

## Position transmitters SDAT-MHS, for T-slot

**FESTO**



## Key features

### General

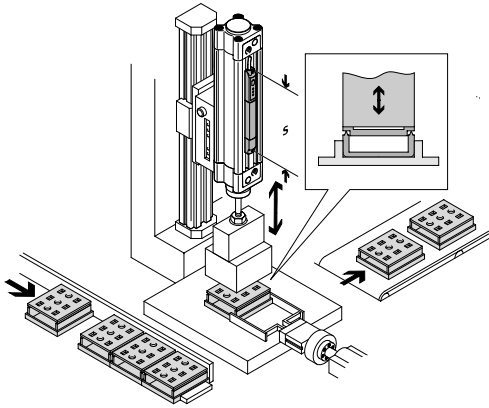
Position transmitters are used to provide feedback on piston movement in pneumatic drives. They are situated between simple proximity switches

and more expensive displacement encoders, both in terms of price and complexity. They are the ideal solution for applications in which reliable ana-

logue feedback on the piston stroke is required with high repetition accuracy, such as in press-fitting, screwing, rivet-

ing, ultrasonic welding, good/bad selection and other applications.

### Ultrasonic welding



The SDAT-MHS is a position transmitter which continuously records the movement of the piston within the sensing range and makes it available as an output signal proportional to the displacement.

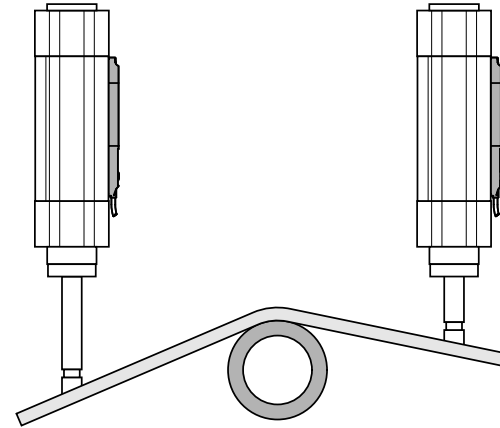
The sensing ranges are 50, 80, 100, 125 and 160 mm, making them perfectly harmonised to the stroke of the

best-selling Festo cylinders.

The SDAT has a 0 ... 10 V or 4 ... 20 mA analogue output, so it can be connected to analogue inputs without accessories.

An IO-Link switching output is available as a second interface. There is thus a choice between: switching output 24 V or IO-Link operation. The

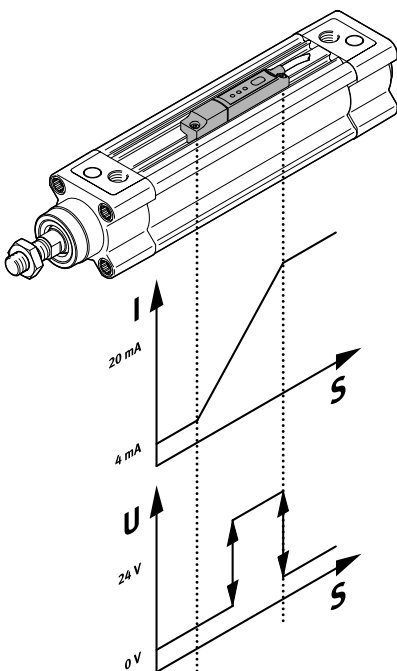
### Bending



switching output is directly programmed into the device using a teach button; the IO-Link function is programmed via a graphic user interface in the controller. The programming options in the two operating modes are: proximity switch function, window comparator, hysteresis comparator. The IO-Link switching output is

therefore the universal interface for simple programming of routine application functions without needing to evaluate the analogue output.

### Switching output



Everything in a single device

- Analogue  
SDAT...SA... 4 ... 20 mA  
SDAT...SV... 0 ... 10 V
- IO-Link
- Switching output

Programming options:

- Proximity switch function
- Window comparator
- Hysteresis comparator
- NO/NC

Repetition accuracy: 0.1 mm

### Note

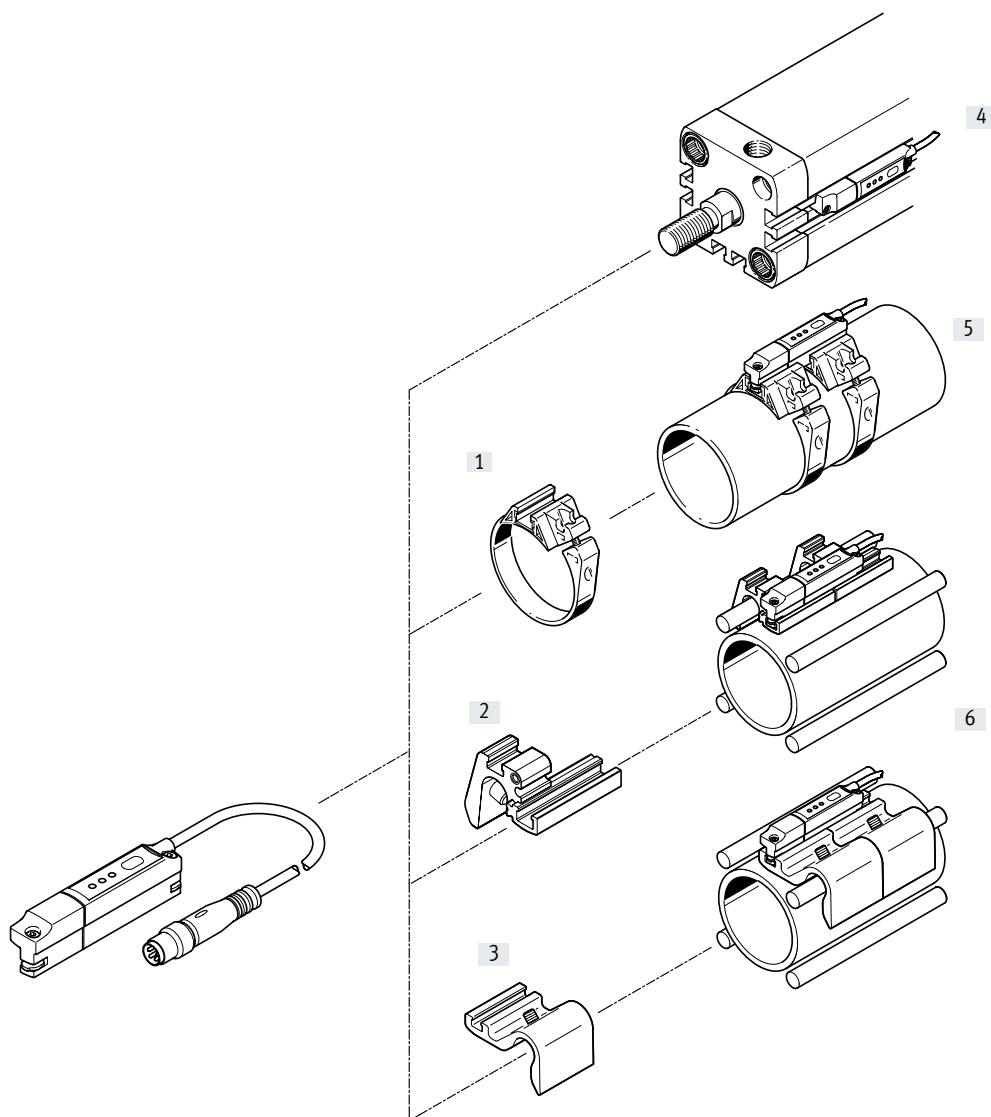
Sensors that detect magnetic fields, such as the position transmitter SDAT, must not be secured onto the drive using mountings made from ferritic materials, as this can lead to malfunction.

## Key features

For drive	Piston $\varnothing$
<b>Standards-based cylinders</b>	
ADN	$\varnothing$ 12, 16, 20, 25, 32, 40, 50, 63, 80 $\varnothing$ 100, 125
DSNU	$\varnothing$ 8, 10, 12, 16, 20, 25, 32, 40, 50 $\varnothing$ 63
DNC	$\varnothing$ 32, 40, 50, 63, 80, 100, 125
DNCB	$\varnothing$ 32, 40, 50, 63, 80, 100
DNG	$\varnothing$ 32, 40, 50, 63, 80, 100, 125
DSBC	$\varnothing$ 32, 40, 50, 63, 80, 100, 125
DSBG	$\varnothing$ 32, 40, 50, 63, 80, 100, 125, 160 $\varnothing$ 200, 250, 320
<b>Piston rod cylinders</b>	
ADVC	$\varnothing$ 40, 50, 63, 80, 100
ADVU	$\varnothing$ 12, 16, 20, 25, 32, 40, 50 $\varnothing$ 63, 80, 100, 125
DMM	$\varnothing$ 10, 16, 20, 25, 32
DZF	$\varnothing$ 12, 18, 25, 32, 40, 50, 63
DZH	$\varnothing$ 16, 20, 25
<b>Function-oriented drives</b>	
DFST	$\varnothing$ 50, 63, 80
STAF	$\varnothing$ 50, 80

For drive	Piston $\varnothing$
<b>Rodless cylinders</b>	
DGC-K	$\varnothing$ 18, 25, 32, 40, 50, 63, 80
DGC-KF	$\varnothing$ 18, 25, 32, 40, 50, 63
DGC-G	$\varnothing$ 18, 25, 32, 40, 50, 63
DGC-GF	$\varnothing$ 18, 25, 32, 40, 50, 63
<b>Drives with linear guide</b>	
DFM	$\varnothing$ 12, 16, 20, 25, 32, 40, 50, 63, 80 $\varnothing$ 100
DFM-B	$\varnothing$ 12, 16, 20, 25, 32, 40, 50, 63
DGST	$\varnothing$ 16, 20, 25
DPZ	$\varnothing$ 10, 16, 20, 25, 32
SLE	$\varnothing$ 32, 40, 50
<b>Swivel/linear drive units</b>	
DSL	$\varnothing$ 16, 20, 25, 32, 40
<b>Semi-rotary drives with gear rack and pinion</b>	
DRQD	$\varnothing$ 16, 20, 25, 32, 40, 50
DRRD	$\varnothing$ 16, 20, 25, 32, 40, 50, 63
<b>Mechanical grippers</b>	
DHPS	$\varnothing$ 35
DHRS	$\varnothing$ 32, 40
DHWS	$\varnothing$ 32, 40
HGP	$\varnothing$ 35
HGR	$\varnothing$ 32, 40
HGW	$\varnothing$ 32, 40
HGPL	$\varnothing$ 63
HGPL -...- B	$\varnothing$ 14, 25, 40, 63
HGPT -...- G	$\varnothing$ 63, 80
HGRT	$\varnothing$ 40, 50

Peripherals overview



Accessories	→ Page/Internet
[1] Mounting kit SMBR	9
[2] Mounting SMBZ-8	9
[3] Sensor bracket DASP-M4-...	9
[4] Standards-based cylinder DNC	dnc
Compact cylinder ADN	adn
Short-stroke cylinder ADVC/AEVC	advc
Compact cylinder ADVU/AEUV	advu
Flat cylinder DZF	dzf
Linear drive DGC	dgc
Guided drive DFM	dfm

Accessories	→ Page/Internet
[5] Standards-based/round cylinder DSNU	dsnu
Linear drive unit SLE	sle
[6] Standards-based cylinder DSBG	dsbg

## Type codes

<b>001</b>	<b>Series</b>		
<b>SDAT</b>	Position transmitter, magnetic		
<b>002</b>	<b>Sensor version</b>		
<b>M</b>	Can be inserted in the slot		
<b>003</b>	<b>Sensor principle</b>		
<b>HS</b>	Hall sensor		
<b>004</b>	<b>Measuring range</b>		
<b>M50</b>	50 mm		
<b>M80</b>	80 mm		
<b>M100</b>	100 mm		
<b>M125</b>	125 mm		
<b>M160</b>	160 mm		
<b>005</b>	<b>Nominal operating voltage</b>		
<b>1</b>	24 V DC		
<b>006</b>	<b>Display</b>		
<b>L</b>	LED		
<b>007</b>	<b>Switching input/output</b>		
<b>SA</b>	PNP, 1 analogue output 4 ... 20 mA, IO-Link®		
<b>SV</b>	PNP, 1 analogue output 0 ... 10 V, IO-Link®		
<b>008</b>	<b>Cable characteristic</b>		
<b>E</b>	Suitable for energy chains/robot applications		
<b>009</b>	<b>Cable length [m]</b>		
<b>0.3</b>	0.3 m		
<b>010</b>	<b>Electrical connection</b>		
<b>M8</b>	Plug M8, A-coded		

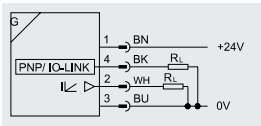
# Position transmitters SDAT-MHS, for T-slot

## Data sheet

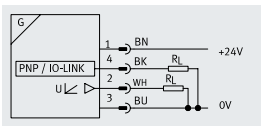
Function  
Normal operation



SDAT-...SA-...



SDAT-...SV-...



General technical data		M50	M80	M100	M125	M160
Type						
Design		For T-slot				
Type of mounting		Inserted in the slot from above, screw-clamped				
Mounting position		Any				
Certification		RCM c UL us listed (OL)				
Degree of protection		IP65, IP68				
CE marking (see declaration of conformity)		To EU EMC Directive				
KC mark		KC EMC				
Note on materials		Halogen-free, RoHS-compliant				
PWIS conformity		VDMA24364-B2-L				
Weight	[g]	19	23	26	30	35
Input signal/measuring element		M50	M80	M100	M125	M160
Type						
Measuring principle		Magnetic Hall				
Measured variable		Position				
Sensing range	[mm]	0 ... 50	0 ... 80	0 ... 100	0 ... 125	0 ... 160
Ambient temperature	[°C]	-25 ... 70				
Ambient temperature with flexible cable installation	[°C]	-20 ... 70				
Signal processing		M50	M80	M100	M125	M160
Typical sampling interval	[ms]	1				
Max. speed of travel	[m/s]	3				
Output, general		M50	M80	M100	M125	M160
Path resolution	[mm]	0.05				

## Data sheet

Analogue output		M50	M80	M100	M125	M160
Analogue output						
SDAT...-SA-...	[mA]	4 ... 20				
SDAT...-SV-...	[V]	0 ... 10				
Sensitivity						
SDAT...-SA-...	[mA/mm]	0.32	0.2	0.16	0.128	0.1
SDAT...-SV-...	[V/mm]	0.18	0.113	0.09	0.072	0.056
Max. load resistance SDAT...-SA-...						
Current output	[Ω]	500				
Min. load resistance SDAT...-SV-...						
Voltage output	[kΩ]	20				
Typical linearity error	[mm]	±0.25				
Repetition accuracy of analogue value	[mm]	0.1				

Output, additional data	
Short circuit current rating	Yes
Overload protection	Provided


Electronics	
Operating voltage range	[V DC] 15 ... 30
Reverse polarity protection	For all electrical connections
Switching output	PNP
Switching element function	N/C or N/O, switchable
Residual ripple	[%] 10
Switch-on time	[ms] . 2
Switch-off time	[ms] . 2
Max. switching frequency	[kHz] 1
Max. output current	[mA] 100
Max. switching capacity DC	[W] 2.7
Voltage drop	[V] 2.5

Electromechanics	
Electrical connection	4-pin
	M8x1, A-coded to EN 61076-2-104
	Screw-type lock
Outlet direction of connection	In-line
Cable characteristic	Suitable for energy chains/robot applications
Cable test conditions	Bending strength: to Festo standard
	Cable chain: 5 million cycles, bending radius 28 mm
	Torsional resistance: > 300,000 cycles, ±270°/0.1 m

Display/operation	
Setting options	IO-Link
	Pushbutton
Ready status indication	Green LED
Switching status indication	Yellow LED
Status indication	Red LED

## Data sheet

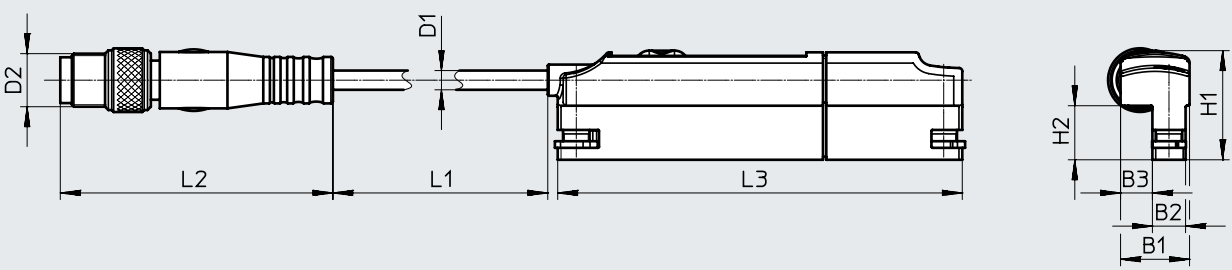
Materials	
Housing	High-alloy stainless steel
	Nickel-plated brass
	PA-reinforced
	Polyester
Union nut	Nickel-plated brass
Cable sheath, grey	TPE-U(PUR)
Film	Polyester
Pin contacts	Gold-plated copper alloy

Terminal allocation																	
Plug M8x1, 4-pin	Wire colours																
	<table border="0"> <tr> <td>1</td> <td>Operating voltage +24 V DC</td> <td>1</td> <td>BN = brown</td> </tr> <tr> <td>2</td> <td>Analogue output SDAT-...SA-... 4 ... 20 mA SDAT-...SV-... 0 ... 10 V</td> <td>2</td> <td>WH = white</td> </tr> <tr> <td>3</td> <td>0 V</td> <td>3</td> <td>BU = blue</td> </tr> <tr> <td>4</td> <td>IO-Link/switching output</td> <td>4</td> <td>BK = black</td> </tr> </table>	1	Operating voltage +24 V DC	1	BN = brown	2	Analogue output SDAT-...SA-... 4 ... 20 mA SDAT-...SV-... 0 ... 10 V	2	WH = white	3	0 V	3	BU = blue	4	IO-Link/switching output	4	BK = black
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2	Analogue output SDAT-...SA-... 4 ... 20 mA SDAT-...SV-... 0 ... 10 V	2	WH = white														
3	0 V	3	BU = blue														
4	IO-Link/switching output	4	BK = black														

IO-Link	
Protocol	IO-Link I-Port
Protocol version	Device V 1.1
Profile	Smart sensor profile
Function classes	Binary data channel (BDC)
	Diagnostics
	Identification
	Process data variable (PDV)
	Teach channel
Communication mode	COM3 (230.4 kBd)
SIO mode support	Yes
Port class	A
Process data width IN	2 bytes
Process data content IN	12 bit PDV (measured position value)
	4 bit BDC (position monitoring)
Minimum cycle time	[ms] 1

**Dimensions**  
SDAT-MHS-M...-1L-SA-E-0.3-M8

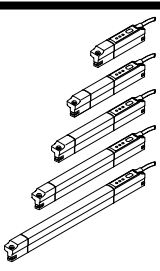
Download CAD data → [www.festo.com](http://www.festo.com)






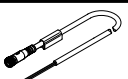
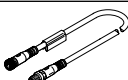
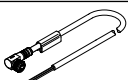
Type	B1	B2	B3	D1 ∅	D2	H1	H2	L1	L2	L3
SDAT-MHS-M50-1L-SA-E-0.3-M8	10.4	5	4.8	2.9	M8	16.5	8.2	300	41.1	61
SDAT-MHS-M80-1L-SA-E-0.3-M8										91
SDAT-MHS-M100-1L-SA-E-0.3-M8										111
SDAT-MHS-M125-1L-SA-E-0.3-M8										136
SDAT-MHS-M160-1L-SA-E-0.3-M8										171



## Accessories

Ordering data		Electrical connection	Cable length [m]	Part no.	Type
		4-pin, cable with plug, rotatable thread M8	0.3	1531265	SDAT-MHS-M50-1L-SA-E-0,3-M8
				1531266	SDAT-MHS-M80-1L-SA-E-0,3-M8
				1531267	SDAT-MHS-M100-1L-SA-E-0,3-M8
				1531268	SDAT-MHS-M125-1L-SA-E-0,3-M8
				1531269	SDAT-MHS-M160-1L-SA-E-0,3-M8
				8115394	SDAT-MHS-M50-1L-SV-E-0.3-M8
				8115395	SDAT-MHS-M80-1L-SV-E-0.3-M8
				8115396	SDAT-MHS-M100-1L-SV-E-0.3-M8
				8115397	SDAT-MHS-M125-1L-SV-E-0.3-M8
8115398	SDAT-MHS-M160-1L-SV-E-0.3-M8				

Ordering data – Mounting components		Part no.	Type
	For piston $\varnothing$		
<b>Mounting kit SMBR</b>			
	8	175091	SMBR-8-8
	10	175092	SMBR-8-10
	12	175093	SMBR-8-12
	16	175094	SMBR-8-16
	20	175095	SMBR-8-20
	25	175096	SMBR-8-25
	32	175097	SMBR-8-32
	40	175098	SMBR-8-40
	50	175099	SMBR-8-50
63	175100	SMBR-8-63	
<b>Mounting SMBZ</b>			
	32 ... 100	537806	SMBZ-8-32/100
	125 ... 320	537808	SMBZ-8-125/320
<b>Sensor bracket DASP-M4-...</b>			
	For DSBG-125	1451483	DASP-M4-125-A
	For DSBG-160 ... 200	1553813	DASP-M4-160-A
	For DSBG-250	1456781	DASP-M4-250-A
	For DSBG-320	3015256	DASP-M4-320-A

Ordering data – Connecting cables NEBU-M8					Data sheets → Internet: nebu
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part no.	Type
	Straight socket, M8x1, 4-pin	Cable, open end, 4-wire	2.5	541342	NEBU-M8G4-K-2.5-LE4
			5	541343	NEBU-M8G4-K-5-LE4
	Straight socket, M8x1, 4-pin	Straight socket, M8x1, 4-pin	2.5	554035	NEBU-M8G4-K-2.5-M8G4
	Angled socket, M8x1, 4-pin	Cable, open end, 4-wire	2.5	541344	NEBU-M8W4-K-2.5-LE4
			5	541345	NEBU-M8W4-K-5-LE4