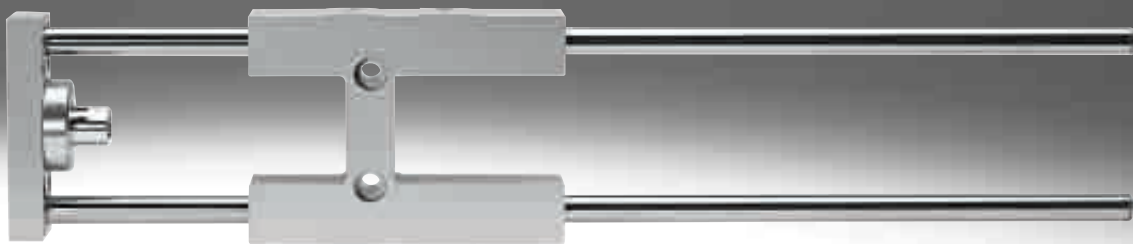


Guide units FEN/FENG for standards-based cylinders

FESTO



Key features

At a glance

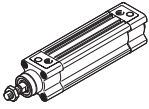
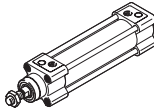
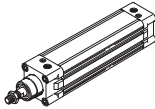
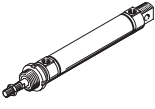
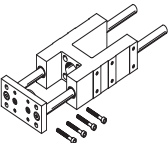
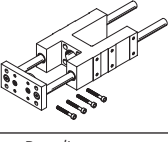
The guide units FEN and FENG protect standards-based cylinders against torsion when these are subjected to high torque loads.

They offer high-precision guidance for workpiece handling and other application areas.

Two guide variants are available:

- Plain-bearing guide (GF)
- Recirculating ball bearing guide (KF)

Drive/guide unit combination options

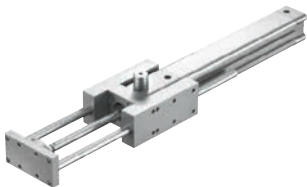
Drive/guide unit	DSBC	DSBG	DNC	DSNU
				
FENG 	■	■	■	-
FEN 	-	-	-	■
→ Page/Internet	dsbc	dsbg	dnc	dsnu

Position sensing

With standards-based cylinder DNC:
When installed, a mounting kit is required to sense the front end position.

The rear end position can be sensed directly via the sensor slot.

With standards-based cylinder DSNU:
With these standards-based cylinders, a mounting kit is absolutely necessary for sensing the end positions.



Mounting kits		Part no.	Type
Actuator	Piston ø		
DSNU...A	8	175091	SMBR-8-8
	10	175092	SMBR-8-10
	12	175093	SMBR-8-12
	16	175094	SMBR-8-16
	20	175095	SMBR-8-20
	25	175096	SMBR-8-25
DNC...A	32, 40	175705	SMB-8-FENG-32/40
	50, 63	175706	SMB-8-FENG-50/63
	80, 100	175707	SMB-8-FENG-80/100

Type codes

001	Series
FEN	Guide unit for standards-based cylinder to ISO 6432
FENG	Guide unit for standards-based cylinder to ISO 15552

002	Size
20	20 mm
63	63 mm
12/16	12/16
40	40 mm
50	50 mm
80	80 mm
8/10	8/10
100	100 mm
25	25 mm
32	32 mm

003	Stroke
...	1 ... 500

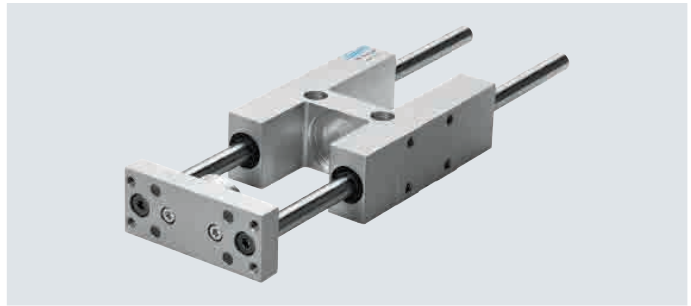
004	Guide
GF	Plain bearing
KF	Recirculating ball bearing guide

Datasheet

FEN to ISO 6432



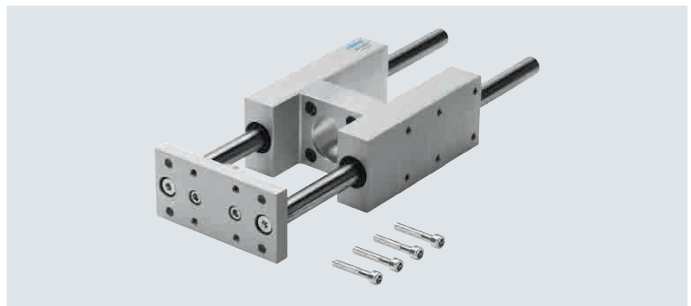
- Diameter
8 ... 25 mm
- Stroke length
1 ... 250 mm



FENG to ISO 15552



- Diameter
32 ... 100 mm
- Stroke length
10 ... 500 mm



General technical data										
Type	FEN...				FENG...					
Piston \varnothing	8, 10	12, 16	20	25	32	40	50	63	80	100
Stroke [mm]	1 ... 100	1 ... 200	2 ... 250		10 ... 500					
Design	Guide									
Guide										
FEN/FENG...-GF	Plain-bearing guide									
FEN/FENG...-KF	Recirculating ball bearing guide									
Displacement force										
FEN/FENG...-GF [N]	15	15	15	15	30	30	50	50	70	70
FEN/FENG...-KF [N]	15	15	15	15	15	15	15	15	40	40
Type of mounting	With female thread									
Mounting position	Any									
Ambient temperature [°C]	-20 ... +80°C									

Weight [g] (calculation example → page 8)										
Type	FEN...				FENG...					
Piston \varnothing	8, 10	12, 16	20	25	32	40	50	63	80	100
Plain-bearing guide (GF)										
Basic weight with 0 mm stroke	332	490	873	866	1570	2480	4190	5540	10720	13420
Additional weight per 10 mm stroke	8	12	12	12	17	31	48	48	76	76
Moving mass with 0 mm stroke	90	161	269	269	478	782	1414	1720	4955	5935
Additional mass per 10 mm stroke	8	12	12	12	17	31	48	48	76	76
Recirculating ball bearing guide (KF)										
Basic weight with 0 mm stroke	300	429	828	813	1530	2370	4030	5410	10430	12990
Additional weight per 10 mm stroke	8	12	12	12	18	32	49	49	77	77
Moving mass with 0 mm stroke	90	161	269	269	483	792	1430	1739	4990	5970
Additional mass per 10 mm stroke	8	12	12	12	18	32	49	49	77	77

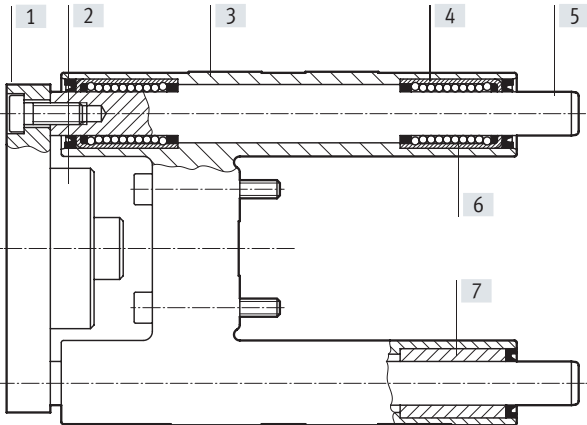
Datasheet

Centre of gravity of the moving mass [mm] (calculation example → page 8)

Type	FEN-...					FENG-...				
	8, 10	12, 16	20	25	32	40	50	63	80	100
Piston ø										
With 0 mm stroke	30	40	42	42	43	57	60	69	54	47
Supplement per 10 mm stroke	4.9	4.9	4.7	4.7	4.5	4.7	4.7	4.6	3.9	3.6

Materials

Sectional view



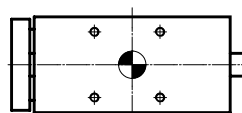
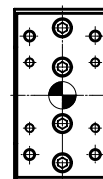
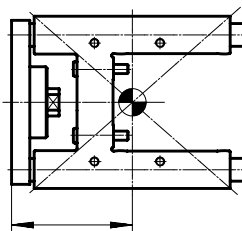
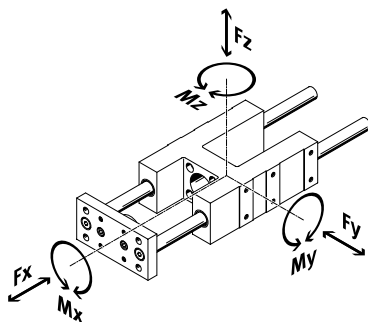
- [6] Recirculating ball bearing guide
- [7] Plain-bearing guide

Guide unit	FEN/FENG-...-GF	FEN/FENG-...-KF
[1] Yoke plate		
	Piston ø 32 ... 63	Aluminium
	Piston ø 80, 100	Steel
[2] Coupling	Steel	Steel
[3] Guide	Aluminium	Aluminium
[4] Bearing	Sintered bronze	Steel
[5] Guide rods	Steel	Steel
-	Note on materials	-
		Free of copper and PTFE
		RoHS-compliant

Datasheet

Characteristic load value for FEN-...-KF/FENG-...-KF

The indicated forces and torques refer to the centre of the guide.



If the guide unit is subjected to two or more of the indicated forces and torques simultaneously, the following equation must be satisfied in addition to the indicated maximum loads.

$$F_x = \frac{|F_{y2}|}{F_{y2}} + \frac{|F_{z2}|}{F_{z2}} + \frac{|M_{x2}|}{M_{x2}} + \frac{|M_{y2}|}{M_{y2}} + \frac{|M_{z2}|}{M_{z2}} \leq 1$$

Distance X (calculation example → page 8)

Type	FEN-...-KF			FENG-...-KF					
	Piston ø	8, 10	12, 16	20, 25	32	40	50	63	80
Dimension X	55	68	69	83	85	99	117	142	145

Max. permissible forces and torques

Type	FEN-...-KF			FENG-...-KF					
	Piston ø	8, 10	12, 16	20, 25	32	40	50	63	80

Static

F_{y2}/F_{z2}	680	830	830	1020	1260	1600	1600	3120	3120
M_{x2}	16	20	24	38	55	83	95	231	268
M_{y2}/M_{z2}	7	12	31	46	65	89	115	259	267

Dynamic (for a service life of 5000 km)

F_{y2}/F_{z2}	450	520	520	750	1000	1260	1260	2300	2300
M_{x2}	11	12	15	28	44	65	75	170	198
M_{y2}/M_{z2}	5	7	20	34	52	70	90	191	197

Datasheet

Calculating the service life

The service life of the guide depends on the load. To provide a rough indication of the service life of the guide, the graph below plots the load comparison factor f_v against the service life ratio q .

These values are only theoretical. You must consult your local contact person at Festo for load comparison factors f_v greater than 1.5.

Load comparison factor f_v as a function of service life ratio q

Example: The effect on the service life, deviating from the specified reference service life, can be determined using the service life ratio q :

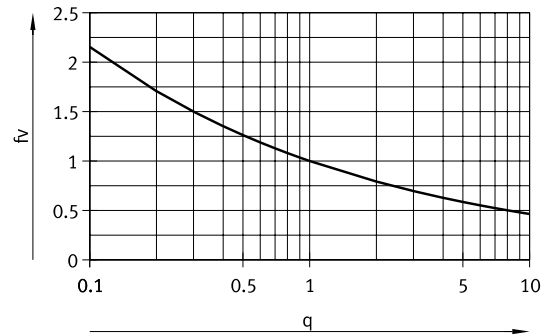
Assuming:

Reference service life = 5000 km

Required service life = 3000 km

$$q = \frac{3000 \text{ km}}{5000 \text{ km}} = 0,6$$

The graph gives a load comparison factor f_v of 1.
permissible total load can be utilised up to 120%.

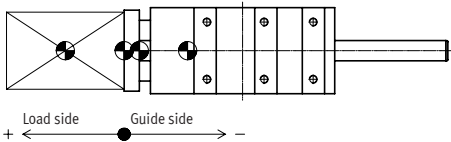
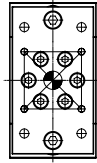
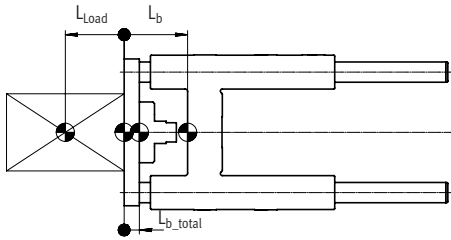


 **Note**
Engineering software
Electric Motion Sizing
www.festo.com

$f_v > 1.5$ are only theoretical comparison values.

Datasheet

Calculation example



- L_b = Centre of gravity of the moving mass of the guide unit
- L_{Load} = Centre of gravity of payload
- L_{b_total} = Centre of gravity of the total moving mass

Length measurements should be provided with plus/minus signs as shown in the figure:

- $L_{b_total} > 0$ = Centre of gravity of the moving mass is on the payload side
- $L_{b_total} < 0$ = Centre of gravity of the moving mass is on the guide side

Assuming:

- Guide unit: FENG-32-200-KF
- Stroke length: $H = 200$ mm
- Centre of gravity of payload: $L_{Load} = 15$ mm
- Payload: $m_{Load} = 5$ kg
- Acceleration: $a_x = a_y = 2$ m/s², $a_z = 0$ m/s²

Required:

- Loads F_{y_dyn}/F_{z_dyn} and $M_{x_dyn}/M_{y_dyn}/M_{z_dyn}$
- Verification of operation with combined load
- Expected service life

Solution:

Moving mass:

$$m_{b_total} = m_b + m_{Load} \quad (m_b = m_{Ob} + H \times m_{Hb})$$

From table → page 4

$$m_{Ob} = 0.483$$
 kg

$$m_{Hb} = 0.018$$
 kg/10 mm

$$m_b = 0.483$$
 kg + 200 mm x 0.018 kg/10 mm = 0.843 kg

$$m_{b_total} = 0.843$$
 kg + 5 kg = 5.843 kg

m_b = Moving mass of the guide unit

m_{Ob} = Moving mass with 0 mm stroke

m_{Hb} = Additional mass per 10 mm stroke

H = Stroke length

$$L_{b_total} = \frac{L_1 \cdot m_1 + L_p \cdot m_p}{m_{b_total}} \quad (L_b = L_{Ob} + H \times L_{Hb})$$

$$L_{Ob} = 43$$
 mm

$$L_{Hb} = 4.5$$
 mm/10 mm

$$L_{b_total} = \frac{(+15 \text{ mm}) \cdot 5 \text{ kg} + (-43 \text{ mm}) \cdot 0.843 \text{ kg}}{5.843 \text{ kg}} = -4 \text{ mm}$$

L_b = Centre of gravity of the moving mass of the guide unit

m_b = Moving mass of the guide unit

L_1 = Centre of gravity of payload

m_1 = Payload

L_{Ob} = Centre of gravity of the moving mass with 0 mm stroke

L_{Hb} = Additional centre of gravity of the moving mass per 10 mm stroke

Length measurements should be provided with plus/minus signs as shown in the figure:

$L_{b_total} > 0$ = Centre of gravity of the moving mass is on the payload side

$L_{b_total} < 0$ = Centre of gravity of the moving mass is on the guide side

Datasheet

Calculation example

Loads $F_{y_{dyn}}/F_{z_{dyn}}$ and $M_{x_{dyn}}/M_{y_{dyn}}/M_{z_{dyn}}$

$$F_{y_{dyn}} = m_{b_total} \times a_y = 5.843 \text{ kg} \times 2 \text{ m/s}^2 = 12 \text{ N}$$

$$F_{z_{dyn}} = m_{b_total} \times (g + a_z) = 5.843 \text{ kg} \times (9.81 \text{ m/s}^2 + 0 \text{ m/s}^2) = 57 \text{ N}$$

From table → page 6

Dimension X = 83 mm

$$M_{y_{dyn}} = F_{z_{dyn}} \times (\text{dimension X} + \text{stroke} + L_{b_total}) = 57 \text{ N} \times (83 \text{ mm} + 200 \text{ mm} + (-6 \text{ mm})) = 16 \text{ Nm}$$

$$M_{z_{dyn}} = F_{y_{dyn}} \times (\text{dimension X} + \text{stroke} + L_{b_total}) = 12 \text{ N} \times (83 \text{ mm} + 200 \text{ mm} + (-6 \text{ mm})) = 3 \text{ Nm}$$

Verification of operation with combined load

Max. values from table →

$$F_{y_{max}} = 750 \text{ N}$$

$$F_{z_{max}} = 750 \text{ N}$$

$$M_{x_{max}} = 28 \text{ Nm}$$

$$M_{y_{max}} = 34 \text{ Nm}$$

$$M_{z_{max}} = 34 \text{ Nm}$$

$$- \quad |F_1| \quad |F_2| \quad |M_1| \quad |M_2| \quad |M_3| \quad \dots$$

$$F_v = \frac{12 \text{ N}}{750 \text{ N}} + \frac{57 \text{ N}}{750 \text{ N}} + \frac{0 \text{ Nm}}{28 \text{ Nm}} + \frac{16 \text{ Nm}}{34 \text{ Nm}} + \frac{3 \text{ Nm}}{34 \text{ Nm}} = 0,7 \leq 1$$

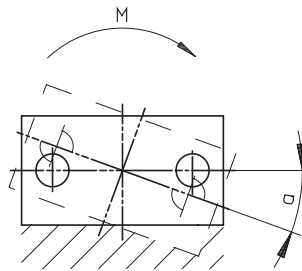
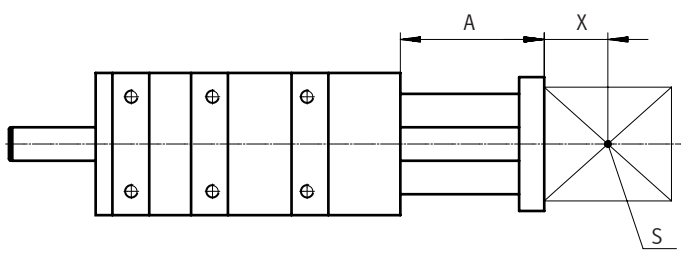
F_1/M_1 = dynamic value

F_2/M_2 = maximum value

$$L = \frac{L_{avg}}{F_v} = \frac{5408 \text{ mm}}{0,7} = 14080 \text{ mm}$$

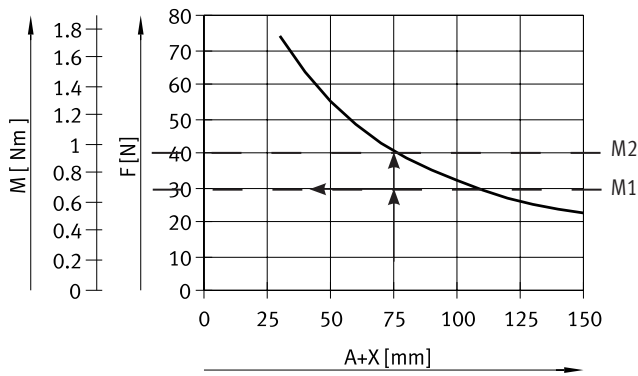
Datasheet

Max. payload F and torque M as a function of cantilever load A



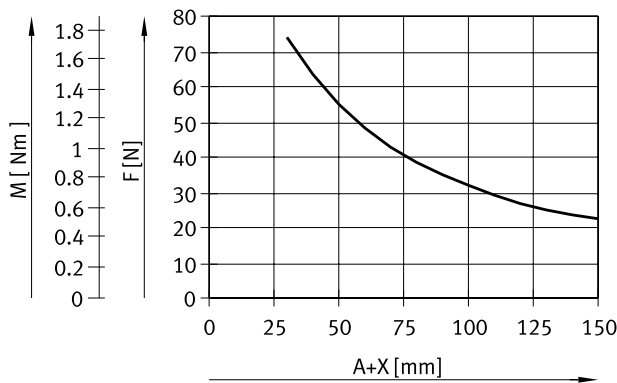
- A = Cantilever load
- X = Distance to the centre of gravity of the payload
- S = Centre of gravity of the payload
- M = Torque

Explanation of how to read the graphs in the case of a combined load

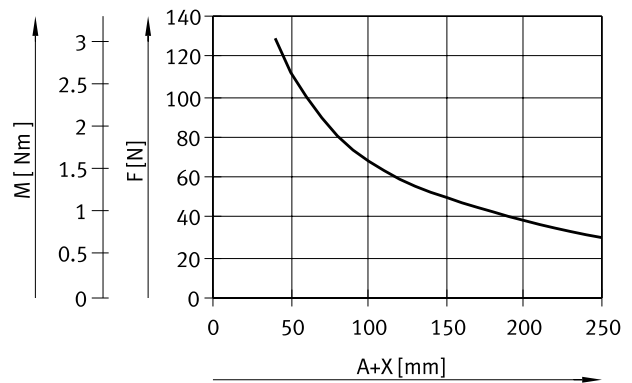


- Determine cantilever load (75 mm)
- Enter proportion that is payload (30 N)
- Enter distance from curve
- Permitted torque is the difference between M2 and M1

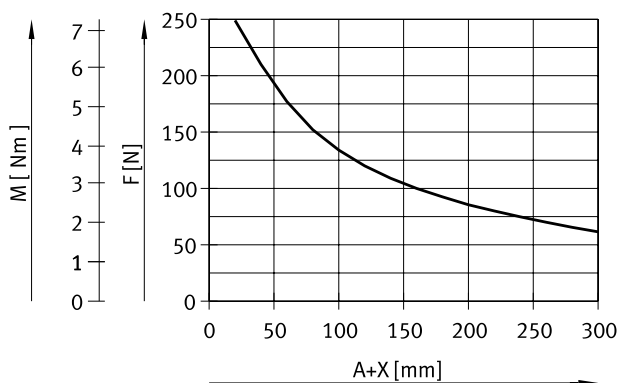
FEN... with plain-bearing guide
Piston \varnothing 8/10



Piston \varnothing 12/16

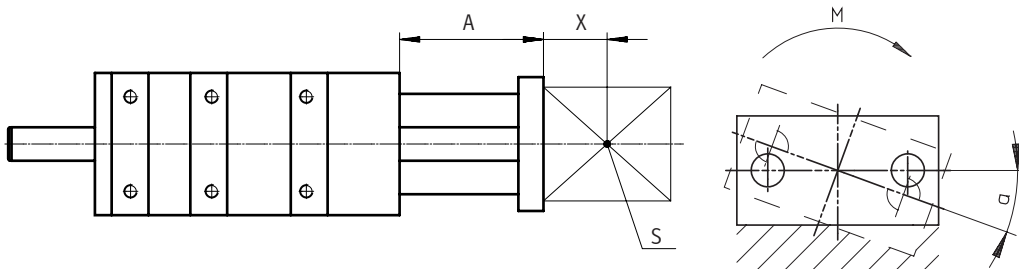


Piston \varnothing 20/25



Datasheet

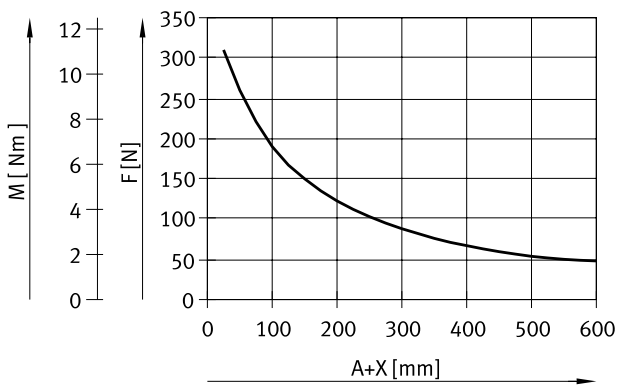
Max. payload F and torque M as a function of cantilever load A



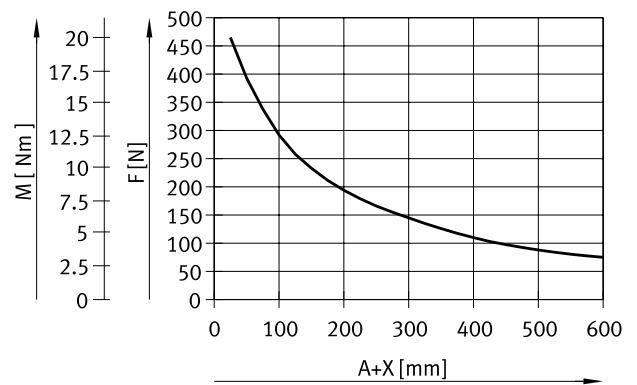
- A = Cantilever load
- X = Distance to the centre of gravity of the payload
- S = Centre of gravity of the payload
- M = Torque

FENG... with plain-bearing guide

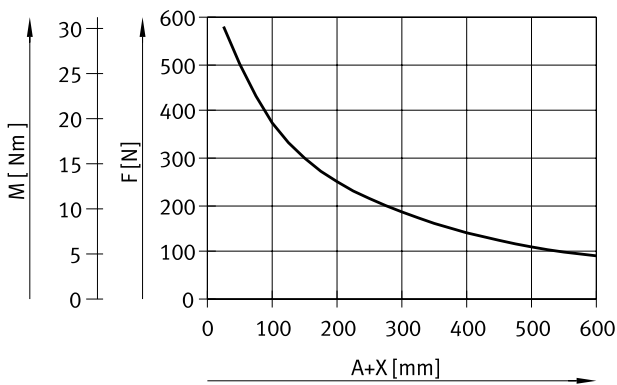
Piston $\varnothing 32$



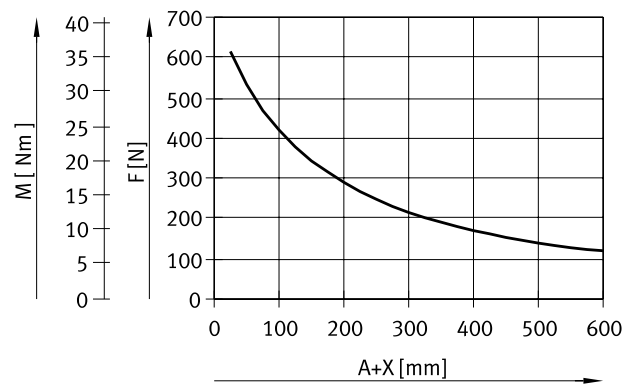
Piston $\varnothing 40$



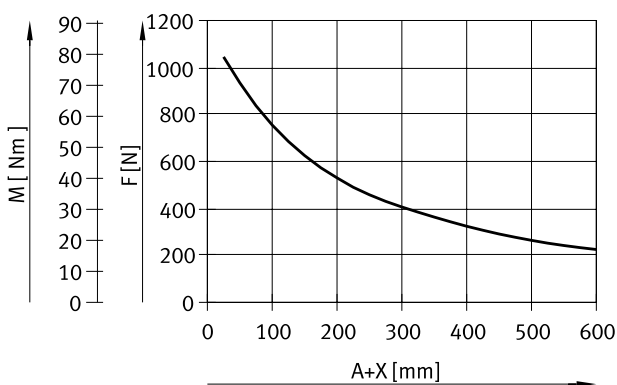
Piston $\varnothing 50$



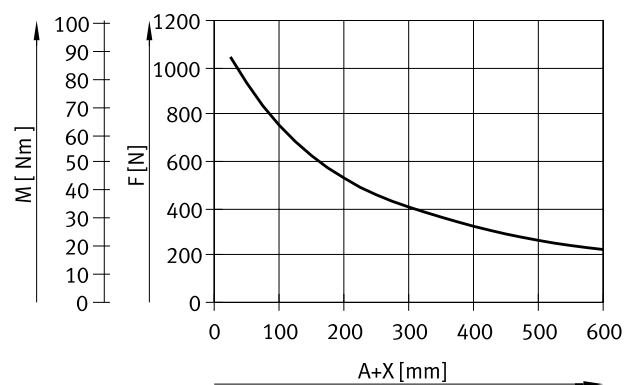
Piston $\varnothing 63$



Piston $\varnothing 80$

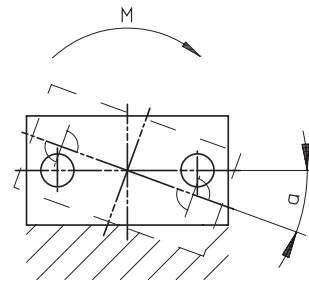
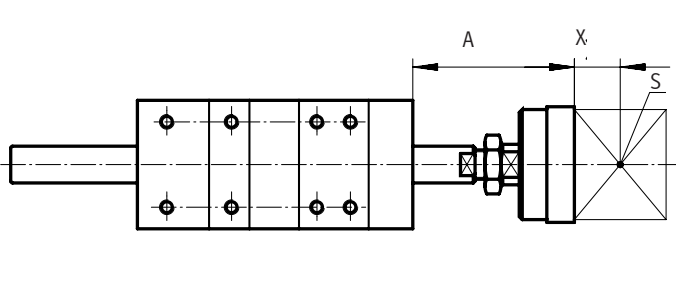


Piston $\varnothing 100$



Datasheet

Max. payload F and torque M as a function of cantilever load A

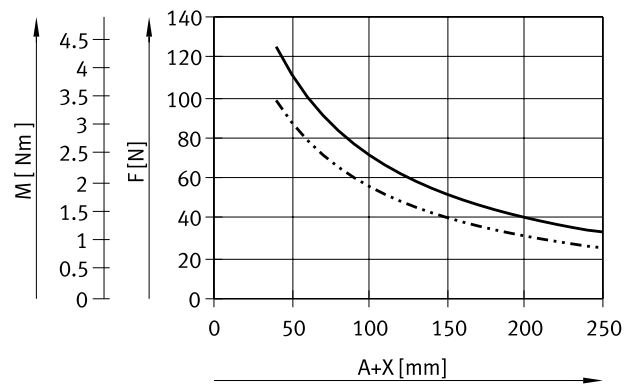
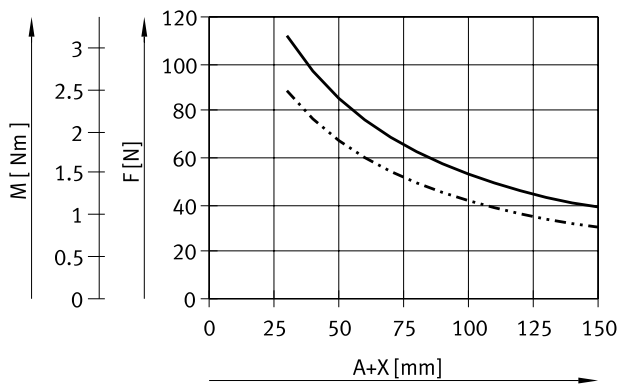


- A = Cantilever load
- X = Distance to the centre of gravity of the payload
- S = Centre of gravity of the payload
- M = Torque

FEN... with recirculating ball bearing guide

Piston \varnothing 8/10

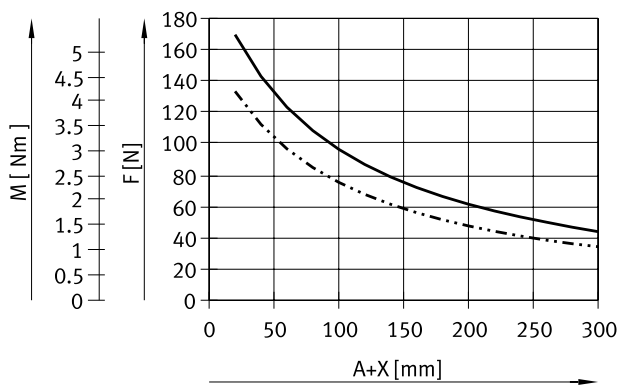
Piston \varnothing 12/16



- Running performance of 1500 km
- - - - - Running performance of 3000 km

- Running performance of 1500 km
- - - - - Running performance of 3000 km

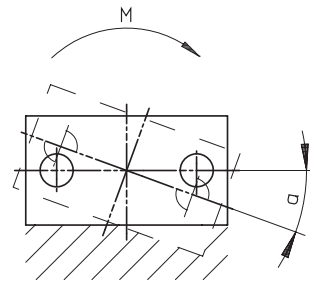
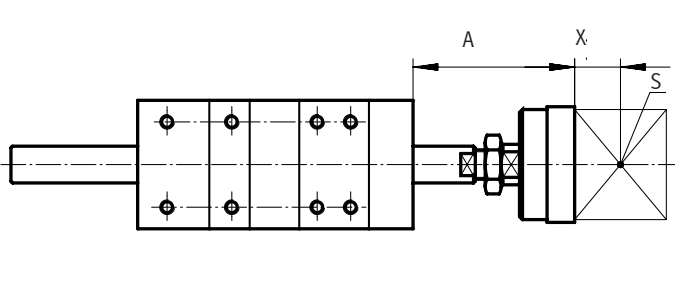
Piston \varnothing 20/25



- Running performance of 5000 km
- - - - - Running performance of 10000 km

Datasheet

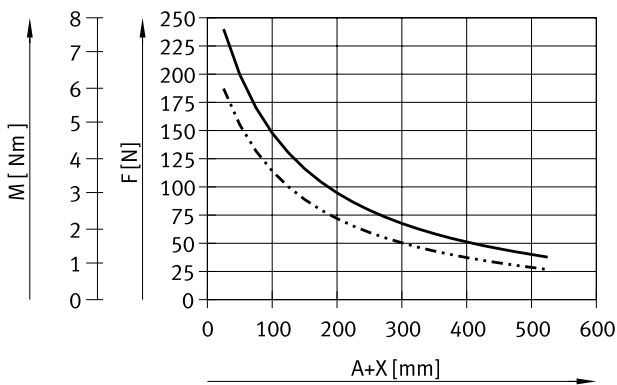
Max. payload F and torque M as a function of cantilever load A



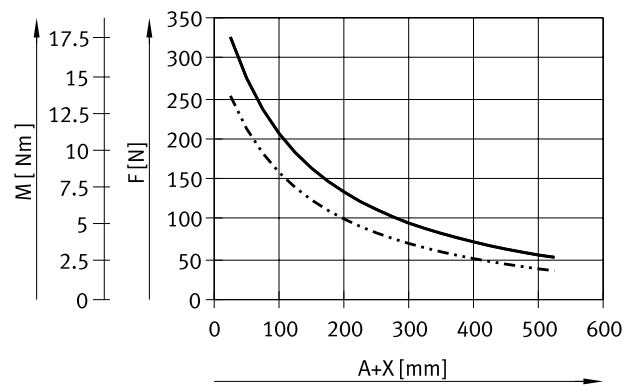
- A = Cantilever load
- X = Distance to the centre of gravity of the payload
- S = Centre of gravity of the payload
- M = Torque

FENG... with recirculating ball bearing guide

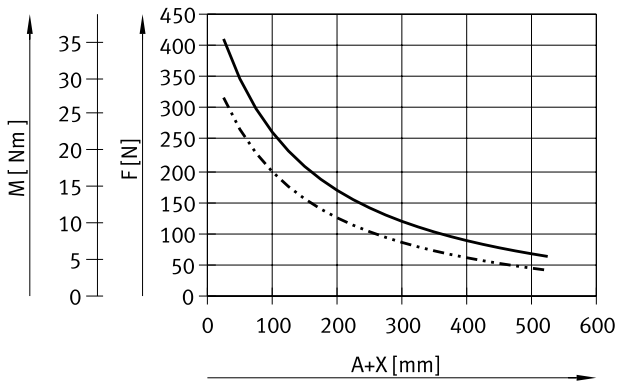
Piston \varnothing 32



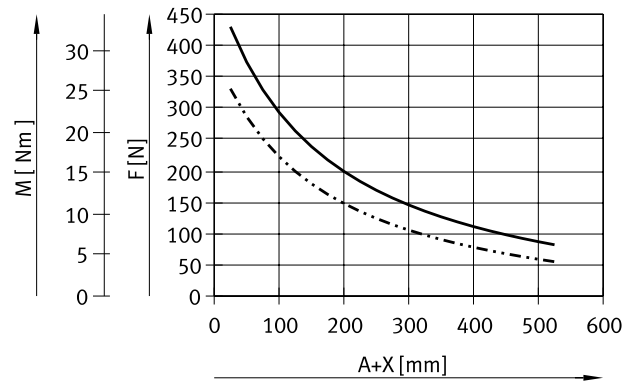
Piston \varnothing 40



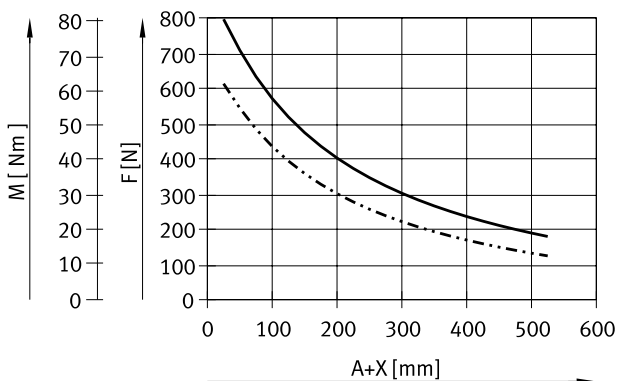
Piston \varnothing 50



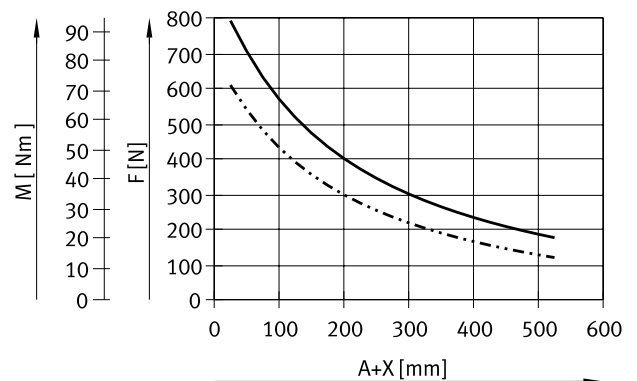
Piston \varnothing 63



Piston \varnothing 80



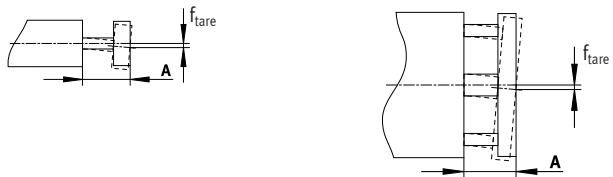
Piston \varnothing 100



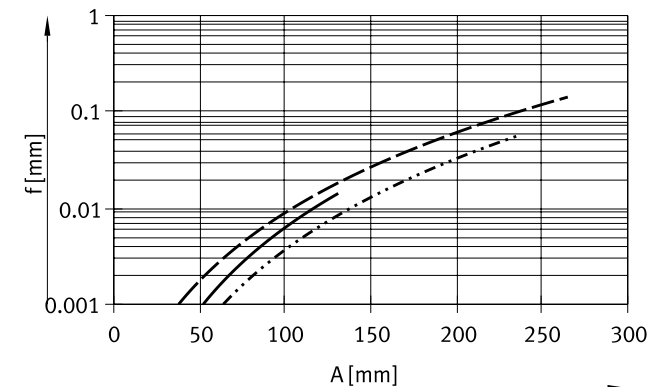
- Running performance of 5000 km
- · - · - Running performance of 10000 km

Datasheet

Deflection f_{tare} (due to tare weight) as a function of cantilever load A

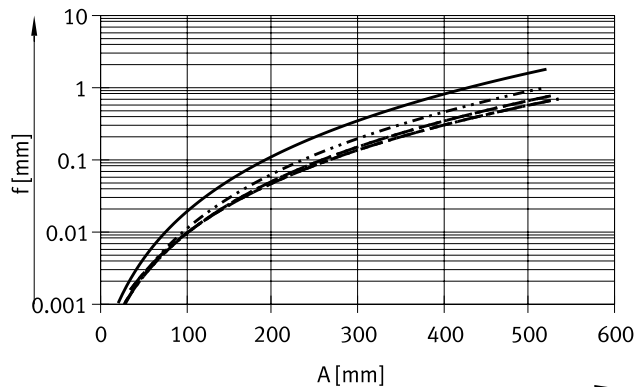


FEN...



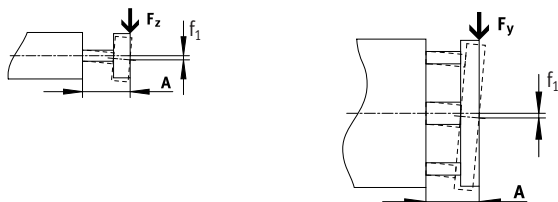
- FEN-8/10-...-GF/KF
- - - FEN-12/16-...-GF/KF
- - - FEN-20/25-...-GF/KF

FENG...



- FENG-32-...-GF/KF
- - - FENG-40-...-GF/KF
- - - FENG-50/63-...-GF/KF
- FENG-80/100-...-GF/KF

Deflection $f_{standard}$ (due to lateral force) as a function of cantilever load A

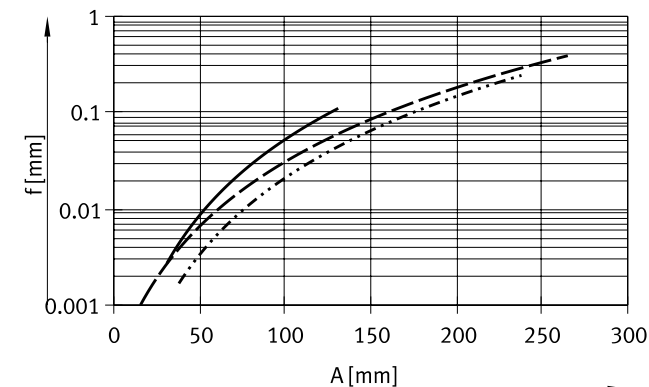


The maximum permissible lateral force led.

$$F_z = \frac{A}{K_1} \cdot K_2$$

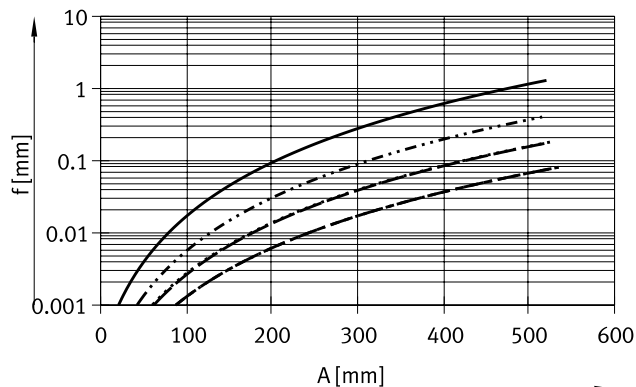
- A = Cantilever load of guide rod
- f_1 = Deflection due to lateral force
- F_1 = Lateral force
- F_2 = Standardised lateral force
- f_2 = Deflection due to standardised lateral force (value from graph)

FEN...



- FEN-8/10-...-GF/KF
- - - FEN-12/16-...-GF/KF
- - - FEN-20/25-...-GF/KF

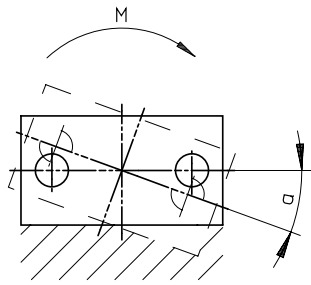
FENG...



- FENG-32-...-GF/KF
- - - FENG-40-...-GF/KF
- - - FENG-50/63-...-GF/KF
- FENG-80/100-...-GF/KF

Datasheet

Incline α_1 (due to torque) as a functi

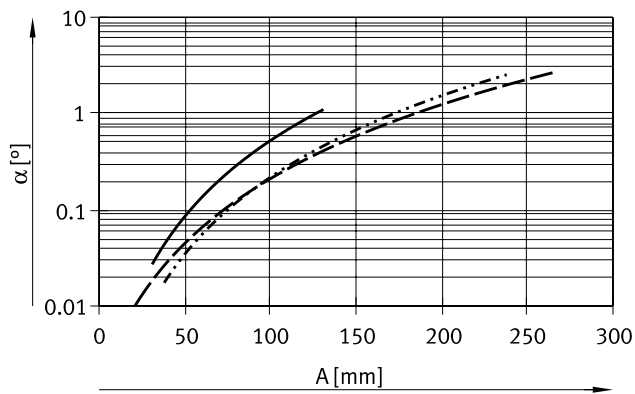


$$\alpha_1 = \frac{M_1}{M_2} \cdot \alpha_2$$

(valid for $\alpha \leq 10^\circ$)

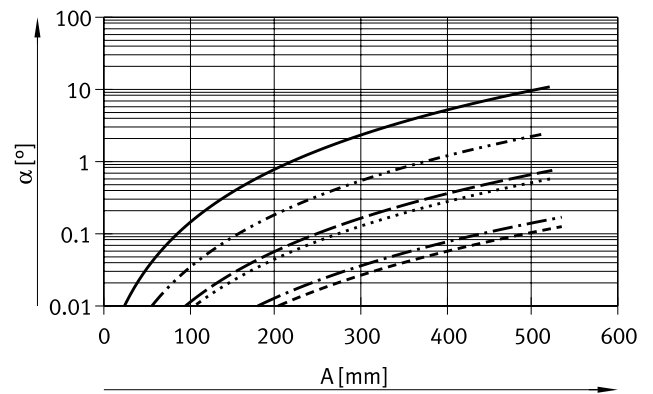
- A = Cantilever load of guide rod
- α_1 = Incline due to torque
- M_1 = Torque
- M_2 = Standardised torque
- α_2 = Deflection due to standardised torque

FEN-...



- FEN-8/10-...-GF/KF
- - - FEN-12/16-...-GF/KF
- - - FEN-20/25-...-GF/KF

FENG-...



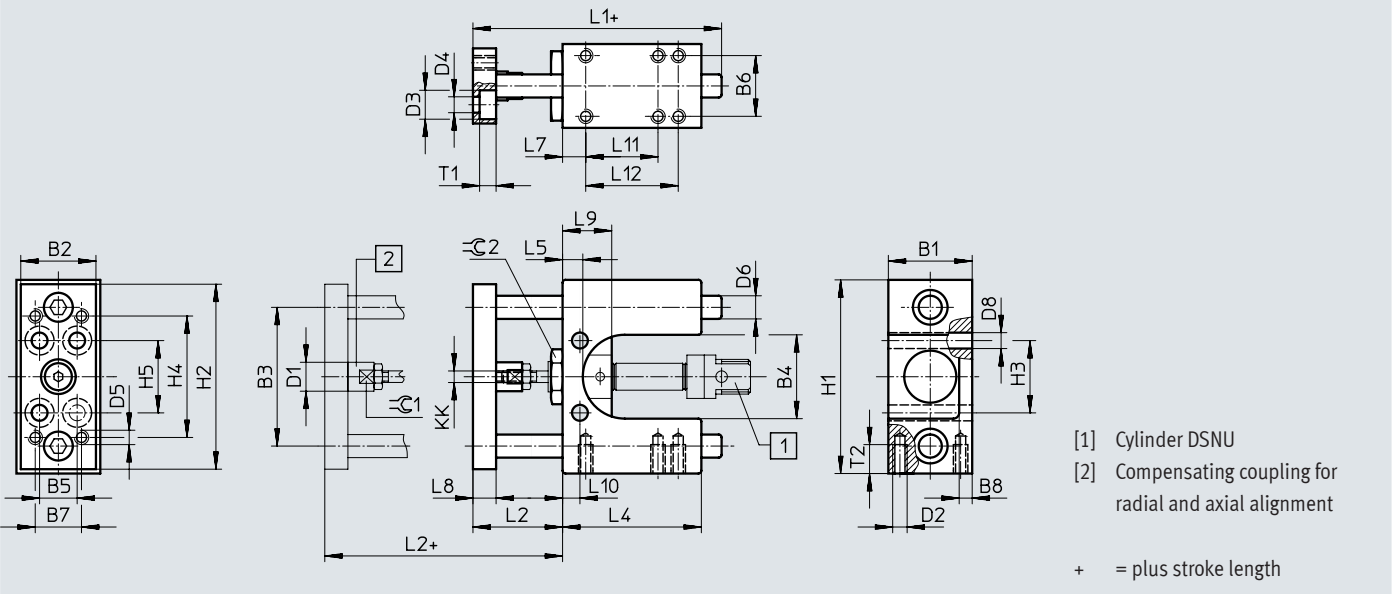
- FENG-32-...-GF/KF
- - - FENG-40-...-GF/KF
- - - FENG-50-...-GF/KF
- FENG-63-...-GF/KF
- - - FENG-80-...-GF/KF
- - - FENG-100-...-GF/KF

Datasheet

Dimensions

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FEN-8, 10



∅	B1	B2	B3	B4	B5	B6	B7	B8	D1	D2	D3	D4	D5	D6 ¹⁾	D8	H1	H2
[mm]	-0.3		±0.15						∅		∅	∅		∅	∅	-0.4	
8	29	26	48	29	13	21	16	4.5	10	M5	10	5.5	M5	8	5.5	67	64
10																	

∅	H3	H4	H5	KK	L1	L2	L4	L5	L7	L8	L9	L10	L11	L12	T1	T2	⊖1	⊖2
[mm]						+2												
8	25	42	25	M4	86	31	48	7	8	8	17	6	25	32	5.7	10	9	19
10																		

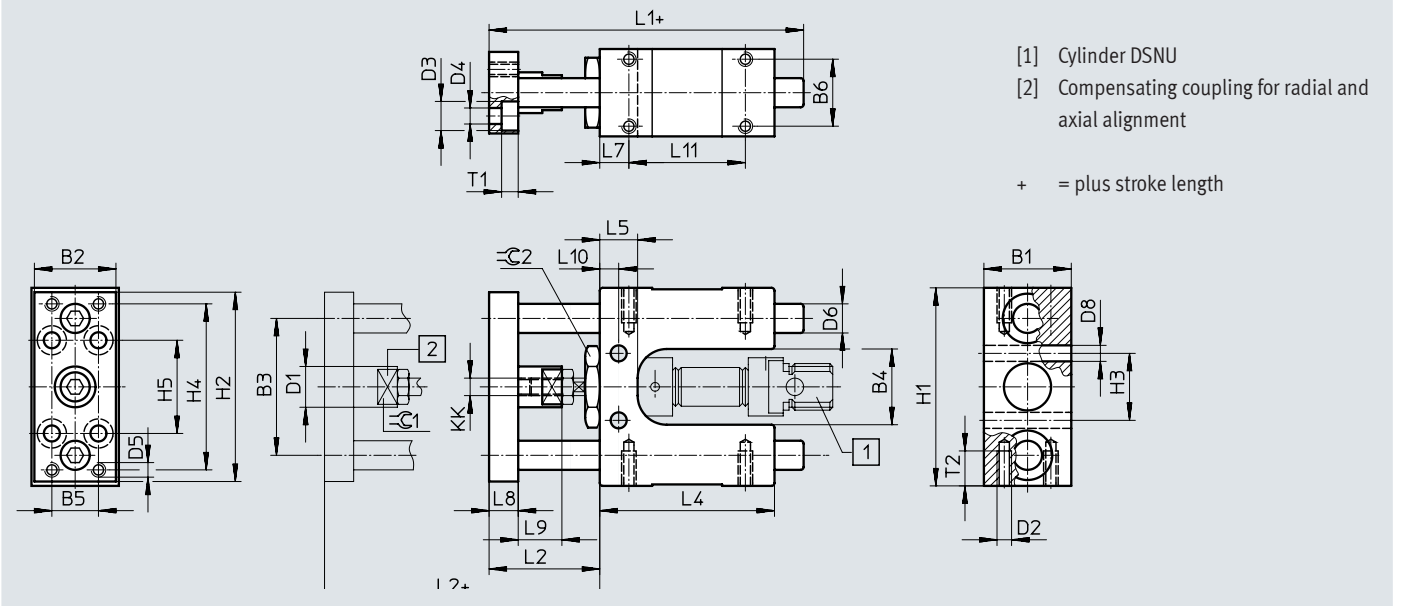
1) FEN-...-GF: Tolerance class f8
 FEN-...-KF: Tolerance class h6

Datasheet

Dimensions

Download CAD data → www.festo.com

FEN-12, 16



- [1] Cylinder DSNU
- [2] Compensating coupling for radial and axial alignment

+ = plus stroke length

∅	B1	B2	B3	B4	B5	B6	D1	D2	D3	D4	D5	D6 ¹⁾	D8	H1	H2	H3
[mm]	-0.3		±0.15			±0.15	∅		∅	∅		∅	∅	-0.4		±0.15
12	30	28	47	26	16	23	14	M5	10	5.5	M5	10	5.5	68	65	23
16																

∅	H4	H5	KK	L1	L2	L4	L5	L7	L8	L9	L10	L11	T1	T2	⌀1	⌀2
[mm]					+5							±0.15				
12	57	32	M6	108	38	60	13	10	10	15	6.5	40	5.7	12	12	24
16																

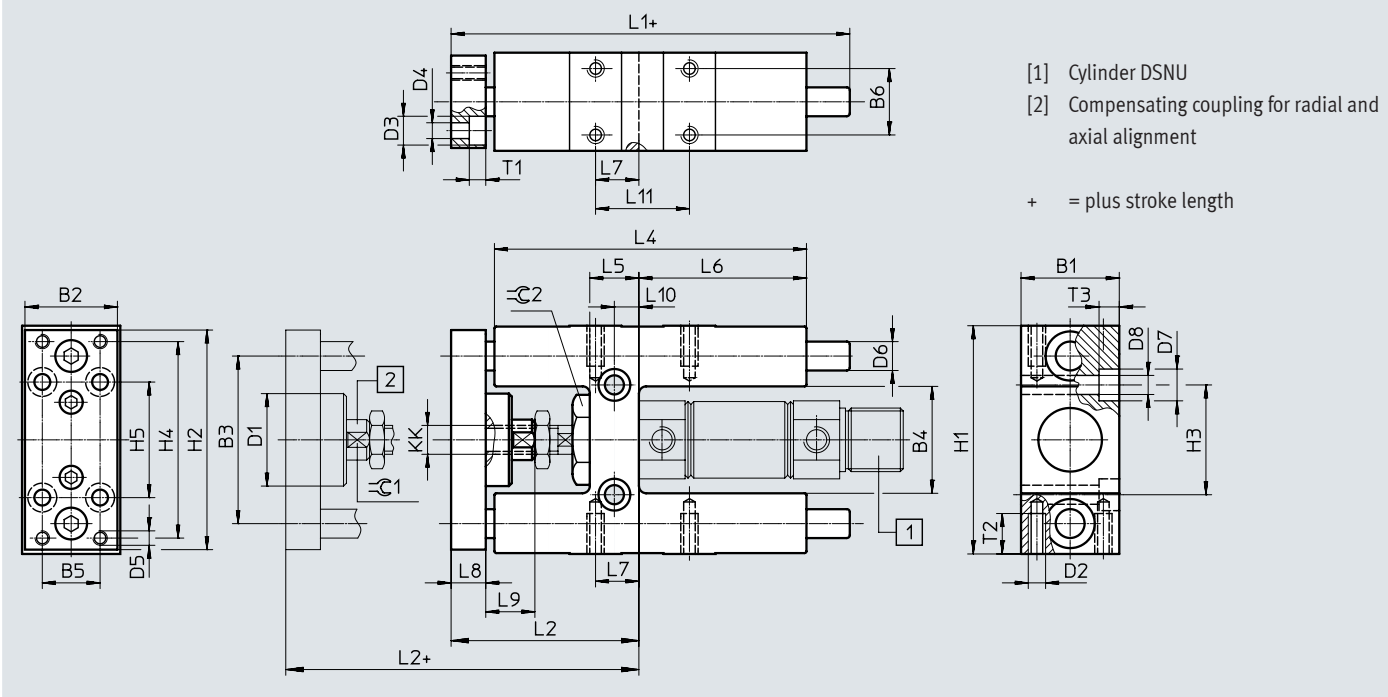
1) FEN-...-GF: Tolerance class f8
 FEN-...-KF: Tolerance class h6

Datasheet

Dimensions

Download CAD data → www.festo.com

FEN-20, 25



[1] Cylinder DSNU
 [2] Compensating coupling for radial and axial alignment
 + = plus stroke length

∅	B1	B2	B3	B4	B5	B6	D1	D2	D3	D4	D5	D6 ¹⁾	D7	D8	H1	H2	H3	H4
[mm]	-0.3		±0.2				∅		∅	∅		∅	∅	∅	-0.4		±0.2	
20	34	32	58	37	20	23	32	M6	10	5.5	M5	10	11	6.6	79	76	38	68
25																		

∅	H5	KK	L1	L2	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16	L17	
[mm]				+5								±0.2						∅1	∅2
20	40	M8	138	65	108	17	58	15	12	22	8.5	32.5	5.7	14	6.8	13	27		
25		M10x1.25								17									

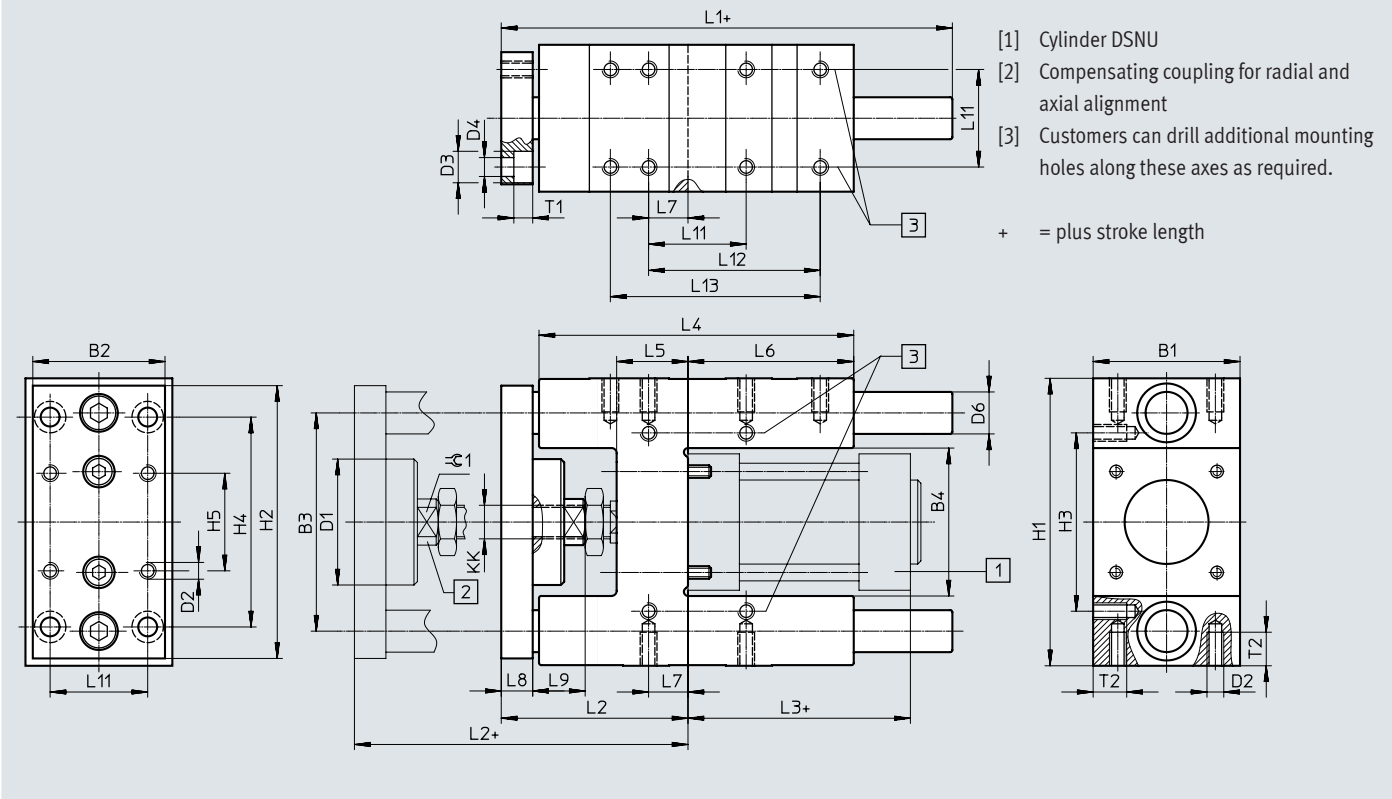
1) FEN-...-GF: Tolerance class f8
 FEN-...-KF: Tolerance class h6

Datasheet

Dimensions

Download CAD data → www.festo.com

FENG-32 ... 100



∅	B1	B2	B3	B4	D1	D2	D3	D4	D6 ¹⁾	H1	H2	H3	H4	H5	KK
[mm]	-0.3		±0.2		∅		∅	∅	∅			±0.2	±0.2	±0.2	
32	50	45	74	50.5 ±0.3	45	M6	11	6.6	12	97 -0.4	90	61	78	32.5	M10x1.25
40	58	54	87	58.5 ±0.3	45	M6	11	6.6	16	115 -0.4	110	69	84	38	M12x1.25
50	70	63	104	70.5 ±0.3	60	M8	15	9	20	137 -0.5	130	85	100	46.5	M16x1.5
63	85	80	119	85.5 ±0.3	60	M8	15	9	20	152 -0.5	145	100	105	56.5	M16x1.5
80	105	100	148	106 ±0.6	78	M10	18	11	25	189 -0.5	180	130	130	72	M20x1.5
100	130	120	172	131 ±0.6	78	M10	18	11	25	213 -0.5	200	150	150	89	M20x1.5

∅	L1	L2	L3	L4	L5	L6	L7	L8	L9	L11	L12	L13	T1	T2	≈∅1
[mm]										±0.2	±0.2	±0.2		max.	
32	155	67 +5	94	125	24	76	4.3	12	20	32.5	70.3	78	6.5	14	15
40	170	75 +5	105	140	28	81	11	12	22	38	84	-	6.5	14	15
50	188	89 +10	106	150	34	79	18.8	15	25	46.5	81.8	100	9	16	19
63	220	89 +10	121	182	34	111	15.3	15	25	56.5	105	-	9	16	19
80	258	111 +10	128	215	40	128	21	20	32	72	-	-	11	20	27
100	263	116 +10	138	220	40	128	24.5	20	32	89	-	-	11	20	27

1) FENG-...-GF: Tolerance class f8
 FENG-...-KF: Tolerance class h6

Datasheet

Ordering data FEN... for variable strokes

For standards-based cylinder DSNU

Piston ø [mm]	Stroke [mm]	With plain-bearing guide		With recirculating ball bearing guide	
		Part no.	Type	Part no.	Type
8, 10	1 ... 100	35196	FEN-8/10-...-GF	35197	FEN-8/10-...-KF
12, 16	1 ... 200	19168	FEN-12/16-...-GF	33481	FEN-12/16-...-KF
20	2 ... 250	19169	FEN-20-...-GF	33482	FEN-20-...-KF
25	2 ... 250	19170	FEN-25-...-GF	33483	FEN-25-...-KF

Ordering data FENG... for variable strokes

For standards-based cylinders DNC/DSBC/DSBG

Piston ø [mm]	Stroke [mm]	With plain-bearing guide		With recirculating ball bearing guide	
		Part no.	Type	Part no.	Type
32	10 ... 500	34481	FENG-32-...-GF	34487	FENG-32-...-KF
40		34482	FENG-40-...-GF	34488	FENG-40-...-KF
50		34483	FENG-50-...-GF	34489	FENG-50-...-KF
63		34484	FENG-63-...-GF	34490	FENG-63-...-KF
80		34485	FENG-80-...-GF	34491	FENG-80-...-KF
100		34486	FENG-100-...-GF	34492	FENG-100-...-KF

Ordering data FENG...-KF with recirculating ball bearing for fixed strokes

For standards-based cylinders DNC/DSBC/DSBG

Piston ø [mm]	Part no.	Type	Part no.	Type	Part no.	Type	Part no.	Type
32	34493	FENG-32-50-KF	34494	FENG-32-100-KF	34495	FENG-32-160-KF	34496	FENG-32-200-KF
40	34499	FENG-40-50-KF	34500	FENG-40-100-KF	34501	FENG-40-160-KF	34502	FENG-40-200-KF
50	34506	FENG-50-50-KF	34507	FENG-50-100-KF	34508	FENG-50-160-KF	34509	FENG-50-200-KF
63	34513	FENG-63-50-KF	34514	FENG-63-100-KF	34515	FENG-63-160-KF	34516	FENG-63-200-KF
80	34521	FENG-80-50-KF	34522	FENG-80-100-KF	34523	FENG-80-160-KF	34524	FENG-80-200-KF
100	34529	FENG-100-50-KF	34530	FENG-100-100-KF	34531	FENG-100-160-KF	34532	FENG-100-200-KF
Stroke	250 mm		320 mm		400 mm		500 mm	
32	150289	FENG-32-250-KF	34497	FENG-32-320-KF	150290	FENG-32-400-KF	34498	FENG-32-500-KF
40	34503	FENG-40-250-KF	34504	FENG-40-320-KF	150291	FENG-40-400-KF	34505	FENG-40-500-KF
50	34510	FENG-50-250-KF	34511	FENG-50-320-KF	150292	FENG-50-400-KF	34512	FENG-50-500-KF
63	34517	FENG-63-250-KF	34518	FENG-63-320-KF	34519	FENG-63-400-KF	34520	FENG-63-500-KF
80	34525	FENG-80-250-KF	34526	FENG-80-320-KF	34527	FENG-80-400-KF	34528	FENG-80-500-KF
100	34533	FENG-100-250-KF	34534	FENG-100-320-KF	34535	FENG-100-400-KF	34536	FENG-100-500-KF

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