Type
 Operating package contains: – CD-ROM – with user documentation for SFC-LAC, in the languages de, en, es, fr, it, sv – with FCT (Festo Configuration Tool) configuration software, in the languages de, en – Brief description This operating package is included in the scope of delivery.	542 004	PBP-SFC-LAC

Ordering data – Documentation <sup>1)</sup>					
Language	Part No.	Type	Part No.	Type	
	For I/O interface		For Profibus interface		
	DE	540 547	P.BE-SFC-LAC-IO-DE	540 649	P.BE-SFC-LAC-PB-DE
	EN	540 548	P.BE-SFC-LAC-IO-EN	540 650	P.BE-SFC-LAC-PB-EN
	ES	540 549	P.BE-SFC-LAC-IO-ES	540 651	P.BE-SFC-LAC-PB-ES
	FR	540 550	P.BE-SFC-LAC-IO-FR	540 652	P.BE-SFC-LAC-PB-FR
	IT	540 551	P.BE-SFC-LAC-IO-IT	540 653	P.BE-SFC-LAC-PB-IT
	SV	540 552	P.BE-SFC-LAC-IO-SV	540 654	P.BE-SFC-LAC-PB-SV
	For CANopen interface		For DeviceNet interface		
	DE	540 655	P.BE-SFC-LAC-CO-DE	555 886	P.BE-SFC-LAC-DN-DE
	EN	540 656	P.BE-SFC-LAC-CO-EN	555 887	P.BE-SFC-LAC-DN-EN
	ES	540 657	P.BE-SFC-LAC-CO-ES	555 888	P.BE-SFC-LAC-DN-ES
	FR	540 658	P.BE-SFC-LAC-CO-FR	555 889	P.BE-SFC-LAC-DN-FR
	IT	540 659	P.BE-SFC-LAC-CO-IT	555 890	P.BE-SFC-LAC-DN-IT
	SV	540 660	P.BE-SFC-LAC-CO-SV	555 891	P.BE-SFC-LAC-DN-SV

1) User documentation in paper form is not included in the scope of delivery

# Product Range and Company Overview

## A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components**  
Complete custom engineered solutions



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With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



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Electromechanical actuators, motors, controllers & drives



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Pneumatic linear and rotary actuators, valves, and air supply



**PLCs and I/O Devices**  
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Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

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Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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# Festo North America

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