# Solenoid valves MHJ, fast-switching valves, NPT

# **FESTO**



# Key features



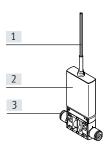
#### Innovative

- Individual electrical connection via moulded-in cable, control electronics included in the valve
- Switching times of less than one millisecond
- Signal control range 3 ... 30 V DC

#### Reliable

- Reliable servicing thanks to valves that can be replaced quickly and easily
- No electrical plug connections thanks to integrated control electronics
- Up to 5 billion switching cycles

# MHJ10



- [1] Connecting cables
- [2] In-line valve
- [3] Push-in connector

#### In-line valve

- Integrated quick push-in connector
- Electrical connection with moulded-in connecting cable

## Integrated control electronics

- Compact design
- Quick installation

# Product range overview

Function	Design	Operating voltage	Туре	Electrical connection	Switching time <sup>1)</sup>		→ Page/Internet	
		[V DC]			Off	On		
2/2-way valve	2/2-way valve MF = Standard nominal flow rate 100 l/min							
12	In-line valve	24	MHJ10	With moulded-in cable	0.4	0.8	5	
HF/LP = Standard nominal flow rate 160 l/min								
	In-line valve	24	MHJ10	With moulded-in cable	0.5	1	5	
HF = Standard nominal flow rate 160 l/min								
	In-line valve	24	MHJ10	With moulded-in cable	0.6	1.2	5	

<sup>1)</sup> Switching time at 24 V DC and 4 bar

# Solenoid valves MHJ, fast-switching valves, NPT

# Type codes

001	Series	
MHJ9	Solenoid valve	
MHJ10	Solenoid valve	
002	Control electronics	
	Without integrated control electronics (only with MHJ9)	
S	With integrated control electronics (only with MHJ10)	
003	Cable length	
	Without integrated cable	
2,5	2.5 m	
0,35	0.35 m	

004	Pneumatic connection
	Sub-base valves
QS-4	Push-in connector 4 mm
QS-6	Push-in connector 6 mm
QS-1/4	Push-in connector 1/4
005	Flow rate
LF	50 l/min

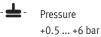
005	Flow rate	
LF	50 l/min	
MF	100 l/min	
MF/LP	100 l/min, 0.5 4 bar	
HF	160 l/min	
HF/LP	160 l/min, 0.5 4 bar	

006	Country code
	None
U	Imperial connection

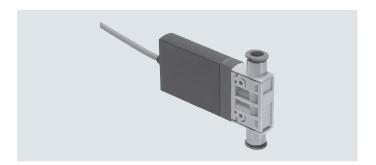
#### Function











General technical data					
Туре		MF	HF/LP	HF	
Valve function		2/2-way valve, si	ngle solenoid, closed		
Design		Poppet valve with	hout mechanical spring return		
Sealing principle		Hard			
Note on operation		Do not operate w	rithout flow		
Actuation type		Electrical			
Reset method		Pneumatic spring			
Type of control		Direct			
Flow direction		Non-reversible			
Mounting position		Any			
Width	[mm]	10 <sup>1)</sup>			
Grid dimension	[mm]	10.5			
Standard nominal flow rate	[l/min]	100	160	160	
C value	[l/sbar]	0.4	0.66	0.66	
b value		0.38	0.36	0.36	
Type of mounting		In-line installation or via through-holes			
Pneumatic connection 1 and 2	QS-1/4				

<sup>1)</sup> Min. permitted grid dimension 10.5 mm

Operating and environmental conditions						
Туре			MF	HF/LP	HF	
Operating medium			Compressed air to ISO	Compressed air to ISO 8573-1:2010 [7:4:4]		
Note on the operating/pilot medium			Lubricated operation r	not possible		
Operating pressure		[MPa]	+0.05 +0.6	+0.05 +0.4	+0.05 +0.6	
		[bar]	+0.5 +6	+0.5 +4	+0.5 +6	
Ambient temperature		[°C]	-5 +60	•		
	With block mounting	[°C]	Max. +45	Max. +45	-	
Temperature of medium		[°C]	-5 +60			
Restricted ambient temperature and tempe	rature of medium		As a function of switching frequency (see graph)			
Storage temperature		[°C]	-20 +50			
Permissible solenoid surface temperature		[°C]	+120	+120		
Corrosion resistance class CRC <sup>1)</sup>			2			
CE marking (see declaration of conformity)			To EU EMC Directive <sup>2)</sup>			
KC mark			KC EMC			
Certification			RCM			
PWIS conformity			VDMA24364-B2-L			
Note on materials			RoHS-compliant			

<sup>1)</sup> Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

<sup>2)</sup> For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/... -> Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Electrical data						
Туре			MF	HF/LP	HF	
Operating voltage <sup>1)</sup>		[V DC]	24 ±10% = 21.6 .	26.4		
Trigger signal range		[V DC]	3 30			
Input resistance		[kΩ]	34			
Note on input current			Linear rise			
			0.09 0.44 mA with a trigger signal of 3 15 V DC			
			0.44 15.44 mA with a trigger signal of 15 30 V DC			
Power	Low-current phase	[W]	2	2	3.2	
	High-current phase	[W]	7	7	14.5	
Reverse polarity protection			For operating voltage			
Additional functions			Spark arresting			
			Holding current reduction with energy recovery			
			Safety shut-off	·		
Degree of protection to EN 60529			IP55			
Duty cycle <sup>2)</sup>		[%]	100	100	-	
Operating conditions to DIN VDE 0580 <sup>2)</sup>	With individual valve		-	-	S3 50% 20 min.	
	With block mounting		-	-	S3 25% 20 min.	
Electrical connection			Cable, 3-wire			

<sup>1)</sup> If there is a current limit during the switching operation, it must be set to at least 1.7 A.

Air must flow through the valve continuously

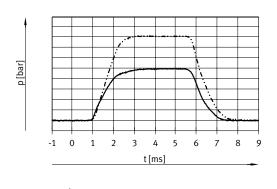
Switching times and frequencies							
Туре		MF	HF/LP	HF			
Maximum switching frequency		1000	500	500			
Tolerance for switching time	On	±15	±15				
	Off	+15/-25	+15/-25				
Switching times for 24 V DC when new							
Pressure 0.05 MPa (0.5 bar, 7.25 psi)	Switching time on	0.8	0.8	1			
	Switching time off	0.5	0.6	0.8			
Pressure 0.4 MPa (4 bar, 58 psi)	Switching time on	0.8	1	1.2			
	Switching time off	0.4	0.5	0.6			
Pressure 0.6 MPa (6 bar, 87 psi)	Switching time on	0.9	-	1.3			
	Switching time off	0.4	-	0.6			



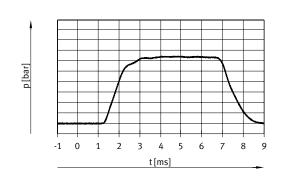
The maximum switching frequency that can be achieved decreases as the temperature of the valve increases or as the operating and ambient temperature increases. The ambient temperature must therefore be limited accordingly so that the maximum switching frequency can be reached.

## Switching behaviour - Operating pressure

Type MF and HF/LP



Type HF

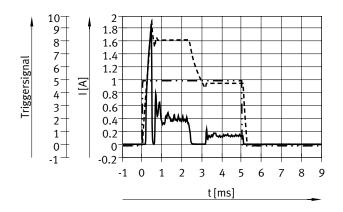


\_\_\_\_\_ 4 bar

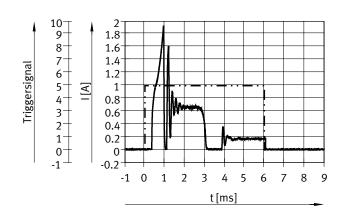
4 bar 6 bar

## Switching behaviour - Current/voltage curve

Type MF and HF/LP



Type HF



Current in the supply line at 24 V
Trigger signal

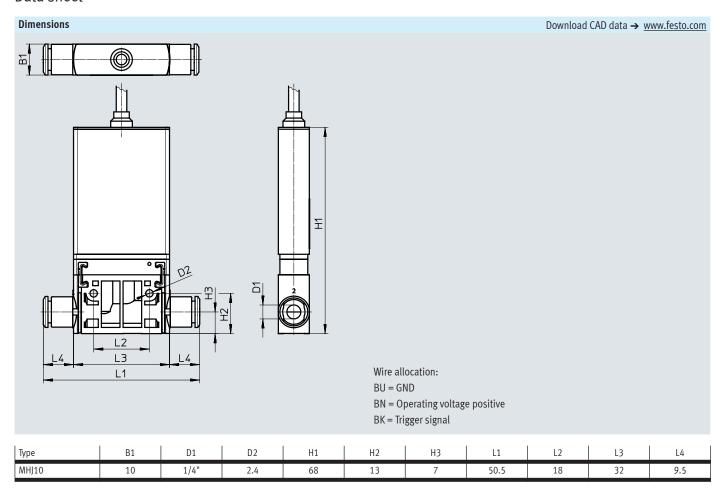
— Coil current

Current in the supply line at 24 V
Trigger signal

#### Materials



[1] Housing		Reinforced PA
		Reinforced PPS
-	Seals	HNBR
-	Screws	Steel
-	Cable sheath	PUR
_	Manifold rail	Anodised wrought aluminium alloy



Ordering data							
	Description	Standard nominal	Cable length	1	Operating pressure	Part no.	Туре
		flow rate		weight			
In-line valve with co	onnecting cable						
	2/2-way solenoid valve	100 l/min	0.35 m	50 g	+0.05 +0.6 MPa	562172	MHJ10-S-0.35-QS-1/4-MF-U
			2.5 m	85 g	+0.05 +0.6 MPa	565517	MHJ10-S-2.5-QS-1/4-MF-U
		160 l/min	2.5 m	85 g	+0.05 +0.4 MPa	567800	MHJ10-S-2.5-QS-1/4-HF/LP-U
					+0.05 +0.6 MPa	567504	MHJ10-S-2.5-QS-1/4-HF-U

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