



# Key features

# Application



Choosing the right fitting is effortless. With a system that includes well over 1000 types of standard and function fittings, Festo offers a secure solution for every connection.

### Overview of tubing/fitting combinations

Overview of tubing/fitting con	mbinations		
Applications	Fitting	Tubing	Description
Standard	QS	PEN	Suitable for a wide range of tasks and attractively priced. Flexible thanks to highly resistant materials, easy to install thanks to optimised bending radii. High level of abrasion resistance in dynamic applications.
	QS	PUN	Maximum flexibility in standard applications thanks to an extremely wide range of options for combining the different types.
	QS	PAN	Meets all requirements, even for standard applications with increased pressure and temperature ranges.
High pressures	NPQM	PAN-MF	Complies with DIN 73378: ideal for use in mobile pneumatics. Suitable for increased temperature ranges combined with high pressure ranges.
	NPQH	PAN-R	Powerful in pressure ranges up to 20 bar, for example in applications with the pressure booster DPA.
Resistant to chemicals and hydrolysis, food-safe	NPQP	PLN	Resistant to cleaning agents, FDA-compliant and economical. Can be used instead of the combination with stainless steel fittings.
	NPKA	PUN-H	Hydrolysis-resistant and suitable for water applications. Combination suitable for use in cleanrooms, FDA-com- pliant and corrosion-resistant as made from 100% polymer. Very easy to install with the "one click principle".
	NPQH	PFAN/PTFEN	For high temperatures up to 150 °C. Food-safe, FDA-compliant and resistant to cleaning agents.
	NPCK	PFAN/PTFEN	Easy to clean thanks to the union nut's edge-free design. Maximum corrosion resistance (CRC 4) and FDA-compliant. Suitable for a wide range of media.
	CRQS	PFAN/PTFEN	Maximum corrosion resistance (CRC 4) and maximum resistance to aggressive acids and alkalis.
Resistant to chemicals and hydrolysis	NPQR	PFAN/PTFEN	Optimised design, fewer edges where dirt can collect – all at an attractive price. For high temperatures up to 150 °C. Pressure range up to 16 bar. Highest level of corrosion resistance (CRC 4).
Antistatic	NPQM	PUN-CM	Antistatic tubing plus solid metal fitting: maximum protection for electrical and electronic components.
Flame-retardant	NPQM	PUN-V0	Very safe in areas where there is a risk of fire thanks to flame-retardant properties. The tubing has been tested to DIN 5510-2.
Resistant to welding spatter	NPQH	PUN-VO-C	Ideal for applications involving welding spatter. Reliable thanks to a tubing wall thickness of 2 mm for all diameters.
	QS-V0	PAN-V0	Safe even in the immediate vicinity of welding spatter thanks to double-walled tubing with special fitting.

# Key features

CRQS, stainless steel

### **Push-in fittings – Product range** QSM, mini series



Datasheets  $\rightarrow$  Internet: qsm

Compact push-in fittings for maximum component density in confined spaces. For pneumatic applications with a temperature range up to 80 °C and a pressure range up to 14 bar. Tubing O.D. of 2, 3, 4 and 6 mm with connecting threads M3, M5, M6, M7, R1/8 and G1/8.

Datasheets  $\rightarrow$  Internet: crqs



QS, standard series

Datasheets  $\rightarrow$  Internet: qs

Wide selection of push-in fittings for pneumatic applications with a temperature range up to 80 °C and a pressure range up to 14 bar. Tubing O.D. of 4, 6, 8, 10, 12, 16 and 22 mm with connecting thread R1/8 ... R1/2 and G1/8 ... G3/4.

#### Datasheets $\rightarrow$ Internet: qs-v0



Stainless steel push-in fitting. Maximum corrosion resistance CRC 4 and chemical resistance with approval for use in the food and packaging industry. For pneumatic applications with a temperature range up to 120 °C and a pressure range up to 10 bar. Tubing O.D. of 4, 6, 8, 10, 12 and 16 mm with connecting thread M5 and R1/8 ... R1/2.



Flame-retardant push-in fitting for use in all areas where there is a risk of fire, for example welding systems in the automotive industry, and in the construction industry. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 10 bar.

Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting thread R1/8 ... R1/2 and G1/8 ... G1/2.

Attractively priced metal push-in fitting

for pneumatic applications with a

pressure range up to 16 bar.

and G1/8 ... G1/2.

temperature range up to 70 °C and a

Tubing O.D. of 3, 4, 6, 8, 10, 12 and

14 mm with connecting thread M5, M7

Datasheets  $\rightarrow$  Internet: npqm

NPQH

NPQP



Datasheets → Internet: npqh

Solid metal push-in fitting made of chemically nickel-plated brass. High corrosion resistance CRC 3 and chemical resistance. For pneumatic applications with a temperature range up to 150 °C and a pressure range up to 20 bar.

Tubing O.D. of 4, 6, 8, 10, 12 and 14 mm with connecting thread M5, M7 and G1/8 ... G1/2.

#### Datasheets $\rightarrow$ Internet: npqp

Polypropylene fitting for use in applications with extreme media influences. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 10 bar. Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting thread R1/8 ... R1/2. NPQM



#### NPQR, stainless steel



#### Datasheets → Internet: npqr

Stainless steel push-in fitting, Maximum corrosion resistance CRC 4 and chemical resistance. For pneumatic applications with a temperature range up to 150 °C and a pressure range up to 16 bar.

Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting thread M5, M7 and G1/8 ... G1/2.



### Key features

# Functional push-in fittings – Product range

QSK.

push-in fitting, self-sealing



Datasheets  $\rightarrow$  Internet: qsk

Push-in fitting that blocks the air flow after the tubing is disconnected. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 14 bar. Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting thread M5, R1/8 ... R1/2 and G1/8 ... G1/2.

#### Quick connectors - Product range NPCK



### General

The fitting NPCK is safe for use with food and fulfils all the clean design requirements.

### Mounting:

- [1] Screw the screwed trunnion (1) and the sealing ring (2) on to the counterpart and tighten in accordance with the nominal tightening torque.
- Push the plastic tubing (3) [2] through the union nut (4) onto the nipple of the screwed trunnion (→ Fig. 1).

### [3] Screw the union nut into the screwed trunnion until there is resistance from the counterpart $(\rightarrow$ Fig 2). The tubing is thus secured and the sealing ring is pressed between the sealing sur-

face, screwed trunnion, and union

#### Dismounting:

[1] It is removed in the reverse sequence to assembly.

Figure 1:







Datasheets → Internet: npck

Stainless steel fitting for use in areas

CRC 4. For pneumatic applications with

a temperature range up to 120 °C and

Tubing O.D. of 4, 6, 8 and 10 mm with

The special design of the union nut

avoids edges and areas where microor-

ganisms and other forms of contamina-

subject to intensive cleaning. Maxi-

mum level of corrosion resistance

a pressure range up to 12 bar.

connecting thread M5 and

tions might accumulate.

G1/8 ... G3/8.

nut.

QSR,



push-in fitting, rotatable

Push-in fitting with swivel joint, rotatable 360°. The ball bearing enables rotating movements in the application up to max. 500 rpm. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 14 bar.

Datasheets → Internet: gsr

Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting thread M5, R1/8 ... R1/2 and G1/8 ... G1/2.

### Click fittings - Product range

NPKA



The NPCK is made entirely of stainless

steel and is ideally suited for use in

cleaning-intensive areas.

Polymer fitting for easy installation with one hand. Hydrolysis-resistant, FDA-compliant and easy to clean. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 10 bar. Tubing O.D. of 6 mm with connecting thread G1/8.

Datasheets  $\rightarrow$  Internet: npka

NPCK is thus the ideal addition to the existing range of clean-design drives and valve terminals from Festo.

→Internet: www.festo.com/catalogue/...

# Type codes

tting				
asy-to-clean design				
Straight				

004	Pneumatic connection 1	
M5	M5	
G18	G1/8	
G14	G1/4	
G38	G3/8	
005	Pneumatic connection 2	
K4	Terminal connection 4 mm	
K6	Terminal connection 6 mm	
K8	Terminal connection 8 mm	
NO		

# Datasheet

Quick connectors NPCK Straight design

- de Pressure -0.95 ... +12 bar
  - Temperature range −20 ... +120 °C



### General technical data

Pneumatic connection 1		Male thread								
		M5	G1/8		G1/4	G3/8				
Pneumatic connection 2		For tubing O.D. 4 mm	For tubing O.D. 6 mm	For tubing O.D. 8 mm	For tubing O.D. 8 mm	For tubing O.D. 10 mm	For tubing O.D. 10 mm			
Nominal size	[mm]	2	2.9	4.9	4.9	6.1	6.2			
Mounting position		Any								
Type of seal on the screwed trunnion		0-ring Sealing ring								
Nominal tightening torque	[Nm]	1.5 ±10%	6.5 ±10%		20 ±10%		35 ±10%			
Nominal tightening torque MPA-C <sup>1)</sup>	[Nm]	-	4 ±10%		7 ±10%		12 ±10%			
Suitable plastic tubing		PAN, PFAN, PEN, PLN, I	PUN-H, PUN-H-DUO							

1) The nominal tightening torque MPA-C applies to the connector used for mounting the fitting NPCK onto the valve terminal MPA-C. The union nut for the NPCK must not exceed these values. Plastic tubing PUN-H should be used.

### Operating and environmental conditions

Operating and environmental conditions						
Operating pressure for entire [bar] temperature range	-0.95 +12					
Note on the operating pressure	/ater: 0 - 0.6 MPa,					
	Steam: 0 - 0.15 MPa,					
Operating medium	Compressed air to ISO 8573-1:2010 [7:]					
	Water (liquid, ice-free) <sup>1)</sup>					
	Steam <sup>1)</sup>					
Note on the operating/pilot medium	Lubricated operation possible					
Note on temperature of medium	Water: 0 - 85 °C					
	Steam: max. 120 °C					
Ambient temperature [°C]	-20+120 <sup>2)</sup>					
Corrosion resistance class CRC <sup>3)</sup>	4 - Very high corrosion stress					
Food-safe <sup>1)</sup>	See supplementary material information					

1) Additional information: www.festo.com/catalogue/npck  $\rightarrow$  Support/Downloads.

2) Other possibilities: the fitting can be used in the temperature range from -40 ... +60 °C when suitable tubing is used. The maximum permissible operating pressure of the tubing must not be exceeded.

3) Corrosion resistance class CRC 4 to Festo standard FN 940070

Particularly high corrosion stress. Outdoor exposure under extreme corrosive conditions. Parts exposed to aggressive media, e.g. in the chemical or food industries. Such applications may need to be safeguarded with special tests (→ also FN 940082) using appropriate media.

M	at	er	ia	ls

Matchats								
Pneumatic connection 1	M5	G1/8 G		G1/4	G3/8			
Pneumatic connection 2	For tubing O.D. 4 mm	For tubing O.D. 6 mm	For tubing O.D. 6 mm For tubing O.D. 8 mm For		For tubing O.D.	For tubing O.D.		
					10 mm	10 mm		
Housing	High-alloy stainless st	ligh-alloy stainless steel						
Screwed trunnion	High-alloy stainless st	igh-alloy stainless steel						
Sealing ring	EPDM	PDM PEEK						
Note on materials	RoHS-compliant							
Suitable for the production of lithium-ion	Metals with more than	1% by mass of copper,	zinc or nickel are exclud	led from use. Exceptions	s are nickel in steel, cl	nemically nickel-plated		
batteries	surfaces, printed circu	it boards, cables, electr	ical plug connectors an	d coils				

# Datasheet



Download CAD data → <u>www.festo.com</u>



# Ordering data

oracing aata												
Pneumatic connect	ion	D1	D3	L1	L2	=©1	<b>=</b> ©2	<b>=</b> ©3	Weight	Part no.	Туре	PU <sup>1)</sup>
Male thread	For tubing O.D. [mm]	ø	ø						[g]			
D2												
M5	4	7.6	2	20.3	4	7	5.5	2	4.2	1857681	NPCK-C-D-M5-K4	1
G1/8	6	12.8	2.9	24.7	5.5	11	10	4	14.1	1366257	NPCK-C-D-G18-K6	1
	8		4.9	1				5	13.4	1490383	NPCK-C-D-G18-K8	1
G1/4	8	17.9	4.9	28.1	6.4	15	14	6	28.85	1691701	NPCK-C-D-G14-K8	1
	10		6.1	30.4					32.9	1489336	NPCK-C-D-G14-K10	1
G3/8	10	21.8	6.2	33.7	7.4	19	18	6	51.15	1489614	NPCK-C-D-G38-K10	1

1) Packaging unit

# Accessories

Sealing ring NPAS





### General technical data

Pneumatic connection		Male thread G1/8	Male thread G1/4	Male thread G3/8				
	Mounting position		Any					
	Nominal tightening torque	[Nm]	6.5 ±10%	20 ±10%	35 ±10%			

### Operating and environmental conditions

Ambient temperature	[°C]	-20+120
Corrosion resistance class CRC <sup>1)</sup>		4 - Very high corrosion stress
Food-safe <sup>2)</sup>		See supplementary material information

1) Corrosion resistance class CRC 4 to Festo standard FN 940070

Particularly high corrosion stress. Outdoor exposure under extreme corrosive conditions. Parts exposed to aggressive media, e.g. in the chemical or food industries. Such applications may need to be safeguarded with special tests (
a los FN 940082) using appropriate media.

2) Additional information: www.festo.com/catalogue/npas → Support/Downloads.

### Materials

Note on materials	RoHS-compliant

### Dimensions and ordering data

2							
Pneumatic connection	B1	D1	D2	Weight/piece	Part no.	Туре	PU <sup>1)</sup>
		ø	ø	[g]			
Male thread G1/8	0.5	9.9	11.7	0.02	2652516	NPAS-C1-R-G18-P-FD-P10	10
Male thread G1/4	0.5	13.3	16.6	0.05	2652517	NPAS-C1-R-G14-P-FD-P10	10
Male thread G3/8	1	16.8	20.7	0.15	2652519	NPAS-C1-R-G38-P-FD-P10	10

1) Packaging unit

# **Festo - Your Partner in Automation**





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